

Oak Ridge National Laboratory (ORNL)
Transportation and Packaging Management (TPM)
 Container Preparation and Filling Instructions/Checklist

UN 55-gallon Open Head (OH) Lever Lock Drum

ORNL-CHK-48, Rev. 0

Issued: 03/01/2004

Revised:

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INSTRUCTIONS: Complete the activities below following the instructions in Section A. Activities should be checked off as performed. The completed checklist should then be signed by the Operating Personnel completing the checklist and submitted to the Operations Supervisor for approval for shipment.

NOTE 1: The maximum allowable gross weight is printed on the side of each drum in kilograms [ex., 440 kg (968 lbs)]. Allowable weight applies to Packaging Groups I, II or III for solid materials, or Packaging Groups II or III for liquid materials.

NOTE 2 If this drum is to be used as a **DOT 7A Type A** RAD packaging, it is **ONLY** to be used for solids. Reference **ORNL-PKG-52** for Container Preparation and Filling Instructions/Checklist

NOTE 3 Drums must be closed in accordance with these specific instructions furnished, and tested, by the manufacturer for each specific type/size drum, in order to be in compliance with DOT HAZMAT regulations. [49 CFR, ¶178.2(c)(1)]

A. UN 1A2/X [UN 1A2/Y] 55-Gallon (OH) Lever Lock Drum
Stores Catalog No. 02-112-6555

Note: Items marked (#) are solely generator's/filler's responsibility.

Operating Personnel

- _____ 1. (#) Inspect the drum to be filled to ensure that it is in good physical condition and that no critical dents/damages, etc. exist that could cause or develop into a leak during normal storage or in transportation.
- _____ 2. (#) Ensure that the material being filled in the drum is compatible with (will not react, soften, or attack) the drum's internal fiber surface.
- _____ 3. **IF** the drum is to be filled with solid hazardous materials/waste, **THEN** Fill the drum according to the requirements/limitations specified in [NOTE 1](#) above.
- _____ 4. (#) [*Skolnik*¹] Ensure that the gasket is properly fitted into the cover groove, is in good condition, and is adhered to the drum lid on filled drums *prior* to placing the lid on the filled drum.
- _____ 5. (#) Position cover on to the drum curl being careful to ensure that the gasket sits around the bead.
- _____ 6. (#) Fully open the Toggle Lever and place expanded ring on to the drum cover with the vertical skirt hugging the drum body.



#6 Expanded ring being placed on Drum

¹These "Closing Instructions" are specifically for CS OH Lever Lock drums manufactured by Skolnik Industries—Identification marking code on drum side is: SDCC. [see [NOTE 3](#) above]

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**A. UN 1A2/X [UN 1A2/Y] (OH) 55-Gallon Lever Lock Drum
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Operating Personnel



#7 Lever being closed slowly

- _____ 7. (#) Slowly close the Toggle Lever so that the outer ring engages the cover / body juncture.
- _____ 8. (#) Downward pressure along with tapping the outside of the ring may assist in an even closure.
- _____ 9. Once closed for shipment, engage latch to lock the lever into place.
- _____ 10. **IF** generator/filler is responsible for preparing package for transport, **THEN**
Label and mark the drum in accordance with the current ORNL/Department of Transportation (DOT) requirements. For off-site shipments, contact the ORNL Transportation and Packaging Management organization for appropriate DOT marking and labeling.
- IF** generator/filler is *not* responsible for preparing package for transport, **THEN**
This item is not applicable and should be marked **N/A**.
- _____ 11. Sign and date the checklist in the appropriate signature block verifying that the activities have been performed and the checklist completed.
- _____ 12. Submit this completed checklist to the Operations Supervisor for approval for shipment.
- _____ 13. Verify that all defined activities have been successfully completed.
- _____ 14. Sign and date the checklist in the appropriate signature block, approving the container for shipment.

Operations Supervisor

APPROVED FOR SHIPMENT:

Operating Personnel:	Date:
Operations Supervisor:	Date:

Prepared by:	ORNL TPM Organization	
Approved by:		March 1, 2004
	Jeff Shelton, Manager (576-6401) ORNL TPM - Packaging Operations	