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| 1.25 | watts, | 115 1 | V ac, | 400 | cps |
|------|--------|-------|-------|-----|-----|
|------|--------|-------|-------|-----|-----|

Power

Time constant in liquid Approximately 20 seconds nitrogen or alcohol

The 20-second time constant was measured by plunging the sensor first into liquid nitrogen at -317° F and then into dry ice/alcohol at -91° F. Tests were made under one-g and l atmosphere and are not applicable to supercritical oxygen and zero-g.

Telemetry would indicate the temperature of the sensor itself, but under rapidly changing conditions the sensor could remain almost unaffected by local temperature changes in other parts of the tank. The effect of various failure modes on the transducer and its output signal are presented in table B7-I.

### OXYGEN TANK QUANTITY INSTRUMENTATION

The oxygen tank quantity gage is shown in figure B7-1. This gage senses the average dielectric constant of oxygen in the cylindrical annular volume between two concentric aluminum tubes. The dielectric constant is proportional to density, which in turn is proportional to the quantity of oxygen in the tank. The gage is approximately 2 feet long; the outer tube is about 0.85-inch ID and the inner tube is about 0.65-inch OD to form two plates of a capacitor with 0.10-inch spacing. The gage mounts in the center of the tank.

The gage capacitance is connected in series with a reference capacity to form a capacitive 400-cycle ac voltage divider as shown in figure B7-3 and is adjusted to apply zero volts input to the amplifiers when the tank is empty. As the tank is filled, the gage capacity increases, applying a voltage to the amplifier input. This voltage is amplified and rectified to provide an output signal voltage which increases to 5 volts dc when the tank is full.

The reactive voltage developed across the probe capacitance will change as rapidly as capacitance changes. The rectifier filter on the output of the signal conditioner introduces a time constant of about 0.022 second in the instrument response.

### TABLE B7-I.- FAILURE MODES OF THE OXYGEN TANK TEMPERATURE TRANSDUCER

| Failure mode   | Indication   | Resulting damage   |
|--|--|--|
| Any of the four temperature<br>sensor leads shorted to 115<br>V ac line (1, 2, 3, 4) | Full scale<br>output followed<br>by zero output  | Would fail signal condi-<br>tioner amplifier, sensor<br>element, and pulse code<br>modulation gate |
| Temperature sensor shorted<br>to the density probe<br>element                        | *No change<br>in output  | Probably no circuit<br>element damage  |
| Temperature sensor shorted<br>to ground (either side)                                | *Zero output<br>signal   | No circuit damage  |
| Dc power shorted to temper-<br>ature sensor  | Full scale<br>output   | Would fail signal condi-<br>tioner output  |
| Either or both sensor<br>leads open  | Full scale<br>output   | None   |
| 400 Hz power input<br>to power supply discon-<br>nected.                             | Output drifts<br>to zero as<br>charge in<br>power supply<br>filter capac-<br>itors dis-<br>charge. | None   |
| Temperature sensor leads shorted to each other                                       | *Zero out-<br>put  | None   |
| Any one of leads 1, 3, or<br>4 broken (open) (fig. B7-2)                             | Zero out-<br>put   | No circuit damage  |
| Open lead 2 (fig. B7-1)  | *Immediate rise<br>to full scale<br>followed by a<br>linear decay<br>to zero in<br>approx. 10 msec | No circuit damage  |

\*Indication verified by test

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Figure B7-3 .- Oxygen quantity gage block diagram.

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Gage parameters are as follows:

| Tank condition                | Empty | Full                    |
|-------------------------------|-------|-------------------------|
| Density                       | 0     | 69.5 lb/ft <sup>3</sup> |
| Dielectric<br>Constant        | 1.0   | 1.45                    |
| Capacitance                   | 121   | 175 picofarads          |
| Output voltage                | 0     | 5 V de                  |
| Output impedance              |       | 500 ohms                |
| Power                         |       | 2-1/2 watts             |
| Supply voltage                |       | 115 V, 400 cycles       |
| Accuracy                      |       | 2.68 percent full scale |
| Value of fixed<br>capacitance |       | 1000 picofarads         |
| Data sampled                  |       | Once per second         |

This method of gaging works well for single-phase fluids in any gravity environment so long as the fluid is uniformly mixed with no significant density variations. But under zero-g, density and temperature variations can exist in the fluid, especially when heat is added without any fluid movement (convection). Under these conditions, the gage measures the average density of the oxygen between the two tubes which may or may not be representative of the average density in the tank.

If the gage is either opened or shorted, the signal conditioner is overdriven and a greater-than-100-percent quantity is indicated. Other malfunction characteristics follow.

#### Failure Mode

### Effect

- 1. Elements of probe shorted to Full scale output each other
- 2. Wire to either element Full scale output disconnected from probe
- 3. Outside element of probe<br/>or its lead wire shorted<br/>to groundMeasurement indicates<br/>some value between zero<br/>and full scale
- 4. Inside element of probe Random output tending or its lead shorted to towards zero ground
- 5. Clear shorted probe
  6. Clear open probe fault
  6. Clear open probe fault
  0.7 second, then increases to correct value in about 1-1/2 second
  0.7 second
  0.7 second, then increases to correct value in about 1-1/2 second
- 7. Intermittent shorts, any Output becomes irregular combination sawtooth

### OXYGEN TANK 2 PRESSURE INSTRUMENTATION

The location of the oxygen tank pressure measuring instrumentation is shown schematically in figure B7-4. Pressure transducers for both tanks are located in a valve module assembly along with the pressure switches and pressure relief valves as shown in figure B7-5. The valve module assembly is connected to the oxygen tanks by 19-foot lengths of 1/4-inch and 3/16-inch OD tubing.

The pressure transducer consists of a diaphragm 0.2 inch in diameter and 0.015 inch thick to which are attached 4 chips of strain-sensitive semi-conductor materials electrically connected into a bridge circuit. When pressure is applied, deflection of the diaphragm changes the electrical resistance of the semi-conductor clips to unbalance the bridge and develop an electrical output proportional to the applied pressure. This output is amplified so that full-scale pressure of 1050 psia gives a 5 V dc output which is indicated on the CM instrument panel and telemetered to the ground through the PCM telemetry system.



Figure B7-4.- Oxygen system.

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Figure B7-5.- Pressure transducer, relief valve, and pressure switch.

Other pressure transducer parameters are as follows:

| Range            | 19 to 1080 psia          |  |  |  |  |  |
|------------------|--------------------------|--|--|--|--|--|
| Accuracy         | ±2.68 percent fuel range |  |  |  |  |  |
| Output voltage   | O to 5 V dc              |  |  |  |  |  |
| Output impedance | 500 ohms                 |  |  |  |  |  |
| Power            | 1.5 watts                |  |  |  |  |  |
| Voltage supply   | 28 V dc                  |  |  |  |  |  |
| Data sampled     | Once per second          |  |  |  |  |  |

Under normal operating conditions oxygen flow through the 19 feet of tubing is about 1.5 pounds per hour and the pressure drop through the line is negligible.

The physical dimensions and electronic characteristics of the pressure transducer are such that its time lags are negligible as compared with acoustical lags of the tubing. If the relief valve opens (normally set at 1008 psia) or if the pressure in the tank changes suddenly, the delta P is communicated through the tube at sonic velocity (813 fps at  $288^{\circ}$  R) so that a delay of about 23 msec would be expected exclusive of pressure drops due to flow through the tubing. Tests run at MSC show that when a step pressure increase is applied at the tank end of the system, pressure indicated by the transducer begins to change in about 16 msec and reaches 63 percent of the pressure change in about 40 msec.

### PULSE CODE MODULATION SYSTEM DESCRIPTION

The instrumentation system on the Apollo spacecraft interfaces with a pulse code modulation (PCM) telemetry system. In such a system, measurements are not presented continuously, but are sampled in time and quantitized in amplitude. Signal conditioners standardize the outputs from all sensors to a range of 0 to 5 volts. This voltage is fed into the PCM system where it is sampled and encoded for transmission to the ground.

The PCM system basically consists of a number of electronic input switches and an analog-to-digital encoder, all of which are controlled by a programmer. The analog switches, through programmer control, are sampled sequentially with a sample period of 40 microseconds for each

input. The sampled voltage is then converted by the encoder into an 8-bit binary word which is subsequently transmitted to the ground. The sampling rate for each channel is selected on the basis of the rapidity with which that channel value changes under normal operation. Programmer sampling rates are 200, 100, 50, 10, and 1 sample per second. The end result of this operation when the system is in the high-bit-rate mode is a serial stream of data consisting of 128 eight-bit words in each frame with 50 frames transmitted each second. This corresponds to a bit rate of 51,200 bits per second. In the low-bit-rate mode, 1600 bits per second are transmitted and the measurements are made at a reduced sampling rate.

In evaluating telemetry data, consideration must be given to the fact that the system samples data in time and quantitizes in amplitude.

Figure B7-6 depicts an analog signal and its equivalent digital representation to illustrate several limitations of PCM telemetry systems.

1. Fast transients which happen to occur between the sample times will not be recorded.

2. A long transient whose peak amplitude occurs between sample times will be recorded with an incorrect peak amplitude.

3. A low-amplitude transient may go completely unrecorded even if its peak amplitude occurs at a sample time.

4. A change of one count in a parameter does not necessarily mean that the analog quantity has changed by an amount equal to the difference in count values. If the analog quantity happens to be very close to the switchover point between counts, a small change can cause the count to change.

5. If the analog quantity remains for a long time close to the switchover point from one count to the next, the output may toggle (jump back and forth) from one count to another. This does not indicate that the analog value is actually changing this rapidly but is characteristic of the system when noise is present.

6. In addition to the phenomena illustrated in figure B7-6, it must be recognized that noise in the RF link may cause erroneous data to be received on the ground. Such errors usually appear in the data as values which differ greatly from adjacent outputs from the same channel.

Table B7-II lists the measurements telemetered from the Apollo 13 command and service modules as well as their ranges, sampling rates, and value of one count.



Figure B7-6.- Digital coding and reconstruction of analog signal.

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|         | Measurement                     |      | Samples/Second |       | Units/Count |         |              |
|---------|---------------------------------|------|----------------|-------|-------------|---------|--------------|
| Number  |                                 | Unit | Approx.        | Range | High Bit    | Low Bit | onit's count |
| Number  | 11616                           | OHIC | Low            | High  | Rate        | Rate    |              |
| CA1820T | TEMP CREW HS ABL                | °F   | -300           | +850  | 1           | -       | 4 - *NL      |
| CA1821T | TEMP CREW HS ABL                | °F   | -300           | +850  | 1           | -       | 4 - NL       |
| CA1822T | TEMP CREW HS ABL                | °F   | -300           | +850  | 1           | -       | 4 - NL       |
| CA1823T | TEMP CREW HS ABL<br>SUR LOC 10A | °F   | -300           | +850  | 1           | -       | 4 - NL       |
| SA1830T | TEMP SM SKIN                    | °F   | -120           | +270  | 1           | -       | 1.5 - NL     |
| SA1831T | TEMP SM SKIN                    | °F   | -120           | +270  | 1           | -       | 1.5 - NL     |
| SA1832T | TEMP SM SKIN<br>SUBE LOC 74     | °F   | -120           | +270  | 1           | -       | 1.5 - NL     |
| SA1833T | TEMP SM SKIN                    | °F   | -120           | +270  | 1           | -       | 1.5 - NL     |
| SA2377T | TEMP BAY 2 OX                   | ۰F   | -100           | +200  | 1           | -       | 1.2          |
| SA2378T | TEMP BAY 3 OX                   | °F   | -100           | +200  | 1           | -       | 1.2          |
| SA2379T | TANK SURFACE<br>TEMP BAY 5 FUEL | °F   | -100           | +200  | 1           | -       | 1.2          |
| SA2380T | TEMP BAY 6 FUEL<br>TANK SURFACE | °F   | -100           | +200  | 1           | -       | 1.2          |
| SC00300 | QUANTITY H2 TANK 1              | PCT  | 0              | 100   | 1           | 1       | 0.4          |
| SC0031Q | QUANTITY H2 TANK 2              | PCT  | 0              | 100   | 1           | 1       | 0.4          |
| SC0032Q | QUANTITY 02 TANK 1              | PCT  | 0              | 100   | 1           | 1       | 0.4          |
| SC0033Q | QUANTITY 02 TANK 2              | PCT  | 0              | 100   | 1           | 1       | 0.4          |
| SC0037P | PRESS 02 TANK 1                 | PSIA | 20             | 1080  | 1           | 1       | 4.0          |
| SC0038P | PRESS 02 TANK 2                 | PSIA | 20             | 1080  | 1           | 1       | 4.0          |
| SC0039P | PRESS H2 TANK 1                 | PSIA | 0              | 350   | 1           | 1       | 1.5          |
| SC0040P | PRESS H2 TANK 2                 | PSIA | 0              | 350   | 1           | 1       | 1.5          |
| SCOOLIT | TEMP O2 TANK 1                  | °F   | -325           | +80   | 1           | 1       | 1.6          |
| SC0042T | TEMP O2 TANK 2                  | °F   | -325           | +80   | 1           | 1       | 1.6          |
| SCOOL3T | TEMP H2 TANK 1                  | °F   | -425           | -200  | 1           | 1       | 1.0          |
| SCOOL4T | TEMP H2 TANK 2                  | °F   | -425           | -200  | 1           | 1       | 1.0          |
| CC0175T | TEMP STATIC                     | °F   | +32            | +248  | 1           | -       | 1            |
| ссо176т | TEMP STATIC                     | °F   | +32            | +248  | 1           | -       | 1            |
| CC0177T | TEMP STATIC                     | °F   | +32            | +248  | 1           | -       | 1 - NL       |
| CC0200V | AC VOLTAGE MAIN                 | VAC  | 0              | +150  | 10          | 1       | 0.6          |
| CC0203V | AC VOLTAGE MAIN                 | VAC  | 0              | +150  | 10          | 1       | 0.6          |
| CC0206V | DC VOLTAGE MAIN                 | VDC  | 0              | +45   | 10          | 1       | 0.18         |
| CC0207V | DC VOLTAGE MAIN                 | VDC  | 0              | +45   | 10          | 1       | 0.18         |
| 1       | 000 0                           |      | L              |       |             |         | <u> </u>     |

NL - Non Linear

| Measurement |                                   |                |               |                 | Samples/Second   |                 |             |  |
|-------------|-----------------------------------|----------------|---------------|-----------------|------------------|-----------------|-------------|--|
| Number      | Title                             | Unit           | Approx<br>Low | . Range<br>High | High Bit<br>Rate | Low Bit<br>Rate | Units/Count |  |
| ćC0210V     | DC VOLTAGE BAT-                   | VDC            | 0             | +45             | 10               | 1               | 0.18        |  |
| CC0511A     | DC VOLTAGE BAT-                   | VDC            | 0             | +45             | 10               | 1               | 0.18        |  |
| CC0215C     | DC CURRENT BATT                   | AMP            | 0             | +5              | 10               | l               | 0.02        |  |
| CC0222C     | DC CURRENT<br>BATTERY A           | AMP            | 0             | +100            | 10               | 1               | 0.4         |  |
| CC0223C     | DC CURRENT<br>BATTERY B           | AMP            | 0             | +100            | 10               | 1               | 0.4         |  |
| CC0224C     | DC CURRENT<br>BATTERY C           | AMP            | 0             | +100            | 10               | 1               | 0.4         |  |
| CC0232V     | DC VOLTAGE BAT-<br>TERY RELAY BUS | VDC            | 0             | +45             | 10               | 1               | 0.18        |  |
| SC2060P     | N2 PRESSURE FC 1<br>REGULATED     | PSIA           | 0             | 75              | 10               | -               | 0.3         |  |
| SC2061P     | N2 PRESSURE FC 2<br>REGULATED     | PSIA           | 0             | 75              | 10               | -               | 0.3         |  |
| SC2062P     | N2 PRESSURE FC 3<br>REGULATED     | PSIA           | 0             | 75              | 10               | -               | 0.3         |  |
| SC2066P     | 02 PRESSURE FC 1<br>REGULATED     | PSIA           | 0             | 75              | 10               | -               | 0.3         |  |
| SC2067P     | 02 PRESSURE FC 2                  | PSIA           | 0             | 75              | 10               | -               | 0.3         |  |
| SC2068P     | 02 PRESSURE FC 3                  | PSIA           | 0             | 75              | 10               | -               | 0.3         |  |
| SC2069P     | H2 PRESSURE FC 1                  | PSIA           | 0             | 75              | 10               | -               | 0.3         |  |
| SC2070P     | H2 PRESSURE FC 2<br>REGULATED     | PSIA           | 0             | 75              | 10               | -               | 0.3         |  |
| SC2071P     | H2 PRESSURE FC 3                  | PSIA           | 0             | 75              | 10               | -               | 0.3         |  |
| SC2081T     | TEMP FC 1 COND                    | °F             | +145          | +250            | 1                | 1               | 0.4         |  |
| SC2082T     | TEMP FC 2 COND<br>EXHAUST         | °F             | +145          | +250            | 1                | 1               | 0.4         |  |
| SC2083T     | TEMP FC 3 COND                    | °F             | +145          | +250            | 1                | 1               | 0.4         |  |
| SC2084T     | TEMP FC 1 SKIN                    | °F             | +80           | +550            | 1                | 1               | 2           |  |
| SC2085T     | TEMP FC 2 SKIN                    | °F             | +80           | +550            | 1                | 1               | 2           |  |
| SC2086T     | TEMP FC 3 SKIN                    | °F             | +80           | +550            | 1                | 1               | 2           |  |
| SC2087T     | TEMP FC 1 RADIATOR<br>OUTLET      | °F             | -50           | +300            | l                | 1               | 1.4         |  |
| SC2088T     | TEMP FC 2 RADIATOR<br>OUTLET      | °F             | -50           | +300            | 1                | 1               | 1.5         |  |
| SC2089T     | TEMP FC 3 RADIATOR<br>OUTLET      | °F             | -50           | +300            | 1                | 1               | 1.5         |  |
| SC2090T     | RAD INLET TEMP FC 1               | ۰ <sub>F</sub> | -50           | +300            | 1                | -               | 1.5         |  |
| SC2091T     | RAD INLET TEMP FC 2               | ۰F             | -50           | +300            | i                | -               | 1.5         |  |
| SC2092T     | RAD INLET TEMP FC 3               | °F             | -50           | +300            | 1                | -               | 1.5         |  |
| SC2113C     | DC CURRENT FC 1                   | AMP            | 0             | +100            | 10               | 1               | 0.4         |  |
|             | OUTLET                            |                |               |                 |                  |                 |             |  |

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|   | Measurement  |   | Samples/Second |  | Units/Count                |                  |   |
|---|--|---|----------------|--|----------------------------|------------------|---|
| Number  | Title  | Unit                                      | Approx         | . Range                                    | High Bit                   | Low Bit          |   |
| Manoer  | 11016  | OHIC                                      | Low            | High                                       | Rate                       | Rate             |   |
| SC2114C   | DC CURRENT FC 2<br>OUTPUT  | AMP                                       | 0              | +100.0                                     | 10                         | 1                | 0.4   |
| SC2115C   | DC CURRENT FC 3<br>OUTPUT  | AMP                                       | 0              | +100.0                                     | 10                         | 1                | 0.4   |
| SC2139R<br>SC2140R<br>SC2141R<br>SC2142R<br>SC2142R<br>SC2143R<br>SC2144R | FLOW RATE H2 FC 1<br>FLOW RATE H2 FC 2<br>FLOW RATE H2 FC 3<br>FLOW RATE H2 FC 3<br>FLOW RATE 02 FC 1<br>FLOW RATE 02 FC 2 | LB/HR<br>LB/HR<br>LB/HR<br>LB/HR<br>LB/HR |                | .2<br>.2<br>.2<br>1.7<br>1.7               | 10<br>10<br>10<br>10       | -<br>-<br>-<br>- | .001 - NL<br>.001 - NL<br>.001 - NL<br>.005 - NL<br>.005 - NL |
| SC2144N   | PH FACTOR WATER  |   | NORM           | HIGH                                       | 10                         | 1                | .005 - NL   |
| SC2161X   | PH FACTOR WATER  |   | NORM           | HIGH                                       | 10                         | 1                |   |
| SC2162X   | PH FACTOR WATER<br>COND FC 3   |   | NORM           | HIGH                                       | 10                         | 1                |   |
| CC2962C   | CSM TO LEM CURRENT<br>MONITOR  | AMP                                       | 0              | +10  | 10                         | 1                | 0.04  |
| CD0005V   | DC VOLTAGE PYRO<br>BUS A   | VDC                                       | 0              | +40  | 10                         | -                | 0.15  |
| CD0006V   | DC VOLTAGE PYRO<br>BUS B   | VDC                                       | 0              | +40  | 10                         | -                | 0.15  |
| CD0023X<br>CD0024X  | CM-SM RELAY CLOSE A<br>CM-SM SEP RELAY<br>CLOSE B  |   |                | SEP<br>SEP                                 | 10<br>10                   | 1<br>1           |   |
| CD0123X   | SLA SEPARATION<br>RELAY A  |   |                | SEP  | 10                         | 1                |   |
| CD0124X   | SLA SEPARATION<br>RELAY B  |   |                | SEP  | 10                         | 1                |   |
| CDO130X   | HAND CONTROLLER<br>INPUT A   |   |                | ABORT                                      | 10                         | 1                |   |
| CD0131X   | HAND CONTROLLER<br>INPUT B   |   |                | ABORT                                      | 10                         | 1                |   |
| CDO132X   | EDS ABORT LOGIC<br>INPUT NO 1  |   | VOTE/<br>OFF   | ARM  | 10                         | 1                |   |
| CD0133X   | EDS ABORT LOGIC<br>INPUT NO 2  |   | VOTE/<br>OFF   | ARM  | 10                         | 1                |   |
| CDO134X   | EDS ABORT LOGIC<br>INPUT NO 3  |   | VOTE/<br>OFF   | ARM  | 10                         | 1                |   |
| CD0135X   | EDS ABORT LOGIC<br>OUTPUT A  |   |                | ABORT                                      | 10                         | 1                |   |
| CD0136X   | EDS ABORT LOGIC  |   |                | ABORT                                      | 10                         | 1                |   |
| CD0170X<br>CD0171X<br>CD0173X<br>CD0174X<br>CD0200V                       | RCS ACTIVATE SIG A<br>RCS ACTIVATE SIG B<br>CM RCS PRESS SIG A<br>CM RCS PRESS SIG B<br>DC VOLTAGE LOGIC                   | VDC                                       | 0              | ENABLE<br>ENABLE<br>PRESS<br>PRESS<br>+ 40 | 10<br>10<br>10<br>10<br>10 | 1<br>1<br>1<br>1 | 0.15  |
|   | BUS A  | -   | -              |  |                            |                  |   |

NL - Non Linear

|                               | Measurement   |               | Samples/Second |                     |                  |                 |                   |
|-------------------------------|---|---------------|----------------|---------------------|------------------|-----------------|-------------------|
| Number                        | Title   | Unit          | Approx<br>Low  | . Range<br>High     | High Bit<br>Rate | Low Bit<br>Rate | Units/Count       |
| CD0201V                       | DC VOLTAGE LOGIC  | VDC           | 0              | + 40                | 10               | -               | 0.15              |
| CD0230X<br>CD0231X<br>CD1154X | FWD HS JETTISON A<br>FWD HS JETTISON B<br>CSM-LEM LOCK RING<br>SEPE BELAY A |               |                | JETT<br>JETT<br>SEP | 10<br>10<br>10   | 1<br>1<br>1     |                   |
| CD1155X                       | CSM-LEM LOCK RING<br>SEP RELAY B  |               |                | SEP                 | 10               | 1               |                   |
| CEOOOLX                       | DROGUE DEPLOY RELAY   |               |                | DEPLOY              | 10               | 1               |                   |
| CE0002X                       | DROGUE DEPLOY RELAY<br>CLOSE B  |               |                | DEPLOY              | 10               | 1               |                   |
| CE0003X                       | MAIN CHUTE DEPL DRG   |               |                | DEPLOY              | 10               | 1               |                   |
| CE0004X                       | MAIN CHUTE DEPL DRG   |               |                | DEPLOY              | 10               | l               |                   |
| CE0321X                       | MAIN CHUTE DISCON-  |               |                | DISC                | 10               | 1               |                   |
| CE0322X                       | MAIN CHUTE DISCON-<br>NECT RELAY B  |               |                | DISC                | 10               | l               |                   |
| CF0001P                       | PRESSURE CABIN  | PSIA          | 0              | 17                  | 1                | 1               | 0.067             |
| CF00021<br>CF0003P            | PRESS 02 SUIT TO<br>CABIN DIFF  | IN<br>H2O     | -5             | +125<br>+5          | 10               | 1<br>-          | 0.3 - NL<br>0.04  |
| CF0005P                       | PRESS CO2 PARTIAL   | MIM HG        | 0              | 30.00               | 1                | 1               | 0.12 - NL         |
| CF0006P<br>CF0008T            | PRESS SURGE TANK<br>TEMP SUIT SUPPLY<br>MANIF                               | °F            | 30<br>+20      | 1080<br>+95         | 10<br>1          | 1<br>1          | 4<br>0.3          |
| CF0009Q                       | QUANTITY WASTE<br>WATER TANK  | PCT           | 0              | 100                 | 1                | 1               | 0.4 - NL          |
| CF0010Q                       | QUAN POTABLE H20<br>TANK  | PCT           | 0              | 100                 | 1                | 1               | 0.3 - NL          |
| CF0012P                       | PRESS SUIT DEMAND<br>REG SENSE  | PSIA          | 0              | 17                  | 10               | 1               | 0.07              |
| CF0015P                       | PRESS SUIT COM-<br>PRESSOR DIFF   | PSID          | 0              | 1.00                | 10               | 1               | 0.0035 - NL       |
| CF0016P                       | PRESS GLYCOL PUMP   | PSIG          | 0              | 60                  | 10               | 1               | 0.24              |
| CF0017T                       | TEMP GLYCOL EVAP  | °F            | +20            | +95                 | l                | -               | 0.3               |
| CF0018T                       | TEMP GLY EVAP<br>OUTLET LIQUID  | °F            | +25            | +75                 | l                | 1               | 0.2               |
| CF0019Q                       | QUANTITY GLYCOL   | PCT           | 0              | 107                 | 10               | 1               | 0.5 - NL          |
| CF0020T                       | TEMP SPACE RADI-  | °F            | -50            | +100                | 1                | 1               | 0.6 - NL          |
| CF0034P                       | BACK PRESS GLYCOL   | PSIA          | 0              | 0.25                | 1                | -               | 0.0008            |
| CF0035R<br>CF0036P            | FLOWRATE ECS 02<br>PRESS OUTLET 02<br>REG SUPPLY                            | LB/HR<br>PSIG | 0.16<br>0      | 1<br>150            | 10<br>10         | _<br>1          | 0.003 - NL<br>0.6 |

NL - Non Linear

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| Number                                   | Title  | Unit  | Approx<br>Low            | - Range<br>High           | High Bit<br>Rate     | Low Bit<br>Rate | Units/Count |
|--|--|-------|--------------------------|---------------------------|----------------------|-----------------|-------------|
| CF0070P                                  | PRESS SEC GLYCOL   | PSIG  | 0                        | 60                        | 10                   | 1               | 0.24        |
| CF0071T                                  | TEMP SEC EVAP  | ۰F    | +25                      | +75                       | 10                   | 1               | 0.2         |
| CF0072Q                                  | QUANTITY SEC GLYCOL  | PCT   | 0                        | 100                       | 10                   | 1               | 0.8 - NL    |
| CF0073P                                  | PR SECONDARY EVAP  | PSIA  | 0.05                     | 0.25                      | 1                    | -               | 0.0008      |
| CF0120P                                  | PRESS H20 AND  | PSIA  | 0                        | 50                        | 1                    | -               | 0.2         |
| CF0157R                                  | RATE GLYCOL FROM   | LB/HR | 45                       | 330                       | 10                   | -               | 0.9 - NL    |
| CF0181T                                  | TEMP GLYCOL EVAP<br>INLET  | ۰F    | +35                      | +100                      | 1                    | -               | 0.3         |
| SF0260T                                  | TEMP PRIMARY RADI-   | °F    | +55                      | +120                      | 1                    | 1               | 0.25        |
| SF0262T                                  | TEMP SECONDARY<br>RADIATOR INLET   | °F    | +55                      | +120                      | 1                    | 1               | 0.25        |
| SF0263T                                  | TEMP SEC RADIATOR  | °F    | +30                      | +70                       | l                    | 1               | 0.15        |
| SF0266X                                  | RADIATOR FLOW CONT<br>SYS 1 OR 2   |       | SYS 1                    | SYS 2                     | 10                   | 1               |             |
| сго46от                                  | TEMP URINE DUMP  | °F    | 0                        | +100                      | 1                    | 1               | 0.4         |
| CF0461T                                  | TEMP WASTE WATER<br>DUMP NOZZLE  | °F    | 0                        | +100                      | 1                    | 1               | 0.4         |
| CG1040V                                  | 120 VDC PIPA SUPPLY  | VDC   | +84                      | +135                      | 1                    | -               | 0.2         |
| CG1110V                                  | 2.5 VDC TM BIAS  | VDC   | 0                        | 5                         | 1                    | 1               | 0.02        |
| CG1201V                                  | IMU 28V .8KC 1 PCT   | VRMS  | 0                        | 30                        | l                    | -               | 0.12 - NL   |
| CG1331V                                  | 3.2KC 28V SUPPLY   | VRMS  | 0                        | 30                        | 1                    | -               | 0.12 - NL   |
| CG1513X<br>CG1523X<br>CG1533X<br>CG2112V | 28V IMU STANDBY<br>28V CMC OPERATE<br>28V OPTX OPERATE<br>IG 1X RESOLVER OUT-<br>PUT SIN | VRMS  | OFF<br>OFF<br>OFF<br>-21 | STBY<br>OPR<br>OPR<br>+21 | 10<br>10<br>10<br>10 | 1<br>1<br>1     | 0.17        |
| CG2113V                                  | IG 1X RESOLVER OUT-  | VRMS  | -21                      | +21                       | 10                   | -               | 0.17        |
| CG2117V                                  | IGA SERVO ERROR IN<br>PHASE  | VRMS  | -3                       | +3                        | 100                  | -               | 0.025       |
| CG2142V                                  | MG 1X RESOLVER OUT-  | VRMS  | -21                      | +21                       | 10                   | -               | 0.16        |
| CG2143V                                  | MG 1X RESOLVER OUT-  | VRMS  | ~20                      | +40                       | 10                   | -               | 0.16        |
| CG2147V                                  | MGA SERVO ERROR IN   | VRMS  | -3                       | +3                        | 100                  | -               | 0.024       |
| CG2172V                                  | OG 1X RESOLVER OUT-<br>PUT SINE  | VRMS  | ~21                      | +21                       | 10                   | -               | 0.16        |

NL - Non Linear

|         | Measurement                   |             | Samples/Second      |                 |                  |                 |             |
|---------|-------------------------------|-------------|---------------------|-----------------|------------------|-----------------|-------------|
| Number  | Title                         | Unit        | Approx<br>Low       | . Range<br>High | High Bit<br>Rate | Low Bit<br>Rate | Units/Count |
| CG2173V | OG 1X RESOLVER OUT-           | VRMS        | -21                 | +21             | 10               | _               | 0.16        |
| CG2177V | OGA SERVO ERROR               | VRMS        | -3                  | +3              | 100              | _               | 0.025       |
| CG2300T | PIPA TEMPERATURE              | °F          | +119                | +140            | 1                | 1               | 0.08        |
| CG3721V | SHAFT CDU DAC OUT-            | VRMS        | -12                 | +12             | 10               | -               | 0.09        |
| CG3722V | TRUNNION CDU DAC              | VRMS        | -12                 | +12             | 10               | -               | 0.09        |
| CG5040X | CMC WARNING                   |             | WARN                |                 | 10               | 1               |             |
| СН3500Н | FDAI CM/SM ATT<br>ERBOR PITCH | DEG         | -5<br>-15           | +5              | 50               | -               | MM ,        |
| СН3501Н | FDAI CM/SM ATT                | DEG         | -5                  | +5              | 50               | -               | MM          |
| СН3502Н | FDAI CM/SM ATT                | DEG         | -5<br>5             | +5              | 100              | -               | MM          |
| CH3503R | FDAI SCS BODY RATE<br>PITCH   | DEG/<br>SEC | -1<br>-5            | +1<br>+5        | 100              | -               | MM          |
| CH3504R | FDAI SCS BODY RATE<br>YAW     | DEG/<br>SEC | -10<br>-1<br>-5     | +10<br>+1<br>+5 | 100              | _               | ММ          |
| CH3505R | FDAI SCS BODY RATE<br>ROLL    | DEG/<br>SEC | -10<br>-1<br>-5     | +10<br>+1<br>+5 | 100              | -               | MM          |
| СН3517Н | GIMBAL POSITION               | DEG         | -50<br>-5           | +50<br>+5       | 100              | -               | 0.04        |
| СН3518Н | GIMBAL POSITION               | DEG         | -5                  | +5              | 100              | -               | 0.04        |
| сн3546х | RCS SOLENOID ACT              |             | FIRE/               | ARM             | 200              | -               |             |
| СН3547Х | RCS SOLENOID ACT              |             | FIRE/               | ARM             | 200              | -               |             |
| сн3548х | RCS SOLENOID ACT              |             | FIRE/               | ARM             | 200              | -               |             |
| сн3549х | RCS SOLENOID ACT              |             | FIRE/               | ARM             | 200              | -               |             |
| сн3550х | RCS SOLENOID ACT              |             | FIRE/               | ARM             | 200              | -               |             |
| СН3551Х | RCS SOLENOID ACT              |             | FIRE/               | ARM             | 200              | -               |             |
| СН3552Х | RCS SOLENOID ACT<br>B3/15/-X  |             | FIRE/               | ARM             | 200              | -               |             |
| СН3553Х | RCS SOLENOID ACT              |             | FIRE/               | ARM             | 200              | -               |             |
| сн3554х | RCS SOLENOID ACT              |             | FIRE                | ARM             | 200              | -               |             |
| СН3555Х | RCS SOLENOID ACT<br>D2/22/Z   |             | OFF<br>FIRE/<br>OFF | ARM             | 200              | -               |             |

MM - Multiple Mode Calibration

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| Measurement |  |      |                     |               | Samples/Second |         | Units/Count |
|-------------|--|------|---------------------|---------------|----------------|---------|-------------|
|             |  |      | Approx.             | Range         | High Bit       | Low Bit | 011202,22   |
| Number      | Title                                      | Unit | Low                 | High          | Rate           | Rate    |             |
| сн3556х     | RCS SOLENOID ACT                           |      | FIRE/               | ARM           | 200            | -       |             |
| СН3557Х     | D1/21/-Z<br>RCS SOLENOID ACT               |      | FIRE/               | ARM           | 200            | -       | 1           |
| сн3558х     | B2/12/-Z<br>RCS SOLENOID ACT               |      | FIRE/               | ARM           | 200            | -       |             |
| сн3559Х     | Al/Y<br>RCS SOLENOID ACT                   |      | FIRE/               | ARM           | 200            | -       |             |
| снз560х     | C2/Y<br>RCS SOLENCID ACT                   |      | FIRE/               | ARM           | 200            | -       |             |
| CH3561X     | RCS SOLENOID ACT                           |      | FIRE/               | ARM           | 200            | ~       |             |
| СН3574Х     | TRANSLATIONAL                              |      | OFF                 | ON            | 10             | 1       |             |
| СН3575Х     | TRANSLATIONAL                              |      | OFF                 | ON            | 10             | 1       |             |
| сн3576х     | TRANSLATIONAL                              |      | OFF                 | ON            | 10             | 1       |             |
| СН3577Х     | TRANSLATIONAL                              |      | OFF                 | ON            | 10             | 1       |             |
| сн3578х     | TRANSLATIONAL                              |      | OFF                 | ON            | 10             | 1       |             |
| CH3579X     | TRANSLATIONAL                              |      | OFF                 | ON            | 10             | 1       |             |
| СН3582V     | SCS TVC AUTO COM-                          | VDC  | -10                 | +10           | 100            | -       | 0.08        |
| CH3583V     | SCS TVC AUTO COM-                          | ADC  | -10                 | +10           | 100            | ~       | 0.08        |
| СН3585Н     | ROT CONTROL/MTVC                           | VDC  | -10                 | +10           | 50             | -       | 0.078       |
| СН3586Н     | ROT CONTROL/MTVC                           | VDC  | -10                 | +10           | 50             | -       | 0.08        |
| СН35871     | I ROT CONTROL/MTVC                         | DEG  | -11                 | +11           | 50             | -       | 0.087       |
| сн3588)     | ATTITUDE DEADBAND                          |      | MAX                 | MIN           | 10             | 1       |             |
| CH35902     | HIGH PRO RATE LIMIT                        |      | LOW<br>OFF          | HIGH<br>ON    | 10<br>10       |         |             |
| CH3593      | RATE 5<br>FDAI SCALE ERROR                 |      | OFF                 | ON            | 10             | 1       |             |
| CH3600      | 50/15, RT50/10<br>X SCS DELTA V            |      | CSM                 | LM/           | 10             | 1       |             |
| CH 3601     | CG-LM/CSM POS<br>X DIR RCS SW NO 1         |      | OFF                 | CSM<br>ENABLE | 10             | 1       |             |
| СН3602      | ENABLE POS<br>X DIR RCS SW NO 2            |      | OFF                 | ENABLE        | 10             | 1       |             |
| сн3604      | EN ABLE POS<br>X SPS SOLENOID              |      | FIRE/               | ARM           | 10             | 1       |             |
| СН3605      | DRIVER NO 1<br>SPS SOLENOID<br>DRIVER NO 2 |      | OFF<br>FIRE/<br>OFF | ARM           | 10             | 1       |             |

|                    | Measurement                        |        | Samples/Second |           |              |         |               |
|--------------------|------------------------------------|--------|----------------|-----------|--------------|---------|---------------|
| Number             | Title                              | Unit   | Approx         | . Range   | High Bit     | Low Bit | Units/Count   |
|                    |                                    |        | Low            | High      | Rate         | Rate    |               |
| сн3606х            | LIMIT CYCLE SW                     |        | ON             | OFF       | 10           | 1       |               |
| сн3607х            | SC CONTROL SOURCE                  |        | СМС            | SCS       | 10           | 1       |               |
| сн3609х            | ROLL MAN ATT SW                    |        | OFF            | ON        | 10           | 1       |               |
| сн3610х            | R MAN ATT SW MIN                   |        | OFF            | ON        | 10           | 1       |               |
| CH3612X            | PITCH MAN ATT SW<br>ACCEL CMD POS  |        | OFF            | ON        | 10           | l       |               |
| снз613х            | P MAN ATT SW MIN<br>IMP CMD POS    |        | OFF            | ON        | 10           | 1       |               |
| сн3615х            | YAW MAN ATT SW                     |        | OFF            | ON        | 10           | 1       |               |
| СН3616Х            | YAW MAN ATT SW<br>MIN IMP CMD POS  |        | OFF            | ON        | 10           | 1       |               |
| СН3623Х            | GYRO 1 COMB SPIN                   |        | LOW            | NORM      | 10           | 1       |               |
| СН 3624 Х          | GYRO 2 COMB SPIN                   |        | WQI            | NORM      | 10           | 1       |               |
| снз6з5х            | BMAG MODE SW-ROLL                  |        | OFF            | ON        | 10           | _       |               |
| сн3636х            | BMAG MODE SW-ROLL                  |        | OFF            | ŅN        | 10           | -       |               |
| снзбз8х            | BMAG MODE SW-PITCH                 |        | OFF            | ON        | 10           | -       |               |
| сн3639х            | BMAG MODE SW-PITCH                 |        | OFF            | ON        | 10           | -       |               |
| снз641х            | BMAG MODE SW-YAW                   |        | OFF            | ON        | 10           | -       |               |
| снз642х            | BMAG MODE SW-YAW                   |        | OFF            | ON        | 10           | -       |               |
| снз666с            | TVC PITCH DIFF                     | MAMP   | -800           | +800      | 200          | -       |               |
| сн3667с            | TVC YAW DIFF<br>CURRENT            | MAMP   | -800           | +800      | 100          | -       |               |
| CJ0060J            | EKG COMMANDER LH                   | MV     | NA             | NA        | 200          | -       |               |
| CJ0061J            | EKG COMMANDER CTR                  | MV     | NA             | NA        | 2 <b>0</b> 0 | -       |               |
| CJ0062J            | EKG LM PILOT<br>BH COUCH           | MV     | NA             | NA        | 200          | -       |               |
| CJ0200R            | RESP RATE CMD,                     | ОНМ    | NA             | NA        | 50           | -       |               |
| CJ0201R            | RESP RATE CM<br>PILOT CTR COUCH    | онм    | NA             | NA        | 50           | -       |               |
| CJ0202R            | RESP RATE LM PILOT<br>RH COUCH     | онм    | NA             | NA        | 50           | -       |               |
| СКОО26А<br>СКОО27А | CM ACCEL X-AXIS<br>CM ACCEL Y-AXIS | G<br>G | -2<br>-2       | +10<br>+2 | 100<br>100   | _       | 0.05<br>0.016 |

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|                    | Measurement   |            | Samples/Second |           | Units/Count |         |                    |
|--------------------|---|------------|----------------|-----------|-------------|---------|--------------------|
|                    | Title   | Unit       | Approx. Range  |           | High Bit    | Low Bit |                    |
| Number             |   |            | Low            | High      | Rate        | Hate    |                    |
| CK0028A<br>CK1051K | CM ACCEL Z-AXIS<br>RADIATION DOS-                     | G<br>VDC   | -2<br>0        | +2<br>5   | 100<br>10   | -       | 0.016<br>0.02 - NL |
| CK1052K            | RADIATION DOS-  | VDC        | 0              | 5         | 10          | -       | 0.02 - NL          |
| CK1053R            | IMETER 2<br>DOSIMETER RATE<br>CHANGE                  | VDC        | 0              | 5         | l           | -       | 0.02 - NL          |
| СК1043<br>СК1044   | 70mm HASSELBLAD<br>70mm LUNAR PHOTOG-<br>RAPHY        |            | OFF<br>OFF     | ON<br>ON  | 100<br>100  | -       |                    |
| SPOOOlP            | HE PRESS TANK   | PSIA       | 0.             | 5000      | 10          | 1       | 10                 |
| SP0002T            | HE TEMP TANK  | °F         | -100           | +200      | 1           | -       | 1.C                |
| SP0003F            | PRESS OXIDIZER  | PSIA       | 0              | 250       | 10          | L       | 7                  |
| SPOOD6P            | PRESS FUEL TANKS                                      | PSIA       | 0              | 250<br>90 | 10<br>10    | 1 -     | 0.46               |
| SP0022H            | VLV 1 POT B   | DEG        |                |           | 10          | -       | 0.46               |
| SP0023H            | POSITION FUEL/OX<br>VLV 2 POT B                       | DEG        |                | 90        | 10          | -       | 0.46               |
| SP0024H            | POSITION FUEL/OX<br>VLV 3 POT B                       | DEG        |                | 90        | 10          | _       | 0.46               |
| SP0025H            | POSITION FUEL/OX<br>VLV 4 POT B                       | DEG        | 0              | 90        | 10          |         | 0.8                |
| SPOOLST            | TEMP ENG VALVE BODY<br>TEMP ENG FUEL FEED             | °F<br>°F   | 0              | +200      |             | 1       | 0.8                |
| SPOOLOT            | LINE<br>TEMP ENG OX FEED                              | °F         | 0              | +200      | l           | 1       | 0.8                |
| 92005Jm            | LINE<br>TEMP 1 OX DISTRI-                             | °F         | 0              | +200      | 1           | -       | 0.8                |
| gp0057             | BUTION LINE<br>TEMP 1 FUEL DISTRI-                    | °F         | 0              | +200      | 1           | -       | 0.8                |
| apoo(35            | BUTION LINE   | °F         | 0              | 600       | 1           | -       | 2.3                |
| SPOOLI             | TEMP NO 1   | ੇ<br>• ਜ   | 0              | 600       | 1           | -       | 2.3                |
| SP00621            | TEMP NO 2   | PSTA       | 0              | 5000.     | 1           | -       | 21                 |
| SP0600H            | TANK PR PRI   | DOTA       |                | 5000.     | 1           | -       | 21                 |
| SP06011            | ENG VLV ACT SYS<br>TANK PR SEC                        | PD1A       |                | 50        | l           | -       | 0.2                |
| SP06550            | Q QUAN OX TANK 1<br>PRI-TOTAL AUX                     | PUT        |                |           | 1           | -       | 0.2                |
| SP06560<br>SP06570 | QUAN OX TANK 2<br>QUAN FUEL TANK 1                    | PCT<br>PCT | 0              | 50        | 1           | -       | 0.2                |
| SP06580            | QUAN FUEL TANK 2                                      | PCT        | 0              | 60<br>150 | 1<br>100    | -       | 0.6                |
| SP0661             | CHAMBER   | PSTA       | 0              | 300       | 10          | -       | 1.3                |
| SP0930             | P PRESS FUEL SM/ENG<br>INTERFACE<br>D DRESS OY SM/ENG | PSIA       | 0              | 300       | 10          | -       | 1.3                |
| 52093L             | TNTERFACE   |            | ł              |           | 1           |         |                    |

|   | Measurement  |   | Samples/Second                            |   |   |                       |  |
|---|--|---|---|---|---|-----------------------|--|
| Number  | Number   |   | Approx.                                   | Range   | High Bit  | Low Bit               | Units/Count  |
| - Humber  | IItie  | Unit  | Low                                       | High  | Rate  | Rate                  |  |
| CR0001P<br>CR0002P<br>CR0003T<br>CR0004T<br>CR0035P<br>CR0036P                                  | HE PRESS TANK A<br>HE PRESS TANK B<br>HE TEMP TANK A<br>HE TEMP TANK B<br>PRESS CM-RCS HE<br>MANIFOLD 1<br>PRESS CM-RCS HE<br>MANIFOLD 2                                     | PSIA<br>PSIA<br>°F<br>°F<br>PSIA<br>PSIA            | 0.<br>0.<br>0<br>0<br>0                   | 5000<br>5000<br>+300<br>+300<br>400<br>400                | 1<br>10<br>10<br>10<br>10                       | 1<br>1<br>1<br>1<br>1 | 21<br>21<br>1.2<br>1.2<br>1.7                                    |
| SR5001P<br>SR5002P<br>SR5003P<br>SR5004P<br>SR5013T<br>SR5014T<br>SR5015T<br>SR5016T<br>SR5025Q | HE PRESS TANK A<br>HE PRESS TANK B<br>HE PRESS TANK C<br>HE PRESS TANK D<br>HE TEMP TANK A<br>HE TEMP TANK B<br>HE TEMP TANK C<br>HE TEMP TANK D<br>QUAN SM RCS PRO<br>SYS A | PSIA<br>PSIA<br>PSIA<br>°F<br>°F<br>°F<br>°F<br>VDC | 0<br>0<br>0<br>0<br>0<br>0<br>0<br>0<br>0 | 5000<br>5000<br>5000<br>+100<br>+100<br>+100<br>+100<br>5 | 1<br>1<br>1<br>10<br>10<br>10<br>10<br>10<br>10 |                       | 21<br>21<br>21<br>0.4<br>0.4<br>0.4<br>0.4<br>0.4<br>0.4<br>0.02 |
| SR5026Q   | QUAN SM RCS PRO<br>SYS B   | VDC   | 0   | 5   | 1   | 1                     | 0.02   |
| SR5027Q   | QUAN SM RCS PRO<br>SYS C   | VDC   | 0   | 5   | 1   | l                     | 0.02   |
| SR5028Q   | QUAN SM RCS PRO  | VDC   | 0   | 5   | l   | 1                     | 0.02   |
| SR5065T   | TEMP ENGINE PACK-  | °F  | 0   | +300  | l   | -                     | 1.2  |
| SR5066T   | TEMP ENGINE PACK-  | °F  | 0   | +300  | 1   | -                     | 1.2  |
| SR5067T   | TEMP ENGINE PACK-  | °F  | 0   | +300  | 1   | -                     | 1.2  |
| SR5068T   | TEMP ENGINE PACK-<br>AGE D   | °F  | 0   | +300  | l   | -                     | 1.2  |
| SR5729P<br>SR5733P  | A HE MANIFOLD PRESS<br>OX MANIFOLD PR<br>SYS A   | PSIA<br>PSIA  | 0<br>0                                    | 400<br>300  | 10<br>10  | 1<br>-                | 1.7<br>1.3   |
| SR5737P   | FUEL MANIFOLD PR<br>SYS A  | PSIA  | 0   | 400   | 10  | 1                     | 1.7  |
| SR5776P   | B HE MANIFOLD PRESS  | PSIA  | 0   | 400   | 10  | 1                     | 1.7  |
| SR5780P   | OX MANIFOLD PR<br>SYS B  | PSIÁ  | 0   | 300   | 10  | -                     | 1.3  |
| SR5784P   | FUEL MANIFOLD PR   | PSIA  | 0   | 400   | 10  | 1                     | 1.7  |
| SR5817P   | C HE MANIFOLD PRESS  | PSIA  | С   | 400   | 10  | 1                     | 1.7  |
| SR5820P   | OX MANIFOLD PR   | PSIA  | 0   | 300   | 10  | -                     | 1.3  |
| SR5821P   | OX MANIFOLD PR<br>SYS D  | PSIA  | 0   | 300   | 10  | _                     | 1.3  |

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|                    | Measurement                                 |        | Samples/S    | Second         | Units/Count |         |               |
|--------------------|---|--------|--------------|----------------|-------------|---------|---------------|
|                    |   |        | Approx.      | Range          | High Bit    | Low Bit | Shirbs, scale |
| Number             | Title                                       | Unit   | Low          | High           | Rate        | Rate    |               |
| SR5822P            | FUEL MANIFOLD PR                            | PSIA   | 0            | 400            | 10          | 1       | 1.7           |
| SR5823P            | SYS C<br>FUEL MANIFOLD PR                   | PSIA   | 0            | 400            | 10          | 1       | 1.7           |
| SR5830P            | D HE MANIFOLD PRESS                         | PSIA   | 0            | 400            | 10          | 1       | 1.7           |
| BS0080X<br>BS0081X | EDS ABORT REQUEST A<br>EDS ABORT REQUEST B  |        | NORM<br>NORM | ABORT<br>ABORT | 10<br>10    | 1<br>1  |               |
| CS0150X            | MASTER CAUTION-<br>WARNING ON               |        | WARN/<br>OFF | NORM           | 10          | 1       |               |
| LS0200H            | ANGLE OF ATTACK                             | PSID   | 0            | 5              | 10          |         | 0.017         |
| CS0220T            | TEMP DOCKING PROBE                          | °F     | -100         | +300           | 1           | -       | 1.7           |
| CT0012X            | DSE TAPE MOTION                             |        | OFF          | MOTION         | 10          | 1       |               |
| CT0015V            | MONITOR<br>SIG COND POS SUPPLY              | VDC    | 0            | 22             | 10          | 1       | 0.09          |
| CT0016V            | VOLTS<br>SIG COND NEG SUPPLY                | ADC    | -22          | 0              | 10          | 1       | 0.09          |
| CT0017V            | VOLTS<br>SENSOR EXCITATION                  | VDC    | 0            | 5.5            | 10          | 1       | 0.02          |
| CT0018V            | 5 VOLTS<br>SENSOR EXCITATION                | VDC    | 0            | 11.            | 10          | 1       | 0.04          |
| CT0120X            | PCM BIT RATE CHANGE                         |        | LOW          | HIGH           | 1           | 1       |               |
| CT0125V            | 8 BIT<br>PCM HI LEVEL 85                    | VDC    | 0            | +5             | 10          | 1       | 0.02          |
| CT0126V            | PERCENT REF<br>PCM HI LEVEL 15              | VDC    | 0            | +5             | 10          | 1       | 0.02          |
| CT0262V            | UDL VALIDITY SIG                            |        | NA           | NA             | 50          | 10      |               |
| CT0340X            | 4-BIT<br>PCM SYNC SOURCE EXT                |        | INT          | EXT            | 10          | -       |               |
| CT0620E            | OR INT<br>S-BAND REC 1-2 AGC                | COUNTS | 1            | 254            | 10          | 1       | 1 - NL        |
| CT0640F            | VOLTAGE<br>S-BAND RCVR 1-2<br>STATIC PH ERR | COUNTS | l            | 254            | 10          | ~       | 1 - NL        |
| ST0820K            | PROTON COUNT RATE                           | KHz    | 0            | 100            | 10          | -       | 0.015 - NL    |
| ST0821K            | CHANNEL 1<br>PROTON COUNT RATE              | KHz    | 0            | 10             | 10          | -       | 0.0015 - NL   |
| ST0822K            | CHANNEL 2<br>PROTON COUNT RATE              | KHz    | 0            | 10             | 10          | -       | 0.0015 - NL   |
| ST0823K            | CHANNEL 3<br>PROTON COUNT RATE              | KHz    | 0            | 10             | 10          | -       | 0.0015 - NL   |
| STO830K            | CHANNEL 4<br>ALPHA COUNT RATE               | KHz    | 0            | 10             | 10          | -       | 0.0016 - NL   |
| ST08311            | CHANNEL 1<br>ALPHA COUNT RATE<br>CHANNEL 2  | KHz    | 0            | 10             | 10          |         | 0.0015 - NL   |

|         | Measurement                                      |      | Samples/Second |      | linite (Count |         |             |
|---------|--|------|----------------|------|---------------|---------|-------------|
|         | Title  | Unit | Approx. Range  |      | High Bit      | Low Bit | Units/count |
| Number  |  |      | Low            | High | Rate          | Rate    |             |
| ST0832K | ALPHA COUNT RATE                                 | KHz  | 0              | 10   | 10            | -       | 0.0015 - NL |
| ST0838K | PROTON-ALPHA INTEGR<br>COUNT RATE                | KHz  | 0              | 100  | 10            | -       | 0.015 - NL  |
| STO840T | TEMP NUCLEAR PAR-                                | °F   | -120           | +200 | 1             | -       | 1.2 - NL    |
| ST0841T | TICLE DET<br>TEMP NUCLEAR PAR-<br>TICLE ANALYZER | ۰F   | -120           | +200 | 1             | -       | 1.2 - NL    |

NL - Non Linear

### MISSION CONTROL

The Flight Director in Mission Control is supported by a team of specialists who are responsible for different aspects of spacecraft operation. These specialists are located in Mission Control and sit in front of console displays which provide real-time telemetry data. Each specialist is in voice contact with a group of support personnel in adjacent rooms who also have access to real-time telemetry data. See Appendix A, Part A<sup>4</sup> for a description of the organization of Mission Control.

The display console for the CSM Electrical and Environmental Engineer (EECOM) is shown in figure B7-7 and is representative of the type of displays available to all the specialists in the Mission Control Center. The two television monitors on the console are used to display real-time telemetry data. Although various data formats are available to the EECOM, the two displays most frequently in use are shown in figures B7-8 and B7-9. These displays are updated once per second.

As an aid in recognizing out-of-tolerance parameters and spacecraft events, three groups of event indicators are provided at the top of the console. The lights on these panels which alert the EECOM to out-of-tolerance parameters are referred to as limit sense lights. A limit sense light comes on whenever the parameter in question falls outside of high and low limits which are manually set by the EECOM for that particular parameter. Among the 72 lights on panel 3, there are a total of 12 limit sense lights for pressure, temperature, and quantity in each cryogenic oxygen and hydrogen tank. In normal operation, the EECOM sets fairly tight limits on the limit sense lights in order to get an immediate indication of parameter variations. Consequently, it is not unusual for several limit sense lights to be burning.

Besides the limit sense lights, there are lights which indicate spacecraft events. One of these, located in the upper row of panel 9, indicates the presence of a master caution and warning in the spacecraft.

The following is a list of the system specialists in Mission Control:

(a) Retrofire Officer (RETRO) - responsible for abort planning, deorbit/entry times, and landing point prediction.

(b) Flight Dynamics Officer (FIDO) - responsible for coordinating and participating in mission planning and the control of the trajectory aspects of the mission, including powered flight trajectory, abort, and orbital GO/NO GO decision.



| Display request keyboard<br>Manual select keyboard<br>Status/status report<br>Summary message inable keyboard<br>Analog meter<br>Voice communication position |  |
|---|--|
| 21113<br>284320<br>1843   |  |
| Event indicator<br>Event indicator<br>Voice communication position<br>Precision TV monitor<br>Precision TV monitor<br>Event indicator                         |  |
| <i>wwor</i> ∞ <i>o</i>  |  |

Description

Location

Description

Location

Figure B7-7.- CSM EECOM engineer console.



LM1885

CSM EPS HIGH DENSITY

0518

| CTE 055:46:51                    | (        | ) GET 5  | 5:46:53 | (      | )        | SITE     |         |
|----------------------------------|----------|----------|---------|--------|----------|----------|---------|
| DC VOLTS                         | S        | AC       | VOLT    | s      |          | FC °F -  |         |
| CC0206 VMA                       | 29.5     | CC0200 A | AC 1    | 115.6  | SC2084   | 1 SKN    | 409.1   |
| CC0207 VMB                       | 29.4     | CC0203 A | AC 2    | 115.7  | SC2085   | 2 SKN    | 412.7   |
| CC0210 VBA                       | 36.4     | FC       | PSIA    |        | SC2086   | 3 SKN    | 414.5   |
| CC0211 VBB                       | 39.5*    | SC2060 1 | L N2    | 55.8   | SC2081   | 1 TCE    | 158.0   |
| CC0232 VBR                       | 35.8     | SC2061 2 | 2 N 2   | 53.9   | SC2082   | 2 TCE    | 158.9   |
| CD0200 VMLA                      | 0.15     | SC2062 3 | 3 N2    | 54.4   | SC2083   | 3 TCE    | 157.1   |
| CD0201 VMLB                      | 0.15     | SC2066   | 1 02    | 64.6   | F        | C RAD    | °F      |
| CD0005 VMOA                      | 0.15     | SC2067 2 | 2 02    | 62.7   | SC2087   | 1 OUT    | 70      |
| CD0006 VMOB                      | 0.15     | SC2068 3 | 3 02    | 63.5   | SC2088   | 2 OUT    | 71      |
| DC AMPS                          |          | SC2069   | 1 H2    | 64.7   | SC2089   | 3 OUT    | 75      |
| TOT SC                           | 67.7     | SC2070 : | 2 H2    | 62.9   | SC2090   | 1 IN     | 86      |
| TOT FC                           | 67.6     | SC2071 3 | 3 H2    | 63.4   | SC2091   | 2 IN     | 88      |
| FC PCT SC 1                      | 00.0     | 1 02-N2  | ΔP      | 8.8    | SC2092   | 3 IN     | 95      |
| TOT BAT                          | 0.0      | 2 02-N2  | ΔP      | 8.8    | - PCT TO | TAL FC   | LOAD -  |
| BAT PCT SC                       |          | 3 02-N2  | ΔP      | 9.1    |          | FC 1     | 31.6    |
| SC2113 FC 1                      | 21.4     | 1 H2-N2  | ΔP      | 8.9    |          | FC 2     | 31.6    |
| SC2114 FC 2                      | 21.3     | 2 H2-N2  | ΔP      | 9.0    |          | FC 3     | 36.9    |
| SC2115 FC 3                      | 24.9     | 3 H2-N2  | ΔP      | 9.1    |          | - INST - |         |
| CC0222 BAT A                     | 0.0      | F        | C LB/H  | IR     | CT0120   | PCM      | HBR     |
| CC0223 BAT B                     | 0.0      | SC2139   | 1 H2    | . 0659 | CT0125   | 4.25     | 4.249   |
| CC0224 BAT C                     | 0.0      | SC2140   | 2 H2    | . 0679 | CT0126   | 0.75     | . 731   |
| CC0215 CHRGR                     | 1.12*    | SC2141   | 3 H2    | . 0739 | СТ0340   | TMG      | CTE     |
| CC2962 LM                        | 1.6      | SC2142   | 1 02    | 0.488  | CT0015   | +20      | 20.1    |
| SC2160 PH 1 L                    | .ow      | SC2143   | 2 02    | 0.507  | СТ0016   | -20      | -20.0   |
| SC2161 PH 2                      | ow       | SC2144   | 3 02    | 0.550  | CT0017   | +5       | 5.03    |
| SC2162 PH 3                      | -        |          |         |        | CT0018   | +10      | 10.1    |
| Patt D Charaina                  |          | 1 -      | 2 -     | 3      | CT0620   | SS       |         |
| * Datt B Unarying<br>CC0175/76/7 | 7 INV TH | 1PS 90   | 88      | 73     | CS0220   | PROBE    | 312 *   |
|                                  |          |          |         |        |          |          | (09~54) |
|                                  |          |          |         |        |          |          |         |

Figure B7-8.- Electrical power system parameters display.

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# CSM ECS-CRYO TAB

LM1839

| CTE 055:46:51 (        | ) GET  | - 055:46:53 | (         | ) SITE           |
|------------------------|--------|-------------|-----------|------------------|
| LIFE SUPPORT           | _      | PR          | IMARY COO | LANT -           |
| GF3571 LM CABIN P PSIA | ł      | CF0019      | ACCUM QT  | Y PCT 34.4       |
| CF0001 CABIN P PSIA    | 5.1    | CF0016      | PUMP P    | PSID 45.0        |
| CF0012 SUIT P PSIA     | 4.3    | SF0260      | RAD IN T  | ° <b>⊢ 73.</b> 8 |
| CF0003 SUIT AP IN H20  | -1.68  |             |           |                  |
| CF0015 COMP AP P PSID  | 0.30   |             |           |                  |
| CF0006 SURGE P P PSIA  | 891    | CF0020      | RAD OUT   | ⊤ ° <b>F 35</b>  |
| SURGE QTY LB           | 3. 67  | CF0181      | EVAP IN   | t°F 45.7         |
| O2 TK 1 CAP AP PSID    | 21     | CF0017      | STEAM T   | °F   64.9        |
| O2 TK 2 CAP AP PSID    | 17     | CF0034      | STEAM P   | PSIA . 161       |
|                        |        | CF0018      | EVAP OUT  | t° <b>f 44.2</b> |
| CF0036 O2 MAN P PSIA   | 105    |             |           |                  |
| CF0035 O2 FLOW LB/HR   | 0 181  |             |           |                  |
|                        | 0, 101 | SF0266      | RAD VLV   | 1/2 ONE          |
| CF0008 SUIT T °F       | 50.5   | CF0157      | GLY FLO   | LB/HR 215        |
| CF0002 CABIN T °F      | 65     | — SECO      | NDARY COO | LANT —           |
| CF0005 CO2 PP MMHG     | 1.5    | CF0072      | ACCUM QT  | Y PCT   36.8     |
| ———— H2O ————          |        | CF0070      | PUMP P    | PSID 9.3         |
| CF0009 WASTE PCT       | 24.4   | SF 0 2 6 2  | RAD IN T  | °F   76.5        |
| WASTE LB               | 13 7   | SF 0 2 6 3  | RAD OUT   | t °F 44.6        |
| CF0010 POTABLE PCT     | 104 5  | CF0073      | STEAM P   | PSIA . 2460      |
| POTABLE LB             | 37.6   | CF0071      | EVAP OUT  | т°F 66.1         |
| CF0460 URINE NOZ T °F  | 70     | CF0120      | H2O-RES   | PSIA 25.8        |
| CF0461 H2O NOZ T °F    | 72     | TOTAL       | FC CUR    | AMPS             |
| CRYO SUPPLY            |        | - 02 - 1 02 | - 2 H2    | -1 —— H2-2 ——    |
| SC0037-38-39-40 P      | PSIA   | 913 9       | 08 225.   | 7 (03-1) 235.1   |
| SC0032-33-30-31 QTY    | PCT    | 77. 63      | 01.17 73. | 24 74.03         |
| SC0041-42-43-44 T      | °F     | -189 -1     | 92 -417   | -416             |
| QTY                    | LBS    | 251.1 2     | 60.0 20.  | 61 20.83         |

Figure B7-9.- Cryogenic system display.

B-155

0613

(c) Guidance Officer (GUIDO) - responsible for the utilization of the guidance and navigation system, correlation of inertial alignment, and evaluation of terminal phase actions in support of rendezvous.

(d) CSM Electrical, Environmental, and Communications Engineer (EECOM) - responsible for monitoring and evaluating the performance of the electrical power, environmental control, instrumentation, and sequential systems of the command and service modules.

(e) CSM Guidance and Navigation Officer (GNC) - responsible for monitoring and evaluating the performance of the guidance and navigation, propulsion, and stabilization and control systems of the command and service modules.

(f) LM Electrical, Environmental, and EMV Officer (TELMU) - responsible for monitoring and evaluating the performance of the primary guidance and navigation, abort guidance, control electronics, ascent propulsion, descent propulsion, and reaction control systems of the lunar module.

(g) LM Control Officer (CONTROL) - responsible for monitoring and evaluating the performance of the electrical, communications, instrumentation, sequential, and environmental control systems of the lunar module.

(h) Instrumentation and Communication Officer (INCO) - responsible for monitoring and evaluating the performance of spacecraft communications systems.

(i) Procedures Officer (PROCEDURES) - responsible for the detailed procedures implementation of Mission Control.

(j) Flight Activities Officer (FAO) - responsible for the detailed implementation of the flight plan and its revision.

(k) Aeromedical Officer (SURGEON) - directs all operational medical activities concerned with the mission.

The following table lists the members of the White and Black Mission Control teams. The White Team was on duty at the time of the accident, and many of the Black Team members were in Mission Control preparatory to their going on duty about an hour later.

| Position        | White            | Black          |
|-----------------|------------------|----------------|
| Flight Director | E. F. Kranz      | G. S. Lunney   |
| Asst. Flt. Dir. | J. M. Leeper     | L. W. Keyser   |
| RETRO           | B. T. Spencer    | T. E. Weichel  |
| FIDO            | W. M. Stoval     | W. J. Boone    |
| GUIDO           | W. E. Fenner     | J. G. Renick   |
| EECOM           | S. A. Liebergot  | W. C. Burton   |
| GNC             | B. N. Willoughby | J. A. Kamman   |
| TELMU           | R. H. Heselmeyer | W. M. Merritt  |
| CONTROL         | L. W. Strimple   | H. A. Loden    |
| INCO            | G. B. Scott      | T. L. Hanchett |
| PROCEDURES      | J. R. Fucci      | E. W. Thompson |
| FAO             | E. B. Pippert    | T. R. Lindsey  |
| SURGEON         | W. R. Hawkins    | G. F. Humbert  |

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