

U.S. Department
of Transportation

United States
Coast Guard



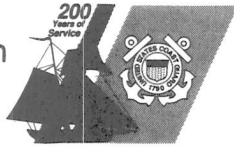
Merchant Marine Deck
Examination Reference Material

**GUIDANCE MANUAL
FOR LOADING
M.V. GRAND HAVEN**

Aug
1989

This publication contains information to be used in examinations for
merchant marine licenses and documents.

COMDTPUB P16721.32



COMDTPUB P16721.32

9 JAN 1990

COMMANDANT PUBLICATION P16721.32

Subj: Merchant Marine Deck Examination Reference Book, **GUIDANCE MANUAL FOR
LOADING THE MV GRAND HAVEN.**

1. **PURPOSE.** This publication contains reference material that may be needed by an applicant during an examination for a merchant marine deck license.
2. **DISCUSSION.**
 - a. Applicants for merchant marine deck licenses taking an examination to determine their professional qualifications may be required to answer examination questions which are based on the material in this publication.
 - b. The Coast Guard has converted to a computerized random generation system for creating examination modules. To streamline the process of creating module test booklets, where possible, the reference material needed to answer exam questions has been incorporated in Deck Examinations Reference Books. This allows applicants to view both the exam question and the reference material at the same time.
 - c. Copies of this publication will be provided by the Regional Examination Centers (RECs) when applicants take an examination. This publication is available to the general public but only copies provided by the RECs may be used when completing an examination.
 - d. The August 1989 edition of this publication contains all material required by questions in the question bank as of August 1989.

DISTRIBUTION—SDL No. 128

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A																										
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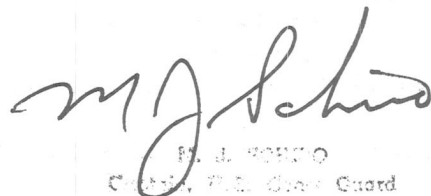
NON-STANDARD DISTRIBUTION:

9 JAN 1990

3. PROCEDURE. This publication will be made available to applicants taking a deck merchant marine examination. Applicants who have purchased copies of this publication from the Government Printing Office (GPO) may not use their personal copies during examinations. Each REC is to allow only the REC copies of this publication to be used in the exam room. The covers of this publication held by the RECs will be gray; the covers of this publication available to the public through GPO will be yellow.

4. ORDERING INFORMATION.
 - a. Regional examination centers will be provided with an initial supply of this publication. Replacement and additional copies are available from Commandant (G-MVP-5), FTS 267- 2705.
 - b. The public and other Coast Guard units may order copies of this publication from the GPO at the following address:

Superintendent of Documents
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M. J. SORBO
Commandant, U.S. Coast Guard
Acting Director of Marine Safety,
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INSTRUCTIONS

1. Some of the questions in the deck examination booklets require the use of vessel loading reference material to answer the question. All of the material necessary to these questions is contained in the appropriate Merchant Marine Deck Examination Reference Book.
2. If a question requires the use of vessel loading reference materials, it will be specifically stated in the stem of the question. For example, if the question in your examination booklet is, "Your vessel's existing draft is: FWD 24'-08", AFT 25'-04. Using the Guidance Manual for Loading M.V. Grand Haven, determine the new draft if 180 long tons are loaded in No.23 hatch.", you must use The Merchant Marine Deck Examination Reference Book, GUIDANCE MANUAL FOR LOADING M.V. GRAND HAVEN to answer the question.
3. Applicants taking an examination who wish to make a comment or protest concerning any material in this publication should complete a Comment/Protest form for the question involved and give it to the examiner.
4. Individuals not taking an examination who wish to make a comment on any material in this publication should send a written comment, citing this publication and the appropriate page, and paragraph or illustration commented on, to:

Commandant (G-MVP-5)
U.S. Coast Guard
GUIDANCE MANUAL FOR LOADING M.V. GRAND HAVEN
2100 Second Street SW
Washington, DC 20593-0001

All written comments submitted by the general public will be reviewed prior to revising this publication. A heavy workload precludes the Merchant Marine Examination Branch from discussing comments over the telephone or responding to written comments. Your comments are welcomed and you will receive a letter or postcard indicating your comments were received.

GUIDANCE MANUAL
FOR LOADING
M.V. GRAND HAVEN

JUN 1 1984

APPROVED
Subject to comments in
Commander 9th Coast Guard District (m)

JUN 13 1984

MR. Leakley Jr.

By Direction of Commander, Ninth
Coast Guard District



APPROVED BY:

OWNER

USCG

ABS

DWG NO.

1468-803-3

REV.

4

SHT.

1

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PRINCIPAL DIMENSIONS

Length Overall, Molded	704'-0"
Length for Classification	690'-0" (LBP)
Beam, Molded	78'-0"
Depth at Side, Molded	45'-0"
Sheer, Forward	0"
Sheer, Aft	0"
Camber of Spar Deck	0"
Deadrise	0"
Tumblehome	0"
Keel Below Molded Baseline	0-5/8"
Midships Aft Frame 44	5'-0" (1/2 LBP)

ADMEASUREMENT DATA

Port of Registry	Wilmington, Delaware
Registered Dimensions	690.8' x 78.1' x 42.7'
Builder	Bay Shipbuilding Corporation Sturgeon Bay, Wi. 54235 USA
Builder's Hull Number	711
Year Built	1974
Official Number	556460
Gross Tonnage	14499
Net Tonnage	10348

LOADLINE DATA

Top of Deck Line Above Molded Line	0-3/4"
Assigned Freeboard	15'-2 3/4"
Summer Molded Draft	29'-10"
Midsummer Keel Draft	30'-7 5/8"
Summer Keel Draft	29'-10 5/8"
Intermediate Keel Draft	28'-9 1/8"
Winter Keel Draft	28'-7 5/8"



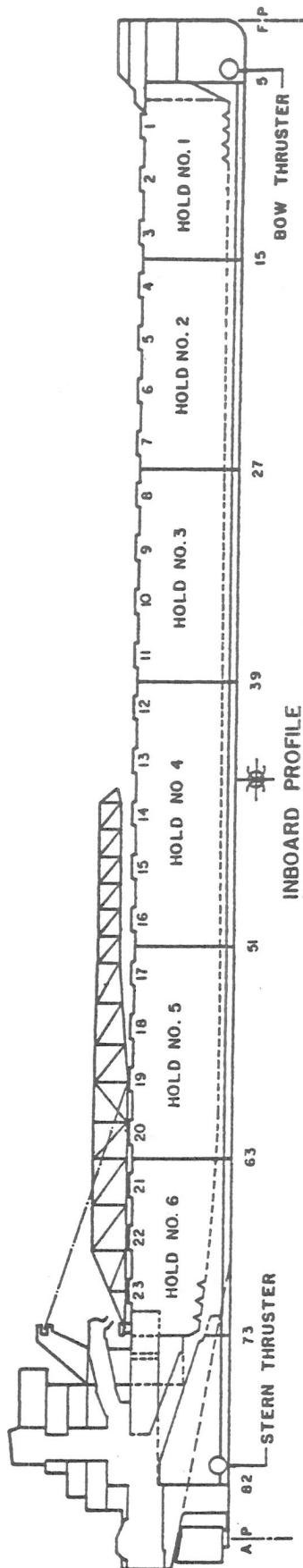
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LIGHTSHIP DATA

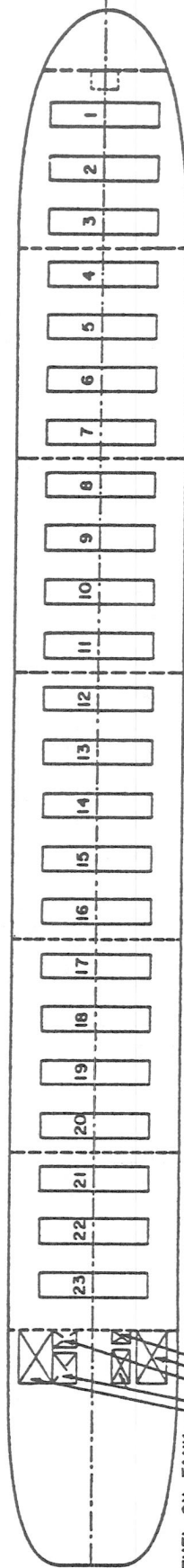
Ship complete in every respect, with liquids in machinery and piping but with all tanks and bunkers empty and no cargo, fuel, fresh water, stores, or crew and effects on board. Lightship weight is 6344 long tons with center 52.58 feet aft of midships based on Deadweight Survey May 5, 1974.

LONGITUDINAL STRENGTH DATA

Section Modulus	34,821 IN ² FT
Moment Of Inertia	864,304 IN ² FT ²
Allowable Still Water Bending Moment	205,541 FT-LT
Allowable Still Water Bending Stress	5.90 LT/IN ²

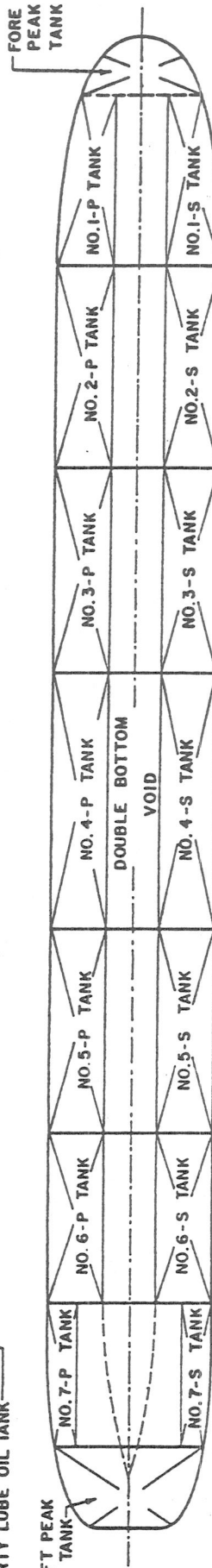


INBOARD PROFILE

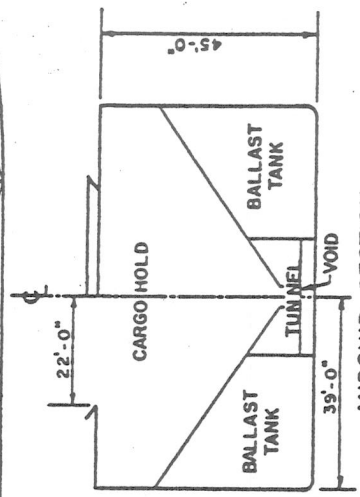


MAIN DECK

- FUEL OIL TANK
- POTABLE WATER TANK
- CLEAN LUBE OIL TANK
- FUEL OIL TANK
- DIRTY LUBE OIL TANK



BALLAST TANKS



MIDSHIP SECTION

GENERAL ARRANGEMENT

DWG. NO. 1468-803-3

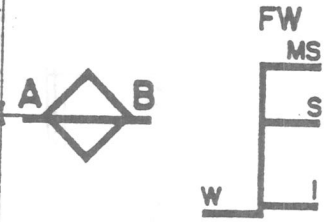
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KEEL DRAFT FEET	TOTAL DEADWT. TONS F.W.	TOTAL DISPL'MT. TONS F.W.		TONS PER INCH IMMERSION	MOMENT TO TRIM 1" FT-TONS	L.C.B. FWD- 30 FEET	L.C.F. FROM- 30 FEET	KEEL DRAFT FEET	TOP OF DECK LINE
	39000	45000							
32	38000	44000				6.0		32	
31	37000	43000				7.0		31	
30	35000	41000			6720	12.3		30	
29	34000	40000				8.0		29	
28	32000	38000			6710	9.0		28	
27	31000	37000			6700	12.2		27	
26	29000	36000		122		10.0		26	
25	28000	34000			6600	11.0		25	
24	27000	33000		121		12.0		24	
23	25000	31000			6500	9.0		23	
22	23000	30000		120		13.0		22	
21	22000	29000			6400	7.0		21	
20	21000	27000		119		6.0		20	
19	19000	25000			6300	5.0		19	
18	18000	24000		118		4.0		18	
17	17000	23000			6200	3.0		17	
16	16000	22000		117		2.0		16	
15	15000	21000			6100	1.0		15	
14	14000	20000		116		0		14	
13	13000	19000			6000	1.0		13	
12	12000	18000		115		2.0		12	
11	11000	17000			5900	3.0		11	
10	10000	16000		114		4.0		10	
9	9000	15000			5800	5.0		9	
	8000	14000		113		6.0			
	7000	13000			5700	7.0			
	6000	12000		112		8.0			
					5600	9.0			
				111		10.0			
					5500	11.0			
					5400	12.0			
				110		13.0			
					5300	14.0			
					5200	15.0			
				109		16.0			
					5100	17.0			
					5000	18.0			
						19.0			

15' - 2 3/4" ABOVE BOTTOM OF KEEL

29' - 10 5/8" ABOVE BOTTOM OF KEEL



NOTE:
TONS ARE 2240 LBS.



JUN 11 1966

LIGHT SHIP
6344 L. TONS

HYDROSTATIC PROPERTIES

DWG NO. 1468 - 803-3

REV. 0
SHT. 5

TANK	LOCATION	FRAMES	100% FULL CAPACITY CU. FT.	100% FULL CAPACITY L. TONS	100% FULL CAPACITY GALLONS	FULL CAPACITY LOG FROM MIDSHIP +AFT -FWD	
BALLAST WATER:							
FOREPEAK		BOW-5	28097	783		-327.80	
#1 TANK	PORT	5-15	41276	1150		-272.80	
#1 TANK	STBD	5-15	41276	1150		-272.80	
#2 TANK	PORT	15-27	59130	1647		-189.00	
#2 TANK	STBD	15-27	59130	1647		-189.00	
#3 TANK	PORT	27-39	59130	1647		-93.00	
#3 TANK	STBD	27-39	59130	1647		-93.00	
#4 TANK	PORT	39-51	73912	2059		15.00	
#4 TANK	STBD	39-51	73912	2059		15.00	
#5 TANK	PORT	51-63	59130	1647		123.00	
#5 TANK	STBD	51-63	59130	1647		123.00	
#6 TANK	PORT	63-73	56379	1570		212.80	
#6 TANK	STBD	63-73	56379	1570		212.80	
#7 TANK	PORT	73-82	17520	488		283.80	
#7 TANK	STBD	73-82	17520	488		283.80	
AFT PEAK		82-TRANS.	17414	485		332.42	
FRESH WATER:							
	PORT	74-76	1545		11556	268.00	
	STBD	74-76	1766		13206	267.00	
FUEL OIL:							
	PORT	73-76	6381		47732	268.00	
	STBD	73-76	6381		47732	267.00	
	DAY TANK	75-76	46		347	270.10	
LUBE OIL:							
	CLEAN	73-74	1070		8002	255.00	
	DIRTY	73-74	629		4705	254.00	
EMERGENCY GEN. TANK							
		77-78	36		272	284.50	
S/S GEN. L.O. TANK							
		78-79	32		240	297.50	
REDUCTION GEAR L.O. TK							
		79-80	32		240	300.50	
PROPELLER LOWER OIL TK							
		81-82	73		547	312.50	
TANK CAPACITIES					DWG NO. 1468-803-3	REV. 4	SHT. 6

HOLD	LOCATION FRAMES	35° REPOSE		20° REPOSE		0° REPOSE	
		FT ³	—	FT ³	COAL SHORT TONS	FT ³	
1	5-15	130786		139952	3499	149009	
2	15-27	166255		178700	4468	189934	
3	27-39	166255		178700	4468	189934	
4	39-51	207819		223375	5585	237431	
5	51-63	166032		178443	4461	189787	
6	63-73	112058		118854	2971	127197	
TOTAL		949205		1018024	25452	1083292	

STOWAGE FACTORS:

- | | |
|-----------------------------|------------------------|
| 1 LONG TON IRON ORE PELLETS | 17 CUBIC FEET (NOTE 1) |
| 1 LONG TON RED ORE | 12 CUBIC FEET |
| 1 LONG TON LIMESTONE | 25 CUBIC FEET |
| 1 SHORT TON COAL | 40 CUBIC FEET |

NOTE 1 - NORMAL REPOSE ANGLE OF IRON ORE PELLETS IS 30°.

AVERAGE TEST WEIGHT OF THE PRINCIPAL GRAINS LOADED AT UNITED STATES PORTS

The test weight of a particular grain is the actual weight in pounds of a U.S. (Winchester) bushel which is a unit of volume (dry measure) equaling 2,150.42 cubic inches or 1.2445 cubic feet.

	<u>LBS. PER BUSHEL</u>		<u>LBS. PER BUSHEL</u>
BARLEY	50	SORGHUM (MILO)	57
CORN	55	SOYBEANS	56
LINSEED	50	SUNFLOWER SEED	28
MILLET	57	WHEAT, AMBER DURUM	61
OATS	40	WHEAT, HARD WINTER	62
PEANUTS	51	WHEAT, NORTHERN SPRING	60
RICE	60	WHEAT, SOFT RED	59
RYE	58	WHEAT, WHITE	61
SAFFLOWER SEED	41		

NOTE: THE ABOVE TEST WEIGHTS ARE AVERAGE FIGURES BASED ON INFORMATION OBTAINED FROM GRAIN LOADING PORTS. THE SPECIFIC TEST WEIGHTS OF PARTICULAR GRAIN CARGOES MAY VARY FROM THE FIGURES SHOWN. DATA ON TEST WEIGHTS IS USUALLY AVAILABLE FROM GRAIN INSPECTION OFFICES AT SHIPPING ELEVATORS.

CARGO STOWAGE FACTORS.

1 U.S. Bushel = 1.2445 Cu. Ft.
 2240 lbs. x 1.2245 Cu. Ft. = Cu. Ft. Per Long Tons
Test Weight per bushel (lbs.)

<u>TEST WEIGHT</u>	<u>CU. FT. PER LONG TON</u>	<u>TEST WEIGHT</u>	<u>CU. FT. PER LONG TON</u>	<u>TEST WEIGHT</u>	<u>CU. FT. PER LONG TON</u>
32	87.11	44	63.35	56	49.78
33	84.47	45	61.95	57	48.91
34	81.99	46	60.60	58	48.06
35	79.65	47	59.31	59	47.25
36	77.43	48	58.08	60	46.46
37	75.34	49	56.89	61	45.70
38	73.36	50	55.75	62	44.96
39	71.48	51	54.66	63	44.25
40	69.69	52	53.61	64	43.56
41	67.99	53	52.60	65	42.89
42	66.37	54	51.62	66	42.24
43	64.83	55	50.68	67	41.61

When test weights are for Canadian Imperial Bushels, multiply the above stowage factors by 1.0315. (1 Canadian Imperial Bushel equals 1.2837 Cu. Ft.)

Data taken from "General Information for Grain Loading", 1976, published by the National Cargo Bureau, Inc., New York, New York

PURPOSE OF MANUAL

The purpose of this manual is to provide the ship's officers with sufficient information to safely load the ship with ballast or cargo, with respect to the ship's longitudinal bending strength. Stability has been considered and subject to the conditions stated in the STABILITY LETTER posted in the pilot house, stability will be adequate if the vessel is loaded or ballasted in accordance with this manual.

HULL BENDING

An understanding of the effects of internal loading and external forces on the ship's structure is helpful to the operator in understanding the reasons for distribution of cargo and ballast.

The hull may be compared to a long girder which is loaded by the weight of the hull structure, machinery, cargo, ballast, fuel, stores, etc. The support for this girder is provided by buoyancy of the displaced water. The uneven distribution of weight, with respect to buoyancy, along the hull results in hull bending.

The bending of the hull girder varies with sea state, vessel speed, and heading. When operating in waves, the support for the vessel varies from the still water condition according to size of waves and location of wave trough and crests relative to the ship. When the trough of a long wave is amidships, and wave crests near the ship's ends, the weight of the ship and cargo generally exceeds buoyancy throughout the middle of the ship's length and sagging occurs (compression in deck plating and tension in bottom plating). The stresses are reversed when the wave crest is amidships, and hogging occurs.

Proper distribution of the cargo or ballast along the length of the hold will assure that satisfactory stress levels will not be exceeded, in the hogging and sagging conditions, when operating in waves.

Experience has shown that there is a "safe still water bending stress" which will allow sufficient strength margin to handle the additional stresses caused by wave action, springing, local loads, machinery vibration, etc. This stress level is determined from the size, shape, and strength of the hull. The strength of the hull is fixed by the structure according to rules of the American Bureau of Shipping and the United States Coast Guard.

For this vessel, the "safe still water bending stress" is 5.90 long tons per square inch. The still water bending stress will be within the safe level if the vessel is loaded as this manual suggests and with the resultant deflection accepted. Loading to values not shown in this manual so as to change the deflection may cause the safe still water bending stress to be unacceptable.

(Cont'd)



INTRODUCTION

OWG NO.
1468-803-3

REV. 3
SHT. 9

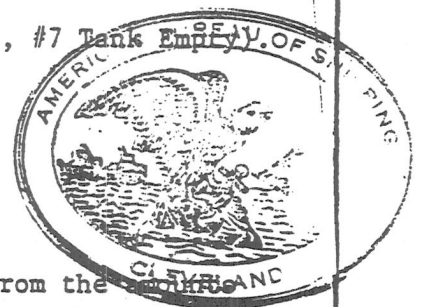
HULL BENDING (Cont'd)

This manual shows the recommended load distribution for cargo and ballast so as to restrict the still water stresses to satisfactory levels. The following table lists the still water bending stress for loading conditions typical to those shown in this manual.

<u>Conditions</u>	<u>Consumables**</u>	<u>Stress, Long Tons Per Sq. In.</u>	<u>% of Allowable At-Sea Still Water Bending Stress</u>
Ballast:			
Light	AV	1.74	29
Medium	AV	4.39	74
Maneuvering	AV	1.76	30
Heavy	AV	1.15	19
Prop. Out*	MAX	9.34	158
"C"	AV	3.56	60
Ship Ready for Sea*	AV	5.94	101
Ore:			
30'-7 5/8" MS	MAX	4.48	76
	AV	4.60	78
	MIN	4.76	81
29'-0"	AV	4.27	72
27'-0"	AV	3.29	56
23'-0"	AV	1.43	24
Stone:			
30'-7 5/8" MS	AV	5.17	88
	MIN	5.41	92
29'-0"	AV	4.24	72
27'-0"	AV	3.40	58
23'-0"	AV	1.65	28
Coal:			
Full Cubic	AV	.98	17

*Not an "at-sea" condition.

**MAX = Consumables at 100% of capacity (A.P. Tank at 30 L.T., #7 Tank Empty)
 AV = Consumables as shown on Sheet No. 12.
 MIN = Consumables at 10% capacity (0 L.T. in A.P. Tank)



Changing the consumables to either maximum or minimum from the conditions shown on sheet 12 will not cause the safe still water bending stress to be exceeded in all "at-sea" conditions.

HULL BENDING (Cont'd)

<u>Conditions</u>	<u>Consumables**</u>	<u>Stress, Long Tons Per Sq. In.</u>	<u>% of Allowable At-Sea Still Water Bending Stress</u>
Cubic Grain With Specified Ballast (sht 25): Stowage Factor CU FT/LT			
99.6	AV	2.16	37
85.0	AV	2.23	38
70.0	AV	2.38	40
65.0	AV	2.48	42
60.0	AV	2.73	46
55.0	AV	1.98	33
50.0	AV	1.13	19
45.0	AV	1.05	18

JUN 1997



OPERATION IN ICE

Provided the seasonal draft mark is not immersed, in any "at-sea" condition, up to 976 long tons total (488 each P & S, full sounding) may be carried in ballast tank 7. This water is available for cooling the machinery.

If it is desired to add ballast in tank number 7 while maintaining the loading manual drafts, compensation must be made by changing the cargo distribution in holds 6 and 4. For every 100 long tons ballast added in tank 7 reduce the cargo in hold 6 by 140 long tons and increase the cargo in hold 4 by 40 long tons.

If it is not necessary to maintain the loading manual drafts no compensation need be made in the cargo distribution.

This addition of ballast water will not cause the allowable still water bending moment to be exceeded.

BALLASTING INSTRUCTIONS

The recommended ballasting conditions are shown on sheets 17 and 18. The weights shown are the combined totals for both sides of the ship in long tons. The soundings are in feet and inches and are corrected for vessel trim and height of striking plate above baseline. The drafts shown at the bottom of each column are based on average shipboard conditions. They will be affected by the weight of variable items of load on board such as fuel and fresh water.

In general, the "at-sea" conditions concentrate ballast less at the ends and more near midships.

Stress curves covering the range of these conditions are shown on sheet 19. Changing the amount of consumables to either maximum or minimum from the amounts on sheet 12 without changing ballast will not cause the safe still water bending stress to be exceeded in the "at-sea" conditions.

The Prop. Out* condition is intended for use when work is required on the propeller. This ballast condition should be used in protected waters only.

When pumping from one ballast condition to another, all affected tanks shall be pumped simultaneously and evenly until the required individual tank sounding is reached. Small adjustments to individual tank soundings may be necessary to account for changes in sounding due to changes in vessel trim while pumping.

* Not an "at-sea" conditions

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INSTRUCTIONS	DWG NO. 1468-803-3	REV. 3	SHT. 11
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LOADING INSTRUCTIONS

The Loading Curves on sheets 20, 21, 23 indicate the recommended amount of cargo to be loaded through each hatch (in long tons per hatch) to arrive at a desired mean keel draft between 22'-6" and 30'- 7 5/8" with approximately 3 inches trim by the stern. For this range of drafts the safe still water bending stress will not be exceeded if the recommended loading is followed.

The amount of cargo to be loaded through any one hatch is dependent upon the following factors:

1. Density of the cargo.
2. Type of loading equipment.
3. Sequence of loading.
4. Amount of cargo spread, which is affected by:
 - a. The cargo's natural angle of repose.
 - b. Location of bulkheads relative to the hatch.
 - b. Amount of cargo already loaded in an adjacent hatch.

Therefore, the values in the Loading Curves will be valid only for the cargo, loading equipment, and sequence of loading stated. On the sheet following each Loading Curve (sheet 22) is a sheet which shows the sequence of loading that cargo. Also indicated is the still water bending stress along the length of the hull.

Since practical considerations will make it nearly impossible to load exactly to the values of the curves, they should be considered as target values from which variations will have little effect on the bending stress if reasonable compensation is made in nearby hatches.

To use the Loading Curves, first determine the midships draft. Second, on the Loading Curve at this draft draw a line parallel to the even foot draft lines. Third, where this draft line intersects each "long tons per hatch" curve determine the long tons per hatch. Blank forms are provided at the end of the manual for entering these values.

The Loading Officer must use his judgment, based on his experience with and confidence in the loading equipment and procedure, to estimate the amount of cargo to be reserved for final adjustment of draft, heel, and trim. The amount so reserved must be deducted from the values indicated.

The Loading Curves are based on the assumption that there is approximately 68 long tons of mud and residual ballast in the tanks; 57 long tons of thruster lost buoyancy; 17 long tons of miscellaneous deadweight consisting of crew, stores, small tanks, etc., and the following amount of consumables on board:

Diesel Oil	148 L. Tons (50% Full)
Lube Oil	22 L. Tons (50% Full)
Fresh Water	46 L. Tons (50% Full)
Aft Peak Water	15 L. Tons (3% Full)

for a total of 373 long tons.

(Cont'd)



INSTRUCTIONS

DWG NO.
1468-803-3

REV. 5-50
CL. 2011 120

LOADING INSTRUCTIONS (Cont'd)

For each 100 long tons increase in consumables decrease the cargo in hold 6 by 130 long tons and increase the cargo in hold 4 by 30 long tons. Reverse this process for a decrease in consumables.

As a check on the values read off the Loading Curves, add the 373 long tons of consumables to the total cargo. This value should equal the total deadweight on sheet 5 for the midship keel draft selected.

Iron Ore and Pellets - Single Belt Loader (sheets 20 and 22)

For these curves (sheet 20) to be valid, the loading sequence within each hold must be followed as shown on sheet 22.

<u>Hold</u>	<u>Hatch Sequence</u>
6	23, 22, 21
5	20, 19, 18, 17
4	15, 13, 16 or 14 or 12
3	9, 11, 10 or 8
2	7, 5, 6 or 4
1	3, 1, 2

The sequence of holds can be varied. You need not complete a hold before starting another as long as the sequence within the hold is followed.

Coal

No loading curves for coal are shown since all available cubic is used; i.e., all hatches are plugged full. Thus the sequence of loading makes no difference and is left to the discretion of the loading officer.

Up to 976 L.T. of ballast may be carried in ballast tank number 7 (full sounding each tank) for trim while carrying coal. A stress curve is provided on sheet 26.

Grain

No loading curves for grain are shown since all available cubic is used; i.e., all hatches are plugged full. Thus a reasonable sequence of loading should be used and is left to the discretion of the Loading Officer.

Ballast curves are provided on sheet 25. These curves specify the ballast needed to maintain drafts of about 22'-6" aft and 17'-0" forward for stowage factors from 46 to 100 Cu. Ft. per long ton. For stowage factors below 46, ballast tank #7 is used to maintain even keel. The tankage values specified by the ballast curves are not required to limit bending stress, however, it is recommended that ballast be pumped in conjunction with loading. Stress curves for some grain cargoes are provided on sheet 26.

INSTRUCTIONS FOR USE OF TRIM DIAGRAM

The trim diagram, sheet 16, can be used to determine changes to the forward and aft drafts for loading or unloading a known weight at a given location along the length of the hull.

The use is best illustrated by an example: With an existing draft of 23 feet aft and 17 feet forward (mean draft is 20 feet), what will be the new draft if 150 long tons is added in hatch #2?

1. Draw vertical line from center of hatch #2 to CHANGE IN FWD DRAFT line for 20 feet mean draft.
2. Project horizontally from this intersection to CHANGE IN FWD DRAFT scale to read +3.1".
3. Continue vertical line to CHANGE IN AFT DRAFT line for 20 feet mean draft.
4. Project horizontally from this intersection to CHANGE IN AFT DRAFT scale to read -1.4".
5. Since these changes are for loading 100 tons and our example is for 150 tons, modify draft changes by the ratio $\frac{150}{100}$

$$\text{Fwd draft change is } \frac{150}{100} \times (+3.1") = +4.65"$$

$$\text{NEW FWD DRAFT is } 17'-0" + 4 \frac{5}{8}" = \underline{17'-4 \frac{5}{8}"}$$

$$\text{Aft draft change is } \frac{150}{100} \times (-1.4") = -2.10"$$

$$\text{NEW AFT DRAFT is } 23'-0" - 2 \frac{1}{8}" = \underline{22'-9 \frac{7}{8}"}$$

As the hull sinkage and trim characteristics vary with draft, five values of mean draft (average of forward and aft drafts) are shown for determining the change in draft. After loading or unloading a given amount, the new mean draft should be used for the next calculations. The position for mean drafts other than those shown may be estimated (interpolated).

Note that the sign (plus or minus) shows if the change in draft is to be added to or subtracted from the present draft, depending upon if the weight is being loaded or unloaded and the location along the hull.

Note that weight loaded or unloaded at approximately hatch #9 will not change the aft draft. Likewise, weight loaded or unloaded at hatch #17 will not change the forward draft. These points are the "holding hatches". Weight loaded or unloaded at hatch #13 will cause equal changes in forward and aft drafts.

The trim diagram can be used for determining changes in draft for adding or subtracting cargo, fuel, ballast, stores, etc. The accuracy will depend upon the estimated location along the hull length of the center of gravity of the item being considered and the estimated weight of the item.

INSTRUCTIONS

DWG NO.

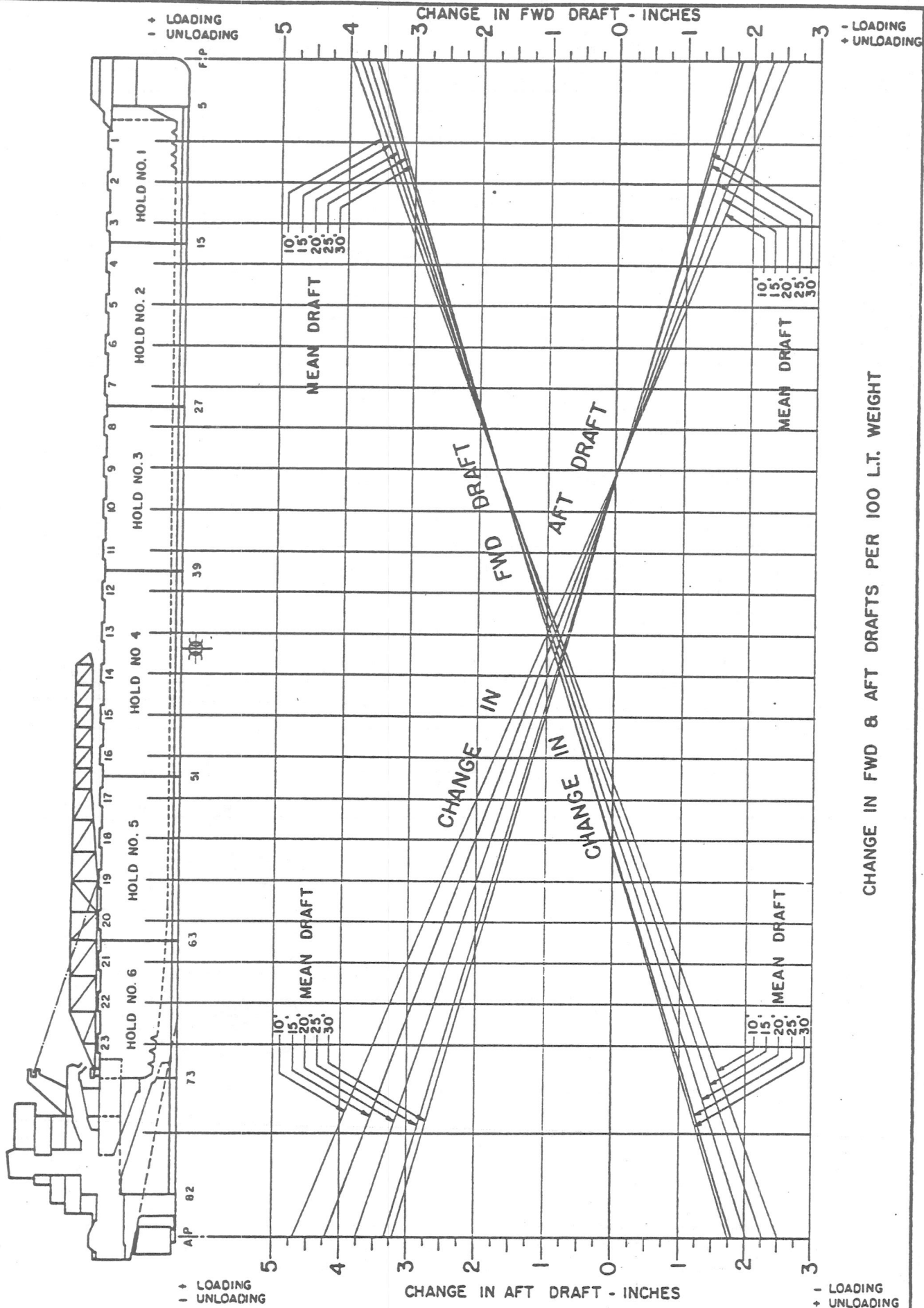
1468-803-3

REV.

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SHT.

15



CHANGE IN FWD & AFT DRAFTS PER 100 L.T. WEIGHT

TRIM DIAGRAM

DWG. NO. 1468-803-3

REV. 0

SHT. 16

TANK		LIGHT BALLAST	MEDIUM BALLAST	HEAVY BALLAST	MANEU- VERING	BOW THRUSTER OUT	PROP. OUT*	TANK	
FORE PEAK	TONS							TONS	FORE PEAK
	SNDG							SNDG	
1	TONS			2300	936	B A L L A S T	2300	TONS	1
	SNDG			FULL	9'-10"		FULL	SNDG	
2	TONS		629	3294	2800	B A L L A S T		TONS	2
	SNDG		5'-3"	FULL	21'-5"			SNDG	
3	TONS		2800	3294	2800	L I G H T		TONS	3
	SNDG		21'-10"	FULL	21'-5"			SNDG	
4	TONS	2698	3500	4118	3500	L I G H T		TONS	4
	SNDG	16'-9"	22'-0"	FULL	21'-6"			SNDG	
5	TONS	2800	2800	3294	2800	A S S E S S M E N T		TONS	5
	SNDG	22'-3"	21'-10"	FULL	21'-5"			SNDG	
6	TONS	269	144	3140	1258	S A M E		TONS	6
	SNDG	4'-0"	2'-5"	FULL	11'-9"			SNDG	
7	TONS	0	0	0	0	S A M E	0	TONS	7
	SNDG								
	TONS					S A M E		TONS	
	SNDG								
	TONS					S A M E		TONS	
	SNDG								
	TONS					S A M E		TONS	
	SNDG								
AFT PEAK	TONS	15	15	15	15		30	TONS	AFT PEAK
	SNDG	12'-6"	12'-6"	12'-6"	12'-6"		18'-10"	SNDG	
TOTAL	TONS	5782	9888	19455	14109		2330	TONS	TOTAL
DRAFT	FWD	1'-0"	7'-0"	17'-0"	13'-0"		6'-9"	FWD	DRAFT
	AFT	19'-0"	19'-0"	22'-6"	19'-0"		8'-1"	AFT	



BALLAST CONDITIONS

DWG NO.

1468-803-3

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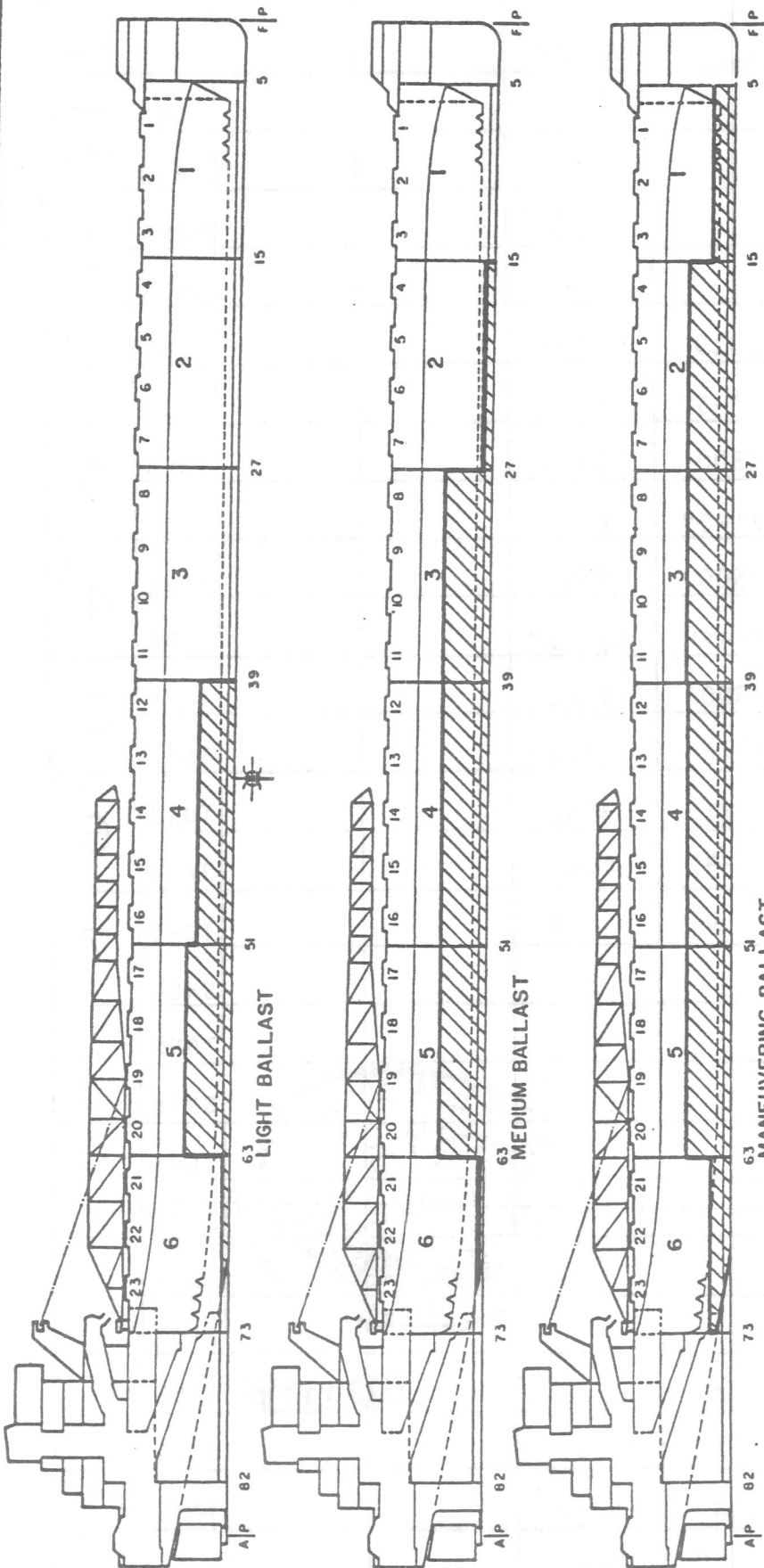
SHT.

17

TANK		A BALLAST	B BALLAST	C BALLAST				TANK
FORE PEAK	TONS							TONS FORE PEAK
	SNDG							SNDG
1	TONS	1100		2300				TONS 1
	SNDG	11'-6"		FULL				SNDG
2	TONS	2800	2310	3294				TONS 2
	SNDG	21'-7"	17'-3"	FULL				SNDG
3	TONS	2800	2800	3294				TONS 3
	SNDG	21'-7"	22'-0"	FULL				SNDG
4	TONS	3500	3500	3689				TONS 4
	SNDG	21'-7"	22'-2"	23'-2"				SNDG
5	TONS	2800	2800	1901				TONS 5
	SNDG	21'-7"	22'-0"	13'-7"				SNDG
6	TONS	1795	1981	3140				TONS 6
	SNDG	16'-4"	18'-4"	FULL				SNDG
7	TONS	0	0	0				TONS 7
	SNDG							SNDG
	TONS							TONS
	SNDG							SNDG
	TONS							TONS
	SNDG							SNDG
	TONS							TONS
	SNDG							SNDG
AFT PEAK	TONS	15	15	15				TONS AFT PEAK
	SNDG	12'-6"	12'-6"	12'-6"				SNDG
TOTAL	TONS	14810	13406	17633				TONS TOTAL
DRAFT	FWD	13'-0"	9'-0"	17'-0"				FWD DRAFT
	AFT	20'-0"	22'-0"	20'-0"				AFT
BALLAST CONDITIONS						DWG NO. 1468-803-3	REV. 2	SHT. 18

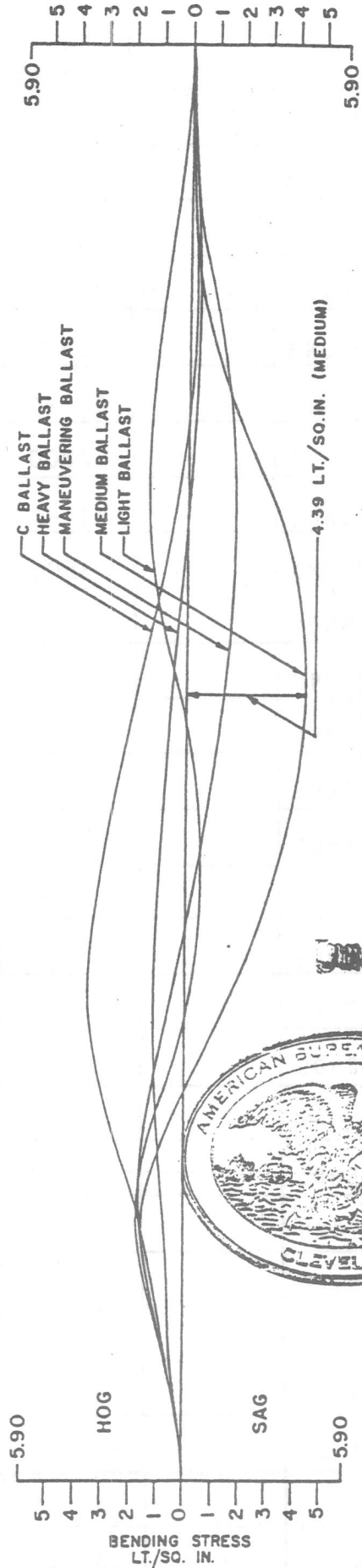


JUN 11 1964

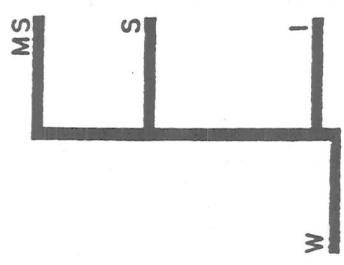
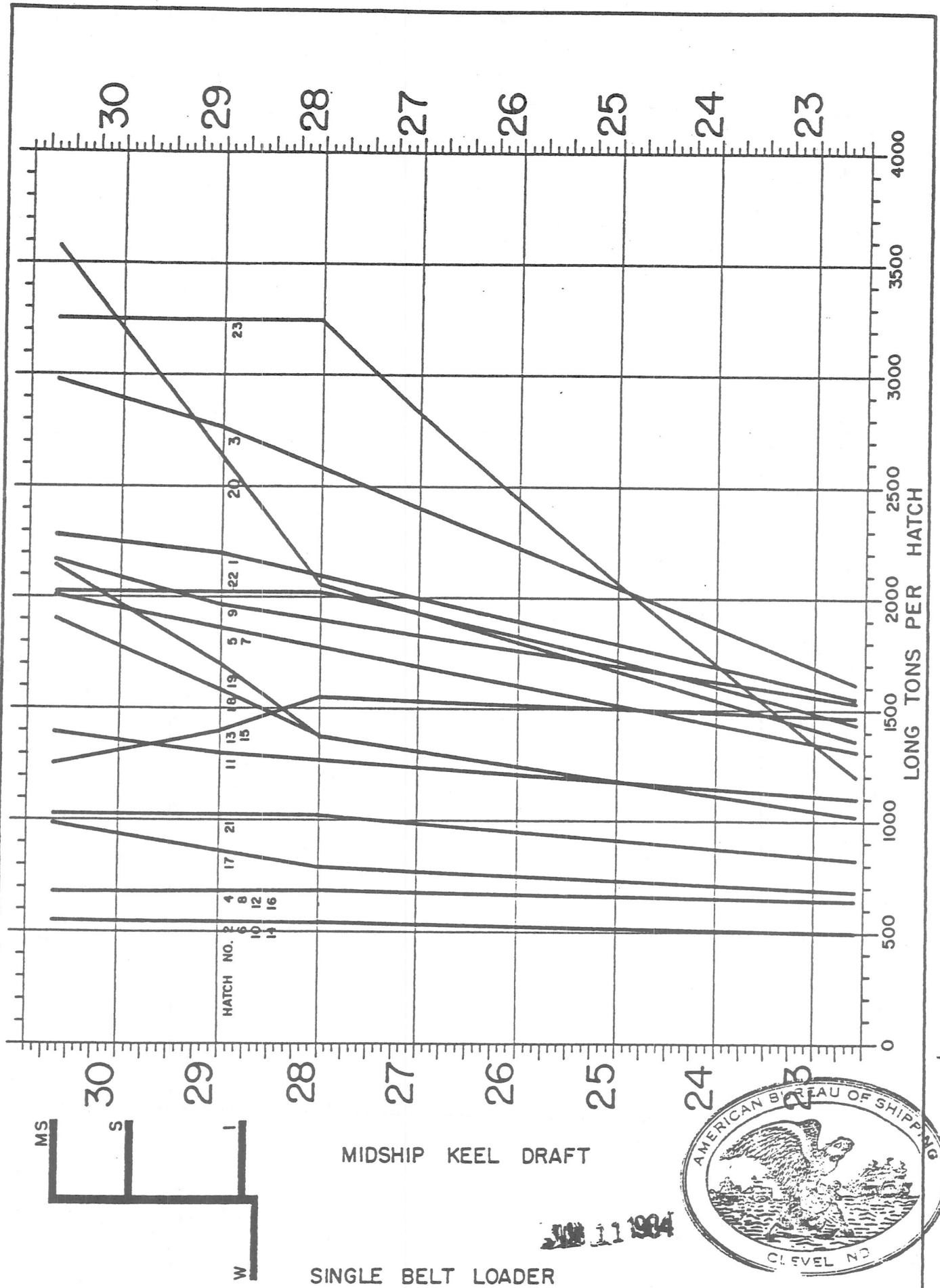


TANKAGE PROFILES

MANEUVERING BALLAST
HEAVY BALLAST - TANKS 1 THRU 6 FULL



11 1984



MIDSHIP KEEL DRAFT

SINGLE BELT LOADER

JUN 11 1924

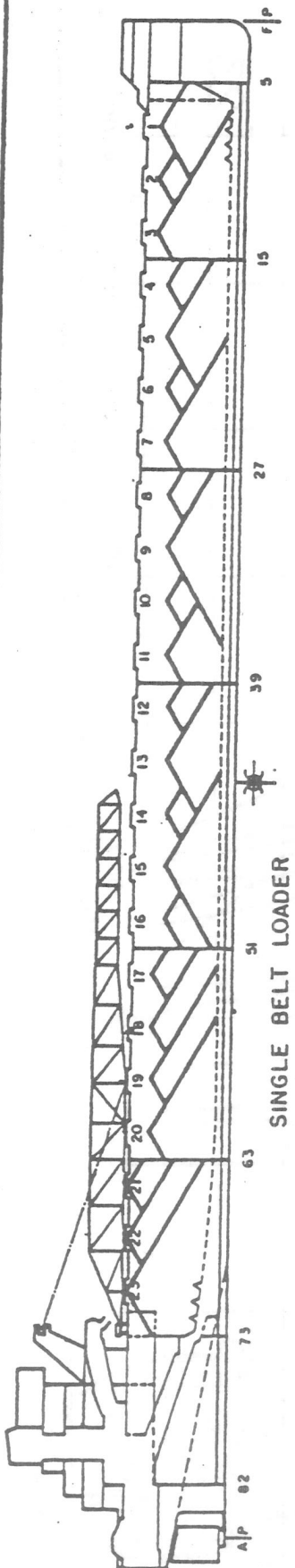


LOADING CURVES - IRON ORE

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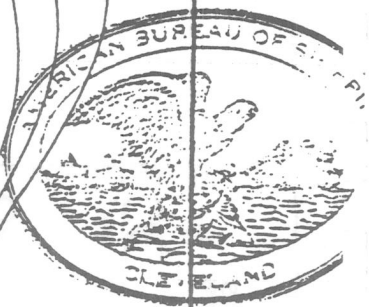
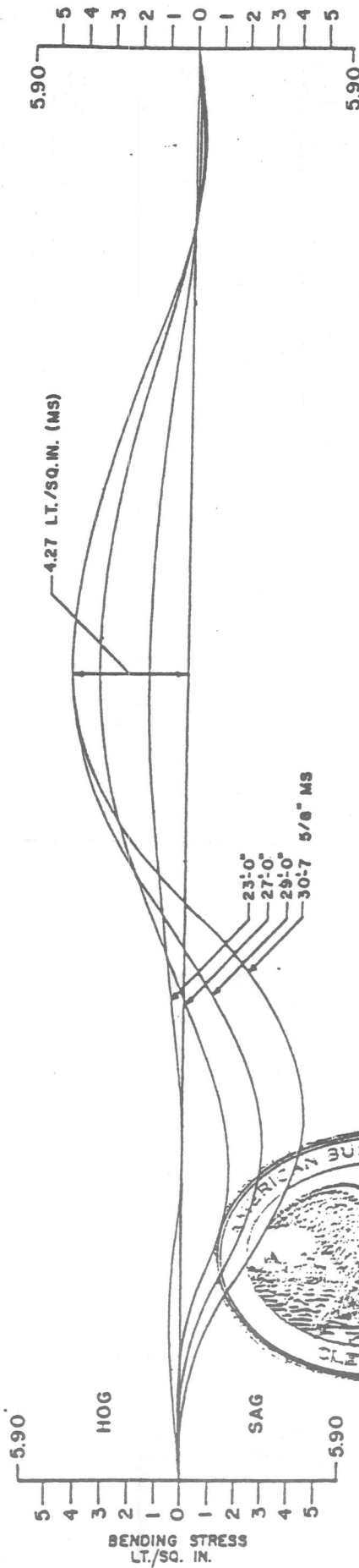
REV. 2

SH. 20



LOADING SEQUENCE

STRESS CURVES - IRON ORE



JUN 11 1955

DWG. NO.

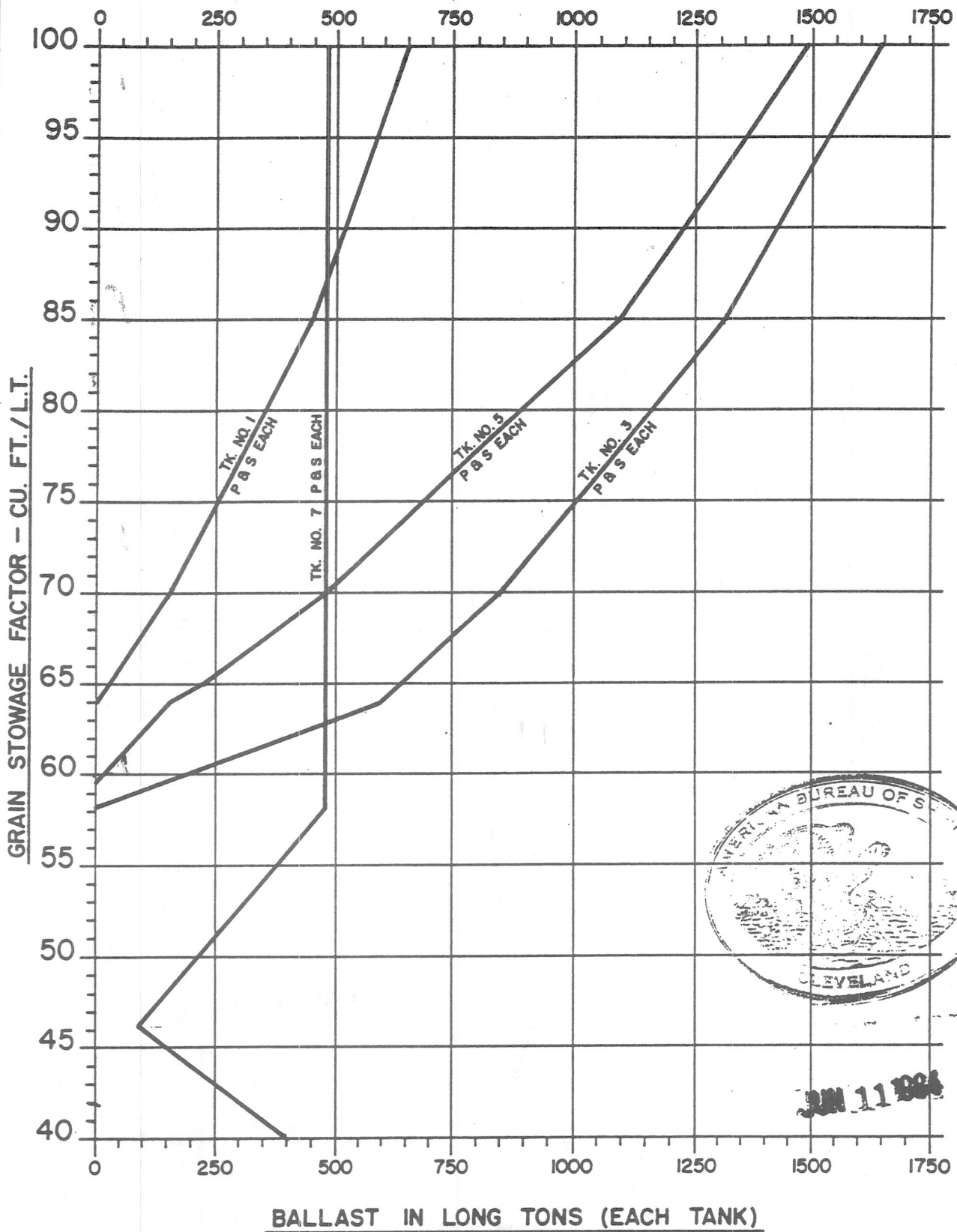
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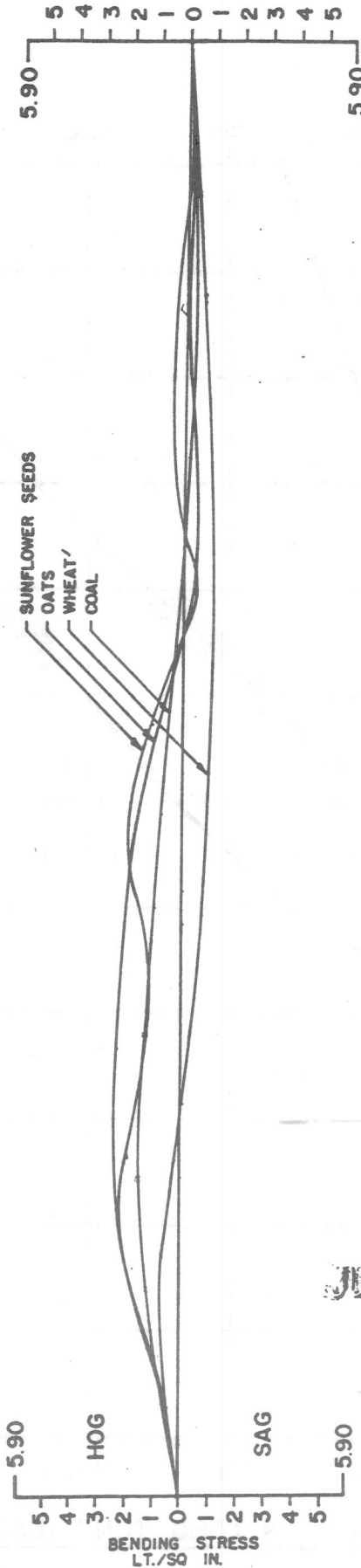
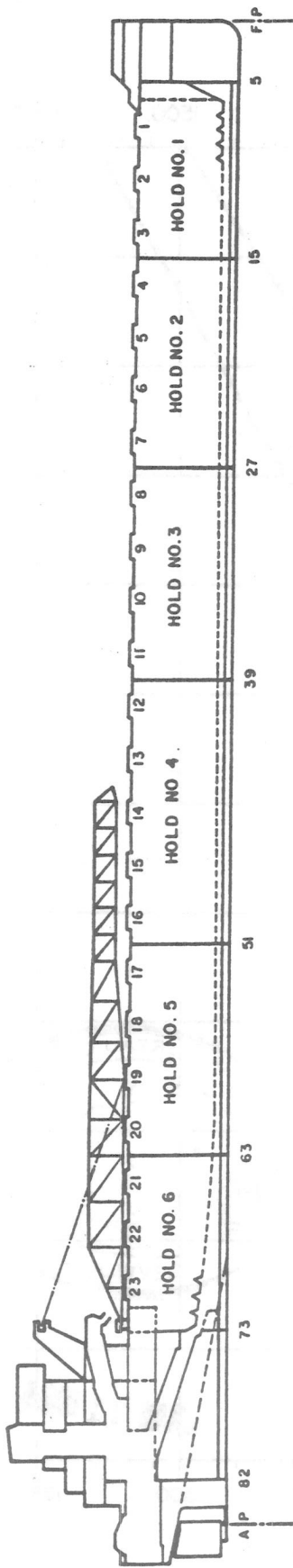
REV.

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22





JUN 11 1984



CARGO (STOWAGE FACTOR)		CARGO DEADWEIGHT		BALLAST WEIGHT		DRAFT	
COAL	(70.0)	SHORT TONS	25450	976	LONG TONS	AFT	FWD
OATS	(45.0)	LONG TONS	15476	3963	LONG TONS	24'-2"	21'-3"
SUNFLOWER SEEDS	(99.6)	LONG TONS	10876	8563	LONG TONS	22'-6"	17'-0"
WHEAT	(45.0)	LONG TONS	24073	285	LONG TONS	22'-6"	17'-0"
						23'-3"	23'-3"

STRESS CURVES-CUBIC CARGO

DWG. NO. 1468-803-3

REV. 4 / SHT. 26