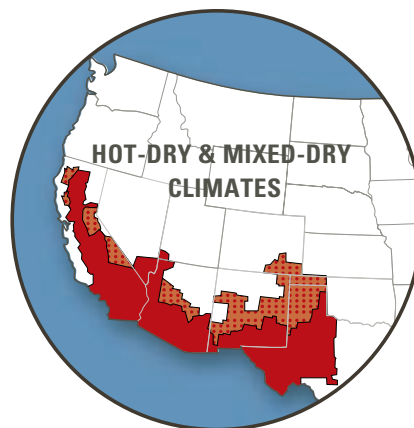


Building America Best Practices Series: Volume 2



Builders and Buyers Handbook for Improving New Home Efficiency, Comfort, and Durability in the Hot-Dry and Mixed-Dry Climates



Building America Best Practices Series: Volume 2

Builders and Buyers Handbook for Improving New Home Efficiency, Comfort, and Durability in the Hot-Dry and Mixed-Dry Climates

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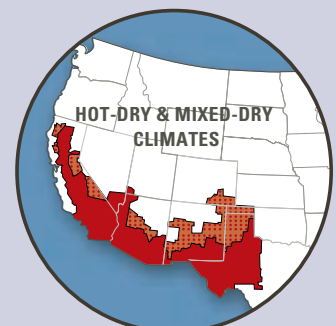


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ACKNOWLEDGMENTS

The U.S. Department of Energy's (DOE) Building America program is comprised of public/private partnerships that conduct systems research to improve overall housing performance, increase housing durability and comfort, reduce energy use, and increase energy security for America's homeowners. Program activities focus on finding solutions for both new and existing homes, as well as integrating clean onsite energy systems that will allow the homebuilding industry to provide homes that produce more energy than they use. In addition to the DOE management and staff, the Building America Program includes seven consortia, four national laboratories, and hundreds of builders, manufacturers, and service providers. Building America works closely with the Department of Housing and Urban Development's (HUD) Partnership for Advancing Technology in Housing (PATH) Program, co-manages the ENERGY STAR Program along with the Environmental Protection Agency, and works with other federal agencies to coordinate research findings and disseminate information. These partners make the program a successful source of knowledge and innovation for industry practitioners and government policy makers. Together, these cooperating agencies have provided reviews and shared insightful comments, as well as making the authors aware of their technical libraries.

The U.S. DOE Building America Program funded the development of this series of handbooks. DOE also funded the Building America consortia and national laboratories to form the basis for these best practices. The seven consortia are listed on the back cover of this document. The consortia have taken on the hard work of applied research, field testing, training builders, and transforming the results into building practices. Numerous drawings, descriptions, photos, and case studies originated with the consortia.

Many builders have chosen to use the Building America process in collaboration with the consortia and are quoted in this series of best practices with over a dozen featured in case studies. These builders deserve thankful recognition for contributing to the success of the Building America Program and the *Best Practices Series*.

Building America partners worked diligently on this project to further the cause of efficiency, resource conservation, or improved building performance. These groups have voluntarily supplied technical materials, review comments, or help in distribution. These contributors include Southface Energy Institute; Energy and Environmental Building Association, Wisconsin ENERGY STAR Homes Program; Consortium for Energy Efficiency, Air Conditioning Contractors of America, National Fenestration Rating Council, and National Association of Home Builders. National Association of State Universities and Land Grant Colleges Extension Service Professors from universities throughout the nation provided valuable and in depth contributions. In particular, professors from the following universities devoted their time and shared their insights: University of Kentucky, Cornell University, University of Florida, University of Louisiana; and the University of Minnesota.

This project required coordination among the national laboratories. Pacific Northwest National Laboratory and Oak Ridge National Laboratory have taken the lead at producing this document. The National Renewable Energy Laboratory made its library of Building America documents available to the authors, reviewed the document, and has responsibility for posting the document to the Web. Scientists at Lawrence Berkeley National Laboratory reviewed the document contents.

Christina Van Vleck lent this project her skill as a graphic artist. She prepared all of the original drawings and designed and laid out the overall series of books.

The authors and DOE offer their gratitude to the many contributors that made this project a success.

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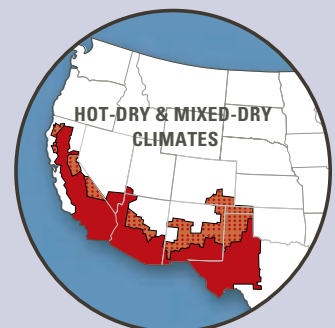


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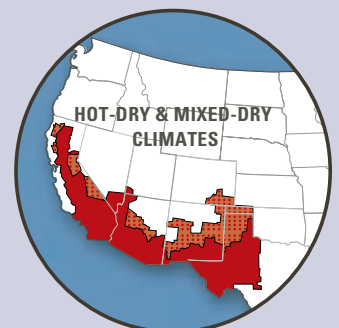


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WELCOME

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This best practices guide is part of a series produced by Building America. The guide book is a resource to help builders large and small build high-quality, energy-efficient homes that achieve 30% energy savings in space conditioning and water heating in the hot-dry and mixed-dry climates. The savings are in comparison with the 1993 *Model Energy Code*. The guide contains chapters for every member of the builder's team—from the manager to the site planner to the designers, site supervisors, the trades, and marketers. There is also a chapter for homeowners on how to use the book to provide help in selecting a new home or builder.

- **Homeowners** will find how energy-efficient homes package value, comfort, economy, durability, and performance. This chapter is a great introduction to energy-efficient home technologies and provides helpful checklists of what to look for when home shopping.
- **Managers** will learn why building energy-efficient homes makes business sense. They will find out how much consumers value energy efficiency and the quality that comes with it, and how their company can gain market advantage by building energy-efficient homes.
- **Marketers** will learn about great resources for selling energy-efficient homes, including getting plugged into the ENERGY STAR® nationally recognized branding program.
- **Site Planners** will discover the huge impact building orientation, landscaping, and shading can have on energy costs, plus learn tips on moisture management and pest control.
- **Designers** will learn about the systems approach to home design backed up by building science. They will get guidance on key building components for designing energy-efficient homes.
- **Site Supervisors** will get guidance on contract specifications, tips on scheduling and training, and handy checklists for quality assurance and commissioning inspections.
- **Trades** will find step-by-step, easy-to-follow illustrated instructions for adding key energy efficiency technologies.

The last chapter has case studies showing real-life examples of builders who are designing and constructing energy-efficient houses in the hot-dry and mixed-dry climate zones.

We designed this guidebook to be taken apart, passed around, and updated. Give the sections of the book to the right people in your organization. Pass on pieces to subcontractors to help them understand your objectives. Copy it as needed.

This first series of guides helps builders understand and implement the Building America process to reach 30% energy savings in space heating and cooling and water heating. Future guides will aim at even higher levels of efficiency based on the latest Building America research, giving builders the knowledge they need to build even more efficient and durable houses.

The practices in this book are intended for the hot-dry and mixed-dry climates. Visit www.buildingamerica.gov for information on handbooks covering other climate regions.

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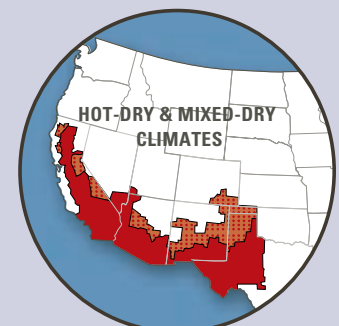


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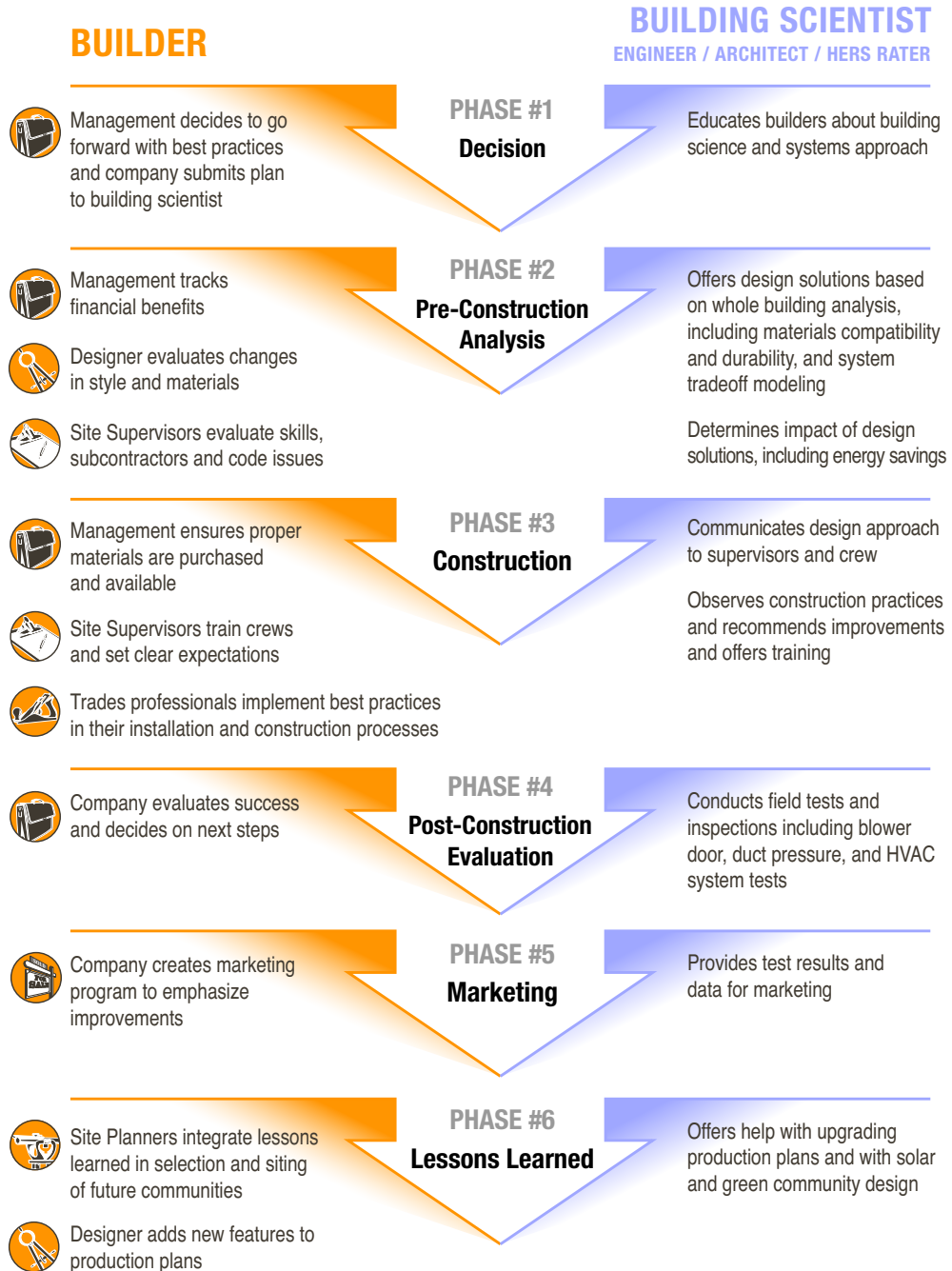
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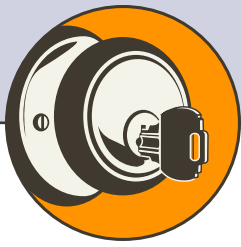
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Many builders choose to try out Building America ideas in a prototype house. After building one or a few prototypes they decide what features they will carry forward into their regular construction. This chart shows a process for working with a Home Energy Rating System (HERS) rating professional, an engineer, or an architect to build this first house and on an ongoing basis. The person offering guidance could also be a company designer who has become familiar with this document or has taken other Building America training. An educated staff will be the best means of selecting building science support.



**Icons correspond with chapters and company capabilities*

Building America welcomes reader feedback on this second volume of the *Best Practices Series*. Please submit your comments via e-mail to: Michael Baechler (michael.baechler@pnl.gov) or Pat Love (lovepm@ornl.gov). You can learn more about Building America and download additional copies of this document at www.buildingamerica.gov.



HOMEOWNERS



Shopping for value, comfort, and quality

Comfort. Economy. Durability. Performance. Some homes force you to choose. Energy-efficient homes deliver it all. And as a homebuyer, you deserve, and should demand, the whole package.

One way to know you have found an energy-efficient home is to look for the ENERGY STAR® label. ENERGY STAR has taken much of the guesswork out of buying new homes and other products. ENERGY STAR-qualified new homes are built to strict energy-efficiency guidelines using proven technologies and construction practices. Your builder also may have incorporated other building features that go beyond ENERGY STAR criteria for even more energy savings, and for greater health and comfort.

ENERGY STAR features should be included in all houses from lower cost starters to high-end customs. This chapter gives you an introduction to the technology that makes these houses work, how much they cost, how to pay for them, and a checklist of what to look for in new homes. The features described here are specifically designed for the hot-dry and mixed-dry climates found in the Southwestern United States.

You're in Good Company

The companies that build ENERGY STAR homes are among the best and largest in the nation. Over 2,000 builders work with ENERGY STAR in the United States. And about 50% of the largest 100 builders in the nation have at least one division

building ENERGY STAR qualified homes. Thousands of small companies also build ENERGY STAR homes. And many of these companies are working with Building America.

In addition to discussing the minimum requirements for attaining ENERGY STAR, this packet suggests other techniques developed within the U.S. Department of Energy's Building America program. These techniques can help you avoid common construction problems that occur in the hot-dry and mixed-dry climates. The recommendations in this chapter are based on Building America's building science research on over 25,000 homes in 34 states encompassing every climate region in the nation. Building

QUICK TIPS | HOMEOWNERS

- Look for the ENERGY STAR label for government-endorsed proof that a home is energy efficient.
- Learn why an energy-efficient home is usually a higher quality home all the way around.
- Use the enclosed checklist to shop for energy-efficient homes.
- Use the nationally recognized HERS rating to know just how efficient the homes you are considering really are.
- Own a home you can be proud of —energy-efficient homes are good for the environment.

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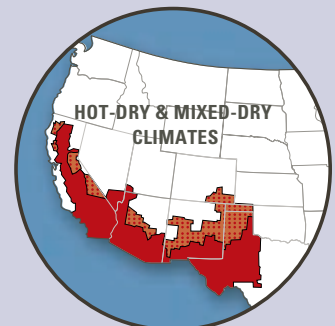


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America works with the nation's premier building scientists to conduct research and share knowledge with builders to help build better homes.

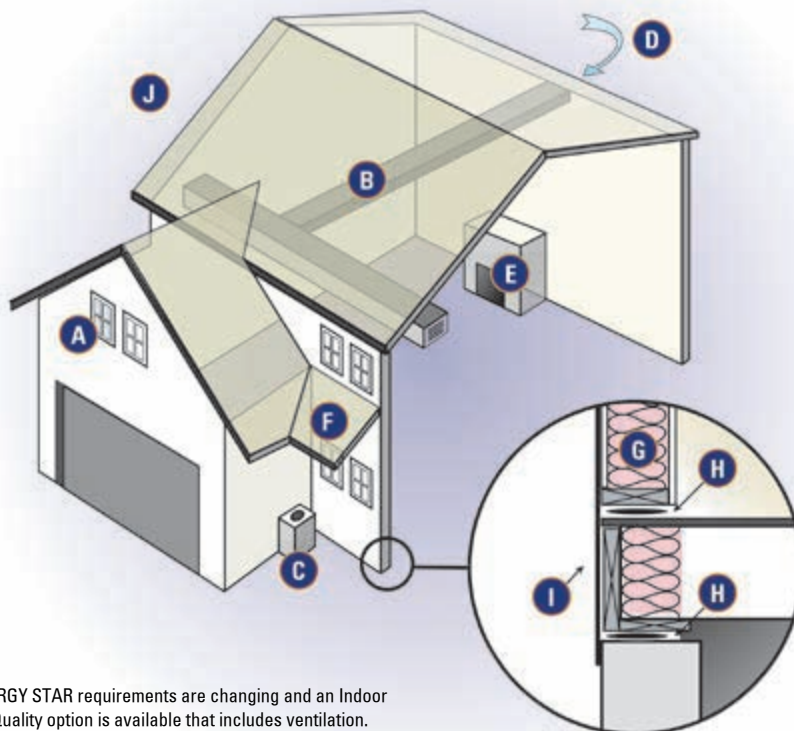
If you are looking for energy-saving features in your new home you're in good company. Recent homebuyer surveys have found that energy efficiency is the top upgrade that homebuyers choose in new homes (Johnston 2000). And homebuyers in Phoenix rated energy efficiency as the number one reason related to the house itself in determining their satisfaction with the production builder recognized by *Professional Builder* magazine as having the top customer satisfaction in the nation (2003). This same builder won the J.D. Powers and Associates top ranking for customer satisfaction in 12 of 21 markets in the United States. The winner, Pulte Homes, is a Building America Partner that brands its homes using ENERGY STAR.

How Quality Houses Perform

You don't want to spend the first several months in your new home fixing construction problems. Not long after unlocking a new home's door for the first time comes the reality of keeping the house and its inhabitants happy and comfortable. You'll save time, money, and personal energy when you buy a house that works from the start. The building materials and quality that go into an energy-efficient home help to keep temperatures even, the air clean, and the house dry, quiet, and draft-free. In a well-designed home, systems are designed to work together for optimal performance. The checklist near the end of this chapter provides details of what to look for in quality home construction. Figure 1 provides an overview of features Building America recommends to help you avoid problems, while saving time, money, and energy.

FIGURE 1: Hot-Dry and Mixed-Dry Design Features

All of these features save energy. Read the descriptions at right to see what else they do.



* ENERGY STAR requirements are changing and an Indoor Air Quality option is available that includes ventilation.

Hot & Dry Design Features

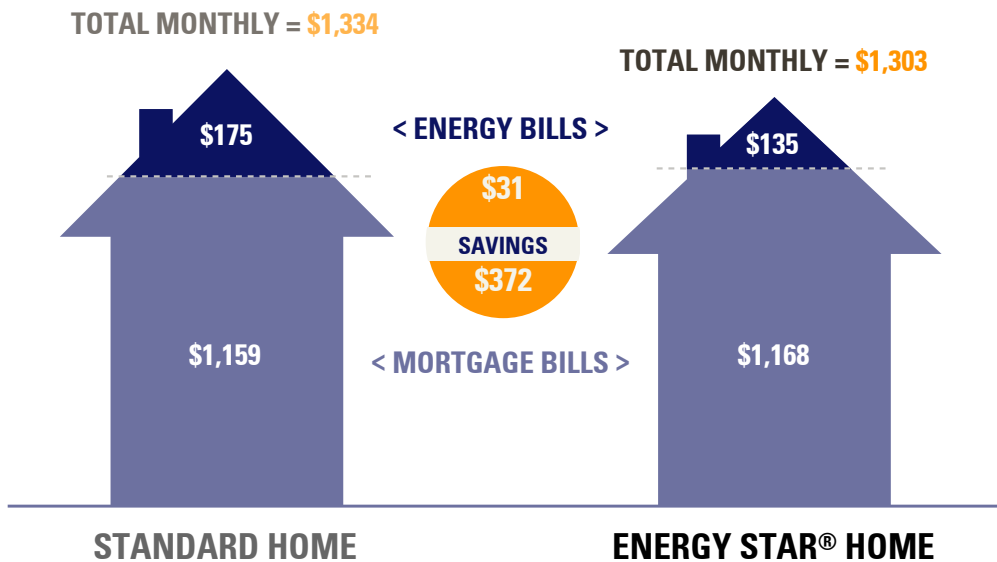
- A. Efficient Windows:** help to control and reduce ultraviolet light that can fade carpets and furniture, helping to keep your belongings looking like new and keeping window areas cooler and more comfortable to sit near. Window flashing protects against water leaks.
- B. Compact and Tightly Sealed Duct Runs:** shorter runs mean less to put air wrong and fewer air leaks to put air where it is intended to go, with fewer contaminants like humidity and dust from attics or crawlspaces. Leaky ducts are a major contributor to mold problems. Return air paths ensure balanced air pressure for less drafts and more balanced temperatures throughout the house. Put ducts in conditioned space, if possible.
- C. Right-Sized and High-Efficiency HVAC Equipment:** costs less to install than bigger equipment, saves energy, and is designed to comfortably handle heating and cooling loads.
- D. Ventilation:** exhaust fans remove moisture and pollutants. A controlled, filtered air intake ensures plenty of fresh air. A fresh air intake is not an ENERGY STAR® requirement but it is recommended.
- E. Sealed Combustion Appliances:** reduce moisture buildup and ensure the removal of combustion gases. We recommend against non-vented combustion appliances such as non-vented fireplaces or heaters.
- F. Overhangs:** provide shade and direct water away from the house. Overhangs are not required by ENERGY STAR but are a sign of thoughtful design.
- G. Insulation:** holds comfortable temperatures in conditioned spaces and helps control noise. For insulation level recommendations visit www.ornl.gov/sci/roofs+walls/insulation/ins_16.html
- H. Air Sealing:** stops drafts, helps keep humidity and garage contaminants out of the house, and creates a barrier to rodents and insects.
- I. Well-Designed Moisture Barriers and Drainage:** avoid expensive structural damage and help stop humidity, mold, and mildew.
- J. Building System:** Perhaps the best thing about buying a system-designed house is that all of the parts are designed to work together. This can save you money on the purchase price, and it also means a durable and comfortable system, one that will help avoid maintenance and repair costs down the road.

An Energy-Efficient Home Will Cost You Less

As with any upgrade, precisely how much is paid for an energy-efficiency upgrade will depend on many factors. Some builders make energy-efficiency features part of their base price, meaning the cost is built into the overall cost of the house. Others will sell you a specific upgrade package at a predetermined cost. Depending on how the builder structures his costs, the home's size and design, and the prevailing cost of building materials, the additional cost of a system-designed energy-efficient home may range from zero to \$1,500 or more.

But even if you pay more up front, the good news is you are likely to pay less for an energy-efficient house on a monthly basis, if you consider the cost of energy. Here's an example showing why:

FIGURE 2: Monthly Cost Comparison



Our example assumes a base price on the house of \$200,000, an upgrade cost of \$1,500, and a 30-year mortgage at 6% interest. We also estimate that monthly energy bills will be about \$135 after energy savings of about \$40 per month in the energy-efficient home.

Your builder, realtor, or lender should be able to help you work through the savings for your house based on actual features, costs, and interest rates.

Energy-Efficient Mortgages Can Help You Get More for your Money

Lenders recognize that owning an energy-efficient home makes financial sense and they have developed energy-efficient mortgages to encourage consumers to purchase these types of homes. The loans work by allowing consumers to borrow more than they would typically qualify for.

"You don't know the quality of life you can experience until you're in one of these homes. Our quality of life has improved tremendously and we'll realize energy cost savings for years to come."

John Russo, purchased an ENERGY STAR home in 2002, as quoted in the *Boston Herald*, December 6, 2002.

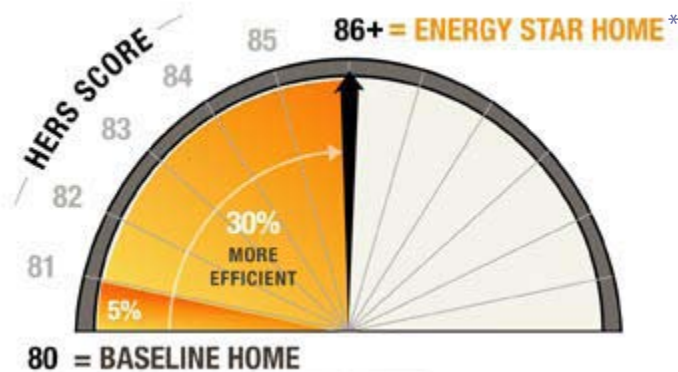
According to the U.S. Environmental Protection Agency, which manages the ENERGY STAR program with the U.S. Department of Energy, nearly 300,000 new homes have now earned the ENERGY STAR designation, saving these homeowners a total of \$26 million in energy costs every year.

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The following features for energy-efficient loans are taken from Fannie Mae, the nation's largest source of funding for mortgages. You can learn more about Fannie Mae at www.fanniemae.com.

- Energy-efficient mortgages (EEM) are available for both purchase and refinance in conjunction with most Fannie Mae first mortgage products, including conventional fixed-rate and adjustable-rate mortgages.
- Monthly savings resulting from energy efficiency can be used to qualify borrowers for a larger mortgage. This means consumers can buy more home in the form of energy efficiency or other upgrades.
- The EEM can be used with many Fannie Mae mortgage products. The guidelines of the selected Fannie Mae mortgage apply, with the EEM allowing for the projected energy savings to provide an adjustment to the loan-to-value and qualifying ratios that favor the borrower.
- To qualify, you must obtain a Home Energy Rating System (HERS) report, which provides a rating of the energy efficiency of the home and estimates the resulting cost savings using average utility rates and usage data. See *What's the Score?* below for more information on HERS. Building America recommends that every home receive this type of rating and many ENERGY STAR homes were rated in order to qualify.

FIGURE 3: HERS Score




Based on 2004 International Energy Conservation Code

*(*ENERGY STAR standards are under revision and are scheduled to change in 2006)*

What's the Score?

The Home Energy Rating System (HERS) is a nationally recognized method of evaluating a home's energy performance. Rating professionals are people trained in preparing HERS scores and accredited by the Residential Energy Services Network, found on the Web at www.natresnet.org.

HERS scores can be used to compare across houses even if the houses differ in design, size, or type of HVAC equipment. Even if homes are not participating in labeling programs like ENERGY STAR, the HERS score can be used to gauge energy efficiency. See the *Designers*  section for more information on HERS.

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Consumers using Federal Housing Administration (FHA) loan insurance should consider FHA's Energy Mortgage Program. This program helps borrowers to include energy-efficiency features in their home by stretching the size of the loan they may qualify for without increasing their down payment. An energy-efficient mortgage is one of many FHA programs that insure mortgage loans. FHA encourages lenders to make mortgage credit available to borrowers who would not otherwise qualify for conventional loans on affordable terms (such as first-time homebuyers) and to residents of disadvantaged neighborhoods (where mortgages may be hard to get). To learn more about FHA programs visit the Web site at www.hud.gov/offices/hsg/sfh/eem/energy-r.cfm.

Some builders are working with lenders to offer special mortgage terms, such as a lower interest rate, to help buyers of energy-efficient homes. Ask your builder if they have any special programs.

Guaranteed Energy Costs and Comfort

Some builders go even further than doing a great job of constructing an energy-efficient home. Some guarantee it. Builders who guarantee their homes are willing to tell buyers how much energy the home should use, and they guarantee these levels will not be exceeded. These guarantees are backed up with payments if limits are exceeded. Builders can work with insulation companies or other partners to offer guarantees or caps on their home's energy costs, or they may develop their own programs. Some cover room comfort by guaranteeing that the temperature at the thermostat will not vary by more than 3 degrees at the center of any room served by that thermostat. A Building America team helped to develop these programs. Information on three of these programs can be found at:

- Environments for Living – www.eflhome.com/index.jsp
- Engineered for Life – www.us-gf.com/engineered.asp
- The Energy Use and Comfort Guarantee – www.artistichomessw.com/guarantee.htm

And There's More – More Green for You and More Green for the Planet

Where else can you find an investment that delivers monthly dividends, makes you more comfortable and your house more durable, comes with its own financing incentives, and may even have guaranteed energy performance? ENERGY STAR homes give you all this, plus they are good for the environment. Just one ENERGY STAR qualified new home can keep 4,500 pounds of greenhouse gases out of our air each year.

Last year, thanks to programs like ENERGY STAR and other energy efficiency measures, Americans cut their energy bills by more than \$7 billion, along with saving enough energy to power 15 million homes. The greenhouse gas emissions saved by these steps was the equivalent of taking 14 million cars off our country's roads. Visit the ENERGY STAR Web site at www.energystar.gov to learn more about how ENERGY STAR is helping the environment.

"Knowing that 100% of our homes exceed the minimum standards makes a statement to our buying public that we are confident this is the way of the future and not a fad or style."

Andrew Nevitt, Architect
Medallion Homes, San Antonio, TX

Just one ENERGY STAR qualified new home can keep 4,500 pounds of greenhouse gases out of our air each year.

What to Look For

Take the *Homebuyer's Checklist* at the end of this chapter with you when you're shopping for a new home. Ask your builder or salesperson to help you consider each item. For a more detailed checklist, go to *Appendix I*. You may want to ask to see houses under construction to see how some measures are installed. The builder or realtor may have models and displays to help you see other features and ask to see the home's owners manual. Not all of the measures will apply to every home (for example, homes don't typically have more than one kind of heating system). Check the features that are most important to you. We've left some blank spaces at the end of the checklist in *Appendix I* so you can fill in features that you want to remember to check that may or may not be energy related.

If You're Building a Custom Home

A great advantage to building a custom home, or ordering your home before it is built, is that you can work with your builder or designer to get the features you want. Give your builder or designer this *Best Practices Guide*. It contains everything they need to design and build a durable and comfortable energy-efficient home.

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- *Professional Builder*. September 2003. "Customer Service Standard Setter."

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- www.artistichomessw.com/guarantee.htm
- www.buildingamerica.gov
- www.energystar.gov
- www.housingzone.com/topics/pb/green/survey/buyer.asp#
- www.hud.gov/offices/hsg/sfh/eem/energy-r.cfm
- www.eere.energy.gov/consumerinfo/energy_savers/?appliances.html
- www.eflhome.com/index.jsp
- www.fanniemae.com
- www.natresnet.org
- www.ornl.gov/sci/roofs+walls/insulation/ins_16.html
- www.us-gf.com/engineered.asp

You can learn more about Building America and download additional copies of this document at www.buildingamerica.gov

HOMEOWNERS

Homebuyer's Checklist

Use the following checklist to compare house features in different homes you visit. A more detailed checklist is available in Appendix I.

MEASURE	Building America	Builder #1	Builder #2	Builder #3
BUILDER SERVICES AND RATINGS				
ENERGY STAR Rated	Yes			
HERS Score of 86 or greater	Yes			
Energy Performance Guarantee	Good Idea			
Energy Efficient Mortgage	Good Idea			
Provides Owners Manual	Yes			

If you can answer **yes** to the above questions you will have a good energy performing home. Note that in some states, due to more aggressive energy codes, ENERGY STAR may require HERS scores greater than 86.

VENTILATION				
Controlled fresh air provided in the house	Yes			
Quiet Exhaust vents in bathrooms	Yes			
Quiet Exhaust (not recirculating) vents in the kitchen	Yes			
Supply and return air vents or paths in bedrooms	Yes			
WINDOWS				
Windows flashed to help repel water	Yes			
Windows rated 0.35 U-factor and 0.35 SHGC*	Yes			
COMBUSTION APPLIANCES				
Combustion appliance exhausts vented to the outside (except ovens)	Yes			
Hardwired carbon monoxide monitors included for every 1000 square feet of living space if combustion appliances or an attached garage are present	Yes			
MORE TO LOOK FOR TO ENHANCE ENERGY EFFICIENCY				
ENERGY STAR qualified light fixtures	Good Idea			
ENERGY STAR qualified refrigerator	Good Idea			
ENERGY STAR qualified dishwasher	Good Idea			
ENERGY STAR qualified clothes washer	Good Idea			

*Solar Heat Gain Coefficient



MANAGERS



Putting building science to work for your bottom line

This document tells company leaders how to use proven technologies and a successful marketing program to gain competitive market advantage and improve your company's economic and product performance. A more efficient home can mean a faster return on your investment

An Invitation to Building Company Managers

We invite you to use the information in this packet to lead your company to increased profits and greater customer satisfaction. Building America is a U.S. Department of Energy (DOE) program that has sponsored building science research on 25,000 homes nationwide. These technologies and the Building America systems approach can set your company apart, giving you a considerable competitive advantage in how you design, build, and sell homes.

Building America

Building America works with the nation's premier building scientists to conduct research and bring knowledge to builders to help them build better homes. This knowledge has been gained from private/public partnerships involving builders all over the country working with DOE. Many builders have adopted the program's principles and improved the performance of their houses and companies. Over 250 builders and vendors have partnered with Building America, including five of the largest 10 builders in the nation. This best practices guide contains results from this research in a form that your company can immediately build into your homes to increase efficiency, comfort, and durability. Learn more about Building America at www.buildingamerica.gov.

"About 4-5 years ago, we decided if we were going to stay in business in the business climate we are in with all the liability issues, we needed to find a different way to do things and that's when we found Building America...I have been in construction since 1965 and standard practice hasn't changed much. People did things the way they'd always been done. We were doing a lot of things wrong, not on purpose, we simply didn't know any better. Building America taught us how to build the right way. Through their experiments, they found out why buildings didn't work. They've taken new technology and they've developed a lot of ways to make a house perform."

Jerry Wade, President of Artistic Homes,
Albuquerque, New Mexico

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Taking action in your community



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Shopping for value, comfort, and quality



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Energy efficiency delivers the value that customers demand



SITE PLANNERS & DEVELOPERS

Properly situated houses pay big dividends



DESIGNERS

Well-crafted designs capture benefits for builders, buyers, and business



SITE SUPERVISORS

Tools to help with project management

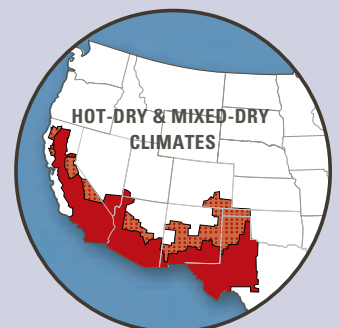


TRADES

Professional tips for fast and easy installation

CASE STUDIES

Bringing it all together



QUICK TIPS | MANAGERS

- The smartest builders in the industry are working with Building America.
- Applying the Building America process can: cut your production costs, reduce risks, improve your bottom line, help make you a market leader, and turn your customers into lead generators.
- This document gets you and your company started.
- ENERGY STAR® can help you market your new and improved product.

FIGURE 1: A small sampling of Building America’s 250 partners

Building America Partner	Ranking among Top 100 Builders
Pulte Homes	2
Centex Corp	4
The Ryland Group	7
Beazer Homes USA	8
K Hovnanian	9
Shea Homes	12
Habitat for Humanity International	16
Weyerhaeuser Real Estate Company	17

Source: *Builder ONLINE*, 2005



The Business Case for Building Science and Energy Efficiency

Why are all these builders working with Building America? The answer is simple – Working with Building America can enhance your company’s bottom line. The Building America process and systems approach embraces building science, component technology and the system approach for house design and construction. The benefits include:

- Cost savings from making the best materials and equipment choices
- Reduced risks, increased productivity, and fewer callbacks
- Greater profit margins on energy efficiency and other upgrades
- Competitive advantage in the marketplace
- Customer satisfaction and referrals.

More information on each of these points is presented below. But boosting the bottom line isn’t the only reason builders build quality, efficient homes. Builders tell us it boosts their pride in their craft, increases the morale of their workforce, and gives them a good feeling at the end of the day, knowing they’re doing their part to help the environment.

Properly Choosing Materials and Equipment

Building science offers many tools to help you pick out the right materials and size them correctly, and to help make sure you are using them to build the right product. Explanations and suggestions on building systems, designs, and trade-offs are in the *Designers*  chapter of this document. The costs of some measures can be more than what you are currently spending. The idea is to use the materials best suited to the job and to size equipment accordingly. Higher prices in one area can be at least partially offset with savings in other areas. Costs for all building materials can vary tremendously in their own right, but your level of experience and design choices have a large bearing. For comparison, some builders find they experience no overall increase in materials costs to offer an energy-efficient package, but others suggest added costs of up to \$1,500 per home. In the *Designers*  chapter, we show one example of costs and savings that resulted in no added costs for the design used by a Building America partner in the mixed-dry climate. Read on to find out how this investment can add to your bottom line.

“The biggest benefit is the sense of satisfaction of doing something good. We’re conserving the environment and providing a better product to our buyers.”

Lucian Kragiel, Co-owner of Atlantic Design and Construction

“Any home we produce is going to be here for a 100 years or better. Whether for our own legacy or to try to inspire a trend... We have never built a home that would not conform to ENERGY STAR or Building America standards.”

Chet Nichols, Executive Vice President of Amland Development, builder of *The New American Home 2003*, in Lake Las Vegas, NV

“There is a sense of pride in knowing that Medallion Homes takes the extra effort in research and production to deliver the best product for the price.”

Andrew Nevitt, Architect
Medallion Homes, San Antonio, TX

Reduced Risks, Increased Productivity, and Fewer Callbacks

These benefits follow closely from selecting and properly using the right materials and equipment. Making a change in your process may take extra time the first few times you try it, but once established, the payoffs can be significant.


One of the great values of using Building America approaches is that they were designed to solve construction problems, such as moisture degradation and mold growth, that plague builders. More than 10,000 mold cases are now pending nationwide, with an increase in cases of more than 300% since 1999 (Insurance Information Institute as reported in Wood and Clift, 2003).

Applying building science reduces the risk of big problems and helps to eliminate the more mundane defects that cost money to fix. If you reduce the time your crews are working on callbacks, you increase the time they can be working on new product.

From an Economic Standpoint, Everyone Wins

As a manager, watching your profit margins is a full-time job. The structure of your business and emphasis you place on consistency determines how much profit you get from options packages. Some builders choose to incorporate energy efficiency and health and comfort options into their base price; others include them as options with a profit margin similar to other premium add-ons. Whichever approach you use, the experience of other builders suggest that customers place great value on energy efficiency and will pay to get it.

Profit margins vary substantially from company to company. A National Association of Homebuilders report (1999) and *Professional Builder* magazine (2003) suggest a net profit margin of about 10% on overall house construction. This number is consistent with publicly traded homebuilding companies. Six companies' annual financial reports to the Securities Exchange Commission over 2001 and 2002 reported net profit margins ranging from 4.2% to 9.6%. Gross profit margins over this same time period ranged from 7.4% to 19.2%. In comparison, builders report they have gained about a 30% profit margin on efficiency upgrade packages.

In the *Homeowners*  chapter, we offer an example showing how energy-efficient homes end up costing less for consumers on a monthly basis when both the mortgage and energy expenses are taken into account. Consumers can either pocket these lower costs or use them to buy a more expensive home. Any upgrades translate into added profit.

In short, builders can increase their profits at the same time that consumers lower their costs. From an economic standpoint, everybody wins.

Customer Satisfaction and Referrals

Customer satisfaction matters to your company's future and energy efficiency matters to your customers. Pulte is a Building America Partner that brands its homes using ENERGY STAR. J.D. Power and Associates, a market research firm, gave Pulte's various divisions top rankings in 12 of the 21 U.S. markets it surveys, including Las Vegas, Phoenix, and San Diego, and placed it among the top 3 companies in 17 markets.

"We have seen a direct impact on our quality through the Building America Program. We are able to build a better product because of our consistent approach [in implementing Building America practices]."

Josh Robinson, Pulte Sun Lakes project manager and a Pulte Vice President (Vice President of Operations for Pulte, North Inland Empire Division of Southern California)

"A lot of our first-time home buyers do not realize what they are getting because they have not had the experience with another home. But the more sophisticated buyer, once they find out about our house, they won't buy anything else."

Jerry Wade, President of Artistic Homes in Albuquerque, NM

"Building America's technical assistance on building science helped us to reduce callbacks by 70% in our Chicago Division. That's a tremendous savings for our company and means our customers are happier with their homes."

Frank Beasley, V.P. of Building Science, Town and Country Homes

"Since partnering with Building America in 2001, Artistic Homes reports that its liability for defects and damage has been reduced, as has the number and cost of warranty calls; 'meanwhile, customer satisfaction is at an all-time high,' according to Max Wade of Artistic. The production builder has produced more than 2000 ENERGY STAR homes in Albuquerque, NM, since 2001."

As reported in *Builder Magazine* 11/1/03

MANAGERS

Pulte Phoenix, which J.D. Powers ranked first in that local market, also won the Diamond Award from *Professional Builder Magazine* and NRS Corp., a market research company that works with the home building industry. Pulte had the top customer satisfaction for production builders of nearly 300 builders in the nation.

Paul Cardis of NRS, a market research expert, notes that “customer satisfaction is important for many reasons, not least is that satisfied customers refer future customers and the conversion rate for referrals is twice that of non-referred shoppers.”

Consumers Expect More

Buyers want energy efficiency and they are willing to pay for it. A 2000 *Professional Builder Magazine* survey found that energy efficiency is the number one upgrade that homebuyers seek in a new home. Nearly 90% of new homebuyers in the survey were willing to spend more for energy efficiency features (Johnston 2000). Consistent with this study, the National Association of Homebuilders (NAHB) found that consumers would be willing to spend up to \$5000 more on a new home if it saved them \$1000 on their annual utility bills (NAHB 2002). And Pulte’s customers in Phoenix rated energy efficiency as the most important product-related reason for referring their contractor to new buyers.



Atlantic Design, a Building America partner, was recognized as a 2000 EPA Builder of the Year for its quality energy-efficient construction.

Competitive Advantage in the Marketplace

One of your key goals as a manager is to gain competitive advantage in the marketplace. The technologies described in this packet can give your company a technological edge. One easy way to tell the public about your new product is to partner with ENERGY STAR. ENERGY STAR is a nationally recognized branding program sponsored by the U.S. Department of Energy and the U.S. Environmental Protection Agency. Consumers trust the ENERGY STAR logo to tell them whether their product is energy efficient. Participating in ENERGY STAR is easy and it gives you an effective way to distinguish your product from your competition’s. Over 2,000 builders work with ENERGY STAR in the United States. And half of the 100 largest builders in the nation have at least one division building ENERGY STAR qualified homes.

ENERGY STAR qualified homes are independently verified to be at least 30% more energy efficient in space conditioning and water heating than homes built to the 1993 national Model Energy Code or 15% more efficient than the state energy code, whichever is more rigorous. These savings are consistent with the practices described in this best practices manual. Heating, cooling, and hot water energy use make up about half of a household’s total utility bills.

The September 2003 issue of *Professional Builder* provides six top reasons why customers are willing to recommend a builder. **Energy efficiency is first among the reasons related to product.**

“Nearly 93% of buyers of Pulte Homes in Phoenix had made at least one positive recommendation.”

Professional Builder Magazine, September 2003, p. 67

“Our attention to energy efficiency is what really makes Pulte’s homes stand out.”




Les Woody, Pulte Phoenix
Director of Customer Service

“Building America helps us with our reputation within the building community. Our reputation on the street is that if you want a good quality home you go to Pulte.”

Alan Kennedy, Vice President of Construction for Pulte Tucson

Take the Next Step

This information packet is designed to give your company all the information you need to start using the Building America systems approach in the hot-dry and mixed-hot climates. The techniques described will help you avoid many of the problems plaguing all builders in hot-dry and mixed-dry climates.

Make sure your team reviews the sections prepared for each of your company's capability areas: marketing, site planning, design, building site supervision, and the trades. This information will help your company compete in an increasingly complex and risky market. Following the design practices discussed in the *Designers*  chapter and the inspection and testing procedures outlined in the *Site Supervisors*  chapter will give you the technical information you need to build your business. Find more information on ENERGY STAR in the *Marketers*  chapter and on the Web at www.energystar.gov.

Case Studies

Take a look at the case studies at the end of the book. All offer examples of how builders achieve energy efficiency in the hot-dry and mixed-dry climates. And each is a working example of building science and building profits in action.

These case studies show builders that companies can set the pace for your move to high-quality building science-based construction. Some builders climb stairs one step at a time. Others jump on the elevator and push the button for the top floor. Both approaches will get you to your destination.

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You can learn more about Building America and download additional copies of this document at www.buildingamerica.gov



MARKETERS

Energy Efficiency Delivers the Value that Customers Demand

By selling homes you bind your company to its customers. Your work enables the company to capitalize on the benefits of its investments, including those made in energy efficiency. And you are the ones who help homeowners understand the quality, value, and economy represented by your product.

ENERGY STAR Qualified Homes: Telling Your Story

An easy way to sell energy-efficient homes is to become an ENERGY STAR® partner. Even if you build or sell great houses, if they aren't ENERGY STAR qualified, it's hard for your customers to know how much efficiency they are getting. ENERGY STAR helps you to tell your story. The ENERGY STAR logo makes it easy to tell consumers you are selling a superior product. And the ENERGY STAR program offers much in the way of advice and examples of how to use the logo. Differentiate yourself by offering a home that is certified to be more efficient—and better for the environment—than standard models.

To find out more about marketing with the ENERGY STAR logo visit the program's Web site at www.energystar.gov. You'll find information about before-sales marketing, point-of-sale techniques, and building ongoing relationships with your customers. Much of the information comes from successful techniques used to sell ENERGY STAR homes across the nation. Tools on the Web site will help you instantly craft your message and prepare sales materials.



ENERGY STAR offers a marketing platform that home builders can use to recognize that you offer truly energy efficient homes.

QUICK TIPS | MARKETERS

- Energy efficiency, and the quality that comes with it, gives you a competitive advantage.
- ENERGY STAR can help you capitalize on your competitive advantage, produce marketing materials, and connect with buyers.
- Your customers see energy efficiency as a sign of value.
- Some of the biggest builders in the country have learned that energy efficiency can turn existing customers into new sales leads through customer satisfaction.
- Learn how industry leaders sell new energy-efficient homes.

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Energy efficiency delivers the value that customers demand



SITE PLANNERS & DEVELOPERS

Properly situated houses pay big dividends



DESIGNERS

Well-crafted designs capture benefits for builders, buyers, and business



SITE SUPERVISORS

Tools to help with project management

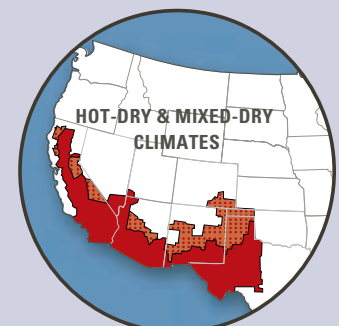


TRADES

Professional tips for fast and easy installation

CASE STUDIES

Bringing it all together



MARKETERS

Increase Customer Satisfaction and Let Your Customers Sell Your Product

Wouldn't it be great if, for every home you sold, you could add a new sales associate to your staff to sell even more?

That's what energy efficiency can do for you. Happy customers will sell your products for you. And energy-efficient homes make happy customers. Compared to standard homes, energy-efficient homes cost less to own, are more comfortable to live in, and require less maintenance.

The builder with the top customer satisfaction rating in the nation in 2003, Pulte Homes of Phoenix, is a Building America partner offering ENERGY STAR qualified homes. Pulte's Phoenix division has had one or more positive referrals from 93% of its homebuyers. The conversion rate for shoppers referred in this way is twice that of non-referred shoppers. Homeowners talk, and word of mouth is a powerful selling tool. Some experts, in fact, say word-of-mouth is the most effective selling tool because



Shoppers love to peer into the attic through this viewing window in a Building America model house by Cambridge Homes. Shoppers can see the special insulation, and the thermometer tells them how cool the attic stays.

it carries with it the credibility of a trusted third party, such as a friend or relative. Add to that the fact that many potential buyers are skeptical of traditional advertising, and it's no surprise that 10% to 30%, and sometimes more, of builders' sales come from referrals (Farnsworth 2003). The best way to sell homes is to let your customers do it for you. See the *Managers* chapter for information on the great customer satisfaction ratings received by builders selling ENERGY STAR homes.

Sell the Value that Home Buyers Expect

Market research shows:

- Energy efficiency is the number one upgrade sought by homebuyers of new homes (Johnston 2000)
- Nearly 90% of new homebuyers are willing to spend more for energy efficiency (Johnston 2000 and NAHB 2002)
- Buyers rate energy efficiency as a home builder's most important product-related reason for referring new customers (*Professional Builder Magazine* 2003)

How Industry Leaders Sell Energy-Efficient Homes

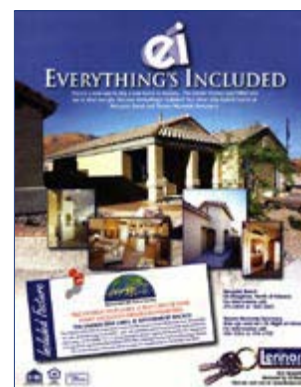
The NAHB Research Center sponsors an annual award competition called the Energy Value Housing Award. The Center has compiled the winning builder's

"If you don't tell your story, you give it away!"

Vern McKown, President,
Ideal Homes



"Building America has raised the bar, and it has actually paid off."

Jerry Wade, President of Artistic
Homes in Albuquerque, NM



MARKETERS

marketing techniques into a document that can be purchased on the Web at www.nahbrc.org/tertiaryR.asp?CategoryID=1705&DocumentID=3404 (Sikora 2002). Here are some of the best practices recommended by the NAHB Research Center and other sources:

- Educate customers and sales professionals. Show buyers how living in an energy-efficient home will benefit them with lower household costs. The ENERGY STAR Web site has an example as does the *Homeowners*  chapter. Vital to customer education is an informed sales staff and team of local sales professionals.
- Walk-throughs and model homes can be invaluable educational tools for both buyers and sales staff. Model homes with display cutaways of energy features such as insulated attics and wall sections help them understand the energy-efficient construction process. Use labels, flags, and banners to create a fun self-explanatory message to give buyers a focus while they drive or walk the development. Recent research suggests just how important model home, models of house features, and other educational tools are to shoppers (Farnsworth 2003).
- Training sessions can be an effective tool for educating sales staff and professionals. Use slides, sample products, and energy bills as aids.
- One way to educate consumers is to emphasize an energy-efficiency upgrade when signing the final papers. One builder has a wall of testimonials, photos, and utility billing history in his waiting room. All prospects are given an opportunity to view this “wall of fame” before the final sale is made. Another builder has the buyer meet with the building site supervisor after the sale is made. This person gives them one more chance to sign up noting, from a builders’ perspective, what a better house they will get (Rashkin 2002).
- Publications are an educational tool that customers and sales professionals can take home. Develop your own brochures or books or give away reprints of magazine articles, ENERGY STAR brochures, or Building America brochures. Don’t overlook vendors and trade associations. They can provide excellent materials, often at no charge. For example, excellent information on window performance is available at the Efficient Windows Collaborative Web site at www.efficientwindows.org/index.cfm. Also, give potential buyers a checklist so they can compare the energy saving measures in your homes with those of other builders. A sample is included in the *Homeowners*  chapter.
- Advertising can be used to explain the energy-efficiency advantages and distinguish builders from their competition. The ENERGY STAR Web site has useful information for designing advertising.
- The Internet and compact disk formats are another forum for presenting all of your education and advertising messages. Some marketers suggest that all builders should have a Web site, even if it is simple and offers only limited information. CDs with brochures or slide shows can be given to potential buyers to take home and replay your message.



“We offer ENERGY STAR as an upgrade, but everyone chooses it. We have 100% participation so all of our homes are ENERGY STAR.”

Lucian Kragiel, Co-owner of Atlantic Design and Construction

“It’s not hard to sell when you educate the buyer if you can show them (the buyer) that they will get lower utility bills. And they are also going to get a higher resale value on their house. ENERGY STAR is becoming increasingly well known. Builders who don’t do it will lag behind.”

Lucian Kragiel, Co-owner of Atlantic Design and Construction

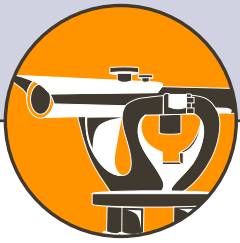
MARKETERS

- Seek out free publicity. Nothing is more cost effective than sending a news release to local media to announce business news and other company activities. News releases can cover your company's involvement in educational activities, for example, teaching school children about energy efficiency or other charitable actions.
- Offer energy-efficiency guarantees. Energy performance guarantees can help convince buyers that energy savings are real. Partnerships with outside companies can help to establish guarantees. For example, some insulation manufacturers offer home inspections, tests, and cost guarantees.
- Make buyers aware of energy-efficient mortgages.
- Take advantage of the testing data available on your homes. If your company follows the best practices in this guide, you will have blower door and duct tightness test data and a HERS score to share with buyers. Use these data to inform your customers and differentiate your houses. If you can not provide testing, make it available as an option for homebuyer's purchase.

Participate in ENERGY STAR and other partnerships. ENERGY STAR and Building America can provide technical guidance through publications and their Web sites. Partnering with ENERGY STAR cements your company's commitment to energy efficiency and gives you access to the ENERGY STAR brand.

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SITE PLANNERS

Properly situated homes pay big dividends

The National Association of Home Builders (NAHB) estimates that 1.6 million new homes will be built each year over the next decade (NAHB 2002a). How these new developments are designed will have a major impact on energy use, the environment, and customer satisfaction.

Developers and site planners can set the stage for efficient communities and can direct builders to protect a community's value through quality building practices.

The sun is the main source of heat in all homes. By looking at how houses receive sunlight, site planners can help optimize how much solar energy is available to heat a house, and minimize the heat that must be removed with air conditioning.

The hot-dry and mixed-dry climates are dominated by cooling rather than heating. Avoiding summer cooling is more important than encouraging solar gains for winter heating. Planners should do all they can to avoid the entry of solar energy into houses in summer. Site planners have two important tools to help avoid solar heat gain: **lot orientation** and, in some areas, **shade trees**.

Lot Orientation

As planners map out lots and roads, the relationship between buildings and the sun should be key. Just as you lay out roads to allow houses to take advantage of great views, or to work around hillsides and other landscape features, also consider how road design, lot lines, and orientation will influence the way that houses face the sun.

Lot lines and roads should be situated to minimize home exposure to east and west. These orientations provide the greatest solar heat gains. Plan your subdivision so that the longer sides of the houses will face north or south. Streets should be positioned in an east-west direction. Proper orientation can result in substantial savings of heating and cooling costs, depending on specific site conditions and house designs. Highly efficient houses, especially when good windows are used, are less dependent on orientation and shading to manage solar gain. With proper planning, there may be no added costs to the builder for good orientation.

QUICK TIPS | SITE PLANNERS

- Lots facing north or south are preferred to manage heat gain from the sun, so position streets to run east and west.
- Preserve trees for shade and cooler air.
- Take advantage of prevailing breezes from lakes, the ocean, or other geographical features.
- Properly grade your development to take water away from structures.
- Use sustainable site and landscaping practices.

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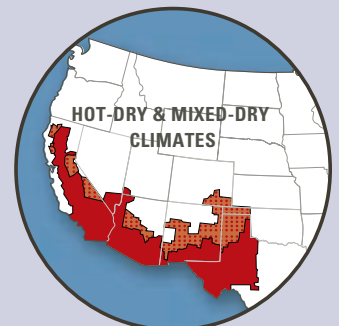


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Professional tips for fast and easy installation

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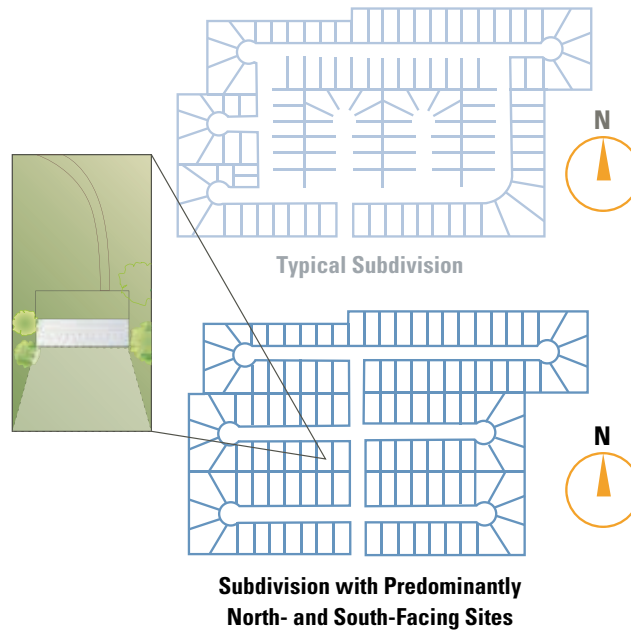
Bringing it all together



Shading is not nearly as important when windows with a low solar heat gain coefficient (i.e., SHGC of 0.35 or less) are used. Using a low-solar-gain low-E coating results in great energy cost reductions for all conditions even with no shading. This is because the glazing itself provides the necessary control of solar radiation, so these additional measures become less important in terms of energy use. For a description of the interactions between window performance and shading, see the Efficient Windows Collaborative Web site at:

www.efficientwindows.org.

FIGURE 1: Plan subdivision lot lines and roads for predominantly north and south orientation - place houses within lots to take advantage of solar access



Adapted from Viera et al. 1992. p.3-5

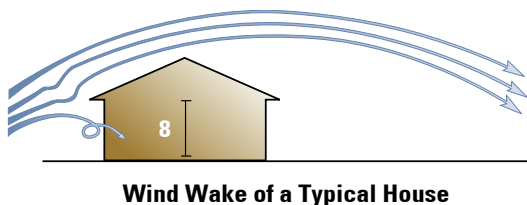
Lot orientation is especially important if solar heating or electric generation systems are planned. Inexpensive tools can help assess how much solar energy will be blocked by obstacles on a particular site. Low-cost tools for solar assessments are described in the *Designers* chapter in the section about windows.

Lot orientation provides access to the sun, but window selection and shading are the controls that manage solar gain. A small Solar Heat Gain Coefficient (SHGC) limits the entry of solar energy. Some Building America teams recommend a SHGC of 0.35. (See the *Designers* chapter in the section about windows).

In addition to helping manage the sun and providing a marketing advantage, proper street design can reduce the environmental impacts of runoff, encourage walking and bicycling, and discourage speeding by through-traffic.

Subdivision planning can also help to gain cooling benefits from breezes. Houses and other buildings that are tightly packed may create a wake in the wind that is four to five times the buildings' eave height.

FIGURE 2: Wind wake of a typical house



Source: Viera et al. 1992. p.3-7

Curved streets and staggered lots can assist in preventing wind disturbance. Trees can help to keep breezes cool as described in the next section. Taking advantage of breezes will reduce cooling costs. Wind conditions at any individual site may differ considerably from regional averages. Local geography such as ocean beaches, lakes, fields, golf courses, parks, and malls can influence local breezes.

Shade Trees

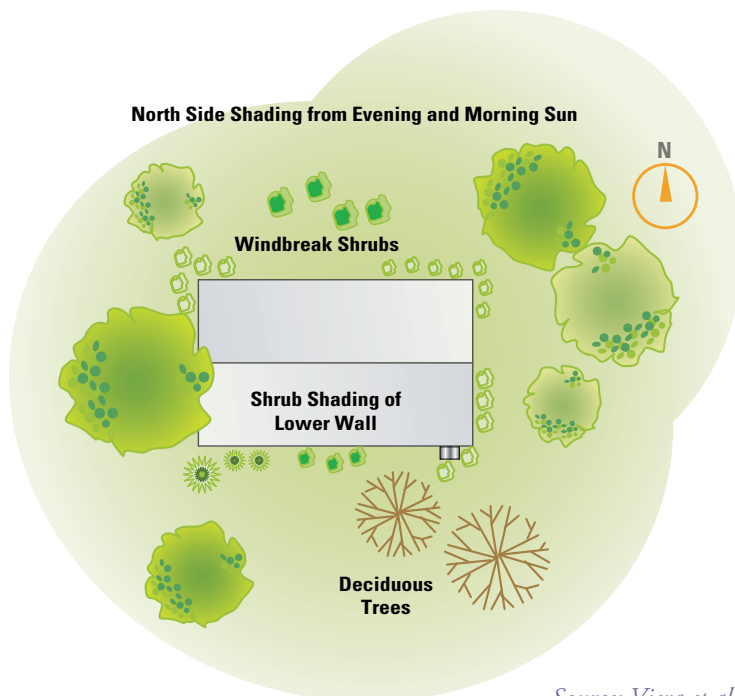
Tree preservation brings many benefits, one of which is increased salability. Native trees are most beneficial to the environment. The NAHB reports in its survey of buyers, *What 21st Century Homes Buyers Want*, that over 80% of respondents in the West rated trees as essential or desirable (2002b, page 61). In 1992, the Florida Solar Energy Center (FSEC) estimated that a treed lot in Florida may increase the value of a home by as much as 20%. American Forests and the NAHB (1995) found that mature trees may add from \$3,000 to \$15,000 to the value of a residential lot.

Trees also bring value by providing shade. It is far better to prevent solar energy from reaching a house than to attempt to manage it once it enters. Shade trees block summer sunlight before it strikes windows, walls, and roofs, dissipating absorbed heat to the air where it can be carried away by the breeze. If photovoltaic or water heating systems will be added, trees must be placed not to shade these systems.

Truly cool neighborhoods have trees. A study in Florida has shown that a subdivision with mature trees had cooler outside air with less wind velocity than a nearby development without trees (Sonne and Viera. 2000). The development with a tree canopy had peak afternoon temperatures during July that were 1.1°F to 3.1°F (± 0.7°F) cooler than the site without trees. The total effect of shading, lower summer air temperature, and reduced wind speed can reduce cooling costs by 5% to 10% (McPherson et al. 1994).

Trees are most effective when located to cast shade on the roof, windows, walls, and air conditioners, and when located on the side of the home receiving the most solar exposure. Shade to the southwest and west is especially important for blocking peak solar gain in the summer in late afternoon. Depending on the species, trees more than 35 feet from the structure are probably too far away for shade. Plants too close to air conditioners or heat pumps can plug coils.

FIGURE 3: Configuration of shade trees



Source: Viera et al. 1992. p.3-8

Xeriscaping

However, trees will not work everywhere. In the low-water environments that dominate much of the Southwest, lots should be landscaped to take advantage of plants that use less water than traditional turf-dominated approaches. Many communities have been faced with increased demands on existing water supplies. Consequently, there is a greater focus on water conservation, not just in times of drought, but in anticipation of future population growth. Water can no longer be considered a limitless resource. Conserving water through creative landscaping has engendered the new term, xeriscape. The term is taken from the Greek *xeros*, meaning dry, in combination with landscape.

The goal of a xeriscape is to create a visually attractive landscape that uses plants selected for their water efficiency. Properly maintained, a xeriscape can easily use less than one-half the water of a traditional landscape. Once established, a xeriscape should require less maintenance than turf landscape.

By grouping plants with similar water needs together in specific zones, a xeriscape landscape can use water more efficiently. Low-water-use plants should be grouped together, away from high-water-use plants and turf. Take advantage of warm or cool microclimates (the actual climatic conditions around your property which can be influenced by the placement of walls and shade trees) to create areas of interest and diversity.


A well-planned and well-maintained irrigation system can significantly reduce a traditional landscape's water use. For the most efficient use of water, irrigate turf areas separately from other plantings. Other irrigation zones should be designed so low-water-use plants receive only the water they require. Proper irrigation choices can also save water. Turf lawns are best watered by sprinklers. Trees, shrubs, flowers, and groundcovers can be watered efficiently with low-volume drip emitters, sprayers, and bubblers.

The information presented here was adapted from the City of Albuquerque's Web site at www.cabq.gov/waterconservation/xeric.html. Many jurisdictions in dry landscapes have information, including potential rebates and other incentives.

Other Steps

In addition to orientation and the use of trees, many other steps can be taken during site planning to make developments user and earth friendly.

Site Grading

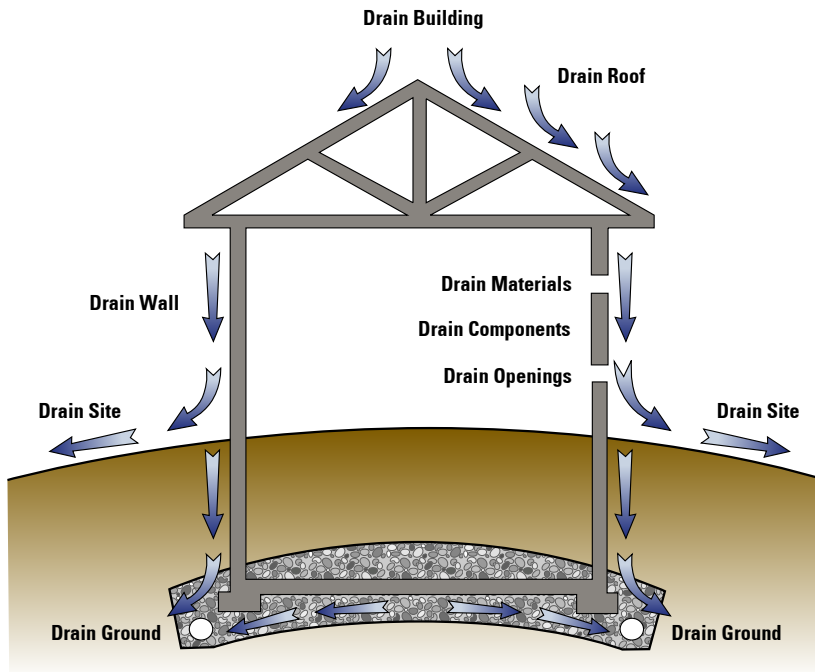
Proper site grading directs surface water away from building foundations and walls. The steeper the slope away from the building, the better the water will drain. Slabs and crawlspaces should always be above the surrounding grade. Basement floors should be higher than the surrounding drainage system. Driveways, garage slabs, patios, stoops, and walkways should all drain away from the structure. See EEBA's *Water Management Guide* (Lstiburek 2003) for more information. Additional information on moisture management is also available in the *Designers*  chapter.



Example of xeriscaping showing that low-water, low-maintenance plantings can be a practical and attractive option.

(Photo by Warren Gretz)

FIGURE 4: Drain all water away from the structure



Source: Lstiburek, J.W. 2003. p.4

Sustainable Development

Builders who choose to advertise their “green” designs have found that buyers are willing to pay for environmental features.

Features that help to conserve the natural environment can include:

- Orienting lots to best manage energy and light from the sun.
- Land planning that preserves the natural environment and minimizes land disturbance.
- Site design that minimizes erosion, paved surfaces, and runoff.
- Preserving and protecting trees and natural vegetation.
- Conserving water indoors and out.
- Designing energy efficiency into houses.
- Selecting materials that are durable and recyclable, or created from recycled products, and considering the energy that goes into making products.
- Recycling construction materials and reducing on-site waste.

Good places to start on sustainable development are found in the *New Home Construction Green Building Guidelines* by Alameda County, CA (Alameda County 2003), Rocky Mountain Institute’s *Green Development: Integrating Ecology and Real Estate* (Wilson, et. al. 1998), the NAHB’s *Building Greener: Building Better: The Quiet Revolution* (NAHB 2002c), the Sustainable Building Council’s *Green Building Guidelines* (SBIC 2003), www.lid-stormwater.net, a U.S. EPA-sponsored Web site with tools for watershed management, and DOE’s Smart Communities Network at www.sustainable.doe.gov.

“What we tell buyers is that we sell value...it’s about high standards in every aspect of home building... The whole idea is to get builders all over the country more concerned about building this way—it’s about energy efficiency, indoor air quality, waste recycling, water recycling, better planning—it all leads to better development.”

GW Robinson,
President of GW Robinson



G.W. Robinson pipes recycled irrigation water to cut water use and costs to homeowners at the Cobblefield development in Gainesville, Florida.

Sources and Additional Information

- Alameda County Waste Management Authority & Source Reduction and Recycling Board. 2003. *New Home Construction Green Building Guidelines*. San Leandro, CA. www.stopwaste.org
- American Forests and the National Association of Homebuilders. 1995. *Building Greener Neighborhoods: Trees as Part of the Plan*. NAHB, Washington, D.C.
- Lstiburek, J.W. 2003. *Water Management Guide*. Energy and Environmental Building Association, Minneapolis, Minnesota. www.eeba.org
- McPherson, G.E., D.J. Nowak, and R.A. Rowntree (eds). 1994. *Chicago's Urban Forest Ecosystem: Results of the Chicago Urban Forest Climate Project*. U.S. Department of Agriculture, Forest Service, Northeastern Research Station, www.f.fed.us/ne/newtown_square/publications/technical_reports/pdfs/scanned/gtr186a.pdf
- National Association of Homebuilders. 2002.a *Builder's Guide to the APA's Growing Smart Legislative Guidebook*. NAHB, Washington, D.C.
- National Association of Home Builders. 2002b. *What 21st Century Home Buyers Want: A Survey of Customer Preferences*. NAHB, Washington, D.C. www.BuilderBooks.com
- National Association of Homebuilders. 2002c. *Building Greener: Building Better: The Quiet Revolution*. NAHB, Washington, D.C.
- Sustainable Buildings Industry Council (SBIC). 2003. *Green Building Guidelines: Meeting the Demand for Low-Energy, Resource-Efficient Homes*. U.S. DOE. Washington, D.C. document available at www.SBICouncil.org.
- Sonne, J.K. and R.K. Viera, 2000. "Cool Neighborhoods: The Measurement of Small Scale Heat Islands." *Proceedings of the 2000 Summer Study on Energy Efficiency in Buildings*, American Council for an Energy-Efficient Economy, Washington, DC. www.fsec.ucf.edu/bldg/pubs/pf363/index.htm
- Viera, R.K., K.G. Sheinkopf, and J.K. Sonne. 1992. *Energy-Efficient Florida Home Building*, third printing. Florida Solar Energy Center, FSEC-GP-33-88, Cocoa Beach, Florida.
- Wilson, Alex, Jenifer L. Seal, Lisa A. McManigal, L. Hunter Lovins, Maureen Cureton, William D. Browning. 1998. *Green Development: Integrating Ecology and Real Estate*. Rocky Mountain Institute, Old Snow Mass, CO. www.rmi.org/sitepages/pid220.php

Web Sites Not Included with Published Documents Above

- www.cabq.gov/waterconservation/xeric.html
- www.lid-stormwater.net
- www.sustainable.doe.gov



DESIGNERS

Well-crafted designs capture benefits for builders, buyers, and business

Even good builders can have bad results if they are working toward the wrong product. Designers have the job of giving builders the opportunity to do the right thing well.

“If you do the wrong things with good materials and good workmanship, it is still wrong. You must do the right thing with good materials and good workmanship.”

Joseph Lstiburek, Building Science Corporation

QUICK TIPS | DESIGNERS

- Building America brings you the results of research, real-world experience, and dialogue with builders from over 25,000 homes nationwide (as of early 2004).
- System design and building science offer you tools and techniques to improve housing performance without sacrificing style and appeal, avoid problems plaguing new homes, find cost savings to help your company’s bottom line, and give consumers satisfaction in their investment.
- Seek the help of a home energy rating professional or engineer to avoid reinventing many of the solutions that have already been found and optimize your designs.
- Review the many technologies discussed in this chapter for help in selecting the applications right for you.

Building Science and the Systems Approach

Perhaps the most important step in designing any form or function is recognizing that the design is for the entire product. No one piece can be changed without affecting all related pieces. This simple proposition applies to all systems and allows for all kinds of trade-offs. In cars, without any loss in performance, lightweight frames may be translated into smaller brakes, a smaller engine, and smaller tires. Or, that same change may be used to produce more speed.

In houses, this systems approach recognizes the interaction of windows, attics, foundations, mechanical equipment, and all other components and assemblies. Changes in one or a few components can dramatically change how other components perform. Recognizing and taking advantage of this fact, and applying appropriate advances in technology to components, can result in cost and performance payoffs, both for the builder and buyer of new homes.

Building America has embraced the systems approach and combined it with the technology development and testing that make up building science. As with other scientific disciplines, building science provides an intelligent approach to understanding complex systems and diagnosing problems. Over time, knowledge, tools, and tests are developed that make the science and the product more efficient and more powerful. You can learn more about the U.S. Department of Energy’s (DOE) Building America program at www.buildingamerica.gov (adapted from Florida Solar Energy Center Web site www.fsec.ucf.edu/bldg/science/basics/index.htm).

INTRODUCTION

Taking action in your community



HOMEOWNERS

Shopping for value, comfort, and quality



MANAGERS

Putting building science to work for your bottom line



MARKETERS

Energy efficiency delivers the value that customers demand



SITE PLANNERS & DEVELOPERS

Properly situated houses pay big dividends



DESIGNERS

Well-crafted designs capture benefits for builders, buyers, and business



SITE SUPERVISORS

Tools to help with project management

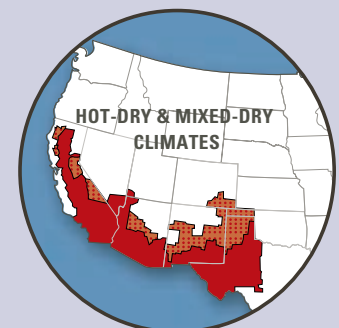


TRADES

Professional tips for fast and easy installation

CASE STUDIES

Bringing it all together



Four steps can help to manage risks and take advantage of system trade-offs.

- 1) **Give builders the right target.** Recognize you are designing a complete product—a system—and ensure the product is right for the hot-dry and mixed-dry climates.
- 2) **Take care of the basics.** The basics are proven, cost-effective technologies that include good windows, insulation, moisture management, and ventilation. Make sure the house has adequate overhangs for shade and rain deflection. Guidelines for many of the basics are included later in this chapter.
- 3) **Take only what you need.** Size heating and cooling equipment, ducts, and fans to match the load. If equipment sizing is normally done by a subcontractor, ensure the sub uses the procedures listed in this document to properly size equipment. Proper sizing of heating and cooling equipment is a huge opportunity to save money and increase profit.
- 4) **Put everything in its place.** Be sure there is a place for everything the house requires and show it on your plans. Do not leave it to chance where ducts will be placed or even where plumbing will run. If there are places that should not be tampered with, for example a duct chase, make it clear the space is off limits to plumbers, electricians, and others who need to create routes through buildings.

Building Science and the Systems Approach: Problem Prevention

Moisture, mold, and material degradation are examples of problems that building science can help solve. High temperatures create a need for cooling. High humidity adds to discomfort and is a source of moisture. Humid air and a cold surface result in condensation that can add up to discomfort, material failure, and high repair costs.

Leaky ducts located in attics or crawlspaces create air pressure differences that can draw in humid air through cracks and holes and deliver it into the house. Humid air inside a cool space encourages the occupant to turn down the thermostat for more cooling. This cycle can result in moisture forming as condensation on or in ducts, walls, and other assemblies. Accumulated moisture supports mold growth and leads to rotting, warping, and staining.

The result is that a small problem in one assembly (leaky ducts) that is inexpensive to fix during installation, can lead to big problems in framing, interior finish, and human health. Moisture problems may have causes other than leaky ducts, but many unintended problems can be avoided in a similar fashion.

Building Science and the Systems Approach: Reaps Rewards

There is more than avoiding problems to encourage you to use a systems approach. For example, trade-offs from installing energy-saving measures can help save construction costs for heating and cooling equipment. If good windows, adequate insulation, and efficient heating and cooling equipment are installed, the heating and cooling equipment capacity can also be smaller than typically used and shorter duct runs are possible. All of this can add up to reduced costs in heating and cooling equipment that offset the cost of the other measures. Using trade-offs to improve economics, durability, and comfort is essential to successful business and design.

“Understand the theory of your construction...then be sure to question your engineer (or subcontractor) as to whether it’s all really necessary. If you don’t get a straight, understandable answer, find an engineer who will give you one. Remember, it doesn’t cost the engineer a penny to over-design. But ultimately someone foots the bill.”

Tim Garrison, CEO of ConstructionCalc, made an important point about the cost of overdesigning structural components. He is quoted here because his point is equally valid for HVAC and other equipment (*adapted from Nation’s Building News Online, 27 April 2004, www.nbnnews.com*).

You can learn more about Building America and download additional copies of this document at www.buildingamerica.gov

DESIGNERS

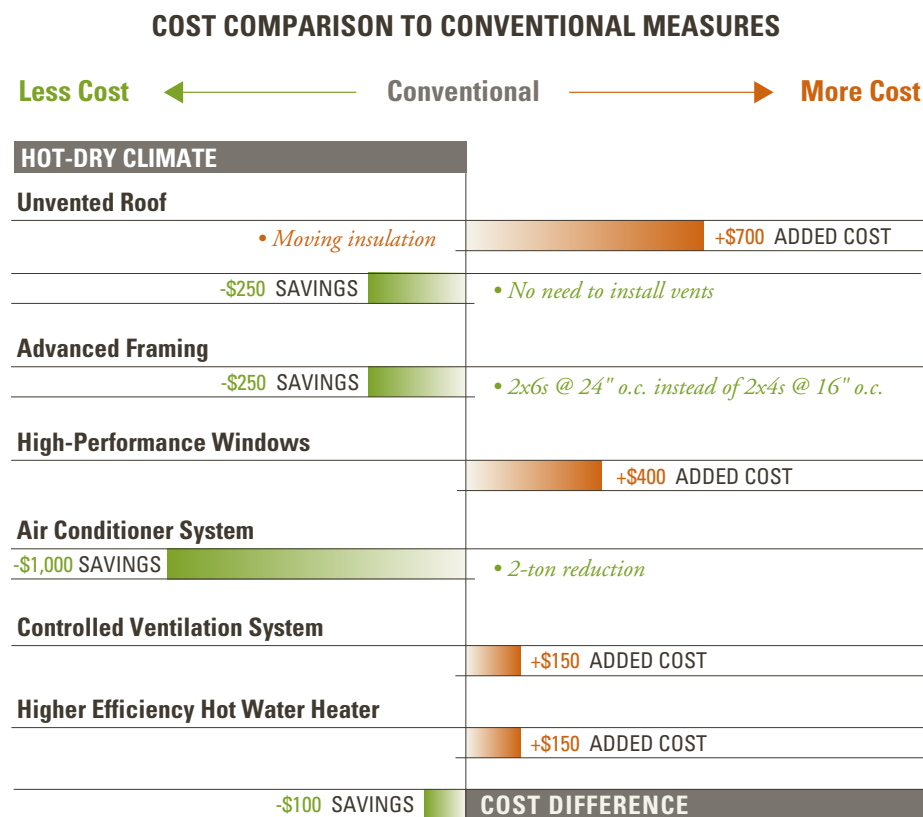
The challenge to designers is to carefully select new technologies, consider their cost and rewards for your overall system, and use the changes that make sense. Building America has taken this systems approach to designing energy-efficient houses. This document presents you with information that will give you a straight-forward approach to designing houses that qualify for ENERGY STAR®. Design information is provided for a variety of measures and components in the remainder of this section. Put in the recommended measures and your houses should qualify. You may also qualify using other trade-offs. Suggestions from Building America’s experience are also included that will improve the health and comfort of your homes.

The Cost of Doing Business

The cost of building homes is different for every builder. Technique, experience, subcontractors, suppliers, and the size of purchases can all make a difference in how much a home costs to build. Even a builder’s accounting methods can influence how costs are reported. These variables all apply to energy-efficiency measures and contribute to the difficulty of providing cost estimates that apply to more than a limited example over a short period of time.

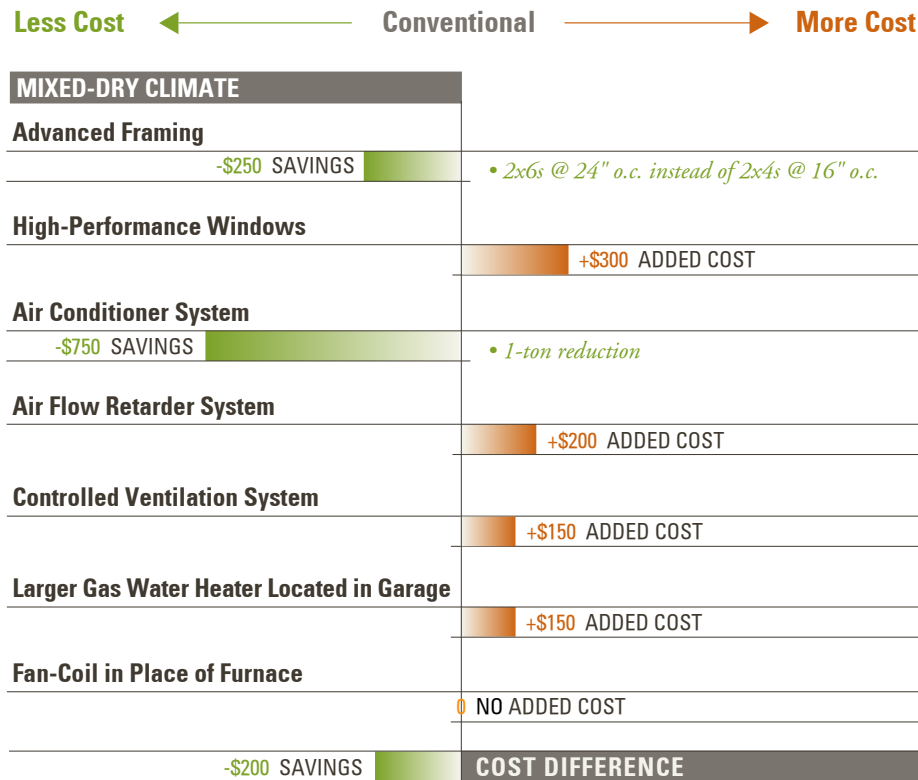
In addition to variability, other considerations apply to costs. First, the cost of higher quality housing represents an added value and holds the potential of a higher profit. Second, a tremendous benefit of the systems approach described above is that the costs of energy-efficient measures can often be offset by savings in other areas. And finally, buyers can recover any additional costs through reduced utility bills, increased resale value, and for some, better mortgage terms.

FIGURE 1: Cost Comparisons of Energy Efficient Measures to Conventional Practice in the Hot-Dry and Mixed-Dry Climates



Some builders say that meeting ENERGY STAR qualifications does not increase their costs. However, they must focus on higher quality installations. Other builders suggest additional costs up to \$1,500 to the consumer, but it’s unclear if these values apply beyond their experience. The chart at left shows an estimate of costs made in the year 2000 for homes built in the hot-dry and mixed-dry climates using a design with calculated savings of 50% for heating and 30% for cooling. The example is intended to show how costs and savings trade off, rather than to provide estimates of dollar savings.

COST COMPARISON TO CONVENTIONAL MEASURES



Source: Edminster, Pettit, Ueno, Menegus, and Baczek 2000.

HERS Ratings and Qualifying for ENERGY STAR

Best Practice: Building America recommends working with a Home Energy Rating System (HERS) professional, architect, or engineer early in the design process to help select and size materials and equipment. The building scientists can be especially helpful in right sizing heating and cooling equipment. By forming a relationship with a rater who later will inspect the construction site, designers can get valuable feedback about what works and what house features require more detailed information for the site supervisor and the trades. Find out more about HERS raters at www.natresnet.org.

The best use of a HERS rater involves working with your rater in creating your design. When following this path, the rater analyses your construction plans, in addition to at least one on-site inspection and test of the home. The plan review allows the home energy rater to view technical information such as orientation (if known), shading area, proposed equipment ratings, and insulation levels. The on-site test involves blower door testing. Results of these tests, along with inputs derived from the plan review, are entered into a computer simulation program to generate the HERS score and the home's estimated annual energy costs, based on heating, cooling, and hot water heating requirements. Building America also recommends testing ducts for air leaks.

A HERS rating is an evaluation of the energy efficiency of a home, compared to a computer-simulated reference house (of the identical size and shape as the rated home) that meets minimum requirements of the International Energy Conservation Code (IECC). More information on the code can be found at www.energycodes.gov. The HERS rating results in a score between 0 and 100, with the reference home assigned a score of 80. From the 80-point level, each 1 point increase in the HERS score results

HERS RATER

Building America recommends working with a HERS rater or building scientist early in the design process.

DUCT TESTING

Building America recommends testing ducts for air leaks.

DESIGNERS

in a 5 percent reduction in heating, cooling, and hot water energy usage (compared to the reference house). An ENERGY STAR qualified new home, which is required to be 30% more efficient, must attain a HERS score of at least 86.

Your HERS rater can be a tremendous resource in the design phase. Raters who are trained in building science may help to solve construction problems. One important job your rater can help with is to work with the mechanical contractor to correctly size heating/cooling equipment, perform room-by-room calculations to determine the supply air needed for each room, and work with the mechanical contractor on duct sizes and lay out. This is likely to eliminate callbacks due to comfort complaints and can save substantial money by right-sizing the heating and cooling equipment. During the design stage, the rater can suggest alternatives to attain desired performance levels in the areas of energy, comfort, durability, and health.

Selecting a HERS rater is much like selecting any other professional services provider, such as an architect, accountant, or engineer. Be sure you are comfortable with the rater's communication skills, experience, training, and references before making a selection.

Best Practice: Building America recommends that every house receive a site inspection and diagnostic tests from a HERS rating professional. The information gained from these tests can help to isolate specific problem areas that can be solved with further training, more explicit details, better building materials, or other production changes.

Hot and Dry

The recommendations in this Best Practices guide apply to the entire hot-dry and mixed-dry climate regions. If you aren't sure that your project is within these climate regions, check *Appendix IV* to see a listing of counties and their climate zones, or work with a HERS rater to confirm your zone.

Hot-dry and mixed-dry climates bring several challenges for home building. The intense solar radiation imposes a large thermal load on houses that can increase cooling costs, affect comfort, and damage home furnishings. This chapter contains some of the best methods to minimize the impact of solar radiation on the building, its mechanical system, its occupants, and their furnishings.

Annual precipitation in these climates is less than 20 inches. Nevertheless, a brief period of heavy rain can deposit several inches of water onto a building. Improper irrigation can be a major moisture source, leaks can cause significant damage, and indoor sources of moisture can be a problem. If water collects in an area that cannot quickly dry, deterioration of the building will occur.

Managing fire risk, particularly in terms of exterior claddings and landscaping, is an important issue associated with the dry climate.

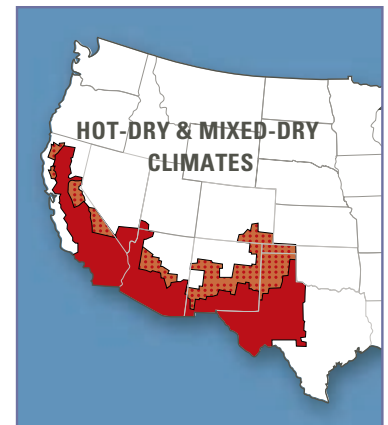
Design Best Practices for Hot-Dry and Mixed-Dry Climates

Housing types vary greatly throughout the United States and in the hot-dry and mixed-dry climates. In the face of this diversity, this document does not recommend a single set of measures for achieving the 30% energy savings in space conditioning, water heating, and reaching ENERGY STAR qualification. We do recommend following

SITE INSPECTION

Building America recommends that every house receive site inspections and diagnostic tests.

FIGURE 2.

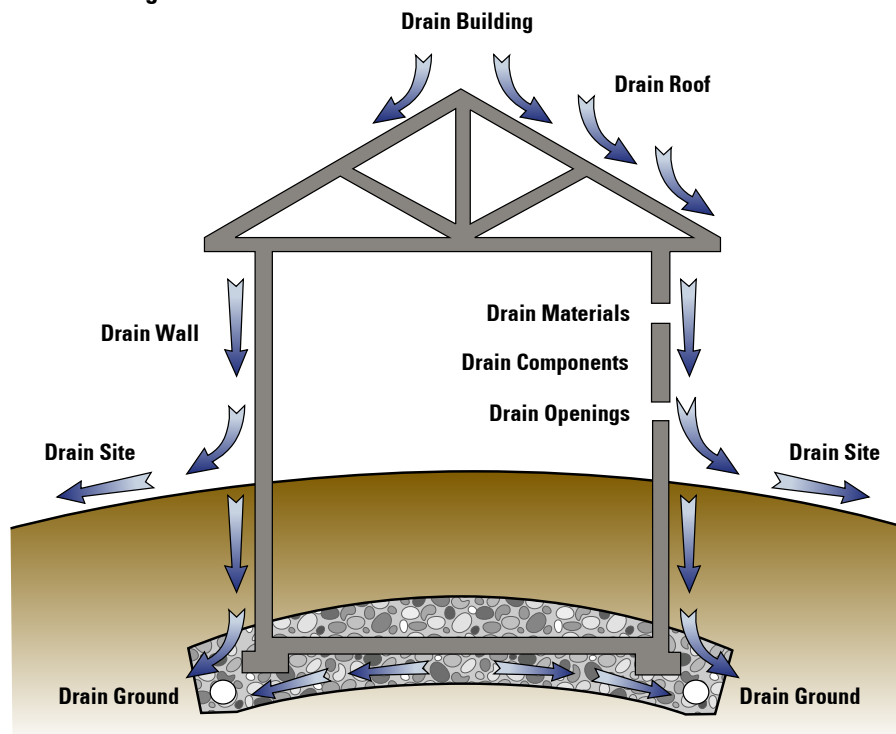


DESIGNERS

the principles included in these Best Practices and adjusting these practices and your designs to make them work together. We also recommend working with a building scientist such as a Home Energy Rating Professional to help with the transition.


The best practices described in this manual are intended to give builders and designers recommendations resulting from Building America's work on over 25,000 homes. Building scientists have tried and tested these measures on actual homes in the field. This does not mean that every measure will be for you. However, as builders start aiming for higher performing homes, details become more important. It may not make sense to install the best practice in every instance. Sometimes you can get away with less. But making this decision should involve an evaluation of the risks of not using the best practice, and questioning how the overall house system may be impacted.

FIGURE 3: Drainage




Adapted from Lstiburek 2003

Site – Drainage, Pest Control, and Landscaping

Additional planning information related to overall site development is presented in the *Site Planners*  chapter.

Drainage

Moving moisture away from a building is critically important to maintaining structural integrity.

Best Practice: Grading and landscaping should be planned for movement of building run-off away from the home and its foundation, with roof drainage directed at least 3 feet beyond the building, and a surface grade of at least 5% maintained for at least 10 feet around and away from the entire structure. This topic is also discussed in the *Site Planners*  chapter.

GRADING

Plan grading and landscaping to direct run-off away from the home and its foundation.

DESIGNERS

Pest Control

Termites are a serious menace in the hot-dry and mixed-dry climates.

Best Practice: Based on local code and Termite Infestation Probability (TIP) maps, use environmentally appropriate termite treatments, bait systems, and treated building materials for assemblies that are near soil or have ground contact (see www.uky.edu/Agriculture/Entomology/entfacts.htm).

Landscaping

Landscaping is a critical element to the marketability of a house. But plants must be placed to avoid interfering with visual inspections of termite access. Planting can also be used to shade foundations and reduce cooling loads.

Best Practice: Plantings should be held back as much as 3 feet and no less than 18 inches from the finished structure, with any supporting irrigation directed away from the finished structure. Plantings may be selected to shade the foundation edge, especially on the southwest corner of the structure. Choosing drought-tolerant plantings results in less irrigation and less chance for irrigation water to create a moisture problem in the house. Decorative ground cover—mulch or pea stone, for example—should be thinned to no more than 2 inches for the first 18 inches from the finished structure. More landscaping information can be found on DOE's Web site at www.eere.energy.gov/consumerinfo/factsheets/landscape.html.

Foundation Measures

Slabs are a common foundation system in the hot-dry and mixed-dry climates. Building foundations should be designed and constructed to prevent the entry of moisture and other soil gases. Moisture may cause structural decay and can contribute to human health and comfort problems. Radon that enters a home exposes occupants and may cause lung cancer.

Best Practice: Slabs require 6-mil polyethylene sheeting directly beneath the concrete that accomplishes vapor control and capillary control for the slab. The vapor retarder should continuously wrap the slab as well as the grade beam. Other solutions may work for the grade beam, such as applying damp proofing. A moisture retarder is needed between the stem wall and framing.

Best Practice: A sand layer under the slab should never be placed between a vapor retarder and a concrete slab. Cast the concrete directly on top of the vapor barrier. Differential drying and cracking is better handled with a low water-to-concrete ratio and wetted burlap covering during initial curing.

Best Practice: Sub-slab drainage should consist of a gravel capillary break directly beneath the slab vapor retarder.

In addition to other benefits, the gravel and vapor barrier are important first steps to radon control. The gravel provides a path for radon and other soil gas to escape to the atmosphere rather than being drawn into the house. And the vapor retarder helps to block soil gas entry into the house. Where gravel is scarce, builders often pour slabs onto sand. When sand or other native fill is used, a 3- or 4-inch perforated and corrugated pipe loop can be used for both drainage and radon control.

TERMITES

Use environmentally appropriate termite treatments.

PLANTINGS

Select draught-tolerant plantings and keep them at least 18 inches from the foundation.

VAPOR CONTROL

Achieve vapor and capillary control with 6-mil polyethylene sheeting directly below the slab.

CASTING CONCRETE

Cast the concrete directly on top of the vapor retarder, with no sand in between.

DRAINAGE

Place a gravel capillary break directly beneath the slab vapor barrier.

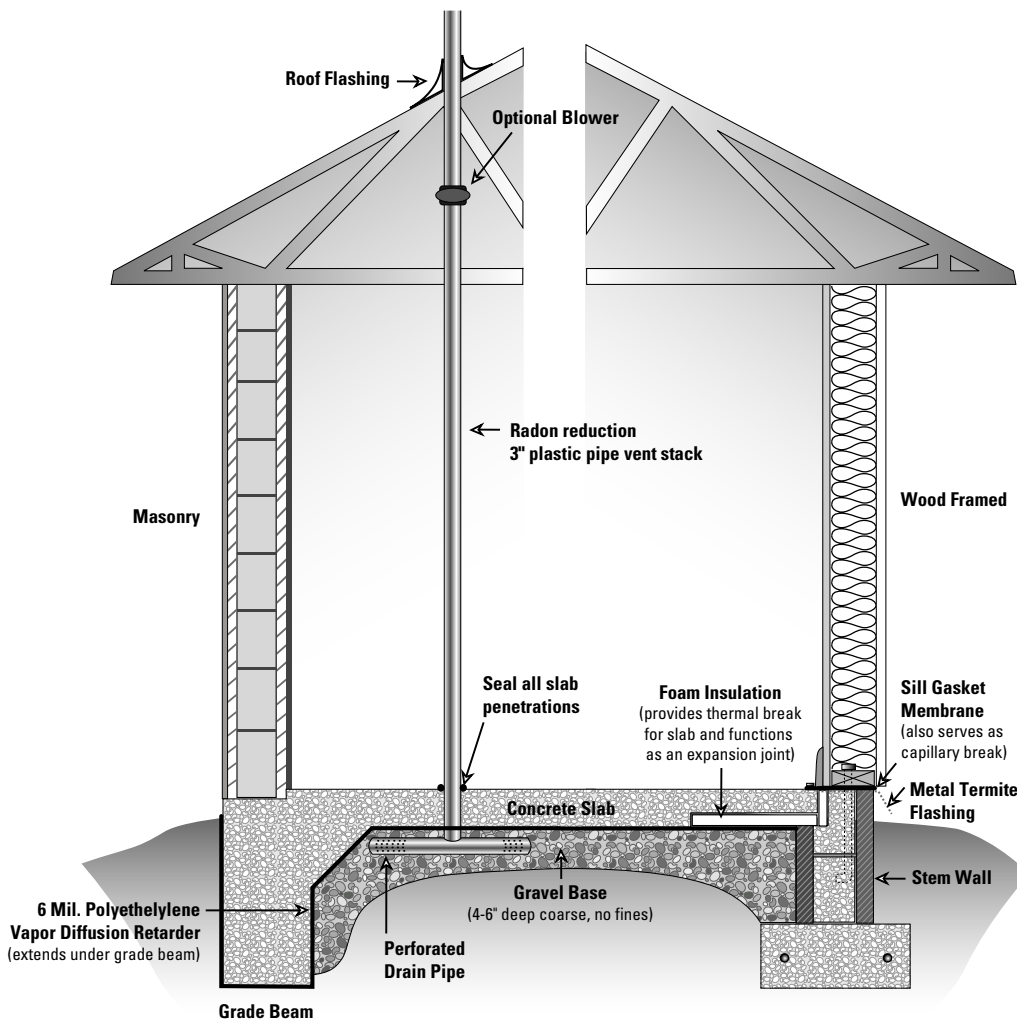
DESIGNERS

Or drainage matting may be installed over sand. Both approaches are described in a U.S. Environmental Protection Agency (EPA) document described in the following list., *Building Radon Out* (2001).

Radon-resistant construction practices are described in the following documents:

- *ASTM WK2469 New Standard (Formerly E1465-92)(draft) Guide for Radon Control Options for the Design and Construction of New Low-Rise Residential Buildings*
- *Model Standards and Techniques for Control of Radon in New Residential Buildings* (U.S. EPA 1994)
- *Building Radon Out: A Step-by-Step Guide on How to Build Radon-Resistant Homes* (U.S. EPA 2001) available on the Web at www.epa.gov/199/iaq/radon/images/buildradonout.pdf.

FIGURE 4: Typical Building Slab Foundation



Adapted from Building Science Corporation

Best Practice: Other than identifying areas that have had radon problems, it is not possible to predict radon levels in houses prior to construction, so it is important to include inexpensive radon control measures. One measure recommended by the EPA to control potentially high radon levels and other soil gasses, is a passive soil gas stack connected to a perforated drain pipe embedded in the gravel under the slab. The stack may also be attached to a perforated pipe loop or mat. If it turns out the house has unacceptable radon levels, a fan can be added to the stack to actively draw soil gas away from the house. To determine potential radon levels in the county in which you are building, visit the EPA's radon potential map at www.epa.gov/radon/zonemap.html.

For information about local variation in radon levels you can find local contacts at the following EPA Web site: www.epa.gov/iaq/wherelive.html. The EPA divides counties into one of three zones based on radon level potential. The EPA recommends that all homes built in Zone 1 (high radon potential) areas have radon reduction systems.

Foundation Energy Performance

Slabs are a common foundation system in the Southwest.

Best Practice: In the hot-dry portion of these climate zones, slabs are generally not insulated, even at the perimeter, because of the low overall heating load. Slabs in the mixed-dry climate should be insulated at the perimeter with one inch of borate-treated foam board insulation or rigid glass fiber insulation.

Crawlspace Foundation Systems

Although not prevalent, some houses in the hot-dry and mixed-dry climates are built with crawlspaces.

Best Practice: Crawlspaces should be built as a conditioned space. Insulation should be applied to exterior walls and vents to the exterior should not be installed. The crawlspace should receive conditioned air from at least one supply duct, and transfer grills should allow for the transfer of air back to the living space. Other features include a ground cover that is continuous and sealed to the perimeter walls and piers, air sealing of the exterior walls, and sealed air distribution ducts. If a heating system is installed in the crawlspace, use only a sealed combustion appliance. For more information see:

- The addendum to the *Site Supervisors*  chapter, look for the section entitled: *Details for Mechanically Vented Crawlspaces*.
- Yost, Nathan. May 2003. "The Case for Conditioned, Unvented Crawl Spaces." *Building Safety Journal*. Available on the BSC Web site at: www.buildingscience.com/resources/articles/24-27_Yost_for_author.pdf

Radon measures for crawlspaces can be found in the references on the previous page.

Structural Moisture Control

Annual precipitation in the hot-dry and mixed-dry climates is less than 20 inches. However, often the precipitation comes in heavy doses as part of intense storms. And moisture can come from other sources, such as landscape irrigation and indoor activities. In some regions, periodic humidity is also present.

Two types of rain management systems have been identified: barriers and screens. Barriers rely on exterior cladding to drain water and are best used with water-resistant building

RADON

Houses built in areas with potentially high radon levels can install a soil gas stack to draw soil gas away from the home.

SLAB FOUNDATIONS

Slabs are generally not insulated in the hot-dry climate. In the mixed-dry climate slabs should be insulated at the perimeter.

CRAWLSPACES

Crawlspaces should be built as a conditioned space.


DESIGNERS

materials, such as masonry block or concrete. Screens have multiple lines of defense against water entry and are used with wood, brick, and gypsum-based materials. Both barriers and screens rely on lapped flashings to direct water to the exterior at critical areas such as seams, windows, and penetrations. In both systems, it is essential that materials are lapped shingle fashion to direct water down and out, away from the wall assembly.

Best Practice: Roof and wall assemblies must contain surfaces that will drain water in a continuous manner over the entire area of the building. Water must have a path that will take it from its point of impact, around any elements such as windows, doors, and seams, all the way to the exterior ground, sloping away from the house.

Best Practice: In areas with potentially high winds and heavy rains install four inch to six inch “peel and seal” self adhering water-proofing strips over joints in roof decking before installing the roof underlayment and cover.

Water Leakage

One critical point of concern is water leakage around windows. The *EEBA Water Management Guide* offers examples of many window flashing applications. The window flashing examples here are taken from the *Trades*  chapter. These examples are for homes with housewrap and plywood or OSB sheathing.

Best Practice: Specify that flashing be installed for all windows and doors. Window and door flashing details should be designed to match specific wall assemblies and claddings.

Flashing systems should be designed in accordance with the ASTM standard entitled *Standard Practice for Installation of Exterior Windows, Doors, and Skylights* (ASTM 2002). In addition to the standard and the EEBA guide, see DOE’s *Technology Fact Sheet on Weather-Resistive Barriers* (DOE 2000), available on the Web at www.eere.energy.gov/buildings/documents/pdfs/28600.pdf.

Extreme Weather

Parts of the hot-dry and mixed-dry climates can be vulnerable to catastrophic high-wind, heavy-rain events, hurricanes and tornadoes. Parts of Oklahoma and Texas are part of “tornado alley,” a section of the country prone to tornados. Proper structural fastening and impact resistant windows, doors, and skylights are critical to surviving high winds. Proper use of roofing materials can help roofs withstand high winds and protect against severe rains. This document does not provide detailed information on disaster survival but the following sources provide structural details and guidance and a listing of building materials acceptable for high wind areas.

- Federal Emergency Management Agency. *Building a Safe Room Inside Your Home*. www.fema.gov
- Federal Alliance for Safe Homes – FLASH, Inc. Designed primarily for Florida, this Web site contains generally-applicable information about building to resist high winds, wild fires, and floods. *Blueprint for Safety*. www.blueprintforsafety.org
- Institute for Business and Home Safety. The IBHS has building guidelines and public information. www.ibhs.org
- U.S. Department of Energy. A training program for home inspectors to identify hazards. www.eere.energy.gov/weatherization/hazard_workshop.html

VAPOR BARRIERS

Roof and wall assemblies must contain elements that, individually and in combination, permit drying of spaces inside of walls.

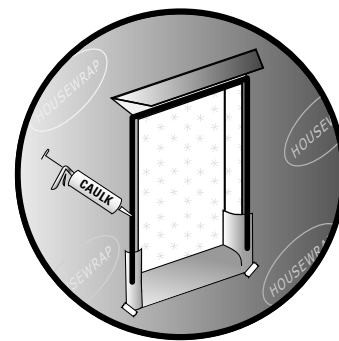
WATER-PROOFING ROOF DECKING

Install water-proofing strips over joints in roof decking.

WINDOW FLASHING

Flashing should be installed for all windows.

FIGURE 5:
Window Flashing Building Tips



Complete instructions for window flashing are provided in the *Trades* chapter of this handbook.

Vapor Management

Water has many guises and water in its liquid state is not the only problem. Water can also cause problems as vapor. The problem is especially bad when vapor gets trapped within an assembly, such as a wall; turns to its liquid form (condenses); and wets structural assemblies. Condensation can also form in and on ductwork, especially when air conditioning cools duct surfaces that come in contact with humid air, such as in an attic or crawlspace. Humid crawlspaces and attics are less of a problem in the hot-dry and mixed-dry climates than in other climates, but problems can arise under humid weather conditions or in areas with high ground moisture. The recommendations below are intended to help control both liquid water and vapor.

Best Practice: Do not install impermeable coverings, such as vinyl wallpaper, on exterior walls and do not install vapor retarders on the framing side of gypsum board or other wall coverings. Use unfaced insulation.

Best Practice: Water soaking through wood can carry with it contaminants that interfere with the ability of housewraps and building papers and felts to resist water. One step in the solution is to backprime all wood cladding to avoid water saturation and migration. This practice also makes the wood much more durable.

Best Practice: Creating an air space between the cladding and the drainage plane effectively increases the durability of both components. With some exterior finishes, such as bricks, an air space is even more important. An air space stops the capillary movement of moisture, stops the contamination of the drainage plane via contact with the cladding, and allows for better drying. Information on housewrap and building paper performance behind brick and stucco can be found at www.buildingscience.com/resources/walls/brick_stucco_housewraps.pdf

Best Practice: If building paper or felt is used in areas prone to severe rain, install two layers. The use of two layers was once common and provides better than twice the performance of one layer. By providing a double drainage plane, they offer increased resistance to leakage at fasteners and allow for more flexible installation.

Best Practice: Installation is key for all types of housewraps. The sheets must be lapped, shingle-style, especially over and around windows, doors, and other penetrations (and their flashing systems). Use manufacturer-specified fasteners and space them closely enough to provide required support.

Additional information on moisture control can be obtained from:

- DOE's *Technology Fact Sheet on Weather-Resistive Barriers*, available on the Web at www.eere.energy.gov/buildings/info/documents/pdfs/28600.pdf.
- Building Science Consortium's Web site at www.buildingscience.com/housethatwork/buildingmaterials where you can compare wraps and other materials.
- www.buildingscience.com/resources/walls/problems_with_housewraps.htm
- The following article provides an overview of house wraps and was a key source for this section: Straube, John. 2001. "Wrapping it Up," *Canadian Architect*. May, 2001. Available at www.cdnarchitect.com.
- The National Association of Home Builders Research Center's *Moisture Protection of Wood Sheathing* is available on the Web at www.nahbr.org/docs/mainnav/moistureandleaks/792_moisture.pdf.

IMPERMEABLE COVERINGS

Impermeable coverings inside the house are not recommended.

BACKPRIMING

Backprime all wood cladding to avoid water saturation.

AIR SPACE

Creating an air space between the exterior finish and the drainage plane effectively increases the durability of both components.

TWO LAYERS OF BUILDING PAPER OR FELT

Consider installing two layers of building paper or felt to create a double drainage plane.

CAREFUL INSTALLATION

Pay close attention to lapping, especially around windows and doors, as well as the proper use of fasteners.

Housewrap, Building Paper, or Felt – Your Choices for Wrapping it Up

Housewrap, building paper, or impregnated felt should be part of the exterior wall system that protects the building from water penetration. None of the materials are waterproof, but are intended to shed rainwater that penetrates exterior cladding. The surface formed by these materials is called a drainage plane, house membrane, or rain barrier. They are used to shed liquid water that may penetrate siding or roofing and to prevent liquid water from wicking through them, while remaining sufficiently vapor permeable (“breathable”) for outward drying (Straube 2001). By helping to keep building materials dry, these membranes improve building durability, decrease maintenance costs, and reduce the risk of moisture-related problems such as pests, mold, and rot.

Building Paper is a Kraft paper sheet impregnated with asphalt to increase its strength and resistance to water penetration. It is primarily employed as a drainage layer. It is graded according to a test of the amount of time required for a water-sensitive chemical to change color when a boat-shaped sample is floated on water. Common grades include 10, 20, 30, and 60 minutes. The larger the number, the more resistant the paper is to water.

Building Felts have been in use over a hundred years. Originally made from rags, today’s felts are made of recycled paper products and sawdust. The base felt is impregnated with asphalt. Ratings for felt harken back to the traditional weight of the material before the oil crisis of the 1970s. At that time 100 square feet of the material (1 square) weighed about 15 pounds. Modern #15 felt can weigh from 7.5 to 12.5 pounds per square depending on the manufacturer.

Housewrap typically refers to specially-designed plastic sheet materials. Housewrap comes in a variety of materials and can be perforated or non-perforated. If joints and connections are sealed, housewraps can serve as air retarders to reduce air leakage. Housewraps are highly resistant to tearing, unlike building paper. Non-perforated wraps tend to have higher liquid water resistance because the holes between plastic fibers are very small.

Most building paper is UV-resistant, whereas recommended housewrap exposure limits may vary by manufacturer. Check with manufacturers if outdoor exposure will exceed a month. One person can usually install building paper, while housewrap requires two people. However, housewrap is available in wide sheets that can cover an entire one-story wall surface in a single pass.

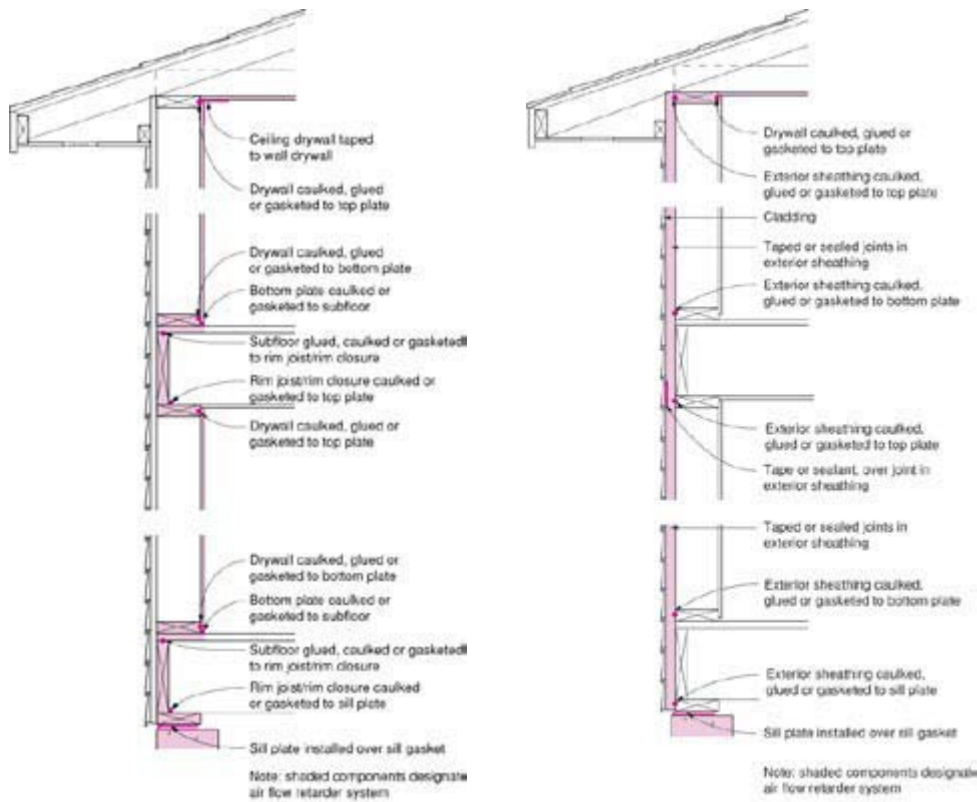
Adapted from Straube 2001.

Roof and wall assemblies must contain elements that, individually and in combination, permit drying of spaces inside of walls and other assemblies. Exterior housewraps, including building paper, will allow vapor to pass through and should be installed on the exterior of sheathing. Interior walls should be painted but not covered with plastic vapor retarders (on the framing side of gypsum board) or impervious coatings, such as vinyl wallpaper.

A more recent and graphical reference on moisture control is the EEBA *Water Management Guide* (Lstiburek 2003), available for sale from the EEBA Bookstore, on the Web at www.eeba.org/bookstore.

Structural Air Sealing

FIGURE 6: Envelope Air Sealing



Building Science Corporation

Best Practice: Use either interior gypsum board, exterior sheathing, or both as a continuous air flow retarder. Exterior stucco may also serve as an air flow retarder. Carefully seal big and little holes. Pay particular attention to sealing shared walls and attic spaces between garages and houses.

A tight building envelope is necessary to control the movement of air in and out of building assemblies. Air infiltration can contribute to problems with moisture, noise, dust, and the entry of pollutants, insects, and rodents. Using mechanical ventilation as a superior approach to supplying fresh air is discussed in the section on Mechanicals, Electrical, and Plumbing.

Moisture-laden air moving into wall or roof assemblies may lead to condensation and result in deterioration of moisture sensitive materials. Airflow retarders can be installed on the interior or the exterior side of the envelope or on both sides. Insulation made up of batt or loose fill products does not seal against air leakage. Rigid foam board insulation can be used as both a moisture and air retarder.

Controlling air movement through the building envelope requires sealing both the “big” holes and the “little” holes. The big holes occur behind bathtubs and showers on exterior walls, behind fireplaces, and where soffits or utility walls (double wall with chase) meet exterior walls or ceilings. Recessed lights collectively can be a really big hole in the ceiling assembly. These big holes are responsible for wasted energy (high utility

ENERGY STAR THERMAL BYPASS CHECKLIST

The checklist stipulates 13 areas that require special attention to insulation and air barrier continuity.


- 1) Exterior walls behind tubs and showers
- 2) Floors over garages
- 3) Attic knee walls
- 4) Attic hatch openings and drop-down stairs
- 5) Cantilevered floors
- 6) Duct shafts
- 7) Flue Shafts
- 8) Piping shafts and penetrations
- 9) Dropped ceilings and soffits
- 10) Fireplace walls
- 11) Staircase framing on exterior walls
- 12) Recessed lighting
- 13) Whole-house fan penetrations

AIR SEALING

Be sure to seal shared walls and attic spaces between garages and houses.

DESIGNERS

bills) and condensation that can cause mold and wood decay. These holes are easy to seal during the framing stage but only when someone has the responsibility for making sure it gets done. Only airtight recessed lights (ICAT-rated) should be used in ceilings leading to unconditioned spaces.

The little holes occur between framing members (such as band joist to sill plate), around electrical boxes, and where plumbing or wiring penetrate the envelope. All penetrations leading to unconditioned spaces should be sealed with foam or caulk. See the *Trades*  chapter, *Building Tips* on air sealants and the instructions for plumbers, electricians, and framers. Also see the sections later in this chapter for plumbing and electrical.

When air sealing drywall, gypsum board acts as an interior air flow retarder. The gypsum board is sealed to the framing members at the perimeter of exterior walls and around penetrations such as doors, windows, and attic hatches. The gypsum board is also sealed to electrical boxes on exterior walls. Air cannot move through the gypsum board and the taped corners.

There are many approaches and practices to sealing buildings. Many details and photographs of air sealing techniques can be found on the Building Science Corporation Web site at www.buildingscience.com/housesthatwork/airsealing.htm, in the EEBA *Builders Guides*, and in the DOE *Technology Fact Sheet on Air Sealing* available on the Web at www.eere.energy.gov/buildings/documents/pdfs/26448.pdf.

Best Practice: One area to pay attention to for sealing is the intersection of the walls and roof. This area may involve an attic, cathedral ceiling, knee walls, all of the above, or other examples of complex roof lines. Figures 7 and 8 show knee wall examples. Tight sealing of this intersection may require blown-in foam.

Best Practice: Another area needing special attention for occupant health and safety is sealing shared walls and ceilings between attached garages and living spaces. Carefully seal any penetrations, block air pathways through the attic, and weatherstrip any doors.

Structural Thermal Performance

Properly installed insulation is like your favorite winter comforter for keeping heat where it's wanted. Any interior insulation type is acceptable that has vapor permeability. These include cellulose, fiberglass, and foam. Foam can also serve as an air retarder, but air sealing must be accomplished by a separate component or system when cellulose or fiberglass is used.

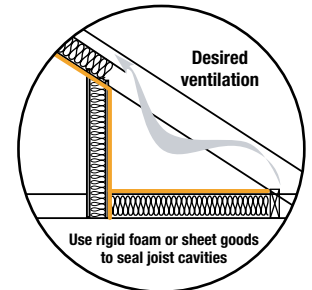
The following descriptions of insulation were adapted from DOE's Fact Sheet on Insulation available on the Web at www.ornl.gov/sci/roofs+walls/insulation/ins_08.html.

INTERSECTIONS OF WALLS & ROOF

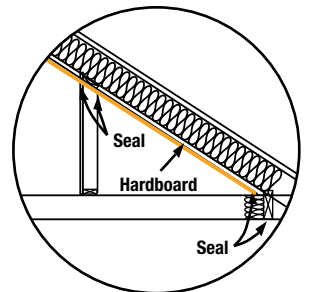
Tight sealing of the intersection of the roof and wall may require blown-in foam.

FIGURE 7 & 8: Knee Walls

Figures 7 and 8 show possible approaches to sealing knee walls.



Seal knee wall to create a continuous air barrier. Knee walls can be sealed following the wall and attic floor.



In new homes, it is preferred to seal along the sloping edge of the attic roof.

SHARED WALLS & CEILINGS WITH GARAGES

Pay special attention to the shared walls and ceilings between attached garages and living spaces.

Blankets

Blankets in the form of batts or rolls are flexible products made from mineral fibers, typically fiberglass. They are available in widths suited to standard wall, floor, and attic framing spaces. Continuous rolls can be hand-cut and trimmed to fit. They are available with or without vapor retarder facings. High-density fiberglass batts are about 15% more effective than traditional batts. Even if you choose to use other types of insulation, such as blown or sprayed in cellulose or foam, batts can be installed in areas that may become inaccessible as construction unfolds. These areas could include behind-shower inserts, stairs, or rim joists. Batt insulation also makes good dams in attics around access points or other areas where blown-in insulation should be held back.

Best Practice: When fiberglass batt insulation is specified, use high-density, unfaced batts. Batt facing is a vapor retarder and can trap moisture inside walls. Check local code requirements

Blown-In

Blown-in, loose-fill insulation includes loose fibers or fiber pellets that are blown into building cavities or attics using special pneumatic equipment. Another form includes fibers that are co-sprayed with moisture or an adhesive that allows them to set in walls and makes them resistant to settling. The blown-in material can provide some resistance to air infiltration if the insulation is sufficiently dense.

Foamed-In-Place

Foamed-in-place polyurethane foam insulation can be applied by a professional applicator using special equipment to meter, mix, and spray into cavities. Polyurethane foam makes an excellent air seal and can be used to reach hard-to-get-at places.

Rigid Insulation

Rigid insulation is made from fibrous materials or plastic foams that is pressed or extruded into sheets and molded pipe-coverings. These provide thermal and acoustical insulation, strength with low weight, and coverage with few heat loss paths. Such boards may be faced with a reflective foil that reduces heat flow when next to an air space. Foil facing also makes the board nearly impervious to water and vapor and so should be used with caution. Rigid foam insulation may be used in combination with other insulation types, such as on the exterior of walls that are filled with cellulose or fiberglass. Foam sheets that may be in contact with the ground should be borate-treated for termite resistance (*see Figure 10 on page 17 for an example of rigid foam insulation*).

Reflective Insulation Systems

Reflective insulation systems are fabricated from aluminum foils with a variety of backings such as roof sheathing, craft paper, plastic film, polyethylene bubbles, or cardboard. The resistance to heat flow depends on the heat flow direction; this type of insulation is most effective in reducing downward heat flow and requires an air space adjacent to the reflective surface. Reflective systems are typically located between roof rafters, floor joists, or wall studs. Reflective insulation placed in walls must be perforated. If a single reflective surface is used alone and faces an open space, such as an attic, it is called a radiant barrier. Radiant barriers are sometimes used in buildings to reduce summer heat gain and winter heat loss. They can be effective in the hot-dry and mixed dry climates at reducing peak cooling loads, especially if ductwork or cooling equipment is located in the attic. All radiant barriers must have a low emittance (0.1 or

INSULATION

Use high-density batts, when fiberglass batt insulation is specified.

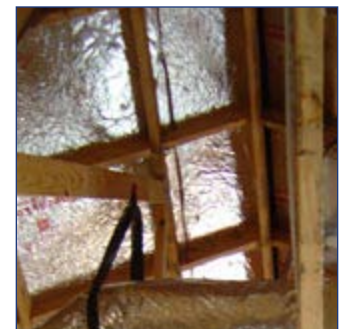
FIGURE 9: Insulation



Blown-in wall insulation



Batt insulation



Reflective insulation



*Spray-in foam insulation. Soy-based foams are now available
(Photo: Building Science Corporation)*

DESIGNERS

less) and high reflectance (0.9 or more). Additional information on radiant barriers is available in the following sources:

- *FPC Residential Monitoring Project: New Technology Development – Radiant Barrier Pilot Project*, available at the FSEC Web site at www.fsec.ucf.edu/bldg/pubs/rbs/index.htm
- DOE's *Radiant Barrier Attic Fact Sheet*, available on the Web at www.ornl.gov/sci/roofs+walls/radiant/rb_01.html

How Much Insulation Do You Need?

This is an excellent question to ask your Home Energy Rater. The answer depends on your location, the overall design, and the efficiency of other building features. The ENERGY STAR Web site contains Builder Option Packages (BOPS) that recommend insulation levels on a county by county basis. The BOPS can be found at www.energystar.gov. Examining the ENERGY STAR BOPs provides some examples of how insulation can be traded off with other features such as efficient windows and HVAC systems. DOE can also help with insulation recommendations for each zip code. Visit the Web site below. Have in hand the first three digits of your zip code, the type of heating system that you are considering, and local energy costs for electricity or natural gas. The calculator will recommend an insulation level.

www.ornl.gov/sci/roofs+walls/insulation/ins_16.html

If you prefer to work with a map, the following DOE Web site will give you recommended insulation levels.

www.eere.energy.gov/consumerinfo/energy_savers/r-value_map.html

These recommendations are only guidelines and are limited in scope. The more complex or advanced your design, the more you should rely on specific calculations.

Frame Walls

Best Practice: Best practice for frame wall construction involves advanced framing techniques. However, these techniques are not required to achieve 30% space conditioning energy savings in the hot-dry and mixed-dry climates. If you want to gain greater efficiency, more information on advanced framing can be found in the guidance provided in this document for code officials, in the *EEBA Builders Guides*, in DOE's *Fact Sheet on Wall Insulation*, and on the Web at www.buildingscience.com/housethatwork/advancedframing/default.htm. If advanced framing is to be used, a detailed plan should be developed showing framing placement.

Building America sponsored work by the Building Science Consortium and the U.S. Army Construction Engineering Research Laboratory to develop an inset shear panel for advanced framing in seismic regions. Information on the inset shear panel is available at www.buildingscience.com/resources/walls/default.htm.

External walls with 2x4 framing may achieve 30% energy space conditioning savings in the hot-dry and mixed-dry climates and should include the following features:

- Examples of exterior finish can include stucco over paper (paper to have perm rating of <1 perm) backed with lath, vinyl siding, or cementitious board.
- A housewrap should be installed as an air and water barrier.

ADVANCED FRAMING

Consider advanced framing techniques when constructing walls.

DESIGNERS

- Insulation may be R-13 (high-density) friction-fit, unfaced fiberglass insulation or blown-in cellulose insulation.
- Frame walls between the garage and the conditioned space, including bonus rooms, should have unfaced insulation.
- Rim joists: unfaced R-13 friction-fit batt insulation cut to fit.
- Penetrations: Foam seal or caulk all top-plate penetrations and exterior wall penetrations.
- In addition to sealing all penetrations, air leakage through the walls should be controlled by sealing the gypsum board. Pay particular attention to air-sealing penetrations to garages and porches.
- Do not install vapor barriers or retarders on the framing side of wall board on exterior walls.

Masonry Walls

Masonry walls may be finished with stucco, wood, or other claddings. Best practices to improve thermal efficiency include the following:


- Semi-vapor permeable rigid insulation should be installed on the interior of wall assemblies and should be unfaced. Foil facing and polypropylene skins should be avoided.
- Wood furring should be installed over rigid insulation. The rigid insulation should be continuous over the surface of the wall, except for a 2x4 furring at the intersection with the ceiling. This blocking attaches directly to the masonry block and serves as draft and fire stop. The rigid insulation abuts the blocking but does not cover it or extend behind it.
- Foam seal or caulk all top plate penetrations and exterior wall penetrations.
- Electrical boxes can be surface mounted to the masonry, avoiding chipping or chiseling. The rigid insulation, furring, and gypsum board will build up around the box for a flush finish.
- Use pressure treated lumber to frame out sub-jambes and spacers within window and door rough openings.
- As with other walls, penetrations to the exterior or through top and bottom plates should be foam sealed or caulked.
- In addition to sealing all penetrations, air leakage through the walls should be controlled by sealing the gypsum board. Pay particular attention to air-sealing penetrations to garages and porches.
- When pouring the slab take care to create a seat in the concrete to accept the block and seats in the concrete to act as drain pans where exterior doors and sliding doors will be located.

More information on masonry construction can be found in the *Builders Guides* (Lstiburek 2002) and on the Web at the Building America *Houses that Work* section of the Building Science Corporation Web site www.buildingscience.com/housesthatwork/hothumid/orlando.htm. Look for the *Orlando Profile*. Window flashing details can be found in the ASTM standard entitled *Standard Practice for Installation of Exterior Windows, Doors, and Skylights* (ASTM 2002) and the *EEBA Water Management Guide* (Lstiburek 2003). The *Water Management Guide* also

FIGURE10: Masonry Walls with Interior Rigid Insulation



DESIGNERS

contains information on other approaches to draining masonry assemblies. The *Trades*  chapter contains a building tips sheet for masonry walls.

Concrete Walls

Some builders are beginning to use poured concrete walls for residential construction. For more information on this approach see *Builder System Performance Package Targeting 30%-40% Savings in Space Conditioning Energy Use* prepared by CARB (CARB 2004).

Windows

Best Practice: Specify efficient windows to control solar energy gains and to help reduce heating and cooling loads. Some Building America experts recommend that, nationwide, windows be used with a U-factor of 0.35 or lower and a SHGC of 0.35 or less. Note that ENERGY STAR qualification can be met with windows at less stringent ratings.

Windows are a prominent feature of any wall. High-performance windows can be an easy way to achieve ENERGY STAR qualification. Efficient windows will add expense to your project, but will provide tremendous value in comfort, durability, and energy savings. High-performance windows add so much to energy efficiency that smaller cooling and heating equipment can often be specified, which may recapture much of the cost. A voluntary rating system developed by the National Fenestration Rating Council (NFRC) provides performance information for about half the windows sold. The NFRC label contains ratings for the following features. You can find more information about the NFRC on the Web at www.nfrc.org.

- U-factors take into account the entire window assembly and rate how well the window prevents heat from passing through the window. The lower the U-factor the better the window performs at stopping heat flow. U-factors are the inverse of R-values used to measure the effectiveness of insulation. U-factor values for windows generally fall between 0.20 and 1.2.
- SHGC is the solar heat gain coefficient, which measures how well the window blocks heat caused by sunlight. The lower the SHGC rating the less solar heat the window transmits. This rating is expressed as a fraction between 0 and 1.
- Visible transmittance (VT) measures how much light comes through a window. VT is expressed as a number between 0 and 1. The bigger the number the more clear the glass.
- Air leakage through a window assembly is included on most manufacturers' labels, but is not required. The AL rating is expressed as the equivalent cubic feet of air passing through a square foot of window area (cfm/sq.ft.) The lower the AL, the less the window leaks. A typical rating is 0.2.
- Another optional rating is Condensation Resistance (CR), which measures the ability of a product to resist the formation of condensation on the interior surface of that product. The higher the CR rating, the better that product is at resisting condensation formation. While this rating cannot predict condensation, it can provide a credible method of comparing the potential of various products for condensation formation. CR is expressed as a number between 1 and 100, with a higher value representing more resistance to the formation of condensation.

WINDOWS

Specify efficient windows to control solar energy gains and to help reduce heating and cooling loads.

FIGURE 11: NFRC Window Label



ENERGY PERFORMANCE RATINGS	
U-Factor (U.S./I-P)	Solar Heat Gain Coefficient
0.35	0.32
ADDITIONAL PERFORMANCE RATINGS	
Visible Transmittance	Air Leakage (U.S./I-P)
0.51	0.2

Manufacturers disclose their best ratings unless an applicable NFRC provision is otherwise stated. Product performance NFRC ratings are determined for a fixed air conditioning condition and a specific product size. Consult manufacturer's literature for other product performance information. www.nfrc.org



Energy efficient windows are comfortable to sit near and provide protection for furniture and window treatments.

DESIGNERS

ENERGY STAR qualifies specific windows in addition to qualifying houses. ENERGY STAR divides the U.S. into four climate zones. For ENERGY STAR's south/central climate region, which is not identical to the climate zones of the Building America and DOE's Building Codes Program, all windows and doors qualifying for the ENERGY STAR label must have a U-factor rating of 0.40 or below and a SHGC rating of 0.40 or below, skylights must have a U-factor of 0.60 or below and an SHGC rating of 0.40 or less. You need not use ENERGY STAR-labeled windows to qualify a total house for an ENERGY STAR label.

The Efficient Windows Collaborative operates a Web site that can help designers and consumers choose windows. The Web site includes a tool that allows users to analyze energy costs and savings for windows with different ratings. Visit the Web site at www.efficientwindows.org/index.cfm.

The Web site also has fact sheets with comparisons for each state. These fact sheets could make effective marketing tools. Also described on the Web site is a book entitled *Residential Windows: A Guide to New Technologies and Energy Performance* (Carmody et al. 2000), which offers homeowners, architects, designers, and builders a fascinating look at the state of the art in window technology. Emphasizing energy performance, the book covers every aspect of window design and technology: the basic mechanisms of heat transfer; new products and rating systems; the effects of window frame material and installation; and how to make the best decisions when purchasing windows.

Overhangs

Best Practice: Design roofs with overhangs to shade and protect windows and doors. Overhangs may take the form of eaves, porches, or other design features such as awnings, pergolas, or trellises.

Single glazing is not recommended, but when a house has clear single glazing, light-colored interior shades, overhangs, and combinations of shading devices significantly reduce energy costs. Naturally, a completely shaded house has the best performance in a hot climate.

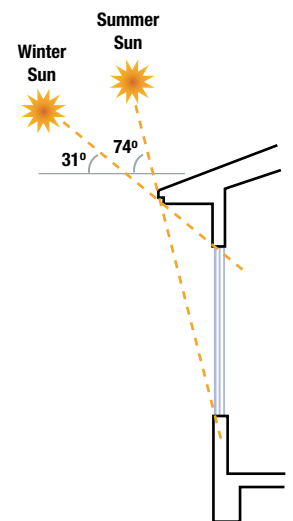
Reliance on any form of shading is not nearly as important when windows with a low solar-heat-gain coefficient are used. Using a low-solar-gain low-E coating results in great energy cost reductions for all conditions even with no shading. This is because the glazing itself provides the necessary control of solar radiation, so shading measures become less important in terms of energy use. For a description of the interactions between window performance and shading, see the Efficient Windows Collaborative Web site at www.efficientwindows.org.

Overhangs should be sized to account for differences in sun angles, elevation, window height and width, and wall height above the window. Free and low-cost computer programs and tools are available to help. For example a free program telling you the angle of the sun for any point in the country is available at www.susdesign.com/sungangle/. Latitude, longitude, and elevation data can be obtained at www.wunderground.com. Overhang dimensions can be calculated at www.susdesign.com/overhang/index.html. For a listing of free and available-for-purchase energy models, including solar design tools, see DOE's Building Technology Program Web site at www.eere.energy.gov/buildng/index.cfm?flash=yes. Click on

OVERHANGS

Design roofs with overhangs to shade and protect windows and doors.

FIGURE 12: Overhangs



Sun angles for Albuquerque, New Mexico. A four foot window would need an overhang extending 19 inches with 12 inches of wall above the window.

DESIGNERS

Software Tools on the lower right side. A low-cost sun angle calculator is available from the Society of Building Science Educators at www.sbse.org/resources/sac/index.htm.

Overhangs also provide protection from rain, hail, and the effects of overheating and ultraviolet radiation on siding and windows.

Ceilings and Roofs

As indicated earlier, ceilings, roofs, and attics represent complex building assemblies. In addition to the sealing and insulation approaches shown in the *Air Sealing* section, here are additional insulation guidelines. These guidelines apply to traditionally ventilated attics. Unvented attics must be tightly sealed and are not described in detail in this guide.

- If attic access is provided, it must be insulated and weather-stripped.
- Use baffles to allow ventilation air to freely flow past insulation.
- Install an “energy” truss for more headroom at the eave to avoid compressing insulation and allow for consistent attic coverage.
- Use dams to hold insulation away from openings and storage areas. Thick batt insulation makes an excellent dam. Waxed cardboard, foam sheathing, and other sheet goods can also be used as dams.
- Only recessed lights rated for “insulated ceiling and air tight” (ICAT) should be installed in ceilings. See the section on electrical for more information.

Heating, Ventilating and Air Conditioning (HVAC)

Best Practice: For the best results in comfort, efficiency, and durability, HVAC system design for both equipment and ducts must be integrated in the overall architectural design. Work closely with your HVAC engineer, HVAC contractor or HERS rater to properly design, size, and select your HVAC equipment. If done properly, you will save money and go a long way with this single step toward improved energy efficiency and comfort and substantial cost savings.

A well-designed house should have an HVAC system properly sized to its demands. Proper equipment sizing ensures a comfortable environment and provides opportunities to recapture some of the expense of an efficient building envelope. Rules of thumb for equipment sizing do not work in modern homes and should not be used.

Unfortunately, rules of thumb are still prevalent. A Florida survey points out some of the practices of HVAC contractors (Viera, Parker, Klonbergo, Sonn, and Cummings 1996). Although only a small percentage of Florida’s HVAC contractors responded, the survey found that about one-third of respondents size air conditioning and duct capacities based on square footage or other rules of thumb. Compounding the problem, the rules were not consistently applied. Some respondents provided twice as much capacity as others for a given square footage of floor area. Over one-third of respondents indicated intentional oversizing of HVAC equipment on some jobs, in order to avoid complaints, accommodate future expansions, enable quicker cooling down of homes, and to allow for lower cooling set points by homeowners.

Builder GW Robinson of Gainesville, Florida, was able to go from two HVAC units—a 5-ton unit for the house and a 1.5-ton unit for the bonus room—to a 4-ton HVAC unit for the whole house, by giving extra thought to duct layout, specifying duct layout on the floor plans and using zone dampers and return air pathways in each room of his up-to 4,500 ft² houses.

HVAC

Integrate HVAC system design in the overall architectural design.

“The recommended changes in our practices meant we were able to downsize our equipment by a half-ton,” explains Andrew Nevitt, Medallion’s head architect. ‘Our contractors were concerned that they’d experience increased callbacks because of comfort issues.’ That hasn’t been the case. Medallion is building all its homes to reach ENERGY STAR performance levels and is working with Building America to learn practices that will push the performance of its homes even further.”

As reported in *Professional Builder* 3/1/03.

DESIGNERS

Sizing Air Conditioners

Best Practice: Right-size air conditioners and other HVAC equipment.

One estimate states that a Manual J calculation takes about 30 to 60 minutes for an average home, using the measurements from construction drawings. Manual S calculations require an additional 15 to 30 minutes (SBIC 2003). A single calculation can work for multiple use of the same plans.

Four Sources for HVAC Design

The Air Conditioning Contractors of America (ACCA) has published simple but effective methods for determining loads and sizing ductwork and heating and cooling equipment.

- **Manual J** tells you how to calculate loads.
- **Manual D** tells you how to size ducts.
- **Manual S** guides you through the selection of appropriate heating and cooling equipment to meet identified loads.
- **Manual T** gives you the basics for small buildings.

For more information or to purchase these documents on the Web, go to www.acca.org.

Air Conditioner and Heat Pump Ratings

Best Practice: Central air conditioners should be rated at a minimum of 13 Seasonal Energy Efficiency Ratio (SEER) for air cooling and heat pumps should be rated at a minimum of 7.6 Heating Season Performance Factor (HSPF) for heating.

In September 2006 DOE will begin enforcing a 13 SEER standard for all residential central air conditioners. For more information on this standard, visit www.eere.energy.gov/buildings/appliance_standards.

Consider using SEER-14 air conditioning equipment to achieve performance levels greater than 30% savings. Equipment with SEER ratings up to 20 are now available. Currently, ENERGY STAR-labeled central air conditioners have a minimum rating of SEER 12.

Heat pumps are preferable to electric resistance heating in all but part of the hot-dry and mixed-dry climates, where there are fewer than 500 annual heating degree days. A unit with a HSPF of 7.7 or more will reduce the electric consumption during heating by more than 50% relative to electric resistance heating. The new standard will require that central heat pumps have a minimum rating of 7.7 HSPF. Lists of all ENERGY STAR-rated appliances can be found at www.energystar.gov/index.cfm?c=appliances.pr_appliances.

RIGHT-SIZING

Right size air conditioners and other HVAC equipment.

FIGURE13: ACCA Manuals



Photos by ACCA

RATINGS

Central air conditioners should be rated at a minimum of 13 SEER and heat pumps should be rated at a minimum of 7.6 HSPF.

DESIGNERS

Central Gas-Fired Furnace

Best Practice: Sealed combustion gas furnaces should be specified for central gas-fired heating systems. ENERGY STAR labels furnaces that meet a minimum Annual Fuel Utilization Efficiency (AFUE) of 90.

Sealed Combustion

Sealed combustion means that an appliance acquires all air for combustion through a dedicated sealed passage from the outside, to a sealed combustion chamber, and all combustion products are vented to the outside through a separate, dedicated sealed vent.

Mechanical Ventilation

Best Practice: Building America recommends that whole-house mechanical ventilation be provided as specified in ASHRAE standard 62.2. Recommended ventilation systems for indoor air quality include mechanical exhaust fans, systems that supply air, or a combination of the two.

- Base Rate Ventilation: controlled mechanical ventilation at a minimum base rate of 15 CFM for the master bedroom, plus 0.01 CFM for each square foot of conditioned area, and 7.5 CFM for each additional bedroom, should be provided, as listed in ASHRAE 62.2.
- Spot Ventilation: intermittent spot ventilation of 100 CFM should be provided for the kitchen; all kitchen range hoods must be vented to the outside (no recirculating hoods). Intermittent spot ventilation of 50 CFM or continuous ventilation of 20 CFM, should be provided for each washroom/bathroom. Fans should be quiet, with a sound rating of less than 1.5 sonnes.

Central fan-integrated supply ventilation can be an easy and inexpensive way to provide outside air to the HVAC system. This system provides fresh, filtered, outside air in a controlled amount using the existing HVAC delivery system for even distribution and mixing.

A New Standard in Residential Ventilation

In Autumn 2003, the American Society of Heating, Refrigerating And Air-Conditioning Engineers (ASHRAE) established a new standard for indoor ventilation in residences. The standard is *ASHRAE 62.2, Ventilation and Acceptable Indoor Air Quality in Low-Rise Residential Buildings* (ASHRAE 2003). The following information is adapted from the forward that is published with the Standard:

The standard contains three main sets of requirements and a host of secondary ones. The three primary sets involve whole-house ventilation, local exhaust, and source control. Whole house ventilation is intended to dilute the unavoidable contaminant emissions from people, materials, and background processes. Local exhaust is intended to remove contaminants from specific rooms, such as kitchens and bathrooms, where pollutant sources are produced. And source control measures are included to deal with other anticipated sources. The standard's secondary requirements focus on properties of specific items, such as sound and flow ratings for fans and labeling requirements.

The standard is principally about mechanical ventilation, but its purpose is to provide acceptable indoor air quality. The most effective way for keeping exposure to pollutants low is to keep them from being released to the general indoor environment in the first place.

ASHRAE is planning to publish guidance documents on meeting this standard.

GAS FURNACES

Specify sealed combustion gas furnaces for central gas-fired systems.

VENTILATION

Integrate mechanical ventilation into the HVAC system.



Air Intake being installed in a porch overhang to provide fresh air to attic HVAC.

DESIGNERS

Most of the Building America teams have designed and field-tested these ventilation systems. The systems involve exterior air intakes, ductwork running to the return air side of the HVAC system, dampers to allow control of the air intake, and electronic controls to ensure that the HVAC fans operate frequently enough to draw in adequate fresh air. For an example of these systems, see www.buildingscience.com/resources/mechanical/air_distribution.pdf for more detailed information.

Compact Air Distribution System

Best Practice: Make duct runs as short as possible.

An efficient building envelope and efficient HVAC equipment allow for a compact air distribution system. Conditioned air may be discharged from inside walls (see the discussion in the next section on chase design) or from ceiling diffusers up to 12 feet from the window wall in most cases without compromising comfort. Such “inside throw” layouts cut ductwork runs, saving money and reducing the amount of ductwork that may run in unconditioned space.

Seal All Ducts and Air Handlers

Best Practice: Seal all ductwork seams and connections to air handlers with UL181-approved water-based mastic and seal drywall connections with caulk or foam sealant.

Sealing ductwork is very important. Leaky ductwork in an unconditioned attic or crawl space can draw unhealthy air into the air distribution system. Sealing ducts with mastic is desirable even for ducts located in conditioned spaces. Properly sealed ducts make sure air gets to the spaces intended, rather than leaking into a plenum space. It also minimizes the chances of

FIGURE 14: Outside Vents

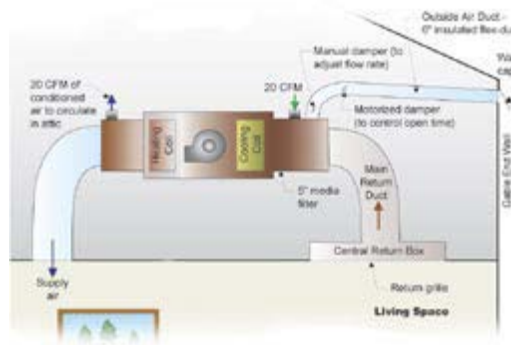


FIGURE 15: Duct Run Configurations

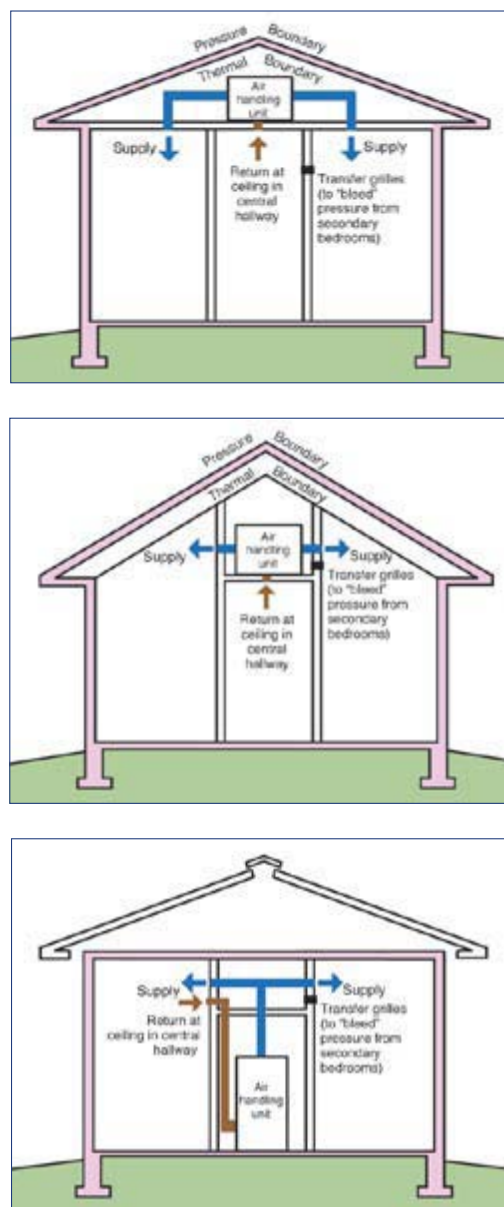


Figure 14 and 15 Source: Building Science Corporation

Efficiency Measures for Air Conditioners, Heat Pumps, and Furnaces

The **Seasonal Energy Efficiency Ratio (SEER)** is a measure of equipment energy efficiency over the cooling season. It represents the total cooling of a central air-conditioner or heat pump (in Btu) during the normal cooling season as compared to the total electric energy input (in watt-hours) consumed during the same period.

The **Heating Season Performance Factor (HSPF)** is a measure of a heat pump's energy efficiency over one heating season. It represents the total heating output of a heat pump (including supplementary electric heat) during the normal heating season (in Btu) as compared to the total electricity consumed (in Watt-hours) during the same period.

The **Annual Fuel Utilization Efficiency (AFUE)** measures the amount of fuel converted to heat at the furnace outlet in proportion to the amount of fuel entering the furnace. This is commonly expressed as a percentage. A furnace with an AFUE of 90 could be said to be 90% efficient.

DUCT RUNS

Make duct runs as short as possible.

DUCT SEALING

Seal all ductwork and air handlers with mastic and seal duct boots to sheetrock connections.

FIGURE 16: Mastic



Mastic provides the most reliable duct sealing method for new construction.

DESIGNERS

creating pressure differentials from space to space that would induce airflow through the envelope. The process of sealing each joint reduces the chances of unconnected ductwork, a surprisingly common mistake.

Mastic provides the most reliable duct sealing method for new construction. All ductwork, including the air handler compartment (which typically has many leaky joints), should be mastic sealed.

DOE research has found that some tapes perform adequately for sealing ducts, particularly fiberglass duct board. However, good performing tapes may be difficult to identify and traditional duct tape (cloth-backed rubber adhesive tapes) should never be used to seal ducts, even if it meets UL ratings. Do not use sealing tapes for structural purposes. Tapes have low tensile strength and should not be used to mechanically support ducts. A technical report (Walker, Sherman, Modera, and Siegel 1998) on duct sealants can be found on the Web at <http://ducts.lbl.gov/Publications/lbl-41118.pdf> and a less technical article (Sherman and Walker 1998) on similar research can be found at www.homeenergy.org/archive/hem.dis.anl.gov/eehem/98/9807.html.

Ducts and Air Handlers in Conditioned Space or Ducts Buried in Insulation

Best Practice: Ducts and air handlers should be placed in conditioned spaces to the extent possible. High temperatures can be found in unconditioned spaces and create an unfavorable environment for ducts and air handlers. California recognizes crawlspace placement of ducts as preferable to putting ducts in attics.

Best Practice: As an alternative to placing ductwork in conditioned space, Building America research has shown that in the hot-dry and mixed-dry climates, burying attic ducts in insulation is acceptable. The approach is described in California's *2005 Building Energy Efficiency Standards Residential Compliance Manual* (CEC 2005). The new standards take effect in October 2005.

Ducts and air handlers perform best when placed within conditioned space. Keeping ducts inside conditioned space may require one of several strategies, such as:

- 1) Placing ducts in a chase designed to run through a central corridor below the attic or on top of the ceiling through the attic. If the chase runs through the attic, it must fit within the roof truss design and will be covered with insulation. For more information on designing and building an interior chase see the report, *Design and Construction of Interior Duct Systems* (McIlvaine, Beal, and Fairey 2001), available on the Web at www.fsec.ucf.edu/bldg/baihp//pubs/interior_ducts.pdf.
- 2) Insulating and sealing the underside of the roof sheathing to create a conditioned attic. This strategy requires tightly sealing the roof structure, especially where it connects with the walls, to avoid the entry of outside air. This technique essentially requires building a non-vented roof assembly. For more information on this technique see www.buildingscience.com/resources/roofs/unvented_roof_summary_article.pdf. This approach may require a variance from local code officials.
- 3) In houses with a crawlspace, insulating and sealing the exterior walls of the crawlspace so that it becomes a conditioned space, such as a mini basement. This strategy requires treating the crawlspace much like a living space with conditioned air supply, moisture control, and air returns to

“Sealing the ducts with mastic is I think the single most important thing that anyone should do. Sealing gets leakage rates down to about 2%. Not doing duct sealing on new construction is extremely short sighted. Mastic will last the life of the system, while conventional duct tape can fail within a year.”

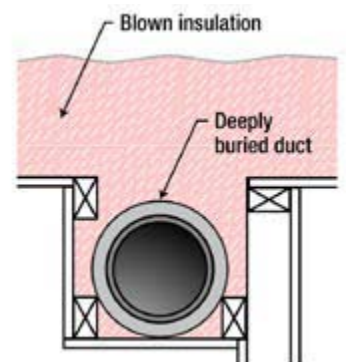
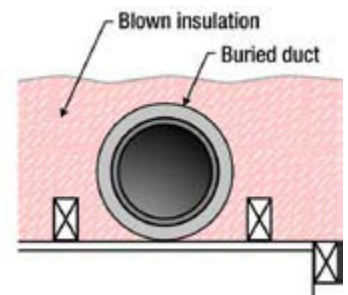
Lucian Kragiel, Co-owner of
Atlantic Design and Construction

DUCT RUNS

Ducts and air handlers should be placed in conditioned spaces to the extent possible.

DUCTS BURIED IN INSULATION

Based on Building America research, California's Title 24 includes provisions for buried and deeply buried ducts in attics.



DESIGNERS

the HVAC system. More information on this approach can be found at www.buildingscience.com/housethatwork/hothumid/montgomery.htm.

Air handlers should be placed inside conditioned space. One approach is to build a conditioned closet with sealed access from the garage. In addition to improving the efficiency of the equipment, this approach adds additional square footage to the conditioned space.

California Title 24 residential building standards requires that duct sealants meet UL 181, UL 181A, UL 181B, or UL 723 (for aerosol sealants). The California Energy Commission has approved a cloth-backed duct tape with a special butyl adhesive (CEC 2005).

Standards for Duct Sealants

Underwriters Laboratories, Inc. (UL) publishes several standards that relate to duct sealants, the most important of which is UL 181. It deals with ducts in general, with UL 181A covering field-assembled duct-board, and UL 181B covering flex duct systems. Each standard includes test procedures for sealants. Duct tapes and packing tapes that pass UL 181B are labeled “UL 181B-FX.” Mastics can pass 181A or B and are labeled “UL 181A-M” or “UL 181B-M.” Foil tapes are designated with a P.

Most tapes that are labeled 181B-FX are duct tapes. UL 181A and 181B appear to do a good job of testing for safety, tensile strength, and initial adhesion. However, they may not do a good job of rating how well sealants seal typical duct leaks or how well they stay sealed under normal conditions.

Adapted from Sherman and Walker 1998

Duct Insulation

Best Practice: Ducts in unconditioned spaces must be insulated.

To the extent possible, ducts should be placed inside conditioned space. In conditioned spaces, they require minimal insulation. If the ducts are placed in unconditioned spaces, due to the extreme summer temperatures in these spaces, 10% to 30% of the energy used to cool the air can be lost to conduction through the duct surfaces. Therefore, they must be insulated. ENERGY STAR recommends R-8 insulation levels for supply ducts in unconditioned attics and R-4 in crawl spaces (EPA 2000, available on the Web at www.energystar.gov/ia/new_homes/features/DuctInsulation1-17-01.pdf) (based on Treidler et al. 1996).

Transfer Grilles and Jump Ducts

Best Practice: Use jump ducts and transfer grilles and other return pathways to maintain balanced pressure in rooms that are often isolated from the rest of the house by a closed door, such as a bedroom.

To maintain balanced pressure, air must be returned from each room to the central HVAC equipment. One way to do this would be to add a ducted return from each room. However, this would be expensive and consume a lot of space. A cost-effective approach is to provide a central return and make sure that there are transfer grilles or transfer ducts, of adequate size, that allow air to pass from individual rooms to the central return even when doors are closed. Figure 18 illustrates different approaches

FIGURE 17: Air Handler in Conditioned Space



INSULATING DUCTS

Ducts in unconditioned spaces must be insulated.

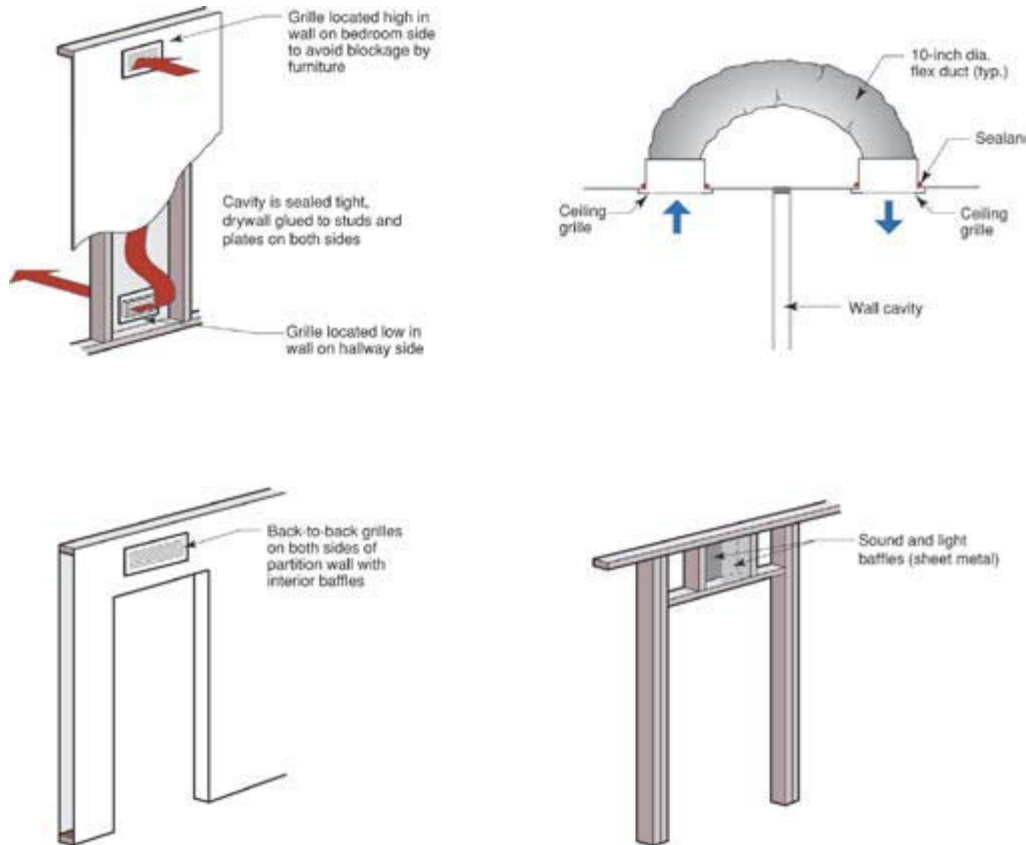
BALANCED PRESSURE

Use jump ducts and transfer grilles and other return pathways to maintain balanced pressure in bedrooms and other isolated rooms.

DESIGNERS

to creating paths to equalize air pressure and allow air to return to HVAC equipment. When designing registers and transfer grilles, place them high on the wall in areas where furniture may block air movement.

FIGURE 18: Jump Ducts




Draw Duct Layouts on Plans

Best Practice: Clearly identify on plans and drawings the locations, sizes, and types for all duct work and registers, including the heating and cooling supply ducts, passive return air ducts or transfers, the locations for the mechanical ventilation air inlet (at least 8 feet away from any exhausts or condensers), and all exhaust outlets. If chases or other spaces are to be dedicated to duct runs, indicate this on the plans.

This level of detail can be referenced in contract documents so you know exactly what you will be getting. These documents can provide guidance in the field for proper installation.

Energy Performance and Commissioning

Best Practice: Air conditioners and heat pumps should be evaluated after installation with a duct pressure test and, if needed, a smoke test to identify the location of leaks. Procedures are discussed in the *Site Supervisors*  chapter.

Building Science Corporation has identified performance testing as a key reason for substantial reductions in callbacks (BSC 2003).

FIGURE 19: Jump Ducts



Source: IBACOS

DUCT WORK LOCATION

Clearly identify on plans and drawings the locations, sizes, and types for all duct work and registers.

EVALUATION

Evaluate air conditioners and heat pumps after installation.

Occupant Health and Safety

The following best practices should be included in the house design:

- All combustion appliances in the conditioned space must be sealed combustion or power-vented. Specifically, any furnace inside conditioned space shall be a sealed-combustion 90%+ (AFUE of 90 or greater) unit. Any water heater inside conditioned space shall be power vented or power-direct vented. Designs that incorporate passive combustion air supply openings or outdoor supply air ducts not directly connected to the appliance should be avoided. Gas cooking ranges shall follow the practices described in the second bullet.
- Use sealed-combustion gas fireplaces to eliminate the threat of harmful combustion gases from entering the house. All fuel-burning fireplaces should have sealed combustion and be properly vented to the outside. If not properly vented and sealed, the fireplace can produce harmful combustion pollutants that may be emitted into the home, such as carbon monoxide, nitrogen dioxide, and sulfur dioxide.
- Provide filtration systems for forced air systems that provide a minimum atmospheric dust spot efficiency of 30% or MERV of 6 or higher. MERV (Minimum Efficiency Reporting Value) is a measure of an air filter's efficiency at removing particles. A fiberglass panel filter may have a MERV of 4 or 5. Critical areas in hospitals may use a MERV 14 filter. Electronic air cleaners should be used with caution because the ozone they produce may affect sensitive individuals.
- Indoor humidity should be maintained in the range of 25% to 60% by controlled mechanical ventilation, mechanical cooling, or dehumidification. See www.buildingscience.com/resources/moisture/relative_humidity_0402.pdf.
- Carbon monoxide detectors (hard-wired units) shall be installed (at one per every approximate 1,000 square feet) in any house containing combustion appliances and/or an attached garage.
- Maximize hard surface areas (tile, vinyl, hardwood) to better manage dust for health purposes. For slab-on-grade houses, it also reduces the cooling loads.
- Information relating to the safe, healthy, comfortable operation and maintenance of the building and systems that provide control over space conditioning, hot water, or lighting energy use shall be provided to occupants.

Mechanicals Management and Appliances

Plumbing

Water heater efficiency is described by the energy factor rating. The Consumers' Directory of Certified Efficiency Ratings, Gas Appliance Manufacturers Association (GAMA) provides a concise listing of energy factors for water heaters of all fuel types at www.gamanet.org.

Best Practice: Do not install plumbing in exterior walls. Seal around plumbing penetrations in all exterior surfaces, surfaces that border on unconditioned spaces, and

PLUMBING SEALING

Seal plumbing penetrations in exterior surfaces and keep plumbing out of exterior walls.

DESIGNERS

standard (UL 1598). The ICAT standard originated in the State of Washington building code and now, as part of the International Energy Efficiency code, covers almost 75% of the country's population. See the *Trades* chapter for *Building Tips* for electricians for more information.

Consider the use of recessed downlights and other fixtures that qualify for ENERGY STAR labels. Highly energy-efficient recessed downlight fixtures that have undergone stringent testing are available for purchase at the following DOE sponsored Web site: www.pnl.gov/cfldownlights/. The lights featured are ICAT rated and hard-wired for compact fluorescent bulbs. Fixed prices have been negotiated for the featured fixtures. Using compact fluorescent lamps in lighting fixtures will reduce energy usage and lower the cooling load.

Appliances

Major appliances meet high-energy efficiency standards using current appliance ratings. Only those appliances in the top one-third of the DOE Energy Guide rating scale should be selected (see list at: www.eere.energy.gov/consumerinfo/energy_savers/appliances.html). One approach is to use appliances with the ENERGY STAR label.

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- Yost, Nathan. May 2003. “The Case for Conditioned Unvented Crawl Spaces.” *Building Safety Journal*. www.buildingscience.com/resources/articles/24-27_Yost_for_author.pdf.

DESIGNERS

Web Sites Not Included with Published Documents Above

(See Appendix V for more information on Web sites.)

- www.blueprintforsafety.org
- www.buildingamerica.gov
- www.buildingscience.com/housethatwork/airsealing.htm
- www.buildingscience.com/housethatwork/buildingmaterials.htm
- www.buildingscience.com/housethatwork/hothumid/montgomery.htm
- www.buildingscience.com/housethatwork/hothumid/orlando.htm
- www.buildingscience.com/resources/mechanical/advanced_space_conditioning.pdf
- www.buildingscience.com/resources/moisture/relative_humidity_0402.pdf
- www.buildingscience.com/resources/roofs/unvented_roof_summary_article.pdf
- www.buildingscience.com/resources/walls/problems_with_housewraps.htm
- www.buildingscience.com/resources/walls/default.htm
- www.certainteed.com/pro/insulation
- www.eere.energy.gov/buildings
- www.eere.energy.gov/consumerinfo/energy_savers/appliances.html
- www.eere.energy.gov/consumerinfo/energy_savers/r-value_map.html
- www.eere.energy.gov/consumerinfo/factsheets/landscape.html
- www.eere.energy.gov/weatherization/hazard_workshop.html
- www.efficientwindows.org/index.cfm
- www.energycodes.gov
- www.energy.state.or.us/res/tax/appheat.htm
- www.energystar.gov/index.cfm?c=bop.pt_bop_index
- www.epa.gov/iaq/whereyoulive.html
- www.epa.gov/radon/zonemap.html
- www.fema.gov
- www.fsec.ucf.edu/bldg/science/basics/index.htm
- www.fsec.ucf.edu/bldg/pubs/rbs/index.htm
- www.gamanet.org
- www.nahbrc.org/docs/mainnav/moistureandleaks/792_moisture.pdf
- www.natresnet.org
- www.nfrc.org
- www.ornl.gov/sci/roofs+walls/insulation/ins_16.html
- www.ornl.gov/sci/roofs+walls/radiant/rb_01.html
- www.pnl.gov/cfldownlights/
- www.sbse.org/resources/sac/index.htm
- www.susdesign.com/sunangle
- www.toolbase.org
- www.uky.edu/Agriculture/Entomology/entfacts.htm
- www.wunderground.com



SITE SUPERVISORS

Tools to help with project management

In the chain of events that results in a finished home, the site supervisor (or project manager) has the critical job of turning ideas into reality. The site supervisor's job is to make sure everything happens. Plans must be correct, permits must be in order, contracts must be signed, subs must be scheduled, materials must be on site, and it all must happen on schedule. Successful construction of an energy-efficient home is essentially the same as other homes, although a few details are different and can demand more careful scrutiny because of the interdependencies in a systems-designed house.

Site supervisors working to build energy-efficient homes can generally do their jobs as they already know how, with a few simple but important changes. There are three keys to constructing any quality home—managing expectations, managing the schedule, and controlling quality and costs. This section will explain how to incorporate those three keys into your construction process.

An energy-efficient home built using these Building America recommendations looks a lot like any other home. It will maintain its visual appeal and style. The key points at which it differs typically involve more efficient heating, ventilating, and air conditioning (HVAC) equipment (including ducts), an engineered HVAC system design, a supply of outside air for ventilation, humidity control, better windows, better insulation, and better air sealing. The *Designers* chapter contains best practices recommendations on the features energy-efficient homes should include. Many builders make the comment that it's not the quantity of changes that make an energy-efficient home, but the quality that is put into building the home.

Of course, it is not always easy for a site supervisor to control all aspects of a subcontractor's work. It may be necessary, especially while these best practices are new ideas, to prioritize activities and "pick your battles." In hot-dry and mixed-dry climates, the top priorities are: 1) window selection and installation, 2) HVAC sizing and installation.

"We found no significant increase in materials costs or in subcontract labor costs. It was really more in techniques,"

Walter Hendrix, Executive Director of Troup Chambers Habitat for Humanity and Dependable Affordable Sustainable Housing for La Grange, Georgia

Managing Expectations

A project manager who can foster a set of shared expectations among the important players in his or her building team can successfully build efficient houses. Two goals should influence the project manager's actions at the start of the project:

- Make sure subcontractors and in-house workers understand what you want
- Eliminate the need for unknowledgeable (and often unskilled) laborers to make design decisions.

The following best practices will help meet these goals.

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Taking action in your community



HOMEOWNERS

Shopping for value, comfort, and quality



MANAGERS

Putting building science to work for your bottom line



MARKETERS

Energy efficiency delivers the value that customers demand



SITE PLANNERS & DEVELOPERS

Properly situated houses pay big dividends



DESIGNERS

Well-crafted designs capture benefits for builders, buyers, and business



SITE SUPERVISORS

Tools to help with project management

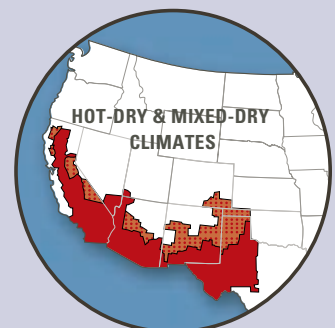


TRADES

Professional tips for fast and easy installation

CASE STUDIES

Bringing it all together




Develop a Work Plan

Decide who is going to do what. Will the plumber install insulation behind the tub or will the framer, or some other trades person? Develop a schedule for the order that activities should occur to be sure that actions are done in a reasonable order and that no actions will be forgotten. Be sure that all needed materials are on the site when the activity is scheduled to take place. More information on scheduling is included in the Managing Execution section.

Plans – Get Them Right

Best Practice: Before starting a project ensure that plans are correct and that you have everything you need to go forward. Once you have the plans you need, follow them.

Existing stock plans will likely need to be modified to both include necessary changes and to add details not commonly included in residential prints. See the *Designers*  chapter for a description of design best practices.

A well-designed home should have well-designed plans that include everything necessary to explain expectations to the subs. Some points that should be included are:

- HVAC design details and duct layout. The duct layout must be included on a floor plan. The duct and diffuser sizes, quantities, and locations must be installed as specified. Subcontractors should be contractually obligated to these specifications. Performance requirements, such as seasonal energy efficiency ratio (SEER) and annual fuel utilization efficiency (AFUE), for system components should be specified on the plans.
- Framing plan. If advanced framing is to be included in the design, a detailed plan is needed showing how advanced framing techniques will be applied. These should detail the placement of studs to ensure proper “stacking” in two-story homes and should show details of window and door framing. Advanced framing is not required to achieve 30% energy savings in the hot-dry and mixed-dry climates but is an important money and time saving measure for more highly efficient homes.
- Other details or specifications. Details and specifications should be written or drawn to specify how particular measures will be installed, including both the techniques and the materials to be used. Of particular importance are specifications and details for items that differ from local standard practice such as caulking; draft stops behind bathtubs, stairs, and dropped ceilings; duct sealing requirements; gasket materials; window schedules specifying U-factors and solar heat gain coefficients (SHGCs); and product performance metrics. Also specify items that should not be done, such as caulking ceiling penetrations under conditioned attics.

Plans — Keep Them Right

Best Practice: Avoid plan changes. When they are required, document the changes as you would the original contract.

Numerous difficulties can be avoided with correct building plans. If the plans have been properly developed, with the proper sizing of equipment, you must be sure that

PLANS

Make sure they are correct and follow them closely.

AVOID CHANGES

Thoroughly document any changes to plans.

SITE SUPERVISORS

changes will not undo this good work. The practice of verbally communicating changes is always risky and is potentially disastrous for a systems-designed home where high-performance features interact to achieve energy efficiency, comfort, and durability. Before making any changes ask yourself these questions:


- Why are the changes being made? If there are no clear benefits from the change, don't do it.
- What effect will the change have on building performance? Will the change deviate from best practice recommendations? Will you need to change HVAC sizing or system selection? If you don't know the answer to these questions, ask your designer, engineer, or home energy rating system (HERS) professional. Be sure to adjust all the systems related to the change.
- Are new drawings or specifications needed to clearly document your expectations? Be clear in your expectations.

Contracts – Write Them Down

Best Practice: Prepare or update formal contracts with key subs that clearly show what you expect of them and what they can expect from other subs. Relevant details, plans, and specifications described in the last section should be referenced in the contracts. If the sub is providing materials, list the specific materials that you want. Here are some examples of materials that a sub may supply:

- Recessed downlights, which should be air-tight and rated for insulation contact
- Water-based mastic, to seal ducts
- High-density fiberglass insulation
- Sealants and caulks to seal penetrations
- Windows are typically ordered along with other major purchases, but if the sub is supplying them, be sure they are rated as called out in the plans
- Draft-stopping sheathing.

If you have expectations for a sub, such as sealing certain types of holes, or installing insulation in some space that may become inaccessible, be sure these expectations are spelled out in the contract. The scope of work should cover things like equipment size, duct sizes, identification of who is responsible for sealing which holes, etc. Contract specifications and written assignments of responsibility can greatly simplify the ordering of materials. Duct installers, for example, will know exactly what kind of duct material will be used and how much; and with this knowledge may be able to prefabricate many of their assemblies back at the shop, rather than in the field. These pre-assembled pieces tend to be of higher quality thanks to the proximity of tools and materials and better working conditions in the shop.

The *Trades*  chapter contains instructions that you may consider incorporating into your contracts. Other sources of useful contracting tools include statements of work that were developed by ConSol, one of the organizations that lead a Building America team. Here is a partial listing of statements of work, designed for California, that are available on the Web at www.comfortwise.com/installationprotocols.shtml or at www.thebii.org/rpsw.asp:

WORKING WITH SUBS


Always prepare formal contracts and be clear about your expectations.

SITE SUPERVISORS

- Quality caulking and sealing
- HVAC system design and installation
- Quality installation of insulation
- Sliding door installation
- Window installation

Pre-Construction Meeting – Have One

Best Practice: A final strategy to manage expectations among the subs is to hold a pre-construction meeting that includes as many of the subs as possible. At this meeting you can emphasize the changes in workflow, shifts in responsibilities, and newly introduced building details. Tell your subs about your goals for energy-efficient houses.

Give the subs drawings and instructions on how to accomplish their jobs. Sample instructions are included in the *Trades*  chapter. This meeting will go a long way toward helping people to understand their roles and responsibilities. Make sure that your subs are aware that you will be conducting inspections and that both the ductwork and the building envelope will be tested for air tightness.

It may be necessary, especially when starting your first energy-efficient homes, to hold additional training sessions with key subs. More on this is discussed in the Managing Quality section below.

Permits – Grease the Skids

A home built according to the instructions contained in this document for the hot-dry and mixed-dry climates does not violate any provisions of the national model codes or, usually, of local regulations. However, many local code officials are unfamiliar with some of the recommended construction techniques. It is well worth your while to raise these issues yourself before construction begins so that you're not surprised by a red tag later.

Best Practice: Ensuring that the “new” techniques are clearly delineated on the building plans can also help flag these issues during plan review rather than during inspection.

Best Practice: A meeting with the building department before construction is well-advised. Your code official may need information in support of the new techniques you may use in an energy-efficient home.

Appendix III contains a sample of a draft code note that may be helpful. A set of draft code notes is available on DOE's Building Energy Codes Resource Center. These draft documents are written for codes officials, and provide a description of energy efficiency techniques, citations to relevant codes, and guidance for plan reviews and field inspections. The sample in *Appendix III* is the last one on the list below and is entitled *Rigid Board Insulation Installed as Draft Stop in Attic Kneewall – Code Notes (Draft)*. Here is a list of available code notes that should help assure your local code official that the proposed techniques are both safe and in compliance with the model codes. The code notes are available at www.energycodes.gov/support/code_notes.stm.

PRE-CONSTRUCTION MEETING

Include your subs in pre-construction meeting to discuss changes associated with your energy efficiency goals.

SHOW TECHNIQUES ON BUILDING PLANS

Ensure that all “new” techniques are delineated on the building plans.

PLAN A MEETING WITH THE BUILDING DEPARTMENT

Your code official may need information about energy-efficient home techniques.

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- Single Top Plate
- No Headers in Nonbearing Walls
- Header Hangers in Bearing Walls
- Framing Floor Joists Spaced at 24 inches on Center
- Framing Studs Spaced at 24 inches on Center
- Open Spaces as Return-Air Options
- Details for Mechanically Vented Crawl Spaces
- Ventilation Requirements for Condensing Clothes Dryers
- Drywall Clips
- Rigid Board Insulation Installed as Draft Stop in Attic Kneewall

Managing Execution

If you've managed to establish clear expectations with your subs and suppliers, you're almost ready to begin construction. The final parts of the plan involve training subs as necessary, scheduling everything, and monitoring progress.

Training

Best Practice: Attend and have your key subs attend a training course on systems-designed housing.

One good way to accomplish this may be to let your HERS provider (see Quality Assurance below) conduct the necessary training. Information on general training is available from:

- Building America – www.buildingamerica.gov
- Energy and Environmental Building Association – www.eeba.org
- Building Science Corporation – www.buildingscience.com/workshops/default.htm
- National Association of Home Builders Research Center – www.nahbrc.org
- Southface Energy Institute – www.southface.org
- IBACOS – www.ibacos.com

Other sources may include regional universities or Cooperative Extension Service programs, homebuilder associations, utilities, and codes programs. For example, Louisiana State University published a book on building homes in Louisiana (Reichel, et al. 2002). More specialized training is available at the above sources, plus trade organizations, such as:

- Air Conditioning Contractors Association – offers technician certification – www.acca.org
- American Architectural Manufacturers Association – offers window installation master certification – www.installationmastersusa.com

The Web provides a free and easy method to train crews. The California Energy Commission offers on its Web site a series of brief videos, lasting only a few minutes a piece, that cover many installation processes. Visit www.energyvideos.com for access to dozens of videos. The U.S. Department of Housing and Urban Development Pathnet Web site contains videos on buildings systems and new plumbing technologies.

SYSTEM DESIGNED HOUSING

Be sure to attend a training on systems-designed housing.

SITE SUPERVISORS




Visit www.pathnet.org/sp.asp?id=10787 to view PATH TV. PATH stands for the Partnership for Advanced Housing Technology.

Scheduling

Constructing an energy-efficient home requires careful attention to scheduling. Several of the new construction techniques may require changing the order of subs; some require (or benefit from) a shifting of responsibilities from one sub to another; and some new activities will need to be added into the schedule. Here are some of the more important schedule considerations:

- Schedule HVAC rough-in before plumbing and electrical. It is far more important for the ductwork to have un-constricted access and pathways than it is for wires or pipes. But be sure needs for other systems, such as drain pitch, are coordinated.
- If using a conditioned attic, schedule insulating under the roof deck before HVAC rough-in. The insulators must be able to do their job without tromping on the carefully placed ductwork.
- Don't forget to schedule for pipe insulation under the slab.
- Be sure to schedule pre-drywall insulation inspections, flashing inspections, and envelope and duct pressure tests. Inspect at key points to ensure that insulation and envelope sealing take place before areas become inaccessible. Inspections are much more likely to happen if scheduled. And subs may be a bit more conscientious if they know their work will be evaluated.
- Be sure to schedule caulking of electrical and plumbing penetrations after drywall is completed and the lines have been installed.

Some situations that may require a shifting of responsibilities include:

- If using advanced framing techniques that include two-stud corners and floating drywall corners (see the section on wall framing in the *Designers*  chapter and *Appendix III*), someone must attach drywall clips. The framer is a more likely candidate than the drywall installer for framing modifications.
- Some caulking work needs to be done by the HVAC subcontractor. In particular, main supply and return trunks that lead through walls need to be caulked by the person connecting them to the equipment. Don't let the drywall finisher do this with mud—it is neither a good sealant nor durable enough. Also, all duct terminations, including jump ducts, must be sealed when registers are installed.
- Some post-finish caulking can be avoided by having the electrician use pre-fabricated air-tight electrical boxes (see the *Trades*  chapter for an electricians tip sheet).
- If installation of windows and drainage planes are done by different subs, the window installer must be careful to leave flashing unattached at the bottom so that the first row of building paper may be tucked under it (see the *Trades*  chapter tip sheets for window flashing, house wrap, and sealants).

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- If you are using insulated headers, the framer will need to install insulation inside any double headers (using sandwiched foam insulation). Open headers may be left for the insulation contractor.
- Draft stops must be installed behind bathtubs and stairwells on exterior framed walls. The framer should do this, but be sure that insulation is installed before the draft-stop material goes on.
- Innovative scheduling of subcontractors can bring huge rewards in reduced costs and improved quality. See our case study on Pulte Sun Lakes for more information.

Quality Assurance

The NAHB, the U.S. Department of Housing and Urban Development and other sources of builder technical and management information offer guidance for improving quality assurance on job sites. The following sections contain quality assurance information related to energy efficiency.

Inspections

Best Practice: Conduct several inspections during the course of construction, always conduct pressure tests of both the whole house and the HVAC ductwork, and always check AC and heat pump refrigerant charging. Have the house rated by a certified HERS rater.

Especially when energy-efficient systems-designed housing is new to your subs, you should conduct multiple inspections to ensure that the subs have understood what is required of them and how to implement it. After the process has become more routine, you might get by with just a couple of inspections. One key inspection should occur prior to installation of drywall.

The pre-drywall inspection allows you to ensure that insulation and draftstopping have been properly installed before they get permanently enclosed. This is also the best time to conduct a pressure test on the ductwork. The duct pressure test should be conducted with the HVAC contractor present, at least for his or her first several energy-efficient homes. If the ductwork fails to meet the pressure criteria, a smoke test will reveal the worst leaks. It is crucial that this happen while the ductwork is still visible and the HVAC contractor is present to see what the problem areas are.

Duct testing services can be most easily obtained through a certified HERS rater. The rater can also conduct whole-house pressure tests and assist with training. And the HERS rating itself can be a valuable marketing tool for an energy-efficient house. To identify a certified rater in your area, check the registry at the Residential Energy Services Network (RESNET) Web site: www.natresnet.org.

The second important inspection comes after completion of the home, including all interior and exterior finishes. This pre-occupancy inspection should check for proper sealing of electrical and plumbing (fixtures and drywall penetrations), HVAC registers, and the HVAC closet. A whole-house air leakage test (aka “blower-door” test) is crucial. Again, your HERS provider is the easiest resource for this service, and this is when he or she would be rating the home anyway. Also, if your HVAC contractor has not done it, a final check of the AC or heat pump refrigerant charge is crucial. Studies have shown that failure to check refrigerant charging results in the average system using 13% too much energy (<http://hem.dis.anl.gov/eehem/00/001105.html>).

“Building America is a way to manage risk, potential litigation issues, and building systems failures.”

Josh Robinson, Pulte Sun Lakes project manager and a Pulte Vice President

INSPECTIONS

Conduct inspections throughout the construction process.

SITE SUPERVISORS

Energy Efficiency Checklists

A successful energy-efficient building involves many details. It is worthwhile to maintain for each house a checklist of important features to keep track of what has been done. Although the best checklist is one you've made specific to the design(s) you are implementing, the three checklists on the following pages are a good baseline to work from and may be integrated with your existing checklists.

SPOT-CHECK INSPECTION CHECKLIST

These items should be checked if possible as they are installed because they may not be accessible at the pre-drywall inspection.

- Grading is sloped at 5% away from the house for at least 10 feet. Roof drainage is directed at least 3 feet beyond the building.
- A 6-mil polyethylene sheet is installed directly beneath the concrete slab, continuously wrapping the slab and the grade beam.
- Roof materials are installed to provide a continuous drainage plane over the entire surface of the roof. Wall/roof junctures should be appropriately flashed, including kick-out flashing at the bottom.
- HVAC system is appropriately sized and installed according to plans. No deviations should be made in the field.
- A mechanical ventilation system is installed as specified in the plans.
- Each bedroom has a separate HVAC return duct, a transfer grille, or a jump duct.

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PRE-DRYWALL INSPECTION CHECKLIST

Note: Some measures in this list are unnecessary depending on whether the house is sealed on the interior (e.g., air-tight drywall) or exterior (e.g., sheathing) of the wall.

- Bathtubs on exterior walls have insulation behind them and draftstops installed.
- Dropped ceilings, dropped-soffit cabinets, and stairwells on exterior walls have draftstops installed behind them (unless drywall was installed prior to framing-in).
- Windows and doors are sealed to framing using caulks, foams, backer rod, and/or similar.
- Window flashing is properly installed to shed water.
- All electrical and plumbing penetrations between conditioned and unconditioned spaces are caulked or otherwise sealed.
- All recessed lights beneath unconditioned spaces are air-tight and rated for insulated ceiling (IC). All kitchen and bathroom fans are appropriately rated (capacity and sound) and exhausted to the outside.
- All exterior penetrations (exterior light fixtures, phone and other service cables, etc.) are sealed with caulk, gaskets, or similar.
- All housewrap seams are overlapped and taped; top and bottom edges are sealed past the plates; housewrap is appropriately lapped under window flashing.
- Building paper seams are overlapped shingle style to shed water and appropriately lapped under window flashing.
- Batt insulation is unfaced or blown-in insulation is used.
- No vapor retarder is installed on the inside of the walls.
- Ductwork is sufficiently air-sealed as verified by a duct pressure test conducted by a HERS rater. Ductwork leakage to the exterior should be not more than 5% of the total air handling unit capacity (at high speed) when tested at 25 Pa pressure.

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PRE-OCCUPANCY INSPECTION CHECKLIST

- Entry of main supply/return ducts into air handling unit closet is appropriately sealed with foam, caulk, or similar materials (NOT with drywall mud).
- Plumbing penetrations through drywall are air sealed.
- Electrical switch and outlet boxes are sealed to drywall with caulk or gaskets.
- Light fixture boxes are sealed to drywall with caulk or gaskets.
- Bathroom and kitchen fans are sealed to drywall with caulk or gaskets.
- Bathroom and kitchen fans are drawing air-tested with a small piece of tissue; the fan should hold the paper against the grille.
- Duct boots/registers are sealed to floor or drywall with caulk or gaskets.
- Attic hatches and kneewall entries are weatherstripped and insulated.
- Refrigerant charge on air-conditioner/heat pump is verified in writing by installer to be within specs, using superheat method for non-Thermostatic Expansion Valve (TXV) systems or subcooling method for TXV systems; this may require a return visit during warm weather.
- The whole-house envelope is sufficiently air-sealed as verified by a whole-house pressure test. Air leakage should be tested by a HERS rater and should be less than:
 - 2.5 in² per 100 ft² of envelope area (Canadian General Standards Board (CGSB), calculated at a 10 Pa pressure differential), or
 - 1.25 in² per 100 ft² of envelope area (American Society for Testing and Materials (ASTM), calculated at a 4 Pa pressure differential), or
 - 0.25 CFM/ft² of envelope area when tested at a 50 Pa pressure differential.

SITE SUPERVISORS

Sources & Additional Information

- Reichel, Claudette Hanks, Ann Berry, Pat Skinner. 2002. *Building Your Louisiana House: Homeowners' Guide to Shaping the Future for Louisiana Living*. Louisiana State University Ag Center. www.lsuagcenter.com.

Web Sites Not Included with Published Documents Above

(See Appendix V for more information on Web sites.)

- www.acca.com
- www.buildingamerica.gov
- www.buildingscience.com/workshops/default.htm
- www.comfortwise.com/installationprotocols.shtml
- www.eeba.org
- www.energycodes.gov/support/code_notes.stm
- www.energyvideos.com
- <http://hem.dis.anl.gov/eehem/00/001105.html>
- www.ibacos.com
- www.installationmastersusa.com
- www.nahbrc.org
- www.natresnet.org
- www.pathnet.org/sp.asp?id=10787
- www.southface.org
- www.thebii.org/rpsw.asp



TRADES

Professional tips for fast and easy installation

On the following pages you will find step-by-step, easy-to-follow illustrated instructions for implementing key energy efficiency technologies.

These *Building Tips* are designed to be easily duplicated and distributed.

- Slabs
- Housewrap
- Window Flashing
- Air Sealing - Plumbing
- Air Sealing - Electrical
- Air Sealing - Drywall
- Air Sealing - Glossary
- Fiberglass Insulation
- Masonry Construction
- Duct Sealing

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SITE PLANNERS & DEVELOPERS

Properly situated houses pay big dividends



DESIGNERS

Well-crafted designs capture benefits for builders, buyers, and business



SITE SUPERVISORS

Tools to help with project management

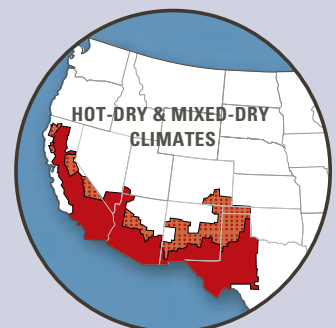


TRADES

Professional tips for fast and easy installation

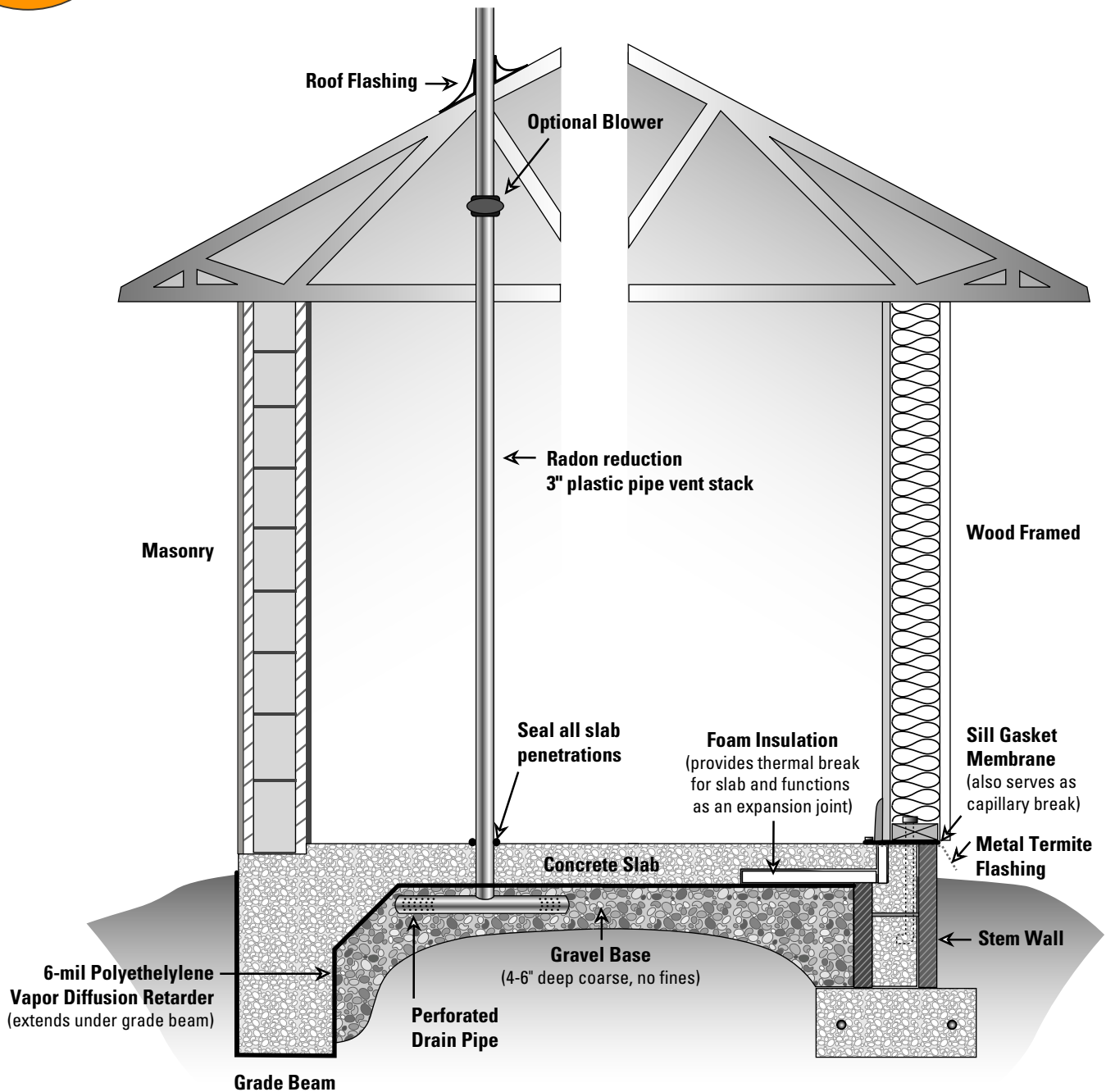
CASE STUDIES

Bringing it all together





Building Tips



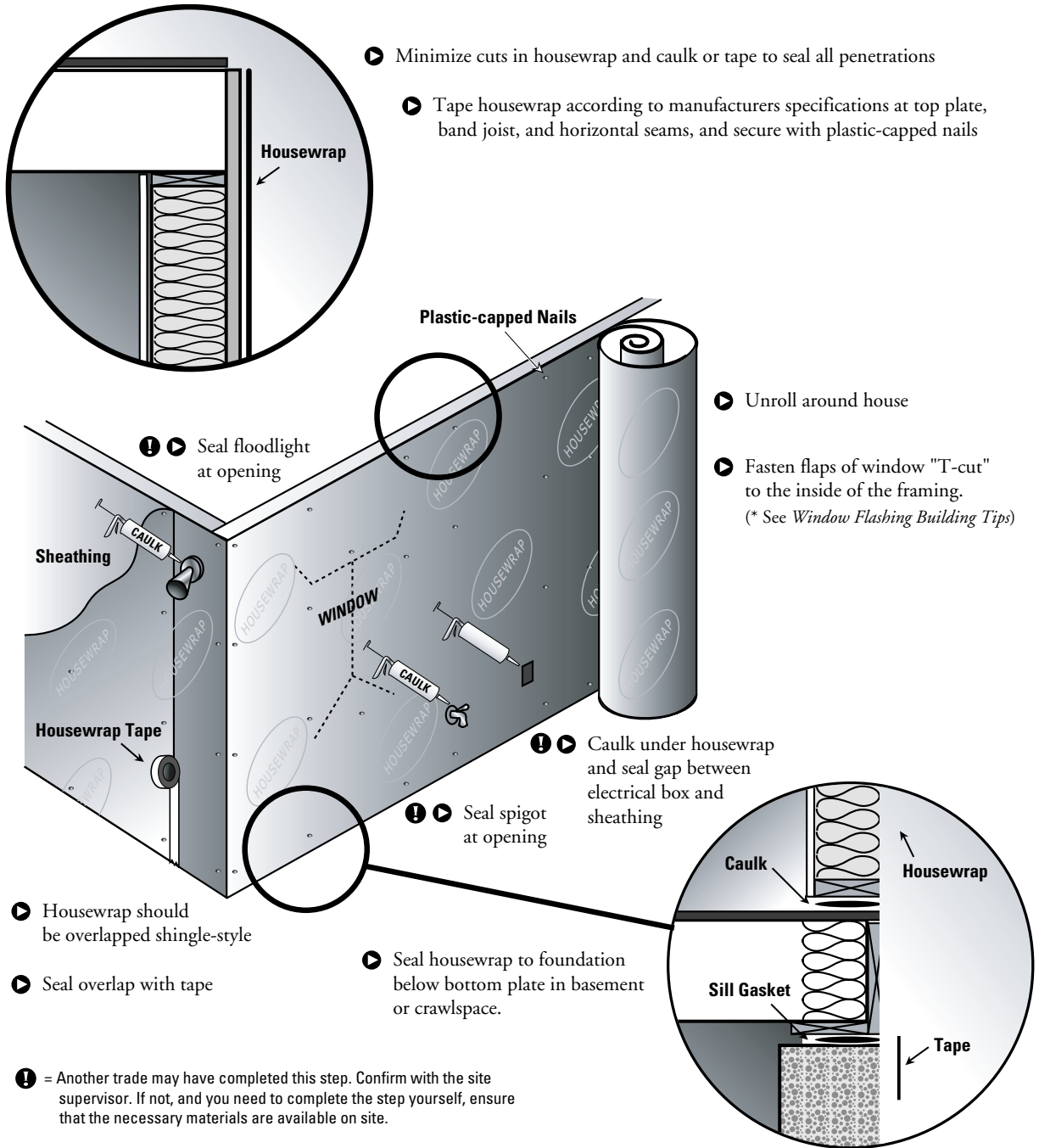
Sources & Additional Information

- U.S. DOE, *Technology Fact Sheet on Slab Insulation* (www.eere.energy.gov/buildings/documents/pdfs/29237.pdf).
- U.S. EPA, *Building Radon Out: A Step-By-Step Guide on How to Build Radon Resistant Homes* (www.epa.gov/199/iaq/radon).
- Southface Energy Institute. *Fact Sheets #29: Insulating Foundation and Doors* (www.southface.org/home/sfpubs/techshts/29_insulatefloors4PDF.pdf).
- Southface Energy Institute. *Fact Sheets #30: Radon-Resistant Construction for Builders* (www.southface.org/home/sfpubs/techshts/30_radonresistantconst.pdf).
- Building Science Corporation: www.buildingscience.com/houses-that-work/hot-humid/wood/default.htm



HOUSEWRAP

Building Tips



Sources & Additional Information

- Southface Energy Institute. *Fact Sheets #8 Air Sealing* (www.southface.org/home/sfpubs/techshts/8_airsealing.pdf)
- U.S. DOE. *Technology Fact Sheet on Air Sealing* (www.eere.energy.gov/buildings/documents/pdfs/26448.pdf).
- See also the Building Tips on *Air Sealing* and *Window Flashing*
- See: <http://construction.tyvek.com/en/productServices/HomeWrap/index.shtml>
- Straube, John. 2001. *Canadian Architect*. "Wrapping it Up". May, 2001. www.cdnarchitect.com.

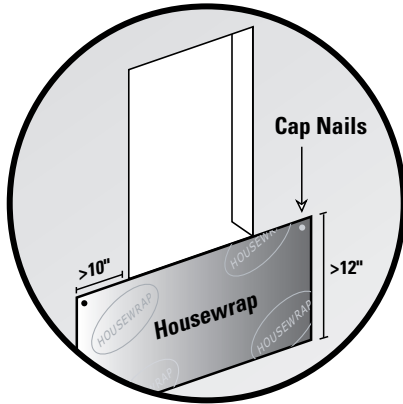


WINDOW FLASHING

Building Tips

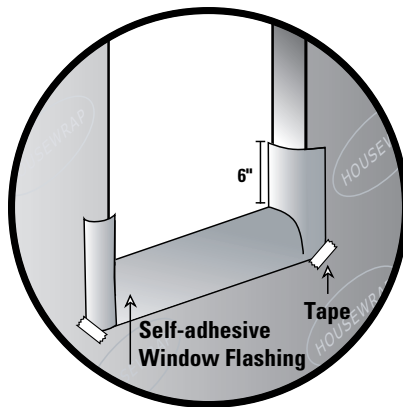
Example of window flashing details for home with housewrap and plywood or OSB wall sheathing.

STEP 1 - IF HOUSEWRAP HAS NOT BEEN INSTALLED



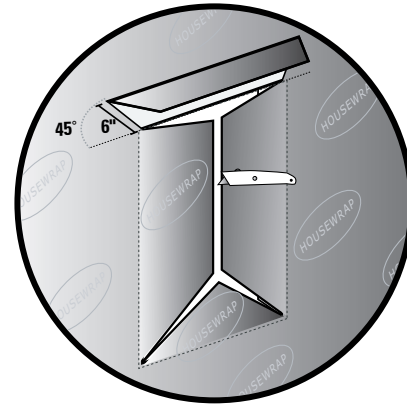
- ▶ Apply at least a 12" flap, or apron, of building paper or housewrap just below the windows sill.
- ▶ If the window sill is close to the sill plate, the apron can extend all the way to the sill plate.
- ▶ The apron should extend at least 10" past the sides of the window opening, or to the first stud in open wall construction.
- ▶ Attach only the apron's top edge with cap nails.

STEP 2 - SILL FLASHING



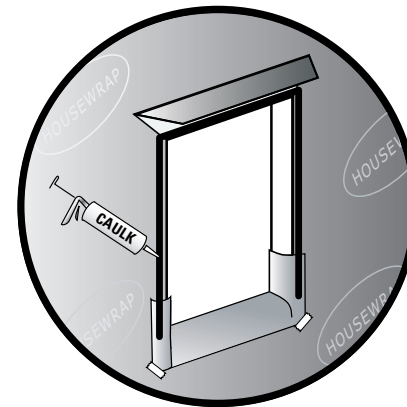
- ▶ Install self-adhesive flashing to the sill, ensuring that flashing extends up jambs at least 6".
- ▶ One commercial product comes with two removable strips over the adhesive. Remove the first strip to expose half the adhesive and apply this area to the sill. Begin pressing in the middle of the sill and work towards the sides. Remove the second strip to expose the adhesive that will be used to apply the flashing below the window to the outside wall.
- ▶ Tape down the bottom corners of the flashing

STEP 1 - IF HOUSEWRAP HAS BEEN INSTALLED



- ▶ Cut the housewrap covering the rough opening in the shape of a modified "Y".
- ▶ Fold the side and bottom flaps into the window opening and secure.
- ▶ Above the window opening, cut a head flap and flip up to expose sheathing, and loosely tape in place out of the way.

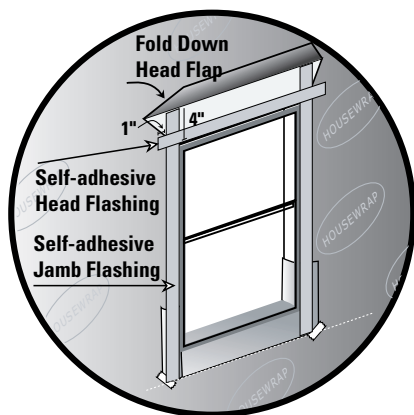
STEP 3 - JAMB CAULKING



- ▶ Caulk the outside edges of the head and side jambs
- ▶ Do not caulk across the sill
- ▶ Install the window using corrosion-resistant nails and following manufacturer's specifications.

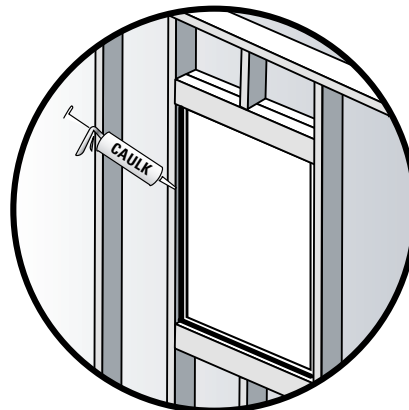
BUILDING TIPS: WINDOW FLASHING

STEP 4 - JAMB AND HEAD FLASHING



- ▶ Install self-adhesive jamb flashing extending 4" above the top of the head flange and even with the bottom of the sill flashing.
- ▶ Install self-adhesive head flashing extending 1" beyond the jamb flashing.
- ▶ If housewrap has been installed, be sure that the head flap, when it is folded down, will cover the top of the flashing.

STEP 5 - SEAL ROUGH OPENING GAP



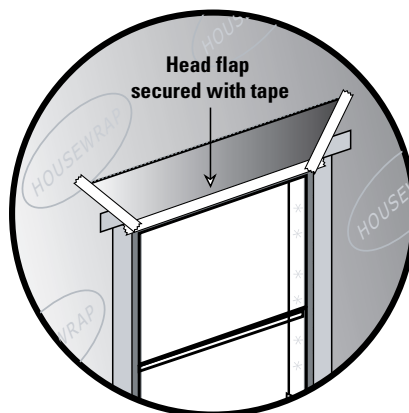
- ▶ On the interior side of the window, seal gap between the window and the rough opening with appropriate sealant.

STEP 6 - IF APRON WAS INSTALLED



- ▶ If an apron was installed under the window, slip the housewrap or building paper under the apron.
- ▶ Tape the edges where the housewrap meets the window flange if housewrap is installed after flashing.
- ▶ If building paper is used, embed the edges in a bead of sealant where the paper meets the window flange.

STEP 6 - IF HEAD FLAP WAS CREATED



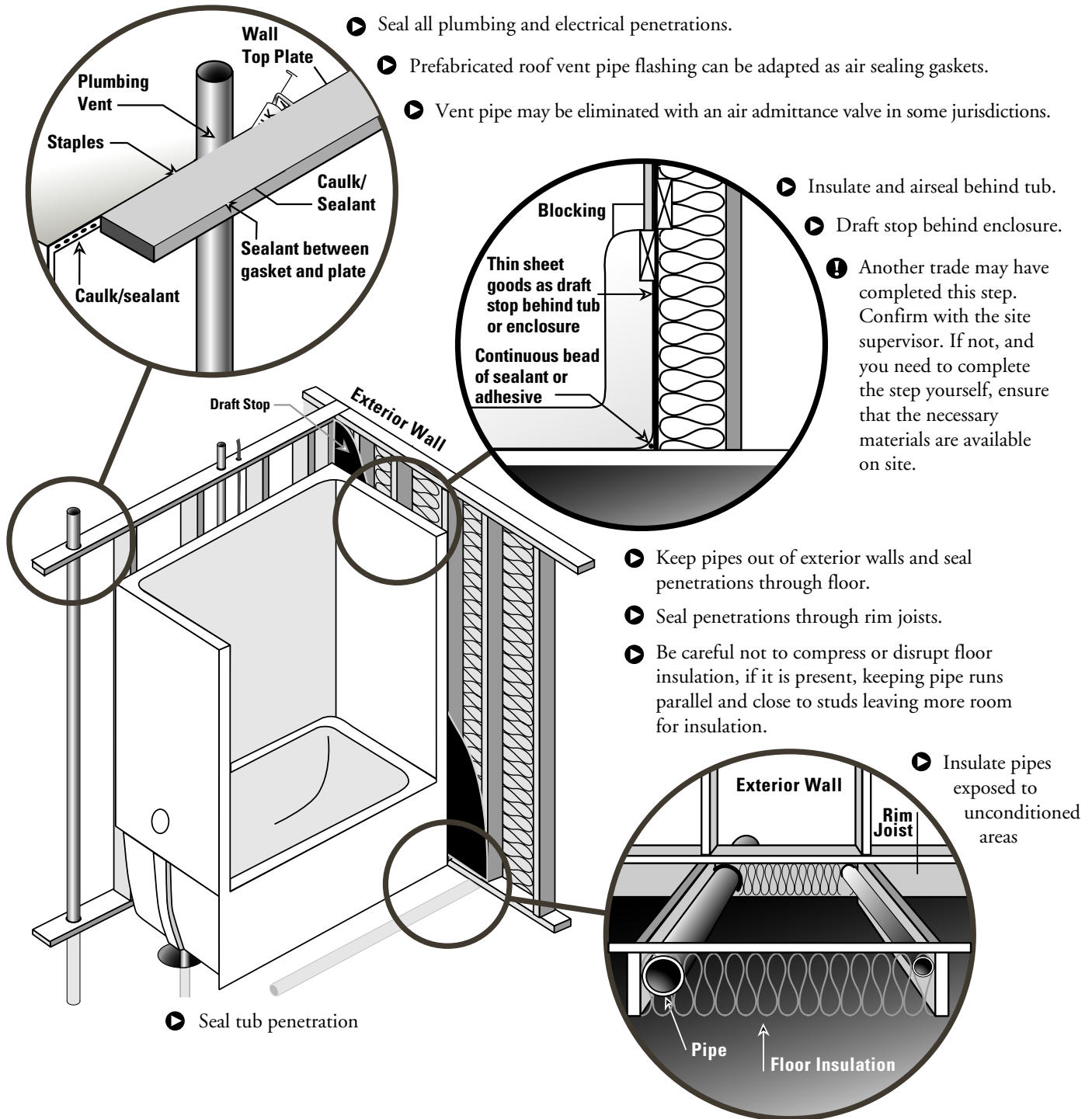
- ▶ If headflap was created, fold it over the head flashing and tape across the top window flange and the 45° angle seams.

Sources & Additional Information

- Lstiburek, J.W. (2002). *Water Management Guide*. Minneapolis, MN: Energy and Environmental Building Association (www.eeba.org).
- U.S. DOE *Technology Fact Sheet on Weather-Resistive Barriers* (www.eere.energy.gov/buildings/documents/pdfs/28600.pdf).
- *Standard Practice for Installation of Exterior Windows, Doors, and Skylights*. ASTM E2112-01, September 2002. West Conshohocken, PA.



Building Tips



Sources & Additional Information

- Lstiburek, J. W. 2000. *Builders Guides*. Minneapolis, MN. Energy and Environmental Building Association. www.eeba.org.
- U.S. DOE *Technology Fact Sheet on Air Sealing* (www.eere.energy.gov/buildings/documents/pdfs/26448.pdf).
- www.toolbase.org: click on *New Building Technology* > *Plumbing* > *Distribution Systems* > *Air Admittance Vents*



Building Tips

▶ Recessed light fixtures should be rated for Insulated Ceiling Air Tight (ICAT).

▶ Ceiling fans should be wired to a wall switch.

▶ Seal light fixture boxes to drywall with caulk or foam.

▶ Seal bath fan box to drywall with caulk or foam.

▶ Seal all exterior penetrations, such as porch light fixtures, phone, security, cable and electric service holes, with caulk, spray foam, or gaskets - note that foam degrades in sunlight.

Use air tight outlet boxes or seal standard boxes.

▶ Run wiring along side of stud at exterior wall and along plates

▶ Caulk/seal/foam all electrical wires penetrating top and bottom plates of exterior walls.

▶ Run wiring along bottom plate at exterior wall.
NOTE: Some codes require wires to be held up from bottom plates 6"-8" to protect from future drilling through plates.

▶ Seal standard plastic electrical box at face to drywall with joint compound or cover the plate gasket with caulked foam.

Sources & Additional Information

- Lstiburek, J.W. 2000. *Builder Guide Hot-Humid Climates*. Minneapolis, MN: Energy and Environmental Building Association (www.eeba.org).
- U.S. DOE. *Technology Fact Sheet on Air Sealing* (www.eere.energy.gov/buildings/documents/pdfs/26448.pdf).
- See also *Air Sealing Building Tips* in the chapter.



AIR SEALING DRYWALL

Building Tips

MEASURE

**Actual assignments to be made by site supervisor. The supervisor may choose to work with a sealing specialist instead.*

	FRAMER	ELECTRICIAN	DRYWALLER	PLUMBER	WINDOW INSTALLER
EXTERIOR WALLS					
Install gaskets or caulk at top and bottom plates of exterior walls.	●				
Seal between the bottom plate and subflooring.	●				
Install gaskets behind coverplates.		●	●		
Seal large holes behind bathtubs or stairs with sheathing.			●	●	
PARTITION WALLS					
Seal the drywall at the intersection with the top or bottom plate.			●		
Seal penetrations through the top and bottom plates for plumbing, wiring, and ducts using fire-resistant sealants.		●		●	
Knee walls can be insulated and sealed at either the roofline or along the line formed by the roof, wall, and floor. Rigid foam insulation, taped at the seams with housewrap tape, can be used to seal the backside of the knee wall and the underside of the roof. Sealing along the roofline is preferred in new construction.	●		●		
WINDOWS & DOORS					
Caulk or glue drywall edges to either framing or jambs.			●		
Fill rough opening with foam backer rod and caulk (preferred) or low-expanding foam sealant.			●		
Caulk window and door trim to drywall with clear or paintable sealant.			●		●
CEILING					
Seal the junction between the ceiling and walls.			●		
Whenever possible, use continuous drywall sheets for the ceiling and walls to minimize joints to be sealed.			●		
Seal all penetrations in the ceiling for wiring, plumbing, ducts, and attic access openings.		●	●	●	



Building Tips

Caulk

Seals gaps of less than 1/2". Select grade (interior, exterior, high temperature) based on application.

Expanding Spray Foam

Fills large cracks and small holes. Expanding foams are messy but useful for filling large holes or cracks. The material expands 2 to 3 times in volume after application. It comes in one-part cans that require no mixing or in two-part systems for larger jobs. It degrades in sunlight and users should be careful not to get the foam on their skin. **DO NOT USE** near flammable applications (e.g., flue vents). **DO NOT USE** on windows and doors. In large applications, a two-part system is used, which involves mixing the sealant on site. For small jobs, one-part spray cans are used.

Low-Expanding/Non-Expanding Spray Foam

These latex-based spray foams come in one-part spray cans. They expand very little or not at all and will not pinch jambs or void window treatments.

Backer Rod

Closed-cell foam or rope caulk. Press into crack or gap with screwdriver or putty knife. Often used with caulk around window and door rough openings.

Gaskets

Apply under the bottom plate before an exterior wall is raised or use to seal drywall to framing instead of caulk or adhesive.

Housewrap

Installed over exterior sheathing. Must be sealed with housewrap tape or caulk to act as an air retarder. Resists water, but is **NOT** a vapor barrier.

Sheet Goods

(Plywood, Drywall, Rigid Foam Insulation) These materials form an air retarder. Air leaks only at unsealed seams or penetrations.

Sheet Metal

Used with high-temperature caulk for sealing high-temperature components, such as flues, chimneys, and framing.

Polyethylene Plastic

This inexpensive material for air sealing also stops vapor diffusion. All edges and penetrations must be completely sealed for an effective air retarder. Poly is fragile, and proper placement is climate specific.

Weatherstripping

Used to seal moveable components, such as doors, windows, and attic accesses.

Mastic

A thick paste that can be used on all duct materials that provides a permanent seal. Seals air handlers and all duct connections and joints. UL-181-approved water-based mastic is best.

UL-181 or Foil-Faced Tape

Tapes approved for ducts and air handlers. Temporarily seals the air handler.

Sources & Additional Information

- U.S. DOE. *Technology Fact Sheet on Air Sealing* (www.eere.energy.gov/buildings/documents/pdfs/26448.pdf).



Building Tips

INSTALLING FIBERGLASS BATT INSULATION

ALWAYS:

- Avoid gaps, tight turns, and compression
 - Cut insulation to fit snugly in non-standard spaces.
 - Slit batts to fit around wiring and plumbing.
 - Notch out around electrical boxes and use scraps to fill in behind.
- Install long runs first – then use scraps to fill in smaller spaces and gaps.
- Use unfaced batts in hot and humid climates.
- Even if blown-in insulation is to be generally applied, use fiberglass batts to insulate areas that will be inaccessible to the blown-in insulation, such as behind bath enclosures.

Walls:

- Friction fit the batts in place until covered by drywall or sheathing.
- Insulate before installing stairs and tubs and other features that will block access.

Knee Walls:

- Seal knee wall to create a continuous air barrier. Knee walls can be sealed following the wall itself and attic floor or along the sloping edge of the attic roof. Rigid foam insulation, taped at the seams with housewrap tape, can be used to seal the backside of the kneewall and the underside of the roof. Sealing along the roofline is preferred in new construction.
- Insulate and air seal the rafter space along the sloping ceiling of the knee wall attic space or insulate and air seal the roofline wall and floor.
- Rafters should receive (R-19 or R-30) insulation.
- Cover rafters with a sealed air barrier (such as drywall or foil-faced hardboard).
- Caulk the barrier to the top plate of the wall below the attic space and to the top plate of the knee wall itself.
- Seal all other cracks and holes.

Ceilings:

- Insulate and seal the attic access door
- Install insulation over ICAT-rated recessed cans.
- Verify ventilation pathways.
- Install insulation baffles.

Band Joists:

- Place insulation in the cavities between joists and subfloor.
- Caulk bottom plate to subfloor.
- Caulk band joist to subfloor and plates and insulate.
- Caulk bottom plate to subfloor.

Under Floor Insulation:

- Metal stays, lathe, or stainless steel wire support insulation in joist cavities.
- In new construction it is preferred that crawlspace walls are insulated. If underfloor insulation is to be used, it can be held in place with metal staves, lathe, stainless steel wire, or twine.
- If truss systems are used under floors, an approach better than batt insulation is to install netting or rigid insulation to the underside of the floor trusses and fill the joist cavity with blown-in insulation.

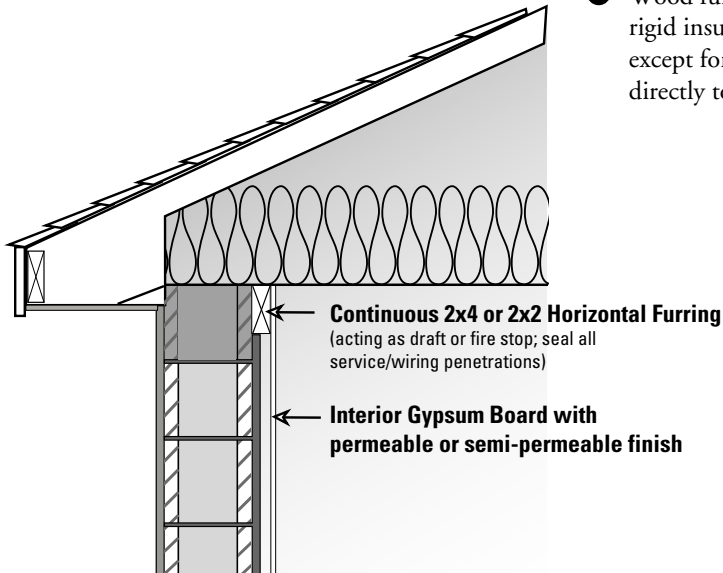
Sources & Additional Information

- Energy Efficient Building Association's *Builder's Guide Hot-Humid Climates*, 2000.
- U.S. DOE *Technology Fact Sheet on Attic Access*.
- U.S. DOE *Technology Fact Sheet on Crawlspace Insulation*.
- * Refer to the *Air Sealing Building Tips* in this chapter



Building Tips

- ▶ Semi-vapor permeable rigid insulations used on the interior of wall assemblies should be unfaced or faced with permeable skins. Foil facings and polypropylene skins should be avoided.
- ▶ Wood furring should be installed over rigid insulation; the rigid insulation should be continuous over the surface of the wall, except for the 2x4 furring near the ceiling. This blocking attaches directly to the masonry block and is above the insulation, not behind it.



WINDOW SILL DRAINAGE

Wood Sub-Jamb

(positioned toward wall exterior so that face of interior window frame is flush with center point of rib in precast masonry sill)

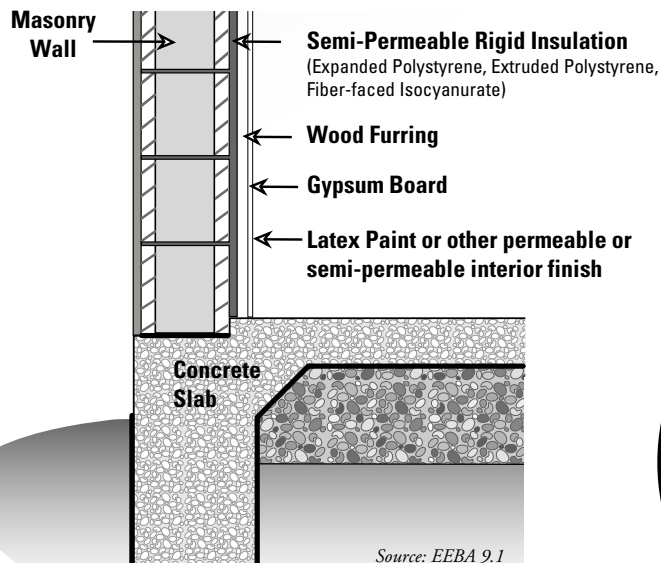
Sealant between masonry opening and treated wood sub-jamb

Treated Wood Sub-Jamb Mounting Member
("back-caulked")

Sealant forming end dam

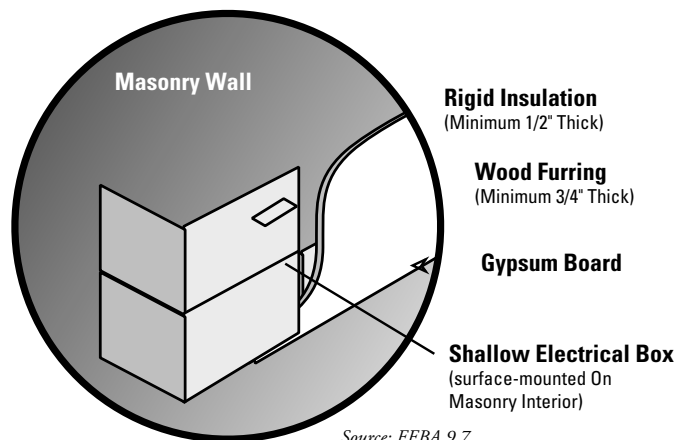
Source: EEBA 9.5

Treated Wood Spacer/Mounting Block to support window



Source: EEBA 9.1

Sloping Precast Masonry Sill with Precast Rib



Source: EEBA 9.7

ELECTRICAL BOX

- ▶ Electrical boxes can be surface-mounted eliminating chiseling/chipping masonry

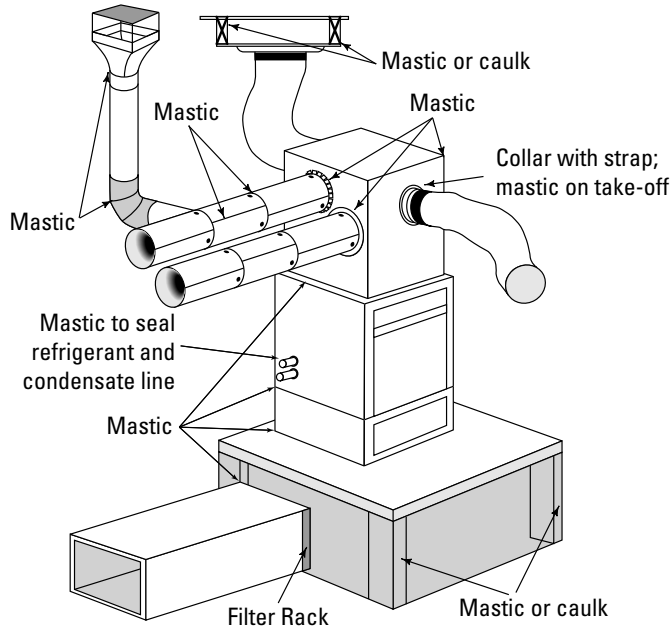
Sources & Additional Information

- Lstiburek, J. W. 2000. *Builders Guides*. Minneapolis, MN. Energy and Environmental Building Association. www.eeba.org.

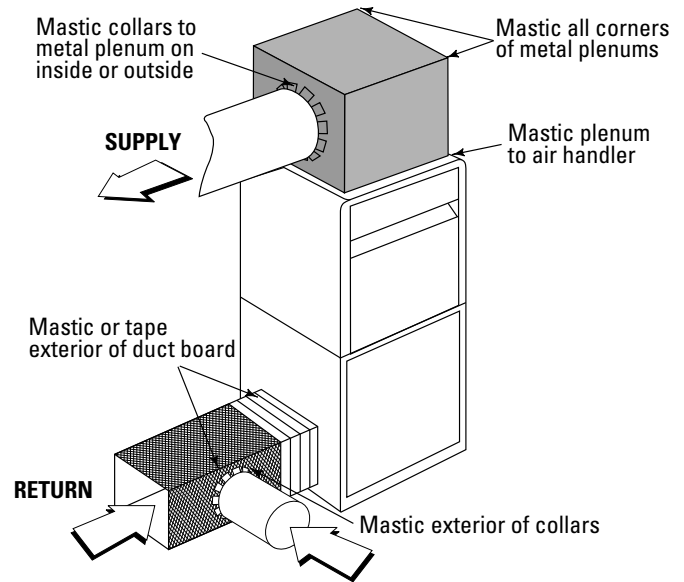


Building Tips

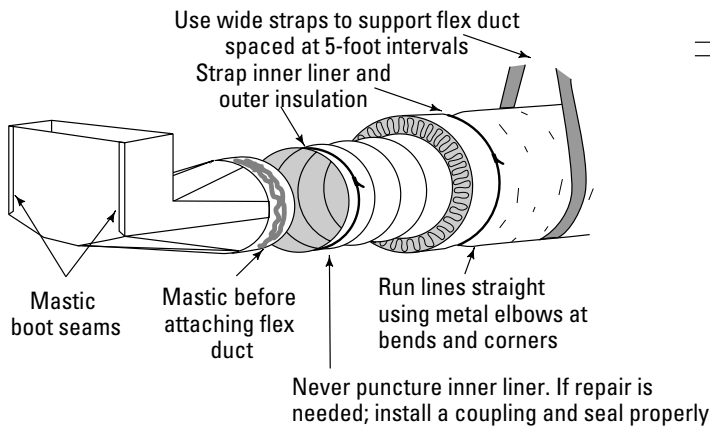
AIR HANDLER



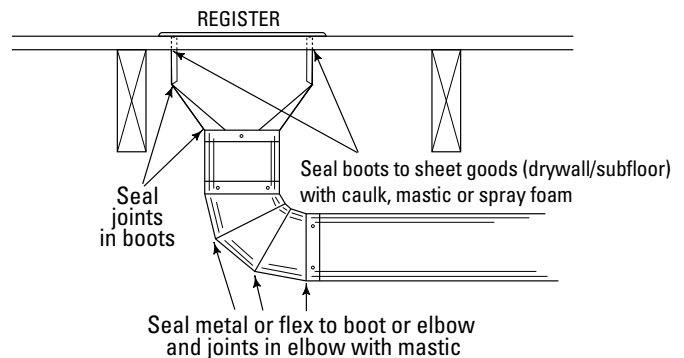
SUPPLY & RETURN PLENUMS



FLEX DUCT



BOOTS



- ▶ Mastic is a gooey adhesive that is applied wet. It fills gaps and dries to a soft solid. Mastics may or may not contain reinforcing fibers, and they may be used with reinforcing mesh tape.

Sources & Additional Information

- Energy Efficient Building Association *Builder's Guide Hot and Humid Climates*, 2000.
- Southface Energy Institute. *Fact Sheet #2 Ductwork Questions & Answers* (www.southface.org/home/sfpubs/techshts/2duct_q&a.pdf).
- Southface Energy Institute. *Fact Sheet #18 Energy Checklist* (www.southface.org/home/sfpubs/techshts/checklist.pdf).
- * Diagrams courtesy of Southface Energy Institute *Fact Sheet #2 Ductwork Questions & Answers*.

The New American Home 2003 – Las Vegas, Nevada

Building America helps 2003 New American Home Earn Energy Score of 90 in Sunny Nevada

AmLand Development faced some stiff challenges when it agreed to build the New American Home® 2003 (the display home for the National Association of Home Builders International Builders' Show). AmLand wanted to capture the killer views of the Lake Las Vegas resort location without being done in by the solar gain of Nevada's 300-plus sunshine days per year.

The building team wanted to produce three townhouses ranging from 2,775 to 3,151 square feet that provide maximum window exposure—with one window 28 feet tall and 20% to 25% wall area—to showcase the beautiful lake setting. At the same time, AmLand Development committed to building homes at least 50% more energy efficient than their conventional counterparts of the same plan by reaching a Home Energy Rating System (HERS) score of 90. And they had committed to all of this at a site where average daily summer temperatures reach a scorching 102 degrees while average winter temperatures dip below freezing.



AmLand Development got help from Building America to build the New American Home® 2003, the display home for the National Association of Home Builders International Builders' Show, a complex of three luxury townhouses, with large view windows of Lake Las Vegas that still managed to achieve a HERS score of 90.

To help AmLand reach this goal, Building America's IBACOS Consortium provided engineering, design, inspection, and testing services.

"It is always challenging, to build in any economical and energy-efficient systems in a house where at the same time you are trying to provide maximum view exposure in a climate where we have over 300 days of sunshine."

Chet Nichols, Executive Vice President of AmLand Development

Another challenge involved the building complexity. For the first time ever in 2003, the New American Home contained three attached multi-family townhouses, targeting the needs of different lifestyles: the single executive, the empty nester/active retiree, and the second/third home buyer.

"The first model (at 2,950 square feet) has two stories with the master suite on the second level, and above that an unconditioned star gazing room, which towers over Lake Las Vegas," says Nichols. "The second unit has three levels (at 3,151 square feet). It has an upper and lower master suite and an elevator. This is an ultra-luxury home. We have buyers who buy this home as a second, third, or fourth home, and adopt the upper or lower suite as their home and entertain in the second master. The third unit (at 2,775 square feet) is the smallest square footage even though it is three levels. It is a stacked townhouse, and a lot of people compare it

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Properly situated houses pay big dividends



DESIGNERS

Well-crafted designs capture benefits for builders, buyers, and business



SITE SUPERVISORS

Tools to help with project management

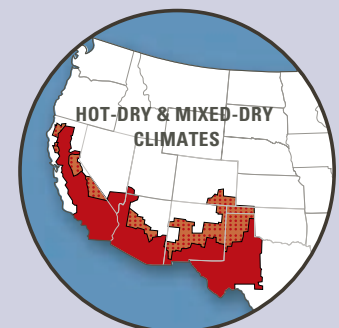


TRADES

Professional tips for fast and easy installation

CASE STUDIES

Bringing it all together



CASE STUDY: AMLAND DEVELOPMENT

to what they see in San Francisco. With three levels, the main level is for entertaining, with a guest bedroom downstairs and a master suite upstairs.”

Innovations

The New American Home is built to showcase the latest products, technologies, and design ideas (through sponsorship from the National Council of the Housing Industry, *Builder Magazine*, and Home Planners, LCC). And Chet Nichols knows that new products, technologies, and design ideas made a difference in meeting his energy-efficient goals. Building America helped Nichols see the house as a system, and the system components that made the difference for him were the insulation, the windows, the zoning of the mechanical systems, and the use of higher-efficiency HVAC and water heaters.

The team used Icynene® insulation, which is a water-based spray foam polyisocyanurate insulation. “The Icynene insulation is fabulous because it serves as the ultimate air stop. It is an expanding foam.” The R-20 insulation was applied directly to the underside of the roof sheathing to create an air and thermal barrier. By eliminating venting into the attic and sealing all external penetrations, the attic space is not subject to temperature extremes. R-20 insulation also filled the 2 by 6 studded exterior walls.

Cost is the one downside to Icynene insulation. “It is very expensive,” says Nichols. At \$13,000 to install for each town home, this is about \$10,000 more than if fiberglass batt insulation is used exclusively.

Windows proved another challenge. “We had an exceptional amount of glass on the exteriors,” says Nichols. “The primary heating and cooling loss within a home is not directly through the walls. You can insulate every wall, and you can plug every gap. It is the quality and quantity of the windows that is the biggest factor in energy efficiency.”

The New American Home 2003 used low-emissivity glazing Weather Shield® ProShield® LowE² line with a U value of 0.33 and a solar heat gain coefficient of 0.35 for fixed windows. Typically builders use windows that have a U value of 0.75 and a solar heat gain coefficient of 0.68. “The Weather Shield® ProShield® line of windows is a fabulous product. I have them in my new home, and I attribute my own energy savings to these windows,” says Nichols. Because of the windows, the project did meet the energy efficiency score of 90. Testing by Building America’s IBACOS Consortium on townhouse A showed that if the builder would have used standard windows instead, the HERS score would have dropped to 86, if all other factors remained the same.

Comfort, Durability, and Health

Zoning proved a key to comfort. “It is almost mandatory that you zone in three-level homes because it is very hard to get air from one area to another with ductwork,” says Nichols. Townhouse A (2,950 square feet) contains two HVAC systems serving four different zones. Three manufacturers (Lennox, Carrier, and Trane) provided equipment for one town home, and Lennox provided the equipment for model A. Lennox’s Signature™ gas furnace with two-stage heating, a variable-speed motor, and a 94% AFUE provides heating and air distribution. The Lennox Harmony II zone control system allows for independent temperature control in multiple zones. Each air-handling

BUILDER PROFILE

AmLand Development

Where:

Las Vegas, Nevada

Founded:

1991

Employees:

Approximately 40 employees

Development:

Lake Las Vegas Resort in Henderson, Nevada

Size:

221 homes including The New American Home 2003 (three townhouses)

Square footage:

Townhouse A is 2,950 sq.ft.

Townhouse B is 3,151 sq.ft.

Townhouse C is 2,775 sq.ft.

Price range:

Originally sold for \$880,000 to \$1.2 million

Key Features:

- Water-based spray foam polyisocyanurate insulation (Icynene® Insulation)
- Weather Shield® ProShield® low-e windows with a U-factor of 0.33 and solar heat gain coefficient of 0.35
- Multi-Air™ filtered fresh air supply distribution system
- Heat recovery ventilator
- Heat-pump water heater
- Mechanical systems in conditioned spaces
- Controlled mechanical ventilation

CASE STUDY: AMLAND DEVELOPMENT

unit serves two zones. In addition, a Lennox heat recovery ventilator provides balanced mechanical ventilation that allows for tempering of outdoor air before being distributed through two air-handling units.

In townhouse B (3,151 square feet) Carrier supplied the WeatherMaker™ Infinity furnace. It was installed in three locations to provide two-stage heating, up to 96% AFUE in a variable-capacity design. One air-handling unit serves each floor.

Both townhouses A and B contain a heat pump water heater, which uses heat in the air surrounding the unit to heat the water inside the tank. With an energy factor rating of 2.4, the heat pump water heater is nearly three times as efficient as the most efficient electric water heater.

In townhouse C (2,775 square feet) Trane provided two-stage heating, variable-speed capacity, and 93% AFUE. For mechanical ventilation, townhouses C and B contain positive-pressure multiport supply air systems. The system continuously draws outside air into the unit where the air is filtered and distributed through four ducts to individual room locations. The fan unit is a Multi-Air™ filtered fresh air supply distribution system.

The Bottom Line

“When people think of energy consumption and efficiency, it is always geared toward the automobile industry. It would be easy to cut the energy consumption of the average home in half,” says Nichols. “I am a big advocate for higher standards and better education of consumers and industry professionals in our industry. In fact, I think the ENERGY STAR standards and Building America [principles] should be much higher.”

“When people think of energy consumption and efficiency, it is always geared toward the automobile industry. It would be easy to cut the energy consumption of the average home in half.”

**Chet Nichols, Executive Vice
President of AmLand Development**

ARTISTIC HOMES

El Rancho Grande – Albuquerque, New Mexico

Shocking Success

“I live in the biggest d--- dump,” states Jerry Wade, the founder and owner of Artistic Homes, when explaining how the house he built for himself 10 years ago compares to the affordable housing he builds today using the Building America process.

Artistic is currently New Mexico’s number one home builder, building 650 houses in 2003, all of them to the Building America process.

“I have been building since 1965, and in the early 1990s home building really changed,” explained Wade. “It went from being a pretty simple procedure to being a very complex procedure.” State building code requirements became more stringent and the home construction climate saw an increase in liability issues. “I call it the Wal Mart syndrome,” he explains. If customers don’t get exactly what they want, they want to return it for their money back. It is hard to do this with homes.”



Artistic Homes of Albuquerque New Mexico built 650 homes in 2003, all of them using Building America principles.

To remain competitive, Wade and his three sons began researching how to develop better practices and better homes. Through their search, Wade and his sons found the Building America Program. Working through Building Science Consortium, he explains, “We told DOE, we want you to take our homes and show us the best things we can do. Don’t hold anything back. Go ahead and give us the total shock. Give us the heart transplant. And, they did. That was four years ago—2000.”

And Jerry Wade has not looked back. “We build all of our homes now to Building America standards. This is a commitment we made when we started this.”

Innovations

Wade’s El Rancho Grande Development in Albuquerque is a good example of what makes his homes so different now from the home he built for himself 10 years ago.

To start, Artistic Homes uses 2-by-6 framing instead of the standard 2-by-4 framing, which allows R-23 insulation in the walls and R-38 in the ceiling of these single-family two- to three-bedroom (1000 to 1500-square-foot) homes priced at \$79,000 to \$129,000.

“At Building Science Consortium’s suggestion,” Wade states, “we used refrigerated air instead of swamp coolers. It works like the system in your car.” Wade explains that an air conditioning condensing system sits on the rooftop, and the system sends refrigerant down through lines to a centralized air handler unit located in a closet

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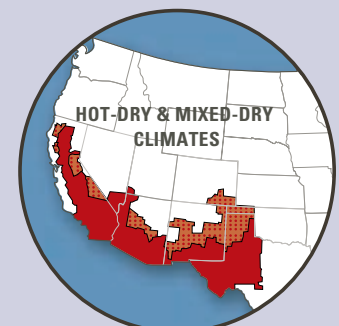


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CASE STUDY: ARTISTIC HOMES

within the house. Inside the air handler unit is a refrigerant coil, a hot water coil, and a fan unit. In the summer time, the Freon comes from a condensing unit on top of the roof, down through the lines to the refrigerant coil, and the fan blows air across that coil. They use one centralized duct system for both heating and cooling, and this system distributes the cooling throughout the house. On the heating side, it pulls water from the hot water heater, which is located in the garage, into the same air handler unit and circulate the hot water through the hot water coil and the fan unit.

For Albuquerque, a key innovation is the refrigerated air. “Ninety percent of homes in Albuquerque use swamp coolers,” said Wade. According to the *Albuquerque Tribune*, refrigerated air saves water. The *Tribune* states that evaporative coolers use 15 gallons an hour, or 15,000 gallons a year in a 1,400 square-foot home. Wade estimates that if he builds 700 homes a year, the refrigerated air systems save 10 million gallons of water annually.

Wade is equally excited about the utility bills. “We know from PNM—the utility company—that our utility bills are no higher than those for a swamp cooler and a regular heating system,” said Wade. In fact, according to the *Tribune*, his Building America homes are 40 percent more efficient than the requirements set by the Model Energy Code for identifying energy-efficient homes. The homes at El Rancho achieved an average HERS rating of 88.

Artistic Homes has worked with Building America to get production methods that work in his home designs. For example, the builders were having difficulty getting the chase air tight. It was not working to have the framer box it in with Thermoply and the HVAC contractor later seal it with mastic. Therefore, they switched to drywalling. “One trade, one detail, one solution,” states Wade.

Another innovation developed by Artistic Homes is a shelf for plants in homes with cathedral ceilings. This shelf provides the space needed for central supply ducts.

Comfort, Durability, and Health

Wade is quick to point out that following Building America’s integrated approach provides a major health benefit to homeowners. “Through codes the builders today are forced to build pretty tight homes, but the homes are still not energy efficient. You have not addressed the problems. These swamp coolers pull in outside air with pollutants, pollens, and molds. What you have is a tighter home, and the home can’t breathe, and all the house cleaners, and fumes, and pollutants remain in the house,” states Wade.

Artistic Homes: The Guarantee

Every Artistic Home has a 2-year energy guarantee. The guarantee states that the annual energy required to heat and cool the building will not exceed the annual guaranteed energy consumption. The energy amount is based on the amount of MBTUs consumed, as converted from Therms and kilowatt hours. Should the actual consumption for space heating and cooling exceed the guaranteed energy consumption, in either one-year period, Artistic Homes, Inc. will reimburse the original homeowner for 100% of the actual cost of the consumption difference.



BUILDER PROFILE

Artistic Homes

Where:

Albuquerque, New Mexico

Founded:

1987 (although the president has been building since 1965)

Employees:

12 dedicated employees and over 300 employees in several building-related companies, like plumbing.

Development:

El Rancho Grande

Size:

Approximately 550 homes

Square footage:

1,000 to 1,500 sq.ft.
(3 bedroom, 2 bath)

Price range:

From \$79,000 to \$129,000

Key Features:

- Continuous air barrier—slab to walls to ceiling
- 2-by-6-framing, allowing for R-23 blown-in insulation in the walls and R-38 in the ceiling
- Advanced framing with detailed job site plans
- Sealed ducts with mechanical ventilation
- Transfer grilles for air distribution
- Low-e spectrally selective windows
- Combo unit for hot water and forced hot air
- Reduced sizing of air conditioning equipment

CASE STUDY: ARTISTIC HOMES

Wade addresses indoor air quality issues by using a mechanical fresh air intake that supplies the refrigeration unit/central air conditioning unit with fresh outside air that has been filtered through high-efficiency filters. “Fresh air exchangers circulate air a couple of times an hour for 24 hours a day,” explains Wade.

For Wade, the integrated approach to energy efficiency works. “We are providing a real comfortable home with low utilities and a healthy environment. We feel quite good about that. We have endorsements from the American Lung Association. In fact, we have people moving in with bad allergies and bad asthma, and they say it is the best place they have ever lived.”

Artistic Homes Building Characteristics

	BUILDING AMERICA	STANDARD CONSTRUCTION
BUILDING ENVELOPE		(Meets 1992 MEC)
CEILING	R-38 attic	R-25 attic
WALLS	R-19 24 oc + R-1.2 asphalt impregnated sheathing to exterior, OSB on corners	R-13 16 oc
	R-19 24 oc + FC drywall to garage	R-13 16 oc to garage
FOUNDATION	Slab, R-5 perimeter insulation	Slab un-insulated
WINDOWS	Double Vinyl, Low-E vinyl frame; U=0.36, SHGC=0.45	Double glazed metal frame U=0.87, SHGC=0.73
SKYLIGHTS	Skylight (metal) U=0.80, SHGC=0.73	Skylight (metal) U=0.80, SHGC=0.73
INFILTRATION	2.5 sq in leakage area per 100 sf envelope	12 ACH 50
HEAT	Combo system 75% CAAFUE in conditioned space	80% AFUE furnace in garage
COOLING	12 SEER A/C	10 SEER A/C
DHW	Combo system 0.57 CAEF 40 gal in garage	Standard gas 0.56 EF 40 gal in garage
DUCTS	Sheet metal in conditioned drop ceiling	R-4.2 in attic
LEAKAGE	None (to outside)	20% of high speed flow
VENTILATION	AirCycler™ Supply-only system 10 minutes on; 50 minutes off	none

The Bottom Line

“I’m not a big government-sponsored person, but I think Building America is fantastic. I really believe in this,” states Wade. “To a builder interested in building to Building America standards, I would say that the process is very painful at first. It is a mind set change for everyone involved, but after 4 years, I know it is worth the relearning.”



Carefully designed duct runs, placed in interior spaces, save energy and help maintain comfort.



Artistic Homes uses advanced features recommended by Building America including 2-by-6-framing, allowing for R-23 blown-in insulation in the walls and R-38 in the ceiling, application of wrap and sealing to create a continuous air barrier from slab to ceiling, sealed ducts with mechanical ventilation, and transfer grilles between room for even air distribution and less drafts.

Sun Lakes Development – Banning, California

Pulte takes Production Building to New Heights at Sun Lakes

Pulte Homes has pushed production building to a new level at its Sun Lakes Development in Banning, California, taking homes from start to finish in 55 days. And all of the homes were built using the Building America process and meeting Environments for Living™ platinum level for energy efficiency.

Pulte achieved these remarkable construction times (twice typical local construction builder output) by preassembling some building components, offering a limited number of options, and implementing an innovative construction method of sequentially building five houses at a time on each side of the street. This process kept their trades consistently employed and promoted an unusually high amount of cooperation on site.



Using innovative construction methods and Building America know-how, Pulte built 600 homes in its Sun Lakes development in Banning, California, all of them 15% to 20% over California's new Title 24 requirements.

“In all my years in the construction business I have not seen such remarkable cooperation among subs and management. Every visit to the site I’m approached by everybody from the installers to management anxiously asking how we’re doing and how we can improve,” said Building America field testing partner Bill Irvine of BCI Testing, part of the Building Science Consortium. Irvine noted that work site meetings between subs were a daily occurrence.

Says Josh Robinson, the Pulte Sun Lakes project manager and a Pulte Vice President. “They (the subs) are really able to take ownership and pride in what they are doing here. They actually can’t wait to get their houses tested to see if they are able to outdo the one before.”

Engineered for Life: Platinum Level

Pulte Homes in Southern California are built to the Platinum Level of the Engineered for Life program, which was developed by Louisiana Pacific with assistance from the Building Science Consortium. This Platinum Level meets the ENERGY STAR Standard and includes advanced energy features.

All of this cooperation and efficiency spells good news for home buyers. The 1,458- to 2,139-square-foot, 2 and 3 bedroom homes achieve 35% to 40% reductions over the requirements of the 1995 Model Energy Code and 15% to 20% over California’s new Title 24 requirements, and Pulte can offer them at \$165,500 to \$239,500, very reasonable by Southern California standards. Although options for buyers are limited to just three models with a total of six options, every home comes with high-performance windows, Corian countertops, 16-inch ceramic tiles in the kitchen, bath and entryway, and all appliances, as well as an energy-performance guarantee.

INTRODUCTION

Taking action in your community



HOMEOWNERS

Shopping for value, comfort, and quality



MANAGERS

Putting building science to work for your bottom line



MARKETERS

Energy efficiency delivers the value that customers demand



SITE PLANNERS & DEVELOPERS

Properly situated houses pay big dividends



DESIGNERS

Well-crafted designs capture benefits for builders, buyers, and business



SITE SUPERVISORS

Tools to help with project management

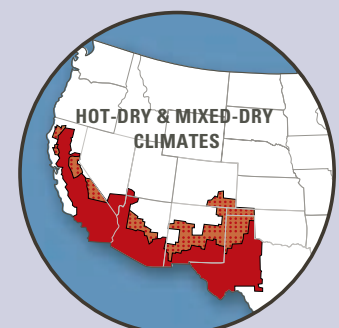


TRADES

Professional tips for fast and easy installation

CASE STUDIES

Bringing it all together



CASE STUDY: PULTE - SUN LAKES

Innovations

In 2000 Sun Lakes became the first Southern California subdivision built with Building America guidance. “We have seen a direct impact on our quality through the Building America Program. We are able to build a better product because of our consistent approach [in implementing Building America practices],” says Robinson.

Pulte decided in this development to offer limited floor plans. “We don’t give the consumer much variation. Instead we give them an upgraded package—granite slabs, maple cabinets, 20-inch floor tiles—all standard. We are doing this with every single home, so the consistency allows us to buy better, avoid the margin of error that comes through options, and build in a more efficient fashion,” says Robinson.

The home components—from roof trusses to wiring and cabinetry—are factory assembled by builder employees to exacting specifications and delivery times. For example, wiring is pre-cut to specific lengths and labeled for one particular run.

In addition to consistent components, the building process itself is consistent. “We do not bounce around on different communities; we commit to even flow production,” says Robinson. “What I mean by this is that most builders will fluctuate with what the market does. We drive what we want the market to do, and it is all based on the efficiencies that we get out of the production system.”

This means that when Robinson and his team begin housing production within a development, they do not stop production until they are finished. Sun Lakes was built using the DiVosta Building System™ (after Otto “Buz” DiVosta who sold his company to Pulte in 1997). On the job site, homes are sequenced in a zipper-like fashion down each street so the installation crews can capitalize on the efficiency of the factory-assembled components. At Sun Lakes, trade contractors work together so that each of their crews can follow the “five on one side, five on the other” sequencing of five houses at a time construction down a street.

“We have activity on every house every day,” explains Robinson. “So, in the past in Southern California through the life of any project, you might have 15 different HVAC guys, and you can’t keep them busy, and the guy you had last time is working somewhere else, and the learning curve is ongoing. In this environment, we have had the same guy doing our duct work now for 2 plus years. He understands the product and the expectations. This is huge.”

Robinson explains that this consistency has allowed his team to pay more attention to the details recommended by Building America and to fine tune their ductwork and insulation installation practices.

“Building America is a way to manage risk, potential litigation issues, and building systems failures.”

Josh Robinson, Pulte Sun Lakes project manager and a Pulte Vice President

Environments for Living Program

The Environments for Living program provides a 2-year *Heating and Cooling Cost plus Comfort* guarantee to every Pulte home in Southern California meeting the gold and platinum level standards. The heating and cooling guarantees are based on the kWh and the BTUs usage on an annual basis at the current utility rates. If the home goes over the guaranteed usage, the homeowner is reimbursed 100 percent of the difference through the program.

BUILDER PROFILE

Pulte Southern California

Where:

North Inland Empire Division of Southern California

Founded:

1999 (for this division)

Employees:

Approximately 240 employees

Development:

Sun Lakes

Size:

Approximately 600 units

Square footage:

1,458 to 2,139 sq.ft.

Price range:

\$165,500 to \$239,500 at construction

Key features:

- Continuous air barrier—slab to walls to ceiling
- All ducts in conditioned space
- Unvented conditioned attic
- Vinyl frame Low-E² spectrally selective windows
- Sealed combustion 90%+ AFUE gas furnace
- Pressure-balancing jump ducts
- Controlled ventilation with AirCycler™ control
- Cellulose insulation
- Built using the DiVosta Building System™

CASE STUDY: PULTE - SUN LAKES

Comfort, Durability, and Health

“Our homes are healthy. We really focus on the house as a system. With Building America’s Building Science Consortium as our partner, we did extensive duct testing and value engineering. We really tightened down the duct system and learned the performance of this on a house-by-house basis,” says Robinson.

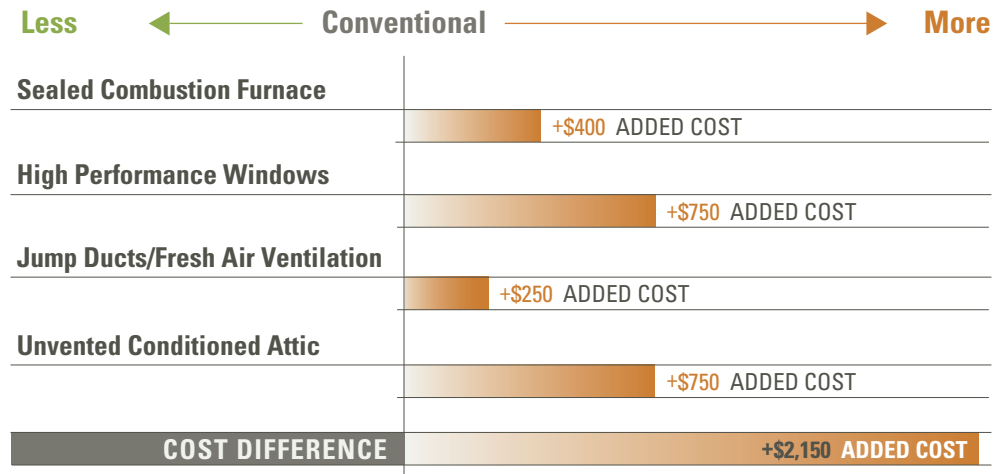
This approach has paid off. The average HERS rating is 88.

The duct layout allows supply registers to be placed where they make the most sense and improves the air distribution. Jump ducts through the unvented conditioned attic are used to prevent pressurization of bedrooms and depressurization of the main space when bedroom doors are closed. The typical one-inch door undercut does not provide an adequate return path for the supply air and can result in discomfort and stagnation in closed bedrooms. The AirCycler™ controller runs the air handler on a consistent cycle that evenly mixes house air to prevent stagnation.

The ceiling is insulated with R-22 cellulose insulation. The 2 by 4, 16-inch o.c. walls are insulated with R-13 cellulose insulation with R-4 1-inch EPS foam stucco substrate. Because the ducts are in conditioned space, duct insulation can be reduced from R-6 to R-4.2.

These health benefits are a boon to the senior buyers Sun Lakes is marketed to. The lower utility bills achieved are another plus for buyers on fixed incomes.

COST COMPARISON TO CONVENTIONAL MEASURES



The Bottom Line

“Building America has changed the way we build,” says Robinson. “We clearly believe we are building the best house on the market. We also understand that we are building for the future. Homes built under Building America’s program will clearly outlast anything we have ever done before, more so than what our competitors are doing. In terms of our long-term growth plan, we think we are doing the right thing. It has changed our approach from not just looking at the short-term value in how to get a good sale but in how to build a good house that is going to last.”



Jump ducts help to equalize a house’s air pressure to ensure air quality and comfort, and provide return air for heating and cooling.



Careful sealing of air handling equipment and a sealed combustion furnace save energy and help ensure comfort and combustion safety. Placing this equipment in conditioned space improves performance.



Coordination between the trades on a community scale encouraged quality installations, speedy schedules, and reduced labor costs.

Copper Moon Development – Tucson, Arizona

Pulte Gets Customer Satisfaction

In 1986, Pulte Homes in Tucson was plagued by customer complaints and even law suits for construction and material defects in their homes. Today, customer satisfaction is above 90%, and the Tucson Division ranked #1 in customer satisfaction in the Tucson market in the *J.D. Power and Associates 2003 New Home Builder Customer Satisfaction Study*.

“We finally got the message from our buyers—value is as important as cost,” says Vice President of Construction for Pulte Tucson, Alan Kennedy. Home buyer surveys revealed that energy efficiency, ease of maintenance, and builder reputation were topping the list of what home buyers thought was important. Kennedy adds, “A large part of achieving these qualities has been our work with the Building Science Consortium through the Building America program.”

Building America helped Pulte Tucson change the way it builds, with new designs, new systems, and new materials. Pulte Tucson built its first Building America home in 1998. It now builds all of its homes to Building America performance standards, backs all of its homes with an Engineered for Life energy guarantee, and has two full-time employees dedicated to performance testing and construction inspections.

Innovations

“Under the direction of Building Science Consortium, we’ve learned to approach the house as a system,” explains Kennedy. “The shell of the home is a critical component of making the home efficient.”

At Copper Moon, a development of 1,332 to 1618 square-foot homes, the shell consists of 2-inch by 6-inch construction with studs on the exterior walls spaced at 24-inch on center. “We use what is termed ‘in-line’ framing on our exterior walls,” says Kennedy. “In this framing the trusses are placed directly above each stud.”



Pulte Tucson has turned around customer opinions with customer satisfaction now at 90%, two-thirds of its customers recommending Pulte three times or more, and call-backs and customer complaints are a fraction of their peak ten years ago.

Pulte Homes, Inc.

Pulte Homes, Inc. is a Fortune 500 company with \$7 billion in revenues. Over its more than 50-year history, Pulte Homes has constructed more than 330,000 homes.

Pulte Homes ranked #1 in customer satisfaction in 12 of its divisions (including Tucson) in the *J.D. Power and Associates 2003 New Home Builder Customer Satisfaction Study*.

Pulte Homes was also awarded **Builder of the Year 2002** by *Professional Builder* magazine, and the Tucson division was presented the **2001 Energy Value Housing Award** from the National Association of Home Builders.

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Properly situated houses pay big dividends



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Well-crafted designs capture benefits for builders, buyers, and business



SITE SUPERVISORS

Tools to help with project management

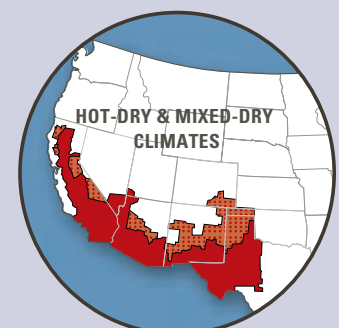


TRADES

Professional tips for fast and easy installation

CASE STUDIES

Bringing it all together



CASE STUDY: PULTE - COPPER MOON

Conventional framing of exterior walls places studs at 16-inch centers. Our in-line framing strategy allows us to achieve greater effective wall insulation values. Lumber has a poor insulating value; eliminating what we can improves efficiency.”

Copper Moon uses Thermoply instead of plywood as an air barrier to define the attic conditioned space. “It is light and easy to work with,” says Kennedy. “Our goal is to eliminate gaps from the attic space to the outside, thus our attics are tight and unvented.” Because the roof is unvented, a vapor impermeable roofing underlayment is installed between the 30-pound felt paper and concrete tile for roofing and the structural roof deck.

With the rough framing complete, the insulation contractor “nets the deck” in preparation for Pulte’s cathedralized insulation technique. Pulte uses a fabric similar to that found on the bottom of furniture. They staple this fabric to the bottom face of the top chord, between each truss. This netting is used to hold insulation in place after the mechanical trades have run venting through the roof deck.

The insulation (Cocoon manufactured by U.S. GreenFiber and trademarked by Louisiana Pacific) is installed in the netting. It is sprayed-in cellulose, a nontoxic material made from recycled newspapers. “We have no voids, gaps, or compression, which is typical with batt insulation,” says Kennedy. The ceiling contains R-22 insulation. The 24-inch o.c. exterior walls contain R-19 cellulose insulation plus R-4 extruded polystyrene.

The furnace and ductwork are installed in the attic space. Pulte uses a sealed combustion 92.6% efficient heating unit rather than the typical 80% model. Its HVAC contractor seals every duct connection with mastic, for a tightly sealed system.

“Because we do all of these things, we are able to reduce air conditioning tonnages by nearly 50%,” says Kennedy. The average HERS rating for the Copper Moon homes ranges from 87.6 to 90.3.

Comfort, Durability, and Health

“Our homes provide comfort, better windows which reduce fading of interior upholsteries, and mechanical equipment placed in conditioned space, which prolongs their life,” explains Kennedy.

“Building America should be the building standard. It is the way all homes should be built.”

Alan Kennedy, Vice President of Construction for Pulte Tucson

Environments for Living Program

All Pulte Homes in Tucson are built to the Platinum Level of the Engineered for Life program, which was developed by Louisiana Pacific with assistance from the Building Science Consortium. This Platinum Level meets the ENERGY STAR Standard and includes advanced energy features, including all ducts within conditioned space.

The Environments for Living program provides a 3-year *Heating and Cooling Cost plus Comfort* guarantee to every Pulte home meeting the gold and platinum level standards. The heating and cooling guarantees are based on the kWh and the BTUs usage on an annual basis at the current utility rates. If the home goes over the guaranteed usage, the homeowner is reimbursed 100 percent of the difference through the program.

BUILDER PROFILE

Pulte Homes Tucson Division

Where:

Tucson, Arizona

Founded:

Reentered the Tucson market in 1991 after pulling out in 1986

Employees:

Approximately 120 employees in the Tucson division

Development:

Copper Moon

Size:

Approximately 250 homes

Square footage:

1,332 to 1,618 sq.ft.

Price range:

\$145,900 to \$155,900

Key features:

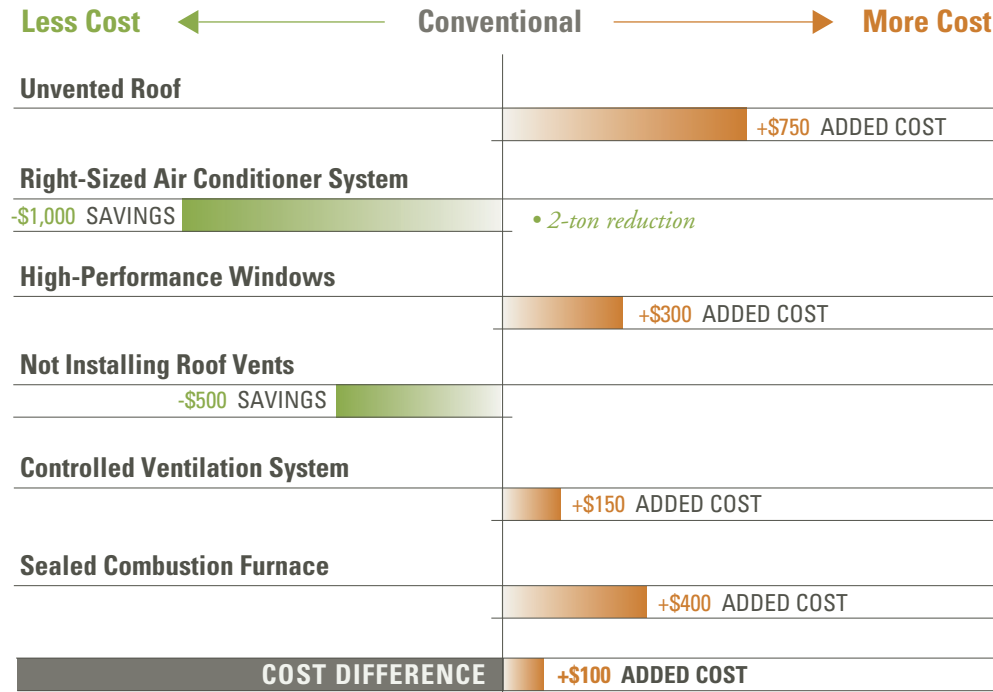
- Post-tensioned slab foundation
- “In-line” framing with air barrier insulation
- Unvented cathedral attic
- Sealed ducts with mechanical ventilation
- Air returns in each bedroom
- Low-e spectrally selective windows
- Recycled-cellulose blown-in “Cocoon” insulation that hugs the roof line for an insulated attic.
- Carbon monoxide detectors
- Reduced sizing of air conditioning equipment

CASE STUDY: PULTE - COPPER MOON

The low-e windows use spectrally selected vinyl, which lets visible light through but keeps solar heat out, lowers the cooling load in the summer, and reduces the fading of the furniture caused by direct sunlight.

The ventilation system includes the AirCycler™ controller, which runs the air handler only periodically and operates the fan only after a selected amount of time following the last operation. This system also reduces air stagnation by providing mixing of house air. Air returns are placed in each bedroom, and carbon monoxide detectors are provided every 1000 square feet.

COST COMPARISON TO CONVENTIONAL MEASURES



Careful attention went into sealing and insulating the attic.

The Bottom Line

“From our perspective, the incremental cost that consumers see in sales price for our homes is more than offset by their utility bills,” says Kennedy. “It costs our customers roughly \$800 to have a home that comes with a two-year guarantee on heating and cooling bills that use up to 50% less than code requires. If you look at the pay back on energy savings, it is worth every penny. For example, financing \$800 at 8% for 30 years costs roughly \$6 per month,” states Kennedy.

“If it hadn’t been for the Department of Energy and Building America, I don’t think builders would be where they are today. They helped us take the initiative to become innovative,” says Kennedy.

“This took a lot of work—we had to educate and train our staff, realtors, and even our building inspection department on some of the innovative systems. But if you take the same total systems approach with the industry as you take with your homes, it pays off.” It certainly seems to—Pulte Tucson has 10 communities under full development, two-thirds of their customers are recommending Pulte three times or more, and call-backs and customer complaints are a fraction of their peak ten years ago.

APPENDIX I

Homebuyer's Checklist

Below is a more detailed list of building features for those who really want to investigate their house. To really see how some of these measures are installed, visit houses that are under construction.

MEASURE	Building America	Builder #1	Builder #2	Builder #3
HEATING AND COOLING EQUIPMENT				
ENERGY STAR qualified air conditioning of SEER* 13 or greater	Yes			
ENERGY STAR qualified heat pump	Yes			
ENERGY STAR qualified boiler	Yes			
ENERGY STAR qualified furnace of AFUE* 90	Yes			
ENERGY STAR qualified programmable thermostat	Yes			
Ductwork sealed with mastic (no duct tape)	Yes			
5% or less duct leakage found with pressure test	Yes			
Duct Insulation: R-4 in conditioned space, R-8 in attic, R-6 in crawlspace	Yes			
House plans show duct layouts	Yes			
Ducts located in conditioned space as much as possible	Yes			
Ducts sized according to industry standards in Manual D	Yes			
Heating and cooling equipment sized according to industry standards in Manual J	Yes			
House pressure balanced with jump ducts	Yes			
HVAC* equipment and duct work was inspected and tested after installation	Yes			
INSULATION <i>(take a look at a house under construction before sheetrock is installed)</i>				
Insulation installed behind tubs, landings, and other hard to reach places	Yes			
Insulation fills entire cavities – no voids or compressed batts – Attic insulation level without gaps and covers entire attic floor	Yes			
Where fiberglass batt insulation is used it is high-density	Yes			
Rim joists are insulated	Yes			
WINDOWS <i>(take a look at a house under construction before exterior siding is installed)</i>				
ENERGY STAR qualified windows, doors, and skylights	Yes			
Windows flashed to help repel water	Yes			
Windows rated to 0.35 U-factor and SHGC	Yes			

APPENDIX I: HOMEBUYER'S CHECKLIST

MOISTURE MANAGEMENT <i>(take a look at a house under construction before exterior siding is installed)</i>				
Ground slopes away from house	Yes			
Housewrap or building paper covers exterior sheathing in wood framed houses	Yes			
Roof flashing in valleys, where walls and roofs intersect, and at other places where water may enter the house – the more complex the roof, the more flashing you should see	Yes			
Overhangs for shade and to direct water away from walls	Yes			
AIR RETARDERS				
All penetrations through exterior walls sealed	Yes			
Careful sealing of sheetrock or exterior sheathing	Yes			
Canned lights rated as airtight and for insulated ceiling (ICAT)	Yes			
Electrical boxes on exterior walls caulked or gasketed	Yes			
Holes into attic sealed	Yes			
Attic hatch weather-stripped and insulated	Yes			
Air leakage determined with house depressurization test	Yes			
SLAB FOUNDATION MEASURES				
Radon vent pipe installed	Yes			
4 to 6 inch gravel base	Yes			
Polyethylene (plastic) vapor barrier between gravel and slab	Yes			
PLUMBING				
No hot water pipes in exterior walls or ground	Yes			
YOUR FEATURES FOR COMPARISON				

*SEER: *Seasonal Energy Efficiency Ratio*
 *AFUE: *Annual Fuel Utilization Efficiency*
 *HVAC: *heating, ventilation, and air conditioning*

If you want to know more about any of these or other house features review the other chapters of the *Best Practices* guide. Other chapters are designed to help site planners, designers, site supervisors, and crafts people design and build efficient, comfortable, and durable homes.

Energy & Housing Glossary

Accreditation

The process of certifying a Home Energy Rating System (HERS) as being compliant with the national industry standard operating procedures for Home Energy Rating System.

AFUE Annual Fuel Utilization Efficiency (AFUE)

Measures the amount of fuel converted to space heat in proportion to the amount of fuel entering the furnace. This is commonly expressed as a percentage. A furnace with an AFUE of 90 could be said to be 90% efficient. AFUE includes any input energy required by the pilot light but does not include any electrical energy for fans or pumps.

Air Flow Retarder

Sealants used to keep outside air and inside air out of the building envelope. Four common approaches to retarding air flow include careful sealing using the following building components: drywall and framing, plastic sheets (should not to be used in hot and humid climates) between drywall and framing, exterior sheathing, and building paper. Air flow retarders define the pressure boundary in a house that separates indoor and outdoor air.

Building Envelope

The outer shell, or the elements of a building, such as walls, floors, and ceilings, that enclose conditioned space. See also *Pressure Boundary* and *Thermal Boundary*.

Btu (British Thermal Unit)

A standard unit for measuring energy. One Btu is the amount of energy required to raise the temperature of one pound of water by one degree Fahrenheit from 59 to 60. An Inches-Pounds unit.

CABO (Council of American Building Officials)

A national organization of building code officials and interested parties, which, through a national consensus process, developed, adopted and promulgated the national Model Energy Code (MEC). CABO has recently become CABO International and has taken on the administrative responsibility for the development of a uniform international building code through an International Code Council (ICC).

Capacity

The rate at which a piece of equipment works. Cooling capacity is the amount of heat a cooling system can remove from the air. For air conditioners total capacity is the sum of latent capacity, the ability to remove moisture from the air, and the sensible capacity, the ability to reduce dry-bulb temperature. Heating system capacity indicates how much heat a system can provide. Heating and cooling capacities are rated in Btu per hour.

Chase

An enclosure designed to hold ducts, plumbing, electric, telephone, cable, or other linear components. A chase designed for ducts should be in conditioned space and include air flow retarders and thermal barriers between it and unconditioned spaces such as attics.

Construction Documents

The drawings (plans) and written specifications that describe construction requirements for a building.

COP (Coefficient of Performance)

A measure of efficiency typically applied to heat pumps. The COP for heat pumps is the ratio, at a given point in time, of net heat output to total energy input expressed in consistent units and under designated conditions. Heat pumps result in a COP greater than 1 because the system delivers or removes more heat energy than it consumes. Other specific definitions of COP exist for refrigeration equipment. See HSPF for a description of a unit for seasonal efficiency.

APPENDIX II: ENERGY & HOUSING GLOSSARY

Debt-to-Income Ratio

The ratio, expressed as a percentage, which results when a borrower's total monthly payment obligations on long-term debt are divided by their gross monthly income. This is one of two ratios (housing expense-to-income ratio being the other) used by the mortgage industry to determine if a prospective borrower qualifies (meets the underwriting guidelines) for a specific home mortgage. Fannie Mae, Freddie Mac and FHA underwriting guidelines set an upper limit of 36% on this value for conventional loans but increase ("stretch") the ratio by 2% for qualifying energy efficient houses.

Dry-Bulb Temperature

The temperature of air indicated on an ordinary thermometer, it does not account for the affects of humidity.

ECM (Energy Conservation Measure)

An individual building component or product that directly impacts energy use in a building.

EEM (Energy Efficient Mortgage)

Specifically, a home mortgage for which the borrower's qualifying debt-to-income and housing expense-to-income ratios have been increased ("stretched") by 2% because the home meets or exceeds CABO's 1992 version of the Model Energy Code (MEC). This so-called "stretch" mortgage is nationally underwritten by Fannie Mae, Freddie Mac and the Federal Housing Administration (FHA). This term is often used generically to refer to any home mortgage for which the underwriting guidelines have been relaxed specifically for energy efficiency features, or for which any form of financing incentive is given for energy efficiency.

EER (Energy Efficiency Ratio)

A measurement of the instantaneous energy efficiency of cooling equipment, normally used only for electric air conditioning. EER is the ratio of net cooling capacity in Btu per hour to the total rate of electric input in watts, under designated conditions. The resulting EER value has units of Btu per watt-hour.

EF (Energy Factor)

A standardized measurement of the annual energy efficiency of water heating systems. It is the annual hot water energy delivered to a standard hot water load divided by the total annual purchased hot water energy input in consistent units. The resultant EF value is a percentage. EF is determined by a standardized U.S. Department of Energy (DOE) procedure.

Energy (Use)

The quantity of onsite electricity, gas or other fuel required by the building equipment to satisfy the building heating, cooling, hot water, or other loads or any other service requirements (lighting, refrigeration, cooking, etc.)

Energy Audit

A site inventory and descriptive record of features impacting the energy use in a building. This includes, but is not limited to all building component descriptions (locations, areas, orientations, construction attributes and energy transfer characteristics); all energy using equipment and appliance descriptions (use, make, model, capacity, efficiency and fuel type) and all energy features.

ENERGY STAR® Home

A home, certified by the U.S. Environmental Protection Agency (EPA), that is at least 30% more energy efficient than the minimum national standard for home energy efficiency as specified by the 1992 MEC, or as defined for specific states or regions. ENERGY STAR is a registered trademark of the EPA.

Envelope

See Building Envelope

Fannie Mae

(FNMA - Federal National Mortgage Association)

A private, tax-paying corporation chartered by the U.S. Congress to provide financial products and services that increase the availability of housing for low-, moderate-, and middle-income Americans.

FHA (Federal Housing Administration)

A division of the U.S. Department of Housing and Urban Development (HUD). FHA's main activity is the insurance of residential mortgage loans made by private lenders.

APPENDIX II: ENERGY & HOUSING GLOSSARY

Freddie Mac

(FHLMC - Federal Home Loan Mortgage Corporation)

A stockholder-owned organization, chartered by the U.S. Congress to increase the supply of mortgage funds. Freddie Mac purchases conventional mortgages from insured depository institutions and HUD-approved mortgage bankers.

Grade Beam

A foundation wall that is poured at or just below the grade of the earth, most often associated with the deepened perimeter concrete section in slab-on-grade foundations.

HERS (Home Energy Rating System)

A standardized system for rating the energy-efficiency of residential buildings.

HERS Energy-Efficient Reference Home (EERH)

The EERH is a geometric “twin” to a home being evaluated for a HERS rating and according to a newly-revised system, is configured to be minimally compliant with the 2004 International Energy Conservation Code.

HERS Provider

An individual or organization responsible for the operation and management of a Home Energy Rating System (HERS).

HERS Rater

An individual certified to perform residential building energy efficiency ratings in the class for which the rater is certified.

HERS Score

A value between 0 and 100 indicating the relative energy efficiency of a given home as compared with the HERS Energy-Efficient Reference Home as specified by the HERS Council Guidelines. The greater the score, the more efficient the home. A home with zero energy use for the rated energy uses (heating, cooling and hot water only) scores 100 and the HERS Reference Home scores 80. Every one point increase in the HERS score amounts to a 5% increase in energy efficiency.

Housing Expense-to-Income Ratio

The ratio, expressed as a percentage, which results when a borrower’s total monthly housing expenses (P.I.T.I.) are divided by their gross monthly income. This is one of two ratios (debt-to-income ratio being the other) used by the mortgage industry to determine if a prospective borrower qualifies (meets the underwriting guidelines) for a specific home mortgage. Fannie Mae, Freddie Mac and FHA underwriting guidelines set an upper limit of 28% on this value for conventional loans but increase (“stretch”) the ratio by 2% for qualifying Energy Efficient Mortgages (EEM).

Housewrap

Any of several spun-fiber polyolefin rolled sheet goods for wrapping the exterior of the building envelope.

HSPF (Heating Season Performance Factor)

A measurement of the seasonal efficiency of an electric heat pump using a standard heating load and outdoor climate profile over a standard heating season. It represents the total seasonal heating output in Btu divided by the total seasonal electric power input in watt-hours (Wh). Thus, the resultant value for HSPF has units of Btu/Wh.

Jump Duct

A flexible, short, U-shaped duct (typically 10-inch diameter) that connects a room to a common space as a pressure balancing mechanism. Jump ducts serve the same function as transfer grilles.

Load

The quantity of heat that must be added to or removed from the building (or the hot water tank) to satisfy specific levels of service, such as maintaining space temperature or hot water temperature at a specified thermostat setting (see also the definitions of energy and thermostat).

Low-E

Refers to a coating for high-performance windows, the “E” stands for emissivity or re-radiated heat flow. The thin metallic oxide coating increases the U-value of the window by reducing heat flow from a warm(er) air space to a cold(er) glazing surface. Low-E coatings allow short-wavelength solar radiation through windows, but reflect back longer wavelengths of heat.

APPENDIX II: ENERGY & HOUSING GLOSSARY

MEC (Model Energy Code)

A “model” national standard for residential energy efficiency. The MEC was developed through a national consensus process by the Council of American Building Officials (CABO) and is the accepted national minimum efficiency standard for residential construction. Since MEC is a model code, it does not have the “force of law” until it is adopted by a local code authority. The MEC is used as the national standard for determining Energy Efficient Mortgage (EEM) qualification, and it serves as the national “reference point” used by Home Energy Rating Systems (HERS) in the determination of energy ratings for homes.

Mechanical Ventilation

The active process of supplying or removing air to or from an indoor space by powered equipment such as motor-driven fans and blowers, but not by devices such as wind-driven turbine ventilators and mechanically operated windows.

Performance Test

An on-site measurement of the energy performance of a building energy feature or an energy using device conducted in accordance with pre-defined testing and measurement protocols and analysis and computation methods. Such protocols and methods may be defined by national consensus standards like those of the American Society of Heating, Refrigerating and Air Conditioning Engineers (ASHRAE) and the American Society for Test and Measurement (ASTM).

P.I.T.I.

An abbreviation which stands for principal, interest, taxes, and insurance. These generally represent a borrower’s total monthly payment obligations on a home loan. The taxes and insurance portion are often paid monthly to an impound or escrow account and may be adjusted annually to reflect changes in the cost of each.

Pressure Boundary

The point in a building at which inside air and outside air are separated. If a building were a balloon, the rubber skin would form the pressure boundary. Where inside and outside air freely mingle there is no pressure boundary.

Pressurization Test

A procedure in which a fan is used to place a house, duct system, or other container, under positive or negative air pressure in order to calculate air leakage.

RESNET (Residential Energy Services Network)

The national association of energy rating providers.

Rated Home

A specific residence that is evaluated by an energy rating.

R-Value

Measures a material’s ability to slow down or resist the transfer of heat energy, also called thermal resistance. The greater the R-value, the better the resistance, the better the insulation. R-values are the reciprocal of U-values. See U-values for more information.

Sealed Combustion

Sealed combustion means that a combustion appliance, such as a furnace, water heater, or fireplace, acquires all air for combustion through a dedicated sealed passage from the outside; combustion occurs in a sealed combustion chamber, and all combustion products are vented to the outside through a separate dedicated sealed vent.

SEER (Seasonal Energy Efficiency Ratio)

A measurement similar to HSPF except that it measures the seasonal cooling efficiency of an electric air conditioner or heat pump using a standard cooling load and outdoor climate profile over a standard cooling season. It represents the total seasonal cooling output in Btu divided by the total seasonal electric input in watt-hours (Wh). The SEER value are units of Btu/Wh.

Semi-Permeable

The term vapor semi-permeable describes a material with a water vapor permeance between 1 and 10 perms. Water vapor can pass through a semi-permeable material but at a slow rate.

Shading Coefficient (SC)

The ratio of the total solar heat admittance through a given glazing product relative to the solar heat admittance of double-strength, clear glass at normal solar incidence (i.e., perpendicular to the glazing surface).

APPENDIX II: ENERGY & HOUSING GLOSSARY

Solar Heat Gain Coefficient (SHGC)

SHGC measures how well a window blocks heat caused by sunlight. The lower the SHGC rating the less solar heat the window transmits. This rating is expressed as a fraction between 0 and 1. The number is the ratio of a window's solar heat admittance compared to the total solar heat available on the exterior window surface at normal solar incidence (i.e., perpendicular to the glazing surface).

Sone

A sound rating. Fans rated 1.5 sones and below are considered very quiet.

Supply ducts

The ducts in a forced air heating or cooling system that supply heated or cooled air from the or air conditioner to conditioned spaces.

Thermal Boundary

The border between conditioned and unconditioned space where insulation should be placed.

Thermostat

A control device that measures the temperature of the air in a home or the water in a hot water tank and activates heating or cooling equipment to cause the air or water temperature to remain at a pre-specified value, normally called the set point temperature.

Ton(s) of Refrigeration

Units used to characterize the cooling capacity of air conditioning equipment. One ton equals 12,000 Btu/h.

U-Value

Measures the rate at which heat flows or conducts through a building assembly (wall, floor, ceiling, etc.). The smaller the u-value the more energy efficient an assembly and the slower the heat transfer. Window performance labels include U-values (calling them U-factors) to help in comparing across window products.

Ventilation

The controlled movement of air into and out of a house.

W (watt)

One of two (Btu/h is the other) standard units of measure for the rate at which energy is consumed by equipment or the rate at which energy moves from one location to another. It is also the standard unit of measure for electrical power.

Wet-Bulb Temperature

A measure of combined heat and humidity. At the same temperature, air with less relative humidity has a lower wet-bulb temperature. See *Dry-Bulb Temperature*.

Wind-Washing

Air movement due to increased pressure differences that occur at the outside corners and roof eaves of buildings. Wind-washing can have significant impact on thermal and moisture movement and hence thermal and moisture performance of exterior wall assemblies.

Xeriscaping

Landscaping that minimizes outdoor water use while maintaining soil integrity and building aesthetics. Typically includes emphasis on native plantings, mulching, and no or limited drip/subsurface irrigation.

Zero Energy House

Any house that over time, averages out to net zero energy consumption. A zero energy home may supply more energy than it needs during peak demand, typically using one or more solar energy strategies, energy storage and/or net metering.

APPENDIX II: ENERGY & HOUSING GLOSSARY

Sources & Additional Information

- American Society of Heating, Refrigeration and Air Conditioning Engineers (ASHRAE). 1991. *Terminology of Heating Ventilation Air Conditioning and Refrigeration*. Atlanta, GA.
- Building News. 2001. *Construction Dictionary*. BNi Publications, Los Angeles, CA.
- Florida Solar Energy Center (FSEC). *Energy-Efficiency Economics Terms and Definitions* available on the Web at www.fsec.ucf.edu/bldg/fyh/ratings/e_terms.htm
- Lstiburek, Joseph. 2002. *Builder's Guide Hot and Humid Climates*. Energy & Environmental Building Association. Minneapolis, MN www.eeba.org
- *Home Energy Magazine*. 1997. "No-Regrets Remodeling: Creating a Comfortable, Healthy Home That Saves Energy." Energy Auditor & Retrofitter, Inc. Berkeley, CA.

Code Notes

A meeting with the building department before construction is well-advised. Should your code official need information in support of the new techniques you may use in an energy-efficient home, this appendix contains Web sites and a sample document that may be helpful. A set of draft code notes are available on DOE's Building Energy Codes Resource Center. These draft documents are written for codes officials, and provide a description of energy efficiency techniques, citations to relevant codes, and guidance for plan reviews and field inspections. The sample is the last one on the list below and is entitled *Rigid Board Insulation Installed as Draft Stop in Attic Kneewall – Code Notes (Draft)*. Here is a list of available code notes that should help assure your local code official that the proposed techniques are both safe and in compliance with the model codes. The code notes are available at www.energycodes.gov/support/code_notes.stm.

- Single Top Plate
- No Headers in Nonbearing Walls
- Header Hangers in Bearing Walls
- Framing Floor Joists Spaced at 24 inches on Center
- Framing Studs Spaced at 24 inches on Center
- Open Spaces as Return-Air Options
- Details for Mechanically Vented Crawl Spaces
- Ventilation Requirements for Condensing Clothes Dryers
- Drywall Clips
- Rigid Board Insulation Installed as Draft Stop in Attic Kneewall



Rigid Board Insulation Installed as Draft Stop in Attic Kneewall - Code Notes (DRAFT)



Framing kneewall

Rigid board insulation (foam plastic) is an effective draft stop and also increases the R-value of the attic kneewall if installed on the attic side of the kneewall, replacing the need for separate draft stop and insulation products. The IRC requires foam plastic insulation to be protected against ignition by using fiberglass batt insulation, gypsum board or other products that meet the flame and smoke density requirements. Foam plastic products rated for flame and smoke density can be installed without such a protective covering.

Insulating attic kneewalls between a conditioned space with vaulted ceilings and the attic is important to reduce energy loss through the wall, especially in the summer months. To be effective, the insulation installed in the kneewalls must be supported so that it stays in contact with the gypsum board, and protected against air moving through the insulation.



photo by Britt-Makela Group

Kneewall sheathing insulation to increase R-value to equal the outside wall.

Foam plastic insulation can be installed on the attic side of the attic kneewall (see Figure) to both act as a draft stop between the conditioned house and the unconditioned attic and to increase the insulation R-value of the attic kneewall. Installing such an insulating backing in the kneewall supports the fiberglass batt insulation between framing members, replaces an air barrier, and adds insulating value to the attic kneewall.

Plan Review

1. Verify that plastic insulation called out on the construction detail meets the ASTM E 84 requirements for flame spread and smoke development. Require manufacturer literature or an ICC Evaluation Service report.
2. Verify that the insulation R-value of the foam plastic insulation called out on the building plans meets or exceeds the R-value requirements called for on the energy code compliance documentation (only if credit has been taken for the foam plastic insulation).

Field Inspection

1. Verify that the foam plastic insulation installed in the field is consistent with that called out on the building plans.
2. Verify that the insulation R-value specified on the insulation meets or exceeds the R value called out on the plans or documentation.
3. Verify that sealant has been installed around the edges of the insulation and that any holes or penetrations in the foam plastic insulation are sealed.

Code Citations



IRC 2000, Section R318.2.3 and IRC 2003, Section R314.2.3

Within attics and crawlspaces, where entry is made only for service of utilities, foam plastics shall be protected against ignition by 1 #-inch-thick (38 mm) mineral fiber insulation, #-inch-thick (6.4 mm) wood structural panels, 3/8-inch (9.5 mm) particleboard, #-inch (6.4 mm) hardboard, 3/8-inch (9.5 mm) gypsum board, or corrosion resistant steel having a base metal thickness of 0.016 inch (0.406 mm).

IRC 2000, Section R318.3

Plastic foam not meeting the requirements of Section R318.1 and R318.2 may be specifically approved on the basis of one of the following approved tests: ASTM E 84, FM 4880, UL 1040, ASTM E152, or UL 1715, or fire tests related to actual end-use configurations. The specific approval may be based on the end use, quantity, location and similar considerations where such tests would not be applicable or practical.

IRC 2003, Section R314.3

Plastic foam not meeting the requirements of Section R318.1 and R318.2 may be specifically approved on the basis of one of the following approved tests: ASTM E 84, FM 4880, UL 1040, NFPA 286, ASTM E152, or UL 1715, or fire tests related to actual end-use configurations. The specific approval may be based on the end use, quantity, location and similar considerations where such tests would not be applicable or practical.

APPENDIX IV

Counties in the Hot-Dry and Mixed-Dry Climates

This section contains a list of all the counties, broken out by state, that are inside the hot-dry and mixed-dry climates. You can find a master list for the entire country at www.eere.energy.gov/buildings/building_america/pdfs/climate_regions_us_county_rev02.pdf

- HOT-DRY CLIMATE
- MIXED-DRY CLIMATE

ARIZONA	CALIFORNIA		
Cochise	Amador	Shasta	Lincoln
Gila	Butte	Solano	Luna
Graham	Calaveras	Stanislaus	Otero
Greenlee	Colusa	Sutter	Quay
La Paz	Contra Costa	Tehama	Roosevelt
Maricopa	El Dorado	Trinity	Sierra
Mohave	Fresno	Tulare	Socorro
Pima	Glenn	Tuolumne	Union
Pinal	Imperial	Yolo	Valencia
Santa Cruz	Inyo	Yuba	NEVADA
Yavapai	Kern	COLORADO	Clark
Yuma	Kings	Baca	OKLAHOMA
Cochise	Lake	Las Animas	Beaver
Gila	Los Angeles	Otero	Cimarron
Graham	Madera	NEW MEXICO	Texas
Greenlee	Mariposa	Bernalillo	TEXAS
La Paz	Merced	Chaves	Andrews
Maricopa	Orange	Curry	Armstrong
Mohave	Placer	DeBaca	Bailey
Pima	Riverside	Dona Ana	Baylor
Pinal	Sacramento	Eddy	Borden
Santa Cruz	San Bernardino	Grant	Brewster
Yavapai	San Diego	Guadalupe	Briscoe
Yuma	San Joaquin	Hidalgo	Callahan
		Lea	Carson

APPENDIX IV: COUNTIES IN THE HOT-DRY AND MIXED-DRY CLIMATES

Castro	Garza	Lipscomb	Runnels
Childress	Glasscock	Loving	Schleicher
Cochran	Gray	Lubbock	Scurry
Coke	Hale	Lynn	Shackelford
Coleman	Hall	Martin	Sherman
Collingsworth	Hansford	Mason	Sterling
Concho	Hardeman	McCulloch	Stonewall
Cottle	Hartley	Menard	Sutton
Crane	Haskell	Midland	Swisher
Crockett	Hockley	Mitchell	Taylor
Crosby	Hutchinson	Moore	Terrell
Culberson	Hemphill	Motley	Terry
Dallam	Howard	Nolan	Throckmorton
Dawson	Hudspeth	Ochiltree	Tom Green
Deaf Smith	Irion	Oldham	Upton
Dickens	Jeff Davis	Parmer	Ward
Donley	Jones	Pecos	Wheeler
Ector	Kent	Potter	Wilbarger
El Paso	Kerr	Presidio	Winkler
Fisher	Kimble	Randall	Yoakum
Floyd	King	Reagan	UTAH
Foard	Knox	Reeves	Washington
Gaines	Lamb	Roberts	

Web Site References

This section lists all of the Web sites referenced in the Best Practices Series. It is intended to help readers in two ways. First, those interested in finding a reference without going back through the text may do so. Secondly, this list will be included as a live portion of the Building America Web site. The list will be updated periodically to incorporate changes in links. In this way, readers may visit the Building America Web site and click on a current link rather than monitoring and tracking down links on their own. The links are listed by chapter and for the *Designers* and *Trades* chapters, also by secondary headings.

INTRODUCTION

www.buildingamerica.gov

Building America is a private/public partnership that develops energy solutions for new and existing homes.

HOMEOWNERS

www.ornl.gov/sci/roofs+walls/insulation/ins_16.html

Easy to use **R-value recommendation form** uses input such as house status, fuel type and zip code to form analysis for installation.

www.fanniemae.com

Known for energy-efficient loans, **Fannie Mae** is the nation's largest source of funding for mortgages.

www.natresnet.org

The **Residential Energy Services Network's (RESNET)** mission is to improve the energy efficiency of the nation's housing stock and to qualify more families for home ownership by expanding the national availability of mortgage financing options and home energy ratings.

www.hud.gov/offices/hsg/sfh/eem/energy-r.cfm

Energy Efficient Mortgages Programs helps to achieve national energy-efficiency goals (and reduce pollution) as well as provide better housing for people who might not otherwise be able to afford it.

www.eflhome.com/index.jsp

The **Environments for Living Program's** energy use and comfort guarantees promise potential savings, comfort and durability that were never thought possible.

www.us-gf.com/engineered.asp

An **Engineered For Life®** home is an energy-efficient home that has been designed, built and tested according to the principles of building science for optimal safety, durability, affordability, and comfort.

www.artistichomessw.com/guarantee.htm

Artistic Homes clearly marks every new home floor-plan with the annual amount of space heating and cooling energy that is expected to be used. Artistic Homes' guarantee: If your actual space heating and cooling usage is less than guaranteed, you pay less.

www.energystar.gov

ENERGY STAR is a government-backed program helping businesses and individuals protect the environment through superior energy efficiency.

www.buildingamerica.gov

Building America is a private/public partnership that develops energy solutions for new and existing homes.

www.housingzone.com

Housingzone.com contains content for builders, remodelers, architects, suppliers, consumers, and manufacturers. The Web site includes material from *Professional Builder*, *Professional Remodeler*, and *Custom Builder* magazines

MANAGERS

www.energystar.gov

ENERGY STAR is a government-backed program helping businesses and individuals protect the environment through superior energy efficiency.

www.housingzone.com

Housingzone.com contains content for builders, remodelers, architects, suppliers, consumers, and manufacturers. The Web site includes material from *Professional Builder*, *Professional Remodeler*, and *Custom Builder* magazines

APPENDIX V: WEB SITE REFERENCES

www.energyvideos.com

The **California Energy Commission** Web site contains brief videos explaining how building homes beyond the levels required by code is good for business. Other videos provide training on meeting California code and installing energy efficient building measures.

MARKETERS

www.energystar.gov

ENERGY STAR is a government-backed program helping businesses and individuals protect the environment through superior energy efficiency.

www.nahbrc.org/tertiaryR.asp?CategoryID=1705&DocumentID=3404

The *EnergyValue Housing Award* guide is a compilation of best practices of winners of the national EnergyValue Housing Award. It can be purchased from the NAHB Research Center Web site.

www.efficientwindows.org/index.cfm

The **Efficient Windows Collaborative** Web site provides unbiased information on the benefits of energy-efficient windows, descriptions of how they work, and recommendations for their selection and use.

www.builderonline.com/article-builder.asp?channelid=55&articleid=375&qu=consumer+survey

Builder Online Web site presents a survey that reveals builders and buyers may be on different wavelengths when it comes to the choice of products and materials.

www.housingzone.com

Housingzone.com contains content for builders, remodelers, architects, suppliers, consumers, and manufacturers. The Web site includes material from *Professional Builder*, *Professional Remodeler*, and *Custom Builder* magazines

SITE PLANNERS

www.efficientwindows.org

The **Efficient Windows Collaborative** Web site provides unbiased information on the benefits of energy-efficient windows, descriptions of how they work, and recommendations for their selection and use.

www.lid-stormwater.net

Sponsored by the EPA, this Web site contains information and **low-impact urban design tools** to help developers and watershed managers.

www.southface.org/home/sfpubs/large-pubs/Sustainable_community_development.pdf

Located in Atlanta, **Southface Energy Institute** is a 501(c)(3) nonprofit corporation that promotes sustainable homes, workplaces and communities through education, research, advocacy and technical assistance. This URL contains a PDF version of the referenced document.

www.eeba.org

The **Energy and Environmental Building Association (EEBA)** promotes the awareness, education and development of energy efficient, environmentally responsible buildings and communities. The EEBA Web site includes a bookstore where the referenced document may be purchased.

www.fed.us/ne/newtown_square/publications/technical_reports/pdfs/scanned/gtr1869.pdf

PDF version of the *Chicago's Urban Forest Ecosystem: Results of the Chicago Urban Forest Climate Project* from the U.S. Department of Agriculture's Northeastern Research Station.

www.BuilderBooks.com

Purchasing Web site of books for the builder, bookstore of the **National Association of Home Builders**.

www.SBICouncil.org

Sustainable Buildings Industry Council (SBIC) is an independent, nonprofit organization whose mission is to advance the design, affordability, energy performance, and environmental soundness of America's buildings.

www.fsec.ucf.edu/bldg/pubs/pf363/index.htm

The **Florida Solar Energy Center** presents an article on housing in rural areas that could result in changes to local climate and increased energy bills.

www.lid-stormwater.net

Sponsored by the EPA, this Web site contains information and **low-impact urban design tools** to help developers and watershed managers.

www.cabq.gov/waterconservation/xeric.html

The City of Albuquerque's Web site provides information on **xeriscaping strategies** for dry climates.

APPENDIX V: WEB SITE REFERENCES

DESIGNERS

Building Science and the Systems Approach

www.buildingamerica.gov

Building America is a private/public partnership that develops energy solutions for new and existing homes.

www.fsec.ucf.edu/bldg/science/basics/index.htm

The Florida Solar Energy Center presents the basics of building science for more efficient and powerful products.

www.nbnnews.com

National Association of Home Builders offers an online newsletter center with a tool for accessing back issues of the publications.

www.natresnet.org

The **Residential Energy Services Network's (RESNET)** mission is to improve the energy efficiency of the nation's housing stock and to qualify more families for home ownership by expanding the national availability of mortgage financing options and home energy ratings.

www.energycodes.gov

A Web site describing U.S. DOE's Energy Codes Program.

Site – Drainage, Pest Control, and Landscaping

www.uky.edu/Agriculture/Entomology/entfacts.htm

University of Kentucky Entomology site has a block of options to navigate which include field crops, fruit, livestock, misc., landscape plants, vegetables, home and health and a list of facts.

www.eere.energy.gov/consumerinfo/factsheets/landscape.html

This Department of Energy's Web site includes information for energy efficiency landscaping.

Foundation Measures

www.epa.gov/199/iaq/radon/images/buildradonout.pdf

A guide to building radon-resistant homes is outlined by the Office of Radiation and Indoor Air at the U.S. Environmental Protection Agency.

www.epa.gov/radon/zonemap.html

Environmental Protection Agency's **map of radon zones** includes all states with a breakdown of zone information classified by region.

www.epa.gov/iaq/wherelive.html

State and regional contact information for **indoor air quality and radon control**.

www.buildingscience.com/resources/articles/24-27_Yost_for_author.pdf

An Article by Dr. Nathan Yost, M.D. is presented by buildingscience.com and offers information on **conditioned, unvented crawl spaces**.

www.buildingscience.com/housethatwork/hothumid/montgomery.htm

The **Building Science Corporation** leads a Building America team. Houses that work provides drawings, specifications, materials characteristics for sample housing types in five climate zones.

Structural Moisture Control

www.eere.energy.gov/buildings/info/documents/pdfs/28600.pdf

The Department of Energy presents a **Technology Fact Sheet** on how to select and install housewrap and other types of weather-resistive barriers.

www.fema.gov

The **Federal Energy Management Agency's** mission is to prepare the nation for all hazards and effectively manage federal response and recovery efforts following any national incident.

www.blueprintforsafety.org

Florida Alliance for Safe Homes' building guidelines for hazardous areas.

www.ibhs.org

The **Institute for Business and Home Safety** has building guidelines and public information for surviving disasters.

www.buildingcodeonline.com

The **Miami-Dade County Building Code Compliance Office** offers a searchable database of building materials approved for high-wind locations.

APPENDIX V: WEB SITE REFERENCES

www.eere.energy.gov/weatherization/hazard_workshop.html
U.S. DOE offers a training program for home inspectors to identify hazards.

www.buildingscience.com/resources/walls/brick_stucco_housewraps.pdf

Website provides information on housewrap and building paper performance behind brick and stucco.

www.eere.energy.gov/buildings/documents/pdfs/28600.pdf

The Department of Energy presents a Technology Fact Sheet on how to select and install housewrap and other types of weather-resistive barriers.

www.buildingscience.com/housethatwork/buildingmaterials.htm

The Building Science Corporation leads a Building America team. Houses that work provides drawings, specifications, materials characteristics for sample housing types in five climate zones.

www.buildingscience.com/resources/walls/problems_with_housewraps.htm

The function of a housewrap and the problems associated with them are laid out in a well written article on buildingscience.com.

www.cdnarchitect.com

Canadian Architect is a magazine that offers information for architects and other professionals in related fields.

www.nahbrc.org/docs/mainnav/moistureandleaks/792_moisture.pdf

This document from the NAHB Research Center provides information to help control leaks.

www.eeba.org/bookstore

The Energy and Environmental Building Association (EEBA) promotes the awareness, education and development of energy efficient, environmentally responsible buildings and communities. The EEBA Web site includes a bookstore where the referenced document may be purchased.

www.buildingscience.com/housethatwork/airsealing.htm

The Building Science Corporation leads a Building America team. *Houses that Work* provides drawings, specifications, materials characteristics for sample housing types in five climate zones.

www.eere.energy.gov/buildings/info/documents/pdfs/26448.pdf

The Department of Energy presents a Technology Fact Sheet on the benefits of sealing air leaks to save energy.

Structural Thermal Performance

www.ornl.gov/sci/roofs+walls/insulation/ins_08.html

What kind of insulation should you buy? An insulation fact sheet presented by the Department of Energy clarifies.

www.fsec.ucf.edu/bldg/pubs/rbs/index.htm

The FPC Monitoring project has evaluated radiant barrier systems (RBS) as a new potential DSM program.

www.ornl.gov/sci/roofs+walls/radiant/rb_01.html

Provides descriptions and a fact sheet about radiant barriers.

www.energystar.gov

ENERGY STAR is a government-backed program helping businesses and individuals protect the environment through superior energy efficiency.

www.ornl.gov/sci/roofs+walls/insulation/ins_16.html

Easy to use R-Value recommendation form uses input such as house status, fuel type and zip code to form analysis for installation.

www.eere.energy.gov/consumerinfo/energy_savers/r-value_map.html

A detailed map represents recommended total R-Values for existing houses according to the Department of Energy.

www.buildingscience.com/housethatwork/advancedframing/default.htm

Advanced framing details the Building Science Corporation.

www.buildingscience.com/housethatwork/hothumid/orlando.htm

The Building Science Corporation leads a Building America team. Houses that work provides drawings, specifications, materials characteristics for sample housing recommendations in five climate zones.

www.nfrc.org

National Fenestration Rating Council (NFRC) is a non-profit, public/private organization created by the window, door and skylight industry which provides consistent ratings on window, door and skylight products.

APPENDIX V: WEB SITE REFERENCES

www.efficientwindows.org/index.cfm

The **Efficient Windows Collaborative** Web site provides unbiased information on the benefits of energy-efficient windows, descriptions of how they work, and recommendations for their selection and use.

www.susdesign.com/sunangle/

Input and output variables form a **calculation tool for sun angles**.

www.wunderground.com

A **weather forecasting and data Web site**.

www.susdesign.com/overhang/index.html

Overhang design tool allows the shading performance of window overhangs to be easily analyzed using precise calculations and positioning.

www.eere.energy.gov/buildings/index.cfm?flash=yes

DOE's **Building Technologies Program** works to improve the energy efficiency of our nation's buildings through innovative new technologies and better building practices. Site includes research and regulatory activities.

www.sbse.org/resources/sac/index.htm

Presented by the **Society of Building Science Educators**, this Web page offers general information and purchasing details on the sun angle calculator.

Heating, Ventilating and Air Conditioning

www.acca.org

From technical topics to management tips, the **Air Conditioning Contractors of America** provide a wealth of knowledge and information useful for the successful contracting business, including selection and sizing manuals.

www.energy.ca.gov/2005publications/CEC-400-2005-005/CEC-400-2005-005-CMF.pdf

California Energy Commission's **2005 Residential Compliance Manual**

www.eere.energy.gov/buildings/appliance_standards/

DOE's tips on saving energy and money at home.

www.energystar.gov/index.cfm?c=appliances.pr_appliances

A list of **appliances with an ENERGY STAR rating** can be found on this Web page.

www.buildingscience.com/resources/mechanical/air_distribution.pdf

Examples of **HVAC systems** with detailed information on the energy and economic benefit is provided by buildingscience.com.

www.buildingscience.com/resources/mechanical/conditioning_air.pdf

The **Building Science Consortium's Houston study of dehumidifiers (BSC 2002)** is available on the referenced Web page.

<http://ducts.lbl.gov/Publications/lbl-41118.pdf>

A technical report on duct sealants can be found on the referenced Web page.

www.homeenergy.org/archive/hem.dis.anl.gov/eehem/98/9807.html

The magazine, *Home Energy*, contains an article describing **duct sealants**.

www.fsec.ucf.edu/bldg/baihp//pubs/interior_ducts.pdf

Web page offers information on **designing and building an interior chase**.

www.buildingscience.com/resources/roofs/unvented_roof_summary_article.pdf

The linked article summarizes the various papers on **unvented conditioned cathedralized attics** found on the site.

www.buildingscience.com/housethatwork/hothumid/montgomery.htm

The **Building Science Corporation** leads a Building America team. Houses that work provides drawings, specifications, materials characteristics for sample housing types in five climate zones.

www.energystar.gov/ia/new_homes/features/DuctInsulation1-17-01.pdf

Recommendations for **insulation levels for ducts in unconditioned spaces** can be found on this site.

www.buildingscience.com/resources/moisture/relative_humidity_0402.pdf

Relative humidity discussion.

Mechanicals Management and Appliances

www.toolbase.org

This Web site contains **PATH's listing of building technologies**, including air admittance vents and manifold water distribution systems. PATH stands for the Partnership for Advanced Housing Technology. To reach information about air admittance valves after reaching the Web site select new building technologies, plumbing, distribution systems, and finally, air admittance vents.

APPENDIX V: WEB SITE REFERENCES

www.gamanet.org

GAMA, the **Gas Appliance Manufacturers Association**, is a national trade association of manufacturers of residential, commercial and industrial appliances and equipment, components and related products.

www.energy.state.or.us/res/tax/appheat.htm

A list of **high-efficiency water heaters** that qualify for state tax credits is presented by The Oregon Department of Energy. Only Oregon taxpayers qualify for the credits.

www.pnl.gov/cflownlights/

The purpose of the **Residential Recessed Downlights Project** is to increase the availability and use of highly energy-efficient recessed downlight fixtures for homes. Website provides highly energy-efficient recessed downlight fixtures that have undergone stringent testing available for purchase.

www.eere.energy.gov/consumerinfo/energy_savers/appliances.html

A list of major appliances with **high-energy efficiency standards** are documented by the Department of Energy. Only appliances in the top one-third of the DOE Energy Guide rating scale should be selected.

Web Sites Listed Only in Designers Chapter References

www.buildingscience.com/resources/mechanical/advanced_space_conditioning.pdf

A **Building Science Corporation** document discussing system tradeoffs between building envelopes and heating and ventilation equipment.

www.buildingamerica.gov

Building America is a private/public partnership that develops energy solutions for new and existing homes.

www.wwnorton.com/npb/welcome.htm

Norton Professional Books offers an online bookstore in subjects such as architecture/design.

www.eere.energy.gov/buildings/documents/pdfs/28600.pdf

The Department of Energy presents a **Technology Fact Sheet** on how to select and install housewrap and other types of weather-resistive barriers.

www.eeba.org/bookstore

The **Energy and Environmental Building Association (EEBA)** promotes the awareness, education and development of energy efficient, environmentally responsible buildings and communities. The EEBA Web site includes a bookstore where the referenced document may be purchased.

www.fsec.ucf.edu/bldg/baihp/pubs/interior_ducts.pdf

Web page offers information on **designing and building an interior chase**.

www.fsec.ucf.edu/bldg/pubs/rbs/index.htm

The **FPC Monitoring project** has evaluated radiant barrier systems (RBS) as a new potential DSM program.

www.buildingscience.com/resources/mechanical/air_conditioning_equipment_efficiency.pdf

A **Building Science Corporation** document providing procedures for **refrigeration system installation** and start up.

www.homeenergy.org/898ducttape.title.html

Home Energy Magazine contains an article describing duct sealants.

www.SBICouncil.org

Sustainable Buildings Industry Council (SBIC) is an independent, nonprofit organization whose mission is to advance the design, affordability, energy performance, and environmental soundness of America's buildings.

www.energystar.gov/ia/new_homes/features/DuctInsulation1-17-01.pdf

Recommendations for insulation levels for ducts in unconditioned spaces in the hot and humid climate can be found on this site.

www.fsec.ucf.edu/bldg/pubs/ACsize/index.htm

The **Florida Solar Energy Center** presents a document on how air conditioning systems are sized.

<http://ducts.lbl.gov/Publications/lbl-41118.pdf>

A **technical report** on duct sealants can be found on the referenced Web page.

www.buildingscience.com/resources/articles/24-27_Yost_for_author.pdf

An Article by Dr. Nathan Yost, M.D. is presented by buildingscience.com and offers information on **conditioned, unvented crawl spaces**.

www.eere.energy.gov/buildings/index.cfm?flash=yes

DOE's Building Technologies Program works to improve the energy efficiency of our nation's buildings through innovative new technologies and better building practices. Site includes research and regulatory activities.

www.energystar.gov/index.cfm?c=bop.pt_bop_index

ENERGY STAR is a government-backed program helping businesses and individuals protect the environment through superior energy efficiency. Index includes builder option packages referenced by state.

APPENDIX V: WEB SITE REFERENCES

SITE SUPERVISORS

www.comfortwise.com/installationprotocols.shtml

ConSol leads a Building America team and developed the statements of work listed on this Web site for builders in California. These statements of work can be incorporated into contracts.

www.thebii.org/rpsw.asp

Statements of work developed by ConSol for builders in California are also available on this Web site. These statements of work can be incorporated into contracts.

www.energycodes.gov/support/code-notes.stm

DOE's building codes program provides draft Code Notes to help code officials

www.buildingamerica.gov

Building America is a private/public partnership that develops energy solutions for new and existing homes.

www.eeba.org

The Energy and Environmental Building Association (EEBA) promotes the awareness, education and development of energy efficient, environmentally responsible buildings and communities. The EEBA Web site includes a bookstore where the referenced document may be purchased.

www.buildingscience.com/workshops/default.htm

Building Science Corporation offers workshops and seminars that are tailored towards building professionals.

www.nahbrc.org

The National Association of Home Builders Research Center leads a Building America team and conducts training for builders. This Web site contains articles, schedules, and links describing technical materials and training opportunities.

www.southface.org

Located in Atlanta, Southface Energy Institute is a 501(c)(3) nonprofit corporation that promotes sustainable homes, workplaces and communities through education, research, advocacy and technical assistance.

www.ibacos.com

IBACOS, Inc. (Integrated Building and Construction Solutions) was created to help enable the homebuilding industry to deliver Quality Homes[®]—homes of inherently higher performance that are safe, healthy, durable, comfortable and efficient.

www.acca.org

From technical topics to management tips, the Air Conditioning Contractors of America provide a wealth of knowledge and information useful for the successful contracting business, including selection and sizing manuals.

www.installationmastersusa.com

This Web site describes a window installation training program developed by the American Architectural Manufacturers Association.

www.energyvideos.com

The California Energy Commission Web site contains brief videos explaining how building homes beyond the levels required by code is good for business. Other videos provide training on meeting California code and installing energy efficient building measures.

www.pathnet.org/sp.asp?id=10787

This Web site contains training videos available from PATH TV. PATH stands for the Partnership for Advancing Technology in Housing.

www.natresnet.org

The Residential Energy Services Network's (RESNET) mission is to improve the energy efficiency of the nation's housing stock and to qualify more families for home ownership by expanding the national availability of mortgage financing options and home energy ratings.

<http://hem.dis.anl.gov/eehem/00/001105.html>

Home Energy Magazine explores HVAC questions.

TRADES

Slabs

www.eere.energy.gov/buildings/info/documents/pdfs/29237.pdf

The Department of Energy presents a Technology Fact Sheet on how to improve comfort and save energy in homes with slab-on-grade floors.

www.epa.gov/199/iaq/radon

A guide to building radon-resistant homes is outlined by the Office of Radiation and Indoor Air at the U.S. Environmental Protection Agency.

APPENDIX V: WEB SITE REFERENCES

www.southface.org/web/resources&services/publications/factsheets/29_insulatefloors4PDF.pdf

Located in Atlanta, **Southface Energy Institute** is a 501(c)(3) nonprofit corporation that promotes sustainable homes, workplaces and communities through education, research, advocacy and technical assistance. This URL contains a PDF version of the referenced document.

www.southface.org/web/resources&services/publications/factsheets/30_radonresistantconst.pdf

Located in Atlanta, **Southface Energy Institute** is a 501(c)(3) nonprofit corporation that promotes sustainable homes, workplaces and communities through education, research, advocacy and technical assistance. This URL contains a PDF version of the referenced document.

www.buildingscience.com/housethatwork

The **Building Science Corporation** leads a Building America team. *Houses that Work* provides drawings, specifications, materials characteristics for sample housing types in five climate zones.

Housewraps

www.southface.org/home/sfpubs/techshts/8_airsealing.pdf

Located in Atlanta, **Southface Energy Institute** is a 501(c)(3) nonprofit corporation that promotes sustainable homes, workplaces and communities through education, research, advocacy and technical assistance. This URL contains a PDF version of the referenced document.

www.eere.energy.gov/buildings/info/documents/pdfs/26448.pdf

The Department of Energy presents a Technology Fact Sheet on the benefits of **sealing air leaks to save energy**.

<http://construction.tyvek.com/en/productServices/HomeWrap/index.shtml>

Tyvek® HomeWrap® is a weatherization membrane that provides a protective layer under a home's siding and over the sheathing.

www.cdnarchitect.com

Canadian Architect is a magazine that offers information for architects and other professionals in related fields.

Window Flashing

www.eeba.org

The **Energy and Environmental Building Association (EEBA)** promotes the awareness, education and development of energy efficient, environmentally responsible buildings and communities. The EEBA Web site includes a bookstore where the referenced document may be purchased.

www.eere.energy.gov/buildings/info/documents/pdfs/28600.pdf

The Department of Energy presents a Technology Fact Sheet on **how to select and install housewrap** and other types of weather-resistive barriers.

Air Sealing – Plumbing

www.eeba.org

The **Energy and Environmental Building Association (EEBA)** promotes the awareness, education and development of energy efficient, environmentally responsible buildings and communities. The EEBA Web site includes a bookstore where the referenced document may be purchased.

www.eere.energy.gov/buildings/info/documents/pdfs/26448.pdf

The Department of Energy presents a Technology Fact Sheet on the **benefits of sealing air leaks to save energy**.

www.toolbase.org

This Web site contains **PATH's listing building technologies**, including air admittance vents and manifold water distribution systems. PATH stands for the Partnership for Advanced Housing Technology. To reach information about air admittance valves after reaching the Web site select new building technologies, plumbing, distribution systems, and finally, air admittance vents.

Electrical Air Sealing

www.eeba.org

The **Energy and Environmental Building Association (EEBA)** promotes the awareness, education and development of energy efficient, environmentally responsible buildings and communities. The EEBA Web site includes a bookstore where the referenced document may be purchased.

www.eere.energy.gov/buildings/info/documents/pdfs/26448.pdf

The Department of Energy presents a Technology Fact Sheet on the **benefits of sealing air leaks to save energy**.

APPENDIX V: WEB SITE REFERENCES

Air Sealing Glossary

www.eere.energy.gov/buildings/info/documents/pdfs/26448.pdf

The Department of Energy presents a Technology Fact Sheet on the **benefits of sealing air leaks to save energy.**

Masonry Construction

www.eeba.org

The **Energy and Environmental Building Association (EEBA)** promotes the awareness, education and development of energy efficient, environmentally responsible buildings and communities. The EEBA Web site includes a bookstore where the referenced document may be purchased.

Radiant Barriers

www.eere.energy.gov/consumerinfo/refbriefs/bc7.html

The Department of Energy presents an information fact sheet on **radiant barriers.**

www.southface.org/home/sfpubs/techshts/14radiantbarriers.pdf

Located in Atlanta, **Southface Energy Institute** is a 501(c)(3) nonprofit corporation that promotes sustainable homes, workplaces and communities through education, research, advocacy and technical assistance. This URL contains a PDF version of the referenced document.

www.southface.org/home/sfpubs/techshts/25_insulateceilings_4pdf.pdf

Located in Atlanta, **Southface Energy Institute** is a 501(c)(3) nonprofit corporation that promotes sustainable homes, workplaces and communities through education, research, advocacy and technical assistance. This URL contains a PDF version of the referenced document.

Duct Sealing

www.southface.org/home/sfpubs/techshts/2duct_q&a.pdf

Located in Atlanta, **Southface Energy Institute** is a 501(c)(3) nonprofit corporation that promotes sustainable homes, workplaces and communities through education, research, advocacy and technical assistance. This URL contains a PDF version of the referenced document.

www.southface.org/home/sfpubs/techshts/checklist.pdf

Located in Atlanta, **Southface Energy Institute** is a 501(c)(3) nonprofit corporation that promotes sustainable homes, workplaces and communities through education, research, advocacy and technical assistance. This URL contains a PDF version of the referenced document.

APPENDIX I

No Web sites

APPENDIX II

www.fsec.ucf.edu/bldg/fyh/ratings/e_terms.htm

Terms and definitions for energy efficiency economics is offered in two organized lists: Energy-Efficiency, Code and Rating Terminology & Economic, Financial & Real Estate Terminology. Both lists are useful for Energy Raters to effectively perform their function as energy auditors.

www.eeba.org

The **Energy and Environmental Building Association (EEBA)** promotes the awareness, education and development of energy efficient, environmentally responsible buildings and communities. The EEBA Web site includes a bookstore where the referenced document may be purchased.

APPENDIX III

www.energycodes.gov/support/code-notes.stm

DOE's building codes program provides draft **Code Notes** to help code officials

www.eeba.org

The **Energy and Environmental Building Association (EEBA)** promotes the awareness, education and development of energy efficient, environmentally responsible buildings and communities. The EEBA Web site includes a bookstore where the referenced document may be purchased.

www.fsec.ucf.edu

Florida Solar Energy Center (FSEC), A Research Institute of the University of Central Florida, conducts research and develops energy technologies that enhance Florida's and the nation's economy and environment. FSEC also educates the public, students and practitioners on the results of the research.

www.e-star.com

E-Star Energy Ratings allow homeowners and builders to create energy-efficient homes that are economical, comfortable, and better for the environment.

REPORT DOCUMENTATION PAGE

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A Strong Energy Portfolio for a Strong America

Energy efficiency and clean, renewable energy will mean a stronger economy, a cleaner environment, and greater energy independence for America. Working with a wide array of state, community, industry, and university partners, the U.S. Department of Energy's Office of Energy Efficiency and Renewable Energy invests in a diverse portfolio of energy technologies.

Research and Development of Buildings

Our nation's buildings consume more energy than any other sector of the U.S. economy, including transportation and industry. Fortunately, the opportunities to reduce building energy use—and the associated environmental impacts—are significant.

DOE's Building Technologies Program works to improve the energy efficiency of our nation's buildings through innovative new technologies and better building practices. The program focuses on two key areas:

• Emerging Technologies

Research and development of the next generation of energy-efficient components, materials, and equipment

• Technology Integration

Integration of new technologies with innovative building methods to optimize building performance and savings

For more information contact:

EERE Information Center
1-877-EERE-INF (1-877-337-3463)
www.eere.energy.gov



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and Renewable Energy**

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Industrialized Housing Partnership (IHP)

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Bringing you a prosperous future where energy is clean, abundant, reliable, and affordable