RULES OF PRACTICE HAZARD ANALYSIS CRITICAL CONTROL POINT ROP HACCP ISP CODES All 03 Activity Numbers 500.1 Definitions 417.1 Definitions 500.2 Regulatory Control Action 500.3 Withholding/Suspension WITHOUT prior notification definitions of terms utilized in HACCP Program 500.5(a) Notification 417.2 Hazard Analysis and HACCP Plan 500.4 Withholding/Suspension WITH prior notification Hazard Analysis 500.5(b) Notification must conduct, food safety hazard likely to (1) 500.6 Withdrawal 500.7 Refusal to grant inspection required flow chart (2)500.8 Rescinding labels, marks (3) expected food hazard likelihood's HÁCCP Plan (b) develop and implement for each (1) **SANITATION PERFORMANCE STANDARDS** process/product, as applicable requirements for single HACCP Plan (2)ISP CODE 06D01 requirements for thermally (3)processed/commercially sterile 416.1 General Information Contents of HACCP Plan 416.2 Establishment Grounds and Facilities (c) list of food safety hazards grounds and pest management (1) (a) list of CCP's establishment construction (2)(b) Lights (3)list of critical limits (c) list of procedures & frequency Ventilation (4) (d) corrective actions Plumbing (5)(e) record keeping system Sewage disposal (6)(f) list of verification procedures/frequency Water supply and water, ice, and solution reuse (7)(g) Dressing rooms, lavatories & toilets Signing and Dating HACCP Plan (d) (h) signed and dated by responsible person 416.3 **Equipment and Utensils** (1)constructed to facilitate cleaning sign and date frequency (2)(a) Failure to Develop and Implement HACCP Plan (b) accessibility for inspection (e) receptacles for storing inedible material 417.3 Corrective Actions (c) describe action after deviation 416.4 Sanitary Operations (a) food contact surface, cleaning & sanitizing cause is identified & eliminated (1) (a) non-food contact surface, cleaning & sanitizing CCP is under control (b) (2)cleaning compounds and sanitizers (3)Prevent recurrence (c) No adulterated product shipped operational sanitation (4)(d) 416.5 Employee Hygiene (b) deviation not covered cleanliness segregate, hold product (a) (1)employee clothing (2)perform review (b) actions to ensure product not shipped employee disease (3)(c) Tagging Equipment, Rooms or Compartments 416.6 (4) reassessment of HACCP plan document corrective actions 417.4 Validation, Verification, Reassessment every establishment shall validate HACCP plan/s SANITATION STANDARD OPERATING PROCEDURES (a) initial validation (1) SSOP ISP CODES O1B01/02 & O1C01/02 (2) ongoing validation to include, calibration of instruments, direct observation etc 416.11 General Information 416.12 Development of SSOP's (3)reassessment, at least annually or when change is made describe all procedures (a)reassessment of hazard analysis signed and dated (b) (b) 417.5 Records procedures for pre-op (b) establishment shall maintain frequency for each procedure & responsible (a) (c) written hazard analysis individual (1) written HACCP plan (2)416.13 Implementation of SSOP's review's of CCP's, temps., corrective actions (3)conduct pre-op (a) (b) annotated at time of event (b) conduct all other procedures review prior to shipment plant monitors implementation of SSOP (c) (c) records on computer (d) procedures record retention 416.14 Maintenance of SSOP's routinely evaluate (e) official review (f) 416.15 Corrective Actions **HACCP System** conduct corrective actions 417.6 Inadequate (a) plan don't meet requirements (a) actions shall include (b) HACC tasks not accomplished disposition of contaminated product (b) (1) no corrective actions (c) restore sanitary conditions (2) (3) prevent recurrence (d) no records adulterated product shipped (e) 416.16 Record Requirements 417.7 Training (a) daily records required, responsible individual, individual requirements/function initialed and dated (a) required training (b) records OK on computers (b) location and retention of records maintained 417.8 Agency Verification (c) review HACCP plan/s 416.17 Agency Verification (a) review SSOP's (b) review CCP records (a) review adequacy of corrective actions review daily records (c) (b) direct observation of SSOP procedures (d) review critical limits (c) review other records pertaining to HACCP plan/s (d) direct observation of testing (e) direct observation of CCP (f) sample collection (g) on-site observation & records review