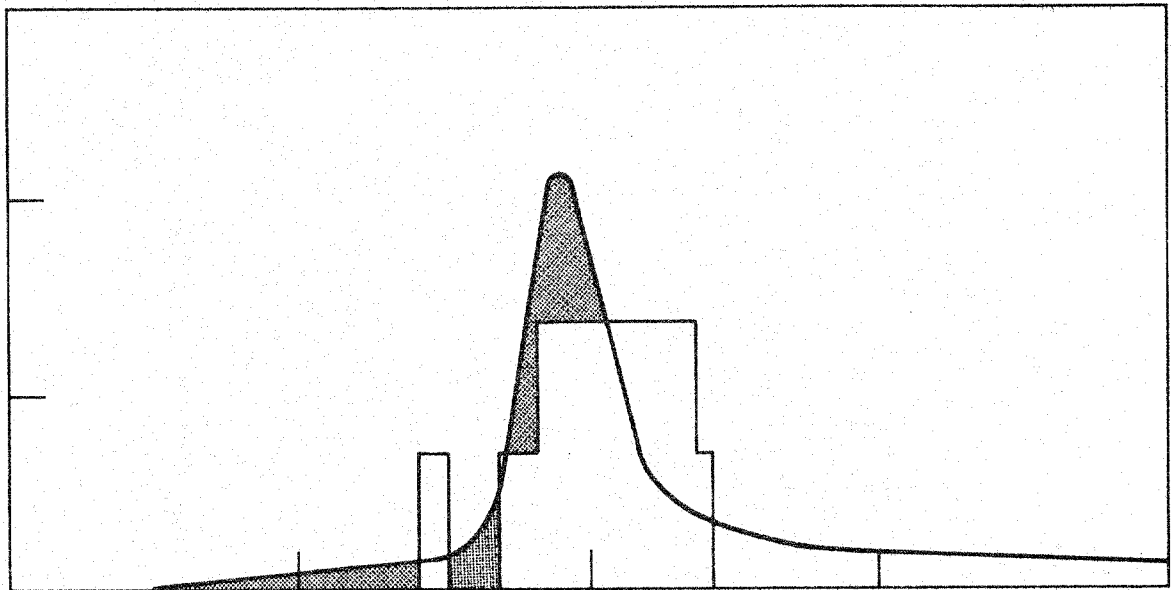


Hydraulic Design of Stormwater Pumping Stations Using Programable Calculators

Texas Instruments
TI-59
Calculator Design
Series No. 5



U.S. Department
of Transportation
**Federal Highway
Administration**



FEDERAL HIGHWAY ADMINISTRATION

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LIST OF SYMBOLS

Symbol	Units	Description
<u>Part I</u>		
A_1, A_2	sq ft	Area of water surface
D	ft	Depth of water stored in pipe or basin
d	ft	Depth of flow in pipe or basin
L	ft	Wetted length of pipe
M	sq ft	Area of midsection
Q	cfs	Rate of flow
S	ft/ft	Slope of storage basin or pipe
v	fps	Velocity of flow
V	ft ³	Storage volume
<u>Part II</u>		
a	ft	One-half of the chord length of the circular segment forming the base of an unguia
B	ft	Width of box conduit
b	ft	Depth of circular segment forming the base of an unguia
D	ft	Inside diameter of pipe
h	ft	Height of unguia
H	ft	The total height of the trapezoidal basin
H	ft	Height of box conduit
ΔH	ft	Height increment
I	cfs	Inflow
$I_{(\Sigma T - T.I.)}$		Inflow at beginning of time increment
$I_{(\Sigma T)}$		Inflow at end of time increment
\bar{I}		Average inflow for time increment
ΣLS	ft/ft	Sum of side slopes of a trapezoidal basin in the length direction
L_t	ft	Length of the floor of a trapezoidal basin
L	ft	Length of pipe
n	none	Number of height increments
O	cfs	Outflow
O_1	cfs	Outflow at beginning of time increment
R_w	ft	Radius of cylindrical wet well
S	ft ³	Storage used in the reservoir
S_o	ft/ft	Slope of pipe or conduit
ΔS		Change in storage during a time increment
$\Sigma \Delta S$		Cumulative storage

LIST OF SYMBOLS

Symbol	Units	Description
<u>Part II (Continued)</u>		
T	minutes	Time
EAT	none	A counting variable, used by the calculator program E to keep track of number of iterations which have been performed
T	seconds	Time increment (present in program to 60 seconds)
ET		Elapsed time in integral number of time intervals
T.I.		Time interval in whole minutes. Set by program user
V	ft ³	Volume
SWS	ft/ft	Sum of side slopes of a trapezoidal basin width direction
W _t	ft	Width of the floor of a trapezoidal basin
W	ft	Water Surface Elevation
α	radians	One half of interior angle measuring circular segment forming the base of an ungula

Part I Discussion of Pumping Station Design Procedures

1.0 Introduction

In most localities, storm water pumping stations only operate for a relatively short period of time during a year. This means that a substantial capital investment must sit idle for long periods of time. Therefore, the design and operation of storm water pumping stations provides a most promising opportunity for cost reduction. Potential savings are even more promising in areas where storms are less frequent.

The merits of providing storage to reduce peak pumping rates of pumping stations have long been recognized by engineers. To control the costs of storm water projects, engineers are now examining potential saving much more closely. In order to achieve meaningful cost reductions, savings must be accomplished in both the construction cost, and the maintenance and operations cost areas.

Initial costs can be reduced by providing storage to reduce the peak pumping rate. This will produce savings in the cost of the pump, pump motor, and instrumentation; additional savings can be achieved by reducing the size of piping and valves. Substantial savings can occur if the number of pumps is reduced. These savings will be offset by the cost of providing storage; however, in many cases, a net savings will occur if the storage can be provided at a low cost.

Maintenance and operation costs can be lowered by reducing the fixed electrical charge assessed by most electrical utilities. This charge is basically for the electrical capacity that the utility must maintain to service the pumping station and is usually proportional to the horsepower of the station. Since horsepower is directly proportional to the pumping rate, any reduction in the pumping rate will be reflected in the fixed electrical charge.

Analyzing the effect of storage on reducing the pumping rate using manual calculations is a tedious, time consuming procedure. There are a wide range of storage and pumping rate combinations that will provide an adequate design. Due to time constraints, engineers usually only investigate the more obvious combinations. The purpose of this publication is to provide a collection of programmable calculator programs that will quickly analyze the problem, thus allowing engineers to investigate numerous combinations of storage and pumping rates.

2.0 Development of a Mass Curve Routing Procedure

The merits of using storage to reduce peak flows have been discussed in the previous section. A generalized case is selected for illustration because the actual pumping station case may be complicated by the varying pumping rates and discontinuities as the pumps turn on and off. This is shown in Figure 1.

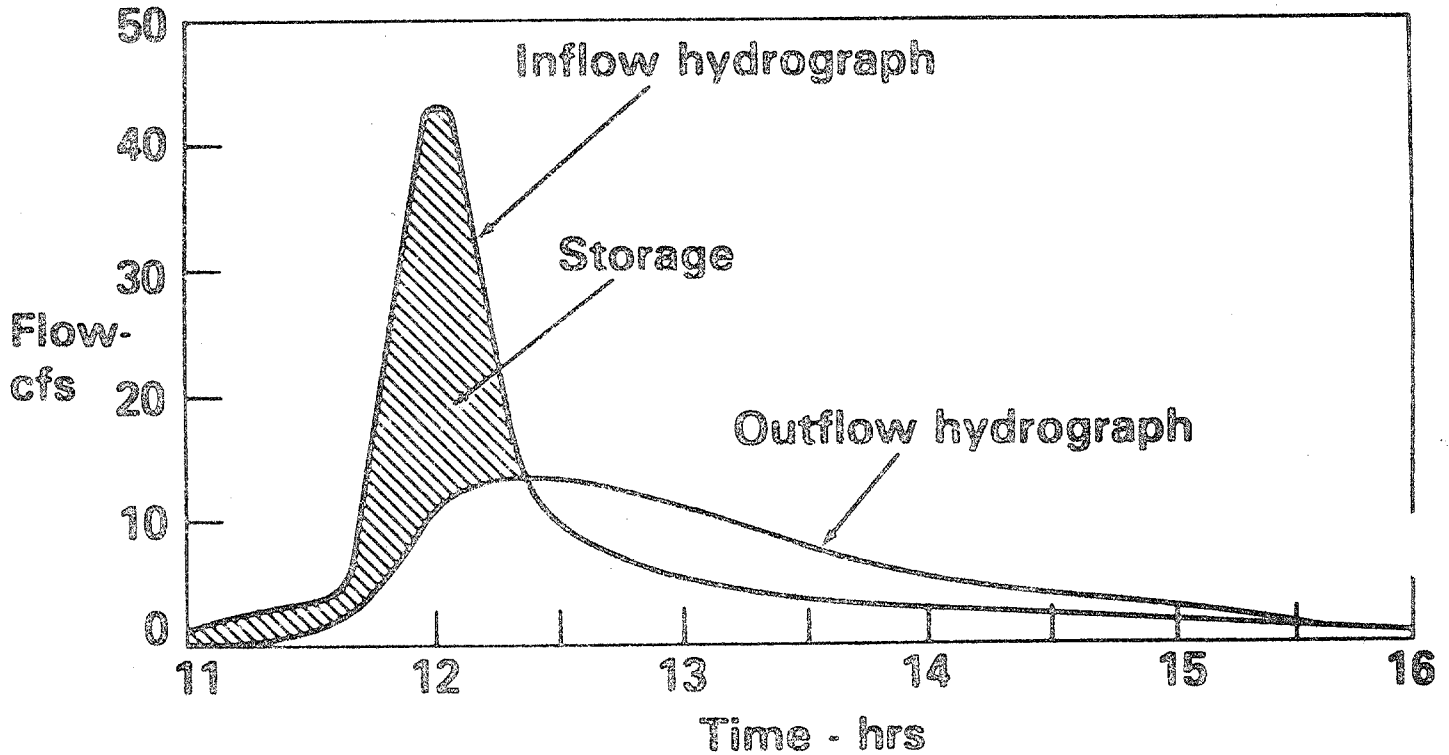


Figure 1. Use of Storage to Reduce Peak Flow Rate

The shaded area between the curves represents the volume of stormwater that must be stored to reduce the peak flow rate. Storage exists in natural channels, storm drain systems, constructed basins or forebays, and in storage boxes. Engineers must be able to identify and analyze the effect of storage on the discharge rates from the pump station.

Designers must establish the interrelationship between three separate components. First, the inflow hydrograph must be determined for the contributing watershed. Second, the volumetric storage capability of the storage facility must be identified. Third, the stage-discharge curve of the pumps must be determined. Once these three components have been established, a mass curve routing procedure can be used to analyze the problem. This routing procedure will be developed in the following sections.

An example problem is utilized to illustrate the development of the routing procedure; the inflow hydrograph used for this example problem is depicted in Figure 2.

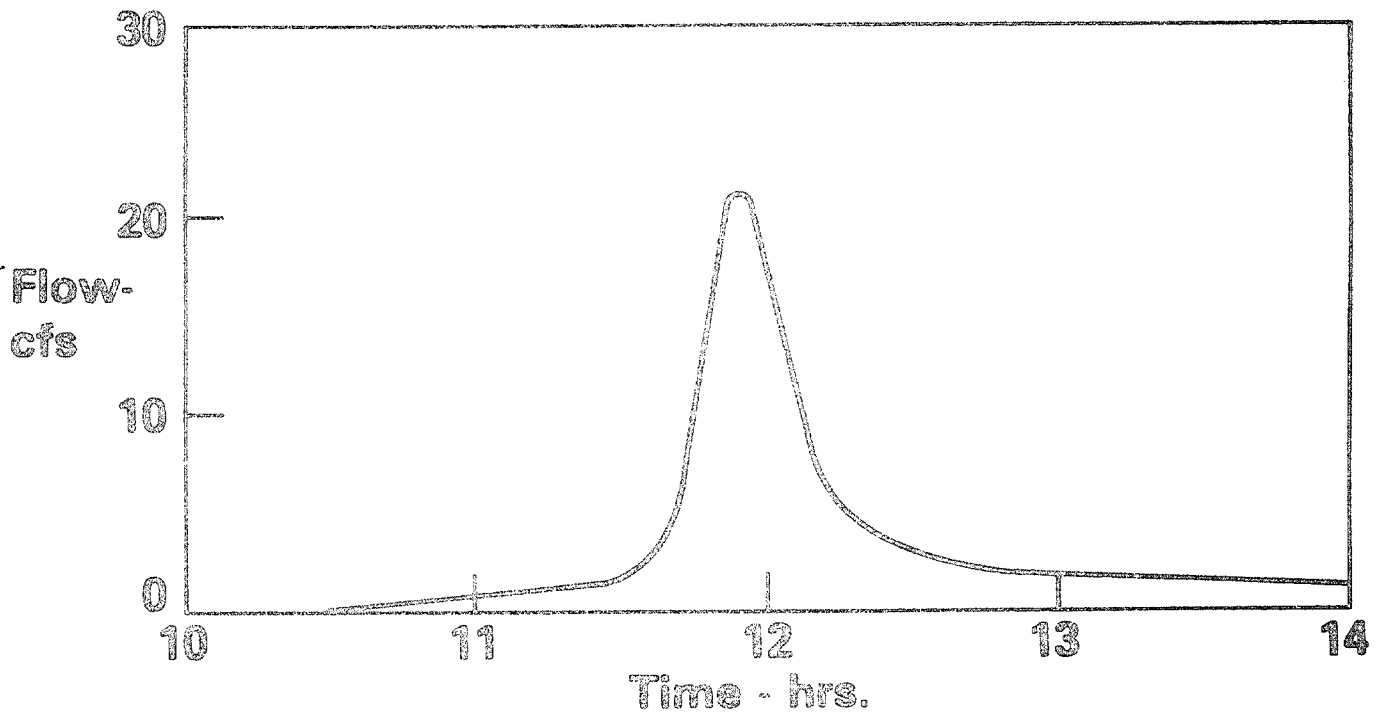


Figure 2. Inflow Hydrograph for Example Problem

3.0 Estimating Required Storage and Pumping Rates

Because of the complex relationship between the variables of pumping rates, storage, and pump on-off settings, a trial and error approach is usually necessary for estimating the pumping rates and storage required for a balanced design. There is a wide range of combinations that will produce an adequate design. A desirable goal is to maximize storage capacity so as to minimize pumping capacity.

Some approximation is necessary to produce the first trial design. One approach is shown in Figure 3.

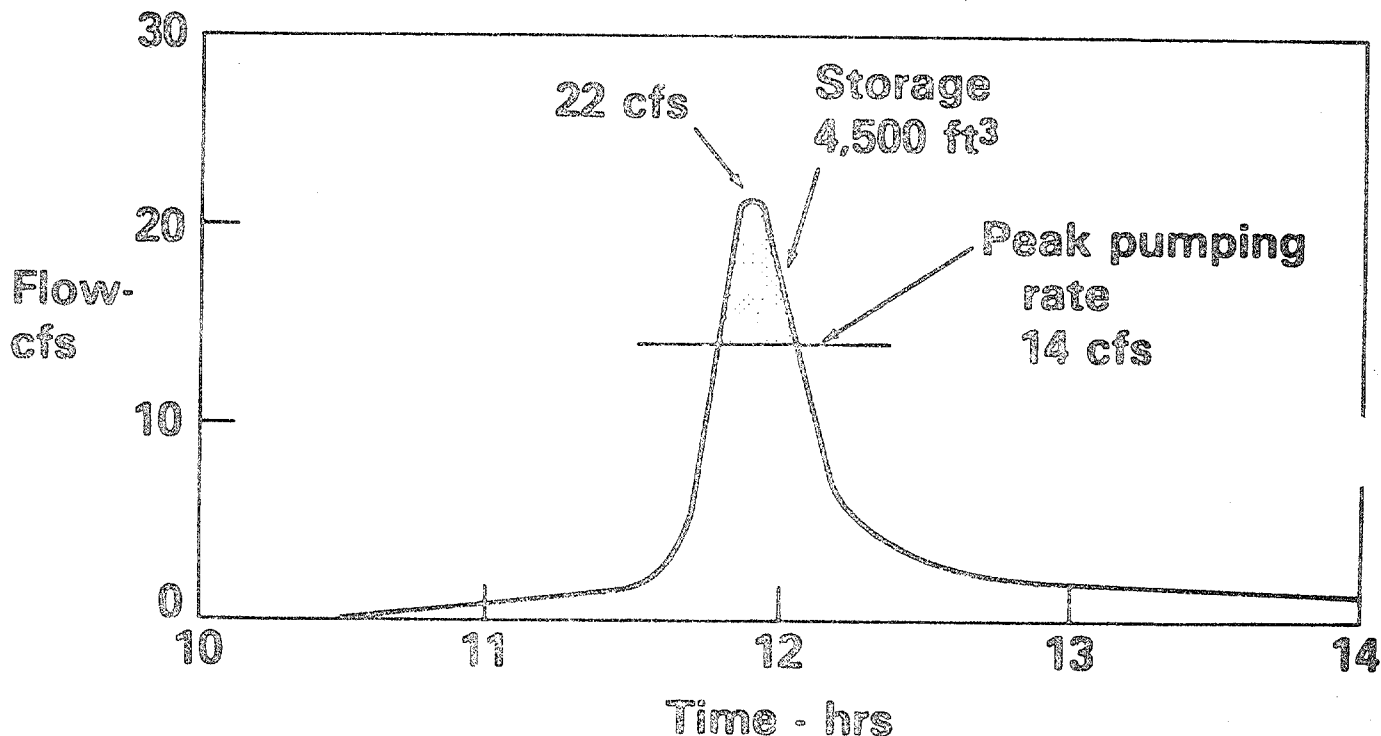


Figure 3. Estimating Required Storage

In this approach, the peak pumping rate is assigned and a horizontal line representing the peak rate is drawn across the top of the hydrograph. THE SHADED AREA ABOVE THE PEAK PUMPING RATE REPRESENTS THE VOLUME OF STORAGE REQUIRED ABOVE THE LAST PUMP-ON ELEVATION.

The number of pumps and their respective pumping rates are selected along with the pump on-off settings, and the storage basin's trial dimensions are assigned to produce the required volume of storage, represented by the shaded area in Figure 3, above the last pump-on elevation.

For the example problem, a peak pumping rate of 14 cfs was assigned; this will be accomplished by two 7 cfs pumps. The pumping rate is plotted as a horizontal line, and the shaded area is measured, determining the required volume (4,500 ft³) above the last pump-on elevation.

4.0 Stage-Storage Relationship

Engineers have a wide range of tools available to them for providing the necessary storage at a pumping station. Earth basins either natural or constructed are the most cost-effective; however, at most highway pumping stations the storm water must be stored underground. This can be accomplished by oversizing the storm drain or providing a concrete storage box.

Routing procedures require that a stage-storage relationship be developed. This is accomplished by calculating the available volume of water for storage at uniform vertical intervals. Usually, the stage-storage curve is developed using 0.25 to 0.50 foot intervals.

4.1 Natural Earth Basins

Storage provided by irregular natural terrain is calculated by determining the area of horizontal planes associated with the vertical intervals. The areas of adjacent planes are averaged and multiplied by the vertical increment to determine an incremental volume. Starting at the bottom of the basin, the volumes are summed to obtain the stage-storage curve.

4.2 Trapezoidal Basins

The stage-storage curve can be calculated for a trapezoidal basin using the prismoidal formula:

$$V = \frac{D}{6} (A_1 + A_2 + 4M)$$

where:

V = Volume of basin at a given depth, ft³

D = Depth of basin, ft

A₁ = Area of water surface, sq ft

A₂ = Area of base, sq ft

M = Area of midsection, sq ft

The volumes associated with the assigned depths are calculated and plotted to obtain the stage-storage curve.

A special case occurs when the basin is square (pyramid); the volume of the basin is calculated using the frustum of a pyramid equation:

$$V = \frac{D}{3} (A_1 + A_2 + (A_1 A_2)^{1/2})$$

where:

V = Volume of a basin at a given depth, ft³

D = Depth of basin, ft

A₁ = Area of water surface, sq ft

A₂ = Area of base, sq ft

4.3 Storm Drains

Whenever the pump start elevation is above the invert of the storm drain, the storm drain will perform more as a storage basin than a conveyance vehicle. By oversizing the storm drain, a true storage basin can be created to provide a meaningful reduction in pumping rates. One length of pipe could be designed to act as a storage basin, or the storage zone could be extended into several lengths of the storm drainage system.

The volumes for establishing the stage-storage curve can be calculated using the prismoidal formula:

$$V = \frac{L}{6} (A_1 + A_2 + 4M)$$

where:

V = Volume of water in pipe, ft³

L = Wetted length of pipe, ft

A₁ = Wetted cross sectional area of lower end of pipe, sq ft

A₂ = Wetted cross sectional area of upper end of pipe, sq ft

M = Wetted cross sectional area of midsection of pipe, sq ft

Relative area-depth curves or tables for the particular storm drain shape must be consulted to determine the cross sectional areas. An FHWA report¹ provides relative area-depth tables for various cross sectional shapes.

If the pipe is circular, a special case exists, and the volume can be calculated using the ungula of a cone formula as discussed in calculator program section.

4.4 Storage Boxes

Underground storage boxes would most likely be rectangular reinforced concrete boxes. The volumes at the various stages can be calculated using a combination of formulas for regular prisms and triangular wedges.

Example Problem

In the example problem, a 520-ft long, 48" circular concrete pipe with a 0.40 percent slope is provided as a storage pipe as shown in Figure 4; a 21-ft diameter wet-well is also provided. The storage volumes for the respective elevations are tabulated in Table 1, and the stage-storage curve is plotted in Figure 5.

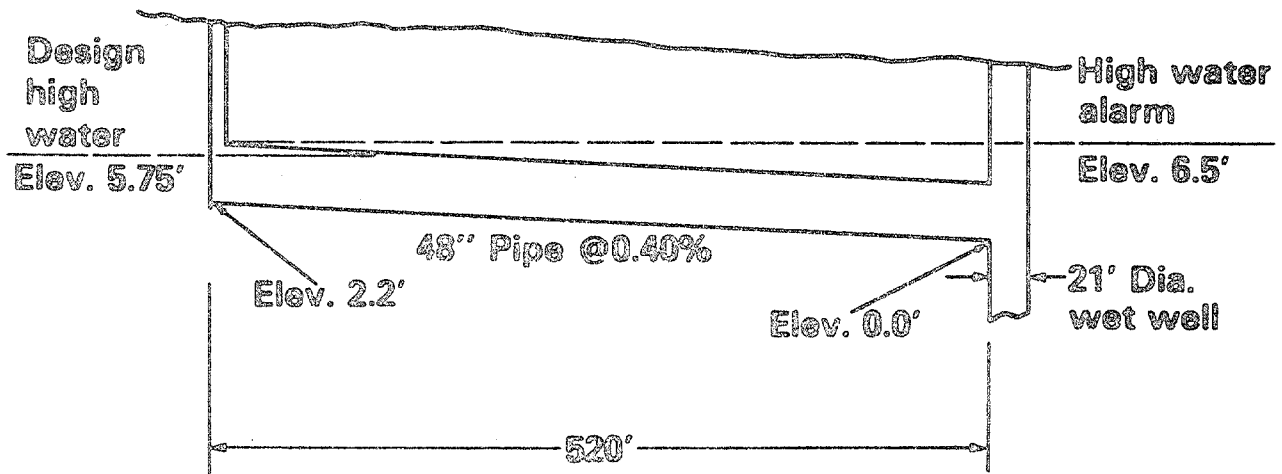


Figure 4. Storage Pipe Sketch

¹ Zelensky, P. M., Computation of Uniform and Nonuniform Flow in Prismatic Conduits, 1972, Federal Highway Administration, Office of Research and Development, Washington, D.C. 20590.

The storage volumes for the respective elevations are tabulated in Table 1, and the stage-storage curve is plotted in Figure 5.

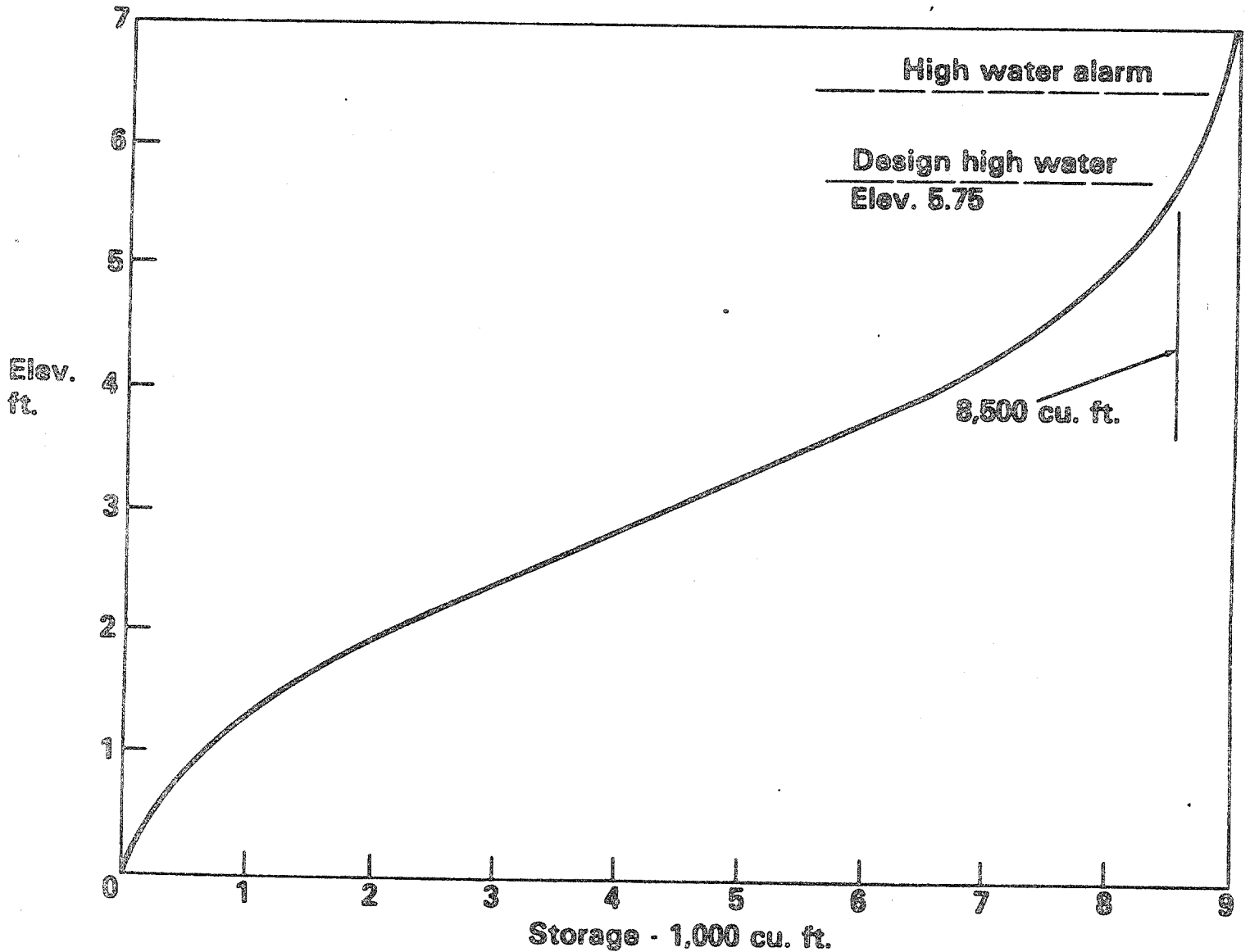


Figure 5. Stage-Storage Curve

Elevation (ft)	Pipe* (ft ³)	Wet Well (ft ³)	Total (ft ³)
0.0	0	0	0
0.5	45	173	218
1.0	251	346	597
1.5	672	519	1,191
2.0	1,333	692	2,025
2.5	2,213	866	3,079
3.0	3,187	1,039	4,226
3.5	4,168	1,212	5,380
4.0	5,072	1,385	6,457
4.5	5,773	1,559	7,332
5.0	6,230	1,732	7,962
5.5	6,468	1,905	8,373
6.0	6,534	2,078	8,612
6.5	6,534	2,251	8,785
7.0	6,534	2,424	8,958

Table 1 Stage-Storage Tabulation 48" Pipe @
0.40 Percent - 21' Diameter Wet Well

*Computed by formula for ungular sections as explained in Part II of
this publication.

5.0 Stage-Discharge Relationship

Mass curve routing procedures require that a stage-discharge relationship be established. For the example problem the following stage-discharge relationship was developed:

	Pump-Start Elevation	Pump-Stop Elevation
Pump No. 1 (7 cfs)	2.0	0.0
Pump No. 2 (7 cfs)	3.0	1.0

Figure 6 diagrams the pumping arrangement.

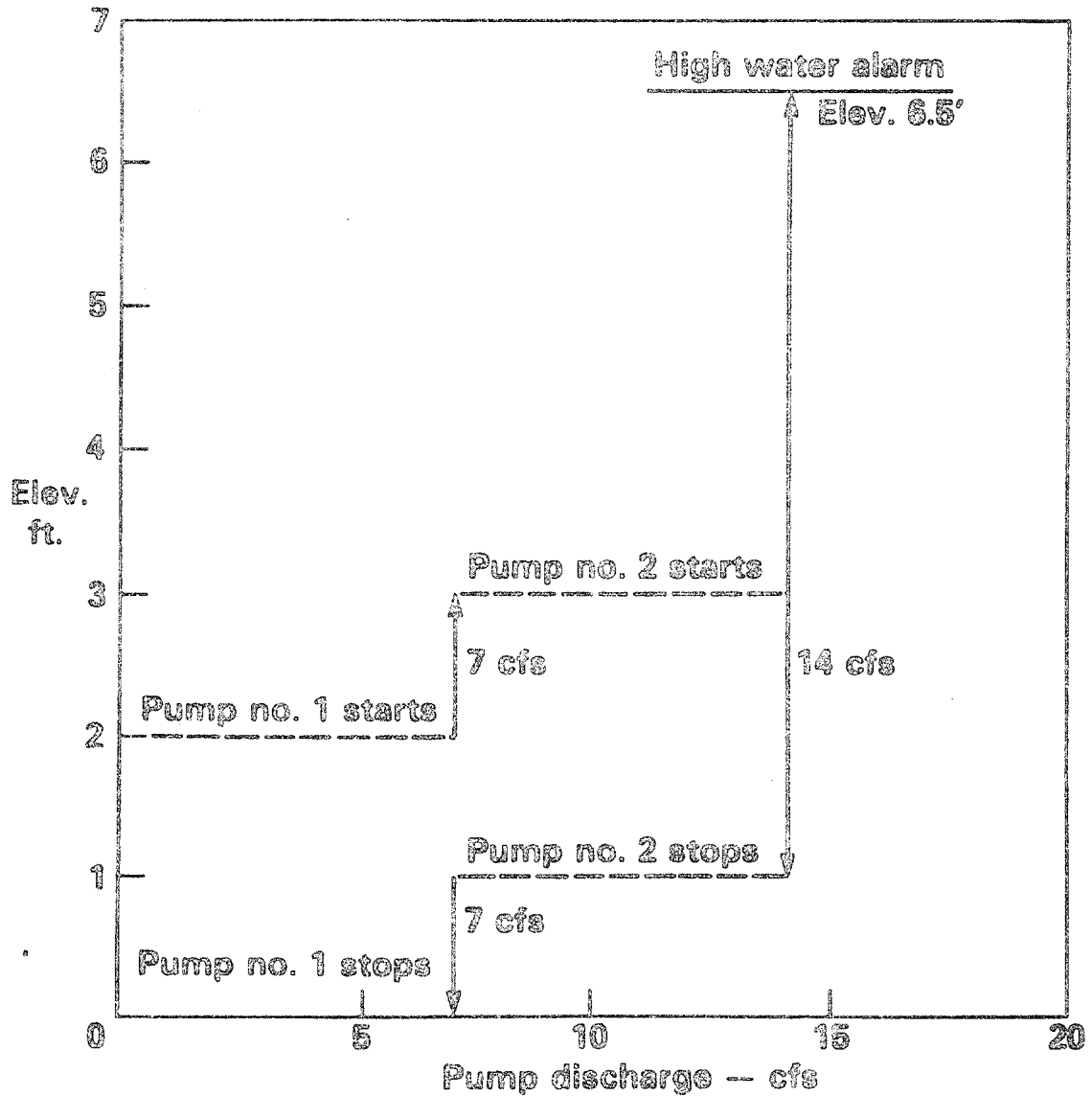


Figure 6. Stage-Discharge Curve

This stage-discharge relationship is based on three design criteria assumptions: (a) Pump No. 1 stops at Elevation 0.0, (b) 2-ft pumping range, and (c) 1-ft difference in elevation between pump starts.

Since pumping station design is basically a trial and error approach; this pumping arrangement should be considered as the first attempt.

6.0 Inflow Mass Curve

To obtain an inflow mass curve, the inflow rates at the limits of a time increment are averaged and multiplied by the time increment to obtain an incremental volume. These incremental volumes are then summed to obtain a cumulative inflow and plotted against time to create an inflow mass curve.

The inflow hydrograph (Figure 2) for the example problem is summed in Table 2 and plotted in Figure 7 as the inflow mass curve.

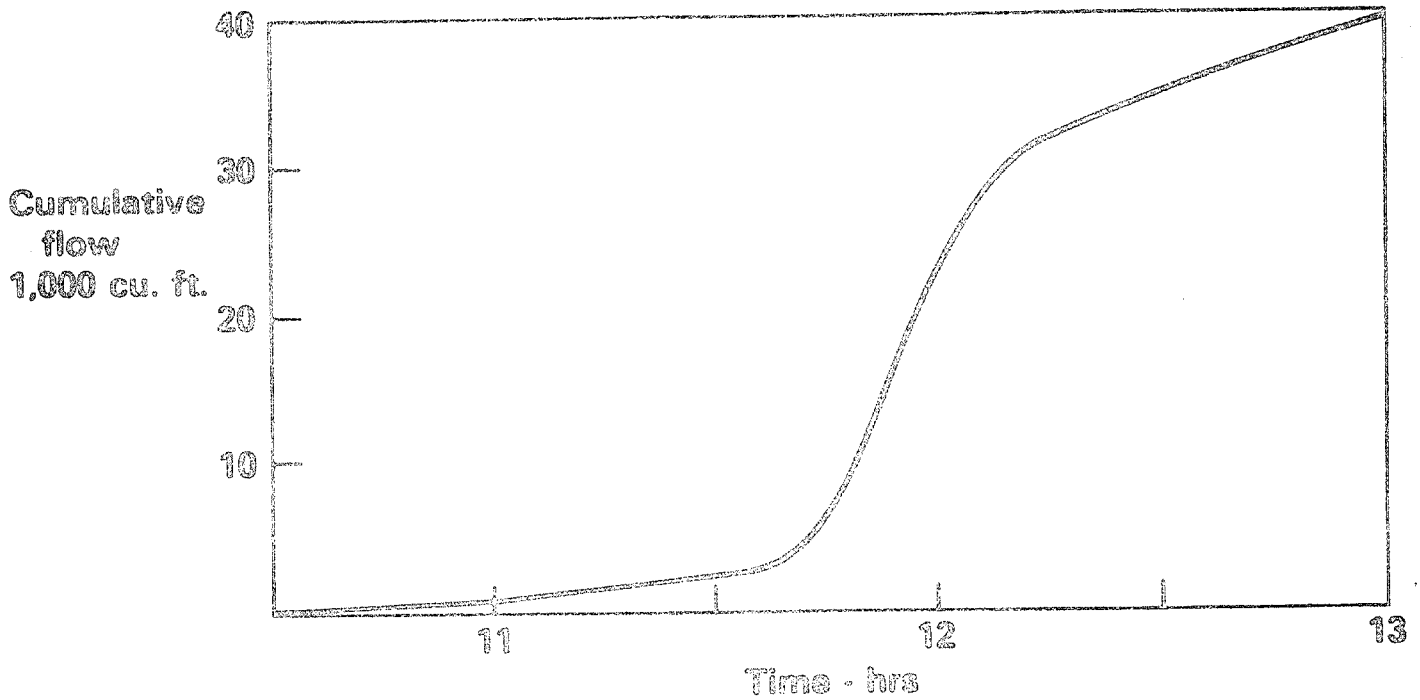


Figure 7. Inflow Mass Curve

Time	Inflow (cfs)	Average Inflow (cfs)	Time Increment (sec)	Incremental Flow (ft ³)	Cumulative Flow (ft ³)
10:30	0				0
		.05	300	15	
35	.1		"		15
		.15	"	45	
40	.2		"		60
		.25	"	75	
45	.3		"		135
		.35	"	105	
50	.4		"		240
		.45	"	135	
55	.5		"		375
		.55	"	165	
11:00	.6		"		540
		.65	"	195	
05	.7		"		735
		.75	"	225	
10	.8		"		960
		.85	"	255	
15	.9		"		1,215
		.95	"	285	
20	1.0		"		1,500
		1.05	"	315	
25	1.1		"		1,815
		1.15	"	345	
30	1.2		"		2,160
		1.85	"	550	
35	2.5		"		2,710
		3.5	"	1,050	
40	4.5		"		3,760
		8.0	"	2,400	
11:45	11.5		300		6,160

Table 2 Development of Inflow Mass Curve

Time	Inflow (cfs)	Average Inflow (cfs)	Time Increment (sec)	Incremental Flow (ft ³)	Cumulative Flow (ft ³)
11:45	11.5				
		15.2	300	4550	6,160
50	19.0		"		
		20.2	"	6060	10,720
55	21.5		"		
		19.2	"	5760	16,780
12:00	17.0		"		
		14.5	"	4350	22,540
05	12.0		"		
		9.2	"	2760	26,890
10	6.5		"		
		5.8	"	1740	29,650
15	5.0		"		
		4.5	"	1350	31,390
20	4.0		"		
		3.8	"	1140	32,740
25	3.5		"		
		3.4	"	1020	33,880
30	3.3		"		
		3.0	"	900	34,900
35	2.7		"		
		2.6	"	780	35,800
40	2.5		"		
		2.4	"	720	36,580
45	2.3		"		
		2.2	"	660	37,300
50	2.1		"		
		2.05	"	620	37,960
55	2.0		"		
		1.95	"	580	38,580
13:00	1.9		300		39,160

7.0 Mass Curve Routing

After the three components, inflow hydrograph, stage-storage relationship and stage-discharge relationship have been determined, a graphical mass curve routing procedure can be used. In actual design practice, the inflow hydrograph, which is developed by an acceptable hydrologic method is a fixed design component; however, the storage and pumping discharge rates are variable. The designer may wish to assign a pumping discharge rate based on environmental or downstream capacity considerations. The required storage is then determined by various trials of the routing procedure.

As the stormwater flows into the storage basin, it will accumulate until the first pump-start elevation is reached. The first pump is activated and if the inflow rate is greater than the pump rate, the stormwater will continue to accumulate until the elevation of the second pump-start is reached. As the inflow rate decreases, the pumps will shut off at their respective pump-stop elevations.

These conditions are modeled in the mass curve diagram by establishing the point at which the cumulative flow curve has reached the storage volume associated with the first pump-start elevation. This storage volume (2025 ft³) (Figure 5) is represented by the vertical distance between the cumulative flow curve and the base line as shown in Figure 8. A vertical storage line is drawn at this point since it establishes the time at which the first pump starts.

The pump discharge line is drawn from the intersection of the vertical storage line and the base line upwards towards the right; the slope of this line is equal to the discharge rate of the pump. The pump discharge curve represents the cumulative discharge from the storage basin, while the vertical distance between the inflow mass curve and the pump discharge curve represents the amount of storm water stored in the basin.

If the rate of inflow is greater than the pump capacity, the inflow mass curve and the pump discharge curve will continue to diverge until the volume of water in storage is equal to the storage (4,226 ft³) associated with the second pump-start elevation. At this point the second pump starts, and the slope of the pump discharge line is increased to equal the combined pumping rate.

The procedure continues until peak storage conditions are reached. At some point on the inflow mass curve the inflow rate will decrease, and the slope of the inflow mass curve will flatten. To determine the maximum amount of storage required, a line is drawn parallel to the pump discharge curve tangent to the inflow mass curve as shown in Figure 8. The vertical distance between the lines represents the maximum amount of storage required.

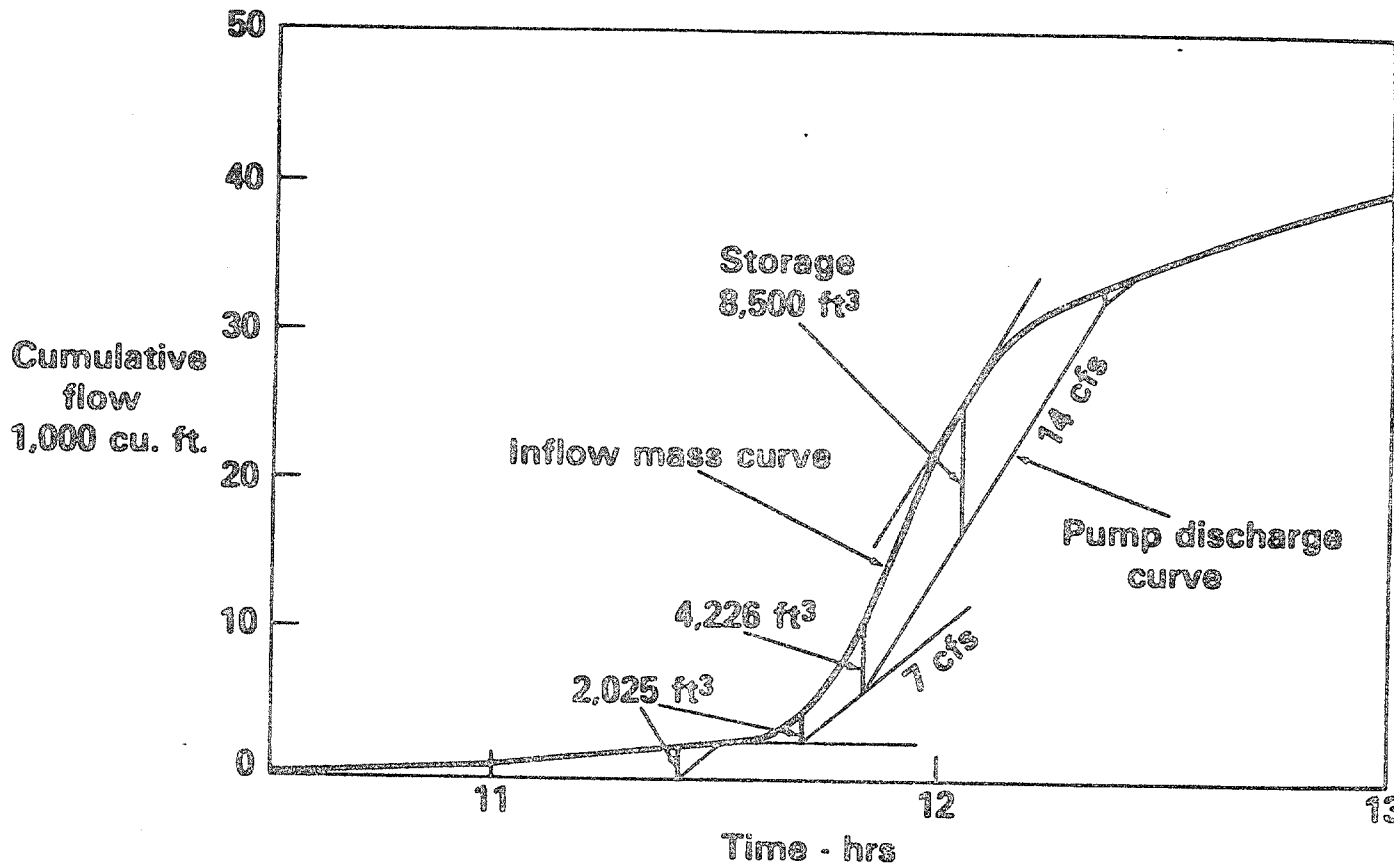


Figure 8. Mass Curve Routing Diagram

The routing procedure continues until the pump discharge curve intersects the inflow mass curve. At this point the storage basin has been completely emptied, and a pumping cycle completed. As the storm recedes, the pumps will cycle to discharge the remaining runoff.

In developing the pump discharge curve, the engineer should remember that the pump's performance curve is quite sensitive to changes in head and that the static head will fluctuate as the water level in the storage basin fluctuates. The designer should also recognize that the pump discharge rate represents an average pumping rate.

In developing the pump discharge curve, the engineer should remember that the pump's performance curve is quite sensitive to changes in head and that the static head will fluctuate as the water level in the storage basin fluctuates. The designer should also recognize that the pump discharge rate represents an average pumping rate.

In the example problem two 7 cfs pumps are provided. The pumping conditions are as follows:

	Pump-Start Elevation	Pump-Stop Elevation
Pump No. 1 (7 cfs)	2.0 (2,025)	0.0 (0)
Pump No. 2 (7 cfs)	3.0 (4,226)	1.0 (597)

The numbers in parenthesis are the storage volumes (ft^3) associated with the respective elevations.

As depicted in Figure 8, Pump No. 1 is activated when the cumulative flow fills the storage basin to elevation 2.0 ($2,025 \text{ ft}^3$). The pump discharge curve is drawn from the base line at a rate of 7 cfs. Since the rate of discharge is greater than the inflow rate, the basin will quickly empty, and Pump No. 1 will shut off. The pump discharge curve will be horizontal because there is no pumped discharge until the inflow builds up to the Pump No. 1 start elevation again.

Pump No. 1 comes on again as the inflow build up. Since the inflow rate is greater than the discharge rate the curves will diverge until the available storage ($4,226 \text{ ft}^3$) is reached at Pump No. 2 start elevation. The combined discharge rate is plotted, and a line is drawn parallel to the discharge curve through the point of tangency of the inflow mass curve to determine the maximum amount of storage required as shown in Figure 8. The vertical distance between the lines represents the maximum amount of storage required ($8,500 \text{ ft}^3$).

The peak storage conditions have now been reached, and storage decreases. The routing continues until the two curves intersect, at which time the basin will have emptied. Pump No. 2 will shut off when the storage volume is equal to the volume (597 ft^3) associated with the Pump No. 2 stop elevation (1.0 ft); Pump No. 1 will shut off when the storage pipe has been emptied at Pump No. 1 stop elevation (0.0). Subsequent inflows will cause the pumps to cycle as the storm flow recedes; this additional cycling was not shown for simplicity.

The design is adequate since the available storage at the high water alarm is $8,785 \text{ ft}^3$. High water design conditions are plotted on the stage-storage curve (Figure 5) for reference.

In the final design, fine tuning of the mass curve routing procedure can occur after the pumps have been selected. For example, if two equal pumps are selected, the pumping rate when only one pump is pumping most likely would be greater than one-half of the combined rate due to head losses in the piping system. Another refinement can be made for the condition when all of the pumps have come on line and peak pumping conditions have been reached. The pump discharge curve can be adjusted to reflect changes in the pumping caused by changes in the static head. However, it is noted that these refinements do not act on the side of safety.

8.0 Discussion

Pumping Design

The designer now has a complete design that allows the problem to be studied in-depth. The peak rate of runoff has been reduced from 22 cfs, the inflow hydrograph peak, to 14 cfs, the maximum pump discharge rate. A reduction of 46.5 percent is accomplished by providing 8,500 ft³ of storage. This is only one possible design option. The designer may wish to reduce the pumping rate further by providing more storage, and additional combinations of pump discharge and storage can be considered.

It is important that the designer visualize what is happening during the peak design period. To aid in this process, the pump discharge curve developed in Figure 8 can be superimposed on the design inflow hydrograph (Figure 2), as shown in Figure 9, to obtain another picture of the routing process.

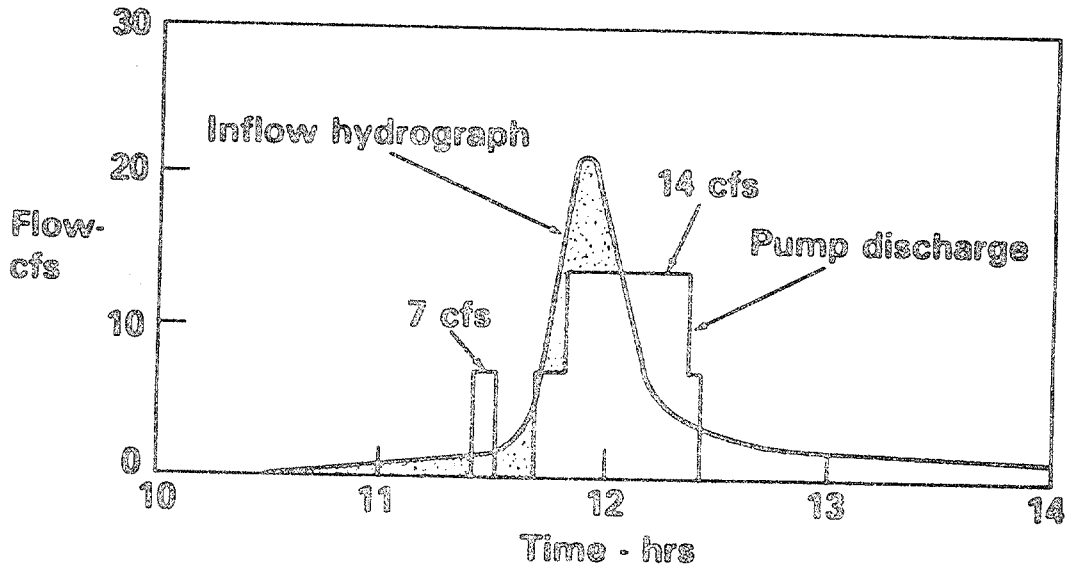


Figure 9. Pump Discharges

The shaded area between the curves represents storm water that is going into storage. Again, pump cycling at the end of the storm has been omitted in order to simplify the illustration.

To complete the design, the designer should investigate more frequent storms (2-10 yr. recurrence interval) to evaluate pumping cycles during these storms. Less frequent storms (100-yr. recurrence interval) should also be investigated to determine the amount of flooding that will occur.

Sediment Problems

Handling of sediment remains a difficult problem in pumping station design. Mechanical engineers prefer that as much sediment as possible be deposited in the storage boxes and wet well to minimize wear on the pumps while maintenance engineers prefer that the sediment be passed through the system so that the station is as maintenance-free as possible. While both of these goals may have merit, they are at cross-purposes, and some trade-off must be obtained.

Since the velocity in the storage pipe is quite low (1-2 fps) sediment will tend to settle out in the storage pipe. Some engineers recommend a relatively steep slope of 1-2 percent to pass the sediment into the wet well. As a general statement, the steeper the grade, the better the sediment removal; however the steeper grade may cause the station wet well to be driven deeper into the ground, increasing its cost. A steep grade may also limit the length of pipe that would otherwise be available for storage.

It is difficult to analyze flow and sediment conditions in the storage pipe; one approach would be to investigate the "flushing case." Design publications recommend a minimum velocity of 3 fps when the pipes are flowing full; however, in the pumping station case, the pumping rates determine the pipe velocity. For the "flushing case," it is assumed that all main pumps have stopped and that the inflow rate is one-half of the smallest pumping rate to insure pump cycling. The slope of the storage pipe is then selected to provide a velocity of at least 3 fps. The flushing case for the example problem is shown in Figure 10.

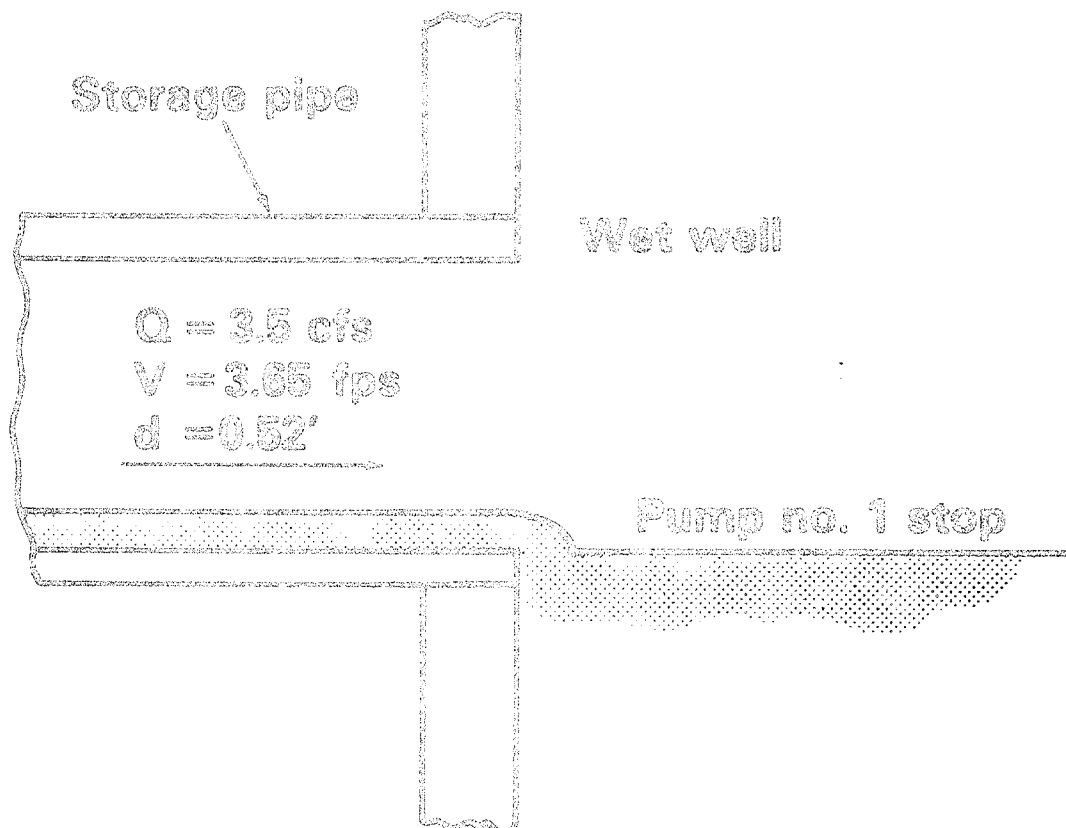


Figure 10. Flushing Conditions for Storage Pipe

The selection of the storage pipe size and slope is an important element in the trial and error design procedure. Table 3 provides design slopes of various sized concrete pipe that will produce a velocity of 3 fps when flowing at a depth of D/8. While this criteria is quite rigorous, the resulting slopes for the larger pipes are still quite flat. If the storage pipe is depressed or isolated from the upstream storm drainage, a minimum pipe grade of 0.35 percent is suggested to prevent low spots in the pipe.

In summary, the storage pipe and wet well should be designed to handle sediment; however, the pumping system should be designed to carry sediment-laden storm water in case sediment removal does not occur in the wet well.

Pipe Size (Inches)	Pipe Slope ft/ft
24	.0083
27	.0071
30	.0062
33	.0054
36	.0048
42	.0039
48	.0033
54	.0028
60	.0024
66	.0021
72	.0019
78	.00172
84	.00156
90	.00142
96	.00130

Table 3 Trial Slopes for Flushing Concrete Pipe
(3 fps, 1/8 full-flow, n = 0.013)

Part II Pumping Station Analysis and Design Using a Programmable Calculator

1.0 Introduction

The calculator programs presented here will assist the engineer in the preliminary design and analysis of typical pumping stations used in highway applications. Such pumping stations can be generalized as having a storage reservoir and two or more pumps which start and stop at preset water surface elevations. These calculator programs can be applied to any pumping station fitting this general description.

The design or analysis of pumping stations using these calculator programs is accomplished in three steps. The first step is to determine the stage-storage relationship for the storage reservoir. The second step is to assign the pumping rates and the start/stop elevations for the pumps. The third and final step is to route an inflow hydrograph through the pumping station and analyze its performance. These three steps may be repeated, changing various parameters, to arrive at a pumping station design which achieves the best compromise between storage and pumping characteristics for a given inflow hydrograph. Because the calculator programs allow a much more rapid analysis of a given pumping station than is possible using hand or graphical techniques, the engineer should achieve better designs in less time by using these programs.

The general aspects of pumping station design and analysis have been presented in part I of this publication. Part II presents a method of analysis using the Texas Instrument TI-59 programmable calculator with a PC-100 printer. The programs presented have been written for this particular calculator. However, the equations used to describe the pumping station performance are general in nature, and could be programmed on another calculator. With this in mind the programs have been thoroughly flowcharted and the algorithms explained in detail to facilitate the users understanding of the programs as well as to aid in programming this method of analysis on a different calculator.

Part II consists of 7 sections, including the introduction. Section 2 presents a general description of the procedure used to analyze the performance of a typical pumping station. Each of the three steps in the procedure is described in a general way to acquaint the reader with the concepts used. Section 3 presents a general description of the calculator programs, what each program accomplishes and how it fits into the overall analysis. Section 4 contains detailed user instructions. A step-by-step procedure is outlined on how the required information is entered for each program and what the resulting outputs mean. Section 5 presents four detailed example problems which illustrate the use of these calculator programs for the analysis of typical pumping stations. A summary of program limitations, of which all users of these programs should be aware, is presented in Section 6. Section 7 presents a detailed description of each of the programs. The equations used in each program are presented and explained. Each program is flowcharted and explained in detail.

2.0 General Description of Analysis Procedure

As stated in the introduction, a typical pumping station consists of a storage reservoir and two or more pumps which may start and stop at different water surface elevations. The analysis of a typical pumping station is done in three parts. Part one is the determination of the stage-storage relationship for the storage reservoir. Part two is the assignment of the pumping rate and the start/stop elevation for each of the pumps. Part three is the routing of an inflow hydrograph through the pumping station and an analysis of its performance.

The storage reservoir for a typical pumping station may consist of the station wet well plus a network of oversized pipes and boxes. The station wet well may be cylindrical or rectangular. The storage reservoir may consist of a rectangular basin with variable side slopes, similar to an inverted truncated pyramid or it may consist of a natural depression or some other irregular volume. In any case, the first step in an analysis of a pumping station is to adequately define the stage-storage relationship of the reservoir. This is a tedious process when done by hand or graphical methods. The first group of programs, discussed in Section 3, are used to perform the necessary calculations to adequately define the stage-storage relationship for any of the reservoirs mentioned above, except for the irregular reservoir. The stage-storage relationship for an irregular reservoir must be determined by other methods and then entered into the calculator. This is not a severe limitation because these types of reservoirs are used infrequently. The manner in which these programs are used to determine the stage-storage relationship is described briefly here and in much greater detail in Section 7.

Briefly, the total reservoir height, i.e. the top elevation minus the bottom elevation, is divided into twenty (20) increments. For each reservoir component (wet well, feeder pipe, etc.), the volume corresponding to each reservoir height increment is computed. The stage-storage relationship for each reservoir component is computed separately and these are added together to arrive at the total or cumulative reservoir stage-storage relationship. This total reservoir stage-storage relationship is used in subsequent calculations for the analysis of the pumping station performance.

The next step in the analysis procedure is the assignment of the pumping rates and the start/stop elevations for each of the pumps. The calculator programs have the capability of handling up to six (6) pumps. The pumping rate, the start elevation and the stop elevation for each pump is specified by the user. The way in which the calculator program determines when a particular pump is on or off is described here briefly and is described in much greater detail in a later section. Each pump is assigned a number, the pump which starts first (i.e. has the lowest turn on elevation) is assigned number one (1), the next pump to start is assigned number two (2), etc.

Starting with the highest pump number, the turn on elevation is entered into the calculator. The calculator determines which reservoir height increment corresponds to the turn on elevation for the pump. This information is stored for future use. The turn off elevation is entered next for the highest pump number. The calculator determines which reservoir height increment corresponds to the pump turning off and stores this information for future use. The pumping rate for the highest number of pump is entered next and this is also stored for future use. Once these three pump parameters have been entered for the highest pump number the parameters for the next lower pump number are entered in the same order.

This sequence is repeated until the three pump parameters, i.e., turn on elevation, turn off elevation and pumping rate, have been entered for all pumps. This completes step two of the analysis procedure.

Step three, the final step, of the analysis procedure involves routing an inflow hydrograph through the pumping station. The calculator performs this routing by using a slightly modified form of the standard Storage-Routing Equation. The details of the routing procedure are explained Section 7 and are only briefly described here. The first part of step three is to enter the time interval between inflow hydrograph ordinates (i.e. successive inflow values). This is used to calculate the average inflow for each time interval and to keep track of the cumulative time once the inflow hydrograph begins. After the time interval value has been entered, the inflow values for each successive time interval are entered, beginning with time equal to zero. For each inflow value entered, the calculator will compute the cumulative value of storage used in the storage reservoir. This value of storage is then used to determine the water surface elevation in the storage reservoir. The calculator then determines the current outflow value by comparing the current storage value with the pump-storage relationship developed in step two above. Each of these values time, inflow, storage, water surface elevation, and outflow are printed by the calculator for each successive time interval. The complete inflow hydrograph is routed through the pumping station by entering each successive inflow value until the outflow from the pumping station is zero, or the storage reservoir has been exceeded.

3.0 General Description of Programs

The seven separate, but interdependent, calculator programs presented will enable the engineer to analyze a typical pumping station in less time than required by hand methods. Each of these seven programs will be described in general terms in this section. A more detailed description is contained in Section 7. Each separate program has a unique label which serves to identify it and also serves to access the program when using the calculator.

The first part of the analysis of a pumping station is the determination of the stage-storage relationship for the storage reservoir. As mentioned in Section 2, the storage reservoir can be rather simple or it can be quite complex. As a result, the programs used to determine this stage-storage relationship must be flexible. They must be able to calculate the stage-storage relationship for many different reservoir configurations. For this reason, five of the seven programs described deal with the determination of the stage-storage relationship for various types of storage reservoirs.

The most common configuration of storage reservoir used for a typical highway pumping station is the station wet well with a system of pipes feeding into it. It is often desirable to oversize these feeder pipes, or to use box conduits in lieu of pipes, to achieve larger values of storage within the reservoir. The first three programs described are used to determine the stage-storage relationship for this typical configuration. These three programs are Program Label A, Program Label B, and Program Label C.

Program Label A is used to define the stage-storage relationship for the station wet well. It is also used to enter the top and bottom elevations of the total storage reservoir. Program Label A can also be used to determine the stage-storage relationship for a trapezoidal basin, occasionally used as a reservoir component. This will be discussed in more detail later in this section. Program Label A is accessed by pressing the label A button on the TI-59 calculator (assuming the proper programs have been loaded into the calculator). Once Program Label A has been accessed the top elevation and then the bottom elevation of the storage reservoir are entered. The program subtracts these two elevations and divides the result by 20. This determines the reservoir height increment. For each height increment a data storage register is set aside (Registers 1 thru 21). The cumulative stage-storage relationship for the reservoir will be stored in these data registers. The next step in the execution of program Label A is to identify the type of wet well used in the pumping station, either rectangular or cylindrical. If the wet well is cylindrical, the radius of the wet well is then entered. The program will then calculate the cumulative storage for the wet well for each of the 20 reservoir height increments, starting at the bottom elevation of the reservoir and continuing until all 20 height increments have been accounted for. These values are stored in data registers 1 through 21. If the wet well is rectangular, the length and width of the wet well are entered. The values of the sums of the side slopes in both the length and width directions are entered next. These will be zero when the wet well has vertical walls. These values are needed when a trapezoidal basin is used as a component of the storage reservoir, as discussed later. Once all the

parameters for the rectangular basin have been entered, the program then calculates the cumulative storage for the wet well for each of the 20 reservoir height increments, as described above for the cylindrical wet well. Once the stage-storage relationship for the wet well has been determined, the contributions to the total reservoir stage-storage relationship of the other reservoir component, the feeder pipes, must be determined. This is accomplished by Program Label B and Program Label C.

Before proceeding with the discussion of Program Label B and Program Label C, there is another use of program Label A which was mentioned above. Occasionally it is feasible to excavate a trapezoidal basin, similar to an inverted truncated pyramid, and use this as the pumping station wet well. This is handled in the same manner as described above for the rectangular wet well. The only difference is that the sum of the basin side slopes, in both the length and width directions is not equal to zero.

Program Label B is used to calculate the stage-storage relationship for any circular pipes feeding into the wet well. These pipes may be of any diameter, any length, or on any slope. (Horizontal pipes must be approximately by very small but finite slopes, 1×10^{-6} as an example.) As long as the downstream invert elevation of the pipe is below the top elevation of the reservoir, the pipe will contribute some volume to the cumulative stage-storage relationship of the reservoir. Program Label B is accessed by pressing the Label B button on the TI-59 calculator (assuming the proper programs have been loaded into the calculator). Once Program Label B has been accessed the parameters describing the feeder pipe are entered. These are the pipe diameter, the pipe slope, the pipe length, and the downstream invert elevation. Once the pipe parameters have been entered, the program determines which reservoir height increment corresponds to the pipe invert. This in turn allows the program to add the additional storage contributed by the feeder pipe to the proper data registers. The additional storage for the feeder pipe is then calculated and placed in the appropriate data registers. If there are more pipes contributing to the total reservoir volume these are accounted for by repeated use of Program Label B. This program is run for each contributing pipe. If the reservoir consists of simply the station wet well and circular feeder pipes, the total stage-storage relationship for the reservoir has been computed. If the feeder pipes also consist of box conduits then Program Label C must also be used.

Program Label C is used to calculate the stage-storage relationship for any box conduits feeding into the wet well. These boxes may be of any width, any height, any length or on any slope.* As long as the downstream invert elevation of the box is below the top elevation of the reservoir, the box will contribute some volume to the cumulative stage-storage relationship of the storage reservoir. Program Label C is accessed by pressing the Label C

*Horizontal boxes must be approximated by very small but finite slopes, 1×10^{-6} as an example.

button on the TI-59 Calculator (assuming the proper programs have been loaded into the calculator). Once program Label C has been accessed the parameters describing the box conduit are entered. These are the box height, the box slope, the box length, the box width and the downstream invert elevation. As described above for the circular pipes, the calculator then determines which height increment corresponds to the box invert and adds the calculated volumes to the appropriate data registers. If there are more boxes contributing to the total reservoir volume these are accounted for by repeated use of Program Label C. If the reservoir components consist of only the wet well and the feeder pipes, then once Programs Label A, Label B and Label C have been executed, the complete stage-storage relationship for the pumping station reservoir has been defined. The stage-storage relationship will be used by other programs, as described below, to analyze the pumping station performance.

Occasionally it is convenient to utilize a natural depression or some other reservoir as the storage reservoir for the pumping station. It might also be that the performance of a pumping station with a reservoir of known stage-storage relationship is to be analyzed. In either case, the stage-storage relationship for the reservoir is known before hand. Program Label A' is used in this instance to enter a known stage-storage relationship for the storage reservoir. Program Label A' is accessed by pressing the button labeled A' on the TI-59 calculator (assuming the proper program has been loaded into the calculator). Once Program Label A' has been accessed the top elevation of the reservoir and then the bottom elevation of the reservoir are entered into the calculator. The calculator determines the value of the reservoir height increment, as described in Program A, and stores this value for use in subsequent calculations. The known stage-storage relationship for the reservoir is entered next. Sequential volumes, numbered zero (0) through twenty (20) are entered into the calculator. Volume zero is associated with the bottom elevation of the reservoir and volume twenty is associated with the top elevation of the reservoir. Intervening volumes are associated with intervening increments of reservoir height. This is simply a stage-storage curve, where the total stage of the reservoir is divided into twenty equal increments. Once the stage-storage relationship for the known reservoir has been entered, if there are other components which add storage to the reservoir, such as feeder pipes or boxes, then these may be accounted for by using Program Label B or Program Label C as described previously. Once the stage-storage relationship for the reservoir is complete the performance of the pumping station may be evaluated by subsequent programs, as described later in this section.

The programs described above are used to calculate a stage-storage relationship for a typical storage reservoir. It is often useful to record the stage-storage relationship for later use. This is done by using Program Label E'. Once the stage-storage relationship has been computed Program Label E' may be used to list the stage-storage relationship. Program Label E' is accessed by pressing the label E' button on the TI-59 calculator. Once this has been done the calculator will list the volumes associated with the twenty equal reservoir height increments. This is especially useful if a particular pumping station reservoir will be used in several designs. The stage-storage relationship need be calculated only once and then for subsequent analyses the stage-storage relationship may be entered into the calculator using Program Label A'.

The second part of the analysis of a pumping station is to assign the number of pumps, the pumping rate for each pump, and the start/stop elevation for each pump. This is accomplished by using Program Label D. Program Label D is accessed by pressing the Label D button on the TI-59 calculator. This program will handle up to six pumps of any discharge. The first parameter entered after accessing program Label D, is the number of pumps. In order to keep track of these pumps the calculator assigns each pump a number. The pump with the highest start elevation is assigned the highest number. Starting with the highest pump number the following pump parameters are entered for each pump: the start or turn on elevation, the stop or turn off elevation, and the pumping rate. These three parameters are entered for each pump, in turn, starting with the highest number of pump and finishing with pump number one. The way in which the calculator program stores this pump information for future use is described here briefly. This is described in greater detail in Section 6.

The program compares the start elevation entered for the highest number pump and determines the reservoir height increment with which it corresponds. The program then stores this pump "on" information for future use by adding .1 to the values of storage associated with that height increment and all higher height increments. The program then examines the stop elevation entered for the highest number pump and determines the height increment with which it corresponds. The program then stores this pump "off" information by adding .01 to the values of storage associated with that height increment and all higher height increments. The program then stores the value of the pumping rate for the highest number of pump in a designated data storage register. This sequence of operations is repeated for each of the pumps up to a maximum number of six pumps. Once all three pumps parameters have been entered for each of the pumps, the pump information has been assigned and a storage vs. pumping rate relationship has been determined. Part two of the pumping station analysis is then complete.

The third and final part of the analysis of a pumping station is the routing of an inflow hydrograph through the pumping station and an analysis of its performance. This is accomplished by using Program Label E, the seventh and final program to be described in this section. Program Label E is accessed by pressing the button labeled E on the TI-59 calculator. The first data entered, once Program Label E has been accessed, is the time interval, to the nearest whole minute (fractional portions of a minute such as 2.5 minutes or 3.3 minutes are not allowed). This time interval value is stored in a dedicated data storage register and is used in subsequent calculations. The successive inflow values for the inflow hydrograph are entered next, beginning with the inflow associated with time equal to zero. For each inflow value entered, the programs will print the appropriate value for the following: cumulative time, the value of inflow entered, the current value of storage used in the reservoir, the water surface elevation associated with the current storage, and finally the outflow value at the end of the time interval. The methods to used compute these values are described here briefly and are described in greater detail in Section 7.

For each inflow value entered the calculator computes the average inflow for the time interval. With this average inflow and the outflow computed for the previous time increment the calculator computes the change in storage. The current value of storage is then computed and printed. The water surface elevation associated with the current value of storage is then computed and is printed. Finally, the current value of storage is compared with the pump-storage relationship developed in part two of the analysis. This determines the outflow value at the end of the time increment. This value is printed and is also used in subsequent calculations. This sequence of operations is repeated for each inflow value entered. The analysis of a pumping station for a given inflow hydrograph is complete when the outflow has decreased to zero (all pumps have turned off). The printed tape produced by the PC-100 printer provides a complete record of the performance of the pumping station. The maximum storage required, the maximum water surface elevation and the sequencing of the pumps is recorded for analysis. This completes the analysis of the pumping station.

4.0 User Instructions

This section explains in detail the data required by each of the seven calculator programs, and also explains how the program user inputs this data. This section also describes the prompting messages which are printed on the paper tape to tell the user what data is required and when to enter it. This section is organized into three parts, paralleling the analysis of the pumping station. The first part describes how the five programs associated with defining the storage reservoir are used. The second part describes how the program associated with the pumps is used. The third and final part describes how the routing program is used. These descriptions assume a working knowledge of the calculator and printer.

The five programs used to determine the stage-storage relationship for the pumping station storage reservoir are contained on two sets of magnetic cards. Programs Label A, Label A', and Label E' are contained on the first set of magnetic cards. Programs Label B, Label C, and Label E' are contained on the second set of cards. Program Label E' is contained on each set of cards to allow the user to list the stage-storage relationship for any reservoir without having to load an extra set of magnetic cards into the calculator. Each set consists of two cards. The first card contains the calculator program instructions on banks 1 and 2. The second card contains the appropriate data and alpha-numeric codes on banks 3 and 4. Programs Label A and Label A' will be described first. Programs Label B, Label C, and Label E' will then be described.

Program Label A

Program Label A is used to calculate the stage-storage relationship for the pumping station wet well.

Program Label A is contained on the first set of magnetic cards. These two magnetic cards must be read into the TI-59 calculator before program Label A can be accessed.*

Program Label A is accessed by pressing the button labeled A on the TI-59 calculator.

Once Program Label A has been accessed the message "TOP ELEVATION?" will be printed and the calculator will halt operation. The top elevation of the storage reservoir is input by the user and then the R/S button is pressed.

*The publication package contains a listing of the programs and data register contents. These must be transferred to magnetic cards. (Appendix)

The calculator then prints the message, "BOTTOM ELEV.?" and halts operation. The bottom elevation of the storage reservoir is input by the user and then the R/S button is pressed.

The calculator will then print the message, "RECT.=0, CYL.=1", and halt operation.

If the pumping station wet well is cylindrical the user enters the number 1 and then presses the R/S button.

If the pumping station wet well is rectangular then the user enters the number 0 and presses the R/S button.

For a cylindrical wet well, after the number 1 has been entered and the R/S button pressed, the calculator will print the message, "RADIUS?" and halt operation.

The user then enters the value of the radius of the cylindrical wet well in feet and presses the R/S button.

The calculator will then calculate the stage-storage relationship for 20 equal height increments, from the bottom elevation to the top elevation specified. These volumes are stored in data registers 1 through 21.

When the calculator has completed these calculations the paper tape will advance and the calculator will halt operation.

For the rectangular wet well, after the number 0 has been entered into the calculator and the R/S button pressed, the calculator will print the message, "BASIN LENGTH?", and then halt operation.

The user then enters the length of the rectangular wet well and presses the R/S button.

The calculator will then print the message "BASIN WIDTH?", and halt operation.

The user enters the width of the rectangular wet well and presses the R/S button.

The calculator prints the message, " Σ LENGTH SLOPES" and halts operation.

For a rectangular wet well which has vertical walls the user enters zero and then presses the R/S button.

The calculator then prints the message, " Σ WIDTH SLOPES" and halts operation.

For a rectangular wet well which has vertical walls the user enters zero and presses the R/S button.

The calculator will then compute the stage-storage relationship for 20 equal height increments, from the bottom elevation to the top elevation specified. These volumes are stored in data registers 1 through 21.

When the calculator has computed these calculations the paper tape will advance and the calculator will halt operation.

The stage-storage relationship for the pumping station wet well has been calculated and the additional storage provided by the other components of the storage reservoir may now be calculated. This is done by using Programs Label B and Label C.

Before continuing to explain the use of Programs Label B and Label C, there is one more point to be addressed for Program Label A. As discussed in Sections 2 and 3, Program Label A may also be used to compute the stage-storage relationship for a rectangular basin with sloping walls, similar to an inverted truncated pyramid. This type of storage basin is sometimes used where it is economically feasible. In such cases, the stage-storage relationship for the basin may be computed by using Program Label A as described above for a rectangular basin. In this case, however, the sum of the side slopes will not be zero, and the appropriate values for the sum of the side slopes in both the length and width directions must be entered. This is discussed in greater detail in Section 7.

As mentioned above, Programs Label B and Label C are used to determine the additional storage provided by the other components of the storage reservoir, namely the feeder pipes or boxes. Program Label B is used to determine the additional storage provided by circular pipes, while Program Label C is used to determine the additional storage provided by box conduits. Each program's use will be described in detail below.

Program Label B

Program Label B is used to calculate the additional storage provided by circular pipes which feed into the pumping station wet well.

Program Label B is contained on the second set of magnetic cards. These two magnetic cards must be read into the TI-59 calculator before Program Label B can be accessed.*

*This publication package contains a listing of these programs and data register contents. This must be transferred to magnetic cards.

Program Label B is accessed by pressing the button labeled B on the TI-59 calculator.

Once Program Label B has been accessed the calculator will print the message, "DIAMETER" on the paper tape and halt operation.

The user must then enter the diameter in feet of the circular pipe and press the R/S button.

The calculator will then print the message, "SLOPE" and halt operation.

The user enters the slope of the pipe in feet per foot and presses the R/S button. (Horizontal pipes must be approximated by a very small but finite slope, 1×10^{-6} as an example.)

The calculator then prints the message, "LENGTH" and halts operation.

The user then enters the length of the pipe in feet and presses the R/S button.

The calculator then prints the message, "INVT. ELEV." and halts operation.

The user then enters the invert elevation of the end of the pipe closest to the pumping station wet well, and then presses the R/S button.

The calculator will then compute the additional storage provided by the pipe and allocate this to the correct reservoir height increments. Once these computations are complete the calculator will advance the paper tape and halt operation.

If there are additional pipes which feed into the pumping station wet well and if their downstream invert elevation is below the top elevation of the reservoir then these pipes will provide additional storage. The additional storage provided by each pipe is accounted for by repeating the use of Program Label B for each pipe as described above.

Program Label C

As mentioned previously Program Label C is used to compute the additional storage provided by box conduits which feed into the pumping station wet well.

Program Label C is contained on the second set of magnetic cards. These two magnetic cards must be read into the TI-59 calculator before Program Label C can be accessed.*

*This publication package contains a listing of these programs and data register contents. These must be transferred to magnetic cards.

Program Label C is accessed by pressing the button labeled C on the TI-59 calculator.

Once Program Label C has been accessed the calculator will print the message "BOX HEIGHT" and halt operation.

The user then enters the height of the box conduit in feet and presses the R/S button.

The calculator then prints the message, "SLOPE" and halts operation.

The user enters the value of the slope of the box conduit, in feet per foot and presses the R/S button. (Horizontal boxes must be approximated by a very small but finite slope, 1×10^{-6} as an example.)

The calculator then prints the message, "BOX LENGTH" and halts operation.

The user enters the length of the box conduit in feet and presses the R/S button.

The calculator then prints the message, "BOX WIDTH" and halts operation.

The user enters the width of the box conduit in feet and presses the R/S button.

The calculator then prints the message, "INVT. ELEV." and halts operation

The user then enters the invert elevation of the downstream end of the box conduit, and presses the R/S button.

The calculator then computes the additional storage provided by the box conduit and allocates this storage to the correct reservoir height increments. Once these computations are complete the calculator will advance the paper tape and halt operation.

If there are additional box conduits which feed into the pumping station wet well and if their downstream invert elevation is below the top elevation of the reservoir, then these boxes will provide additional storage. The additional storage provided by each box conduit is accounted for by repeating the use of Program Label C for each box as described above.

Programs Label A, Label B and Label C are used to calculate the stage-storage relationship for the majority of storage reservoirs used in typical highway pumping stations. As discussed in Sections 2 and 3, an irregular reservoir is used occasionally. The irregular shape of the reservoir precludes the use of simple geometric shapes to adequately describe its stage-storage relationship. The stage-storage relationship for such a reservoir must be determined by other means, such as the planimeter method. Once the stage-storage relationship for any reservoir has been determined, and placed in the appropriate data registers, it may be analyzed using the programs described in this publication. Program Label A' is used to place a predetermined stage-storage relationship into the appropriate data registers. The use of Program Label A' is described below.

Program Label A'

As mentioned above, Program Label A' is used to enter a predetermined stage-storage relationship for any reservoir.

Program Label A' is contained on the first set of magnetic cards. These two magnetic cards must be read into the TI-59 calculator before program Label A' can be accessed.*

Program Label A' is accessed by pressing the button labeled A'. This requires the keystrokes 2nd A' on the TI-59 calculator.

Once Program Label A' has been accessed the calculator will print the message, "TOP ELEVATION?" and halt operation.

The user then enters the top elevation of the reservoir and presses the R/S button.

The calculator then prints the message, "BOTTOM ELEVATION?" and halts operation.

The user then enters the bottom elevation of the reservoir and presses the R/S button.

The calculator will then print the message "VOLUME (0)?" and halt operation.

The user then enters the volume associated with the bottom elevation of the reservoir. This is often zero, but occasionally there is a sump or some other feature which must be accounted for. After entering the volume the user then presses the R/S button.

The calculator will then print the message, "VOLUME (1)?" and halt operation.

The user then enters the volume associated with the first height increment above the bottom of the reservoir and presses the R/S button.

The calculator will request the volume associated with each of the twenty equal reservoir height increments in the same manner as described above. The user must enter the appropriate volume and then press the R/S button after each entry.

After the twenty (20) volumes describing the stage-storage relationship for the reservoir have been entered, the calculator will advance the paper tape and halt operation.

*This publication package contains a listing of the programs and the data register contents. These must be transferred to magnetic cards.

Once a stage-storage relationship for a reservoir has been determined by Programs Label A, Label B, and Label C it is frequently desirable to make a record of the total stage-storage relationship for future use. Program Label E' is used to list the stage-storage relationship stored in data registers 1 through 21.

Program Label E'

As mentioned above, program Label E' is used to list the stage-storage relationship computed by other programs.

Program Label E' is contained on both magnetic card set one and magnetic card set two. Either set of two cards must be read into the TI-59 calculator before Program Label E' can be accessed.*

Program Label E' is accessed by pressing the button labeled E' on the TI-59 calculator. This requires the keystrokes 2nd E'.

Once Program Label E' has been accessed, the calculator will print the twenty volumes associated with the twenty equal reservoir height increments and then halt operation.

The five programs used for the determination of the stage-storage relationship of the pumping station reservoir have been described above. There are two additional programs which must be discussed. These are Program Label D and Program Label E.

As discussed in Sections 2 and 3, Program Label D is used in part two of the pumping station analysis which consists of the assignment of the pumping rates and start/stop elevations for each of the pumps.

Program Label D

As discussed previously Program Label D is used to input the appropriate pump data into the calculator.

Program Label D is contained on a single magnetic card. (Program No. 3) This magnetic card must be read into the calculator before Program Label D can be accessed.*

*This publication package contains a listing of these programs and data register contents. These must be transferred to magnetic cards.

Program Label D is accessed by pressing the button labeled D on the TI-59 calculator.

Once Program Label D has been accessed the calculator will print the message, "NO. OF PUMPS?" and halt operation.

The user then enters the number of pumps which will be used in the pumping station. (NOTE: Due to memory size restrictions in the calculator the number of pumps must be held to a maximum of six.) After entering the number of pumps the user then presses the R/S button.

The calculator then prints the message, "ON ELEV., PUMP 6" or 5 (whatever the number of pumps enters in the previous step was). As discussed in Section 3, the calculator will assign a number to each of the pumps. The pump with the highest start elevation will be the pump with the highest number. All pumps with a lower number must have a start elevation which is less than or equal to the start elevation of the pump with a higher number. After printing the message the calculator will halt operation.

The user then enters the start or on elevation for the highest number pump and presses the R/S button.

The calculator will then print the message, "OFF ELEV. PUMP 6" or 5 (whatever the number of pumps entered in the first step was).

As was the case for the start elevation, the stop elevation for the higher number pumps must be greater than or equal to the stop elevation for lower number pumps. This may be summarized by, the first on must be the last off. Once the off elevation for the highest number pump has been entered the user presses the R/S button.

The calculator will then print the message, "PUMPING RATE" and halt operation.

The user then enters the pumping rate in cubic feet per second (cfs) for the highest number pump and presses the R/S button.

The calculator then prints the message, "ON ELEV., PUMP 5" or 4 (one less than the highest number pump) and halts operation.

The user enters the on elevation for the pump (this elevation must be less than or equal to the elevation entered for the previous pump), and then presses the R/S button.

The calculator then prints the message, "OFF ELEV., PUMP 5" or 4 (one less than the highest number pump) and then halts operation.

The user then enters the appropriate off elevation (this elevation must be less than the off elevation entered for the higher number pump) and then presses the R/S button.

The calculator then prints the message, "PUMPING RATE" and halts operation.

The user enters the appropriate pumping rate in cfs and presses the R/S button.

The sequence of operations described above continues until all pumps have been described for. Once all the appropriate pump parameters have been entered the calculator will advance the paper tape and halt operation.

The second part of the pumping station analysis is now complete.

As discussed in Sections 2 and 3, Program Label E is used to perform the final part of the pumping station analysis. This is the routing of an inflow hydrograph through the pumping station.

Program Label E

Program Label E is contained on the fourth set of magnetic cards. These two magnetic cards must be read into the calculator before Program Label E can be accessed*.

Program Label E is accessed by pressing the button labeled E on the TI-59 calculator.

Once Program Label E has been accessed the calculator will print the message, "INTERVAL?" and halt operation.

The user then enters the time interval (in whole minutes) used between successive values of the inflow hydrograph ordinates. The inflow hydrograph must be described by a succession of inflow values each corresponding to a successive value of time. The difference between each successive time value is the time interval entered above. Once the time interval has been entered the user then presses the R/S button.

*This publication package contains a listing of the programs and the data register contents. These must be transferred to magnetic cards.

The calculator will then print a list of messages which define the symbols used to identify the outputs which Program label E prints for each inflow value entered. These are:

TIME = T
INFLOW = I
STORAGE = S
WATER SURFACE ELEV. = W
OUTFLOW = O

After printing this list of messages the calculator will advance the paper tape and print the message, " 0.00 = T" and halt operation.

The user then enters the inflow hydrograph value associated with the time equal to zero. This is most often also equal to zero. After entering the inflow value the user presses the R/S button.

The calculator will then print the value of inflow entered in the step above along with the label, "=I". The calculator will then compute the value of storage used to store the initial inflow, if any, and print this value along with the label, "=S". The calculator then computes the value of the water surface elevation which corresponds to this storage. The calculator then prints this value of the water surface elevation along with the label, "=W". The calculator then determines if any pumps have turned on or off by comparing the value of storage computed above with the storage-pump relationship developed by Program Label D. If any pumps have turned on or off the calculator will then compute the outflow value associated with the pumps which are turned on and print this value along with the label, "=O." The calculator will then advance the paper tape, print the value of the next time increment along with the label, "=T" and halt operation.

The user then enters the inflow value corresponding to the value of time printed by the calculator and presses the R/S button.

The calculator will then repeat the sequence of operations described above and print the appropriate values of inflow (I), storage (S), water surface elevation (W) and outflow (O). The calculator then prints the next sequential time value and halts operation.

This process is repeated for each sequential inflow hydrograph value until the performance of the pumping station has been adequately defined. If all that is desired is the peak storage requirements then the analysis may be terminated once the value of storage computed by the calculator has reached a maximum. If a complete analysis of the pumping station, including outflow rates and turn on/turn off times for each pump is needed then the appropriate values of inflow are entered until the entire inflow hydrograph has been accounted for. Additional values of zero inflow are entered, for subsequent time increments once the inflow hydrograph has ceased until the storage within the reservoir has been depleted or the outflow drops to zero. A complete and detailed analysis of the pumping station is contained on the paper tape.

If at any time the storage capacity of the reservoir is exceeded, the calculator will print the message, "BASIN EXCEEDED" and halt operation.

By using the seven programs, as described in this section, a complete analysis of a typical pumping station can be performed quickly and accurately. The actual application of these programs in the analysis of typical highway pumping stations is described in the next section, Section 5, dealing with example problems.

SUMMARY OF PROGRAMS

PROGRAM SET 1

LABEL A - Calculates the stage-storage relationship for the pumping station wet well. This program is valid for circular or rectangular wet wells and trapezoidal basins.

PROGRAM SET 2

LABEL B - Calculates the stage-storage relationship for circular pipes feeding into the wet well.

LABEL C - Calculates the stage-storage relationship for box conduits feeding into the wet well.

PROGRAM SET 3

LABEL D - Used for input of pump parameters.

PROGRAM SET 4

LABEL E - This program is used for routing the infl hydrograph through the pumping station.

LABEL A' - Used to enter a predetermined stage-storage relationship for any reservoir.

LABEL E' - Used to list the stage-storage relationship computed by other programs.

LABEL E' - Used to list the stage-storage relationship computed by other programs.

5.0 Example Problems

This section presents four examples of the design and analysis of pumping stations using the calculator programs described in Sections 1 through 4.

The first example problem analyzes the performance of the simple pumping station presented in part 1 of this publication. The reader may then compare the results of the analysis using the calculator programs with those obtained by a graphical method, as presented in Part 1.

The second example problem analyzes the performance of a more typical highway pumping station. This pumping station contains a rectangular wet well, a box conduit and circular feeder pipes.

The third example problem presents a pumping station with an excavated trapezoidal wet well.

The fourth, and final, example problem presents a pumping station utilizing an irregular reservoir.

The reader is encouraged to work out the example problems as they are presented to gain experience in the use of the calculator programs.

The calculator printouts for each example is included directly following the example for the readers' reference.

Example Problem 1

This pumping station design is the same as that presented in Part 1 of this publication. The pumping station storage reservoir consists of 21 foot diameter (10.5 ft radius) wet well and 520 feet of 48 inch (4 ft.) circular concrete pipe on a 0.4 percent (0.004 ft/ft) slope. The invert elevation is 0.0 ft. There are two pumps with the following parameters:

<u>Pump Number</u>	<u>Pumping Rate</u>	<u>On (Start) Elev.</u>	<u>Off (Stop) Elev.</u>
1	7 cfs	2.0	0.0
2	7 cfs	3.0	1.0

The maximum water surface elevation within the reservoir is specified as 6.5 feet. The bottom elevation of the reservoir is specified as 0.0 feet.

The inflow hydrograph is presented in Figure 2 of Part 1 and is also presented on the following page in a tabular format with the time interval of 5 minutes.

Example 1. Inflow Hydrograph Data

<u>Time (min.)</u>	<u>Inflow (cfs)</u>	<u>Time (min.)</u>	<u>Inflow (cfs)</u>
0	0.0	75	11.5
5	0.1	80	19.0
10	0.2	85	21.5
15	0.3	90	17.0
20	0.4	95	12.0
25	0.5	100	6.5
30	0.6	105	5.0
35	0.7	110	4.0
40	0.8	115	3.5
45	0.9	120	3.3
50	1.0	125	2.7
55	1.1	130	2.5
60	1.2	135	2.3
65	2.5	140	2.1
70	4.5	145	2.0
		150	1.9

Using the calculator programs presented, analyze the performance of this pumping station.

°Step 1. Stage-storage relationship for reservoir

The stage-storage relationship for the cylindrical wet well is determined as described in Section 4, using Program Label A.

The additional storage provided by the 48-inch feeder pipe is determined using Program Label B, as described in Section 4.

A record of the complete stage-storage relationship for the reservoir is desired so Program Label E' is run. The results are summarized below:

Elevation (ft)	Height Increment	Storage (ft ³)	Elevation (ft)	Height Increment	Storage (ft ³)
0.0	0	0	3.575	11	5549
0.325	1	127	3.900	12	6253
0.650	2	312	4.225	13	6881
0.975	3	573	4.550	14	7404
1.300	4	926	4.875	15	7826
1.625	5	1376	5.200	16	8151
1.950	6	1931	5.525	17	8388
2.275	7	2585	5.850	18	8553
2.600	8	3303	6.175	19	8672
2.925	9	4052	6.50	20	8785
3.250	10	4807			

°Step 2. Assignment of pump parameters

The various pump parameters are entered by using Program Label D, as described in Section 4.

The parameters are summarized below:

Pump Number 2	On Elevation	3.0 ft
Pump Number 2	Off Elevation	1.0 ft
Pumping Rate		7.0 cfs
Pump Number 1	On Elevation	2.0 ft
Pump Number 1	Off Elevation	0.0 ft
Pumping Rate		7.0 cfs

°Step 3. Routing inflow hydrograph through pumping station

The inflow hydrograph is routed through the pumping station using Program Label E as described in Section 4. The results of this routing are summarized in Figure 1.

It is interesting to compare the results of the analysis using the calculator programs and the result obtained using graphical methods, as presented in Part 1 of this publication. The peak storage requirements as determined by the graphical method, was 8,500 cubic feet. The peak storage requirement, as determined by the calculator programs was 8,067 cubic feet. The 8,067 cubic feet is a more accurate answer. A very rigorous sequence of calculations (not shown) determined that the actual peak storage requirement is 7900 cubic feet.

The calculator program predicted the peak storage required within 2 percent. The graphical method predicted the peak storage required within 8 percent. The larger error in the graphical method is due to the difficulty in scaling small values of storage. The error in the calculator method is due to the discrete time increment of one minute used in calculations as well as rounding errors for the pump start/stop elevations.

The latter source of error may be eliminated by assigning the pump start/stop elevations so that they correspond exactly with a reservoir height increment. This degree of refinement is only warranted for the most detailed of analyses.

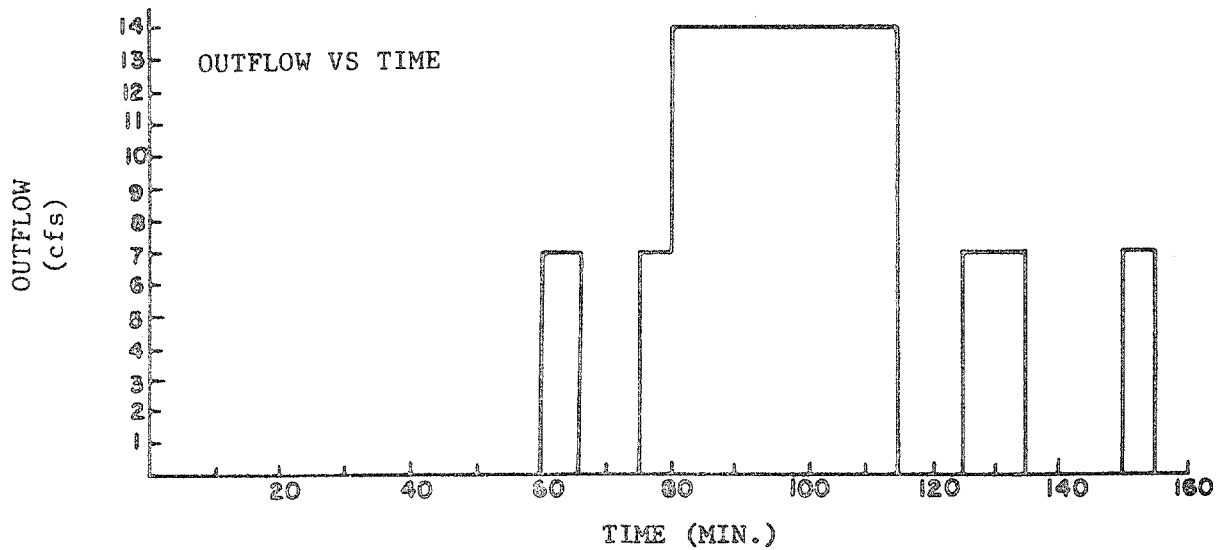
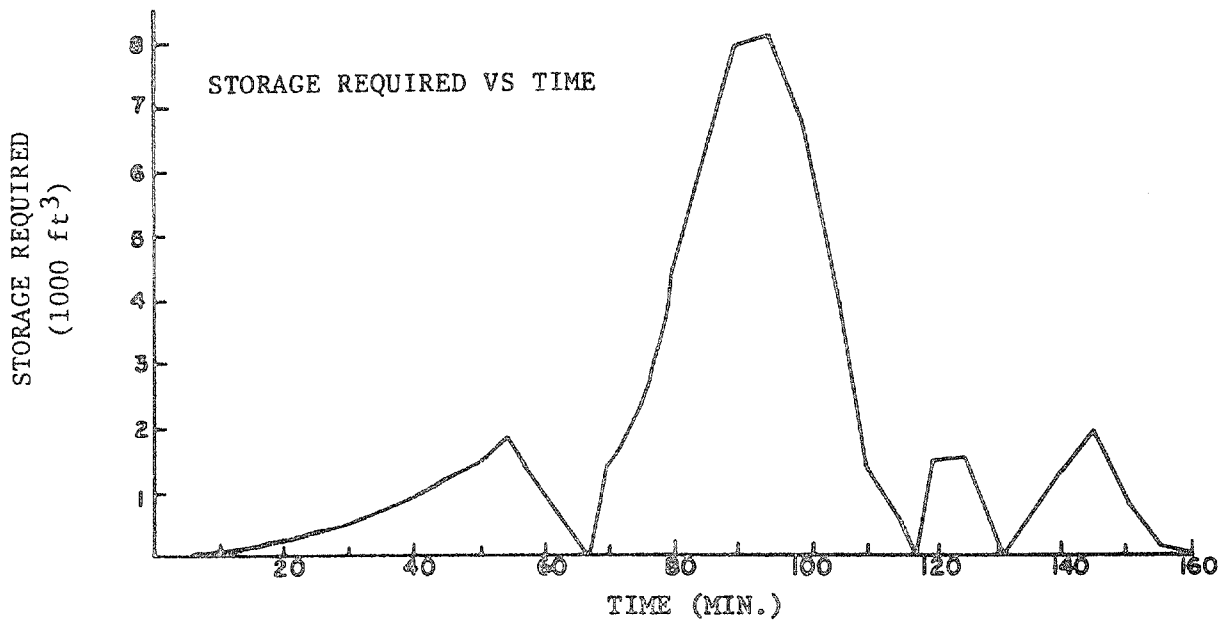
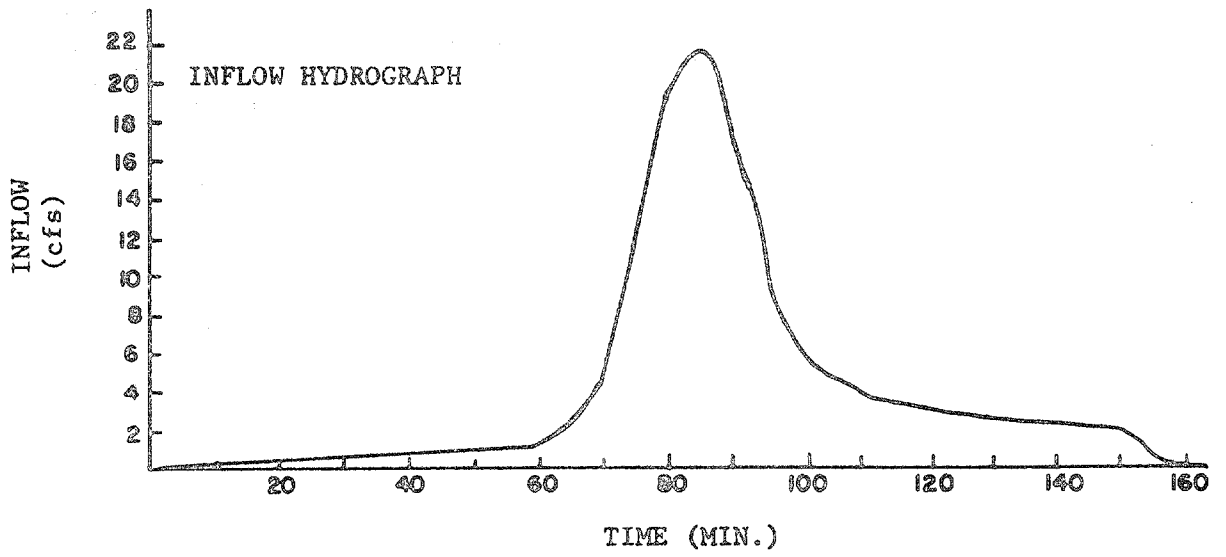


FIGURE 1 SUMMARY OF RESULTS FOR EXAMPLE PROBLEM No. 1

EXAMPLE PROBLEM NUMBER 1

TOP ELEVATION? 6.5
 BOTTOM ELEV.? 0.
 RECT.=0, CYL.=1
 RADIUS? 10.5
 DIAMETER 4.
 SLOPE 0.004
 LENGTH 520.
 INVT.ELEV. 0.

NO. OF PUMPS? 2.
 ON EL., PUMP 2 3.
 OFF EL., PUMP 2 1.
 PUMPING RATE 7.
 ON EL., PUMP 1 2.
 OFF EL., PUMP 1 0.
 PUMPING RATE 7.

INTERVAL? 5.

ENTER INFLOW WHEN PROMPTED BY TIME

TIME = T
 INFLOW = I
 STORAGE = S
 W.S. EL. = W
 OUTFLOW = O

0.00 = T
 0.00 = I
 0.00 = S
 0.00 = W
 0.00 = O

5.00 = T
 0.10 = I
 15.00 = S
 0.04 = W
 0.00 = O

10.00 = T
 0.20 = I
 60.00 = S
 0.15 = W
 0.00 = O

15.00 = T
 0.30 = I
 135.00 = S
 0.34 = W
 0.00 = O

20.00 = T
 0.40 = I
 240.00 = S
 0.52 = W
 0.00 = O

25.00 = T
 0.50 = I
 375.00 = S
 0.73 = W
 0.00 = O

30.00 = T
 0.60 = I
 540.00 = S
 0.93 = W
 0.00 = O

35.00	= T
0.70	= I
735.00	= S
1.12	= W
0.00	= D
40.00	= T
0.80	= I
960.00	= S
1.32	= W
0.00	= D
45.00	= T
0.90	= I
1215.00	= S
1.51	= W
0.00	= D
50.00	= T
1.00	= I
1500.00	= S
1.70	= W
0.00	= D
55.00	= T
1.10	= I
1815.00	= S
1.88	= W
0.00	= D
60.00	= T
1.20	= I
900.00	= S
1.28	= W
7.00	= D
65.00	= T
2.50	= I
222.00	= S
0.49	= W
0.00	= D
70.00	= T
4.50	= I
1272.00	= S
1.55	= W
0.00	= D
75.00	= T
11.50	= I
2412.00	= S
2.19	= W
7.00	= D

80.00	= T
19.00	= I
4467.00	= S
3.10	= W
14.00	= D
85.00	= T
21.50	= I
6342.00	= S
3.95	= W
14.00	= D
90.00	= T
17.00	= I
7917.00	= S
4.97	= W
14.00	= D
95.00	= T
12.00	= I
8067.00	= S
5.12	= W
14.00	= D
100.00	= T
6.50	= I
6642.00	= S
4.10	= W
14.00	= D
105.00	= T
5.00	= I
4167.00	= S
2.97	= W
14.00	= D
110.00	= T
4.00	= I
1317.00	= S
1.58	= W
14.00	= D
115.00	= T
3.50	= I
450.00	= S
0.82	= W
0.00	= D
120.00	= T
3.30	= I
1470.00	= S
1.68	= W
0.00	= D

125.00	= T
2.70	= I
1530.00	= S
1.72	= W
7.00	= D
130.00	= T
2.50	= I
210.00	= S
0.47	= W
7.00	= D
135.00	= T
2.30	= I
576.00	= S
0.98	= W
0.00	= D
140.00	= T
2.10	= I
1236.00	= S
1.52	= W
0.00	= D
145.00	= T
2.00	= I
1851.00	= S
1.90	= W
0.00	= D
150.00	= T
1.90	= I
756.00	= S
1.14	= W
7.00	= D
155.00	= T
0.00	= I
114.00	= S
0.29	= W
0.00	= D
160.00	= T

Example Problem 2

A new 4-lane divided arterial is being designed in an urban area. Because of right-of-way restrictions and other factors it has been decided that a depressed section is preferable. At one location along the alignment, the arterial passes under an existing railroad bridge. Clearance requirements dictate a long sag vertical curve. The only feasible means of draining this section of the highway is to pump the stormwater out of the sag.

It is desirable to use the smallest pumping rate feasible, in order to reduce the initial cost of the pumping station and to reduce stand-by electrical charges. This means that within the limited right-of-way available, storage must be provided in order to reduce the pumping rates to a minimum.

The goal is to provide a combination of storage and low pumping rates which minimizes the overall annual cost of the pumping station. A thorough economic analysis, evaluating various combinations of storage and pumping rates, is beyond the scope of this publication.

This example problem will demonstrate how various pumping rates may be evaluated for a given reservoir configuration.

For the pumping station layout shown in Figure 2 determine the minimum acceptable pumping rate, given the inflow hydrograph listed in Step 3.

°Step 1. Stage-storage relationship for reservoir

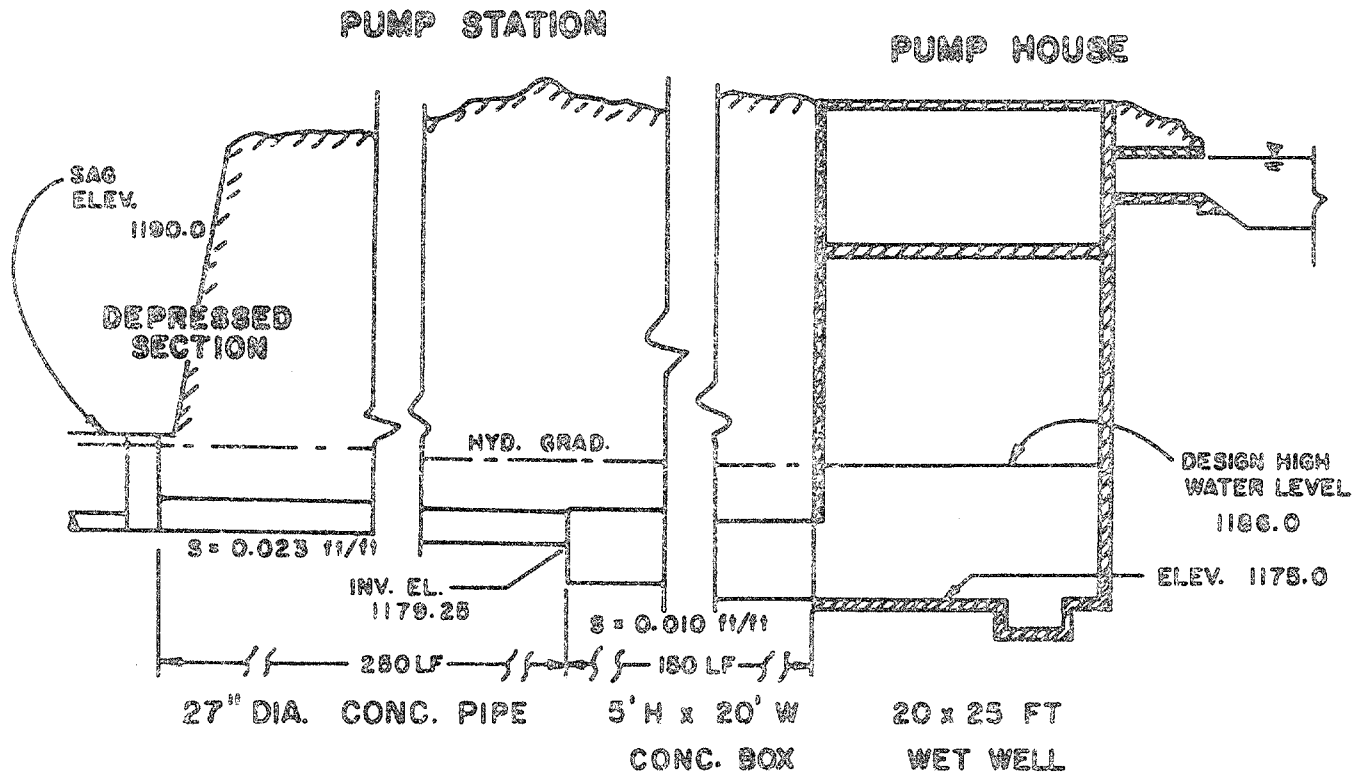
The reservoir for this pumping station consists of 3 components:
The 20 X 25 foot pumping station wet well, 150 linear feet of box conduit (5 feet high by 20 feet wide), and 250 linear feet of 27 inch diameter reinforced concrete pipe.

The stage-storage relationship for the pumping station wet well is determined by using Program Label A, as described in Section 4. The top elevation is set at 1,190 the elevation of the depressed section.

The additional storage provided by the box conduit is determined using Program Label C, as described in Section 4.

The additional storage provided by the pipe is determined using Program Label B, as described in Section 4.

A record of the complete stage-storage relationship for the reservoir is needed, so Program Label E' is used as described in Section 4.



NOT TO SCALE

FIGURE 2 LAYOUT OF PUMPING STATION FOR EXAMPLE PROBLEM No. 2

The complete stage-storage relationship is summarized below:

Elevation (ft)	Height Increment	Storage (ft ³)	Elevation (ft)	Height Increment	Storage (ft ³)
1175.00	0	0	1183.25	11	19,578
1175.75	1	937	1184.00	12	20,083
1176.50	2	3,000	1184.75	13	20,588
1177.25	3	5,625	1185.50	14	21,091
1178.00	4	8,250	1186.25	15	21,566
1178.75	5	10,875	1187.00	16	21,988
1179.50	6	13,500	1187.75	17	22,369
1180.25	7	16,077	1188.50	18	22,744
1181.00	8	17,830	1189.25	19	23,119
1181.75	9	18,569	1190.00	20	23,494
1182.50	10	19,074			

Note that this total reservoir height of 15 feet is higher than the design high water. Since we wish to evaluate the storage required for various pumping rates it is desirable to have the range of storages evaluated greater than the maximum allowable. The reason for this will become evident as the example problem continues.

°Step 2. Assignment of pump parameters

The pump start/stop elevations will remain constant for all different pumping rates evaluated. These are summarized below:

Pump Number	On Elevation	Off Elevation
2	1181.00	1178.00
1	1178.00	1175.50

The pumping rates will be varied in order to determine their effect upon peak storage requirements. An initial pumping rate of 3000 gallons per minute (6.68 cubic feet per second) is assigned for each pump.

The pump parameters summarized above are entered into the calculator using Program Label D as described in Section 4.

°Step 3. Routing of inflow hydrograph through pumping station

The inflow hydrograph is presented below:

<u>Time (min.)</u>	<u>Inflow (cfs)</u>	<u>Time (min.)</u>	<u>Inflow (cfs)</u>
0	0	50	9.6
5	2.0	55	7.2
10	5.0	60	5.0
15	10.0	65	4.0
20	15.0	70	3.0
25	21.5	75	3.0
30	19.7	80	2.0
35	15.6	85	1.0
40	14.8	90	0.0
45	11.5	95	0.0

This inflow hydrograph is routed through the pumping station using Program Label E as described in Section 4.

The peak storage required for a pumping rate of 3000 GPM is 18840 ft³. The water surface elevation which corresponds to this storage is 1182.15 ft, which is below the design high water elevation of 1186.00 ft. This means that there is additional storage available and that a lower pumping rate is feasible.

The pumping rates for the pumps can be changed without reentering Program Label D. The pumping rates for each pump are stored in dedicated data storage register (as described in Section 6). These are:

<u>Pump Number</u>	<u>Data Register</u>
6	29
5	28
4	27
3	26
2	25
1	24

To change the pumping rate for pump number 2, simply store the new pumping rate in data register 25. To change the pumping rate for pump number 1, simply store the new pumping rate in data register 24.

A new pumping rate of 2500 GPM (5.57 cfs) is entered for both pump number 2 and pump number 1.

The same inflow hydrograph is routed through the pumping station using Program Label E.

The peak storage required for a pumping rate of 2500 GPM is 20774 ft³, with a water surface elevation of 1185.03 ft. This is still below the design high water elevation.

The peak storage requirements for pumping rates of 2000 GPM (4.46 cfs) was also evaluated, following the same procedure. The required storage was 23393 ft³ with a water surface elevation of 1189.80 ft.

The results of this analysis is presented in Figure 3.

By graphical interpolation the minimum acceptable pumping rate is determined to be 2,375 GPM (5.29 cfs) for the given inflow hydrograph. This is confirmed by running the 5.29 cfs rate and determining that the required storage is 21,375 ft³ at elevation 1185.95 ft.

The complete printout for this example problem is contained at the end of this section.

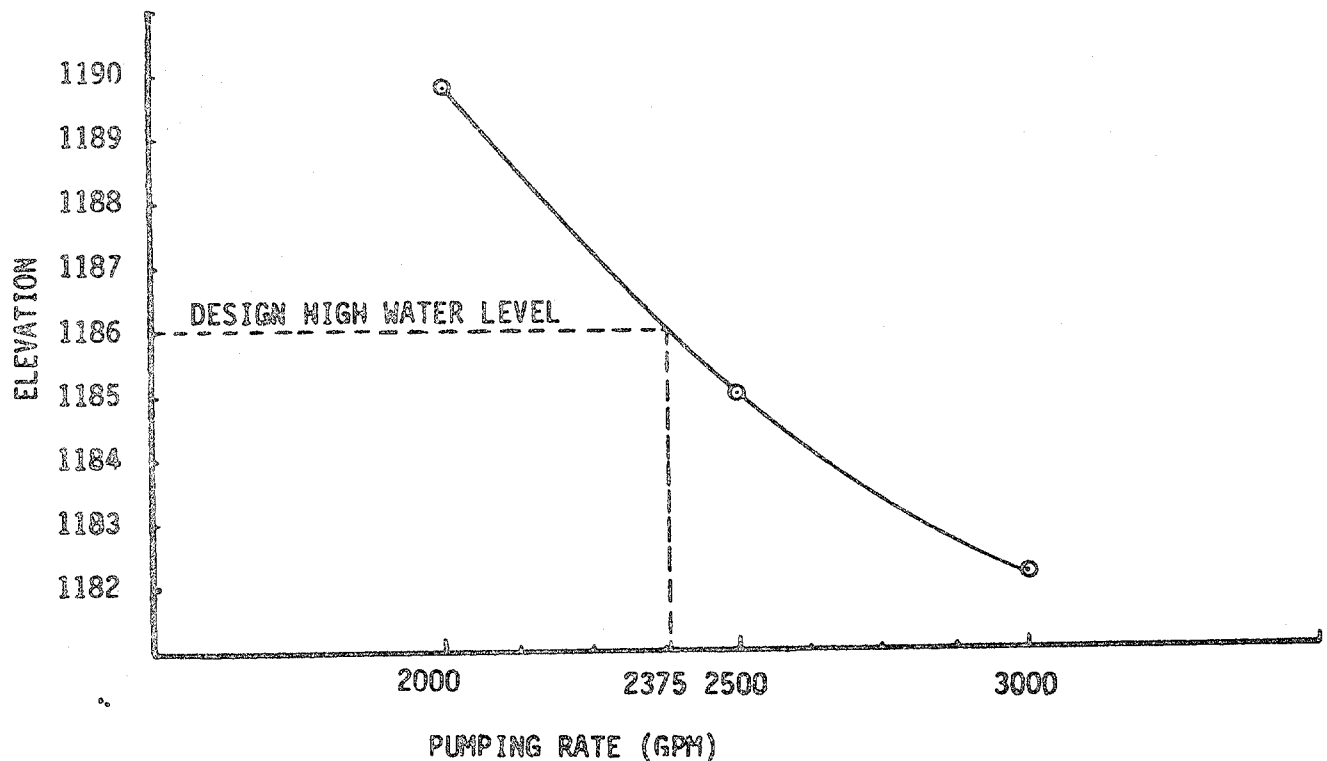


FIGURE 3. Pumping Rate Vs. Elevation for Example Problem No. 2

EXAMPLE PROBLEM NUMBER 2

TOP ELEVATION? 1190.
 BOTTOM ELEV.? 1175.
 RECT.=0, CYL.=1
 0.
 BASIN LENGTH? 25.
 BASIN WIDTH? 20.
 Σ LENGTH SLOPES 0.
 Σ WIDTH SLOPES 0.
 0.
 375.
 750.
 1125.
 1500.
 1875.
 2250.
 2625.
 3000.
 3375.
 3750.
 4125.
 4500.
 4875.
 5250.
 5625.
 6000.
 6375.
 6750.
 7125.
 7500.

BOX HEIGHT 5.
 SLOPE 0.01
 BOX LENGTH 150.
 BOX WIDTH 20.
 INVT. ELEV. 1175.
 0.
 937.
 3000.
 5625.
 8250.
 10875.
 13500.
 16062.
 17750.
 18375.
 18750.
 19125.
 19500.
 19875.
 20250.
 20625.
 21000.
 21375.
 21750.
 22125.
 22500.

DIAMETER 2.25
 SLOPE 0.023
 LENGTH 250.
 INVT. ELEV. 1179.25

0.
 937.
 3000.
 5625.
 8250.
 10875.
 13500.
 16077.
 17830.
 18569.
 19074.
 19578.
 20083.
 20588.
 21091.
 21566.
 21988.
 22369.
 22744.
 23119.
 23494.

NO. OF PUMPS? 2.
 ON EL., PUMP 2 1181.
 OFF EL., PUMP 2 1178.
 PUMPING RATE 6.68
 ON EL., PUMP 1 1178.
 OFF EL., PUMP 1 1175.5

PUMPING RATE 6.68

INTERVAL?
 5.
 ENTER INFLOW WHEN
 PROMPTED BY TIME

TIME	=	T
INFLOW	=	I
STORAGE	=	S
W. S. EL.	=	W
OUTFLOW	=	O
0.00	=	T
0.00	=	I
0.00	=	S
1175.00	=	W
0.00	=	O
5.00	=	T
2.00	=	I
300.00	=	S
1175.24	=	W
0.00	=	O
10.00	=	T
5.00	=	I
1350.00	=	S
1175.90	=	W
0.00	=	O
15.00	=	T
10.00	=	I
3600.00	=	S
1178.67	=	W
0.00	=	O
20.00	=	T
15.00	=	I
7350.00	=	S
1177.74	=	W
0.00	=	O
25.00	=	T
21.50	=	I
11221.80	=	S
1178.85	=	W
6.68	=	O
30.00	=	T
19.70	=	I
15397.80	=	S
1180.05	=	W
6.68	=	O

35.00	=	T
15.60	=	I
18288.00	=	S
1181.46	=	W
13.36	=	O
40.00	=	T
14.80	=	I
18840.00	=	S
1182.15	=	W
13.36	=	O
45.00	=	T
11.50	=	I
18777.00	=	S
1182.06	=	W
13.36	=	O
50.00	=	T
9.60	=	I
17934.00	=	S
1181.11	=	W
13.36	=	O
55.00	=	T

INTERVAL?

5.

ENTER INFLOW WHEN
PROMPTED BY TIME

TIME	=	T
INFLOW	=	I
STORAGE	=	S
W. S. EL.	=	W
OUTFLOW	=	O
0.00	=	T
0.00	=	I
0.00	=	S
1175.00	=	W
0.00	=	O
5.00	=	T
2.00	=	I
300.00	=	S
1175.24	=	W
0.00	=	O
10.00	=	T
5.00	=	I
1350.00	=	S
1175.90	=	W
0.00	=	O
15.00	=	T
10.00	=	I
3600.00	=	S
1176.67	=	W
0.00	=	O
20.00	=	T
15.00	=	I
7350.00	=	S
1177.74	=	W
0.00	=	O
25.00	=	T
21.50	=	I
11488.20	=	S
1178.93	=	W
5.57	=	O
30.00	=	T
19.70	=	I
15997.20	=	S
1180.23	=	W
5.57	=	O

35.00	=	T
15.60	=	I
18952.80	=	S
1182.32	=	W
11.14	=	O
40.00	=	T
14.80	=	I
20170.80	=	S
1184.13	=	W
11.14	=	O
45.00	=	T
11.50	=	I
20773.80	=	S
1185.03	=	W
11.14	=	O
50.00	=	T
9.60	=	I
20596.80	=	S
1184.76	=	W
11.14	=	O
55.00	=	T

INTERVAL?
5.

ENTER INFLOW WHEN
PROMPTED BY TIME

TIME	=	T
INFLOW	=	I
STORAGE	=	S
W. S. EL.	=	W
OUTFLOW	=	Q
0.00	=	T
0.00	=	I
0.00	=	S
1175.00	=	W
0.00	=	Q
5.00	=	T
2.00	=	I
300.00	=	S
1175.24	=	W
0.00	=	Q
10.00	=	T
5.00	=	I
1350.00	=	S
1175.90	=	W
0.00	=	Q
15.00	=	T
10.00	=	I
3600.00	=	S
1176.67	=	W
0.00	=	Q
20.00	=	T
15.00	=	I
7350.00	=	S
1177.74	=	W
0.00	=	Q
25.00	=	T
21.50	=	I
11754.60	=	S
1179.00	=	W
4.46	=	Q

30.00	=	T
19.70	=	I
16596.60	=	S
1180.47	=	W
4.46	=	Q
35.00	=	T
15.60	=	I
19750.80	=	S
1183.51	=	W
8.92	=	Q
40.00	=	T
14.80	=	I
21634.80	=	S
1186.37	=	W
8.92	=	Q
45.00	=	T
11.50	=	I
22903.80	=	S
1188.82	=	W
8.92	=	Q
50.00	=	T
9.60	=	I
23392.80	=	S
1189.80	=	W
8.92	=	Q
55.00	=	T
7.20	=	I
23236.80	=	S
1189.49	=	W
8.92	=	Q
60.00	=	T

INTERVAL?
 5.
 ENTER INFLOW WHEN
 PROMPTED BY TIME

TIME = T
 INFLOW = I
 STORAGE = S
 W. S. EL. = W
 OUTFLOW = O

0.00 = T
 0.00 = I
 0.00 = S
 1175.00 = W
 0.00 = O

5.00 = T
 2.00 = I
 300.00 = S
 1175.24 = W
 0.00 = O

10.00 = T
 5.00 = I
 1350.00 = S
 1175.90 = W
 0.00 = O

15.00 = T
 10.00 = I
 3600.00 = S
 1176.67 = W
 0.00 = O

20.00 = T
 15.00 = I
 7350.00 = S
 1177.74 = W
 0.00 = O

25.00 = T
 21.50 = I
 11535.40 = S
 1178.94 = W
 5.29 = O

30.00 = T
 19.70 = I
 16148.40 = S
 1180.28 = W
 5.29 = O

35.00 = T
 15.60 = I
 19221.60 = S
 1182.72 = W
 10.58 = O

40.00 = T
 14.80 = I
 20607.60 = S
 1184.78 = W
 10.58 = O

45.00 = T
 11.50 = I
 21378.60 = S
 1185.95 = W
 10.58 = O

50.00 = T
 9.60 = I
 21369.60 = S
 1185.94 = W
 10.58 = O

55.00 = T
 7.20 = I
 20715.60 = S
 1184.94 = W
 10.58 = O

60.00 = T

Example Problem 3

The outfall of a highway storm water collection system is a tidal river. On the occasion of high tides the outfall is submerged and tide gates have been installed to prevent water from backing up onto the highway. A joint probability study has been performed and there is a significant risk of a storm occurring during high tide on the river. In order to drain the highway during high tides a small pumping station is proposed. The storage reservoir for this pumping station will consist of an excavated trapezoidal basin.

Determine the minimum size of the trapezoidal basin which must be provided for the following inflow hydrograph and pump parameters. The side slopes of the trapezoidal basin are 2 H:1V in both the length and width directions. The top width of the trapezoidal basin is fixed by right-of-way constraints at 50 feet. The length is not limited. The maximum depth of the reservoir is 10.0 feet.

Inflow Hydrograph

<u>Time (min.)</u>	<u>Discharge (cfs)</u>	<u>Time (min.)</u>	<u>Discharge (cfs)</u>
0	0.0	36	9.0
6	3.0	42	5.0
12	6.0	48	2.0
18	9.0	54	1.0
24	12.0	60	0.0
30	10.0		

Pump Parameters

<u>Pump Number</u>	<u>On Elevation</u>	<u>Off Elevation</u>
1	2.0	0.0
2	3.0	1.0
3	5.0	3.0

Pumping rate for all pumps is 1.0 cfs.

° Step 1. Stage-storage relationship for reservoir

The goal of this analysis is to determine the minimum size of trapezoidal basin which will be adequate for the given pump characteristics, inflow hydrograph, and constraints on basin configuration.

To estimate the required volume for the storage register the inflow hydrograph is examined. The total area under the inflow hydrograph represents the total volume of water which will flow into the reservoir. This volume is 20,520 cubic feet. This amount of storage would be required if there were no pumps provided. Because the water in the reservoir is being pumped out the storage required will be less than the 20,520 cubic feet calculated above.

The maximum pumping rate will occur when all three pumps are on and is equal to 3 cfs. The volume of water represented by the area bounded by a horizontal line of 3 cfs and the inflow hydrograph as shown in Figure 4 is the minimum amount of storage which must be provided by the reservoir. This volume is equal to 11,760 cubic feet.

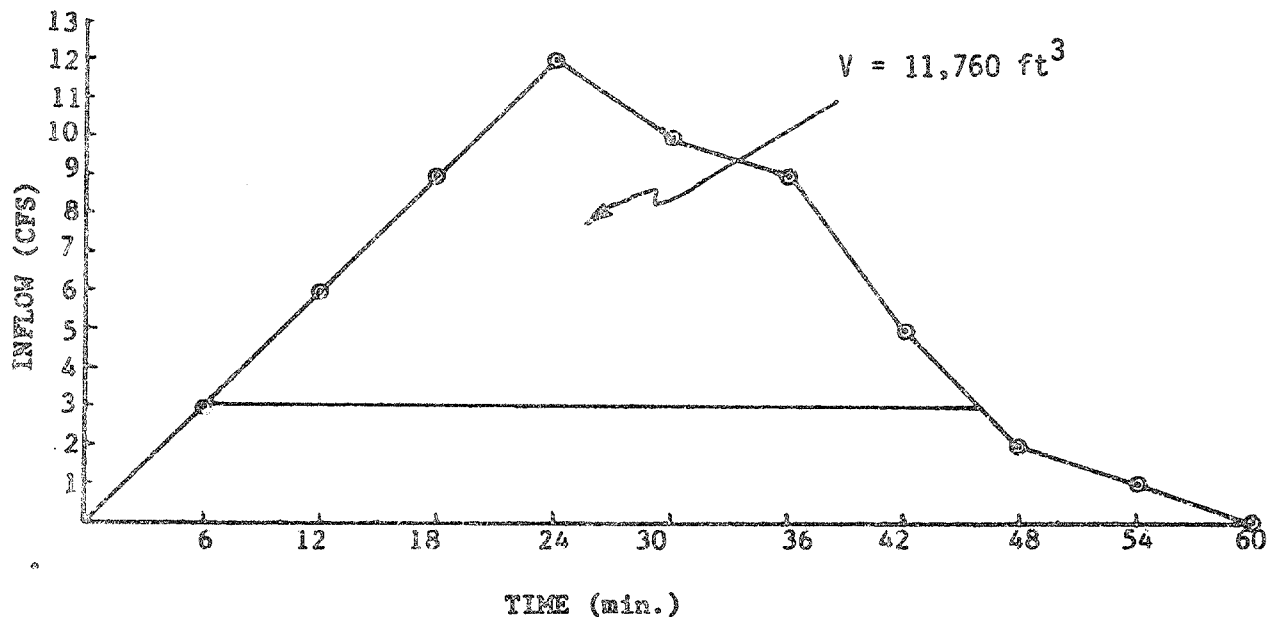


FIGURE 4. Minimum Storage Requirements

The actual volume of storage required is between 11,760 and 20,520 cubic feet.

The length of trapezoidal basin required for a given maximum volume is computed using the following equation. (Section 7, page 74).

$$V_t = \frac{\Sigma LS \times WS}{3} H^3 + \frac{(W \times \Sigma LS) + (L \times \Sigma WS)}{2} H^2 + (L \times W)H$$

where: ΣLS = the sum of the side slopes in the length direction

ΣWS = the sum of the side slopes in the width direction

L = the length of the basin floor

W = the width of the basin floor

H = the total height of the basin

The maximum height of the basin is 10 feet, the width of the basin floor is 10 feet and the slide slopes in all directions are 2:1.

Therefore H = 10 feet, W = 10 feet, LS = WS = 4

$$V_t = \frac{4 \times 4}{3} (10)^3 + \frac{(10 \times 4) + (L \times 4)}{2} (10)^2 + (L \times 10) (10)$$

$$V_t = 300L + 7333.3$$

Using the equation derived above, the length of trapezoidal basin required to provide volumes of 11,760 and 20,520 cubic feet respectively are computed.

The length of basin required will be between 15 feet and 44 feet.

As a first approximation a basin with a length of 27 feet is specified.

All basin parameters have now been specified and the stage-storage relationship for the basin may be determined using Program Label A as described in Section 4.

°Step 2. Assignment of pump parameters

The pump parameters listed above are entered using Program Label D as described in Section 4.

°Step 3. Routing of inflow hydrograph through pumping station

The inflow hydrograph is routed through the pumping station as described in Section 4.

The peak water surface elevation which occurs while routing the inflow hydrograph through the pumping station with the 27 foot long basin is 9.38 feet.

This is less than the 10.0 feet available so a smaller reservoir might work.

The maximum storage used in the 27 foot long basin is 13,440 cubic feet. This maximum amount of storage required should not change appreciably from one basin to the next.

A revised estimate of the storage required is 13,440 cubic feet. This corresponds to a basin length of about 20 feet.

A new stage-storage relationship must be determined and steps 1, 2, and 3 must be repeated for the pumping station analysis.

The maximum water surface elevation which occurs while routing the inflow hydrograph through the pumping station with the 20 foot long basin is 9.95 feet. This is very close to the 10.0 feet allowed, so the 20 foot long basin is the minimum size of trapezoidal basin that must be provided.

EXAMPLE PROBLEM NUMBER 3

TOP ELEVATION? EDED
 10.
 BOTTOM ELEV.?
 0.
 RECT.=0; CYL.=1
 0.
 BASIN LENGTH?
 27.
 BASIN WIDTH?
 10.
 Σ LENGTH SLOPES
 4.
 Σ WIDTH SLOPES
 4.
 0.
 154.
 349.
 589.
 878.
 1220.
 1620.
 2080.
 2605.
 3199.
 3866.
 4610.
 5436.
 6346.
 7345.
 8437.
 9626.
 10916.
 12312.
 13816.
 15433.

NO. OF PUMPS?
 3.
 ON EL., PUMP 3
 5.

OFF EL., PUMP 3
 3.

PUMPING RATE
 1.
 ON EL., PUMP 2
 3.

OFF EL., PUMP 2
 1.

PUMPING RATE
 1.
 ON EL., PUMP 1
 2.

OFF EL., PUMP 1
 0.

PUMPING RATE
 1.

INTERVAL?
 6.

ENTER INFLOW WHEN
 PROMPTED BY TIME

TIME = T
 INFLOW = I
 STORAGE = S
 W. S. EL. = W
 OUTFLOW = D
 0.00 = T
 0.00 = I
 0.00 = S
 0.00 = W
 0.00 = D
 6.00 = T
 3.00 = I
 540.00 = S
 1.40 = W
 0.00 = D

12.00 = T
 6.00 = I
 1860.00 = S
 3.26 = W
 2.00 = D
 18.00 = T
 9.00 = I
 3840.00 = S
 4.98 = W
 2.00 = D
 24.00 = T
 12.00 = I
 6600.00 = S
 6.63 = W
 3.00 = D
 30.00 = T
 10.00 = I
 9480.00 = S
 7.94 = W
 3.00 = D
 36.00 = T
 9.00 = I
 11820.00 = S
 8.82 = W
 3.00 = D
 42.00 = T
 5.00 = I
 13260.00 = S
 9.32 = W
 3.00 = D
 48.00 = T
 2.00 = I
 13440.00 = S
 9.38 = W
 3.00 = D
 54.00 = T
 1.00 = I
 12900.00 = S
 9.20 = W
 3.00 = D
 60.00 = T

TOP ELEVATION? 10.
 BOTTOM ELEV.? 0.
 RECT.=0, CYL.=1 0.
 BASIN LENGTH? 20.
 BASIN WIDTH? 10.
 Σ LENGTH SLOPES 4.
 Σ WIDTH SLOPES 4.
 0.
 115.
 265.
 453.
 682.
 958.
 1284.
 1668.
 2101.
 2601.
 3166.
 3802.
 4512.
 5299.
 6169.
 7125.
 8170.
 9310.
 10548.
 11887.
 13333.

NO. OF PUMPS?	12.00	= T
3.	6.00	= I
ON EL., PUMP 3	1740.00	= S
5.	3.59	= W
	2.00	= D
OFF EL., PUMP 3	18.00	= T
3.	9.00	= I
PUMPING RATE	3660.00	= S
1.	5.39	= W
ON EL., PUMP 2	3.00	= D
3.		
	24.00	= T
OFF EL., PUMP 2	12.00	= I
1.	6360.00	= S
	7.10	= W
	3.00	= D
PUMPING RATE		
1.		
ON EL., PUMP 1	30.00	= T
2.	10.00	= I
	9240.00	= S
	8.47	= W
OFF EL., PUMP 1	3.00	= D
0.		
	36.00	= T
PUMPING RATE	9.00	= I
1.	11580.00	= S
	9.39	= W
	3.00	= D
INTERVAL?		
6.	42.00	= T
	5.00	= I
	13020.00	= S
ENTER INFLOW WHEN PROMPTED BY TIME	9.89	= W
	3.00	= D
TIME = T		
INFLOW = I	48.00	= T
STORAGE = S	2.00	= I
M. S. EL. = W	13200.00	= S
OUTFLOW = D	9.95	= W
	3.00	= D
0.00 = T		
0.00 = I	54.00	= T
0.00 = S	1.00	= I
0.00 = W	12660.00	= S
0.00 = D	9.77	= W
	3.00	= D
6.00 = T		
3.00 = I	60.00	= T
540.00 = S		
1.69 = W		
0.00 = D		

Example Problem 4

A new four-lane highway is being designed. It is necessary to drain a section of this highway with a pumping station. Because of a limited capacity in the existing outlet storm drain the engineer has determined that the rate of outflow from the pumping station be limited to 10 cfs.

In order to minimize costs the infield area of an interchange will be used as the pumping station reservoir. The stage-storage relationship of this reservoir has been determined by planimetry of the topographic plan sheets and is tabulated below:

<u>Elevation</u>	<u>Volume (ft³)</u>
121.65	0
122.65	3125
123.65	6247
124.65	13,347
125.65	20,475
126.65	52,160

Since the peak pumping rate from the pumping station is limited to 10 cfs, two 5 cfs pumps are proposed. The pump start/stop elevations are listed below:

<u>Pump Number</u>	<u>On Elevation</u>	<u>Off Elevation</u>
2	125.65	123.65
1	123.65	121.65

The design inflow hydrograph has been calculated and is presented below:

<u>Time (min)</u>	<u>Discharge (cfs)</u>	<u>Time (min)</u>	<u>Discharge (cfs)</u>
0	0.0	70	15.0
10	5.0	80	12.0
20	10.0	90	10.0
30	15.0	100	5.0
40	17.0	110	3.0
50	20.0	120	0.0
60	17.0		

Analyze the performance of the proposed pumping station. Also analyze the consequences of a pump failure. Determine the maximum depth of water and determine for how long there will be water stored in the reservoir. The feeder pipes do not provide significant storage.

° Step 1 Stage-storage relationship for reservoir

Because the reservoir is irregular the stage-storage relationship was determined before hand.

The intermediate values of storage required for 20 equal height increments of .25 feet are determined by linear interpolation between the predetermined values given for each 1 foot increment.

The predetermined stage-storage relationship is entered into the calculator by using Program Label A' as described in Section 4.

° Step 2. Assignment of pump parameters

The pump parameters listed above are entered into the calculator using Program Label D as Described in Section 4.

° Step 3. Routing inflow hydrograph through pumping station

The inflow hydrograph listed above is routed through the pumping station by using Program Label E.

When both pumps are operating as designed the maximum depth of water in the reservoir is 4.44 ft. Water is stored in the reservoir for 181 minutes or about 3 hours.

To analyze the consequences of a pump failure the technique presented in example problem 2 is employed again. To simulate a failure of pump 1, a pumping rate of zero is assigned to pump 1. To simulate a failure of pump 2, a pumping rate of zero is assigned to pump 2.

The consequences of a pump failure are summarized below.

<u>Pump Failed</u>	<u>Max Depth</u>	<u>Length of Time Water Stored</u>
1	Basin Exceeded	Indefinite
2	4.94 feet	289 Minutes (4 hours 49 min)

The consequences of pump number 1 failing are very severe. There must be some positive means of ensuring that pump number 2 takes over for pump number 1, if pumps number 1 ever fails.

To save time these printouts are terminated once the outflows have become constant (only pump number 1 on). It is a simple matter to compute the time to deplete the remaining storage with a constant outflow.

The outflow rate is 5 cubic feet per second, or 300 cubic feet per minute. To determine the time (in minutes), required to deplete the remaining storage simply divide the value of the remaining storage by 300. This value is added to the time at which the outflow became constant, in order to determine the total time that water was stored in the reservoir.

Conclusion

The four example problems presented have demonstrated the use of the calculator programs in the design and analysis of pumping stations. The method of determining the stage-storage relationship for different reservoirs was demonstrated. The method of assigning and varying the pump parameters was also demonstrated. Each example problem also demonstrated how an inflow hydrograph is routed through the pumping station.

To understand exactly how the calculator programs perform the calculations the reader is directed to Section 7, which provides an in-depth description of these seven calculator program.

EXAMPLE PROBLEM NUMBER 4

TOP ELEVATION? 126.65
 BOTTOM ELEV.? 121.65
 VOLUME (0)? 0.
 VOLUME (1)? 781.
 VOLUME (2)? 1562.
 VOLUME (3)? 2344.
 VOLUME (4)? 3125.
 VOLUME (5)? 3905.
 VOLUME (6)? 4685.
 VOLUME (7)? 5466.
 VOLUME (8)? 6247.
 VOLUME (9)? 8022.
 VOLUME (10)? 9797.
 VOLUME (11)? 11572.
 VOLUME (12)? 13347.
 VOLUME (13)? 15129.
 VOLUME (14)? 16911.
 VOLUME (15)? 18693.
 VOLUME (16)? 20475.
 VOLUME (17)? 28396.
 VOLUME (18)? 36318.
 VOLUME (19)? 44239.
 VOLUME (20)? 52160.

	40.00	= T
	17.00	= I
NO. OF PUMPS?	17400.00	= S
2.	125.22	= W
DN EL., PUMP 2	5.00	= D
125.65		
	50.00	= T
OFF EL., PUMP 2	20.00	= I
123.65	23700.00	= S
	125.75	= W
PUMPING RATE	10.00	= D
5.		
DN EL., PUMP 1	60.00	= T
123.65	17.00	= I
	28800.00	= S
OFF EL., PUMP 1	125.91	= W
121.65	10.00	= D
PUMPING RATE	70.00	= T
5.	15.00	= I
	32400.00	= S
	126.03	= W
	10.00	= D
INTERVAL?		
10.	80.00	= T
	12.00	= I
ENTER INFLOW WHEN	34500.00	= S
PROMPTED BY TIME	126.09	= W
	10.00	= D
TIME		= T
INFLOW		= I
STORAGE	90.00	= T
W. S. EL.	10.00	= I
OUTFLOW	35100.00	= S
	126.11	= W
	10.00	= D
0.00		= T
0.00		= I
0.00	100.00	= T
121.65	5.00	= I
0.00	33600.00	= S
	126.06	= W
	10.00	= D
10.00		= T
5.00		= I
1500.00	110.00	= T
122.13	3.00	= I
0.00	30000.00	= S
	125.95	= W
	10.00	= D
20.00		= T
10.00		= I
6000.00	120.00	= T
123.57	0.00	= I
0.00	24900.00	= S
	125.79	= W
	10.00	= D
30.00		= T
15.00		= I
10800.00	130.00	= T
124.29	0.00	= I
5.00	18900.00	= S
	125.43	= W
	10.00	= D

140.00 = T
 0.00 = I
 12900.00 = S
 124.59 = W
 10.00 = D

150.00 = T
 0.00 = I
 6900.00 = S
 123.74 = W
 10.00 = D

160.00 = T
 0.00 = I
 3800.00 = S
 122.71 = W
 5.00 = D

170.00 = T

INTERVAL?
 10.

ENTER INFLOW WHEN
 PROMPTED BY TIME

TIME = T
 INFLOW = I
 STORAGE = S
 W. S. EL. = W
 OUTFLOW = D

0.00 = T
 0.00 = I
 0.00 = S
 121.65 = W
 0.00 = D

10.00 = T
 5.00 = I
 1500.00 = S
 122.13 = W
 0.00 = D

20.00 = T
 10.00 = I
 6000.00 = S
 123.57 = W
 0.00 = D

30.00 = T
 15.00 = I
 10800.00 = S
 124.29 = W
 5.00 = D

40.00 = T
 17.00 = I
 17400.00 = S
 125.22 = W
 5.00 = D

50.00 = T
 20.00 = I
 25500.00 = S
 125.81 = W
 5.00 = D

60.00 = T
 17.00 = I
 33600.00 = S
 126.06 = W
 5.00 = D

70.00 = T
 15.00 = I
 40200.00 = S
 126.27 = W
 5.00 = D

80.00 = T
 12.00 = I
 45300.00 = S
 126.43 = W
 5.00 = D

90.00 = T
 10.00 = I
 48900.00 = S
 126.55 = W
 5.00 = D

100.00 = T
 5.00 = I
 50400.00 = S
 126.59 = W
 5.00 = D

110.00 = T
 3.00 = I
 49800.00 = S
 126.58 = W
 5.00 = D

120.00 = T
 0.00 = I
 47700.00 = S
 126.51 = W
 5.00 = D

130.00 = T

INTERVAL?
 10.

ENTER INFLOW WHEN
 PROMPTED BY TIME

TIME = T
 INFLOW = I
 STORAGE = S
 W. S. EL. = W
 OUTFLOW = D

0.00 = T
 0.00 = I
 0.00 = S
 121.65 = W
 0.00 = D

10.00 = T
 5.00 = I
 1500.00 = S
 122.13 = W
 0.00 = D

20.00 = T
 10.00 = I
 6000.00 = S
 123.57 = W
 0.00 = D

30.00 = T
 15.00 = I
 13500.00 = S
 124.67 = W
 0.00 = D

40.00	= T
17.00	= I
22500.00	= S
125.71	= W
5.00	= D

50.00	= T
20.00	= I
30600.00	= S
125.97	= W
5.00	= D

60.00	= T
17.00	= I
38700.00	= S
126.23	= W
5.00	= D

70.00	= T
15.00	= I
45300.00	= S
126.43	= W
5.00	= D

80.00	= T
12.00	= I
50400.00	= S
126.59	= W
5.00	= D

90.00	= T
10.00	= I

BASI N EXCEEDED

6.0 Program Limitations

There are several limitations which are inherent in these calculator programs. These limitations are the result of the simplifying assumptions made in order to apply the equations, and approximations necessary to implement the program algorithms.

° Discrete time increments used to route inflow hydrograph.

The most serious limitation of these calculator programs is that the routing of the inflow hydrograph must be accomplished with discrete time increments. This has been minimized by taking the time increment as 60 seconds (1 minute). It is felt that this time increment will lead to small relative errors and at the same time perform the routing calculations within a reasonable length of time. It takes about 20 seconds for the calculator to perform all the necessary calculations for a 1 minute time increment. These calculations will be repeated a number of times (depending upon the value of Time Interval entered). For a 5 minute time interval the calculator will take 100 seconds or about 1-1/2 minutes to perform the necessary calculations.

Because the time increment used internally by the programs is 1 minute, the time interval entered by the user must be in whole minutes. Fractional minutes (e.g., 0.5 or 2.3) are not allowed.

° Discrete representation of the stage-storage relationship.

Because of the limitations on the number of data registers available, the stage-storage relationship for a given reservoir must be represented in discrete steps. The TI-59 program represents the stage-storage relationship of the reservoir in 20 discrete steps. This should provide adequate resolution for the majority of typical reservoirs used. If these algorithms are programmed on another calculator, with less available memory, then this could become a more serious limitation.

° Constant pumping rates.

The pumping rates for each of the pumps is assigned by the user and is a constant. This pumping rate is actually somewhat variable, depending upon many factors including total dynamic head, horsepower, etc.

° The pump start/stop elevations are rounded off to coincide with the reservoir height increments.

Because of the way in which program algorithms encode and decode the pump start/stop elevations, it is necessary to round off the actual pump start/stop elevations so that they coincide with the reservoir height increments. This leads to some approximations in the total storage requirements. Because of the resolution provided by dividing the reservoir into 20 height increments, this is not a serious limitation with the TI-59 program. However, if less resolution is provided, as might be the case with a different calculator, then the user should be aware of this limitation.

° Horizontal water surface assumed.

The programs which compute the volumes for the reservoir components assume a horizontal water surface. In actuality there will be a departure from a horizontal surface due to backwater and drawdown effects. However, for a reservoir where the average flow through velocity is relatively low, these effects will be minimal.

° Mild slopes are assumed for pipes and boxes.

The equations used to compute the volumes in sloping pipes and boxes are based upon the assumption that the slopes are small (less than 0.10 feet per foot).

This slope is hydraulically steep, and slopes of this magnitude are infrequently used. For this reason, this limitation is not considered severe.

° Horizontal pipes and boxes.

Pipes and boxes with horizontal slopes must be approximated by very small but finite slopes, 1×10^{-6} , as an example.

7.0 Detailed Program Description

This section presents each of the seven independent calculator programs in detail. The underlying equations, the program algorithm, and a complete flowchart is presented for each program.

In order to present these programs so that they may be readily programmed on other calculators, the flow charts present the algorithm paralleled by the TI-59 program implementing the algorithm. In this way the TI-59 program is presented in a very detailed manner and at the same time the general method of solution and equations are presented facilitating programming on other calculators.

The seven programs are grouped into four sets of programs. Program Set One includes Program Label A, Program Label A' and Program Label E'. Program Set One may be stored on two magnetic cards. The first card will contain the program listings, a total of 293 program steps, and the second card will contain the required numbers and codes to initialize the programs and print the alpha-numeric messages. Program Set Two includes Program Label B, Program Label C and Program Label E'. Program Set Two may also be stored on two magnetic cards. The first card will contain the program listings, a total of 434 steps, and the second card will contain the required numbers and codes to initialize the programs and print the alpha-numeric messages. Program Set Three includes Program Label D and Program Label E'. Program set three may be stored on a single magnetic card. The program listings, a total of 167 program steps, are stored on bank 1 and the required numbers and codes for program initialization and printing the alpha-numeric messages are stored on bank 3. Program Set Four contains Program Label E only. Program set four may be stored on two magnetic cards. The program listing, a total of 428 program steps, is stored on the first magnetic card and the required numbers and codes for program initialization and printing of alpha-numeric messages are stored on the second magnetic card.

The complete listings for each program set including the data register contents are included at the end of this section. These should be stored on magnetic cards and then read into the calculator when the programs are needed. It will take about 2 hours to key in all of these programs by hand. This is a very worthwhile expenditure of time and will return many times the initial investment when analyzing a pumping station.

Program Set 1

Program Label A

The first program described in this set is Program Label A. As discussed in previous sections Program Label A is used to determine the stage-storage relationship for the pumping station wet well or for a trapezoidal basin. The pumping station wet well may be cylindrical or rectangular.

As mentioned in Sections 2 and 3, the calculator divides the total height of the reservoir into 20 equal increments and then determines what the corresponding volumes are for each increment of height. Before explaining the program algorithm, the two equations which are used by the program to compute volume are explained.

Underlying Equations

As mentioned above, this program will calculate volumes for cylindrical or rectangular wet wells as well as for trapezoidal basins. The equations used are explained before proceeding with the discussion of the algorithm.

The equation used to compute the volume for a trapezoidal basin is presented first, then it will be shown how the same equation may be used to compute the volume of a rectangular wet well. The equation used to determine the volume of a cylindrical wet well is then given.

A trapezoidal basin is similar in appearance to an inverted truncated pyramid. It is formed by excavating a rectangular hole and allowing variable side slopes. The side slopes of each side may have different values. A trapezoidal basin is shown in the figure below:

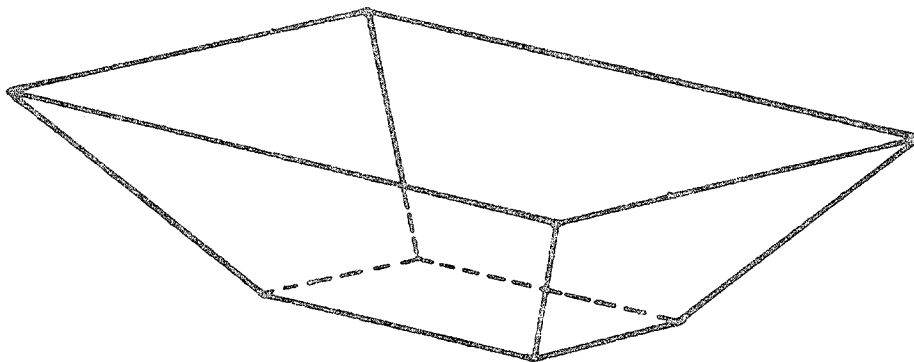


FIGURE 5. Trapezoidal Basin

Such a trapezoidal basin may be divided into component geometric elements, as shown in the figure below:

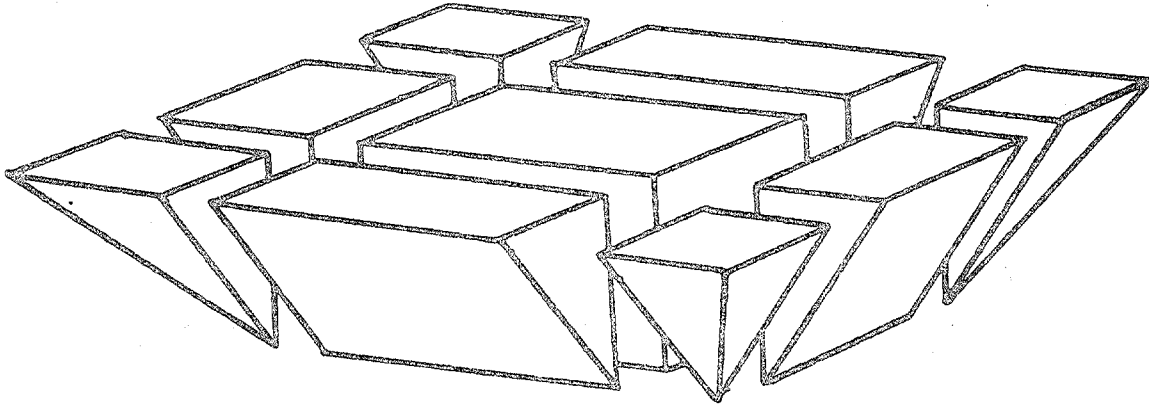
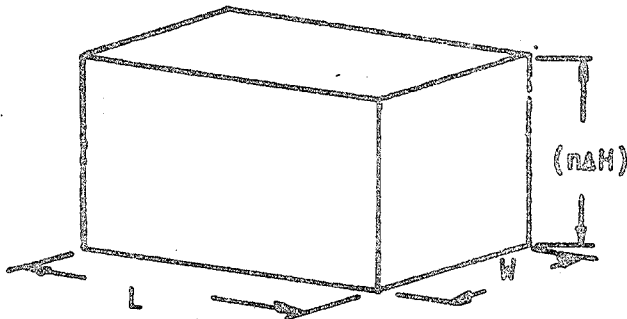


FIGURE 6. Component Elements of A Trapezoidal Basin

These component elements may then be taken separately or grouped together to determine what portion of the total volume is contributed by each.

The first component is the interior rectangular solid, the dimensions of which are: length (L), width (W) and height (H). The height of the basin may also be expressed as an integral number of height increments ($n \Delta H$), whereby the equation for the volume of the interior rectangular solid is: $(L \times W) \times (n \Delta H)$. See the figure below:



$$\text{Volume} = (L \times W) (n\Delta H)$$

FIGURE 7. Rectangular Solid

The second component of the total volume is that contributed by the wedges abutting the rectangular solid at the width faces. These two wedges have the same width (W) and height (n Δ H) but may have different lengths depending upon the values of the side slopes in the length direction (LS). If these two wedges are brought together as shown in the figure below, the equation for the volume of the resulting solid is $1/2 (W \times \Sigma LS) \times (n \Delta H)^2$. Where ΣLS is the sum of the two side slopes in the length direction.

$$\text{Volume} = \frac{(W \times \Sigma LS) (n \Delta H)^2}{2}$$

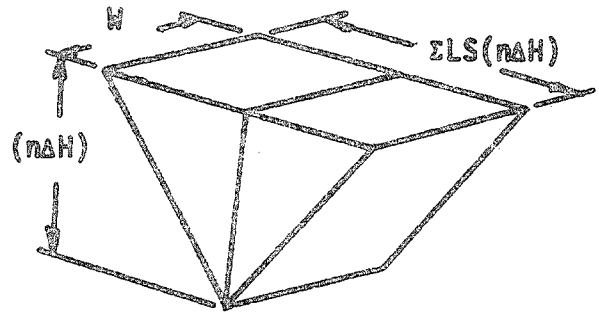
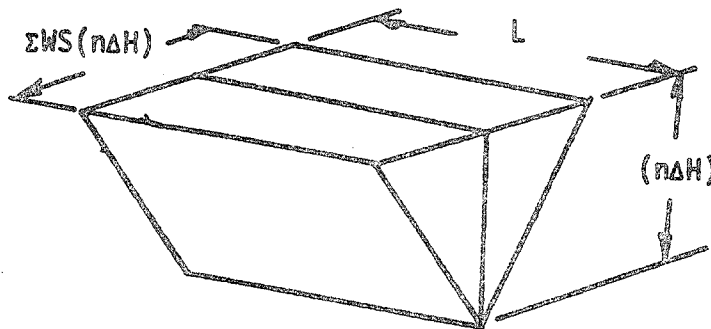


FIGURE 8. End Wedges

The third component of the total volume is that contributed by the wedges abutting the rectangular solid at the length faces. These two wedges have the same length (L) and height (n Δ H) but may have different widths depending upon the values of the side slopes in the width direction (WS). If these two wedges are brought together as shown in the figure below, the equation for the volume of the resulting solid is $1/2 (L \times \Sigma WS) \times (n \Delta H)^2$. Where ΣWS is the sum of the two side slopes in the width direction.



$$\text{Volume} = \frac{(L \times \Sigma WS) (n \Delta H)^2}{2}$$

FIGURE 9. Side Wedges

The last component of the total volume is that contributed by the four pyramid shaped solids in the corners of the basin. The pyramids all have the same height ($n \Delta H$) but may have different lengths and widths depending upon the values of the side slopes in the length and width directions. These four pyramids may be brought together, as shown in the figure below, and the equation for the resulting volume is $1/3 (\Sigma LS)(\Sigma WS)(n \Delta H)^3$.

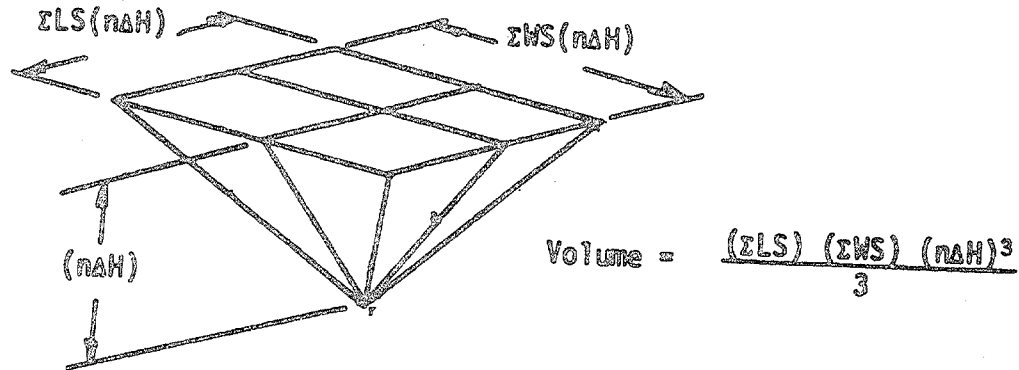


FIGURE 10. Corner Wedges

The equation for the total volume of the trapezoidal basin is the sum of the four components and is given below:

$$V_T = \frac{(\Sigma LS)(\Sigma WS)(n \Delta H)^3}{3} + \frac{(W \times \Sigma LS)(L \times \Sigma WS)(n \Delta H)^2}{2} + (L \times W)(n \Delta H)$$

This is the equation used in the calculator program to compute the volume of a trapezoidal basin.

The same equation is used to compute the volume of a rectangular wet well. A rectangular wet well will have vertical sides, therefore the value of the side slope in the length and width direction will be zero. The equation for the total volume then reduces to:

$$V_T = (L \times W)(n \Delta H)$$

which is the equation used in the calculator program to compute the volume for the rectangular wet well.

The equation used to compute the volume for a cylindrical wet well is straightforward. The equation is simply:

$$V_T = (\pi R^2)(n \Delta H)$$

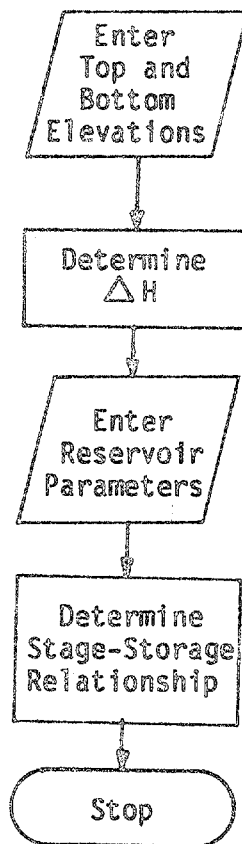
where R is the radius of the cylindrical wet well.

Program Algorithm

The algorithm of Program Label A is fairly simple and is illustrated in the simple flowchart shown below. The first step in this program is to enter the top and bottom elevations of the total storage reservoir. These two values are then used to determine the height increment which in turn will be used to define the stage-storage relationship for the reservoir. The total height of the reservoir is the top elevation minus the bottom elevation, and the height increment is the total height of the reservoir divided by some convenient number. (In the case of the TI-59 calculator program, that number is twenty (20)).

The next step is to enter the reservoir parameters. In the case of a trapezoidal basin these parameters are the length (L), the width (W), the sum of the side slopes in the length direction (ΣLS), and the sum of the side slopes in the width direction (ΣWS). For a rectangular wet well, the parameters are the same as for the trapezoidal basin, but with zero side slopes. For the cylindrical wet well, the only parameter which needs to be entered is the radius.

The next step is to determine the stage-storage relationship for the reservoir. This is accomplished by determining the volume contained within the reservoir for successively higher values of n in the expression for reservoir height ($n \Delta H$). Beginning with n equal to zero, the volume contained within the reservoir is calculated using the equations presented above. The value of n is incremented to 1, and then 2, and then 3, up to the limiting value (20 in the case of the TI-59 calculator program). For each incremental increase in the value of n, the corresponding volume contained within the reservoir is computed. In this manner the complete stage-storage relationship for the basin or wet well is defined.



TI-59 Calculator Program Label A

The discussion of the TI-59 calculator program developed to implement the algorithm described above presupposes a knowledge of the TI-59 calculator. If the reader is not familiar with the terminology and symbols used to describe the operations available with the TI-59 calculator, he is referred to the owner's manual for details.

The complete program listing for Program Label A is presented in the flowchart below. The interrelationship of the program steps is shown and the notes entered in the margins indicate the operation performed by the program steps.

Before proceeding with the presentation of the flowchart for Program Label A, a discussion of subroutine "INV" is in order. Subroutine "INV" is used over and over again in Program Label A and in other programs. It is described here to avoid having to repeat this discussion in subsequent program descriptions. Subroutine "INV" is used to print alpha-numeric messages.

A flowchart of the subroutine "INV" is given below: (The numbers appearing in the upper right corner of the statement blocks are the corresponding program step numbers in the TI-59 program listing).

Subroutine "INV" transfers the contents of selected data registers into the print registers 1, 2, and 3. The numbers stored in these selected data registers are the print codes for alpha-numeric messages. These alpha-numeric messages tell the program user what information is required before processing may continue.

000
 LBL INV

LABELS SUBROUTINE FOR
 ACCESS BY MAIN PROGRAM

002
 RCL IND 0
 OP 1
 OP 30

INDIRECTLY RECALLS CONTENTS
 OF REG. # STORED IN REG.
 0. STORES IN PRINT REG.
 1. INCREMENTS REG. 0

008
 RCL IND 0
 OP 2
 OP 30

INDIRECTLY RECALLS CONTENTS
 OF REG. # STORED IN REG. 0.
 STORES IN PRINT REG. 2.
 INCREMENTS REG. 0.

014
 RCL IND 0
 OP 30

INDIRECTLY RECALLS CONTENTS
 OF REG. # STORED IN REG. 0.
 INCREMENTS REG. 0.

018
 OP 3

STORES # RECALLED IN STEP
 ABOVE IN PRINT REG. 3

020
 OP 5
 0
 R/S

PRINTS ALPHA-NUMERIC MESSAGE
 IN PRINT REGS 1, 2 & 3.
 PLACES ZERO IN DISPLAY
 STOPS PROCESSING.

024
 PRT

PRINTS # ENTERED

025
 RTN

RETURNS TO MAIN PROGRAM

42 881 50 SHEETS 3 SQUARE
42 882 100 SHEETS 3 SQUARE
42 883 100 SHEETS 3 SQUARE
42 884 100 SHEETS 3 SQUARE
42 885 100 SHEETS 3 SQUARE
42 886 100 SHEETS 3 SQUARE
42 887 100 SHEETS 3 SQUARE
42 888 100 SHEETS 3 SQUARE
42 889 100 SHEETS 3 SQUARE
42 890 100 SHEETS 3 SQUARE

026
LBL A

Labels program for Access

029
SBR INV

PRINT: "TOP ELEVATION"

030
-

031
SBR INV

PRINT: "BOTTOM ELEVATION"

033
STO 22

STORE BOTTOM ELEV. IN REG. 22

035
=
÷ 20 =
STO 23

CALCULATES ΔH AND SLOPES IN
REG. 23.

042
SBR INV

PRINT: "RECT. = 0 , CYL. = 1"

044
EQ
00
60

TESTS NUMBER ENTERED
IF NUMBER EQUALS ZERO
PROGRAM SKIPS TO STEP 060

RESETS
REG. 0
TO 3

PRINT
"RADIUS"

STORE
R² IN REG.
28

(CYL.)
047
12 INV SUM 0

052
SBR INV
R²
STO 28

057
GTO 076

(RECT.)
060
SBR INV
STO 28

PRINT "BASIN LENGTH"
STORE IN REG. 28

064
SBR INV
STO 29

PRINT "BASIN WIDTH"
STORE IN REG. 29

068
SBR INV
STO 30

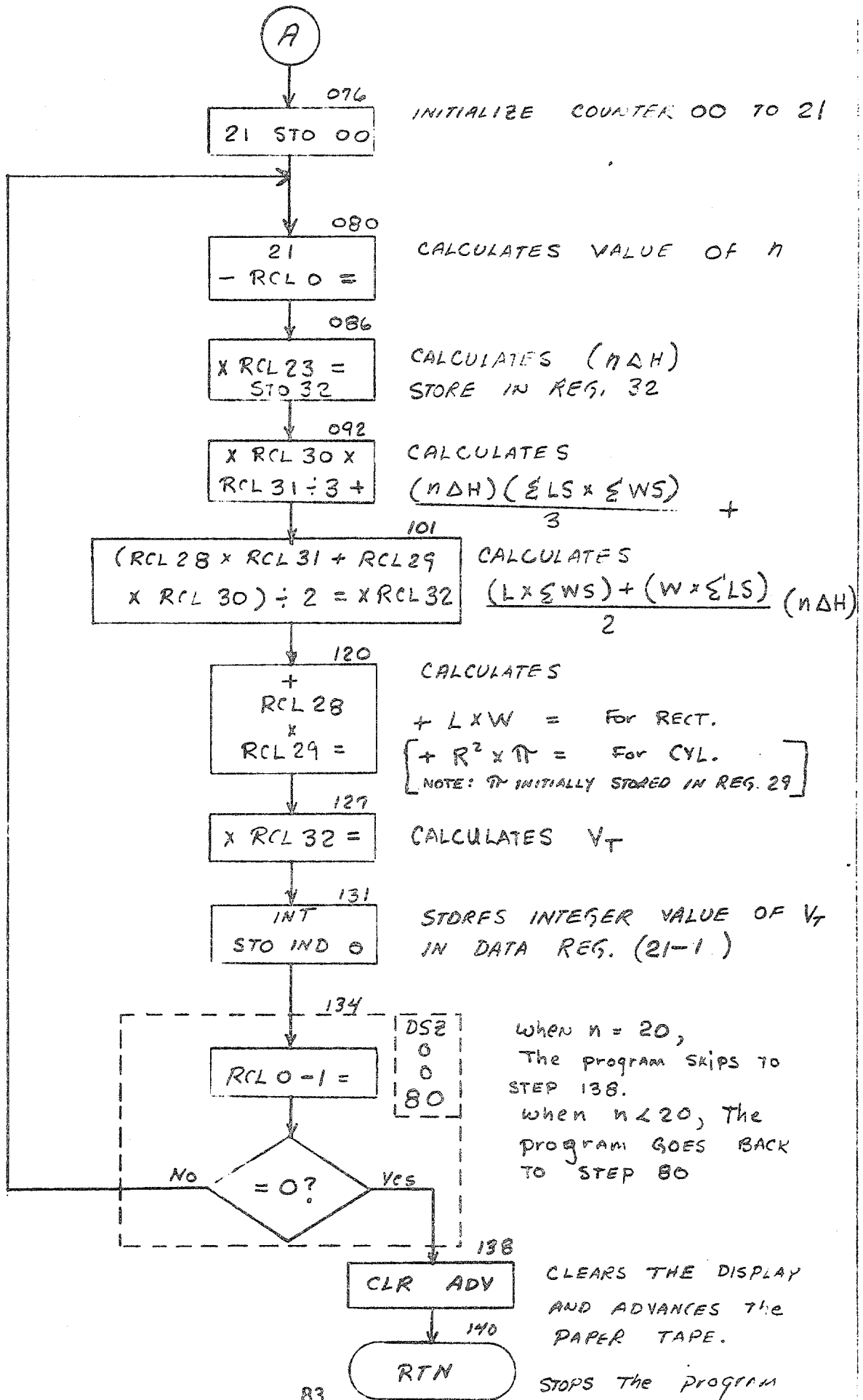
PRINT "2 LENGTH SLOPES"
STORE IN REG. 30

072
SBR INV
STO 31

PRINT "2 WIDTH SLOPES"
STORE IN REG. 31

A

42 381 30 SHEETS 5 SQUARE
 42 382 100 SHEETS 5 SQUARE
 42 383 200 SHEETS 5 SQUARE



Program Label A'

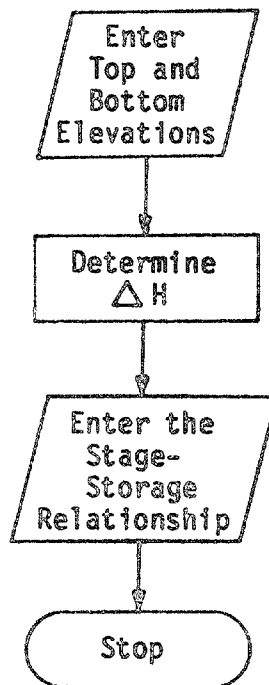
The second program contained in program set one is Program Label A'. As discussed in previous sections Program Label A' is used to enter a predetermined stage-storage relationship into the calculator.

Underlying Equations

Program Label A' involves the simple transfer of information from a predetermined stage-storage curve to the appropriate data registers of the calculator. There are no equations to be solved.

Program Algorithm

The algorithm of Program Label A' is very simple, as the flowchart presented below illustrates.

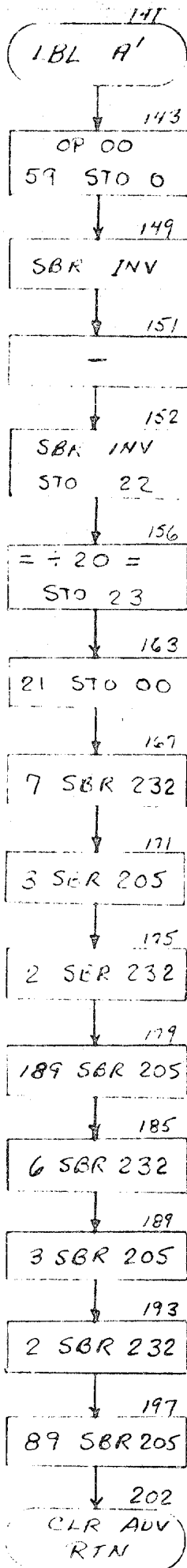


The first step is to enter the top and bottom elevation of the reservoir. These two values are then used to determine the height increment which defines the stage-storage relationship for the reservoir. The total height of the reservoir is the top elevation minus the bottom elevation, and the height increment is the total height of the reservoir divided by some convenient number. (In the case of the TI-59 calculator program, that number is twenty.) The next step is to enter the twenty values of storage which described the stage-storage relationship for the reservoir. Once this has been done the program is complete.

TI-59 Program Label A'

The TI-59 calculator program developed to implement the simple algorithm presented above is described in the following paragraph.

Almost all of this program is devoted to the printing of the alpha-numeric messages which prompt the user to enter the required data. There are several nested subroutines used to manipulate the print codes for these alpha-numeric messages and to transfer them to the appropriate print registers. These subroutines are presented in the complete flowchart for Program Label A' below:



CLEAR ALL PRINT REGISTERS
INITIALIZES REG. 0 TO 59

PRINT "TOP ELEVATION"

PRINT "BOTTOM ELEVATION"
STORE IN REG. 22

CALCULATES ΔH
STORE IN REG. 23

INITIALIZE COUNTER 00 TO 21

PERFORMS SUBROUTINE 232, 7 TIMES
WHICH PRINTS "VOLUME 0 THRU 6"
THESE ARE STORED IN REGS 21 THRU 15

PRINTS "VOLUME 7", WHICH IS THEN
STORED IN REG. 14

PERFORMS SUBROUTINE 232 TWICE WHICH
PRINTS "VOLUME 8 AND 9". THESE ARE
STORED IN REGS 13 AND 12.

PRINTS "VOLUME 10" WHICH IS THEN
STORED IN REG. 11

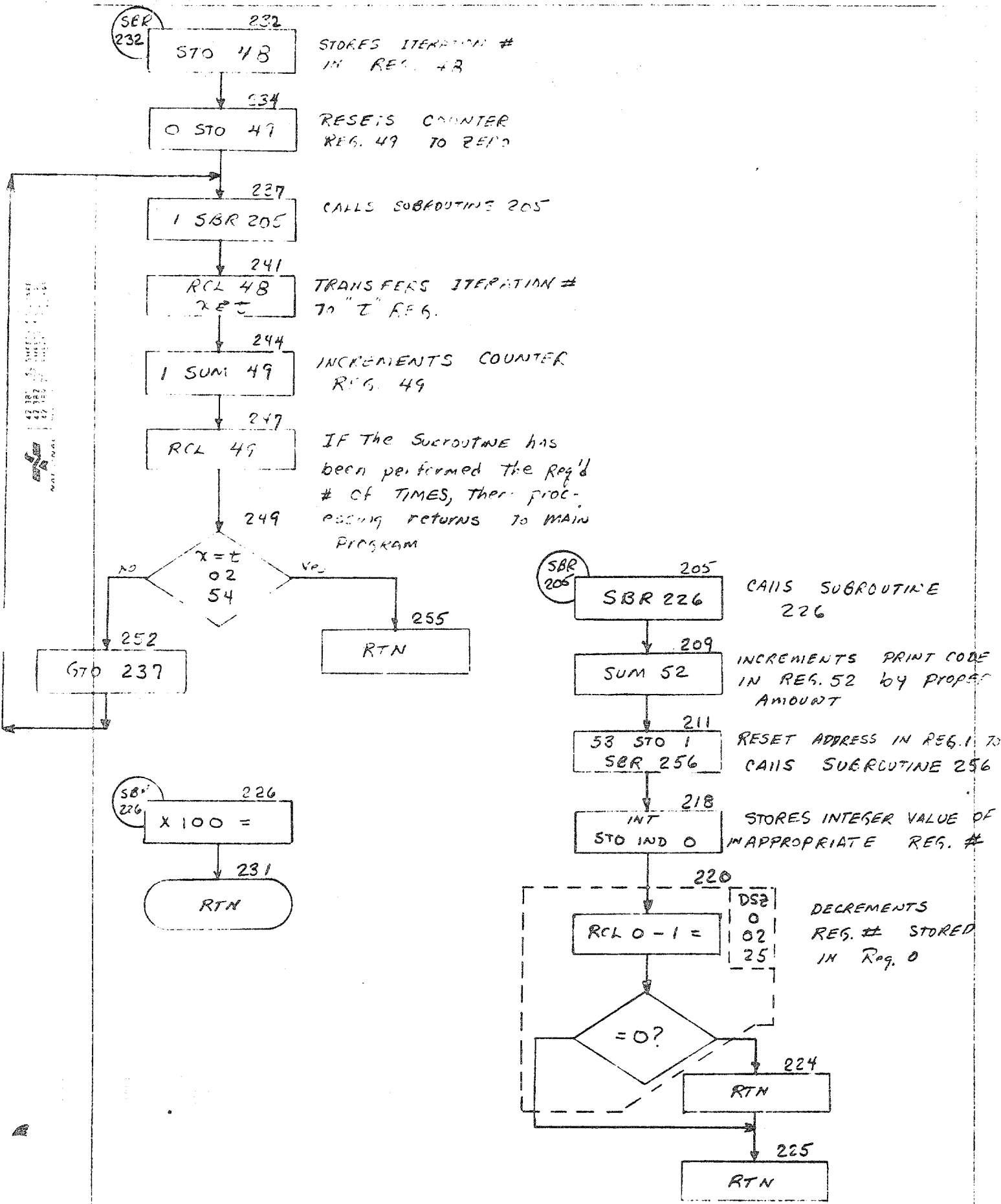
PERFORMS SUBROUTINE 232, 6 TIMES
WHICH PRINTS "VOLUME 11 THRU 16". THESE
ARE STORED IN REGS 10 THRU 5.

PRINTS "VOLUME 17" WHICH IS THEN STORED
IN REG. 4

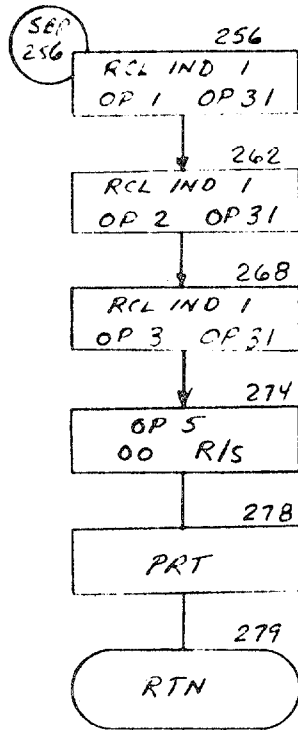
PERFORMS SUBROUTINE 232 TWICE PRINTING
"VOLUME 18 AND 19" WHICH ARE STORED IN
REGS 3 AND 2.

PRINTS "VOLUME 20" WHICH IS THEN
STORED IN REG. 1

CLEARS THE DISPLAY, ADVANCES THE PAPER
TWO LINES, THEN STOPS PAPER IN.



12 1/2" x 18" SQUARE
2 1/2" x 1 1/2" HOLE
1/4" DIA. HOLES
1/4" DIA. HOLES



TI-59 Calculator Program Label E'

The simple Program Label E' is flowcharted below. This program prints the contents of data registers 21 through 1 in succession. The stage-storage relationship for any reservoir is contained in data registers 21 through 1. The volume associated with the bottom elevation of the reservoir is stored in data register 21 and the volume associated with the top elevation of the reservoir is stored in data register 1.

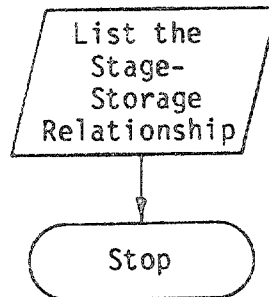
Program Label E' has been included in program sets 1, 2, and 3, so that the user may print the current stage-storage relationship at any time. The program step numbers for Program Label E' will change from one program set to the next but the program itself is identical. Program Label E' will only be discussed here and subsequent discussions of Program Label E' will refer back to this flowchart.

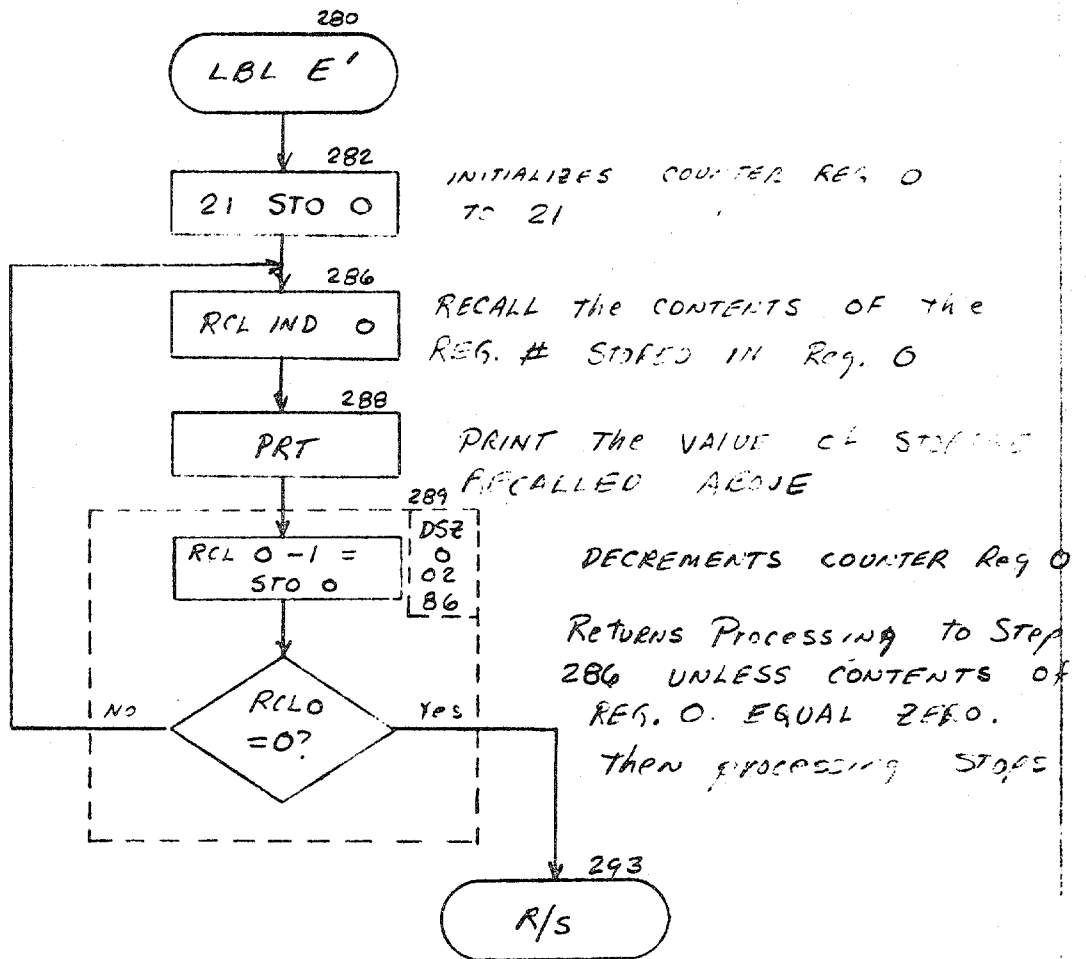
Program E'

The third, and last program, contained in program set one is Program Label E'. As discussed in previous sections, Program Label E' is used to list the stage-storage relationship for the pumping station reservoir, once it has been calculated. This is a very simple program, so simple that the algorithm is simply the statement: print the stage-storage relationship. There are no equations used in this program.

Program Algorithm

As stated above, the algorithm for this program is very simple as shown in the one block flowchart below:





Program Set 2

Program Label B

The first program contained in program set two is Program Label B. As discussed in previous sections, Program Label B is used to determine the additional storage provided by circular pipes which feed into the pumping station wet well.

Program Label B is complex because the computation of the volume provided by a sloping circular pipe of a given length is a complicated problem, as will be demonstrated by the discussion of Program Label B below.

Equations

There are three equations used in this program to compute the volume added to the reservoir by a fixed length of circular pipe, of a certain diameter and slope. The first equation is used when the pipe is full throughout its length. This is simply the end area of the pipe times its length or:

$$V = \frac{\pi D^2}{4} L$$

where: V is the volume computed in cubic feet.

D is the inside diameter of the pipe in feet.

L is the length of the pipe in feet.

The second equation, presented below, is used when the volume of water in the pipe may be represented by a truncated right circular cylinder. This is illustrated in the figure below:

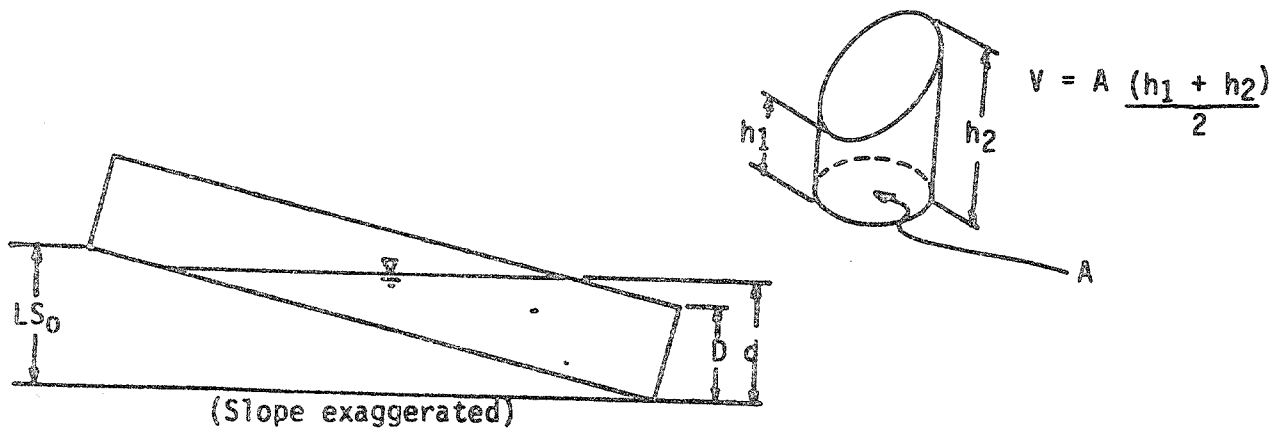


FIGURE 11. Truncated Right Circular Cylinder

where:

h_2 is equal to d/S_0 , h_1 is equal to $(d - D)/S_0$
and $d = (n \Delta H)$

The total volume of water is given by the equation:

$$V = \frac{\pi D^2}{4S_0} ((n \Delta H) - D/2)$$

where: D is the inside pipe diameter in feet.

$(n \Delta H)$ is the depth of the water in integral height increments as defined above for trapezoidal basins.

S_0 is the slope of the pipe in feet per foot.

The third equation is somewhat more complicated and is used to compute the volume of water in an ungula or wedge of a right circular cylinder. This is used frequently in Program Label B. To derive this equation, one must resort to integral calculus. The derivation is lengthy and will not be given here. However, this equation is given in a number of handbooks [1] for those who wish to verify its applicability.

The equation for the volume contained within an ungula of a right circular cylinder is:

$$V = \frac{h}{3b} \left[a(3R^2 - a^2) + 3R^2 (b - R)\phi \right]$$

$$\text{where } \phi = \pi - \cos^{-1} \left[\frac{2b - 1}{D} \right]$$

$$\text{and } a = \frac{D}{2} \sin \phi$$

[1] Handbook of Engineering Fundamentals, Eshbach, John Wiley Publishers.

as shown in the figure

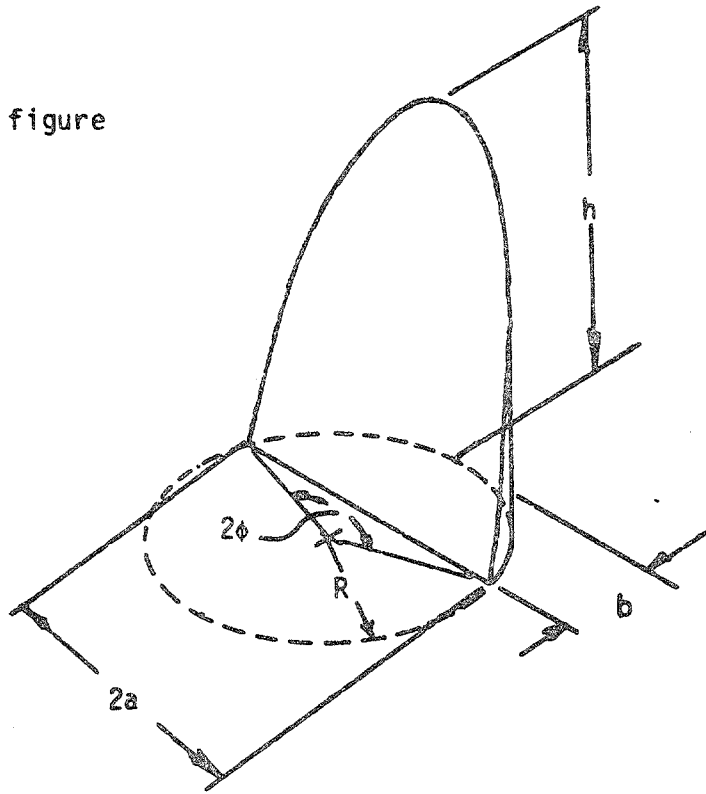


FIGURE 12. Ungula of A Cylinder

for the case of a horizontal water surface intersecting the inside surface of a sloping circular pipe, as illustrated below:

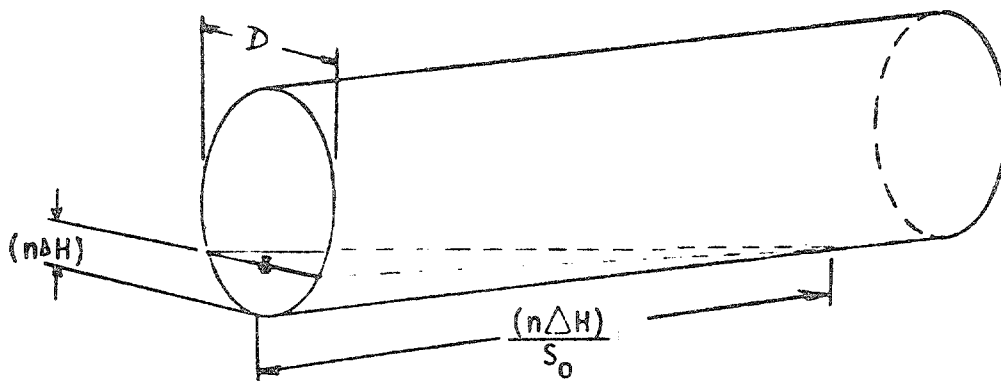


FIGURE 13. Horizontal Water Surface Intersecting Inside Surface of a Sloping Circular Pipe

The above equation may be rewritten as:

$$V = \frac{1}{3S_0} \left[a \left(3 \left(\frac{D}{2} \right)^2 - a^2 \right) + 3 \left(\frac{D}{2} \right)^2 \left((n \Delta H) - \left(\frac{D}{2} \right) \right) \phi \right]$$

where: $(n \Delta H)$ is defined above and

$$b = (n \Delta H), \quad h = \frac{n \Delta H}{S_0}, \quad a = \frac{D}{2} \sin \phi, \quad \phi = \pi - \cos^{-1} \left[\frac{2(n \Delta H)}{D} - 1 \right]$$

This form of the equation is used in Program Label B to determine the volume of water within an ungula of a right circular cylinder.

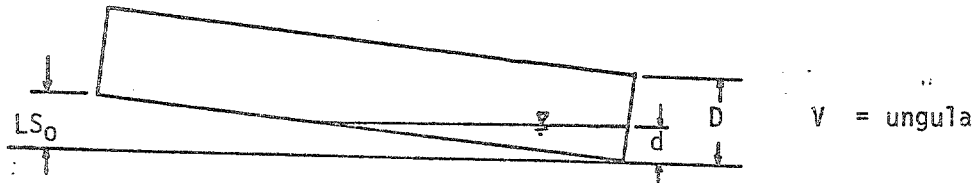
With the three equations presented it is possible to compute the additional volume provided by a pipe feeding into the pumping station wet well.

Before proceeding with a description of the program algorithm for Program Label B, it is necessary to discuss how the three equations presented above are used to compute the volume of water contained in a sloping circular pipe. As illustrated in the figure on the next page there are five cases which describe the problem completely.

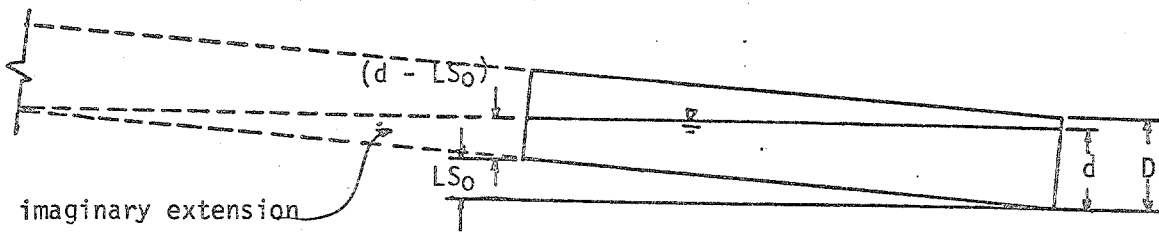
- Case number 1 occurs when the depth of the water is less than the pipe diameter and also less than the elevation of the far invert of the pipe. This volume is computed by a straightforward application of the "ungula" equation.
- Case number 2 occurs when the depth of water is less than the pipe diameter but greater than the elevation of the far invert of the pipe. This volume is computed by a double application of the ungula formula. First, the pipe is "imaginarily" extended until the situation is the same as in case 1, i.e., the depth of water is less than the far invert elevation of the pipe. This volume is computed by the "ungula" equation. Second, the volume of water contained within the "imaginary extension" is computed, again using the "ungula" equation. This second volume is subtracted from the first, to compute the actual volume within the pipe.
- Case number 3 occurs when the depth of water is greater than the pipe diameter and less than the far invert elevation of the pipe. (This case occurs for steep or very long pipes). This volume is computed by a straightforward application of the equation for a truncated right circular cylinder described above.

Figure 14. Volume in Sloping Circular Pipes

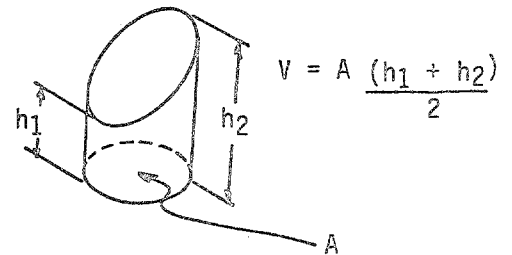
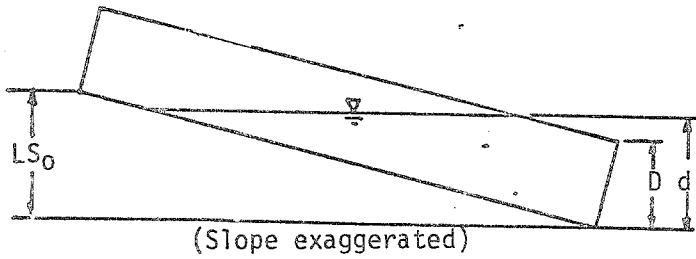
Case 1; $d \leq D$ and $d \leq LS_0$



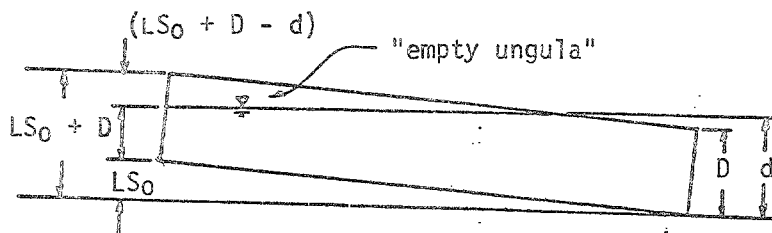
Case 2; $d \leq D$, $d > LS_0$



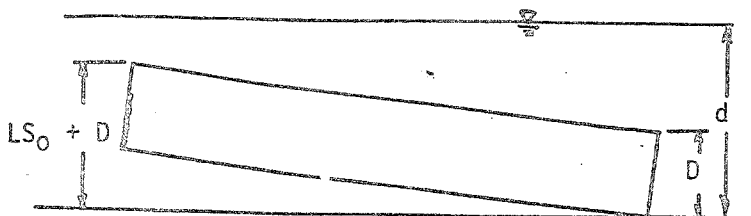
Case 3; $d > D$, $d \leq LS_0$



Case 4; $d > D$, $d > LS_0$, $d < LS_0 + D$



Case 5; $d > D$, $d > LS_0 + D$



- Case number 4 occurs when the depth of water is greater than the pipe diameter, greater than the far invert of the pipe but less than the far crown of the pipe (i.e., the pipe is not full). In this case the volume of water contained within the pipe is computed by a combination of two equations. First, the volume of a full pipe is computed using the equation presented above for the full pipe. Second, the volume of the "empty ungula" is computed, using the ungula equation. The volume of the "empty ungula" is then subtracted from the full pipe to compute the volume of water contained in the pipe.

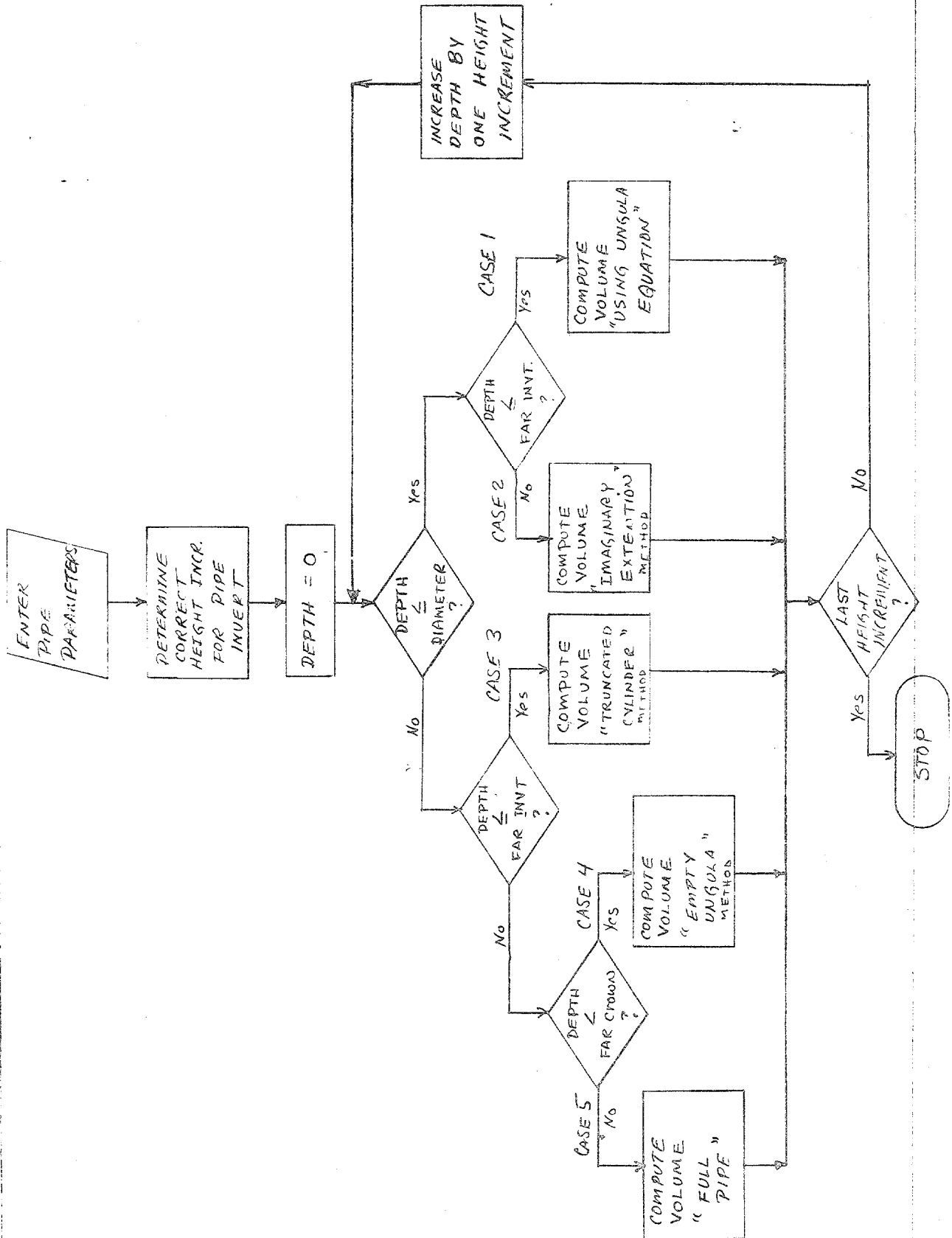
- Case number 5 occurs when the pipe is full. This occurs when the depth of water is greater than the pipe diameter, and also greater than the far crown of the pipe. The volume of water contained in a full pipe is computed by a straightforward application of the equation presented above for a full pipe.

As illustrated in the flowchart for the program algorithm, much of the program is dedicated to determining what case we are dealing with.

Program Algorithm

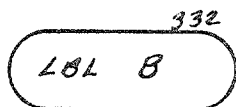
The first step in this program is to enter the necessary pipe parameters of diameters (D), slope (S), length (L), and downstream invert elevation. The next step is to determine which height increment the downstream invert elevation corresponds to. This allows the program to add the volume contributed by the pipe to the correct data registers. The next step is to determine the additional volume provided by the pipe for each reservoir height increment above the pipe invert and add this to the cumulative stage-storage relationship being developed. This step requires a number of iterations, in order to account for all of the reservoir height increments above the invert of the pipe. For each iteration, it is necessary to determine which case we are dealing with and consequently which equations to apply.

This complex algorithm is presented in the flowchart on the next page.

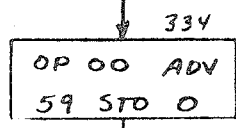


TI-59 Program Label B

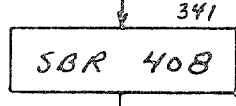
The program developed to implement the algorithm presented above is described in the flowchart on the following pages.



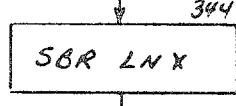
LABELS PROGRAM FOR ACCESS FROM KEYBOARD



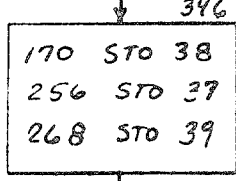
CLEARs PRINT REG.S, ADVANCES THE PAPER TAPE AND STORES 59 IN REG. 0



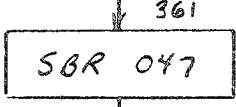
CALLS SUBROUTINE 408 FOR DATA ENTRY



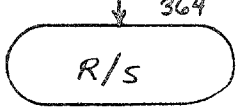
CALLS SUBROUTINE "LNX" FOR INVERT HEIGHT INCREMENT COMP.



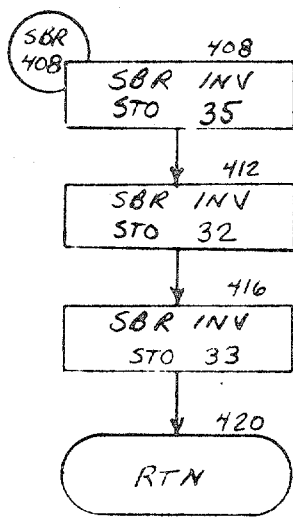
STORES SUBROUTINE ADDRESS FOR INDIRECT SUBROUTINE INSTRUCTION THESE SUBROUTINES ARE FOR PIPE EQUATIONS.



CALL MAIN SUBROUTINE 047 FOR STAGE-STORAGE COMPUTATIONS



STOP PROCESSING.

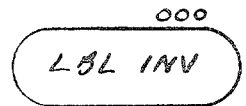


CALLS SUBROUTINE "INV" TO PRINT "DIAMETER" WHICH IS STORED IN REG. 35

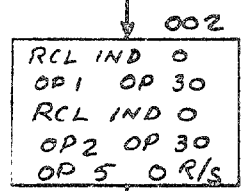
CALLS SUBROUTINE "INV" TO PRINT "SLOPE" WHICH IS STORED IN REG. 32

CALLS SUBROUTINE "INV" TO PRINT "LENGTH" WHICH IS THEN STORED IN REG. 33

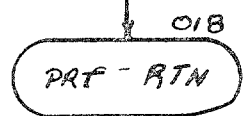
RETURNS TO MAIN PROGRAM



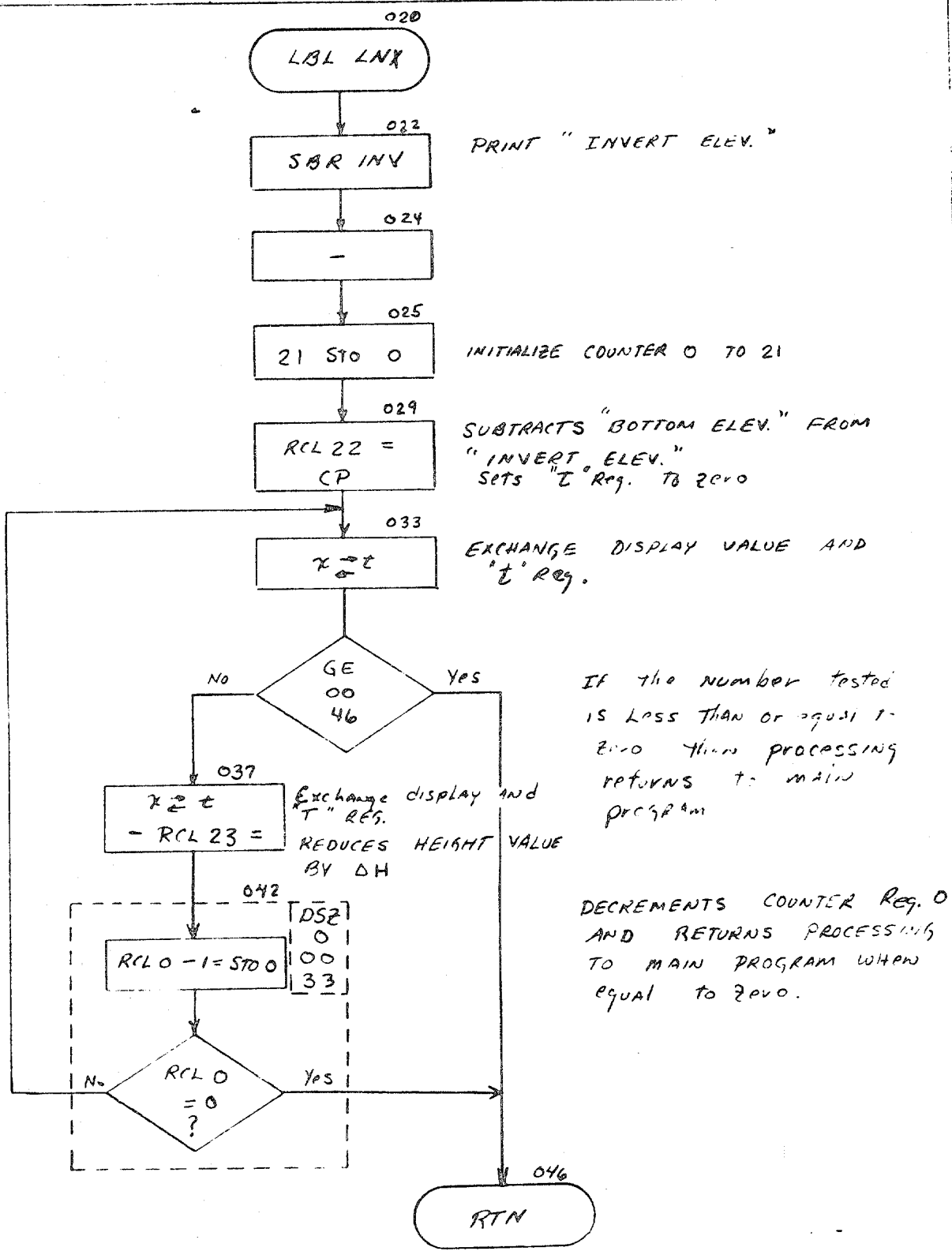
LABELS SUBROUTINE FOR ACCESS

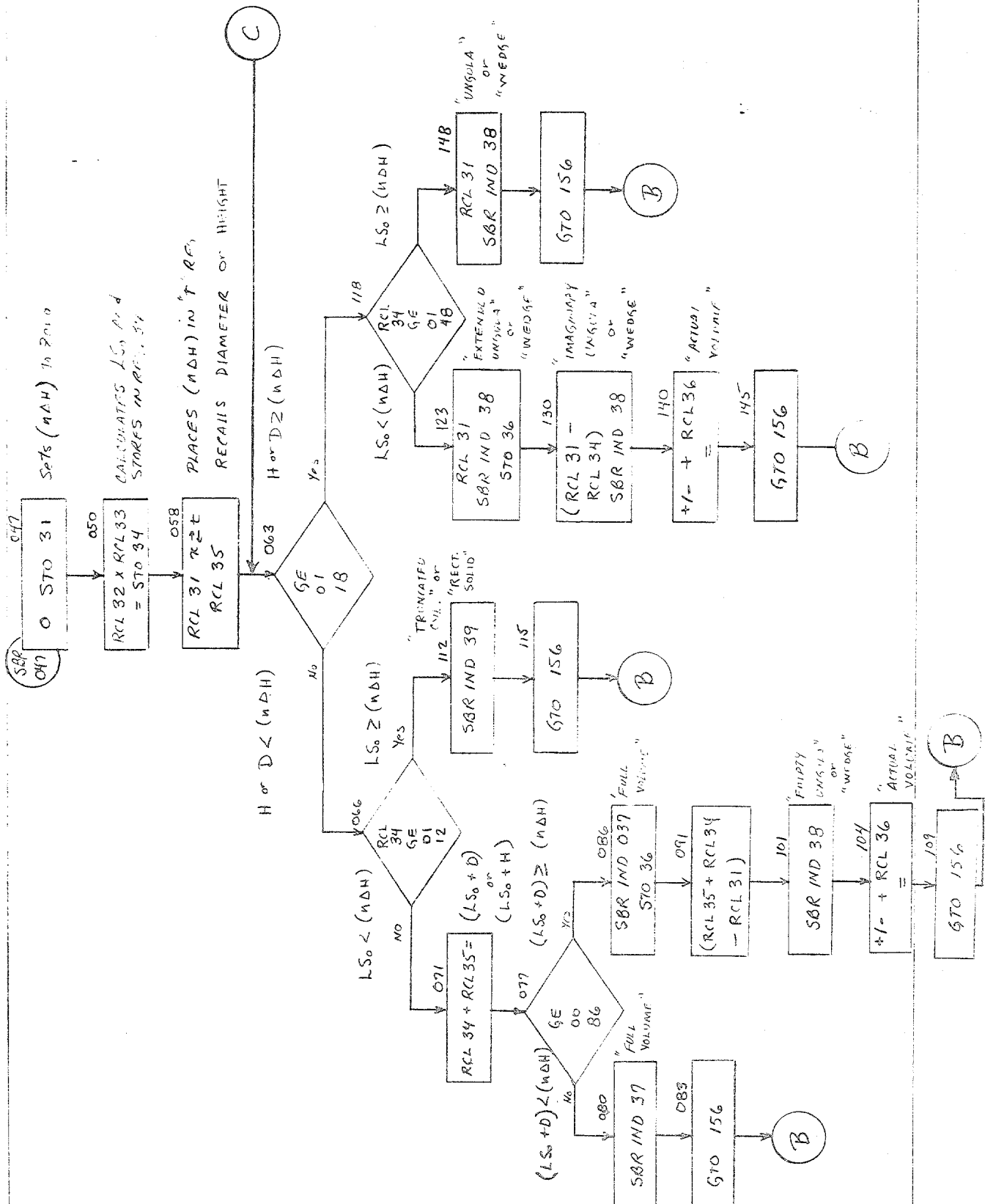


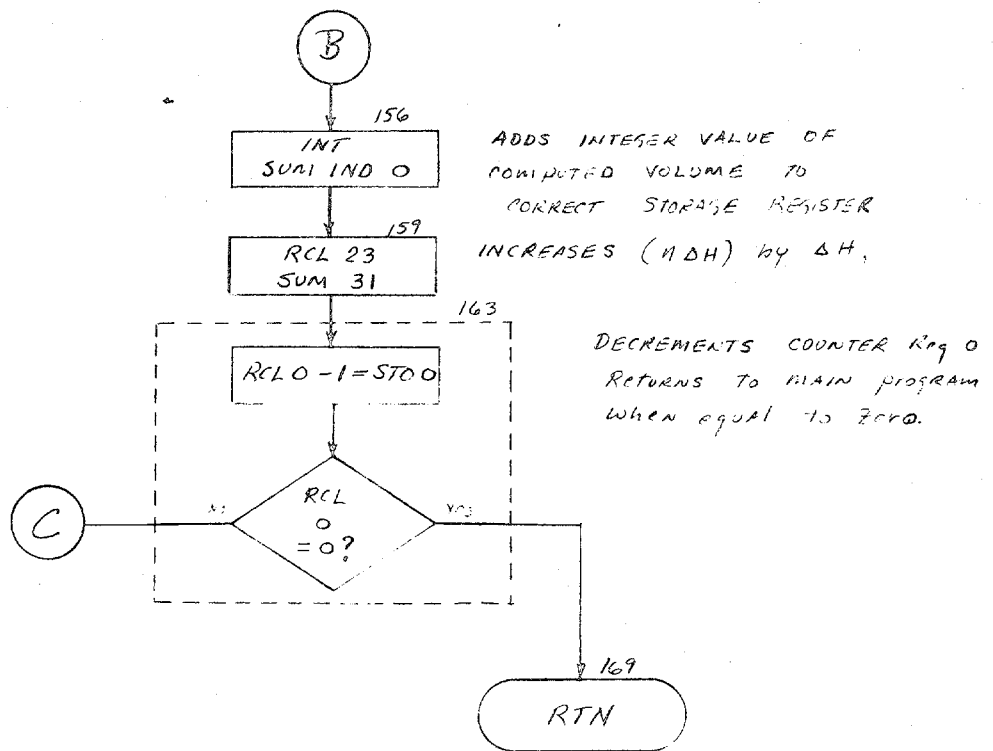
PRINTS ALPHA-NUMERIC MESSAGE AND WAITS FOR DATA ENTRY



PRINTS DATA ENTERED AND RETURNS TO CALLING PROGRAM







This Subroutine
CALCULATES THE
VOLUME OF A
CYLINDER

SBR 170
170
RAD
STO 40

SETS CALCULATOR TO RADIAN MODE
STORES (NDH) IN Reg. 45

173
 $\pi - (2 \times \text{RCL } 40 \div \text{RCL } 35 - 1) \text{ INV COS}$
=

CALCULATES $\phi =$
 $\pi - \cos^{-1} \left(\frac{2(\text{NDH})}{D} - 1 \right)$

189
STO 41
SIN
 $\times (\text{RCL } 35 \div 2) = \text{STO } 42$

CALCULATES $a =$
 $\left(\frac{D}{2} \right) \sin \phi$

202
NOP
 $1 \div 3 \div \text{RCL } 32 \times (\text{RCL } 42 \times (3 \times (\text{RCL } 35 \div 2) \times^2 - \text{RCL } 42 \times^2) + 3 \times (\text{RCL } 35 \div 2) \times^2 \times (\text{RCL } 40 - \text{RCL } 35 \div 2) \times \text{RCL } 41) =$

CALCULATES
 $V = \frac{1}{350} \left[a \left(3 \left(\frac{D}{2} \right)^2 - a^2 \right) + 3 \left(\frac{D}{2} \right)^2 \left(\text{NDH} - \left(\frac{D}{2} \right) \right) \right]$

254
DEG

RESETS CALCULATOR TO THE
Degree mode

255
RTN

Returns processing to calling
SUBROUTINE.

SBR 256
256
 $\pi \times \text{RCL } 35 \times^2 \div 4 \times \text{RCL } 33 =$
267
RTN

CALCULATES
VOLUME OF
FULL PIPE
 $\frac{\pi D^2}{4} L$

SBR 268
268
 $\pi \times \text{RCL } 35 \times^2 \div 4 \div \text{RCL } 32 \times$
279
 $(\text{RCL } 31 - \text{RCL } 35 \div 2) =$
289
RTN

CALCULATES VOLUME
OF TRUNCATED
CYLINDER
 $\frac{\pi D^2}{450} \left((\text{NDH}) - \frac{D}{2} \right)$

Program Label C

The second program contained in program set two is Program Label C. As discussed in previous sections, Program Label C is used to determine the additional storage provided by box conduits which feed into the pumping station wet well.

Program Label C is very similar to Program Label B. The program algorithm is virtually identical, the only difference being that the volumes computed are for boxes and wedges rather than cylinders and unguulas. The main program is slightly different because there is an additional parameter, the box width, which must be accounted for and there are different print codes which must be loaded into the print registers.

Underlying Equations

There are three equations used in this program to compute the volume added to the reservoir by a fixed length of box conduit, of certain dimensions and slope.

The first equation is used when the box is full throughout its length. This is simply the end area of the box multiplied by its length or:

$$V = B \times H \times L$$

where: B is the width of the box conduit in feet.

H is the height of the box conduit in feet.

L is the length of the box conduit in feet.

The second equation is used when the volume of the water in the box may be represented by a truncated rectangular solid as shown in the figure below:

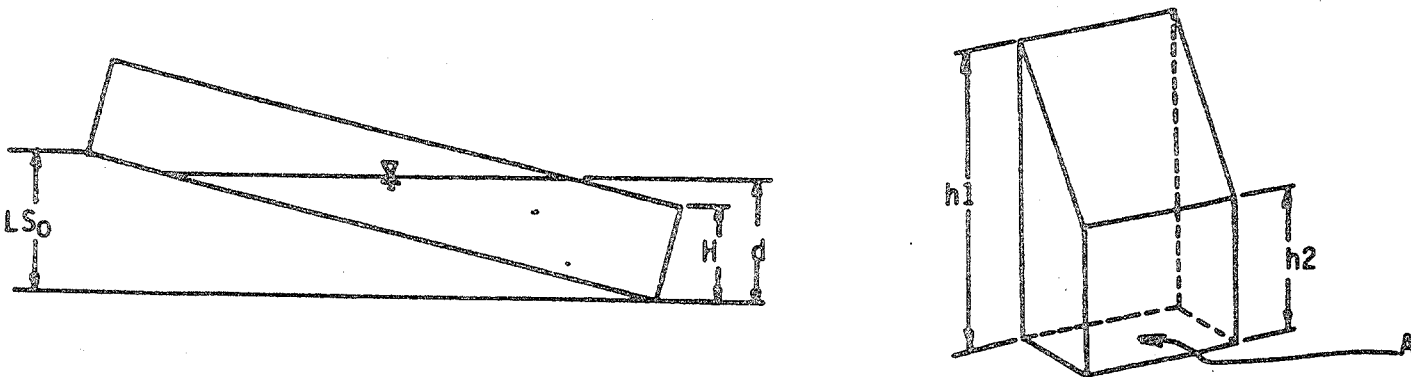


FIGURE 15. Truncated Rectangular Solid

where h_1 is equal to $\frac{d}{S_0}$

h_2 is equal to $\frac{(d - H)}{S_0}$

The volume of the water in the box is given by the equation

$$V = \frac{B}{S_0} H (n \Delta H) - \frac{H^2}{2}$$

where S_0 is the slope of the box conduit in feet per foot.

$(n \Delta H)$ is the depth of the water expressed as an integral number of height increments.

The third equation is used when the volume being computed may be represented as a wedge. Once such instance is illustrated in the figure below:

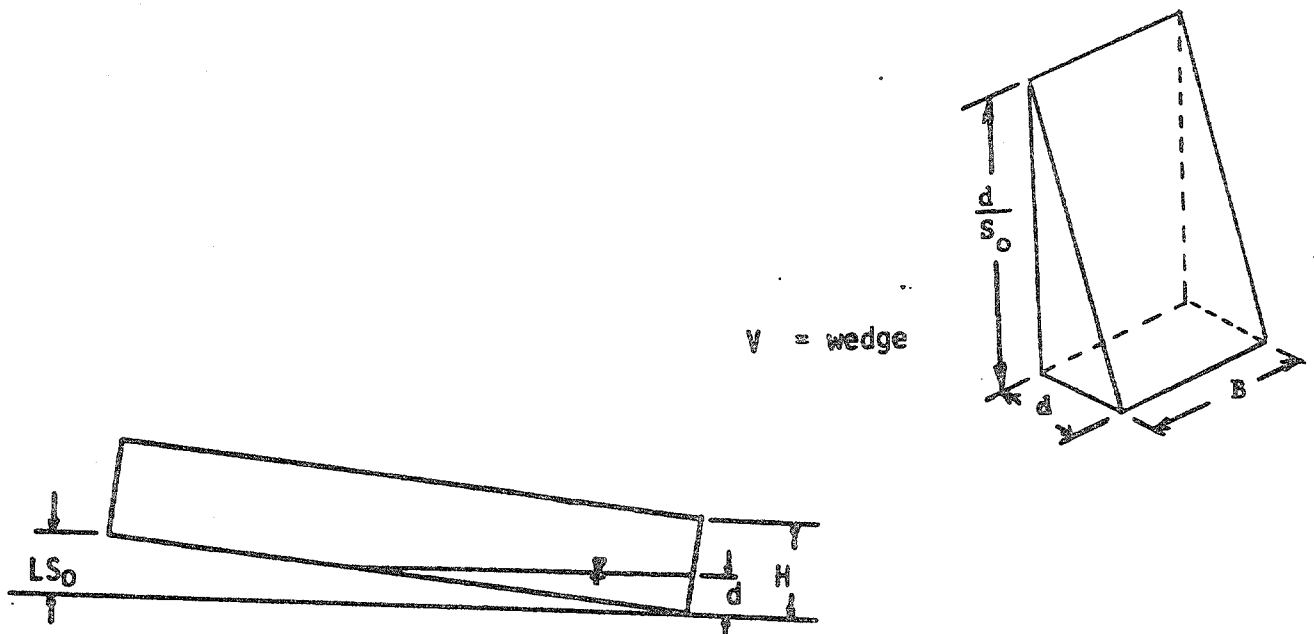


FIGURE 16. Wedge

where the variables are as defined previously. The equation for the volume of such a wedge is:

$$V = \frac{(n \Delta H)^2 B}{2 S_0}$$

With these three equations it is possible to compute the additional volume provided by a box conduit feeding into the pumping station wet well.

Before proceeding with a description of the program algorithm for Program Label C, it is necessary to discuss how the three equations presented above are used to compute the volume of water contained in a sloping box conduit. As illustrated in the figure on the next page, there are five cases which describe the problem completely.

- Case number 1 occurs when the depth of water is less than the height of the box and also less than the elevation of the far invert of the box. This volume is computed by a straightforward application of the wedge equation, the third equation presented above.

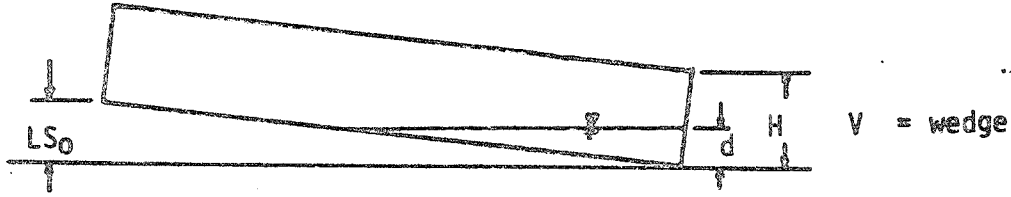
- Case number 2 occurs when the depth of water is less than the height of the box but greater than the elevation of the far invert. This volume is computed by a double application of the wedge equation. First the box is imaginarily extended until the situation is the same as in case one above, i.e., the depth of water is less than the far invert elevation of the box. This volume is then computed by the wedge equation. Second, the volume of water in the "imaginary" extension is computed, again using the wedge equation. This second volume is subtracted from the first, to find the actual volume within the box.

- Case number 3 occurs when the depth of water is greater than the box height and less than the far invert elevation of the box (this case occurs for steep or very long boxes). This volume is computed by a straightforward application of the equation for a truncated rectangular solid, equation two, presented above.

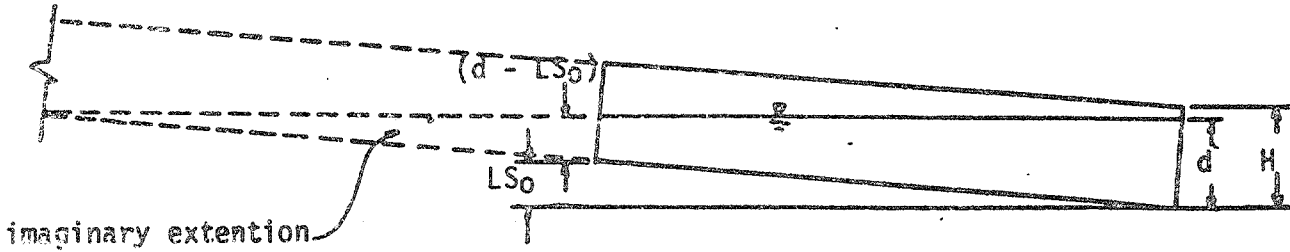
- Case number 4 occurs when the depth of water is greater than the box height, greater than the far invert of the box, but less than the far crown of the box (i.e. the box is not full). In this case the volume of water contained within the box is computed by a combination of two equations. First, the volume of the full box is computed using the first equation presented above. Second, the volume of the "empty wedge" is computed, using the wedge equation. The volume of the "empty wedge" is subtracted from the full box to compute the volume of water actually contained in the box.

FIGURE 17. Volume in a Sloping Box Conduit

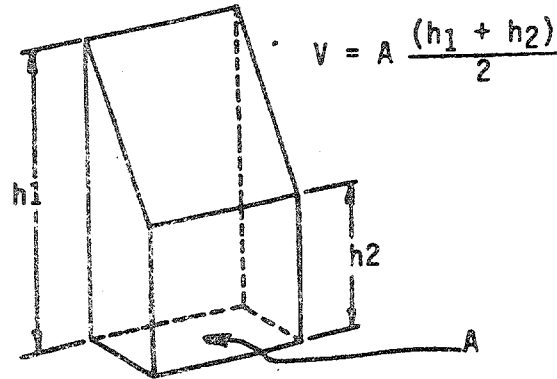
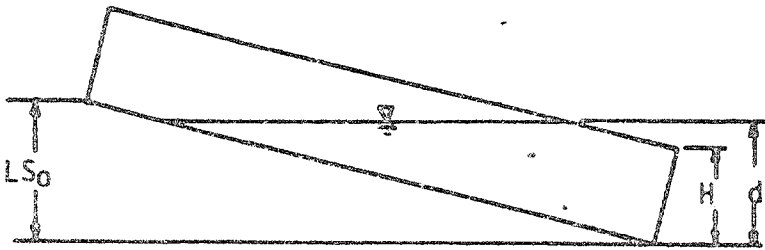
Case 1; $d \leq H$, $d \leq LS_0$



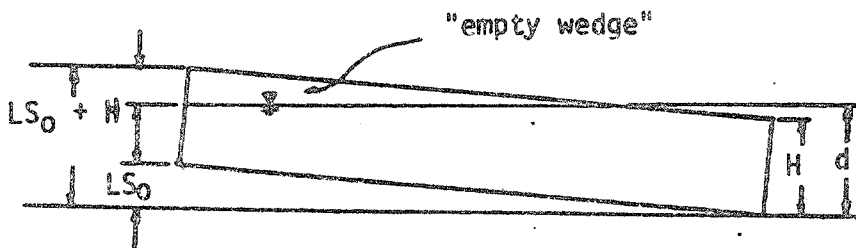
Case 2; $d \leq H$, $d > LS_0$



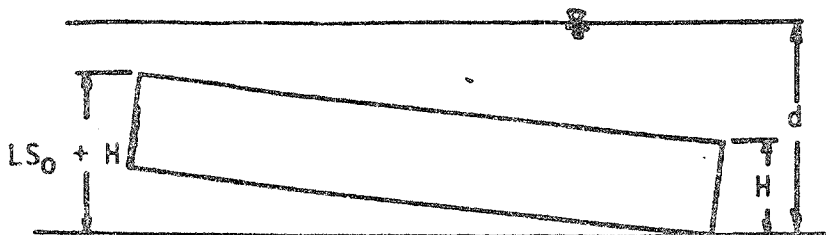
Case 3; $d > H$, $d \leq LS_0$



Case 4; $d > H$, $d > LS_0$, $d < LS_0 + H$



Case 5; $d > H$, $d > LS_0 + H$



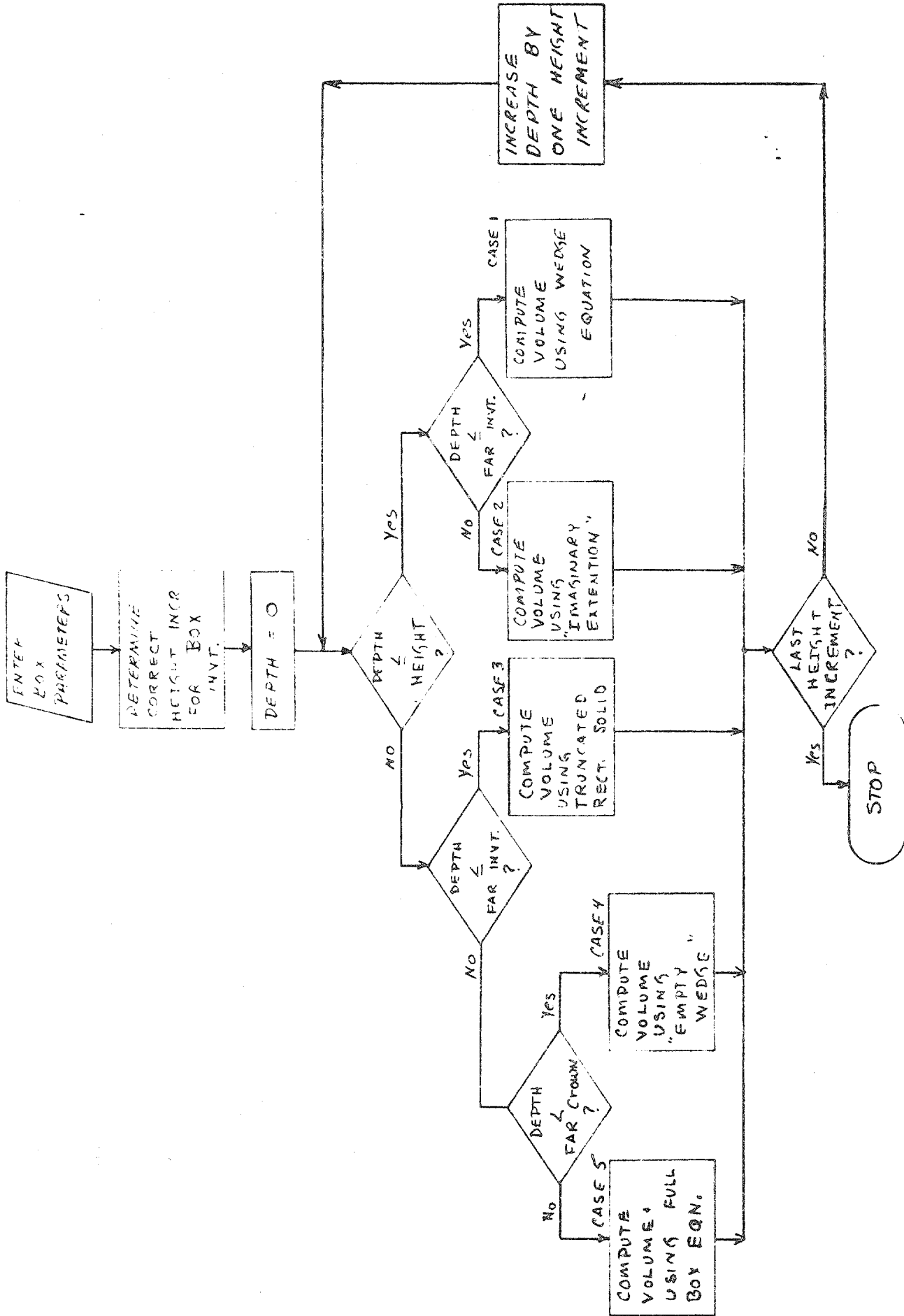
- Case number 5 occurs when the box is full. This occurs when the depth of water is greater than the box height, and also greater than the far crown of the box. This volume is computed by a straightforward application of the first equation presented above for full box conduits.

As illustrated in the flowchart for the algorithm, presented below, much of the program is dedicated to determining what case we are dealing with.

Program Algorithm

The first step in the program is to enter the necessary box conduit parameters, namely box height (H), slope (S_0), box length (L), box width (B), and the downstream invert elevation. Once these five box parameters have been entered, the next step is to determine which height increment the downstream invert elevation corresponds to. This will allow the additional volume provided by the box conduit to be added to the correct portion of the stage-storage relationship. The next step is to determine the additional volume provided by the box for each reservoir height increment above the box invert and to add this to the cumulative stage-storage relationship being developed. This step requires a number of iterations, in order to account for all the reservoir height increments above the downstream invert of the box. For each iteration it is necessary to determine which case applies and consequently which equations to apply.

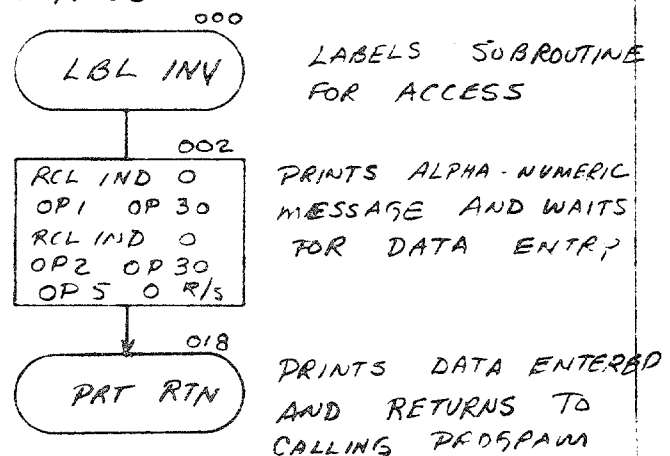
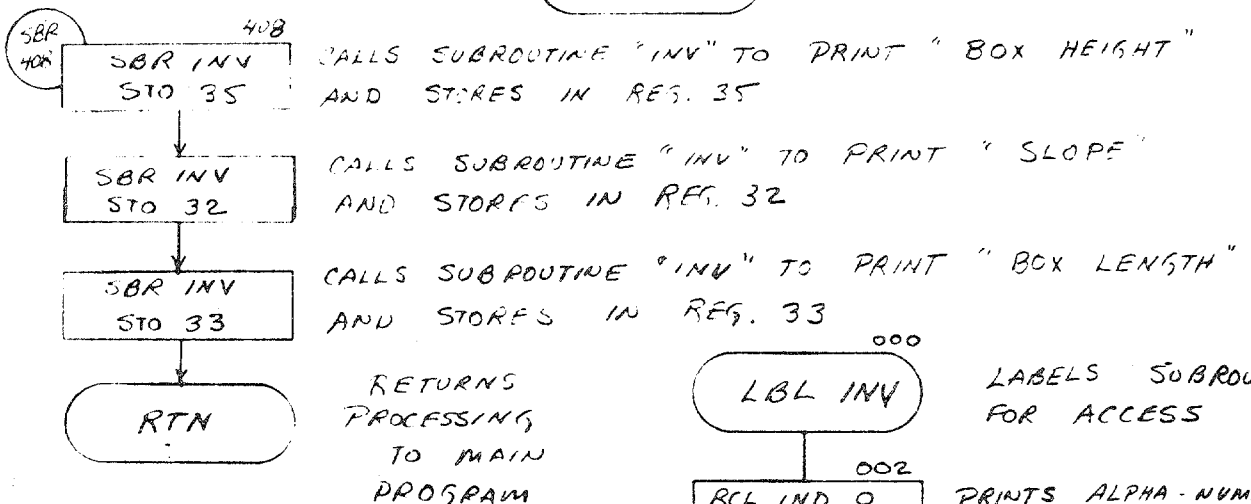
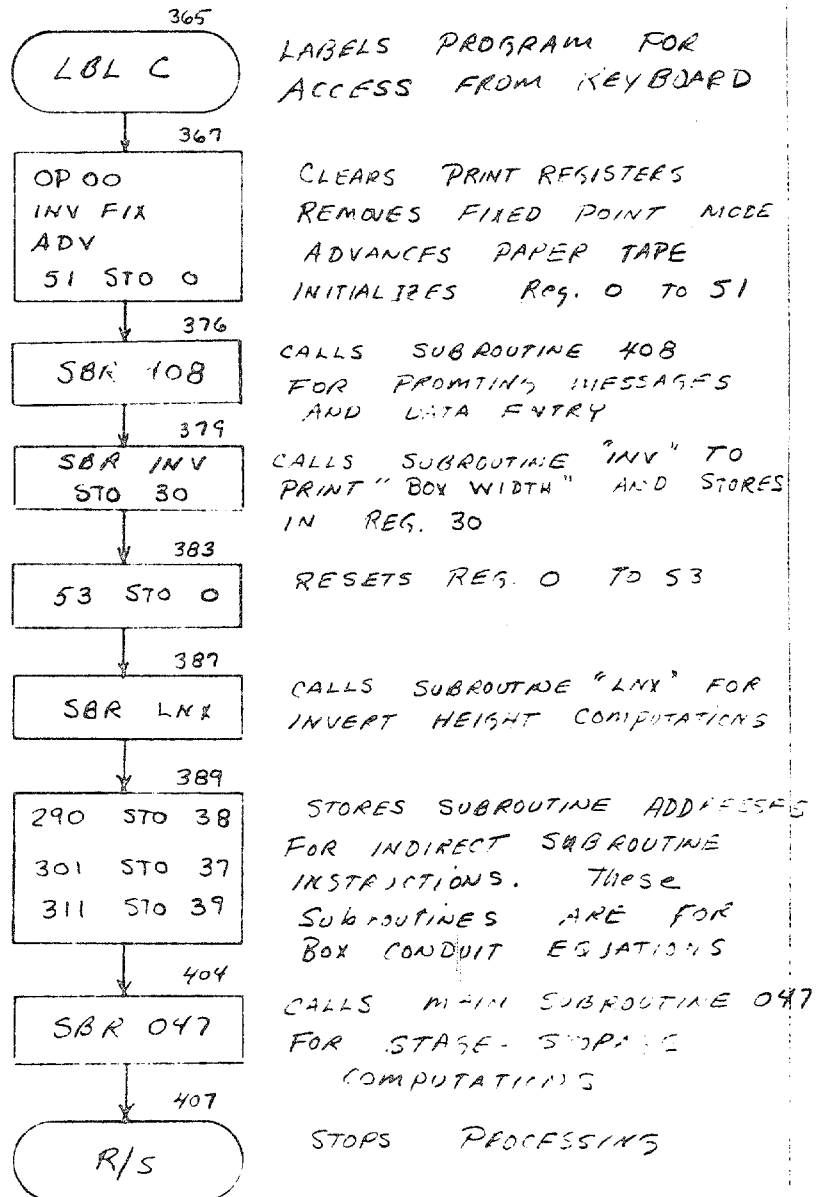
This complex algorithm is presented in the flowchart on the next page.

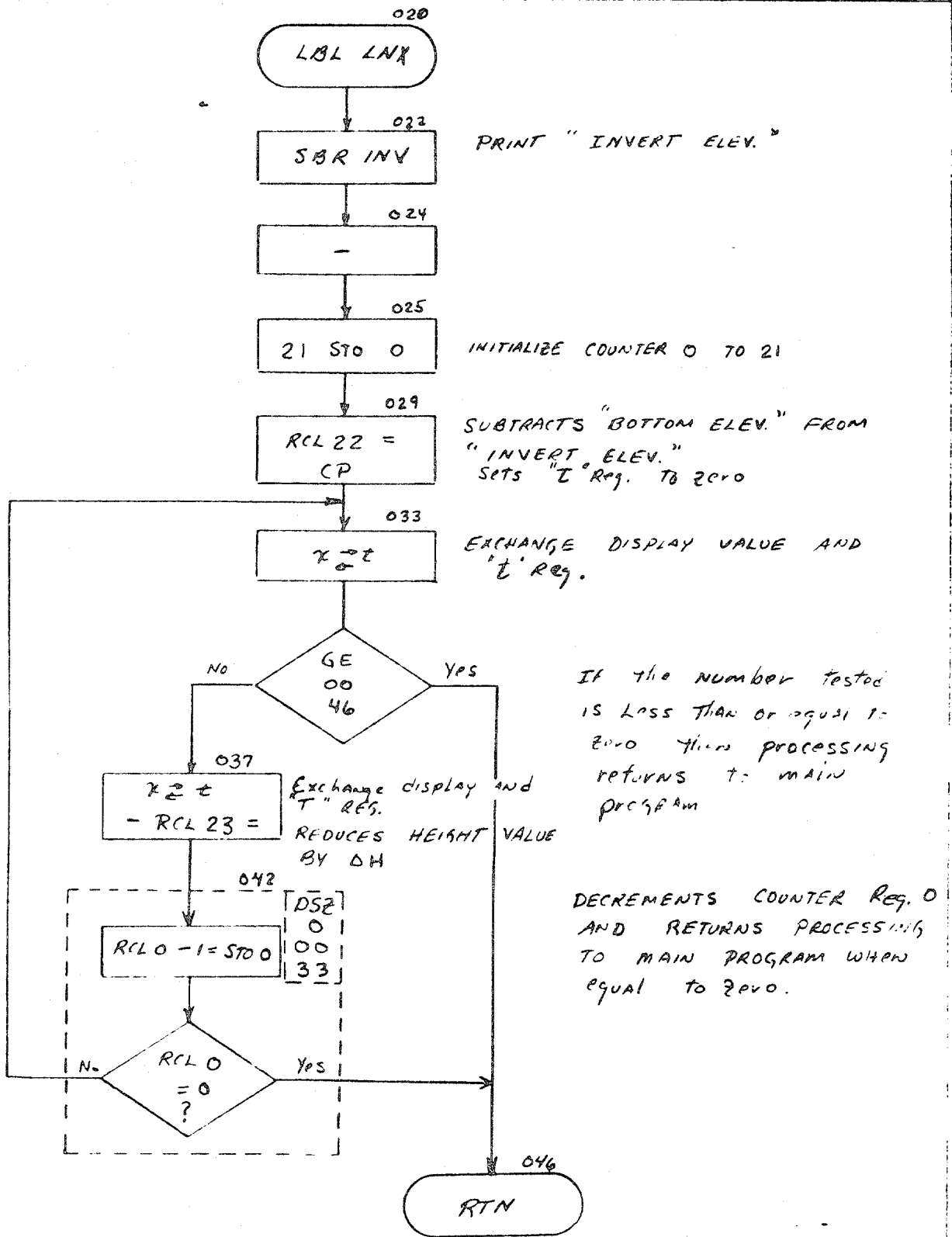


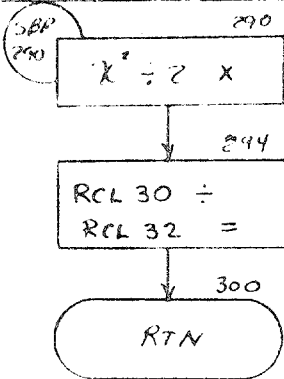
TI-59 Program Label C

The complete program developed to implement the algorithm presented above is presented in the flowchart on the following pages.

Several of the subroutines used are the same as those used in Program Label B and are repeated here for continuity.

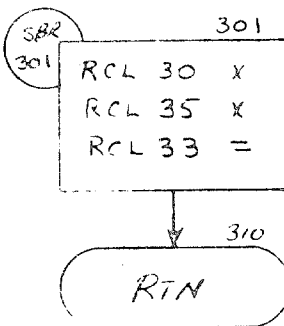






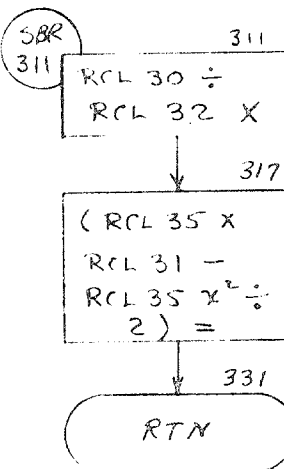
CALCULATES WEDGE VOLUME:

$$\frac{(n \Delta H)^2 B}{2 S_0}$$



CALCULATES FULL BOX VOLUME:

$$B \times H \times L$$



CALCULATES TRUNCATED RECTANGULAR BOX VOLUME:

$$\frac{B}{S_0} \left[H(n \Delta H) - \frac{H^2}{2} \right]$$

Program Set 3

Program set three contains two programs. These are Program Label D and Program Label E'. Program Label D is used to enter the various pump parameters and Program Label E' is used to list the stage-storage relationship stored in the calculator's memory. Program Label D combines the pump on/off information with the stage-storage relationship, developed previously. Program Label E' allows the user to check the pump on/off information. Program Label E' has been described in the discussion of program set one.

Program Label D

As described in previous sections, Program Label D is used to enter the pump parameters: on elevation, off elevation, and pumping rate. Program Label D can handle a maximum of six pumps.

Equations

This program is straightforward and there are no equations used within the program which require explanation.

Program Algorithm

This program takes the pump parameters entered and stores this information in the calculator's memory in such a way that it can be used by the next program, Program Label E which routes a hydrograph through the pumping station. For each pump, Program Label D must store three pieces of information: the on elevation of the pump, the off elevation of the pump, and the pumping rate for the pump. Because of the limitations on the number of data registers available in the calculator, this information must be stored in a condensed form. The method selected for condensing this information is to combine the pump on/off information in the same data registers as those used to store the stage-storage relationship. The "on" information is stored in the tenths digit of the number stored in the data register, and the "off" information is stored in the hundredths digit of the number stored in the data register.

The value of the number stored in these digits indicates how many pumps the on/off information applies to. This is illustrated on the next page.

The contents of data registers 21 through 1 are listed below, after Program Label D has been used to enter the pump parameters for two pumps.

<u>Data Register#</u>	<u>Value Stored</u>	<u>#Pump On</u>	<u>#Pump Off</u>
21	0.00	-	Both
20	594.01	-	2
19	1794.01	-	2
18	3576.01	-	2
17	5518.01	-	2
16	7460.12	1	-
15	9402.12	1	-
14	11,344.12	1	-
13	13,286.12	1	-
12	15,235.12	1	-
11	16,959.12	1	-
10	18,108.22	2	-
9	18,689.22	2	-
8	19,076.22	2	-
7	19,463.22	2	-
6	19,851.22	2	-
5	20,238.22	2	-
4	20,625.22	2	-
3	21,012.22	2	-
2	21,397.22	2	-
1	21,765.22	2	-

The following information has been encoded into the numbers stored in the data registers.

Pump number 1 turns on when the storage in the pumping station reservoir is greater than or equal to 7460 cubic feet.

Pump number 2 turns on when the storage in the pumping station reservoir is greater than or equal to 18,108 cubic feet.

Pump number 2 turns off when the storage in the pumping station reservoir falls below 5,518 cubic feet.

Pump number 1 turns off when the storage in the pumping station reservoir falls below 594 cubic feet.

The way in which the program decides which value of storage corresponds to the "on" or "off" elevation entered by the user is described below.

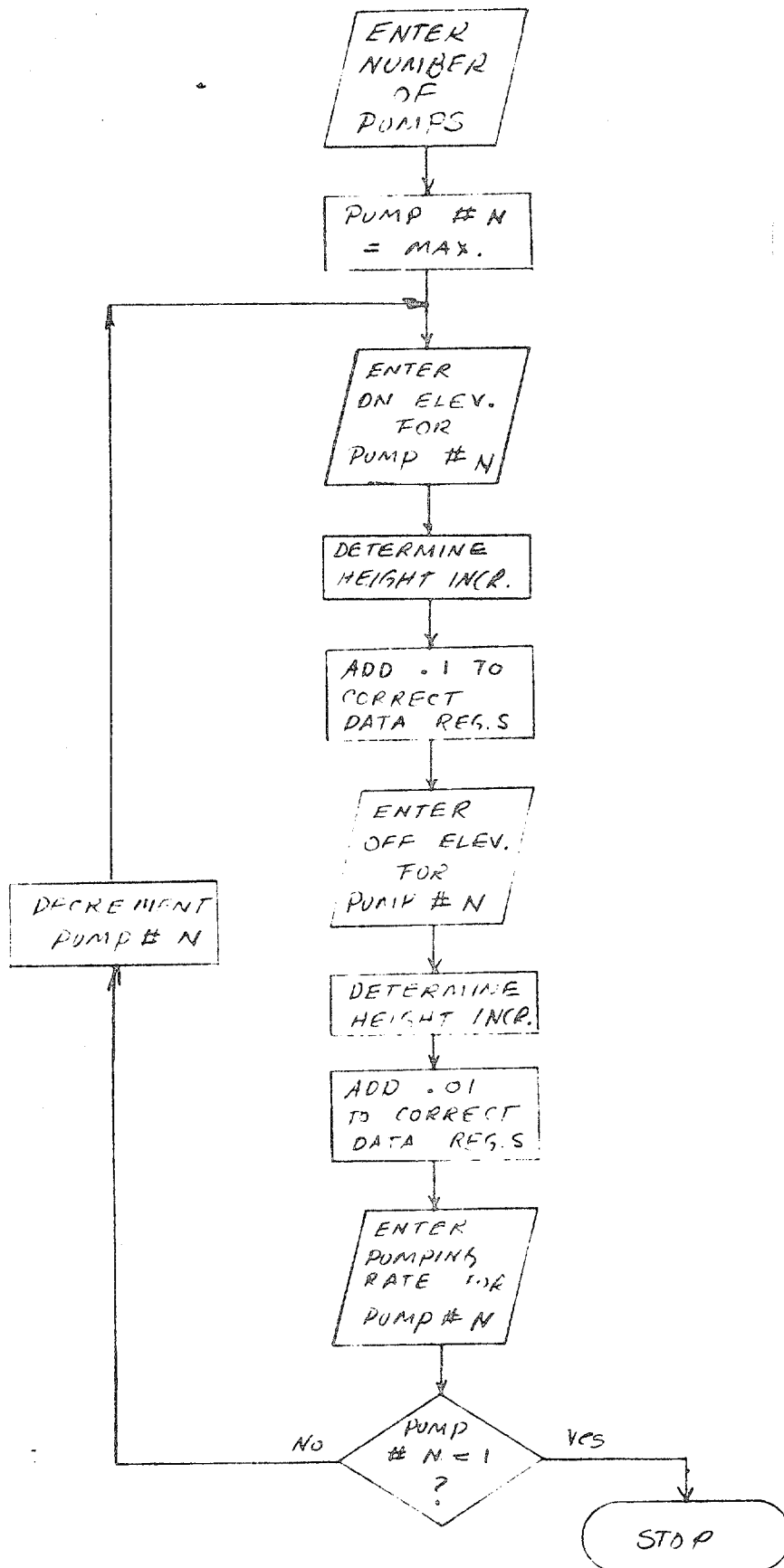
For each elevation entered, the program subtracts the bottom elevation of the reservoir and divides the result by the value of the reservoir height increment. This value is then rounded to the nearest whole number. The result is the height increment which correspond to the elevation entered. The program then decides which data register corresponds to that height increment. A value of .1 or .01 is added to that data register and all data registers below it. A .1 or .01 will be added depending upon whether the elevation entered was to specify the "on" or "off" respectively. This process is repeated until all the pumps have been accounted for, up to a maximum of six pumps.

The pumping rates for each pump are stored in dedicated data registers as listed below:

<u>Pump #</u>	<u>Data Register #</u>
1	24
2	25
3	26
4	27
5	28
6	29

Once the parameters for all the pumps have been entered the program is finished.

This sequence of operations is illustrated in the flowchart of the program algorithm presented on the next page.



TI-59 Program Label D

The program developed for the TI-59 calculator to implement the algorithm is presented on the following pages.

026
LBL D

LABELS PROGRAM FOR ACCESS

028
ADV
44 STO 0

ADVANCES THE PAPER TYP
INITIALIZES REG 0 TO 44

033
SBR INV
STO 32

CALLS SBR INV TO PRINT
"NUMBER OF PUMPS" WHICH
IS STORED IN REG. 32

037
CP

RESETS VALUE IN "T" REG.
TO ZERO

038
RCL 32
X=C
01
39

DOES THE PUMP #N = 0?

Yes
D

043
RCL 41 OP1
RCL 40 OP2
RCL 39 + RCL 32
= OP 3

PLACES PRINT CODES
FOR "ON ELEV. PUMP # N"
IN PRINT REGS.

059
.1
SBR 104

CALLS SBR 104 TO DETERMINE
CORRECT HEIGHT INCREMENT
AND ADD .1 TO PROPER
REGISTERS

064
RCL 38 OP1

PLACES PRINT CODES
FOR "OFF ELEV PUMP # N"
IN PRINT REGS.

068
.01
SBR 104

CALLS SBR 104 TO DETERMINE
CORRECT HEIGHT INCREMENT
AND ADD .01 TO PROPER
REGISTERS

074
RCL 35 OP1
RCL 34 OP2

PLACES PRINT CODES FOR
"PUMPING RATE" IN
PRINT REGISTERS

082
RCL 32 + 23 =
STO 30

DETERMINES WHICH DATA
REG. THE PUMPING RATE
INFO. IS STORED IN.

090
RCL 33
SBR 018

PRINTS "PUMPING RATE" AND
WAITS FOR DATA ENTRY

095
STO IND 30

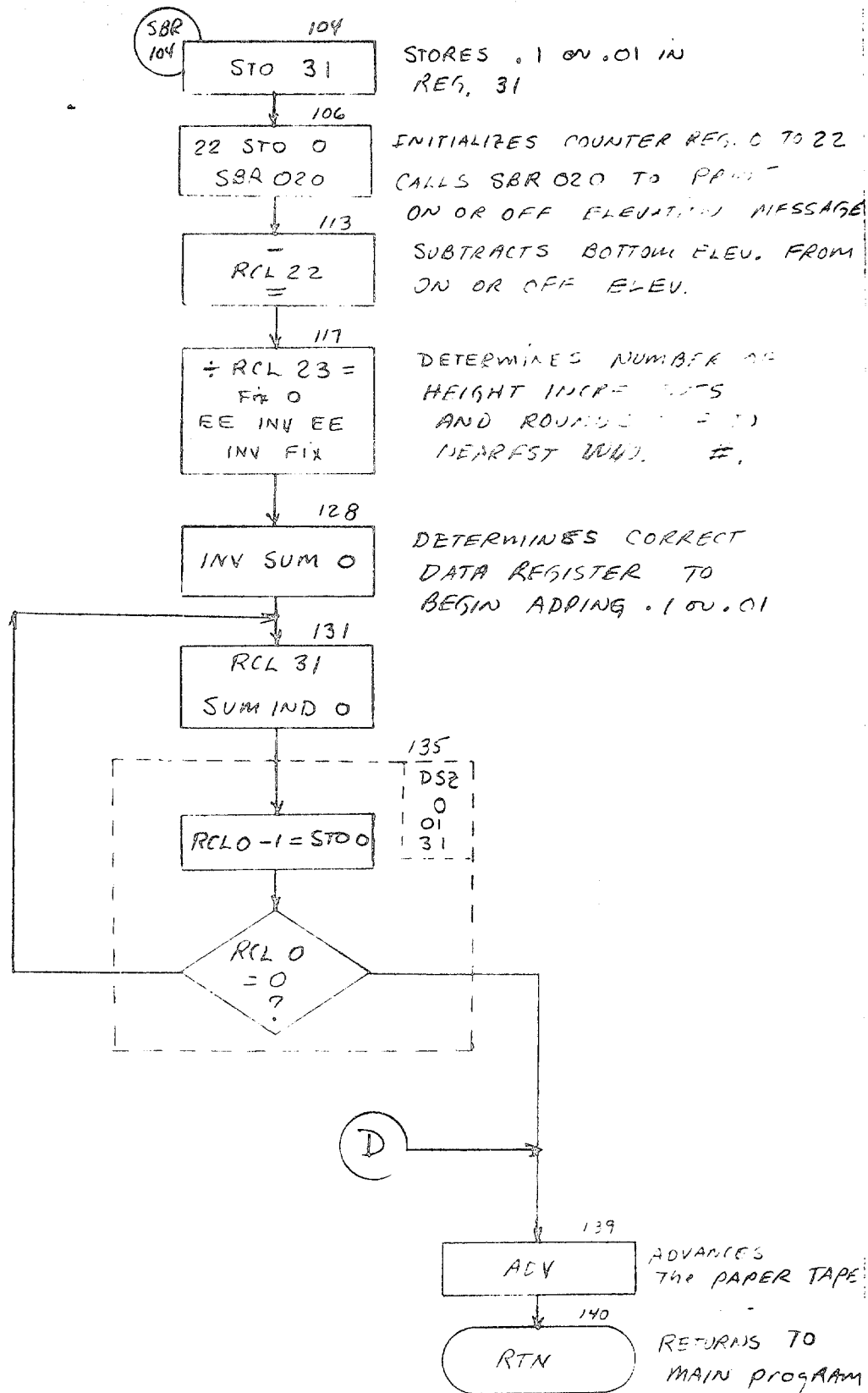
STORES PUMPING RATE IN
CORRECT DATA REGISTER.

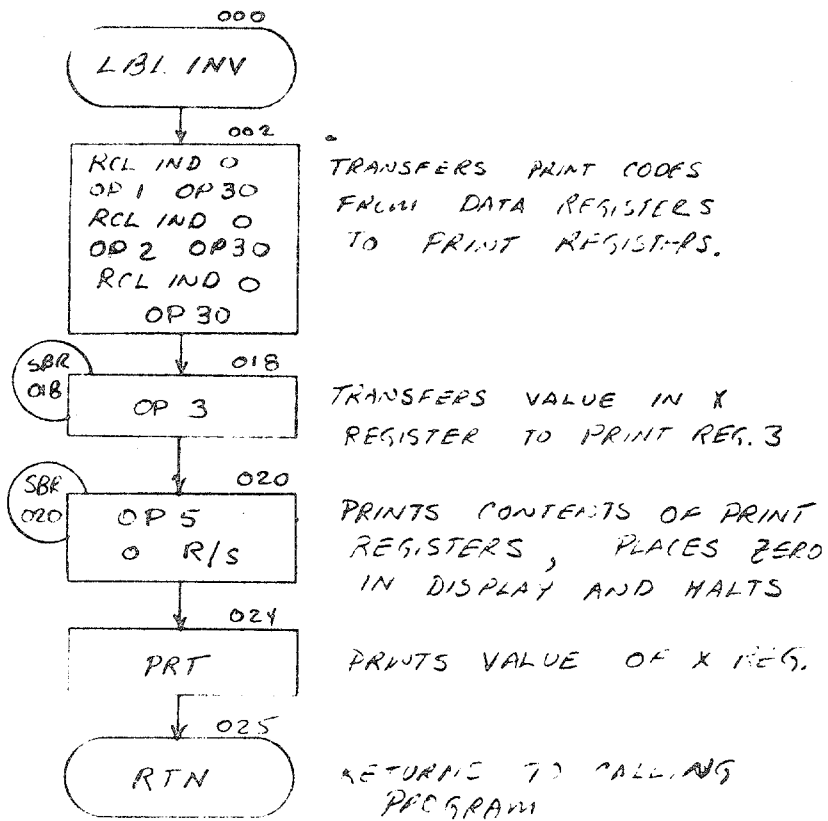
097
1% Sum 32

DECREASES PUMP #N BY 1

GTO 038

RETURNS TO STEP 038





Program Label E

The only program contained in program set four is Program Label E. As discussed in previous section Program Label E is used to route an inflow hydrograph through the pumping station and to calculate the values of storage (S), water surface elevation (W), and outflow (O) as the hydrograph is routed through the pumping station.

Equations

The equation used to route the inflow hydrograph is derived from the basic storage equation. This equation states that the change in storage within the pumping station reservoir is equal to the average inflow minus the average outflow times the time increment, as in the equation:

$$\Delta S = (\bar{I} - \bar{O}) \Delta T$$

The average inflow, \bar{I} , is calculated by averaging the current value of inflow, $I_{(\Sigma T)}$, and the previous value of inflow, $I_{(\Sigma T - T.I.)}$ or

$$\bar{I} = \frac{I_{(\Sigma T)} + I_{(\Sigma T - T.I.)}}{2}$$

The average outflow, \bar{O} , is normally calculated by the equation

$$\bar{O} = \frac{O_1 + O_2}{2}$$

where O_1 is the initial value of the outflow and O_2 is the final value of outflow, for the time increment, ΔT . The value of O_2 will depend upon whether any pumps turns on or off during the time increment. This is illustrated in the figure on the next page.

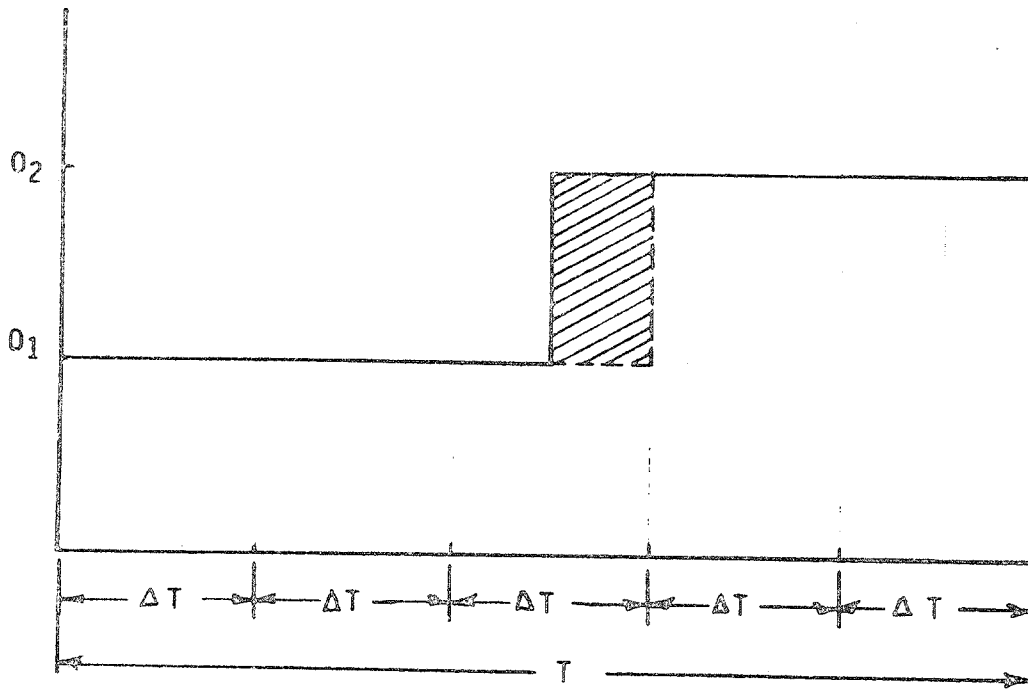


FIGURE 18. Error Introduced by Approximation of Average Outflow

If the average outflow, \bar{O} , for a given time increment T is assumed to be the initial value of outflow, O_1 , then the error introduced by such an assumption is equal to the shaded area in the figure above. If ΔT is selected small enough the relative error, relative to the total outflow during time T , introduced by this assumption is small. This assumption can lead to a maximum error of, $(O_2 - O_1) \Delta T$. Where $(O_2 - O_1)$ is the difference between two sequential pumping rates and T is the time increment.

This assumption is used in the calculator program Label E. The value of time increment has been predetermined to be 1 minute (60 seconds). The equation for calculating the change in storage for a 1 minute time increment is then:

$$\Delta S = (\bar{I} - O_1) 60$$

where ΔS is the change in storage in cubic feet.

\bar{I} is the average inflow in cfs.

O_1 is the initial outflow in cfs.

This is the equation used in the calculator Program Label E to determine the change in storage for a 1 minute time increment.

Program Algorithm

This program routes an inflow hydrograph through the pumping station. All of the pumping station parameters have been computed by previous application of Programs Label A through D. The algorithm used to perform this routing is detailed below. It will be helpful to follow the description by tracing the operations described on the flowchart. This will aid in understanding the complex interrelationship of operations.

The inflow hydrograph is defined by successive inflow values corresponding to successive values of equal time intervals. The first step in this algorithm is to enter the value of the time interval (T.I.) used to define the inflow hydrograph. This is used in the program to keep track of the number of iterations required for storage calculations and to prompt the user that the next inflow value is needed.

The next step in the algorithm is to initialize the program variables of ΣT , $\Sigma \Delta S$, O_1 , and $I(\Sigma T - T.I.)$. These variables are defined below:

ΣT is the current value of elapsed time. This is determined by adding one time interval (T.I.) for each sequential inflow hydrograph value.

$\Sigma \Delta S$ is the current value of storage used in the pumping station reservoir.

O_1 is the initial outflow value for a given time increment.

$I(\Sigma T - T.I.)$ is the inflow value for the previous time interval, used in the calculation of the average inflow.

Once these program variables have been initialized the value of T is printed.

The initial inflow value corresponding to time equal to zero is then entered.

In order to keep track of the iterations a counting variable ($\Sigma \Delta T$) is defined and initialized with a value of one.

For the first time interval, the average inflow, \bar{I} , is computed.

Using the average inflow and the initial outflow the change in storage for the first 1 minute increment is computed.

This is summed to determine the cumulative value of storage in the reservoir.

The value of the counting variable, $\Sigma\Delta T$, is tested to see if it is equal to the value of the time interval entered in the first step. If it is then the current value of the cumulative storage is printed.

The next step tests the cumulative storage against the maximum storage available in the reservoir. If the cumulative storage computed is greater than the maximum storage available, then the message, "BASIN EXCEEDED" is printed and the program stops. If the cumulative storage is less than the maximum the program proceeds to the next step.

The next step is to compute the water surface elevation corresponding to the cumulative storage computed above.

The counting variable, $\Sigma\Delta T$, is tested again and if it is equal to the value of the time interval then the value of water surface elevation computed above is printed.

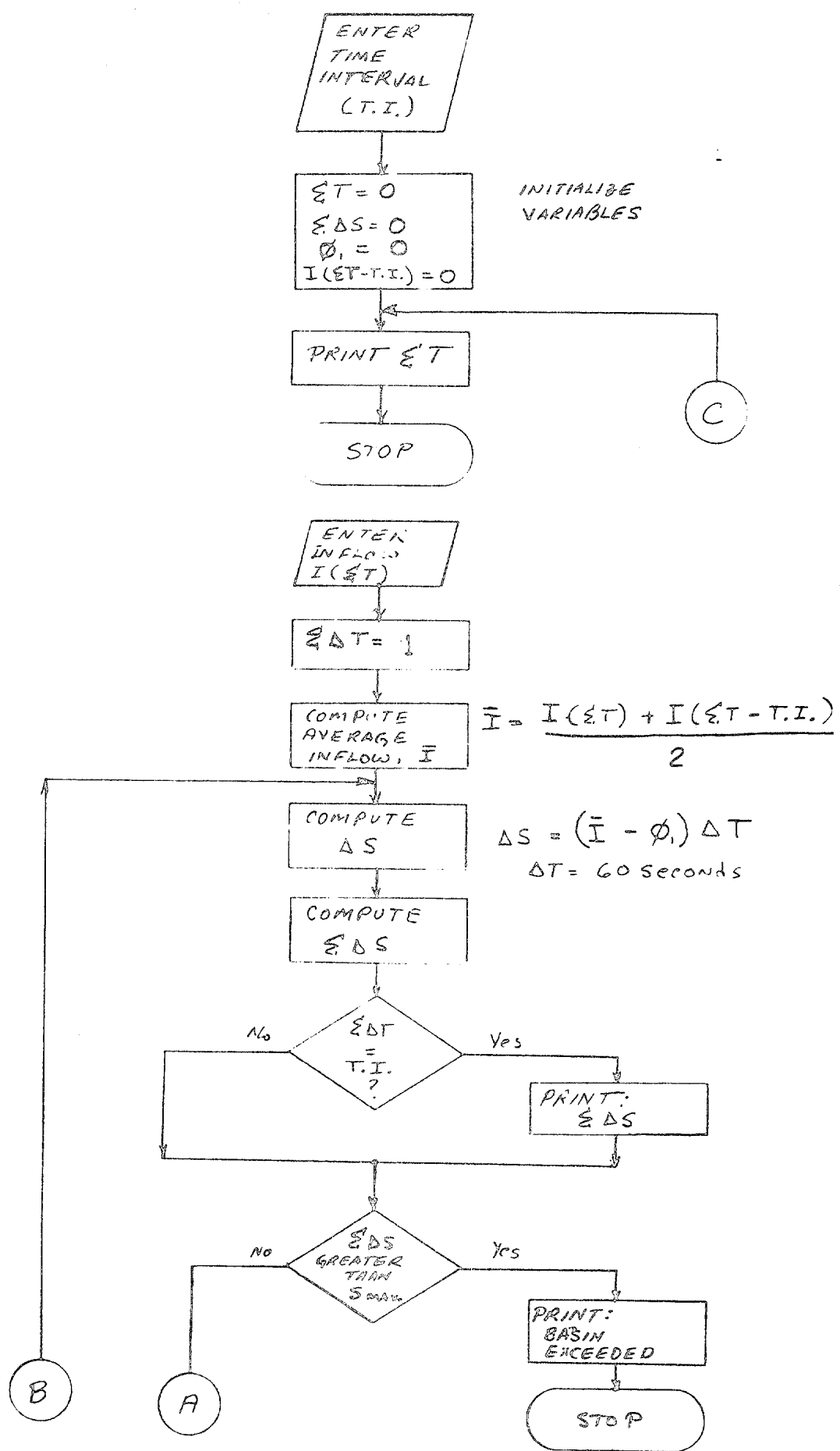
The next step is to determine which pumps are on. The cumulative storage computed above is checked against the stage-storage pump relationship in the calculator memory to determine which pumps are on.

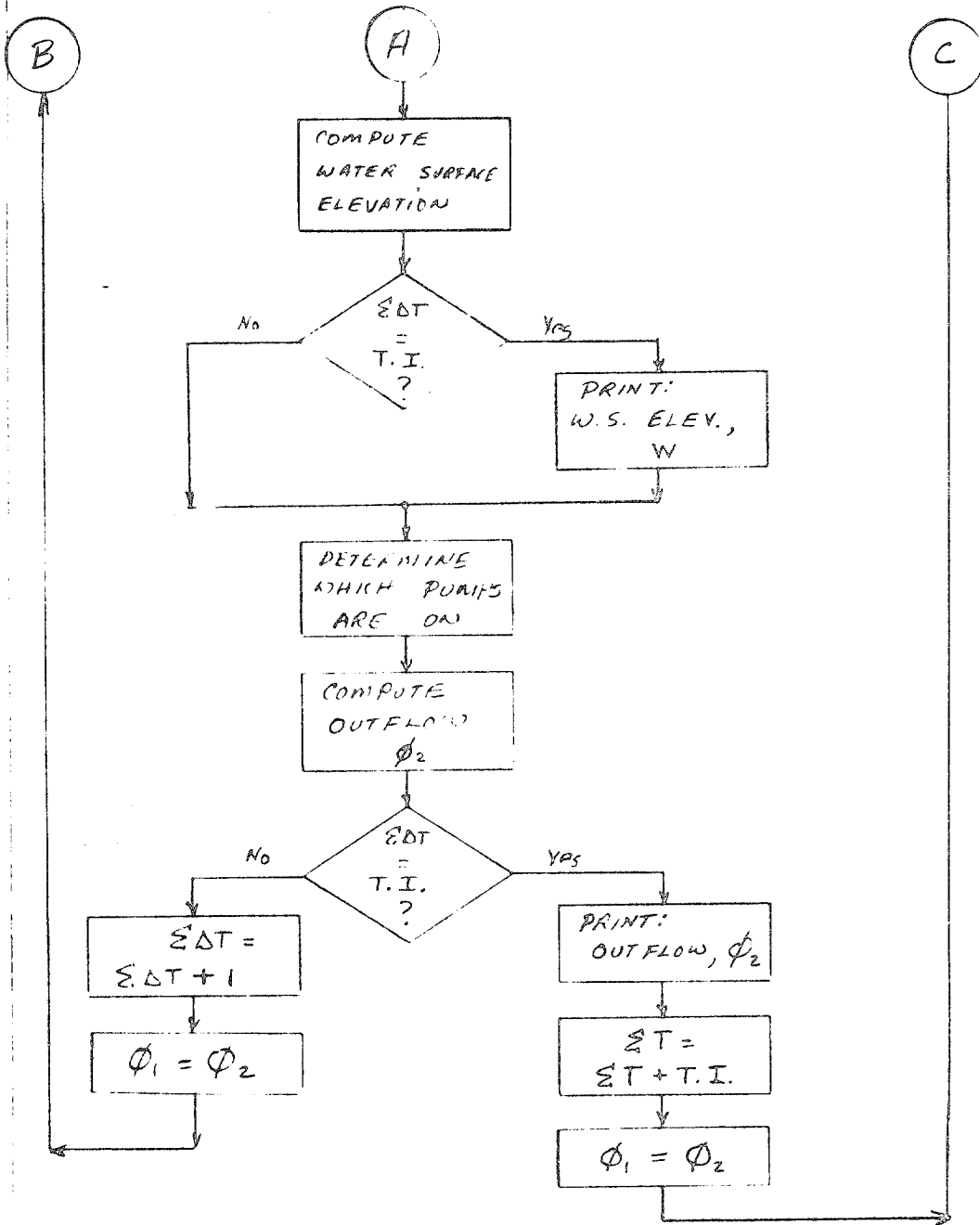
The outflow value is then determined by adding the pumping rates for all pumps which are on.

The counting variable $\Sigma\Delta T$ is again tested. If it is equal to the value of the time interval, the outflow computed in the step above is printed. The current value of elapsed time is then increased by one time interval and the initial outflow value is replaced by the value for outflow computed above. The program then returns to the step where the current value of time elapsed is printed (point C on the algorithm flowchart). The new value of the elapsed time is printed and the program stops, waiting for the next value of inflow to be entered.

If the counting variable is not equal to the time interval then the program increases the value of the counting variable by one. The initial outflow value is replaced by the value of outflow computed above and the program returns to recompute the change in storage (point B on the algorithm flowchart). The storage and associated parameters of water surface elevation and outflow are recomputed for another 1 minute time increment. These steps are reiterated until the counting variable $\Sigma\Delta T$ is equal to the time interval T.I., as described in the paragraph above.

The computations described above are shown on the algorithm flowchart presented on the following pages.





TI-59 Program Label E

The TI-59 program developed to implement the algorithm described above is detailed in the following paragraphs.

The first step in the the algorithm is implemented by program steps 0 through 048.

Steps 049 through 172 print messages which identify the labels used in the program output and also print the message "0.00 = T", which prompts the user to enter the inflow hydrograph value associated with time equal to zero.

Steps 173 through 183 calculate the average inflow I.

The way in which this program tests the counting variable $\Sigma\Delta T$ is to set flag number 7 initially and then to reset flag number 7 when the counting variable $\Sigma\Delta T$ is equal to the time interval. The counting variable is tested by checking the status of flag number 7. If it is set, then the counting variable, $\Sigma\Delta T$, is not equal to the time interval and processing continues via the left path indicated on the flowchart of the program. If flag number 7 is reset then the counting variable, $\Sigma\Delta T$, is equal to the time interval and processing proceeds via the path on the right of the flowchart.

Program steps 184 through 200 test the value of the counting variable, $\Sigma\Delta T$, which is stored in register 31 and sets or resets flag number 7, as appropriate.

Program steps 201 through 220 compute the incremental change in storage for a 1 minute time increment and also compute the value of cumulative storage in the reservoir.

Program steps 221 through 232 ensure that negative values of storage are not allowed. These might be computed when the outflow is greater than the inflow.

Program steps 233 through 238 test the status of flag number 7 and print the value of the cumulative storage computed above if flag 7 is reset.

Program steps 239 through 306 perform the combined functions of determining the water surface elevation corresponding to the cumulative storage computed above, and also testing to see if the cumulative storage is greater than the maximum available in the reservoir. If the cumulative storage is greater than the maximum available then the message, "BASIN EXCEEDED" is printed and processing stops. The water surface elevation is computed by interpolating between the reservoir height increments which bracket the storage value computed above.

Program steps 307 through 312 test the status of flag number 7 and print the value of the water surface elevation computed above if the flag is reset.

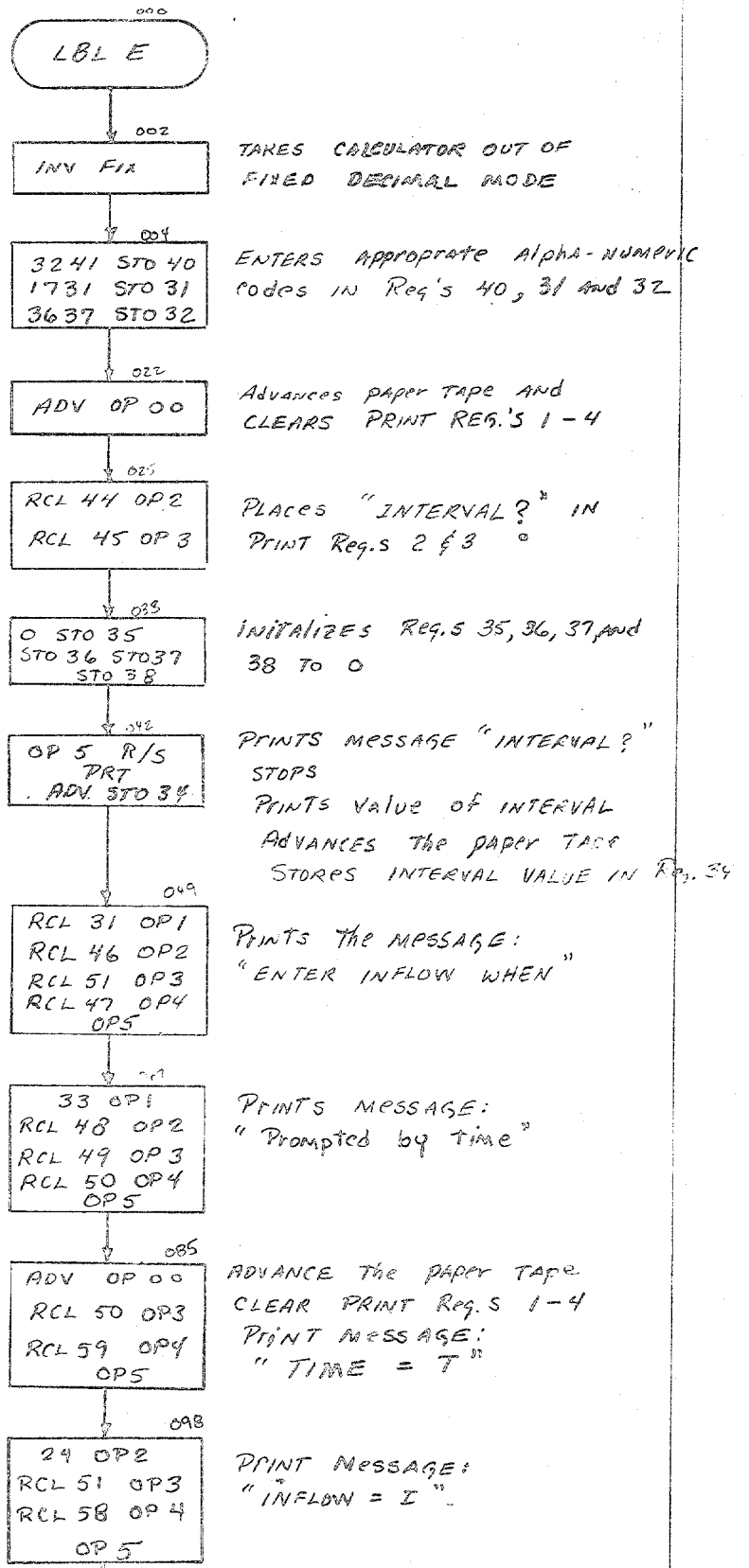
Program steps 313 through 373 determine which pumps are on. Program steps 313 through 342 set flags numbers 1 through 6, depending upon the value of the tenths digit of the number stored in the data register corresponding to the cumulative storage value. Program steps 343 through 373 reset flags numbers 1 through 6, depending upon the value of the hundredths digit of the number stored in the data register corresponding to the cumulative storage value.

Program steps 374 through 406 determine the outflow rate adding up the pumping rates for any pumps which are on.

Steps 407 through 410 tests the status of flag number 7. If flag number 7 is set then the counter variable, ΣT , is incremented by one and processing returns to step 189.

If flag number 7 is reset then the outflow value computed above is printed, the elapsed time, ΣT , is increased by T.I. and processing returns to step 159.

The flowchart presented on the next page details the TI-59 Program Label E described above.



From Sheet (1)
112

RCL 32 OP2
RCL 52 OP3
RCL 57 OP4
OP5

PRINT MESSAGE:
"STORAGE = S"

126

RCL 33 OP2
RCL 53 OP3
RCL 56 OP4
OP5

PRINT MESSAGE:
"W.S. EL. = W"

140

RCL 40 OP2
RCL 54 OP3
RCL 55 OP4
OP5

PRINT MESSAGE:
"OUTFLOW = O"

154

ADV OP 0
FIX 2

ADVANCES Paper Tape
CLEARS PRINT REGS 1-4
PLACES CALCULATOR IN THE
FIX 2 MODE

159

RCL 59 OP4
RCL 35 OP6

PRINTS CURRENT VALUE IN
Reg. 35 WITH LABEL "=T"

167

RCL 58 OP4
O R/S

PLACES ALPHA-NUMERIC CODE
FOR MESSAGE "=I" IN PRINT
REG. 4
O'S DISPLAY
STOPS

173

OP 6
+EXC 36 =
÷2 = STO 32

PRINTS VALUE OF INFLOW
ENTERED WITH LABEL "=I"
CALCULATES AVERAGE
INFLOW AND STORES IN
REG. 32

184

STF 7
1 STO 31

SETS FLAG No. 7
PLACES 1 IN COUNTER
REG. 31

189

RCL 31
X2+

PLACES CURRENT VALUE
OF COUNTER REG. 31 IN
"T" REG.

192

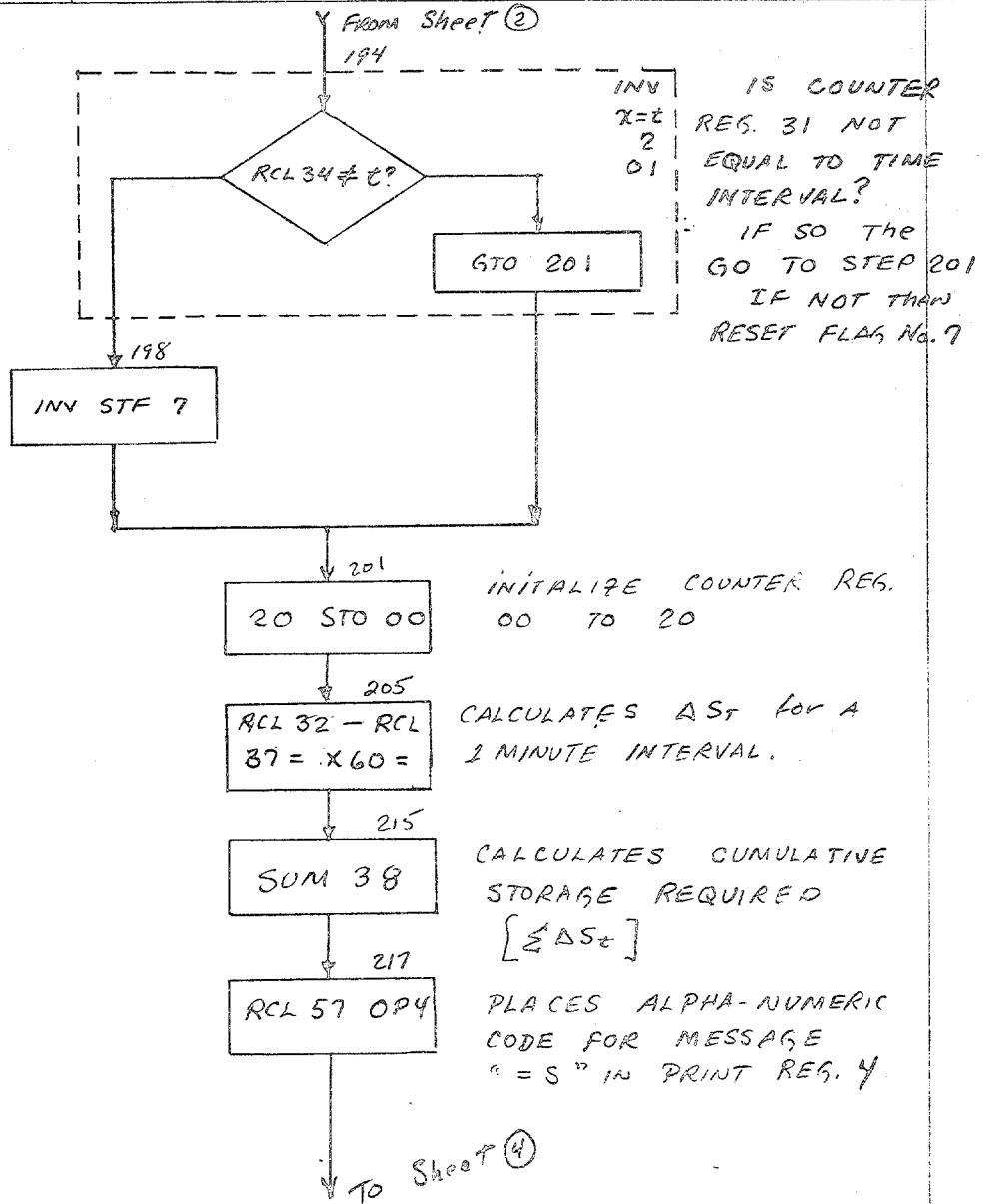
RCL 34

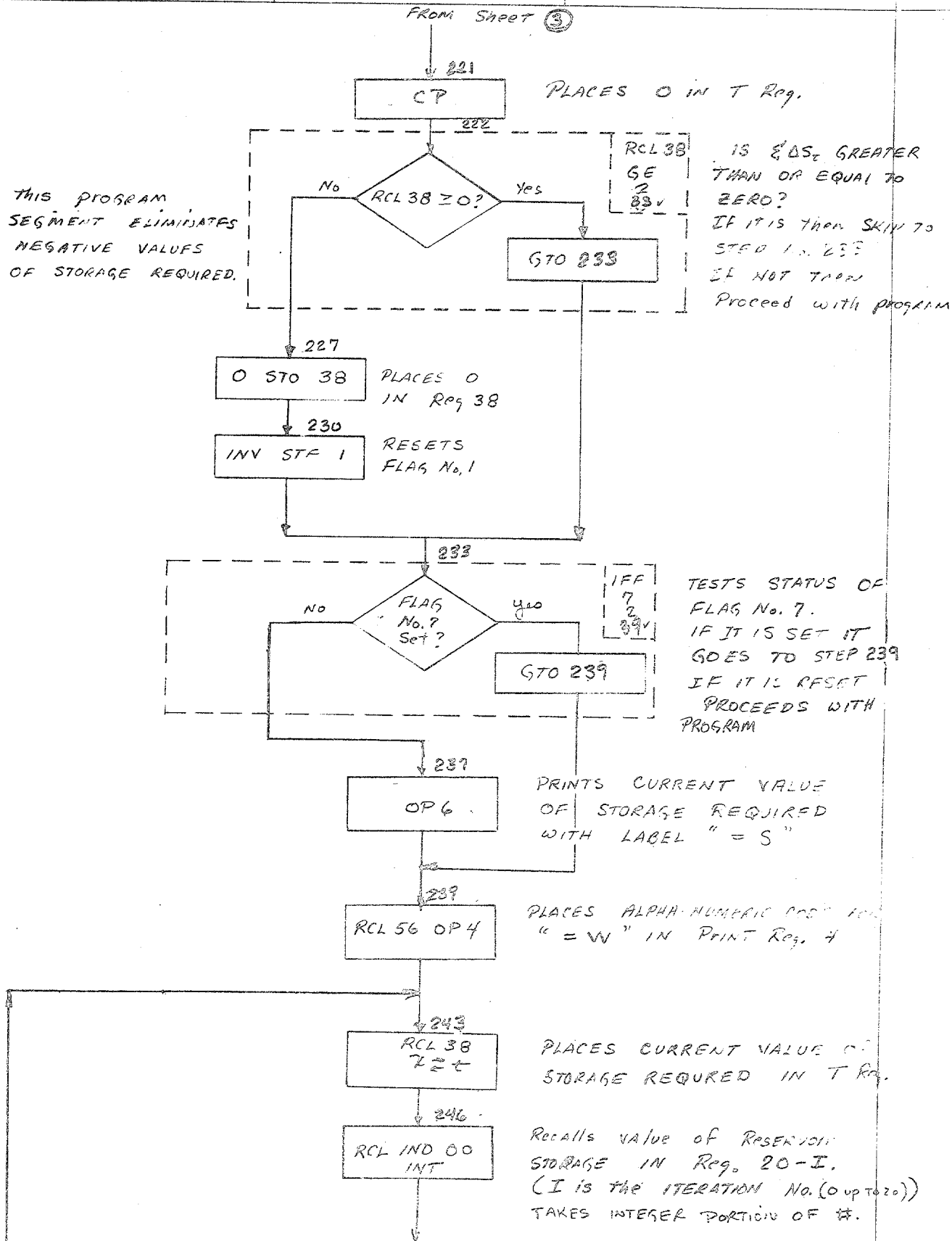
RECALLS VALUE OF
TIME INTERVAL

To Sheet (3)

From Sheet (8)

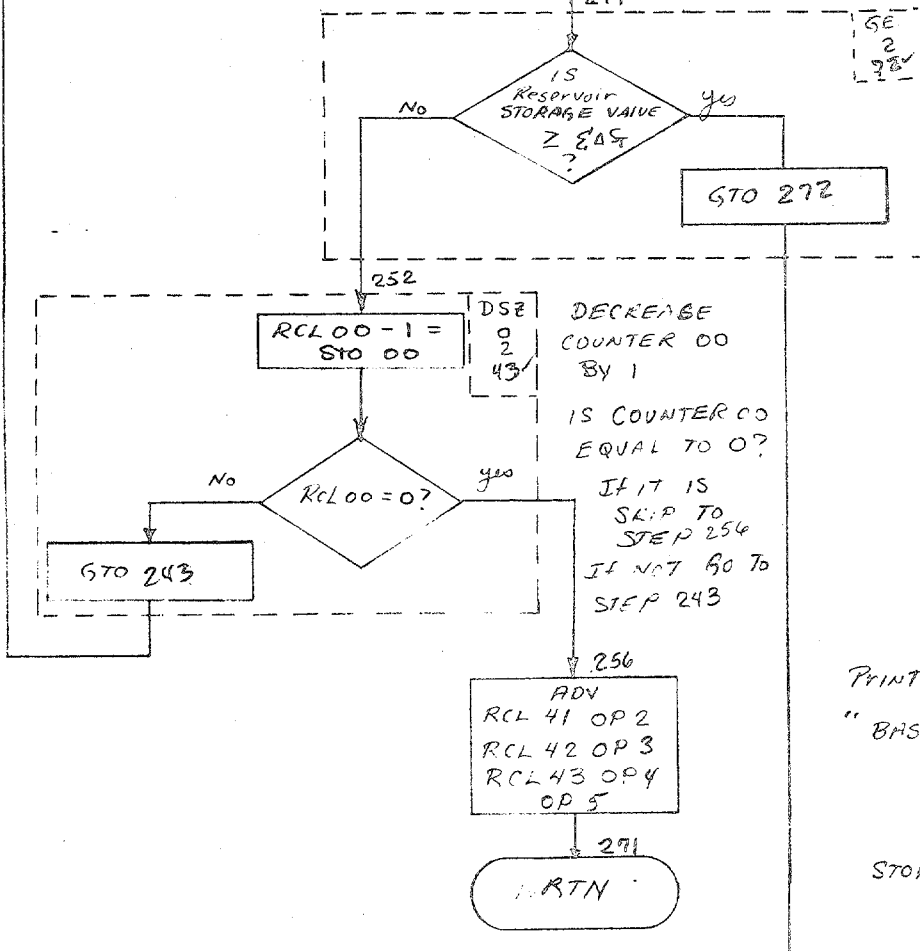
From Sheet (8)





To Sheet 4

From Sheet 4



IS THE RESERVOIR STORAGE VALUE FOR THE CURRENT HEIGHT INCREMENT GREATER THAN OR EQUAL TO THE STORAGE REQUIRED? IF IT IS THEN SKIP TO STEP 272 IF NOT THEN PROCEED

DECREASE COUNTER 00 BY 1 IS COUNTER 00 EQUAL TO 0? IF IT IS SKIP TO STEP 254 IF NOT GO TO STEP 243

PRINTS MESSAGE: "BASIN EXCEEDED"

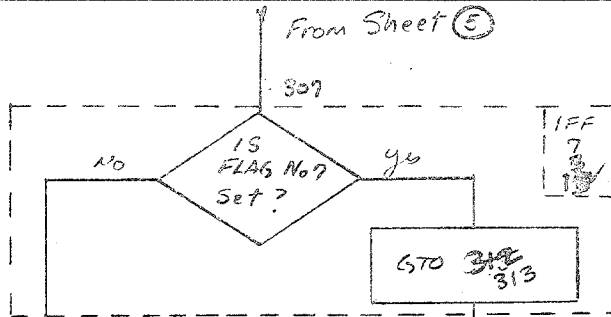
STOPS PROCESSING

CALCULATES THE DIFFERENCE BETWEEN THE CURRENT VALUE OF STORAGE REQUIRED AND THE VALUE OF STORAGE FOR THE PUMP UNIT

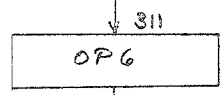
CALCULATES NUMBER OF HEIGHT INCREMENTS WHICH CORRESPOND TO THE CURRENT VALUE OF STORAGE REQUIRED

CALCULATES WATER SURFACE ELEVATION AND ROUNDS OFF TO 2 DECIMAL PLACES

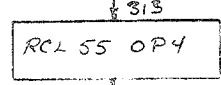
To Sheet 6



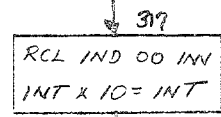
TEST FLAG No 7.
IF SET IT SKIPS
TO STEP #313
IF NOT THEN IT
PROCEEDS



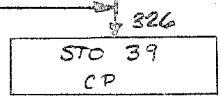
PRINTS CURRENT WATER SURFACE
ELEVATION WITH LABEL " = W "



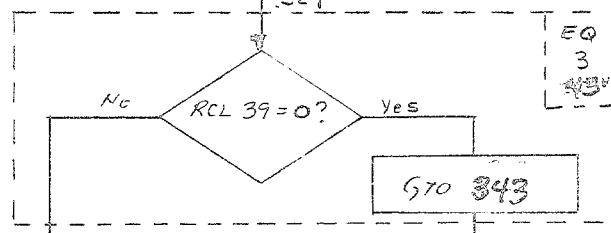
PLACES ALPHA-NUMERIC CODE FOR
MESSAGE " = 0 " IN PRINT REG. 4.



RECALLS PUMP ON INFORMATION FOR
CURRENT BASIN HEIGHT INCREMENT

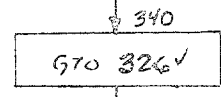
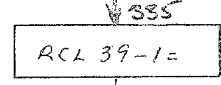
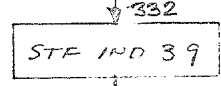


STORES PUMP ON INFO. IN REG 39
PLACES 0 IN T REG



TESTS THE CURRENT
VALUE OF REG 39
TO SEE IF IS EQUAL TO 0.
IF IT IS IT CONTINUES
TO STEP 343
IF IT IS NOT THEN
THE FLAG NO. CORRESPONDING
TO THE NUMBER IN
REG 39 IS SET.
REG 39 IS DECREMENTED
AND THE VALUE IN
REG 39 IS TESTED
AGAIN.

THIS PROGRAM
SEGMENT
SETS FLAG
NO'S 1 THRU 6
CORRESPONDING
TO PUMPS 1 THRU 6.
DEPENDING
UPON THE 10TH
DIGIT OF THE
NUMBER
FOR THE CURRENT
BASIN HEIGHT
INCREMENT



To Sheet (7)

From Sheet (6)

343
RCL IND 00
X 10 = INV INT

RECALLS PUMP OFF INFORMATION
for current BASIN Height INCREMENT.

351
X 10 = X 2 t
6

PLACES PUMP OFF INFO. IN "T" Reg.
PLACES 6 IN COUNTER 39

357
STO 39

359

RCL 39 = t?

TESTS CURRENT
VALUE OF COUNTER Reg 39
To see if it is equal to
the pump off info.

If it is it goes to Step
374

If it is not then the
FLAG No. corresponding to
the Pump off info. is
Reset.

COUNTER 39 IS DECREMENTED
AND IS TESTED AGAIN.

GTO 374

362
INV STF IND 39

366
RCL 39 - 1 =

371
GTO 357

This program Segment
Resets FLAG
Nos 1 thru 6
depending upon
the pump
off info.
CONTAINED IN
the 100's
digit of the
number for
the current
height
increment.

374
6 STO 30
29 STO 40
0 STO 37

PLACES 6 IN COUNTER Reg 30
PLACES 29 IN Reg 40
PLACES 0 IN Reg 37

384
INV IFF
IND 30 RST?
39
94
GTO 394

Tests FLAG No.
corresponding to
current value in
counter Reg 30.
If it is Reset
then it goes to
Step 394
If not then
it goes to Step
390

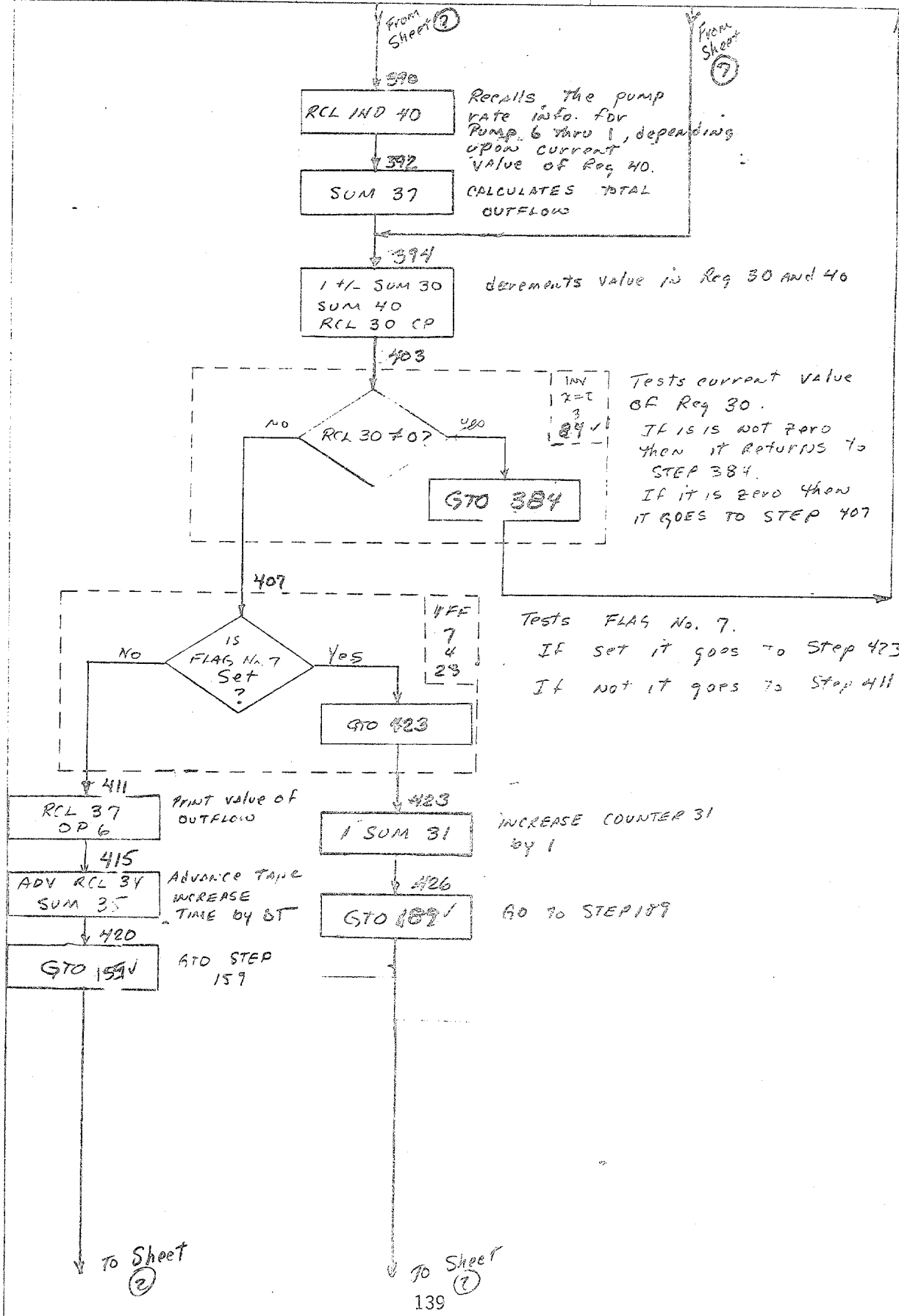
This program segment
determines how many
Pumps ARE ON AND
what the outflow value
is AT the end of
the time increment.

To Sheet (8)

To Sheet (8)

From Sheet (8)

12 SHEETS 5 SQUARE
13 SHEETS 100 SQUARE
14 SHEETS 200 SQUARE
15 SHEETS 300 SQUARE
16 SHEETS 400 SQUARE
17 SHEETS 500 SQUARE
18 SHEETS 600 SQUARE
19 SHEETS 700 SQUARE
20 SHEETS 800 SQUARE
21 SHEETS 900 SQUARE
22 SHEETS 1000 SQUARE



APPENDIX A
Program Listings

PROGRAM SET 1

000	76	LBL	056	28	28	116	95	=
001	22	INV	057	61	GTO	117	65	X
002	73	RC*	058	00	00	118	43	RCL
003	00	00	059	76	76	119	32	32
004	69	DP	060	71	SBR	120	85	+
005	01	01	061	22	INV	121	43	RCL
006	69	DP	062	42	STD	122	28	28
007	30	30	063	28	28	123	65	X
008	73	RC*	064	71	SBR	124	43	RCL
009	00	00	065	22	INV	125	29	29
010	69	DP	066	42	STD	126	95	=
011	02	02	067	29	29	127	65	X
012	69	DP	068	71	SBR	128	43	RCL
013	30	30	069	22	INV	129	32	32
014	73	RC*	070	42	STD	130	95	=
015	00	00	071	30	30	131	59	INT
016	69	DP	072	71	SBR	132	72	ST*
017	30	30	073	22	INV	133	00	00
018	69	DP	074	42	STD	134	97	DSZ
019	03	03	075	31	31	135	00	00
020	69	DP	076	02	2	136	00	.00
021	05	05	077	01	1	137	80	80
022	00	0	078	42	STD	138	25	CLR
023	91	R/S	079	00	00	139	98	ADV
024	99	PRT	080	02	2	140	92	RTN
025	92	RTN	081	01	1	141	76	LBL
026	76	LBL	082	75	-	142	16	A'
027	31	A	083	43	RCL	143	69	DP
028	71	SBR	084	00	00	144	00	00
029	22	INV	085	95	=	145	05	5
030	75	-	086	65	X	146	09	9
031	71	SBR	087	43	RCL	147	42	STD
032	22	INV	088	23	23	148	00	00
033	42	STD	089	95	=	149	71	SBR
034	22	22	090	42	STD	150	22	INV
035	95	=	091	32	32	151	75	-
036	55	+	092	65	X	152	71	SBR
037	02	2	093	43	RCL	153	22	INV
038	00	0	094	30	30	154	42	STD
039	95	=	095	65	X	155	22	22
040	42	STD	096	43	RCL	156	95	=
041	23	23	097	01	31	157	55	+
042	71	SBR	098	55	+	158	02	2
043	22	INV	099	03	3	159	00	0
044	67	EQ	100	85	+	160	95	=
045	00	00	101	53	3	161	42	STD
046	60	60	102	43	RCL	162	23	23
047	01	1	103	28	28	163	02	2
048	02	2	104	65	X	164	01	1
049	22	INV	105	43	RCL	165	42	STD
050	44	SUM	106	31	31	166	00	00
051	00	00	107	85	+	167	07	7
052	71	SBR	108	43	RCL	168	71	SBR
053	22	INV	109	29	29	169	02	02
054	33	X*	110	65	X	170	32	32
055	42	STD	111	43	RCL	171	03	3
			112	30	30	172	71	SBR
			113	54)	173	02	02
			114	55	+	174	05	05
			115	02	2	175	02	2

PROGRAM SET 2

```

000 76 LBL
001 22 INV
002 73 RC+
003 00 00
004 69 DP
005 01 01
006 69 DP
007 30 30
008 73 RC+
009 00 00
010 69 DP
011 02 02
012 69 DP
013 30 30
014 69 DP
015 05 05
016 00 0
017 91 R/S
018 99 PRT
019 92 RTN
020 76 LBL
021 23 LNX
022 71 SBR
023 22 INV
024 75 -
025 02 2
026 01 1
027 42 STD
028 00 00
029 43 RCL
030 22 22
031 95 =
032 29 CP
033 32 X!T
034 77 GE
035 00 00
036 46 46
037 32 X!T
038 75 -
039 43 RCL
040 23 23
041 95 =
042 97 ISZ
043 00 00
044 00 00
045 33 33
046 92 RTN
047 00 0
048 42 STD
049 31 31
050 43 RCL
051 32 32
052 65 x
053 43 RCL
054 33 33
055 95 =

```

```

056 42 STD
057 34 34
058 43 RCL
059 31 31
060 32 X!T
061 43 RCL
062 35 35
063 77 GE
064 01 01
065 18 18
066 43 RCL
067 34 34
068 77 GE
069 01 01
070 12 12
071 43 RCL
072 34 34
073 85 +
074 43 RCL
075 35 35
076 95 =
077 77 GE
078 00 00
079 86 86
080 71 SBR
081 40 IND
082 37 37
083 61 GTD
084 01 01
085 56 56
086 71 SBR
087 40 IND
088 37 37
089 42 STD
090 36 36
091 53 (
092 43 RCL
093 35 35
094 85 +
095 43 RCL
096 34 34
097 75 -
098 43 RCL
099 31 31
100 54 )
101 71 SBR
102 40 IND
103 38 38
104 94 +/-
105 85 +
106 43 RCL
107 36 36
108 95 =
109 61 GTD
110 01 01
111 56 56
112 71 SBR
113 40 IND
114 39 39
115 61 GTD

```

```

116 01 01
117 56 56
118 43 RCL
119 34 34
120 77 GE
121 01 01
122 48 48
123 43 RCL
124 31 31
125 71 SBR
126 40 IND
127 38 38
128 42 STD
129 36 36
130 53 (
131 43 RCL
132 31 31
133 75 -
134 43 RCL
135 34 34
136 54 )
137 71 SBR
138 40 IND
139 38 38
140 94 +/-
141 85 +
142 43 RCL
143 36 36
144 95 =
145 61 GTD
146 01 01
147 56 56
148 43 RCL
149 31 31
150 71 SBR
151 40 IND
152 38 38
153 61 GTD
154 01 01
155 56 56
156 59 INT
157 74 SM#
158 00 00
159 43 RCL
160 23 23
161 44 SUM
162 31 31
163 97 ISZ
164 00 00
165 00 00
166 58 58
167 98 ADV
168 25 CLR
169 92 RTN
170 70 RAD
171 42 STD
172 40 40
173 89 π
174 75 -
175 53 (
176 02 2

```


361	71	SBR							
362	00	00							
363	47	47							
364	91	R/S							
365	76	LBL							
366	13	C							
367	69	DP							
368	00	00							
369	22	INV							
370	58	FIX							
371	98	ADV							
372	05	5							
373	01	1							
374	42	STD							
375	00	00							
376	71	SBR							
377	04	04							
378	08	08							
379	71	SBR							
380	22	INV							
381	42	STD							
382	30	30							
383	05	5							
384	03	3							
385	42	STD							
386	00	00							
387	71	SBR							
388	23	LNK							
389	02	2							
390	09	9							
391	00	0							
392	42	STD							
393	38	38							
394	03	3							
395	00	0							
396	01	1							
397	42	STD							
398	37	37							
399	03	3							
400	01	1							
401	01	1							
402	42	STD							
403	39	39							
404	71	SBR							
405	00	00							
406	47	47							
407	91	R/S							
408	71	SBR							
409	22	INV							
410	42	STD							
411	35	35							
412	71	SBR							
413	22	INV							
414	42	STD							
415	32	32							
416	71	SBR							
417	22	INV							
418	42	STD							
419	33	33							
420	92	RTN							
421	76	LBL							
422	10	E*							
423	02	2							
424	01	1							
425	42	STD							
426	00	00							
427	73	RC*							
428	00	00							
429	99	PRT							
430	97	DSZ							
431	00	00							
432	04	04							
433	27	27							
434	91	R/S							
435	00	0							
436	00	0							
437	00	0							
								0.	30
								0.	31
								0.	32
								0.	33
								0.	34
								0.	35
								0.	36
								0.	37
								0.	38
								0.	39
								0.	40
								0.	41
								0.	42
								0.	43
								0.	44
							2416372300.		44
							1432440043.		45
							1731223723.		46
							1432440027.		47
							3627323317.		48
							0.		49
							1724222337.		50
							1432440023.		51
							1727174240.		52
							2431423740.		53
							1731223723.		54
							27.		55
							3627323317.		56
							0.		57
							3717350000.		58
							1624133017.		59

PROGRAM SET 3

```

000 76 LBL
001 22 INV
002 73 RC*
003 00 00
004 69 DP
005 01 01
006 69 DP
007 30 30
008 73 RC*
009 00 00
010 69 DP
011 02 02
012 69 DP
013 30 30
014 73 RC*
015 00 00
016 69 DP
017 30 30
018 69 DP
019 03 03
020 69 DP
021 05 05
022 00 0
023 91 R/S
024 99 PRT
025 92 RTN
026 76 LBL
027 14 D
028 98 ADV
029 04 4
030 04 4
031 42 STD
032 00 00
033 71 SBR
034 22 INV
035 42 STD
036 32 32
037 29 CP
038 43 RCL
039 32 32
040 67 EQ
041 01 01
042 39 39
043 43 RCL
044 41 41
045 69 DP
046 01 01
047 43 RCL
048 40 40
049 69 DP
050 02 02
051 43 RCL
052 39 39
053 85 +
054 43 RCL
055 32 32

```

```

056 95 =
057 69 DP
058 03 03
059 93 *
060 01 1
061 71 SBR
062 01 01
063 04 04
064 43 RCL
065 38 38
066 69 DP
067 01 01
068 93 *
069 00 0
070 01 1
071 71 SBR
072 01 01
073 04 04
074 43 RCL
075 35 35
076 69 DP
077 01 01
078 43 RCL
079 34 34
080 69 DP
081 02 02
082 43 RCL
083 32 32
084 85 +
085 02 2
086 03 3
087 95 =
088 42 STD
089 30 30
090 43 RCL
091 33 33
092 71 SBR
093 00 00
094 18 18
095 72 ST*
096 30 30
097 01 1
098 94 +/-
099 44 SUM
100 32 32
101 61 GTD
102 00 00
103 38 38
104 42 STD
105 31 31
106 02 2
107 01 1
108 42 STD
109 00 00
110 71 SBR
111 00 00
112 20 20
113 75 -
114 43 RCL
115 22 22

```

```

116 95 =
117 55 +
118 43 RCL
119 23 23
120 95 =
121 58 FIX
122 00 00
123 52 EE
124 22 INV
125 52 EE
126 22 INV
127 58 FIX
128 22 INV
129 44 SUM
130 00 00
131 43 RCL
132 31 31
133 74 SM*
134 00 00
135 97 DSZ
136 00 00
137 01 01
138 31 31
139 98 ADV
140 92 RTN
141 76 LBL
142 10 E*
143 02 2
144 01 1
145 42 STD
146 00 00
147 73 RC*
148 00 00
149 99 PRT
150 97 DSZ
151 00 00
152 01 01
153 47 47
154 91 R/S
155 00 0
156 00 0
157 00 0
158 00 0

```

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3336710000.	42
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0.	52
0.	53
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0.	56
0.	57
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0.	59

PROGRAM SET 4

000	76	LBL	056	02	02	116	43	RCL
001	15	E	057	43	RCL	117	52	52
002	22	INV	058	51	51	118	69	DP
003	58	FIX	059	69	DP	119	03	03
004	03	3	060	03	03	120	43	RCL
005	02	2	061	43	RCL	121	57	57
006	04	4	062	47	47	122	69	DP
007	01	1	063	69	DP	123	04	04
008	42	STD	064	04	04	124	69	DP
009	40	40	065	69	DP	125	05	05
010	01	1	066	05	05	126	43	RCL
011	07	7	067	03	3	127	33	33
012	03	3	068	03	3	128	69	DP
013	01	1	069	69	DP	129	02	02
014	42	STD	070	01	01	130	43	RCL
015	31	31	071	43	RCL	131	53	53
016	03	3	072	48	48	132	69	DP
017	06	6	073	69	DP	133	03	03
018	03	3	074	02	02	134	43	RCL
019	07	7	075	43	RCL	135	56	56
020	42	STD	076	49	49	136	69	DP
021	32	32	077	69	DP	137	04	04
022	98	ADV	078	03	03	138	69	DP
023	69	DP	079	43	RCL	139	05	05
024	00	00	080	50	50	140	43	RCL
025	43	RCL	081	69	DP	141	40	40
026	44	44	082	04	04	142	69	DP
027	69	DP	083	69	DP	143	02	02
028	02	02	084	05	05	144	43	RCL
029	43	RCL	085	98	ADV	145	54	54
030	45	45	086	69	DP	146	69	DP
031	69	DP	087	00	00	147	03	03
032	03	03	088	43	RCL	148	43	RCL
033	00	0	089	50	50	149	55	55
034	42	STD	090	69	DP	150	69	DP
035	35	35	091	03	03	151	04	04
036	42	STD	092	43	RCL	152	69	DP
037	36	36	093	59	59	153	05	05
038	42	STD	094	69	DP	154	98	ADV
039	37	37	095	04	04	155	69	DP
040	42	STD	096	69	DP	156	00	00
041	38	38	097	05	05	157	58	FIX
042	69	DP	098	02	2	158	02	02
043	05	05	099	04	4	159	43	RCL
044	91	R/S	100	69	DP	160	59	59
045	99	PRT	101	02	02	161	69	DP
046	98	ADV	102	43	RCL	162	04	04
047	42	STD	103	51	51	163	43	RCL
048	34	34	104	69	DP	164	35	35
049	43	RCL	105	03	03	165	69	DP
050	31	31	106	43	RCL	166	06	06
051	69	DP	107	58	58	167	43	RCL
052	01	01	108	69	DP	168	58	58
053	43	RCL	109	04	04	169	69	DP
054	46	46	110	69	DP	170	04	04
055	69	DP	111	05	05	171	00	0
			112	43	RCL	172	91	R/S
			113	32	32	173	69	DP
			114	69	DP	174	06	06
			115	02	02	175	85	+

176 48 EXC
 177 36 36
 178 95 =
 179 55 +
 180 02 2
 181 95 =
 182 42 STD
 183 32 32
 184 86 STF
 185 07 07
 186 01 1
 187 42 STD
 188 31 31
 189 43 RCL
 190 31 31
 191 32 XIT
 192 43 RCL
 193 34 34
 194 22 INV
 195 67 EQ
 196 02 02
 197 01 01
 198 22 INV
 199 86 STF
 200 07 07
 201 02 2
 202 00 0
 203 42 STD
 204 00 00
 205 43 RCL
 206 32 32
 207 75 -
 208 43 RCL
 209 37 37
 210 95 =
 211 65 *
 212 06 6
 213 00 0
 214 95 =
 215 44 SUM
 216 38 38
 217 43 RCL
 218 57 57
 219 69 DP
 220 04 04
 221 29 CP
 222 43 RCL
 223 38 38
 224 77 GE
 225 02 02
 226 33 33
 227 00 0
 228 42 STD
 229 38 38
 230 22 INV
 231 86 STF
 232 01 01
 233 87 IFF
 234 07 07
 235 02 02
 236 39 39

237 69 DP
 238 06 06
 239 43 RCL
 240 56 56
 241 69 DP
 242 04 04
 243 43 RCL
 244 38 38
 245 32 XIT
 246 73 RC+
 247 00 00
 248 59 INT
 249 77 GE
 250 02 02
 251 72 72
 252 97 DSZ
 253 00 00
 254 02 02
 255 43 43
 256 98 ADV
 257 43 RCL
 258 41 41
 259 69 DP
 260 02 02
 261 43 RCL
 262 42 42
 263 69 DP
 264 03 03
 265 43 RCL
 266 43 43
 267 69 DP
 268 04 04
 269 69 DP
 270 05 05
 271 92 RTN
 272 75 -
 273 32 XIT
 274 95 =
 275 55 +
 276 53 (
 277 73 RC+
 278 00 00
 279 59 INT
 280 75 -
 281 01 1
 282 44 SUM
 283 00 00
 284 73 RC+
 285 00 00
 286 59 INT
 287 54)
 288 95 =
 289 94 +/-
 290 85 +
 291 02 2
 292 02 2
 293 75 -
 294 43 RCL
 295 00 00
 296 95 =
 297 65 *

298 43 RCL
 299 23 23
 300 85 +
 301 43 RCL
 302 22 22
 303 95 =
 304 52 EE
 305 22 INV
 306 52 EE
 307 87 IFF
 308 07 07
 309 03 03
 310 13 13
 311 69 DP
 312 06 06
 313 43 RCL
 314 55 55
 315 69 DP
 316 04 04
 317 73 RC+
 318 00 00
 319 27 INV
 320 59 INT
 321 65 *
 322 01 1
 323 00 0
 324 95 =
 325 59 INT
 326 42 STD
 327 39 39
 328 29 CP
 329 67 EQ
 330 03 03
 331 43 43
 332 86 STF
 333 40 IND
 334 39 39
 335 43 RCL
 336 39 39
 337 75 -
 338 01 1
 339 95 =
 340 61 GTD
 341 03 03
 342 26 26
 343 73 RC+
 344 00 00
 345 65 *
 346 01 1
 347 00 0
 348 95 =
 349 22 INV
 350 59 INT
 351 65 *
 352 01 1
 353 00 0
 354 95 =
 355 32 XIT
 356 06 6
 357 42 STD
 358 39 39
 359 67 EQ

360	03	03							
361	74	74							
362	22	INV							
363	86	STF							
364	40	IND							
365	39	39							
366	43	RCL							
367	39	39							
368	75	-							
369	01	1							
370	95	=							
371	61	GTD							
372	03	03							
373	57	57							
374	06	6							
375	42	STD							
376	30	30							
377	02	2							
378	09	9							
379	42	STD							
380	40	40							
381	00	0							
382	42	STD							
383	37	37							
384	22	INV							
385	87	IFF							
386	40	IND							
387	30	30							
388	03	03							
389	94	94							
390	73	RC*							
391	40	40							
392	44	SUM							
393	37	37							
394	01	1							
395	94	+/-							
396	44	SUM							
397	30	30							
398	44	SUM							
399	40	40							
400	43	RCL							
401	30	30							
402	29	CP							
403	22	INV							
404	67	EQ							
405	03	03							
406	84	84							
407	87	IFF							
408	07	07							
409	04	04							
410	23	23							
411	43	RCL							
412	37	37							
413	69	DF							
414	06	06							
415	98	ADV							
416	43	RCL							
417	34	34							
418	44	SUM							
419	35	35							
420	61	GTD							
421	01	01							
422	59	59							
423	01	1							
424	44	SUM							
425	31	31							
426	61	GTD							
427	01	01							
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							8064003200.		55
							8064004300.		56
							8064003600.		57
							8064002400.		58
							8064003700.		59

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