



# Revising CFR 314.70

**FDA Public Meeting**

**February 7, 2007**

**Rockville MD**

*Arthur Fabian, PhD*

**SST** SST Corporation

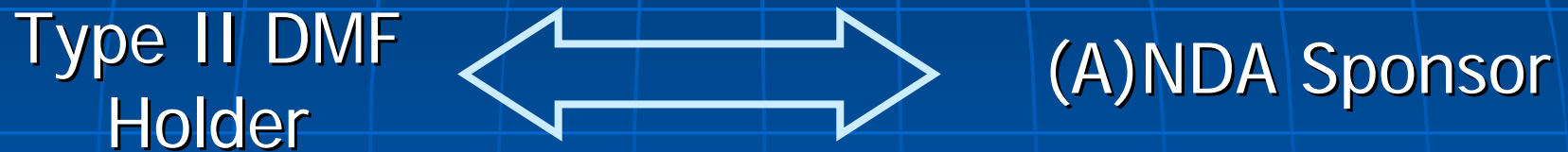
# SST Business Model

- Represent numerous API & Intermediate Manufacturers worldwide.
- Market and Sell APIs & Intermediates to both the Brand and Generic Industries in the US.
- Provides a unique Regulatory vantage-point.

# SST Regulatory Model



# Industry Regulatory Model



- Historical Model for Generic Industry
- Widespread model (40%) for the Brand Industry due to Outsourcing

# SST's Business Interest

- Maintain Supplier competitiveness.
- Introduce new synthetic methods, equipment, alternate sites, specifications, PAT techniques.
- Encourage Change / Innovation.
- Same goal as Agency's Quality Initiative.

# Presentation Perspective

- Drug Substance & DMF Holder

rather than

- Drug Product & (A)NDA Sponsor

# Presentation Topics

- Five Points to Consider in the revision
- Relevance of the Risk-Based Paradigm
- “Outside the Box” Ideas

# Point # 1

**Revise Changes Guidance  
prior to CFR 314.70 Revision**



# Point # 2

Separate Drug Substance  
from Drug Product

# Separate Sections

- Requires authors to adopt a presently absent Drug Substance mindset.
  - Filing recommendations for scale and equipment changes for small molecule APIs would be present.
  - Change from Centrifugation to Filtration would not be a PAS.\*

\*Particle Design of APIs Through Crystallization, W.Beckmann, Schering AG, American Pharmaceutical Review, Vol 9, Issue 6, pg 110 & ff, Sept. '06

# Point # 3

Include DMF Holders

# DMF Holders

- Filing mechanism format: Sponsor/DMF Holder
  - PAS/AM, CBE-0/AM, AR/AM.
  
- Expand the use of DMF Annual Update
  - Minor Changes via AR/AU.
  - No additional documentation to FDA.

# Point # 4

Recognize the  
Final Step Continuum

# Present Guidance



All Process Changes after the  
Final Intermediate (FI)  
require a  
Pre-Approval Supplement !!

# Final Step: Changes Guidance



# Final Step: Science-Based



CAPI: Crude API

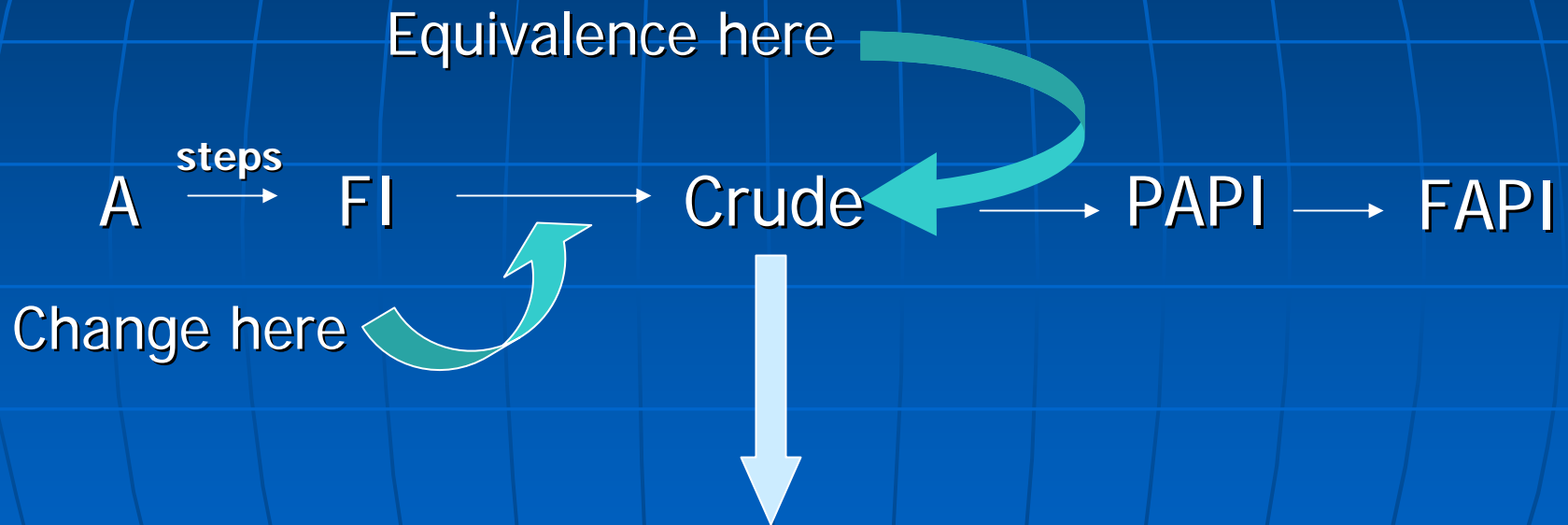
PAPI: Purified API

FAPI: Final API

\* Drying, Milling, Micronization, Blending, Packaging



# Final Step: Science-Based

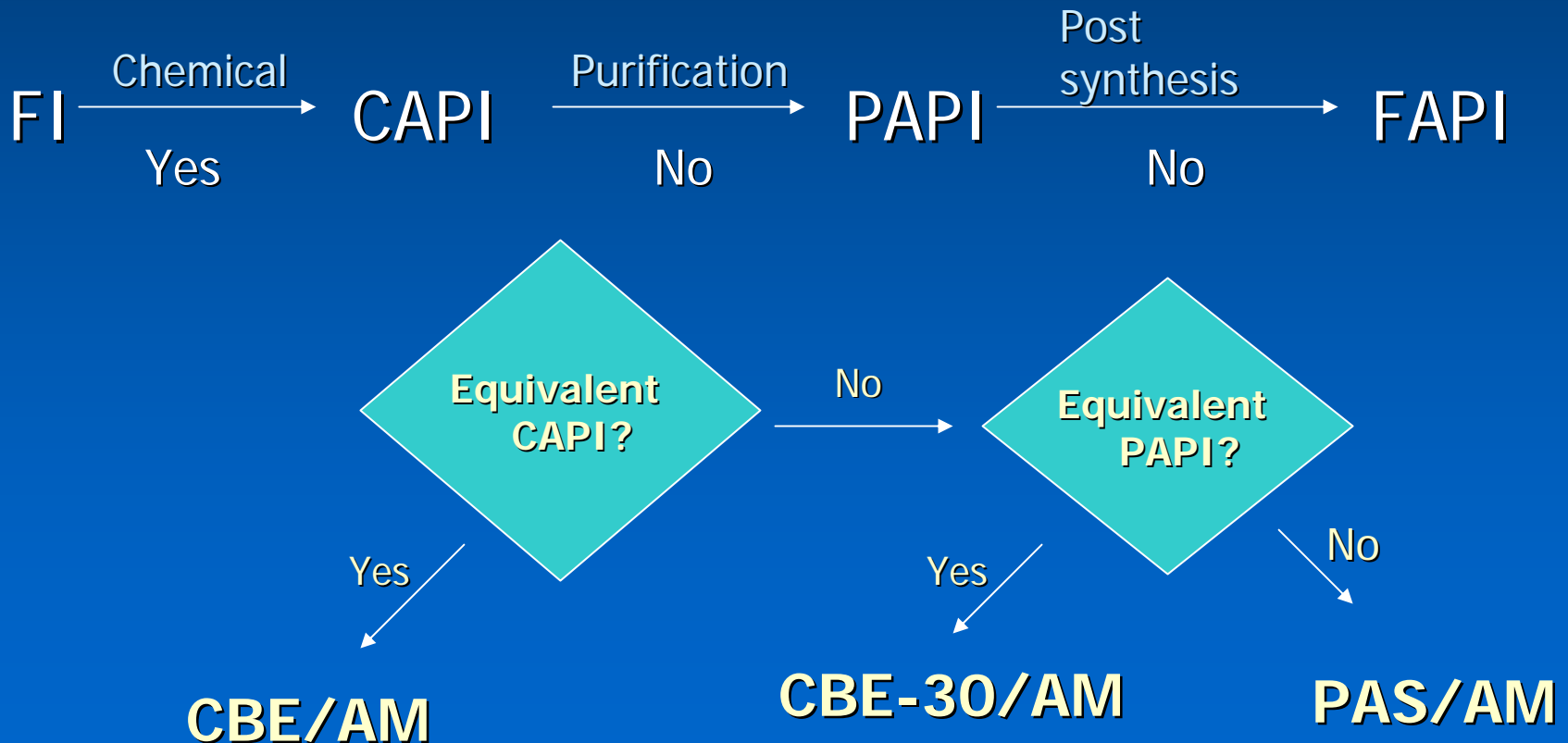


# Phased Approach

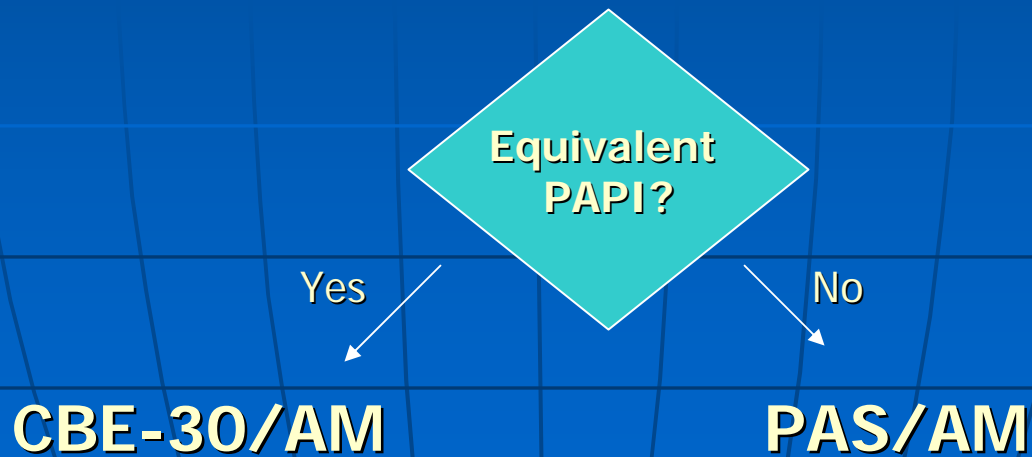
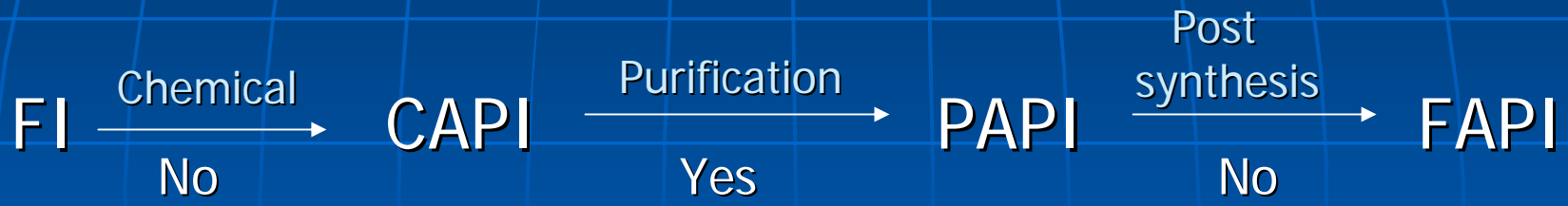


Yes	No	No
Yes	No	Yes
No	Yes	No
No	Yes	Yes
No	No	Yes
Yes	Yes	No
Yes	Yes	Yes
No	No	No, ie different FI

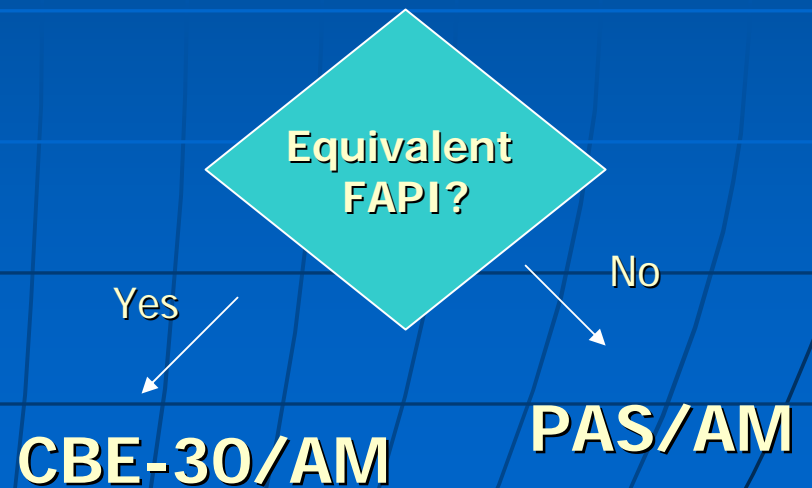
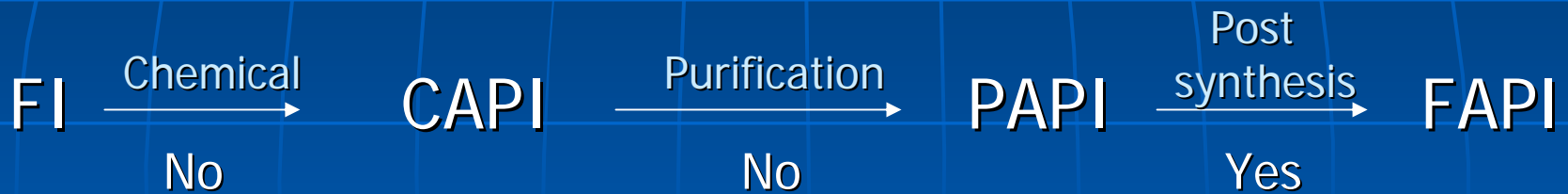
# Chemical Phase Only



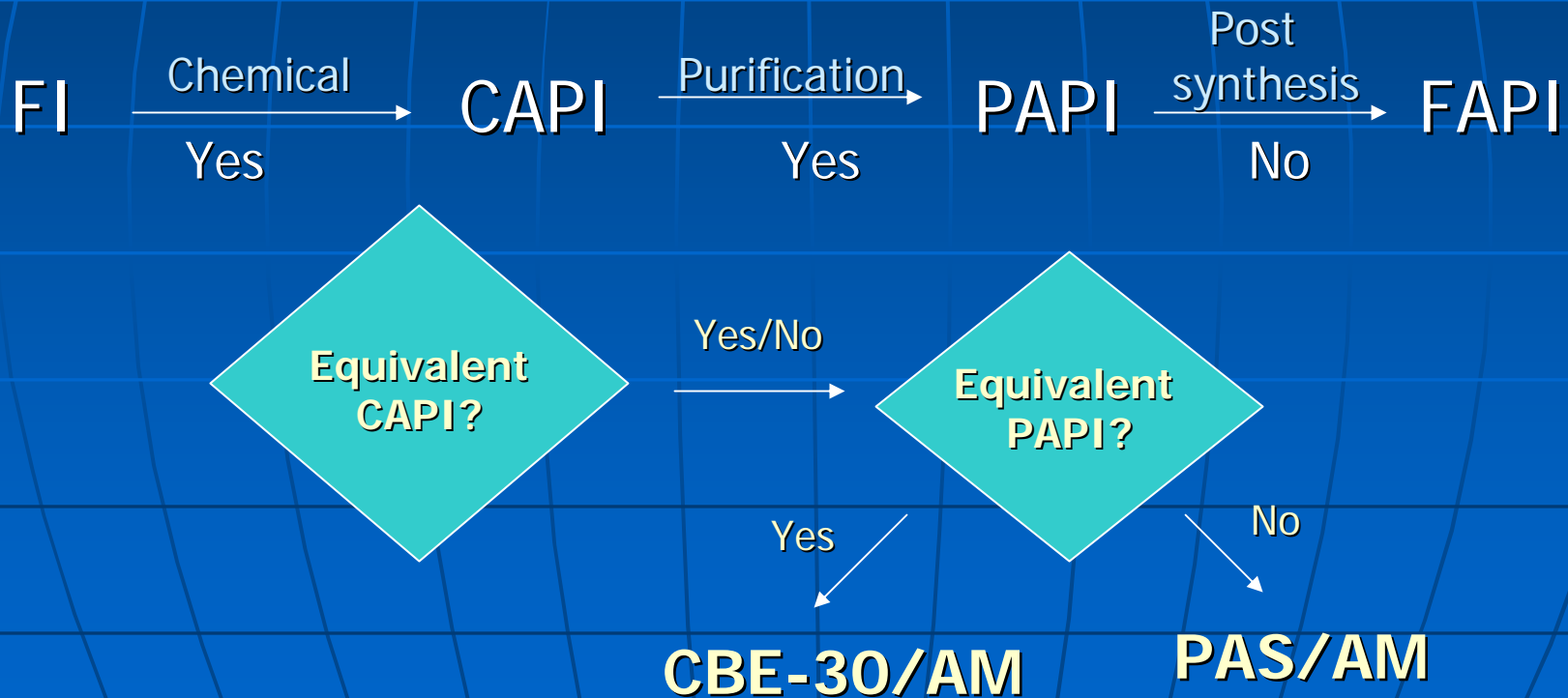
# Purification Phase Only



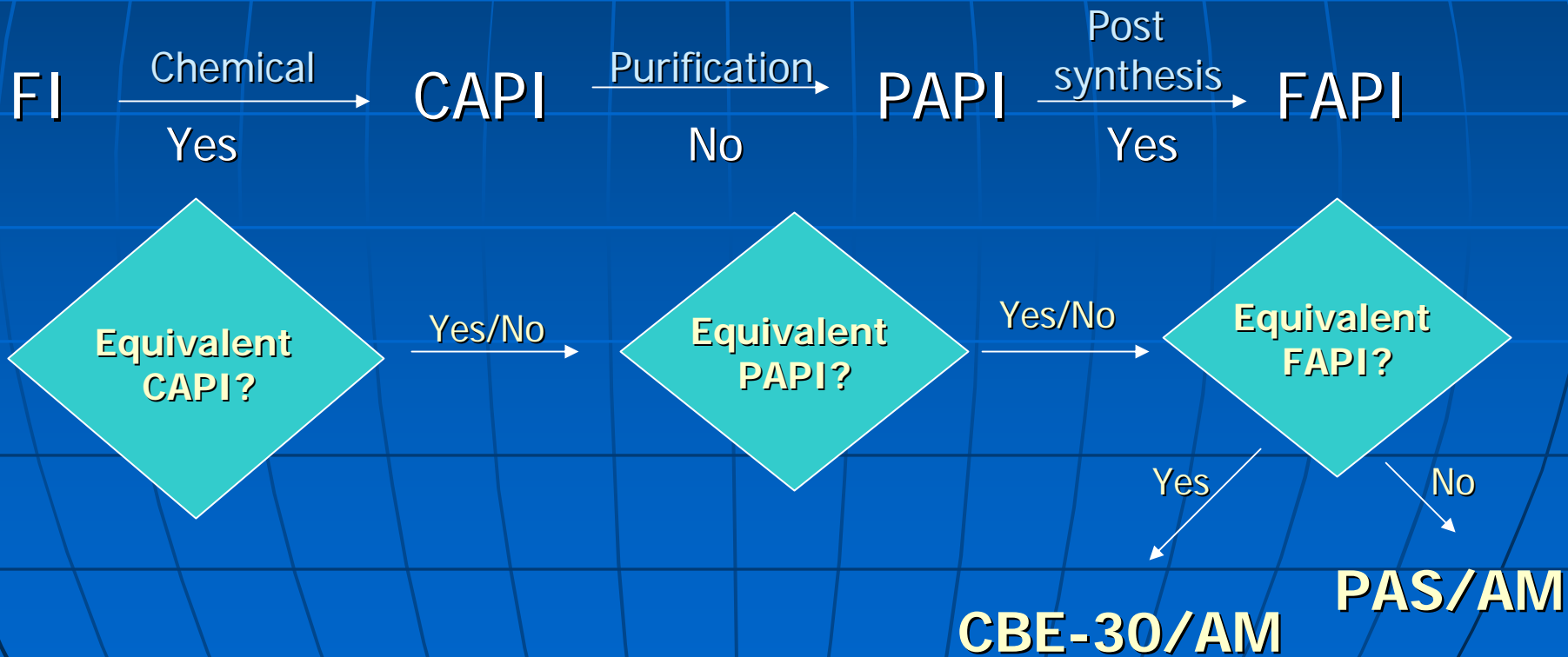
# Post Synthesis Phase Only



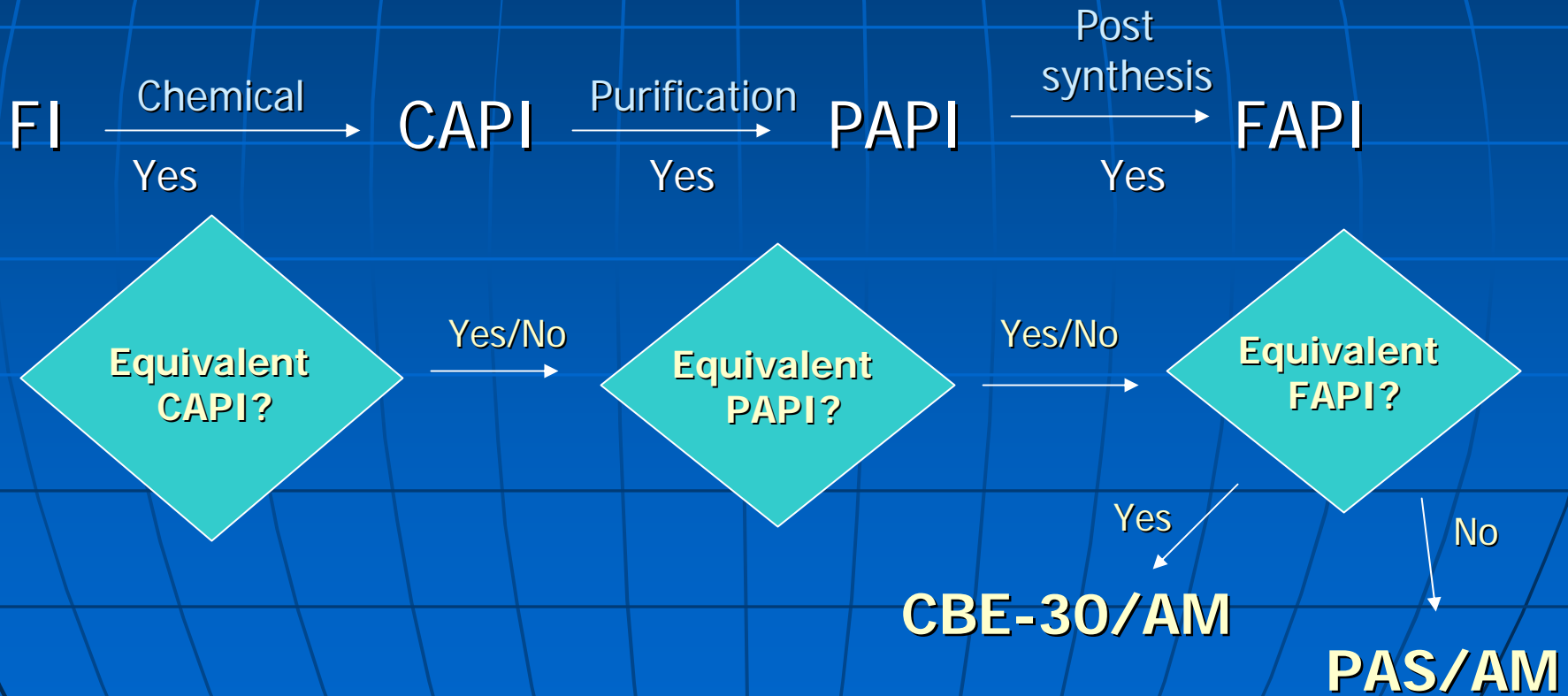
# Chemical & Purification Phases



# Chemical & Post synthesis Phases



# Change in all Three Phases





# Point # 5

Major Change Redefinition

# Proposed Redefinition

- Major Process Changes
  - Must impact the API, not an upstream Intermediate
  - Proof of Equivalence needs supporting data beyond a specification comparison.
- This definition amenable to Scale and Equipment Changes, but other factors need consideration.
- Site and Specification Changes need a different analysis.

# Relevance of the Risk-Based Paradigm ?

# Risk-Based Paradigm

- FDA only pre-approves Changes affecting the API and requiring more complex equivalence data, ie, Major.
- Totally analogous to the Risk-Based Inspection Model.
- Does not offer select companies reduction of filing mechanism; not needed.

# Science-Based Paradigm!

# Outside the Box Ideas



- CBE 60/90 as Bridge to reducing PAS.



- High Quality CMC Information, not high volume.



- Special DMF Amendment for Changes; no link to (A)NDA Sponsor filing.

To Summarize

**Thank You**  
**for your Attention!**