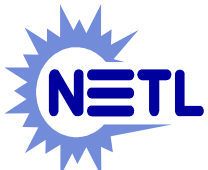


Carbon Sequestration Science

Focus Area Overview Presentation

- Mission and Scope
- Program Relationships
- Scientific Challenges
- Research Plans
- Facility Plans

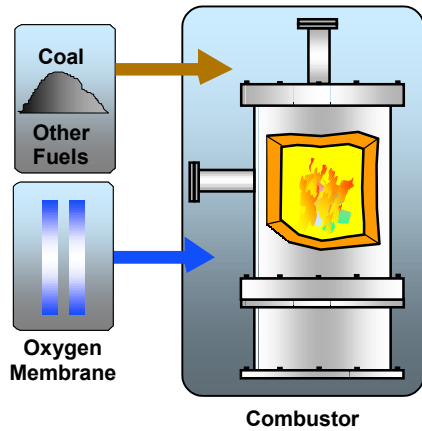
July 2001



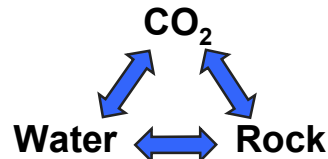
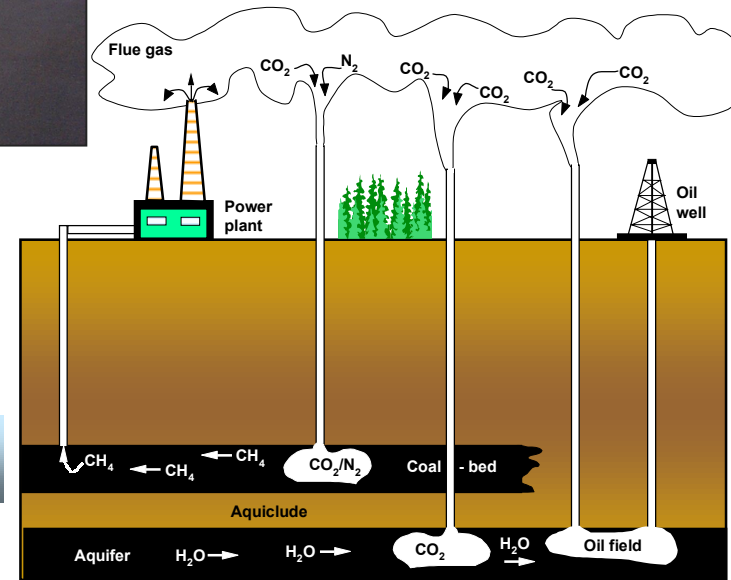
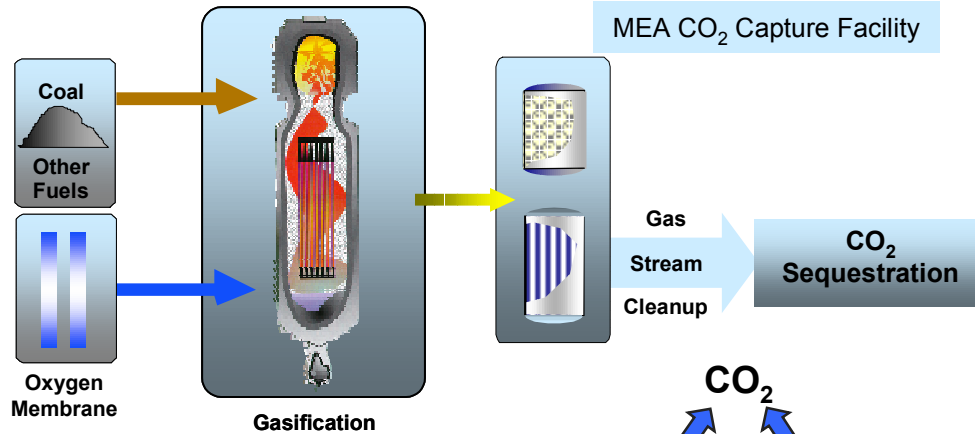
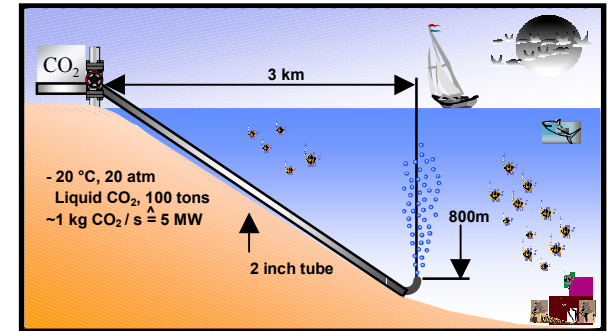
Carbon Sequestration Science Focus Area

New Projects Contribute to Sequestration Science

Virtual Simulation of CO₂ Capture Technologies



Systems Integration



Carbon Sequestration Science Focus Area

Mission

- Provide scientific basis for carbon sequestration options for large stationary sources of CO₂

Goal

- Produce information that leads to development of economic and environmentally sound CO₂ capture and sequestration options

Scope

- Address:
 - Low-cost capture
 - Long-term storage
 - Beneficial utilization
- Sequestration options include:
 - Geologic (coal seams, deep brine fields, oil and gas reservoirs)
 - Ocean
 - Revolutionary, innovative approaches
- Support for policy development
 - Validation and verification



Carbon Sequestration Science Focus Area Tasks

- 1 Separation and Capture
- 2 Oceanic Sequestration
- 3 Chemical Sequestration
- 4 Geological Sequestration
- 5 Geological Sequestration Modeling
- 6 Process Modeling and Economic Assessment



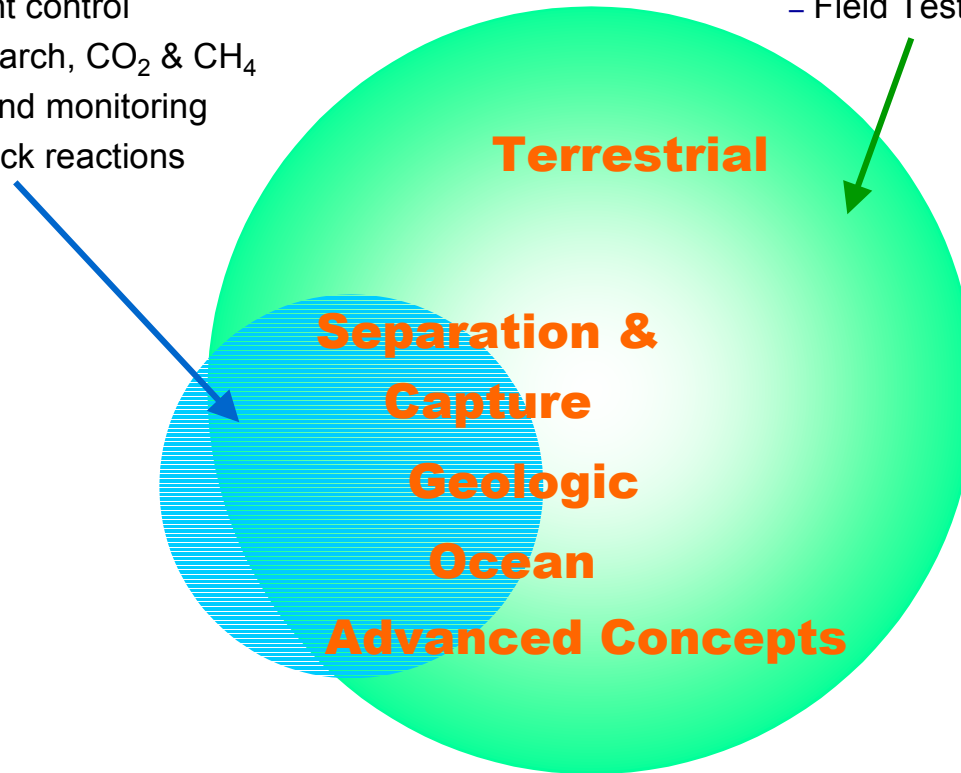
Relationship to Office of Fossil Energy/NETL Sequestration Program

Focus Area

- Multi-pollutant control
- Hydrate research, CO₂ & CH₄
- Verification and monitoring
- CO₂/water/rock reactions

External Sequestration Program

- Field Testing



Focus Area Planning and Stakeholder Input

Research partnerships and potential collaborations

AES Corporation Albany Research Center

Alberta Research Council

Battelle Columbus

Dravo

Fluent, Inc.

IMC Chemicals

Los Alamos National Laboratory

Monterey Bay Aquarium Research Institute

Office of Science Center

United States Geological Survey

Sud Chemie

**Arizona State University, Clarkson
University, Pennsylvania State University,
University of Akron, University of Texas,
Regional Universities – Carnegie Mellon
University, West Virginia University,
University of Pittsburgh, and Duquesne
University**

Burlington Resources

Chung-Ang University

Colorado School of Mines

Dakota Gasification

Energy Information Agency

GoreTex

**National Research Council,
Canada**

OPHIR Corporation

Selexol



Scientific Challenges and Research Plans – Capture and Separation – Task 1

● Scientific issues

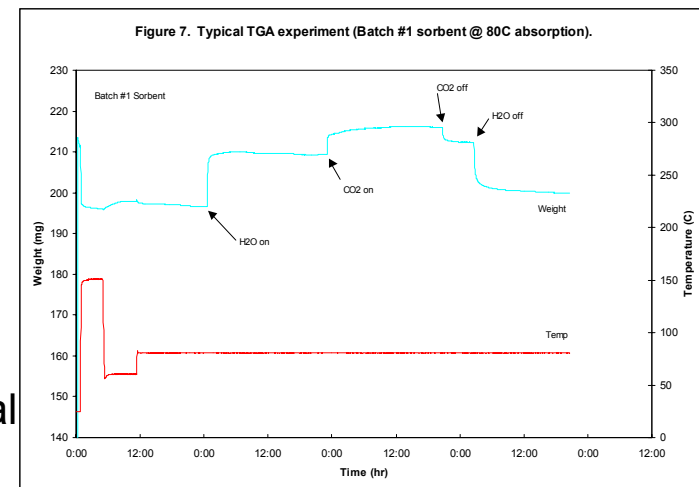
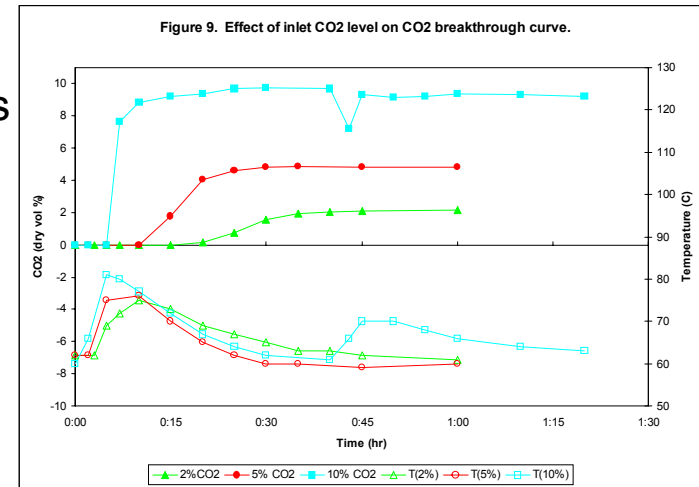
- Energy penalties in chemical scrubbing processes
- Effect of contaminants in gas streams
- Current processes not suitable for all applications
- Regenerability of sorbents
- Degradation of amines

● Research Plan

- Evolutionary and Revolutionary approaches
- Investigate novel solvents and sorbents
 - Physical solvents for IGCC and ammonia-based solvents for flue gas
 - Dry, regenerable sorbents
 - High and low temperature applications
- Study multipollutant control
 - CO₂, SO₂, NO_x, PM, Hg

● Collaborators

- IMC Chemicals, AES Corp, Sud Chemie, Regional Universities



Scientific Challenges and Research Plans - Ocean Sequestration – Task 2

- **Scientific issues**

- Physical and chemical behavior of CO₂ in deep ocean
- Impact of ice-like CO₂ clathrate hydrate
 - Hydrate particle density
 - Hydrate coating effect on buoyancy and dissolution of CO₂
 - Promoter effects

- **Approach**

- High-pressure, lab-scale research
- Mathematical simulations
- Water Tunnel Facility
 - Low pressure facility for design optimization
 - High pressure facility for simulation of oceanic water column

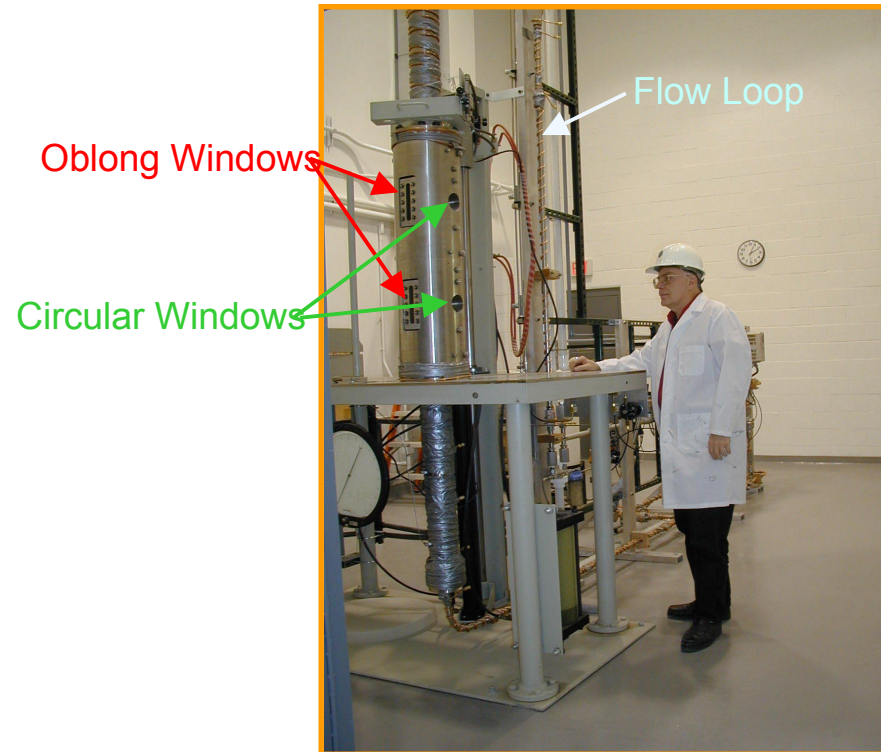
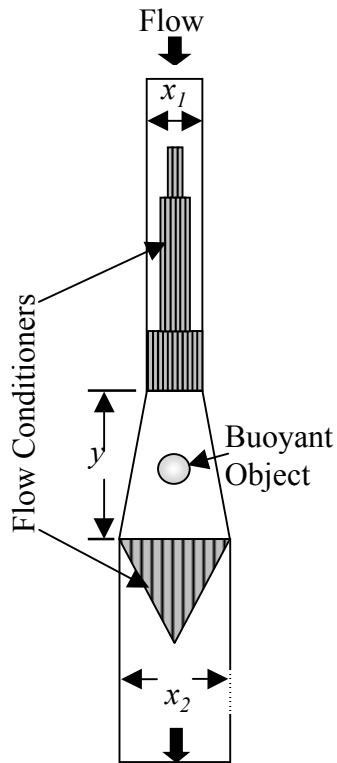
- **Collaborations**

- University of Pittsburgh, MBARI



Air bubble stabilized in downward flow of water in low pressure water tunnel

Development of a Water Tunnel Facility



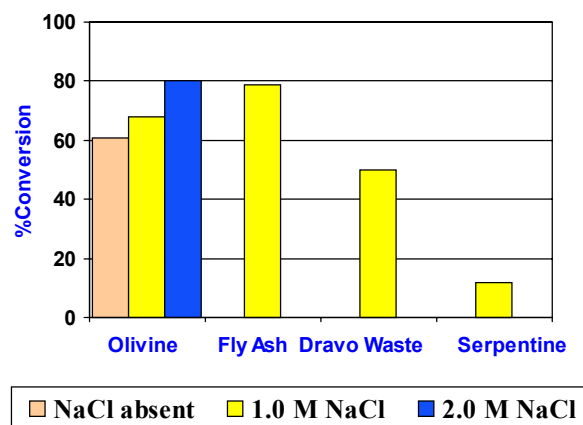
**High-Pressure Water Tunnel Facility
in newly renovated laboratory**

Scientific Challenges and Research Plans - Chemical Sequestration – Task 3

Kinetics - heat, pressure, stirring requirements for mineral carbonation reactions

- **Mineral carbonation of Mg-rich mineral silicates**
- **Scientific issues**
 - Kinetics are slow, requires elevated temperatures and pressures as well as fine grinding

Effect of Solution Chemistry & Reactants on the Extent of Mineral Carbonation



Summary of Carbonation Experiments

<u>Reactant</u>	<u>HCO₃⁻ Solution</u>	<u>Pct.Conv., MgCO₃</u>
Coal Fly Ash	Na ₂ CO ₃ /NaHCO ₃ /NaCl	80
Olivine	Na ₂ CO ₃ /NaHCO ₃ /NaCl	70
Dravo Waste	Na ₂ CO ₃ /NaHCO ₃ /NaCl	50
Serpentine	Na ₂ CO ₃ /NaHCO ₃ /NaCl	12

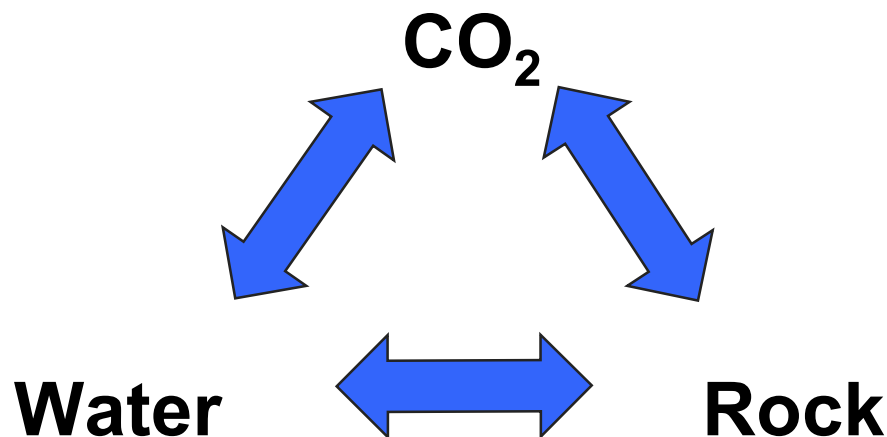
Scientific Challenges and Research Plans - Chemical Sequestration – Task 3

- **Approach**

- Find other sources of Ca/Mg – rich feedstocks that are waste materials and explore the possibility of using them
- Study carbonation of mixtures of waste matter and mineral Mg silicates
- Modify solution chemistry of the mineral carbonation reaction by adding bicarbonate and Group I hydroxides
- Increase mineral porosity using steam and/or NaOH activation

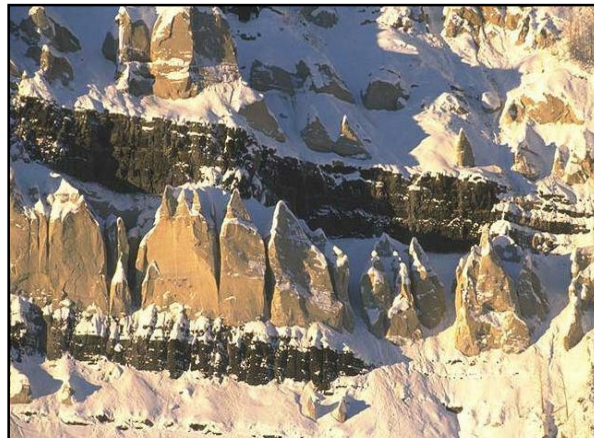
- **Collaborators**

- Regional Universities, LANL, Albany Research Center, Arizona State University



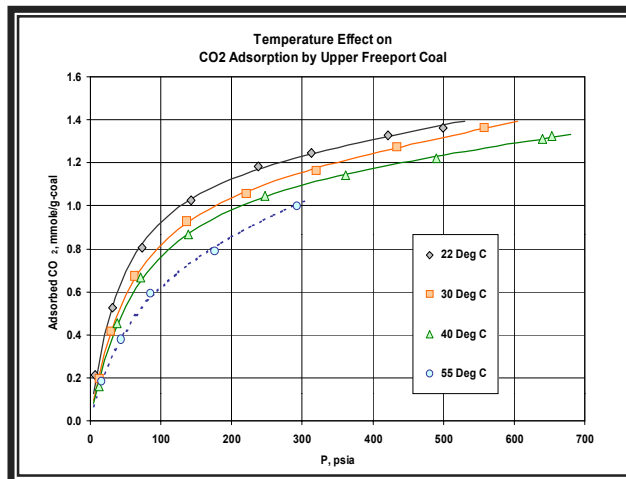
Scientific Challenges and Research Plans - Geological Sequestration – Task 4

- **Unmineable coal seams, deep saline aquifers, active and depleted oil and gas fields, including natural gas hydrates**
- **Scientific issues**
 - Understanding viscous fingering, gravitational segregation, permeability heterogeneity
 - Understanding-multiphase flow
 - Mineral dissolution and precipitation and their effects on permeability
 - Better defining the kinetics of CO₂/water/rock reactions and the factors that influence it



Scientific Challenges and Research Plans - Geological Sequestration – Task 4

- Unmineable coal seams, deep saline aquifers, active and depleted oil and gas fields, including natural gas hydrates
- **Scientific issues**
 - Better understanding of those factors that affect the capacity of a coal seam to absorb CO₂ and the stability of the formation
 - Defining factors that determine the optimum conditions for sequestration in each geological formation
 - Developing means to verify and monitor the integrity of sequestration sites
 - Gain increased understanding of the structure of CO₂ hydrates



Summary of Coals Studied to Date

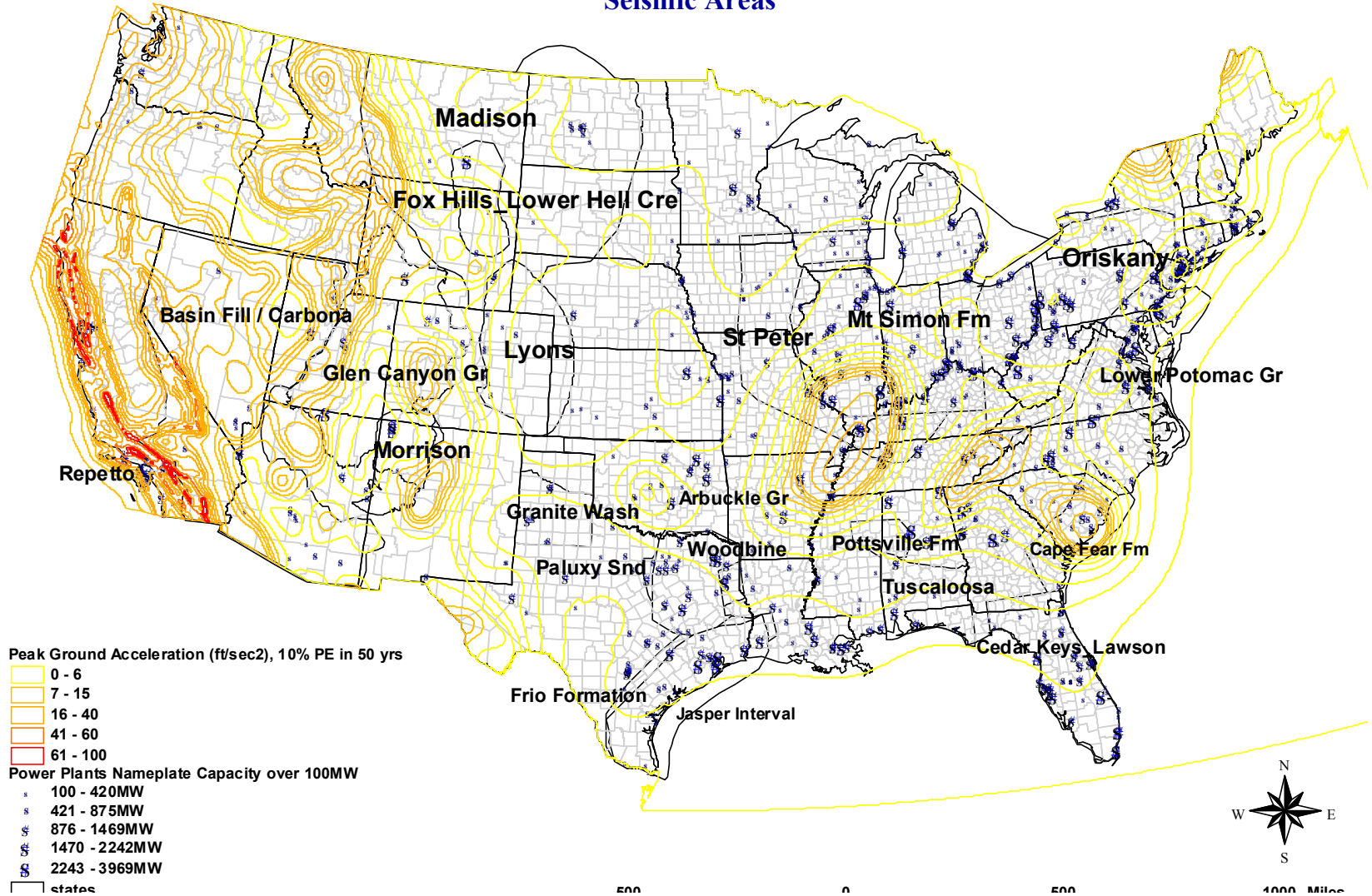
<u>Coal</u>	<u>Rank</u>	<u>Heat of Adsorption</u>
Upper Freeport	Med. Vol. Bit.	5.65 +/- 0.46 Kcal/mol
Illinois No. 6	High Vol. Bit.	3.47 +/- 0.20 Kcal/mol

- **Conclusion:** The heat of adsorption of CO₂ is about the same as that of a hydrogen bond. The CO₂ is considered to be physically adsorbed. In the pressure range studied, the mechanism of adsorption appears to be physical adsorption into both micro- and meso-pores.

Geologic Formations

Conventional Electric Power Generation Facilities ≥ 100 MW

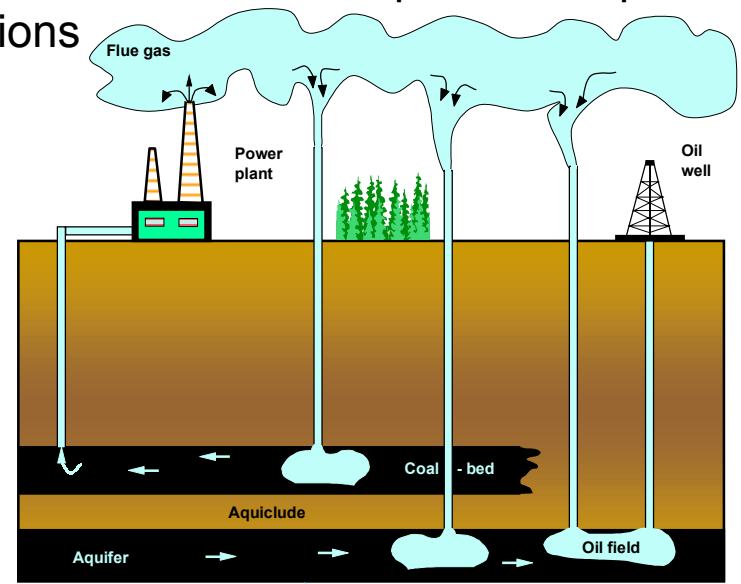
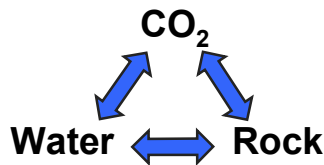
Seismic Areas



Scientific Challenges and Research Plans - Geological Sequestration – Task 4

● Approach

- Use phase/volume measurements and high pressure flow calorimetry to study phase behavior and heats of mixing
- Experiment and model two-phase flow through porous media – measure flow patterns
- Begin detailed experimental and modeling study of CO₂/water/rock chemistry
- Measure and model adsorption isotherms and heats of sorption/desorption for Argonne coals under various conditions
- Begin developing ground based monitoring systems for tracers and geological gases



Scientific Challenges and Research Plans - Geological Sequestration – Task 4

Potential Collaborators

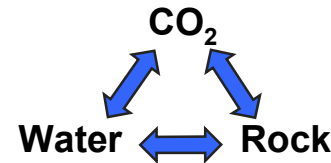
Clarkson University, Pennsylvania
State University, Colorado School of
Mines, University of Texas, Chung-
Ang University

Regional Universities – Carnegie
Mellon University, West Virginia
University, University of Pittsburgh,
and Duquesne University

Alberta Research Council

United States Geological Survey

Battelle Columbus
Burlington Resources
Fluent, Inc.
GoreTex
OPHIR Corporation

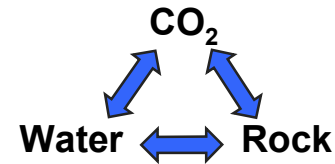


Los Alamos National Laboratory

National Research Council, Canada

Scientific Challenges and Research Plans - Geological Sequestration Modeling – Task 5

- **Unmineable coal seams, deep saline aquifers, active and depleted oil and gas fields, including natural gas hydrates**



- **Scientific issues**

- Understanding viscous fingering, gravitational segregation, permeability heterogeneity
- Understanding-multiphase flow
- Mineral dissolution and precipitation and their effects on permeability
- Better defining the kinetics of CO₂/water/rock reactions and the factors that influence it
- Better understanding of those factors that affect the capacity of a coal seam to absorb CO₂ and the stability of the formation
- Defining factors that determine the optimum conditions for sequestration in each geological formation
- Gain increased understanding of the structure of CO₂ hydrates

Scientific Challenges and Research Plans - Geological Sequestration Modeling – Task 5

● Approach

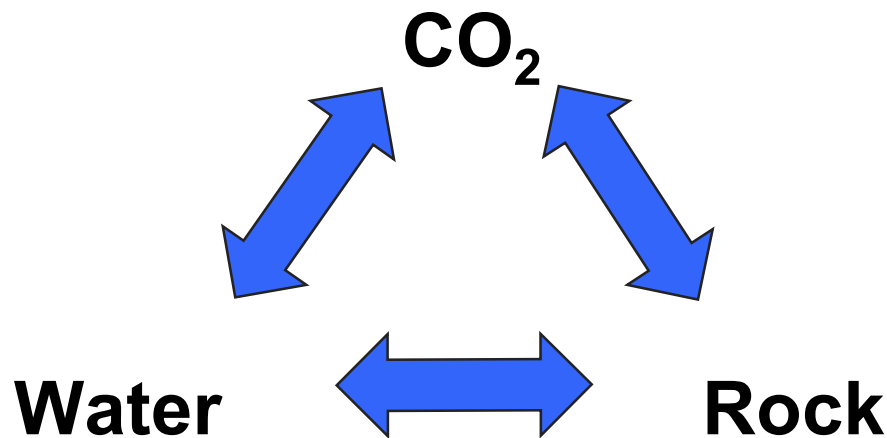
- Combine experiments and modeling with traditional methods of petroleum engineering
 - An Iterative interaction between computer simulation and lab experiments
- Obtain existing models and codes to identify desirable traits that make them good candidates for revision to include sequestration of CO₂
 - University of Texas reservoir simulator developed by Gary Pope
 - SOMINEQ – USGS code that models CO₂/water/rock interactions
 - EQ6 – code that models CO₂/water/rock interactions
 - ACS model for complex ionic equilibria
 - Western Research Institute model for enhanced methane recovery from coal seams
 - FRACGEN and NFFLOW – geological and fluid flow models
 - EIA gas reservoir models
 - PROSIM – CO₂/Brine reaction simulator



Scientific Challenges and Research Plans - Geological Sequestration Modeling – Task 5

- **Approach continued**

- Estimate manpower/resources to amend the codes to include a representation of sequestration in gas, oil, brine and coal fields
- Begin an iterative set of lab/modeling experiments
- Revise several codes to include CO₂ sequestration



Scientific Challenges and Research Plans - Geological Sequestration Modeling – Task 5

Potential Collaborations

**Clarkson University, Pennsylvania
State University, University of Texas,
Chung-Ang University**

**Battelle Columbus
Western Research Institute
Fluent, Inc.**

**Regional Universities – Carnegie
Mellon University**

Alberta Research Council

United States Geological Survey

Energy Information Agency



Scientific Challenges and Research Plans -Process Modeling and Economic Assessment – Task 6

- **Scientific/Technical Issues**

- What are the economics of existing CO₂ capture processes
- What are the most inefficient steps and process points in each existing capture technology
- What new technological innovations could be used to improve these inefficient steps
- How much of an impact will each incorporated innovation make

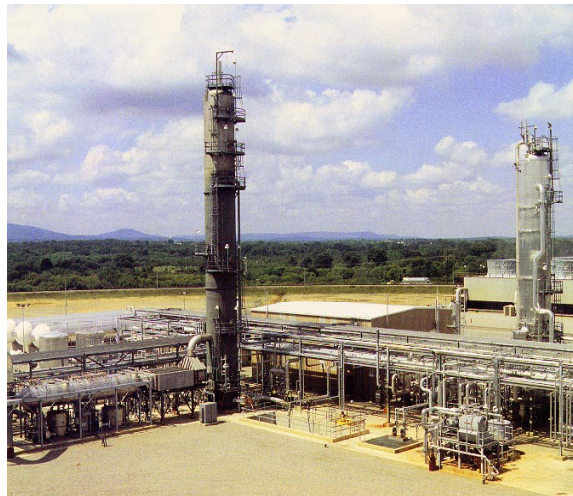
Scientific Challenges and Research Plans -Process Modeling and Economic Assessment – Task 6



Scientific Challenges and Research Plans -Process Modeling and Economic Assessment – Task 6

- **Approach**

- Using ASPEN and variations thereof, model the existing capture plants
 - AES Corp. – Cumberland, MD
 - Rectisol – Dakota Gasification
- Convene group of experts from industry, academia and government – incorporate newest technological innovations into the models, determine effects



Scientific Challenges and Research Plans -Process Modeling and Economic Assessment – Task 6

Potential Collaborations

IMC Chemicals

AES Corp.

Dakota Gasification

Selexol



Facility Plans

- **Capture research**
 - Modular facility
 - Advanced instrumentation and diagnostics
- **Geologic sequestration simulation**
 - Multipurpose facility for simulating various geologic formations
 - Highly instrumented, advanced imaging
- **Oceanic sequestration research**
 - High pressure water tunnel
 - Under construction
 - Machine vision, advanced imaging
- **Integrated carbon sequestration research facility**
 - In initial planning stage

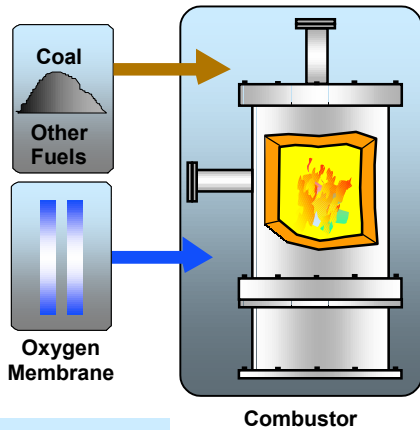


**High-Pressure
Water Tunnel Facility**

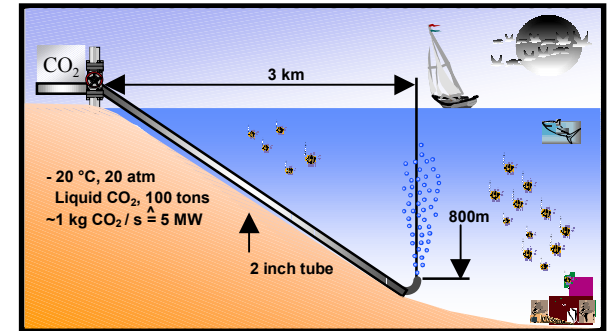
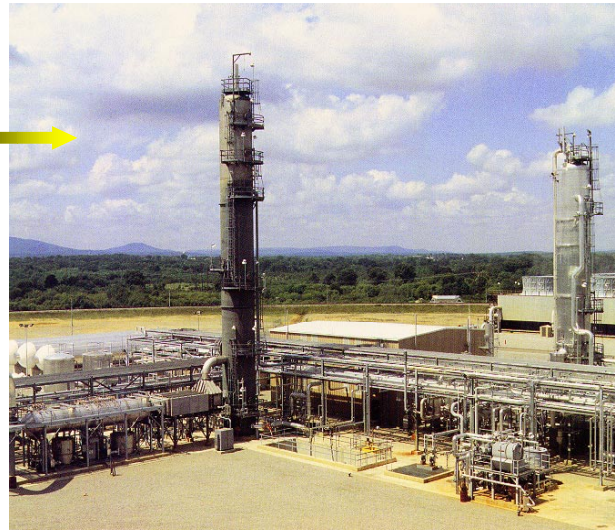
Carbon Sequestration Science Focus Area

New Projects Contribute to Sequestration Science

Virtual Simulation of CO₂ Capture Technologies



Systems Integration



O₂ / CO₂ Modeling

