



Green Chemistry: systematically dealing with toxics

Terry Collins

Delta Chelsea Toronto, May 18, 2006, Toronto, Canada

Western Civilization is
not sustainable as it is
currently constituted
— *flawed technologies are an
important component of the
sustainability dilemma*

The Fundamental Green Chemistry Concept

$$\text{Risk} = f_1(\text{exposure}) \times f_2(\text{hazard})$$

Paul Anastas and John Warner



Safe Energy

New chemistry for solar-to-electrical or solar-to-chemical energy conversions

Renewable Feedstocks



Economical feedstocks for chemical and polymer industries from plants

The Chemical Goals for Sustainability



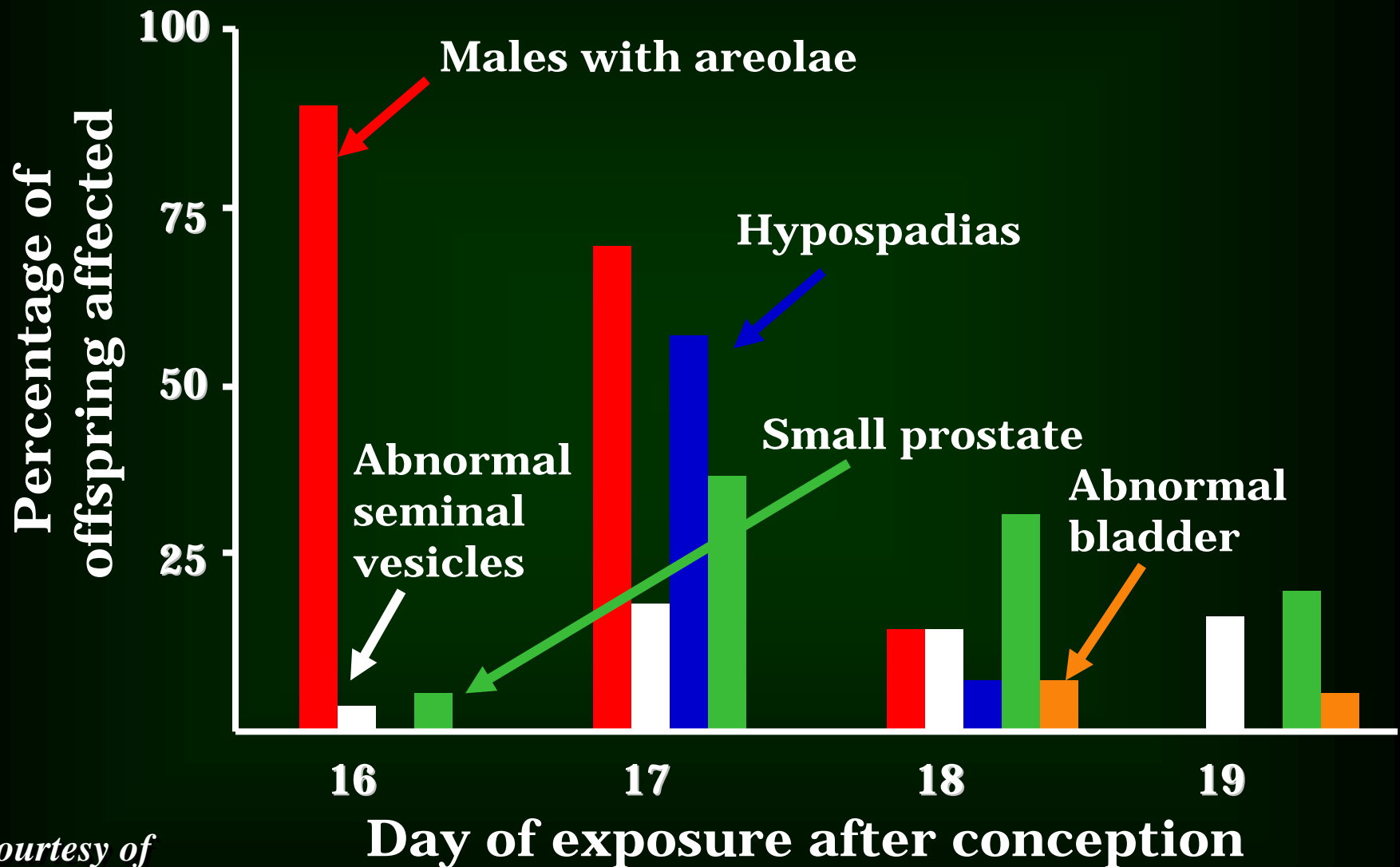
Pollution Reduction

Move the elemental composition of technology closer to biochemistry to eliminate persistent environmentally mobile pollutants

The stakes of
failing to
address toxicity
and ecotoxicity
are incredibly
high.

- Decrease in anogenital distance among male infants with prenatal phthalate exposure, Shanna Swan et al., *Environmental Health Perspectives* on-line May 27, 2005
- Exposure to methoxychlor and vinclozolin produces male reproductive problems down 4 generations, Michael Skinner et al., *Science* 2005, 308, 1391-13922005.
- Perinatal exposure to low levels of the environmental anti-androgen vinclozolin alters sex-differentiated social play and sexual behaviors in the rat, Vincent Markowski, et al., *Environmental Health Perspectives*, 2005, 113, 700-707
- Use of di(2-diethylhexyl)phthalate-containing medical products and urinary levels of mono(2-diethylhexylphthalate) in neonatal intensive care units, Howard Hu et al., *Environmental Health Perspectives*, on-line, June 10, 2005.

Exposure to anti-androgen, Flutamide



Courtesy of
J. Peterson Myers

Paul Foster and Martha Harris, *Toxicol Sci*, 2005, 1591

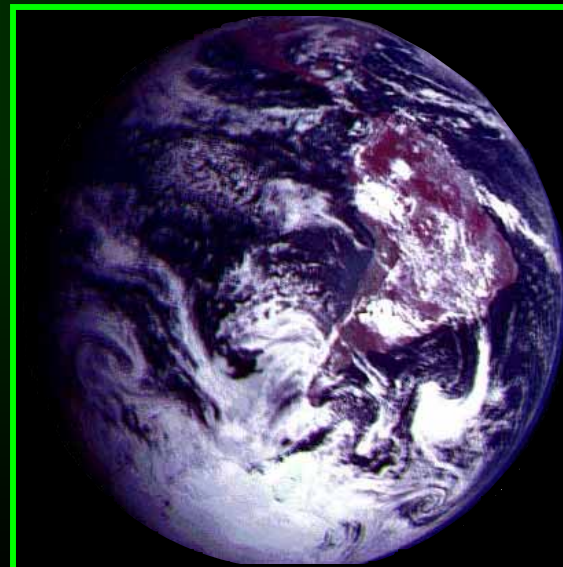
How might chemists learn how to avoid known hazards in the design of products and processes:
how should we teach green chemistry?

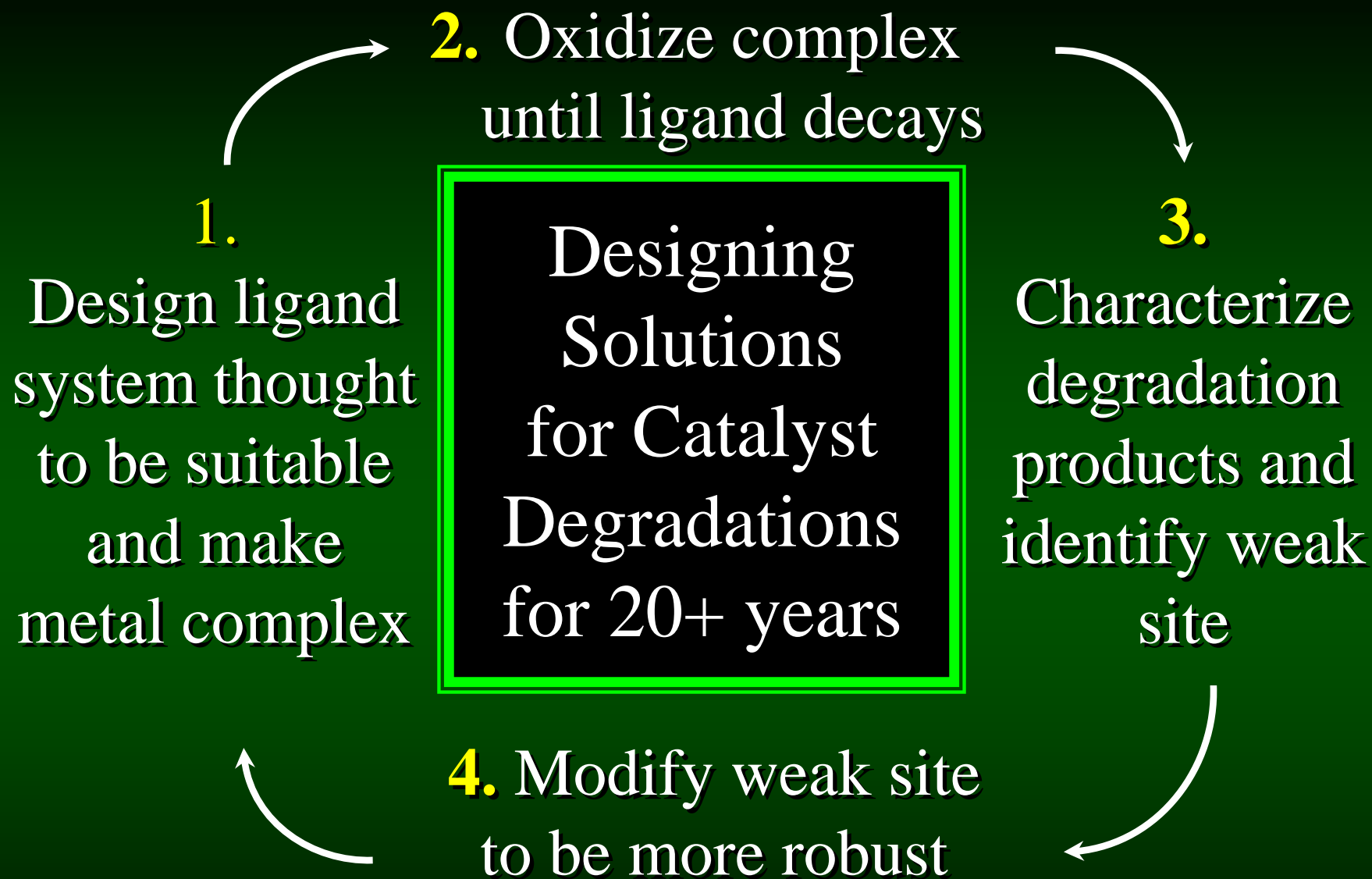
- Historical analyses building from the anecdotal, to the epidemiology, to the molecular level understanding — *grounding and importance*.
- Toxicity education and testing as an integral component of chemical research — *need universally accepted assays for endocrine disruptors and to teach endocrine disruption to chemists!* — *guidance*.
- More interdisciplinary research involving chemists and toxicologists — *synergy*.
- An outright rejection of “spin” — *obligation*.

Greening Oxidation Chemistry

Replace chlorine technologies with alternatives based on Nature's oxidants oxygen or hydrogen peroxide

Develop oxidation catalysts for oxygen or hydrogen peroxide comprised of the common elements of biochemistry—C, H, O, N, Fe

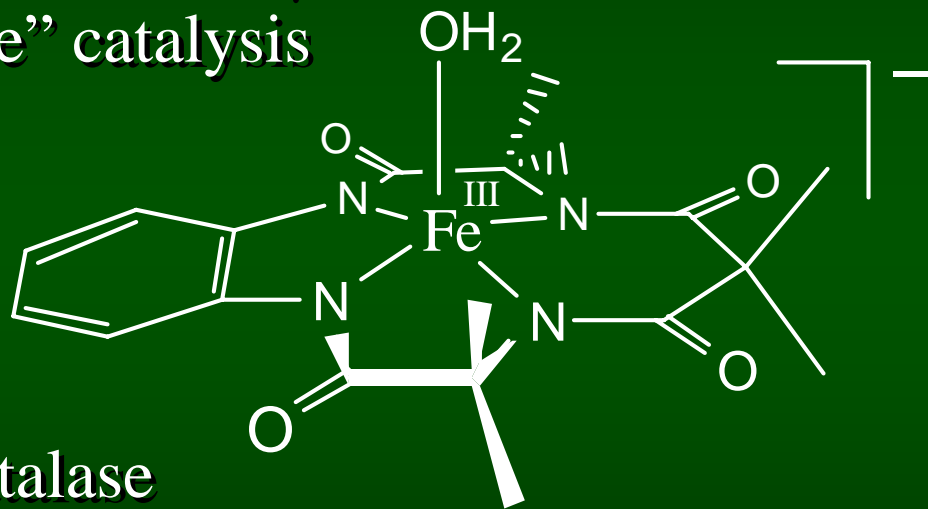




Designing Ligands for Oxidizing Complexes, T. J. Collins *Accounts Chem. Res.*, **1994**, 27, 279-285.
TAML[®] Oxidant Activators: A New Approach to the Activation of H₂O₂ for Environmentally Significant Problems, T. J. Collins *Accounts Chem. Res.*, **2002**, 35, 782-790.

TAML[®] Catalyst Features

- biochemically common elements — prototype v. low toxicity
- effective at 0.1 to 4 ppm = nM to low μM
- beginning of “dial-a-lifetime” catalysis
- economical to synthesize
- water-soluble
- usable from pH 1 to 14.5
- efficient users of peroxide
 - fast peroxidase/slow catalase
- 10 US patents, 86 counting foreign nationalizations
- two licenses in place
- ~ 100 companies have CDA with Carnegie Mellon University
- next step is multi-ton production

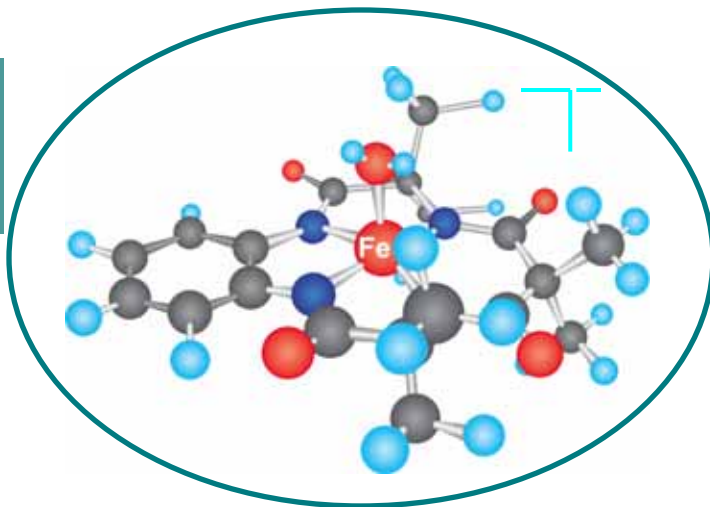


Peroxidase Mimics
first effective peroxide-
using enzyme mimics

Mechanism
detailed understanding
of catalytic mechanism

High Oxidation state Chemistry
synthesis and characterization of
rare or unprecedented species

Water Cleaning
chlorinated pollutants,
phenols destruction



Oxygen Chemistry
direct reaction of
oxygen with ferric ion

Biological Warfare
Rapid destruction of
anthrax-like spores

Textiles
dye bleaching,
effluent decolorization

Pesticides Decon
major class (thiophosphates)
rapidly-completely destroyed

Pulp and Paper
pulp bleaching, effluent smell,
organochlorine and color removal

Military Chemical
rapid destruction of toxic
residuals & CWAs

Laundry
dye transfer inhibition,
stain removal

Pharmaceuticals Decon
trace pharmaceuticals removed
from water supply

Petroleum Refining
removal of sulfur
contaminants in diesel & gasoline

Drinking Water Disinfection
safer drinking water free of
chlorinated disinfection byproducts

Agricultural
animal husbandry,
renewable feedstocks

Others
metal refining, carpet
recycling, hospital disinfection



Colin Horwitz



Jonathan Spatz

*Textile industry annually
produces 53 B gallons of
polluted effluent*

300,000 Gallon Dyestuffs Aeration Basin

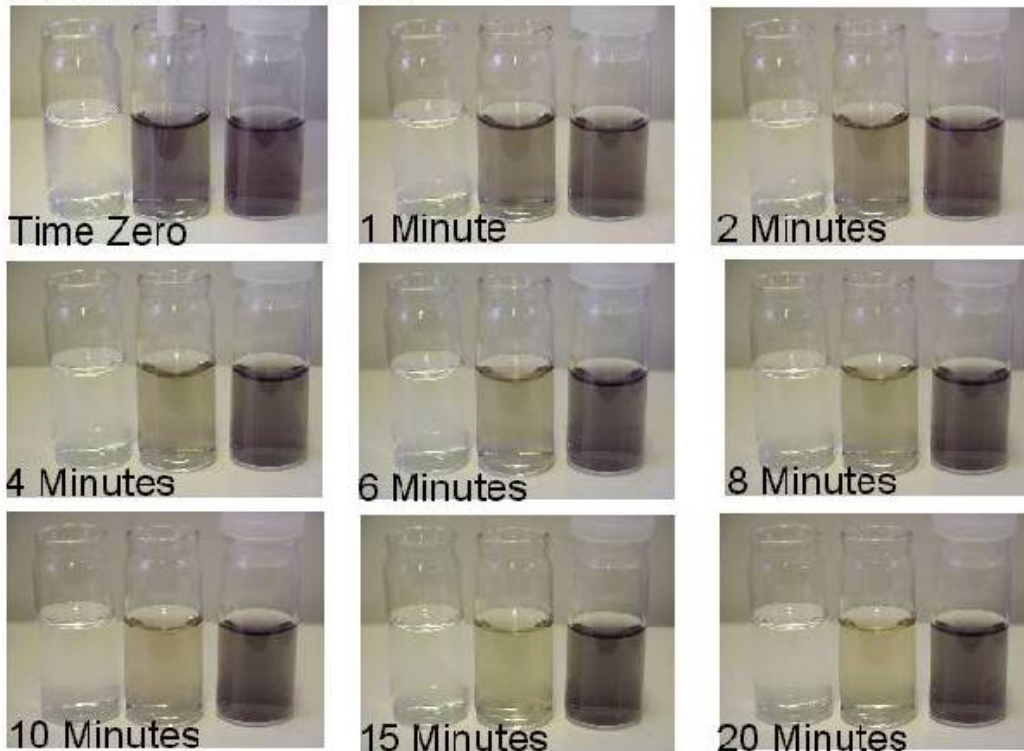
TAML[®]-Activated Bleaching of Composite Textile Industry Effluent

8 hr Composite Effluent

- Clay dispersion
- Ammonium sulfate
- Isopropanol
- Alkyl ether salts
- Anionic leveling agents
- Quaternary compound
- Acetic acid
- Anionic reserving agent
- Intralan black MRL
- Nylanthrene black
- Intralan black RB
- Acid green 25
- Acid orange 116

Conditions: 2.3 μM FeB*,
5 mM H_2O_2 , pH ~ 12, T = 25°C

CMU Lab Test 112000



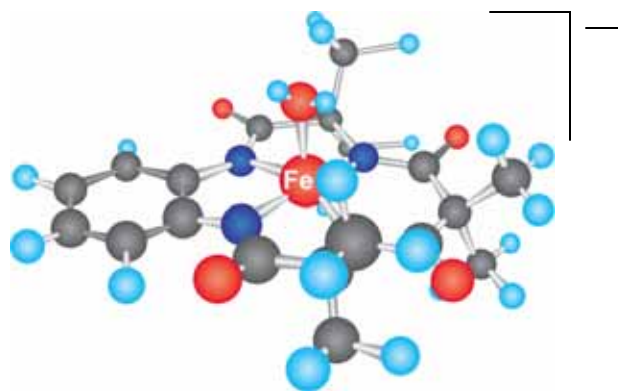


Degradation of Pentachlorophenol (PCP)

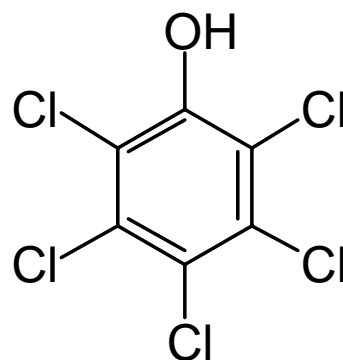


Sayam Sen Gupta

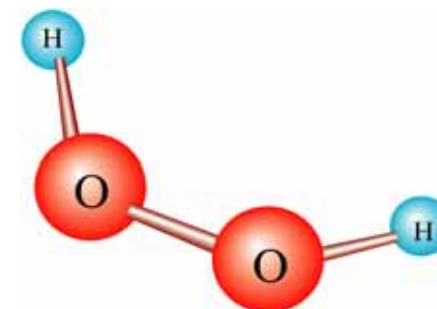
Reaction Conditions



1 equivalent
(7 μ M)



715 equivalents
(5 mM)



100,000 equivalents
(0.5 M)

- pH 10, carbonate buffer—used to dissolve PCP
- 25 °C, 9 minutes reaction time—quench with HCl
- 9 equivalents of H₂O₂ stoichiometric for complete mineralization



Chris Noser



Mathew Stadler

PCP Degradation Profile

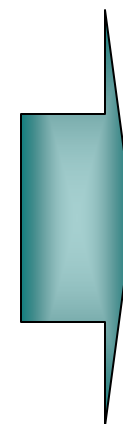
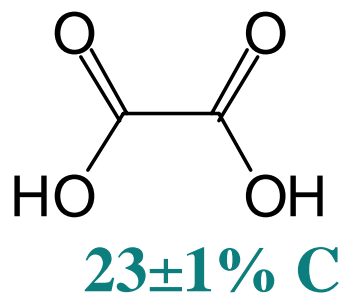
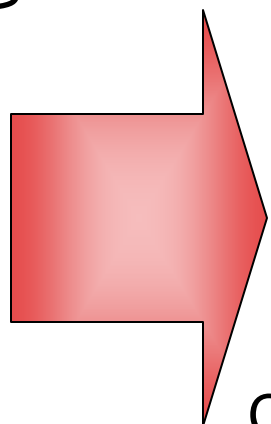
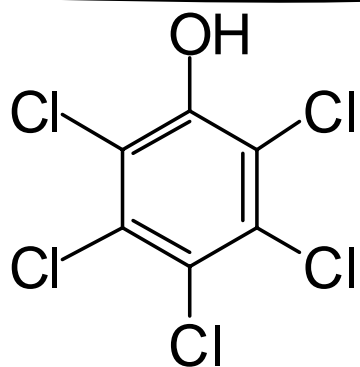
S. Sen Gupta et al. *Science*,
2002, 296, 326-328



Sayam Sen Gupta

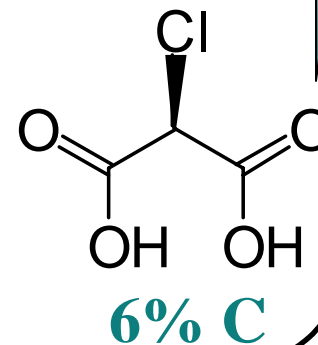
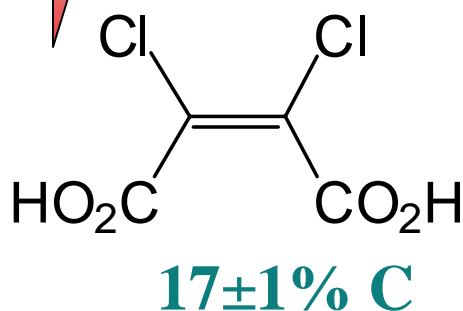
*No dioxins
within limits of
experimental
detection*

*TAML
activators,
low toxicity*



FOUND
• 91±5% C
• 99±4% Cl

*Single
treatment*



*pH 7
treatment
removes RX*

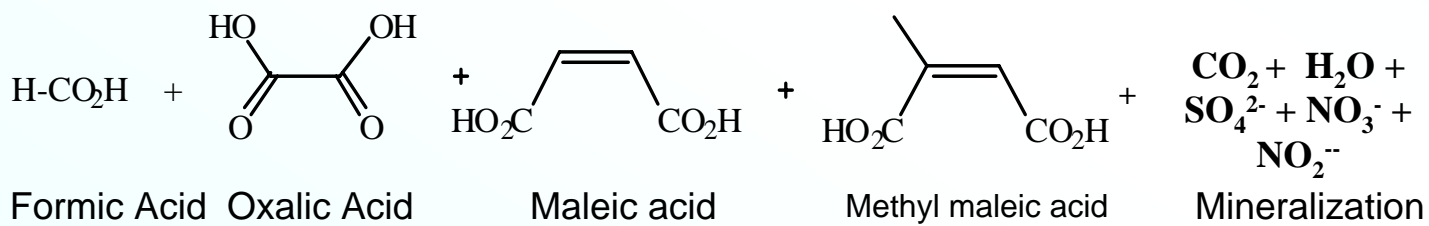
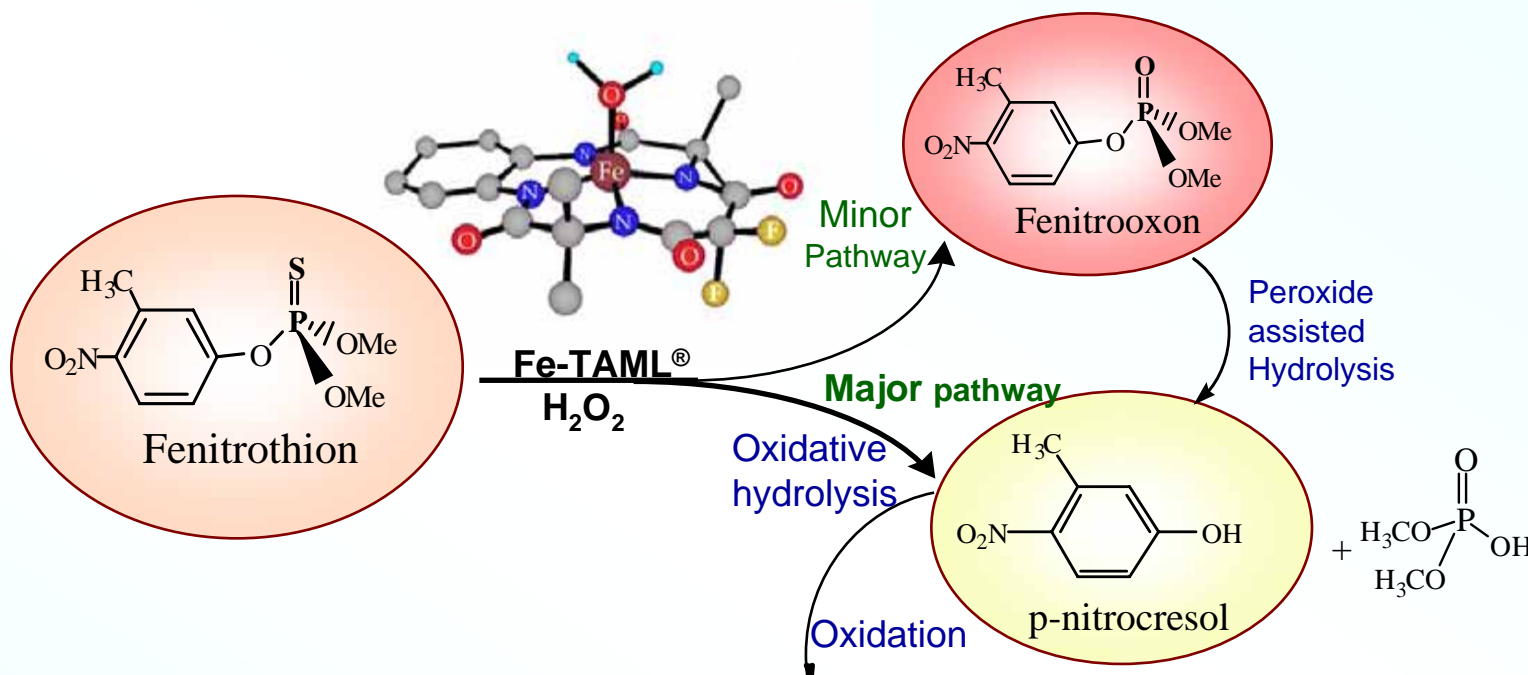


Arani Chanda

Summary of Results

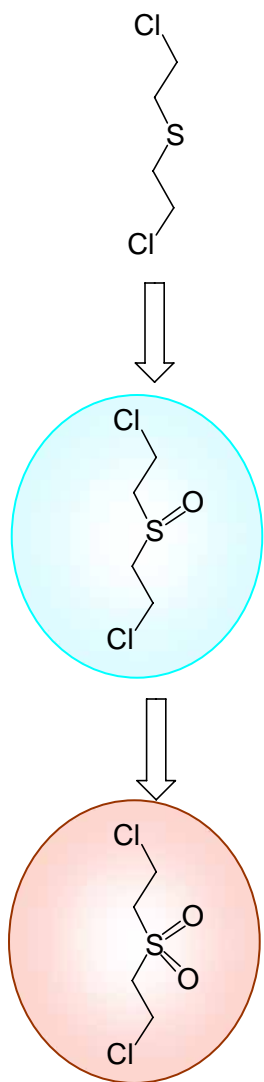


Sushil Khetan

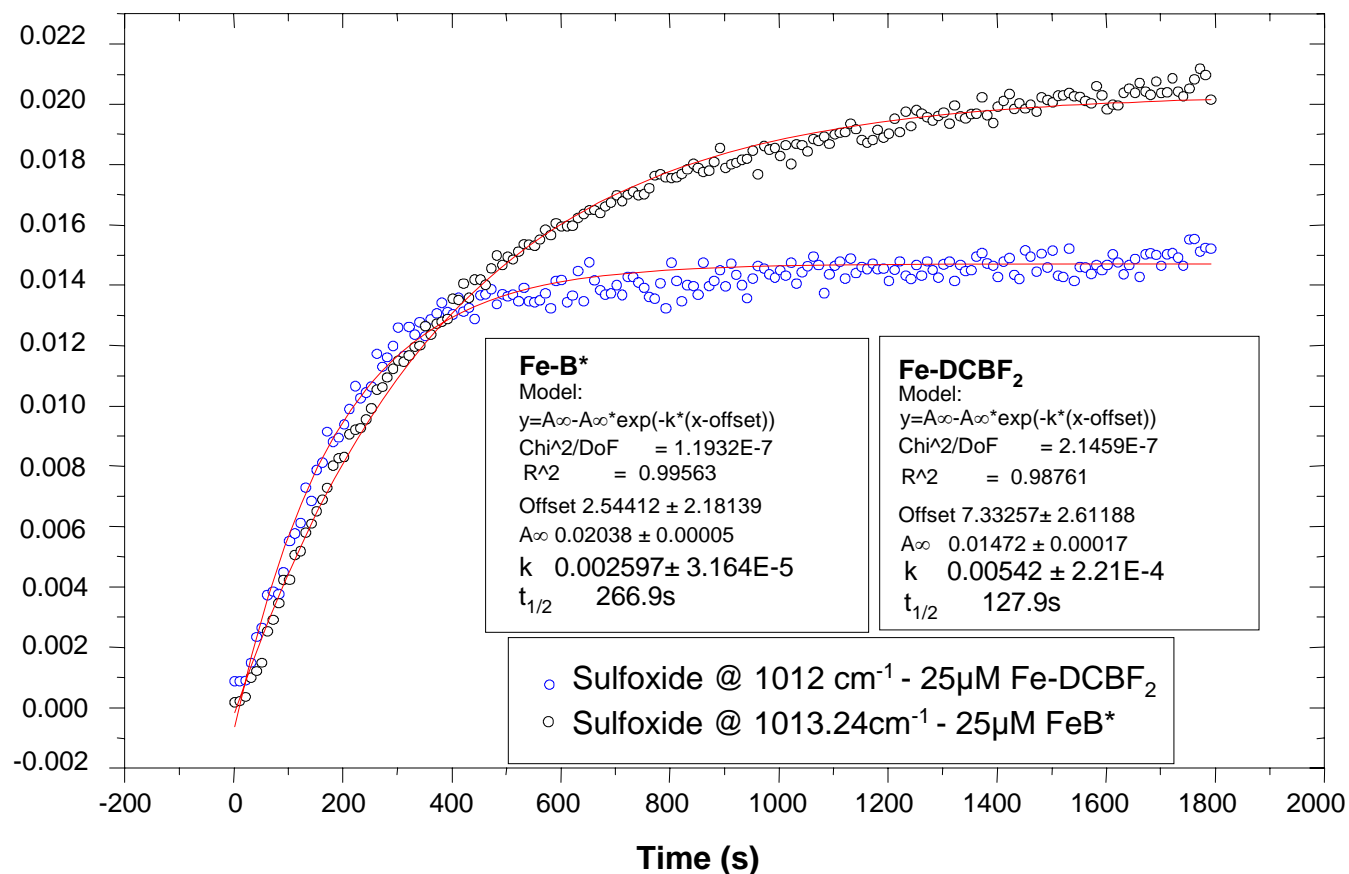


HD
Decon

TAML activated H_2O_2 Oxidation of Sulfur Mustard (In 30% $tBuOH$ and 70% aqueous peroxide (5%))



Absorbance

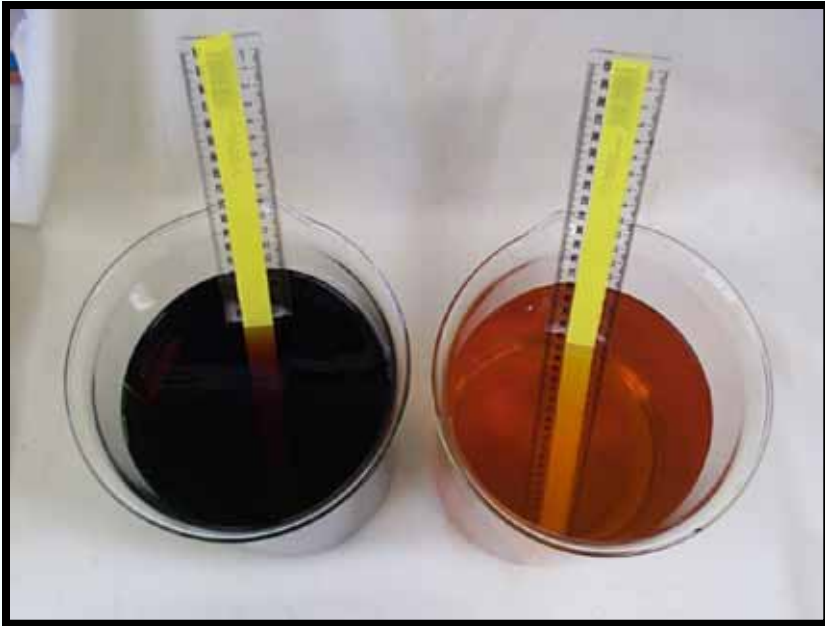


A pseudo-first order fitting curve reveals that oxidation catalyzed by FeDCBF₂ proceeds with a measured “half-life” of 128 seconds, or just over 2 minutes. This is now approaching the speed necessary for a viable battlefield decon system. - Dr. S.J. Mitchell, DSTL, England

TAML[®]-Activated Peroxide Reduces “Color” Significantly



*Courtesy of the
New Zealand
Herald*



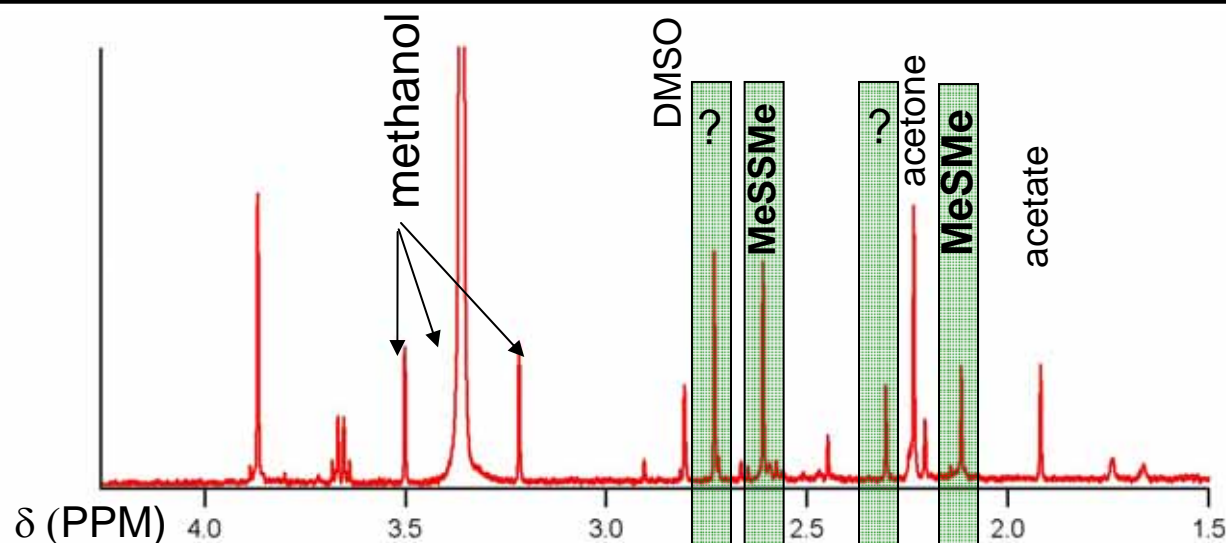
Removal of Foul Condensate Sulfur Odor Compounds



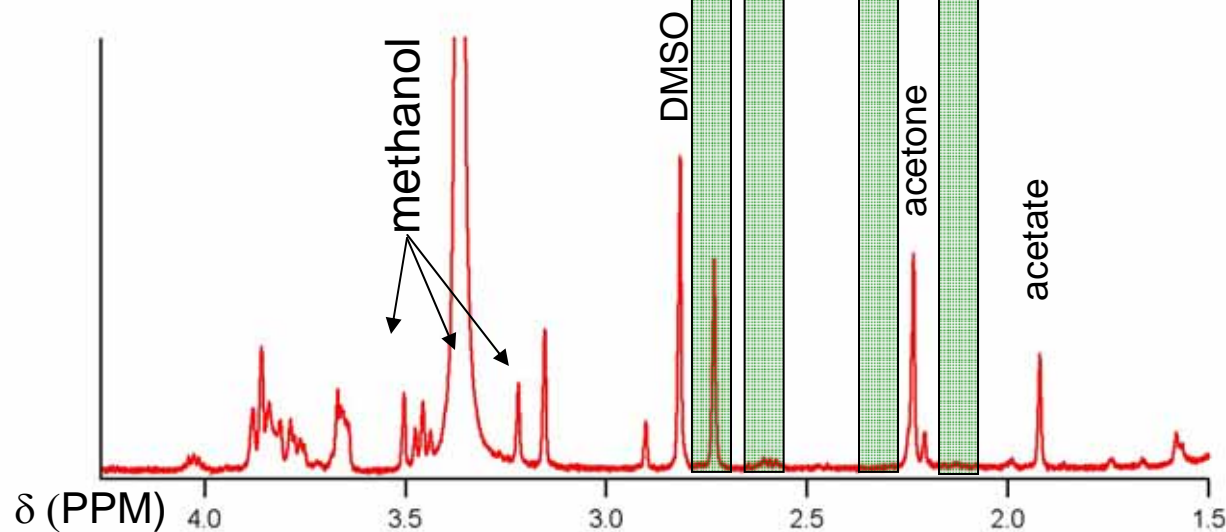
Evan Beach

NSF Predoctoral Fellow

^1H NMR
Spectrum of
Foul
Condensate



1×10^{-4} M NaFeB*
1 M H_2O_2
70°C
10 min.



Biological Warfare Agents

“Green” Oxidation Catalysis for Rapid Deactivation of Bacterial Spores, D. Banerjee, A. L. Markley, T. Yano, A. Ghosh, P. B. Berget, E. G. Minkley, Jr. , S. K. Khetan, and T. J. Collins*, *Angew. Chem. Int. Ed.* **2006**, 45, 0000



Deboshri Banerjee

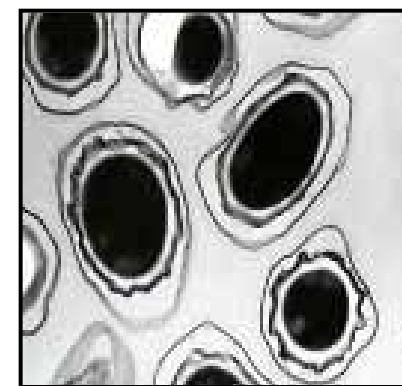
Teresa Heinz
Scholar for the
Environment (2005)

A microorganism or its by-product (toxin), which causes disease in man or plants or deterioration in materials; weapons of warfare and/or terrorism

Major Threats

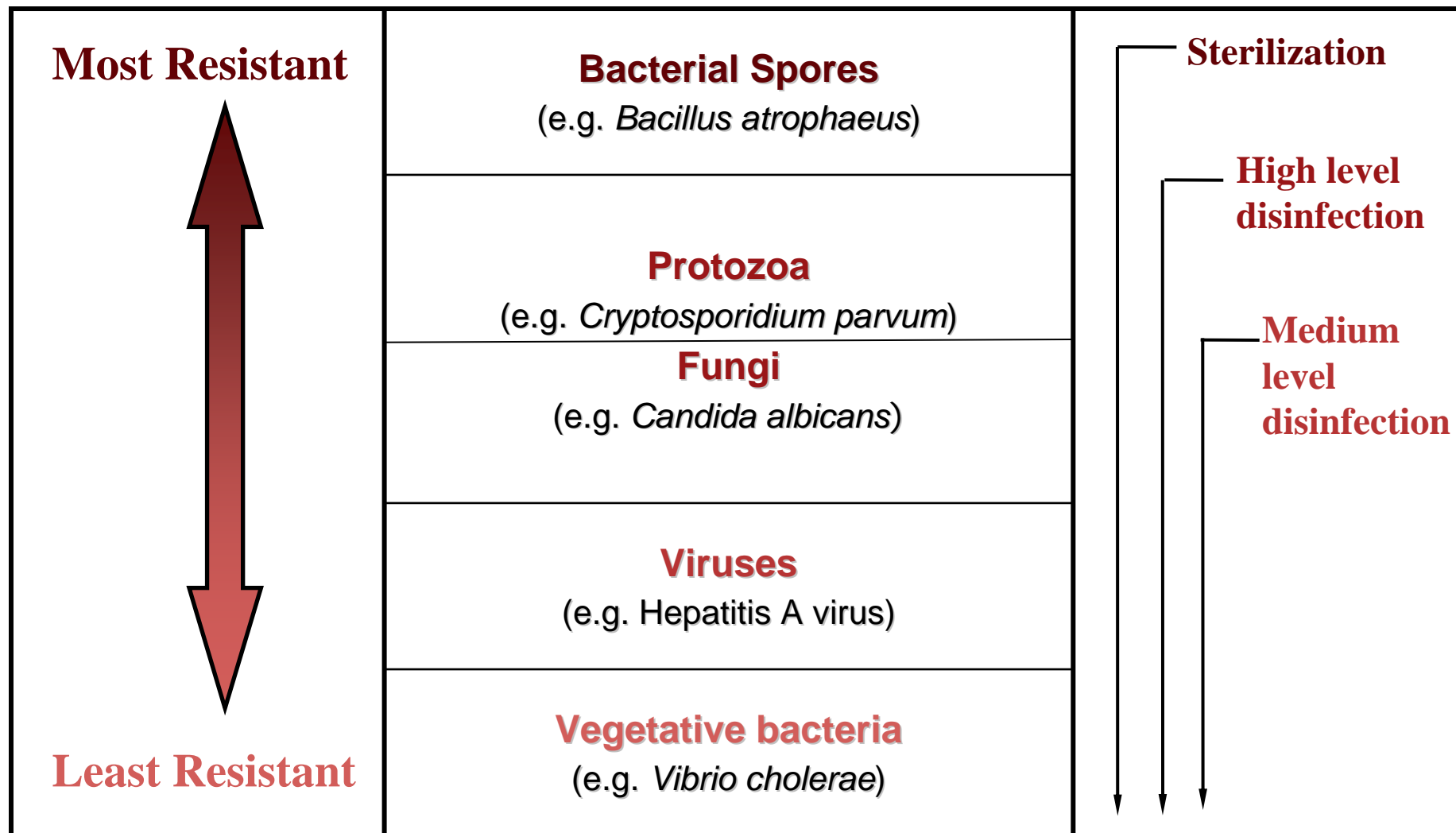
- **Bacterial Diseases**
 - **Anthrax**
 - Tularemia
 - Plague
- **Viral Diseases**
 - **Smallpox**
 - **Viral hemorrhagic fevers**
- **Toxins**
 - **Botulinum Toxins**
 - **Ricin**

Bacillus anthracis Spores



- Dormant survival form of the vegetative bacterium
- Resistant to stress conditions, e.g. heat, ultra-violet radiations and chemical treatments
- Germinates on encountering favorable conditions

Microorganism Resistance to Biocides





Deboshri Banerjee

Breakthrough in Enhanced Spore Mortality



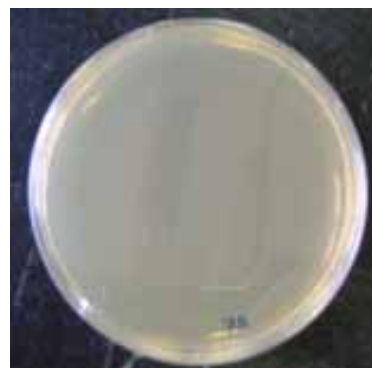
Sushil Khetan

Carnegie Mellon Environmentally Safe Technologies
Institute for Green Oxidation Chemistry



10× dilution

~75% mortality
with *tert*-butyl
hydroperoxide



10× dilution

99.99999% mortality
with Fe-TAML[®] activator,
tert-butyl hydroperoxide

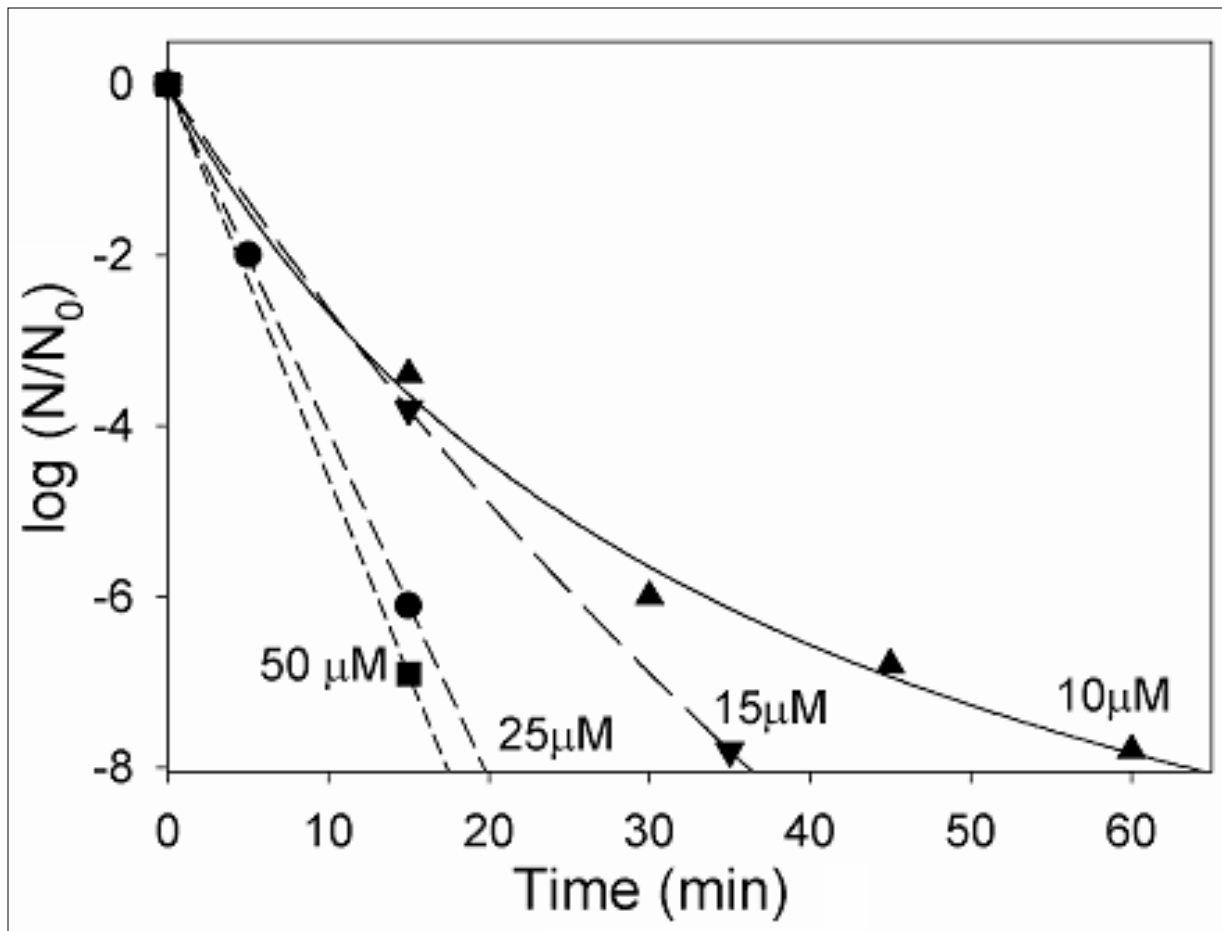
- Treatment time: 0.75 hour
- **99.99999% (7-log) kill of spores**
- Fe-TAML[®]: 5 μ M; ^tBuOOH: 0.5 M
- Spore population: 1×10^8 cfu/ml

[TAML] Relationship to Rate of Spore Mortality

Carnegie Mellon

Environmentally Safe Technologies

Institute for Green Oxidation Chemistry



Fe-TAML (50 μM)/ t-Butylhydroperoxide (0.5M) treatment resulted in spore mortality (7-log) in 15 minutes - the performance being sought by the DoD

Urgency Addiction: Chemistry

Just as it is the bane of professional life, urgency addiction could suffocate the healthy scientific pursuit of sustainability



	Urgent	Not urgent
Important	<p>Necessity</p> <p>Short-term thinking</p>	<p>Originality</p> <p>Long-term thinking</p> <p><i>Sustainability</i></p>
Not important	<p>Deception</p> <p>Short-term thinking</p> <p><i>Industrial labs</i></p>	<p>Waste</p> <p>Nonthinking</p>

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Dr. Alexander Ryabov
Jonathan Spatz

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Dr. Sujit Mondal
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2005

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- Japan
- Germany

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