

Economic Analysis of Ultrasupercritical PC Plants

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Combustion Technology University Alliance Columbus, Ohio August 4, 2003



Presentation Outline

- Economic Analysis Methodology
 - Capital Cost Estimating Basis
 - Revenue Requirement Methodology
 - EPRI PC Plant Cost & Performance Model
- Assessment of Competing Technologies
 - Conventional Pulverized Coal Plants
 - Integrated Gasification Combined Cycle
- Breakeven Capital Cost for USC Plants
- Sensitivity Analysis
- Conclusions

Economic Analysis Methodology

- USC plants offer very high efficiencies
 - Greater than 45% (HHV) vs today's 36 to 39%
- Advanced materials for USC plants will be expensive
 - How much can you afford to pay for the higher efficiency?
- Determine allowable USC capital cost resulting in same cost of electricity the competing technology (i.e., conventional PC)
 - Higher net plant efficiency leads to lower fuel cost and lower \$/kW pollution control & BOP costs (less coal feed)
 - Boiler/steam turbine costs can be higher
- Use EPRI PCCost model for estimating capital costs
- Use TAG revenue requirement methodology for cost of electricity



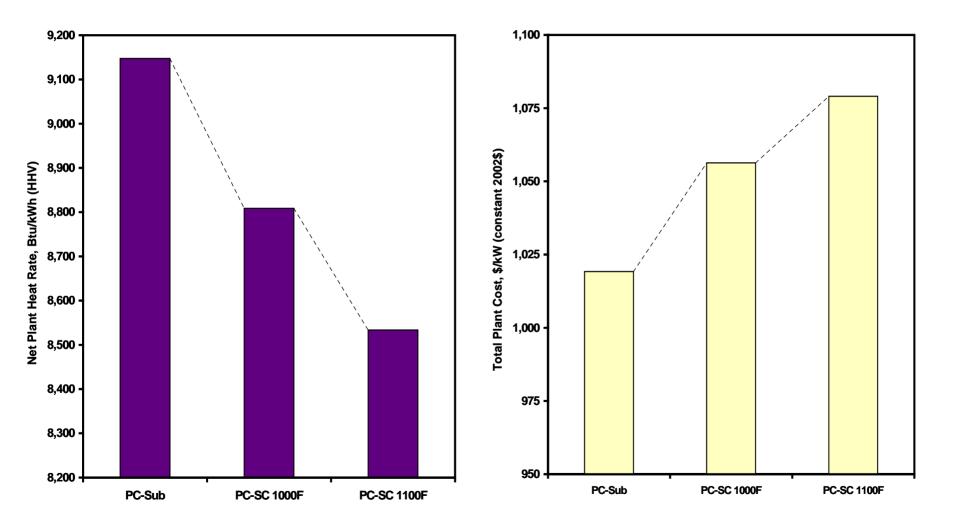
Assessment of Competing Technologies

Conventional Pulverized Coal Plants

- Plant Size = 745 MW
- Steam Cycles
 - Subcritical: 2400 psig/1000°F/1000°F
 - Supercritical: 3600 psig/1000°F/1000°F
 - Supercritical: 3600 psig/1100°F/1100°F
- Condenser pressure = 2.0 in HgA
- Design Coal
 - Pittsburgh Bituminous

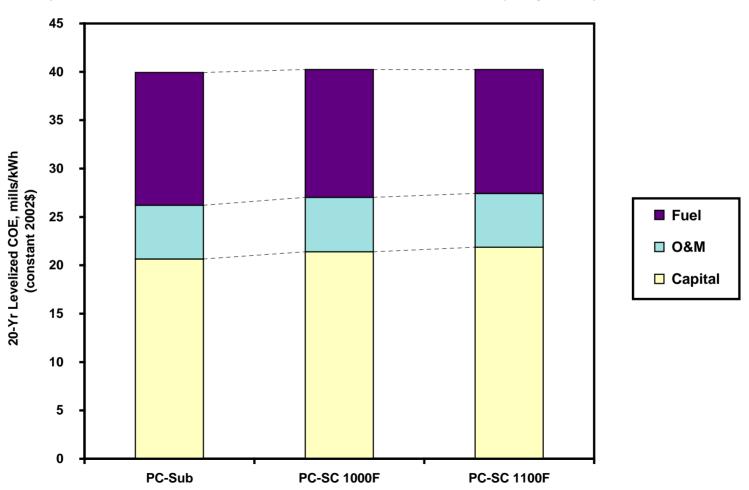
HHV = 13,260 Btu/lb, Ash = 7.1%, Sulfur = 2.1%

PC Heat Rates & Cost vs Steam Cycle (Based on 745 MW Plant Sizes)





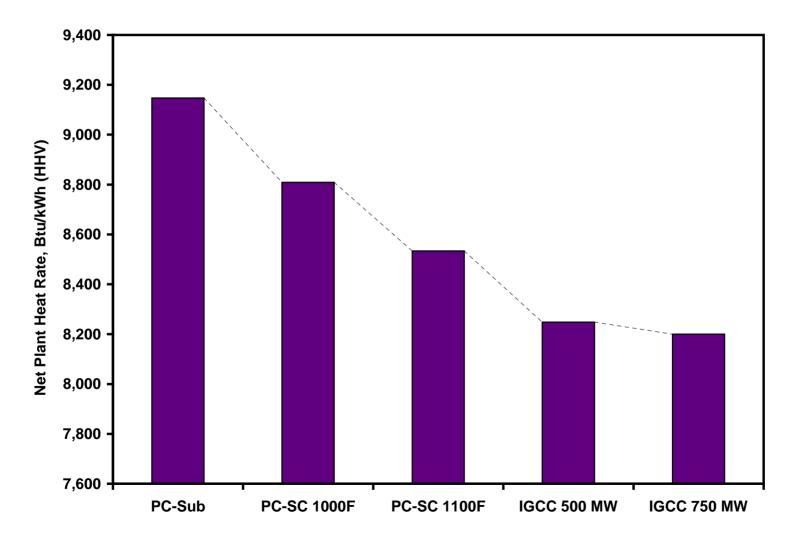
Levelized Cost of Electricity vs Plant Size and Steam Cycle



(Assumes 745 MW Plant Size, \$1.50/MMBtu Coal Cost and 80% Capacity Factor)

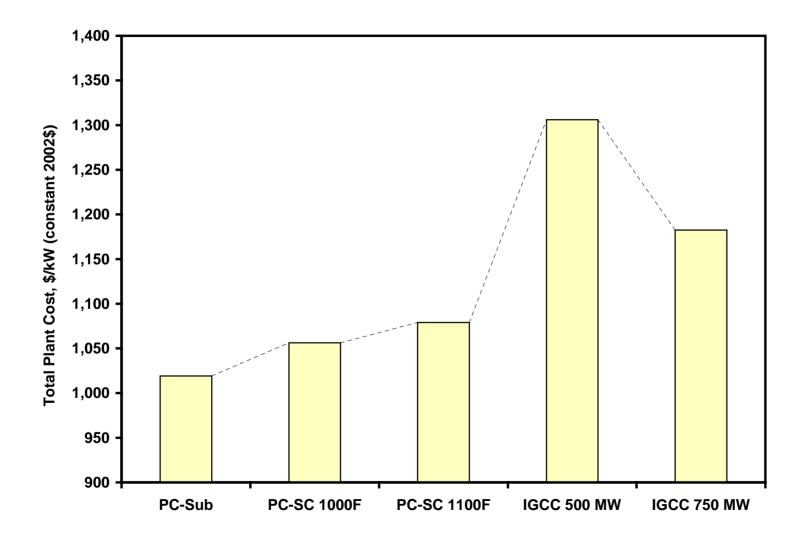


PC vs IGCC Heat Rates (Based on 745 MW Plant Sizes)



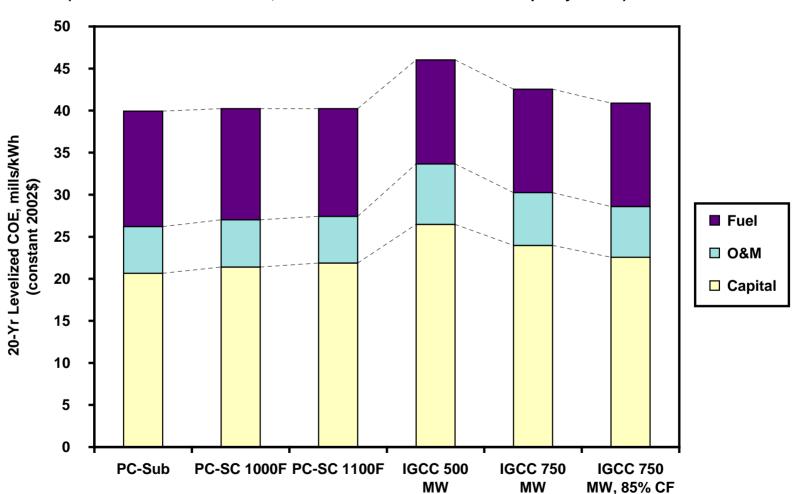


PC vs IGCC Capital Costs (Based on 745 MW Plant Sizes)





Levelized Cost of Electricity for Subcritical & Supercritical PC vs IGCC



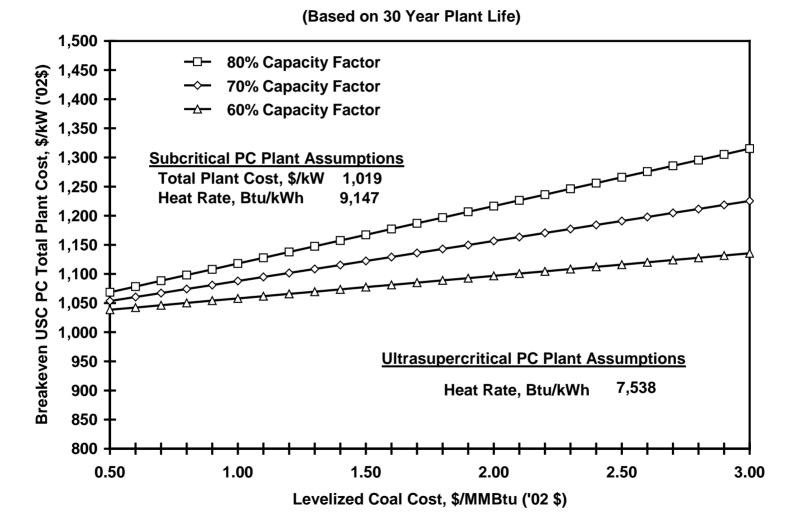
(Assumes 745 MW Plant Size, \$1.50/MMBtu Coal Cost and 80% Capacity Factor)

EPC

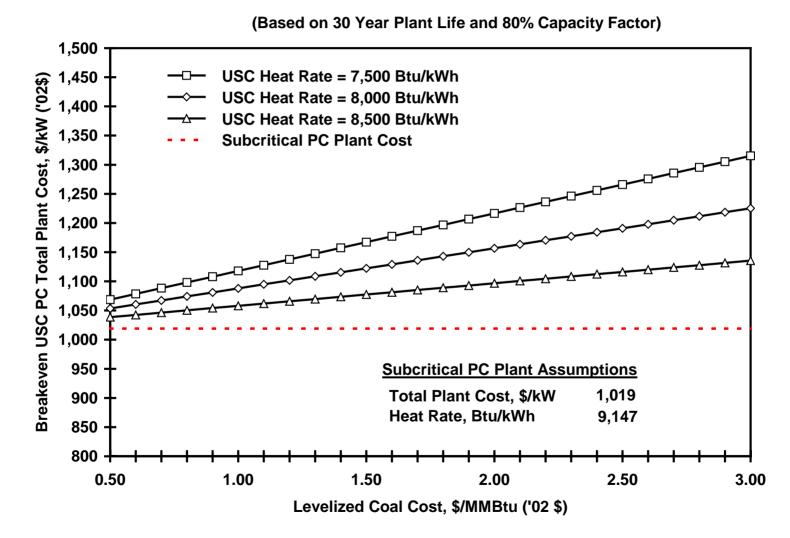
USC PC Plant Economic Assessment

- USC Steam Cycle Parameters
 - 5000 psig/1350°F/1400°F and 5000 psig/1400°F/1400°F
 - Condenser pressure = 2.0 in HgA
- Overall Plant Efficiency ~ 45 to 46% based on B&W heat balances
 - Net Heat Rates ~ 7400 to 7600 Btu/kWh
 - B&W efficiencies for 1350°F were 44.70 to 44.85%
 - B&W efficiencies for 1400°F were 44.95 to 45.27%
- Assume highest efficiency for breakeven cost analysis
 - 45.27% (HHV basis) or 7,538 Btu/kWh

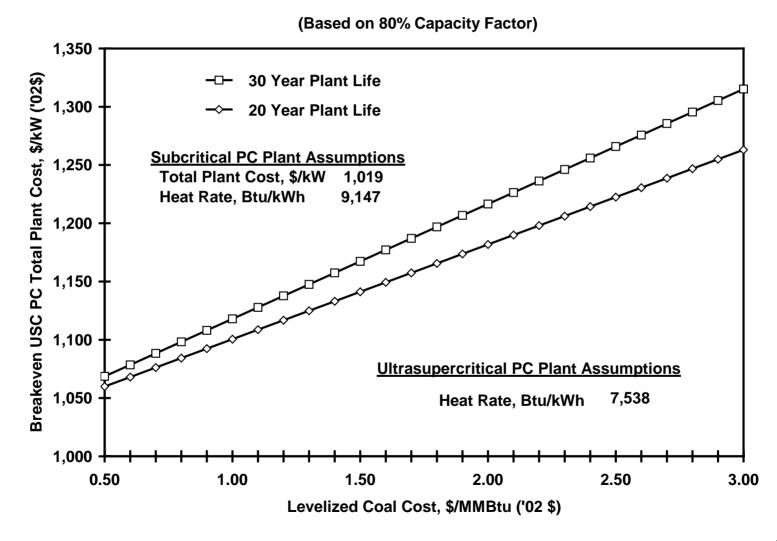
Breakeven Total Plant Cost and Fuel Cost -Sensitivity to Capacity Factor



Breakeven Total Plant Cost and Fuel Cost -Sensitivity to Heat Rate (30 yr life)

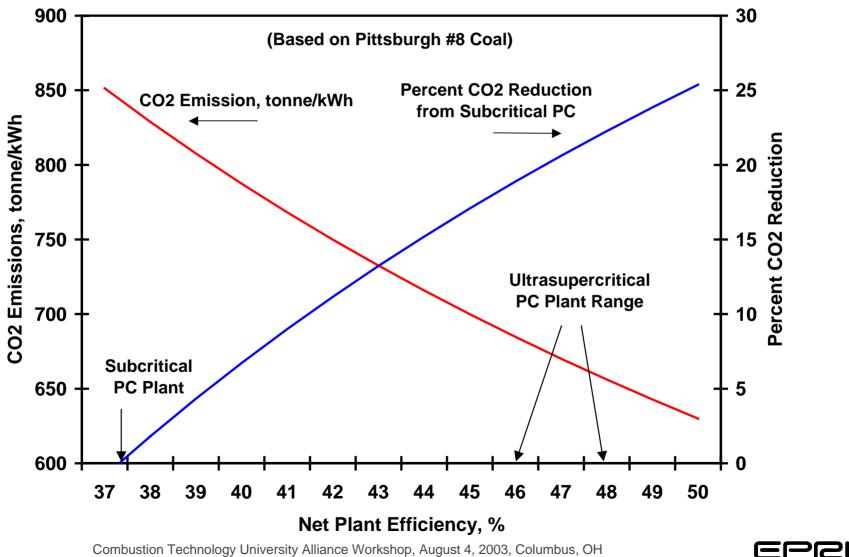


Breakeven Total Plant Cost and Fuel Cost -20 vs 30 Year Life

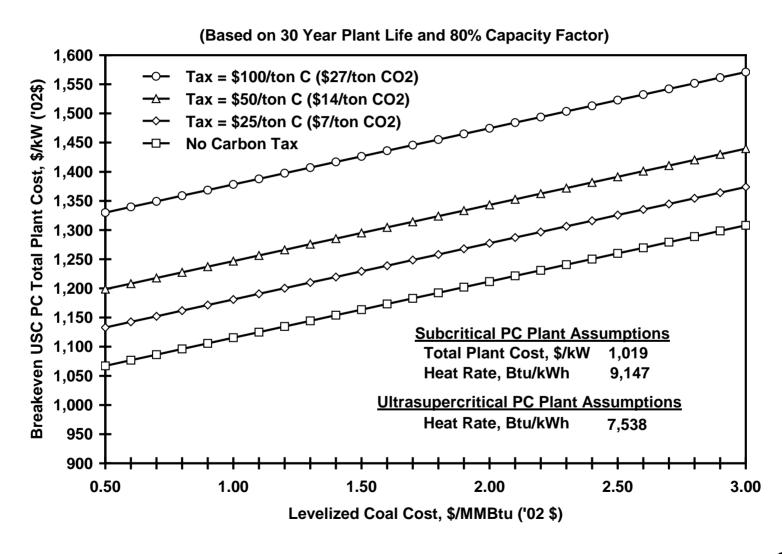




Carbon Dioxide Emission Reduction from Increasing Efficiency



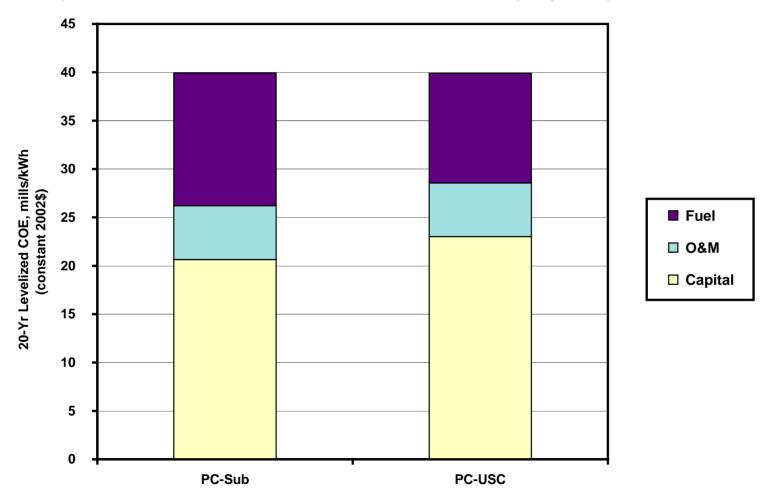
Breakeven Total Plant Cost and Fuel Cost -Impact of Potential Carbon Tax



Economic Analysis Assumptions

Plant Life	20	Years
Capacity Factor	80	%
Coal Cost	1.50	\$/MMBtu
Carbon Tax	0	\$/ton C
Net Plant Output	745.5	MW
Subcritical Plant Heat Rate	9,147	Btu/kWh
USC Plant Heat Rate	7,538	Btu/kWh
Subcritical Plant Total Plant Cost	1,019	\$/kW
Allowable USC Total Plant Cost	1,138	\$/kW

Levelized Cost of Electricity Comparison



(Assumes 745 MW Plant Size, \$1.50/MMBtu Coal Cost and 80% Capacity Factor)

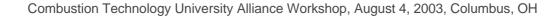


Capital Cost for Subcritical vs USC Plants (\$/kW basis)

1,200 1,100 Contingency 1,000 900 Auxiliaries □ Water Treatment System 800 Total Plant Cost, \$/kW Ash Handling System 700 Coal Handling System 600 Particulate Control 500 Flue Gas Desulfurization 400 300 Steam Turbine Generator 200 Steam Generator System 100 0 PC Sub PC USC

(Net Plant Output = 745 MW)

Engineering & Const. Mgmt. Indirect Construction Costs □ Selective Catalytic Reduction Stm. Turb. Aux & Cooling Water □ Main & Reheat Steam Systems Steam Generator Auxiliaries





Direct Field Cost for BOP Systems (\$/kW basis)

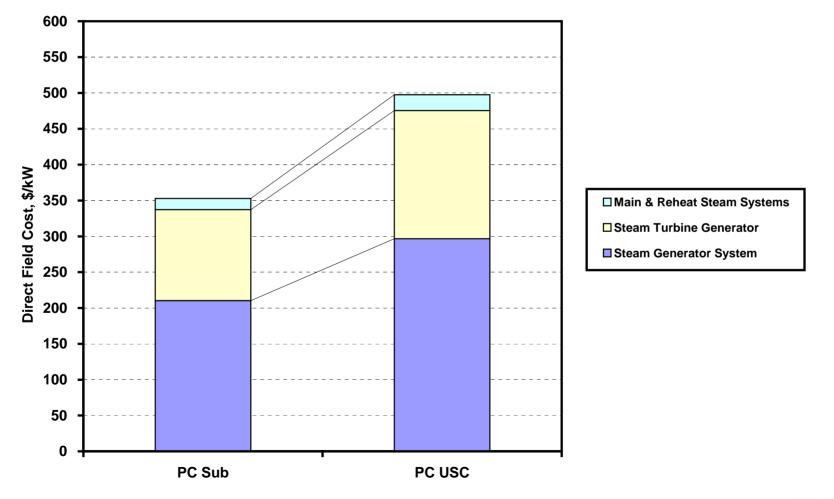
600 550 500 Auxiliaries 450 □ Water Treatment System 400 Ash Handling System Direct Field Cost, \$/kW Coal Handling System 350 Selective Catalytic Reduction 300 Particulate Control 250 Flue Gas Desulfurization 200 Stm. Turb. Aux & Cooling Water 150 Steam Generator Auxiliaries 100 50 0 PC Sub PC USC

(Net Plant Output = 745 MW)



Allowable Direct Field Cost for Boiler & Steam Turbine (\$/kW basis)

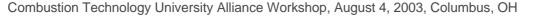
(Net Plant Output = 745 MW)



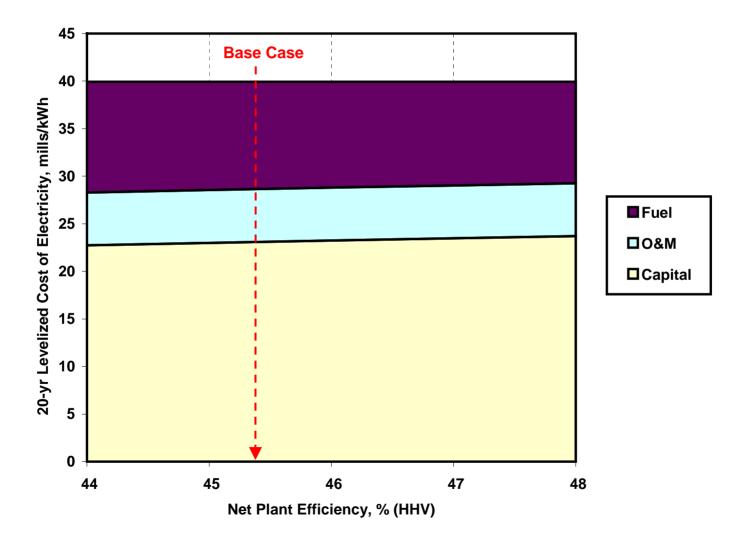


Conclusions – Base Case

- If the USC plant heat rate is 7,538 Btu/kWh (45.3% efficiency), then the USC Total Plant Cost can be 11.6% higher at the same cost of electricity as a conventional subcritical PC Plant
 - Based on EPRI TAG financial parameters, 20 year plant life, 80% capacity factor, and a coal cost of \$1.50/MMBtu
- Improved efficiency leads to 13.4% lower USC BOP cost
 - Smaller coal handling, pollution control, and other BOP costs for the same net plant output
- USC Boiler/Steam Turbine cost can be 41% higher

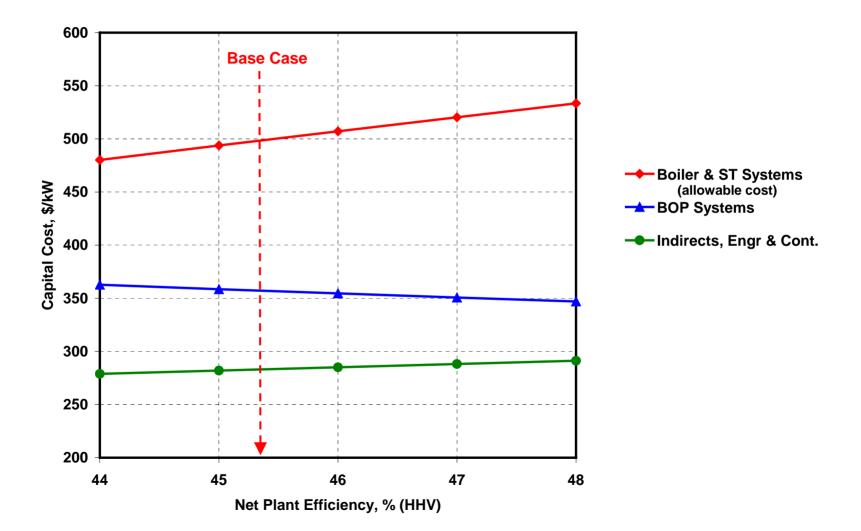


Sensitivity to USC Plant Efficiency





Sensitivity to USC Plant Efficiency (cont.)





Conclusions – Sensitivity Cases

- If the USC plant efficiency can be improved to 48%, then the USC Total Plant Cost can be 15% higher at the same cost of electricity as a conventional subcritical PC Plant
- 48% USC efficiency leads to 16% lower USC pollution control and BOP cost
 - Emissions are reduced by over 23%
- USC Boiler/Steam Turbine cost can be 50% higher
- For each efficiency point increase:
 - USC Boiler/ST Cost can increase ~\$14/kW,
 - or ~ 3.8% increase over the subcritical boiler/ST cost