Directive

9230.1

9-4-00

LICENSING PROGRAM

1. PURPOSE

This directive establishes procedures for licensing personnel to perform official inspection and weighing functions under the authority of the U.S. Grain Standards Act (USGSA) and the Agricultural Marketing Act of 1946 (AMA).

2. REPLACEMENT HIGHLIGHTS

This directive supersedes the Federal Grain Inspection Service (FGIS) Licensing Handbook, dated 3-1-80, and all subsequent information (e.g., Program Bulletins, Notices, Issuance Changes) issued prior to 9-4-00 that describe FGIS licensing policies and procedures. Additionally, this directive cancels forms FGIS-153, Corrective Action Report, and CP-2, Licensee Sensory Examination Report.

3. SUMMARY OF CHANGES

FGIS has revised the licensing program to address the needs of the official inspection and weighing programs for providing official service in a cost effective and timely manner. The revised program streamlines the licensing process, adds flexibility to official agency staffing requirements, and implements a testing program that will more accurately evaluate the knowledge, skills, and abilities of licensed personnel. Some of the changes are relatively minor while others represent a significant change to our testing process.

Significant changes to the program include:

- a. Licensing technicians to perform interpretive factor analysis;
- b. Increasing the "passing score" requirement from 70 percent to 80 percent;
- c. Adopting a pass/fail score on an individual factor basis;
- d. Developing a "Limited" wheat license;
- e. Segregating the rice license into 3 separate licenses; rough rice, brown rice, and milled rice;
- f. Developing a national database of written examinations (accessible to official personnel in electronic format);
- g. Developing a multiple stage testing process for inspector licenses;

Distribution: A, C Originating Office: SPB, FMD

- h. Eliminating the examination for mixed grain;
- i. Eliminating the "passing" score for the color vision examination; and
- j. Removing separate "domestic" and "export" designations from stowage exam licenses.

4. POLICY

Only FGIS authorized or licensed personnel can perform official inspection or weighing activities regulated under the provisions of the USGSA and/or AMA.

5. INDEX

Use the following table to locate specific licensing instructions within this directive.

<u>Section</u>	<u>Title</u>	<u>Page</u>
1	Purpose	1
2	Replacement Highlights	1
3	Summary of Changes	1
4	Policy	2
5	Index	2
6	Basic Qualifications for a License	3
7	Official Functions of Licenses	4
8	Examinations	7
9	Testing Responsibilities	8
10	Procedures for Obtaining a License	9
11	General Information and Instructions for Issuing Licenses	10
12	Record Keeping Requirements	12
13	Scheduled Termination of Licenses	13
14	Renewal of Licenses	14
15	Suspension, Revocation, and Cancellation of Licenses	17
16	Examination Material	19
17	Scope of Examinations	19
18	Testing Requirements	25
19	Factor Testing List	30
20	Time Allotment	33
21	Scoring System	34
22	Failure to Pass Examinations	35
23	Reexaminations of Licensees for Competency	36
24	Performance Reports	37
25	Enforcement Actions	38
Attachment 1	Performance Report	
Attachment 2	Suspension Letter	
Attachment 3	Renewal Letter	
Attachment 4	Score Sheet and Report- Samplers, Technicians, and Weighers (non-interpretive factor analysis)	
Attachment 5	Score Sheet and Report - Technicians and Inspectors	
	(interpretive factor analysis)	
Attachment 6	Color Vision Test Report	

6. BASIC QUALIFICATIONS FOR A LICENSE

a. <u>USGSA</u>.

FGIS may license individuals to perform an official function only if they:

- (1) Have submitted an application for license;
- (2) Do not hold a suspended license and have never had a license summarily revoked;
- (3) Are not engaged in any activity that would be considered, or would give the appearance of a conflict of interest (see Program Directive 9070.3, "Conflicts of Interest of Official Agency Personnel");
- (4) Have available for their use, the equipment and facilities required to perform the function;
- (5) Are employed by an official agency to perform the service; and
- (6) Otherwise be found competent in accordance with sections 800.171 and 800.173 of the USGSA.

Warehouse sampler applicants are not required to satisfy the requirements of item numbers (3) and (5) above, but must be employed by a grain elevator.

b. AMA.

FGIS may license individuals to perform an official function only if they:

- (1) Have submitted an application for license;
- (2) Are not engaged in any activity that would be considered, or would give the appearance of a conflict of interest (see Program Directive 9070.3, "Conflicts of Interest of Official Agency Personnel");
- (3) Are employed by a cooperator or under contract with FGIS to perform the service;
- (4) Have been trained to perform the function; and
- (5) Have successfully passed the required examination(s).

c. Failure to Meet Qualifications.

If applicants do not meet the requirements for an AMA/USGSA license, as applicable, FGIS will immediately inform them of:

- (1) Which requirements they failed to meet and, if possible, how they can meet the requirement(s); and
- (2) That they must qualify within 60 calendar days from the notification date or the agency will dismiss the application.

7. OFFICIAL FUNCTIONS OF LICENSES

a. <u>Requirement</u>.

Any individual who performs or represents that he or she is licensed or authorized to perform any or all inspection or weighing activities under the USGSA or AMA, as applicable, must be licensed or authorized by FGIS to perform each service.

b. <u>Excepted Activities</u>.

The provisions of the USGSA/AMA do not require a license for:

- (1) Opening or closing a carrier or container of grain; or transporting or filing official samples, or similar laboring functions;
- (2) Typing or filing official inspection and weighing certificates or other official forms or performing similar clerical functions;
- (3) Performing official equipment checktesting functions with respect to official inspection equipment;
- (4) Performing inspection, weighing, or scale testing functions that are not conducted for the purposes of the USGSA/AMA; or
- (5) Performing scale testing functions by a state or municipal agency or by the employees of such agencies.

c. Thirty-day Waiver.

A prospective applicant for a license as a sampler or technician may, for a period of time not to exceed 30 calendar days, help perform those official sampling, inspection, or weighing services for which the applicant desires to be licensed, under the direct supervision (physical presence) of an individual whom FGIS has licensed to perform the services. This provision is not available for persons applying for a technician's license to perform interpretive factor (e.g., Damaged Kernels total in corn) testing.

d. Warehouse Sampler.

The only function that can be performed by a warehouse sampler is sampling (sampling duties include an examination of the carrier) grain with FGIS-approved mechanical (i.e., diverter-type, probe-type) samplers. The USGSA prohibits a warehouse sampler from sampling export grain for inspection under the USGSA, from testing or grading grain, and from certifying the results from any official inspection function.

e. <u>Samplers, Technicians, and Weighers</u>.

Upon successful completion of a training and testing program, FGIS authorizes samplers, technicians, and weighers to:

- (1) Perform only those functions that are listed in the employee's profile record in the Quality Assurance\Quality Control (QA\QC) database, except that a license to perform "Weighing of Grain" also authorizes the licensee to perform "Handling of Grain;"
- (2) Supervise others in the same functions which FGIS licenses them to perform (excluding analysis of interpretive factors);
- (3) Issue approved official certificates for those functions that they perform; and
- (4) Cut down official samples into a work portion and a file portion by using an approved divider and scale if they have a license for a sampling function (other than stowage examination) or a testing function.

f. Inspectors.

FGIS authorizes licensed inspectors to:

(1) Perform only those functions that are listed in the employee's profile record in the QA\QC database;

- (2) Issue approved official certificates for those functions that they perform;
- (3) Supervise others in the same functions which FGIS licenses them to perform;
- (4) Inspect, grade, and certificate only those grains/commodities (e.g., rice, edible beans, hops) for which they have been tested and approved for;
- (5) Inspect, grade, and certificate a lot of mixed wheat provided <u>that FGIS has</u> <u>licensed them to grade all of the classes of wheat in the mixture;</u> and
- (6) Inspect, grade, and certificate a lot of mixed grain provided <u>that FGIS has</u> <u>licensed them to grade the predominant grain in the mixture.</u>

g. <u>Authorization to Perform Similar Functions</u>.

Agency personnel who are licensed under the USGSA to perform certain technical functions (e.g., test weight, moisture) as part of a technician or inspector license are automatically approved to perform the same functions in other grains. Similarly, agency personnel who are licensed under the AMA to perform certain technical functions as part of a technician or inspector license are automatically approved to perform the same functions for other commodities.

Official personnel who are licensed under the USGSA to perform certain sampling functions, technical functions, and weighing duties will be authorized to perform similar functions under the AMA without further testing, provided that they possess an AMA license as an employee of a cooperator. This policy will also apply to persons licensed under the AMA who want to perform similar type duties under the USGSA.

Official personnel who are licensed to grade certain grains under the USGSA are automatically authorized to grade certain closely related commodities under the AMA. To acquire this authorization, applicants must meet the requirements for obtaining an inspector's license under the AMA and currently possess a license under the AMA.

Inspectors licensed to grade the following grains may be authorized to grade similar commodities as listed below.

<u>GRAIN</u> <u>SIMILAR TYPE COMMODITY</u>

Canola Mustard Seed or Rapeseed
Sunflower Seed Confectionary Sunflower Seed

Durum Wheat ► Kamut
Corn ► Popcorn

Official personnel who are licensed under the USGSA to perform the handling of grain function or are licensed as a weigher are authorized to perform similar functions under the AMA provided that they possess an AMA license as an employee of a cooperator.

h. Interpretive Factor Testing.

Successful completion of a testing program will allow technicians and inspectors to perform an analysis of certain interpretive factors. Interpretive factor analysis approval is limited to the factors that appear on the licensee's profile record.

8. EXAMINATIONS

a. General.

Applicants for a license shall submit to examinations and reexaminations to determine their competency to perform the official inspection or weighing functions for which they are applying.

b. <u>Competency Standards</u>.

(1) <u>Inspection</u>.

FGIS may find an individual to be incompetent to perform official inspection services if the individual:

- (a) Has a color-vision deficiency;
- (b) Cannot meet the physical requirements necessary to perform the function;
- (c) Cannot readily distinguish between the different kinds and classes of grain, rice, and commodities as applicable, or the different conditions (e.g., odors) that may exist in the grain/rice/commodity;
- (d) Cannot demonstrate a technical ability to operate the sampling, testing, and grading equipment;
- (e) Does not have a working knowledge of the provisions and regulations of the USGSA/AMA, as applicable, the Official U.S. Standards, and the applicable instructions;
- (f) Cannot determine work-related mathematical computations; or
- (g) Cannot prepare legible records in English.

(2) Weighing.

FGIS may find an individual incompetent to perform weighing services if the individual:

- (a) Cannot meet the physical requirements necessary to perform the function:
- (b) Does not have a working knowledge of the provisions and regulations of the USGSA/AMA, as applicable, and the applicable instructions;
- (c) Cannot determine work-related mathematical computations; or
- (d) Cannot prepare legible records in English.

9. TESTING RESPONSIBILITIES

a. USGSA.

- (1) Samplers Official Agency.
- (2) Warehouse Sampler Official Agency or FGIS (when there is no agency operating in the area where the service is requested).
- (3) Technicians (handling of grain or technical function) Official Agency.
- (4) Technicians (interpretive factor testing) FGIS is responsible for administering all exams except as noted below.
- (5) Weighers FGIS is responsible for administering exams. Under certain conditions, Field Office Managers may authorize agency managers or their designee to administer exams at the agency location. FGIS will furnish the testing materials when an agency administers the exam.
- (6) Inspectors FGIS is responsible for administering all exams except as noted below.

b. AMA.

- (1) Samplers Official Cooperative Agency.
- (2) Contract Samplers FGIS is responsible for administering the testing of contract samplers who are hired by and under the direct supervision of FGIS for performing AMA activities.

- (3) Technicians (technical function) Official Cooperative Agency.
- (4) Technicians (interpretive factor testing) FGIS is responsible for administering all exams except as noted below.
- (5) Technicians (Bulk Weighing) FGIS is responsible for administering exams. Under certain conditions, Field Office Managers may authorize agency managers or their designee to administer the exams at the agency location. FGIS will furnish the testing materials when an agency administers the exam.
- (6) Inspectors FGIS is responsible for administering all exams except as noted below.

NOTE: The Field Office Manager (FOM) may delegate the testing for color vision to the official agency. The agency manager or their designee must administer the exam, certify the results and forward the results to the field office along with formal notification that the licensee is applying for a license to grade (grain, rice, or commodities as applicable) or perform interpretive factor testing.

10. PROCEDURES FOR OBTAINING A LICENSE

- a. <u>Official Agency Responsibilities</u>.
 - (1) Complete an application for license (form FGIS-943 for AMA or form FGIS-944 for USGSA) for the *initial* license.
 - (2) Prepare written, practical, and sensory examinations, administer the exam(s), and complete a score sheet (see attachment 4). Field Office Managers may approve the use of an alternate score sheet format to record the information.
 - (3) For the initial license exam, forward the application along with a score sheet (completed by the agency manager or person responsible for administering the test) to the field office.
 - (4) Submit a completed score sheet to the field office for any subsequent exams that are administered.

b. <u>Field Office Responsibilities</u>.

(1) Issue a license (form FGIS-902) for the type (USGSA, AMA, or combination) and level of service (e.g., sampler, technician, inspector) that the licensee is qualified to perform.

- (2) For the initial license, review and complete the application for license (form FGIS-943 for AMA, form FGIS-944 for USGSA) and forward a copy of the completed form to the agency. Notify the agency if any condition exists that would preclude the applicant from qualifying for a license.
- (3) For sampler and technician exams, review the score sheet, update the profile sheet, issue a new license (if necessary), and send updated profile sheet and license (if applicable) to the agency.
- (4) For weighers and inspectors, arrange with the agency for a mutually agreeable time and place for administering exams, prepare the testing material; administer the exam, score the exam, complete a score sheet, and notify the agency and licensee of the results. If the licensee successfully passes the exam, update the profile, and if needed, prepare a new license.
- (5) For contract samplers or warehouse samplers (when applicable), prepare written, practical and sensory examinations, administer the exam, score the exam, complete a score sheet, and furnish the agency with an up-to-date copy of the profile sheet and license (if applicable).

11. GENERAL INFORMATION AND INSTRUCTIONS FOR ISSUING LICENSES

- a. FGIS will issue a license (**form FGIS-902**) to each individual who provides official service under the USGSA or AMA. The Standards and Procedures Branch has provided to each field office having licensing responsibilities a disk containing the licensing template forms (total of 4) and instructions for accessing the templates.
- b. With the exception of contract samplers, the expiration date for all licenses will follow the schedule listed in section 13, Scheduled Termination of Licenses. Termination dates for contract samplers are reported on the license form as "See Contract" or "Indefinite".
- c. With the exception of agency personnel who hold a license under the USGSA and provide services under the AMA as a contract sampler, field offices will assign one license form for each licensed employee. These employees will be assigned separate license forms for activities performed under the USGSA and for contract sampler duties performed under the AMA.
- d. All licensees will be assigned a single five-digit numeric code (license number) from the number bank installed in the field office's licensing program. Only one license number will be assigned per licensee. Once a five-digit code has been assigned to a licensee, it is considered as a permanent identification number and will follow the licensee throughout their career.

License numbers currently in use that conform to a five-digit sequence will continue to be used in the program. Any licensee that has been assigned a code other than a five-digit code (e.g., alphanumeric or seven-digit code) will be reassigned a five-digit code from the program's number bank.

e. Complete the license form by selecting the applicable template and completing the following information blocks.

(1)	<u>License Number</u>	Enter the assigned five-digit code.
(2)	<u>Issued Date</u>	Enter the date that the original license (at the same level) was issued.
(3)	Renewal Date	If applicable, enter the date that the current license was renewed on.
(4)	Terminate Date	Enter the termination date according to the termination schedule.
(5)	<u>Name</u>	Enter the licensee's first and last name as it appears on the application for license. Use of a middle name or initial is optional.
(6)	Licensed as	Enter the position title for which the license was issued (contract sampler, sampler, warehouse sampler, technician, weigher, or inspector).
(7)	Issued by and Title	Enter the name and title of the person responsible for license issuance (typically the Field Office Manager).
(8)	Office	Enter the name of the field office or federal/state office issuing the license.

f. Field offices can order license template disks, license form paper, and certificate jackets by contacting the Standards and Procedures Branch.

UNITED STATES DEPARTMENT OF AGRICULTURE

GRAIN INSPECTION, PACKERS AND STOCKYARDS ADMINISTRATION FEDERAL GRAIN INSPECTION SERVICE

LICENSE NO. ①[License Number] ISSUED ON: ②[Issue Date]

RENEWED ON: ③[Renewal Date]
TERMINATES: ④[Terminate Date]

This certifies that ⑤[Name] is licensed as a ⑥[Licensed as] under the United States Grain Standards Act (7 U.S.C. et seq.).

Issued by: ①[Issued by and title]

Location: **®[Office] Federal/State Office**

Signed:

FORM FGIS-902 (10-97)

12. RECORD KEEPING REQUIREMENTS

- a. <u>Official Agency</u>.
 - (1) In the employee's license file, maintain:
 - (a) A copy of each completed application form (furnished by the field office).
 - (b) The original copy of each completed written exam administered by the official agency.
 - (c) An up-to-date copy of the profile sheet (furnished by the field office).
 - (d) The original or a copy of the license. If the original copy is displayed at an official service point location other than the location where the official file is maintained, the official agency must maintain a copy in the employee's licensing file.
 - (2) Notify the field office (in writing) of any changes of the licensee's employment status (e.g., layoff, resignation) that affects the status of the license.

- (3) Notify the field office (orally or in writing) of any other pertinent changes to the licensee's profile (e.g., address change).
- (4) Return to the field office all licenses that FGIS has canceled or superseded with a new license.

b. Field Office.

- (1) Maintain a copy of all applications for license forms or license renewal request forms, an up-to-date profile form, a copy of the completed weighers or inspectors exam and score sheet (if applicable), and a copy of the license in the licensee's file.
- (2) Provide licensees with written notification of suspension action (see Attachment 2 for an example of a suspension letter).
- (3) Maintain the licensing database and forward updates to Headquarters on a quarterly basis.

13. SCHEDULED TERMINATION OF LICENSES

a. <u>Term of License</u>.

Each current license (except AMA contract samplers) shall terminate as follows:

- (1) If it is the initial license not less than 3 years nor more than 4 years after the date of issuance and in accordance with the schedule listed below. Licenses are subject to replacement more frequently in instances where the type of license changes (e.g., technician to inspector) or the license is changed to cover activities covered under more than one Act (e.g., licensed as an inspector under the USGSA, then adding inspector level under the AMA).
- (2) If it is a succeeding license every 3 years and in accordance with the schedule below.
- On the last day of the month in accordance with the alphabetical schedule of licensee's last name as follows:

For Licensees Whose Last	Termination Date
Name Begins With	Last Day of the Month
A	January
В	February
C, D	March
E, F, G	April
H, I, J	May
K, L	June
M	July
N, O, P, Q	August
R	September
S, T, U, V	October
W	November
X, Y, Z	December

b. <u>Exceptions to the 3 Year Period</u>.

- (1) Upon request of a licensee and for good cause shown, the FOM may advance or delay the termination date for a period not to exceed 60 days.
- (2) Licenses issued to persons under contract with FGIS to perform AMA activities shall terminate upon the terms of the contract.
- (3) Official personnel who upgrade (e.g., technician to inspector) or combine their licenses (combination USGSA\AMA license) will have their current license terminated on the date that the license is upgraded.
- (4) Licenses that have been automatically suspended because of change in employment, or voluntarily suspended (at the request of the licensee), will be terminated on the date specified by the field office.

14. RENEWAL OF LICENSES

a. <u>Renewal Examinations</u>.

FGIS may require triennial renewal examinations on the USGSA or AMA and Regulations. If the FOM requires the licensee to be tested, use the License Renewal Table to determine testing responsibilities and the type of examination to administer.

b. Field Office Responsibilities.

- (1) Issue a notice of termination (license renewal letter) to licensees at least 60 days in advance of the termination date. Field offices may use the standardized form (see attachment 3), or create their own form provided that the following information is shown:
 - (a) Detailed instructions for requesting renewal of licenses;
 - (b) A statement whether a reexamination is required;
 - (c) If a reexamination is required, the nature and scope of the reexamination; and
 - (d) Conflict of interest questions.
- (2) For samplers and technicians:
 - (a) Review the completed renewal notice;
 - (b) Review the completed score sheet (*if applicable);
 - (c) Update the profile sheet;
 - (d) Issue a new license; and
 - (e) Send the updated profile sheet and license to the agency.
- (3) For Weighers and Inspectors:
 - (a) Review the completed renewal notice;
 - (b) Arrange with the agency for a mutually agreeable time and place for administering exams (*if applicable);
 - (c) Prepare the testing material, administer the exam, score the exam (*if applicable);
 - (d) Notify the agency and licensee of the results (*if applicable); and
 - (e) If the licensee successfully passes the exam, (*if applicable), update the profile sheet, issue a new license, and send the updated profile sheet and license to the agency.

- c. <u>Official Agency Responsibilities</u>.
 - (1) For Samplers and Technicians:
 - (a) Review the completed renewal notice and profile sheet;
 - (b) Prepare and administer written exams (*if applicable);
 - (c) Complete a score sheet (*if applicable); and
 - (d) Promptly forward the score sheet (*if applicable) and renewal notice to the field office. (The field office must receive all material prior to the license termination date.)
 - (2) For Weighers (if required by Field Office Manager):
 - (a) Review the completed renewal notice and profile sheet;
 - (b) Administer written exam(s);
 - (c) Complete a score sheet; and
 - (d) Promptly forward the score sheet and renewal notice to the field office. (The field office must receive all material prior to the license termination date.)

		LICENSE RENEWALS		
Туре	USGSA/AMA	Required Exams	Testing Responsibilities	Number of Questions/Samples
Sampler	USGSA	USGSA & Regulations	Official Agency	10
Warehouse Sampler	USGSA	USGSA & Regulations	* FGIS/Official Agency	10
Technician	USGSA	USGSA & Regulations	Official Agency	10
Weigher	USGSA	USGSA & Regulations	**FGIS/Official Agency	10
Inspector	USGSA	USGSA & Regulations	FGIS	10
Sampler	AMA	AMA & Regulations	Official Agency	5
FGIS Contract Sampler	AMA	Practical	FGIS	
Technician	AMA	AMA &Regulations	Official Agency	5
Inspector	AMA	AMA & Regulations	FGIS	10

^{*} Official Agency or Field Office as applicable. The field office assumes the responsibilities and functions assigned to the official agency when there is no agency operating in the area where the service is requested.

15. SUSPENSION, REVOCATION, AND CANCELLATION OF LICENSES

a. Suspension Period.

FGIS may suspend licenses for a period of not more than one continuous year before it must take further action (cancellation). Licenses that are put in a suspension status and due to terminate within a year of the effective suspension date will be limited to a suspension period that coincides with the termination date. For example: if a licensee was put in a suspension status on January 31, 2000, and the license termination date was August 31, 2000, the suspension period would be limited to the 7 month period between the suspension date and termination date.

^{**} Under certain conditions, FOMs may authorize agency managers or his/her designee to administer the exams.

b. <u>Automatic Suspension of License by Change in Employment.</u>

A license issued to an individual who is employed by an agency shall be automatically suspended when the employee ceases to be employed (i.e., removed from the agency roster) by the agency. If the individual is reemployed by the agency or employed by another agency within 1 year of the suspension date and the license has not terminated in the interim, upon request of the licensee, the license will be reinstated subject to the provisions of sections 800.172 and 800.173 of the USGSA, or section 68.81of the AMA, as applicable.

c. Voluntary Cancellation or Suspension of Licenses.

Upon request of the licensee, FGIS may cancel a license or suspend a license for a period of time not to exceed 1 year. A license that has been voluntarily suspended shall be returned by FGIS upon request by the licensee within 1 year, subject to the provisions of section 800.172 of the USGSA or section 68.81 of the AMA, as applicable.

d. Summary Revocation of Licenses.

(1) USGSA Licenses.

FGIS may summarily revoke licenses in accordance with section 800.178 of the USGSA upon finding that the licensee has been convicted of an offense either prohibited by Section 13 of the USGSA or prohibited by Title 18 of the United States Code, with respect to the performance of services under the USGSA.

(2) AMA Licenses.

FGIS may suspend or summarily revoke AMA licenses if the licensee willfully, carelessly, or through incompetence fails to perform the duties specified in the AMA, regulations, standards, or the instructions or becomes incapable of performing required duties as specified under the scope of the license.

e. <u>Summary Cancellation of Licenses</u>.

FGIS may summarily cancel a license when:

- (1) The license has been under voluntary or automatic suspension for a period of 1 year and there has been no request for return of the license or a request for return of the license has been dismissed; or
- (2) The licensee has died or fails to surrender the license in accordance with section 800.175 of the USGSA or section 68.81 of the AMA, as applicable.

16. EXAMINATION MATERIAL

a. <u>Responsibilities</u>.

Examinations will be prepared by the agency (FGIS or the official agency) responsible for administering the exam. Refer to section 9, "Testing Responsibilities", and Section 14, "Renewal of Licenses", for specific responsibilities.

b. <u>Accessing Written Examinations</u>.

FGIS provides information (instructions, test questions, score sheets, etc.) required for official agencies and field offices for administering written examinations. Official agencies may access the Grain Inspection, Packers and Stockyards Administration (GIPSA) website to open the licensing testing section. Field office personnel will access the material through the internal website address.

c. <u>Sensory Examinations</u>.

- (1) Samples for odor detection or odor determination are prepared by the agency (official agency or FGIS, as applicable) responsible for testing.
- (2) The S. Ishihara Color vision test and answer sheets are available at FGIS field offices. See Attachment 6 of this directive for a copy of the color vision test report. Official agencies administering the test may elect to purchase the test or make arrangements to use the field office's test.

d. Practical Examinations.

The agency (Official Agency or FGIS) responsible for administering the examination will prepare material (e.g., odor samples, analytical portions for interpretive factors) for practical examinations.

17. SCOPE OF EXAMINATIONS

Examinations or reexaminations may include tests on the applicable provisions and regulations of the USGSA/AMA, the Official U.S. Standards for Grain, the procedures for the inspection and weighing of grain, rice, and commodities, the instructions, on-site performance evaluations, and color vision or olfactory examinations. See Section 18, "Testing Requirements," for specific information on examinations required for each type of license.

a. Written Examinations.

NOTE: The examiner must score each written examination independently of all other written examinations.

- (1) USGSA/AMA and regulations Questions covering the appropriate USGSA/AMA and regulations. This is an open book examination.
- (2) Specific function Questions that are specific to the function (sampling, technical, weighing, inspection) applied for. This is a closed book exam (exams for USGSA samplers and warehouse samplers include questions concerning general sampling procedures).
- (3) Assignment of Grade Assigning grade to a sample with given factors and/or conditions. This is an open book examination.

b. <u>Sensory Examinations</u>.

(1) Odor Detection Test.

The odor detection test is administered to applicants for sampler, technician, and warehouse sampler licenses to determine whether they can **detect** odor (it is not necessary for the applicant to determine the specific type of odor).

The examiner shall prepare and administer a test consisting of 5 samples of the same kind and class of grain/rice/commodity, as applicable: 2 samples with a distinct, unmistakable odor, and 3 samples with a normal odor. The samples should be similar in appearance and occupy the same amount of space in each of the sample containers.

(2) Color Vision Test.

The color vision exam is used as a screening test. Applicants must take the exam at any time prior to, or when they apply for a license for interpretive factor testing, or for an inspector's license, as applicable. If the FOM delegates the color vision testing to the official agency, the agency manager or their designee must administer the exam, certify the results, and forward them to the field office.

A total score below 73 percent accuracy (11 correct out of a possible 15) is an indication that the applicant may have one of four types of red-green color deficiency.

- (a) Protanopia Blue-green appears grey, red-purple appears grey.
- (b) Protanomalia Blue-green appears indistinct greyish, red-purple appears indistinct greyish.
- (c) Deuteranopia Green appears grey, purple-red appears grey.
- (d) Deuteranomalia Green appears indistinct greyish, purple-red appears indistinct greyish.

NOTE: The FOM will not allow an exchange of interpretive factor samples between the QAS and the applicant, or administer any exam involving interpretive factor testing until the color vision exam test has been completed and results reviewed.

c. <u>Practical Competency Examinations</u>.

(1) <u>Sampler Functions</u>.

(a) Sampling of Grain.

Applicants must sample, in the presence of an examiner, a lot of grain with the type of device they are applying for, and complete a work record (e.g., pan ticket) with the pertinent information concerning the carrier and sample (e.g., carrier identification, average depth of grain sampled, unusual conditions).

(b) Examination of Stowage.

Applicants must examine, in the presence of an examiner, each type of conveyance used most frequently in their area and complete a work record (e.g., stowage exam worksheet) with the results of the examination.

(2) <u>Warehouse Sampler</u>.

Applicants must perform, in the presence of an examiner, a stowage examination on the type of carrier/container typically loaded, if applicable, and an examination of the FGIS-approved mechanical sampling system. Additionally, the applicant must sample, in the presence of an examiner, a lot of grain with the mechanical sampler, divide a sample to the prescribed size, and complete a sampling report for the lot.

(3) <u>Technician.</u>

(a) <u>Non-Interpretive Inspection Function</u>.

Applicants must perform, in the presence of an examiner, the testing procedures for the function for which they are applying for, and record the test results on a work form that is typically used by their agency.

(b) Handling of Grain Function.

Applicants must show the examiner the delivery systems and distinguish all "in" and "out" legs, belts, and scales, and point out all diversion and seal points. Additionally, the applicant must display practical knowledge of the applicable truck, rail, and vessel loading and unloading operations.

(4) Weigher.

Applicants must explain (to the examiner) information for movements (in/out as applicable) of trucks, railcars, barges and ships (as applicable) at the elevator where their weighing duties are assigned. Additionally, applicants must demonstrate the ability to properly complete work records (e.g., spill logs, scale record book, weight loading log) and weight certificates.

Examiners should use the weighing practical exam examination worksheet for evaluating the applicant's performance. The worksheet is available under the licensing section of the GIPSA website.

(5) Technician (Interpretive Factor Analysis) and Inspector.

(a) <u>Mathematical Assessment</u>. (A calculator may be used for this exam)

Applicable to grains, rice, beans, peas, lentils, other commodities (e.g., safflower, confectionary sunflower seed, mustard seed, rapeseed, popcorn, kamut), and hops.

This exam is applicable only if FGIS has never tested the applicant. The examiner will test the applicant on five word problems on calculating percentages of factor(s).

This test is required for a license to perform interpretive analysis on factors calculated as percentages (e.g., foreign material, damaged kernels) and is not applicable to count factors (e.g., garlic count).

(b) Odor Determination.

Applicable to grains, rice, beans, peas, lentils, and other commodities (safflower, confectionary sunflower seed, mustard seed, rapeseed, popcorn, kamut).

To determine if the applicant can correctly identify the type of odor (if present) in the samples. The examiner shall prepare and administer a test consisting of 5 samples of the same kind and class of grain. The samples should be similar in appearance and occupy the same amount of space in each of the sample containers. This test is not required for technicians unless they specifically apply for the odor determination function.

(c) <u>Sample Processing</u>.

Applicable to grains and rice.

To determine if the applicant can process a sample to the appropriate work portion sizes and perform analysis for factors (e.g., test weight, moisture, dockage, shrunken and broken kernels). The FOM may waive this test in part, or fully, if the applicant is licensed as a technician or an inspector to perform the factor determinations.

If the applicant has not been previously tested on all of the factors comprising the grade determination (e.g., sound barley, other grains, foreign material), they must demonstrate the ability to successfully perform these analyses.

(d) General Observation and Special Factor Determination.

Applicable to grains, rice, beans, peas, lentils, and other commodities (e.g., safflower, confectionary sunflower seed, mustard seed, rapeseed, popcorn, kamut).

To determine whether the applicant can recognize whether special factors or conditions are present (e.g., ergot, garlic, stones, cob joints and chaff) that would necessitate an additional procedure or analysis. The examiner shall prepare whole (containing foreign material and/or dockage) samples of the typical work portion size (e.g., 1,000 grams) for the analysis. If a condition or factor is present, the applicant must provide a separation for the factor(s). This test is not required for technicians.

(e) Factor Testing (number of samples and type of factor dependent upon type of grain or rice - see section 18 "Factor Testing List").

Applicable to grains and rice.

To determine if the applicant can make accurate interpretive analysis of individual factors (e.g., damaged kernels, heat damage, class, subclass). If FGIS has already licensed an applicant to analyze a particular factor (e.g., class in wheat) it is not necessary to reexamine for that factor. Applicants must show portion size, separation size, and actual result (as reported on the certificate) on the envelope with the separation.

The applicant may use a calculator, interpretive line slides, inspection handbooks, and other reference material for completion of interpretive factor analysis exams.

Some factor determinations may require the applicant to process the sample to make a determination (e.g., foreign material and other grains in oats), while other determinations (e.g., damage, heat damage in corn) can be made on precut portions.

(f) <u>Sample Analysis</u>.

Applicable to beans, peas, lentils, and other commodities (e.g., safflower, confectionary sunflower seed, mustard seed, rapeseed, popcorn, kamut), and hops.

To determine if the applicant can proficiently analyze samples for all factors. Applicant must show portion size, separation size, and actual result (as reported on the certificate) on the envelope with the separation.

The applicant may use a calculator, interpretive line slides, inspection handbooks, and other reference material for completion of interpretive factor analysis exams.

18. TESTING REQUIREMENTS

Use the following tables to determine the examination material required for each specific USGSA/AMA license.

USGSA LICENSES				
TYPE	REQUIRED EXAMS	NUMBER OF QUESTIONS/SAMPLES		
Sampler (Initial Function)	Act & Regulations Sampling (General & Specific Type) Odor Detection * Practical	10 Questions 10 Questions (5 general & 5 specific) 5 Samples		
Sampler (Additional Function)	Specific Sampling Method Practical	5 Questions		
Warehouse Sampler	Act & Regulations Sampling (General and Specific Type (D/T)) Stowage Odor Detection Practical	10 Questions 10 Questions (5 general & 5 D/T) 10 Questions 5 Samples		
Technician (Handling of Grain)	Act & Regulations (restrict questions to weighing) Handling of Grain Procedures Practical	10 Questions 10 Questions		
Technician (Initial Technical Function)	Act & Regulations (if never previously tested) Technical Function Odor Detection (if never previously tested) Practical	10 Questions 5 Questions per function 5 Samples		
Technician (Additional Technical Function)	Technical Function Practical	5 Questions per function		
Technician (Interpretive Factor Analysis)	Interpretive Factor Color Vision (if never previously tested) Mathematical Assessment (if never previously tested) Sample Processing ** Interpretive Factor Analysis	5 Questions per factor 15 Plates 5 Questions ** See Factor Testing List		
Weigher	Act & Regulations (restrict questions to weighing) Weighing Procedures Practical	10 Questions 20 Questions		

USGSA LICENSES			
ТҮРЕ	REQUIRED EXAMS	NUMBER OF QUESTIONS/SAMPLES	
Inspector (Initial Grain)	Act & Regulations Specific Grain Assignment of Grade Mathematical Assessment (if never previously tested) Color Vision *** (if never previously tested) Odor Determination Sample Processing ** General Observation/Special Factor Determination Interpretive Factor Analysis	10 Questions 10 Questions 5 Questions 5 Questions 15 Plates 5 Samples (minimum) ** Discretion of Tester See Factor Testing List	
Inspector (Additional Grain)	Specific Grain Assignment of Grade Odor Determination Sample Processing ** General Observation/Special Factor Determination Interpretive Factor Analysis	10 Questions 5 Questions 5 Samples (minimum) ** Discretion of Tester See Factor Testing List	
Inspector (Additional Interpretive Factor)	Specific Factor Sample Processing ** Interpretive Factor Analysis	5 Questions per factor ** See Factor Testing List	

- * Odor detection examination for samplers and technicians is to determine if the applicant can detect odor, not to define the odor detected.
- ** Sample processing portion of examination may be waived in part, or fully, (at the option of the FOM) if the applicant is already licensed as an inspector, or is licensed as a technician and is competent at sample processing. If testing is necessary, the FOM will determine the scope of the test.
- *** The color vision exam is used as a screening test. Applicants must take the exam at any time prior to, or when they apply for the interpretive factor testing or inspector license, as applicable. If the FOM delegates the color vision testing to the official agency, the agency manager or their designee must administer the exam, certify the results, and forward them to the field office.

NOTE: The FOM will not allow an exchange of interpretive factor samples between the QAS and the applicant, or administer any interpretive factor test until the color vision exam test has been completed and results reviewed.

AMA LICENSES				
ТҮРЕ	REQUIRED EXAMS	NUMBER OF QUESTIONS/SAMPLES		
Sampler (Initial Function)	Act & Regulations Specific Sampling Method Odor Detection Practical	5 Questions 5 Questions 5 Samples		
Sampler (Additional Function)	Specific Sampling Method Odor Detection Practical	5 Questions 5 Samples		
FGIS Contract Sampler	Practical			
Technician (Initial Technical Function)	Act & Regulations (if never previously tested) Technical Function Odor Detection Practical	5 Questions 5 Questions per function 5 Samples		
Technician (Additional Technical Function)	Technical Function Odor Detection Practical	5 Questions per function 5 Samples		
Technician (Bulk Weighing)	Act & Regulations (if never previously tested) Weighing Procedures Practical	5 Questions 20 Questions		
Technician (Interpretive Factor Analysis - Applicable to rice only)	Odor Detection Interpretive Factor Color Vision (if never previously tested) Mathematical Assessment (if never previously tested) Sample Processing Factor Analysis	5 Samples 5 Questions per factor 15 Plates 5 Questions See Factor Testing List		
Inspector (Initial Rice License) Act & Regulations Specific Commodity Mathematical Assessment (if never previously tested) Assignment of Grade Color Vision (if never previously tested) Odor Determination Sample Processing General Observation/Special Factor Determination Factor Analysis		10 Questions 10 Questions 5 Questions 5 Questions 15 Plates 5 Samples (minimum) Discretion of Tester See Factor Testing List		
Specific Commodity Additional Rice License) Assignment of Grade Odor Determination Sample Processing General Observation/Special Factor Determination Factor Analysis		10 Questions 5 Questions 5 Samples (minimum) Discretion of Tester See Factor Testing List		

AMA LICENSES			
ТҮРЕ	REQUIRED EXAMS	NUMBER OF QUESTIONS/SAMPLES	
Inspector (Initial License for Beans, Peas, and Lentils)	Act & Regulations Specific Commodity Mathematical Assessment (if never previously tested) Assignment of Grade Color Vision (if never previously tested) Odor Determination General Observation/Special Factor Determination Sample Analysis - all factors Sample Analysis - all factors Sample Analysis - all factors	10 Questions 10 Questions 5 Questions 5 Questions 15 Plates 5 Samples (minimum) Discretion of Tester 6 Samples - Beans 6 Samples - Peas 3 Samples - Lentils	
Inspector (Additional License for Beans, Peas, and Lentils)	Specific Commodity Assignment of Grade Odor Determination General Observation/Special Factor Determination Sample Analysis - all factors Sample Analysis - all factors Sample Analysis - all factors	10 Questions 5 Questions 5 Samples (minimum) Discretion of Tester 6 Samples - Beans 6 Samples - Peas 3 Samples - Lentils	
Inspector (Limited License for Beans or Peas)	Act & Regulations Specific Commodity Mathematical Assessment (if never previously tested) Color Vision (if never previously tested) Assignment of Grade Odor Determination General Observation/Special Factor Determination Sample Analysis - all factors	10 Questions 10 Questions 5 Questions 15 Plates 5 Questions 5 Samples (minimum) Discretion of Tester 2 Samples	
Inspector (Initial License for Safflower, Rapeseed, Mustard Seed, Confectionary Sunflower Seed, Popcorn, and Kamut)	Act & Regulations (if never previously tested) Specific Commodity Mathematical Assessment (if never previously tested) Color Vision (if never previously tested) Odor Determination General Observation/Special Factor Determination Sample Analysis - all factors	10 Questions 5 Questions 5 Questions 15 Plates 5 Samples (minimum) Discretion of Tester 2 Samples	
Inspector (Additional License for Safflower, Rapeseed, Mustard Seed, Confectionary Sunflower Seed, and Kamut)	Specific Commodity Odor Determination General Observation/Special Factor Determination Sample Analysis - all factors	5 Questions 5 Samples (minimum) Discretion of Tester 2 Samples	
Inspector (Hops)	Act & Regulations (if never previously tested) Specific Commodity Mathematical Assessment (if never previously tested) Practical -Sampling Procedures & Sample Analysis	10 Questions 5 Questions 5 Questions 2 Samples	

Official personnel who are licensed to perform bulk weighing under the USGSA are automatically authorized to perform bulk weighing under the AMA.

The FOM may waive the sample processing portion of examination in part, or fully, (at the option of the FOM) if the applicant is already licensed as an inspector, or is licensed as a technician and is competent at sample processing. If testing is necessary, the FOM will determine the scope of the test.

The color vision exam is used as a screening test. Applicants must take the exam at any time prior to, or when they apply for a license for interpretive factor testing, or for an inspector's license, as applicable. If the FOM delegates the testing to the official agency, the agency manager or their designee must administer the exam, certify the results, and forward the results to the field office.

Applicable to samplers and technicians (if never previously tested) applying for a license to sample.

An applicant can acquire a "limited" inspector's license to grade only specific types of peas or beans (e.g., a license to grade garbanzo beans ony).

NOTE: The FOM will not allow an exchange of interpretive factor samples between the QAS and the applicant, or administer any interpretive factor test until the color vision exam test has been completed and results reviewed.

19. FACTOR TESTING LIST

Use the following lists to determine the type of factors tested for each grain, rice, or commodity and the number of samples/sample portions per factor.

USGSA FACTOR LIST			
Grain	Number of Samples Per Factor	Factors	
Barley - Class Barley	2	Dockage, subclass, thin, foreign material, plump, wild oats, other grains, broken kernels, damaged kernels, heat damage	
Barley – Class Malting Barley	3	Skinned and broken kernels, foreign material, other grains, malting factors, wild oats, other grains, subclass, damaged kernels	
Canola	3	Heat damage, green damage, damaged kernels total (includes heat and green damage), conspicuous admixture (ergot, sclerotinia, stones), total dockage (includes conspicuous admixture), inconspicuous admixture, glucosinolates	
Corn	3	Broken corn & foreign material, class (corn of other colors)	
	5	Damaged kernels, heat damage	
Flaxseed	2	Dockage, damaged kernels, heat damage	
Oats	3	Foreign material, other grains, wild oats, heat damage, other damaged kernels	
Rye	3	Thin rye, foreign material other than wheat, total foreign material, dockage, damaged kernels, heat damage	
Sorghum	3	Dockage, broken kernels & foreign material, foreign material	
	5	Class, damaged kernels, heat damage	
Soybeans	3	Foreign material, splits, class (soybeans of other colors)	
	5	Damaged kernels, heat damage	
Sunflower Seed	3	Foreign material, damaged kernels, heat damage, dehulled seed	

USGSA FACTOR LIST		
Triticale	3	Damaged kernels, heat damage, foreign material total, foreign material other than wheat or rye, shrunken and broken kernels, dockage
Wheat-Initial Limited License (2 classes minimum)	2 per class 2 per class	Foreign material, dockage, shrunken and broken kernels Damaged kernels, heat damage, class (wheat of other class, contrasting class), subclass (if applicable)
Wheat-Additional Class	2	Foreign material, dockage, shrunken and broken kernels, damaged kernels, heat damage, class (wheat of other class, contrasting class), subclass (if applicable)
Wheat-All Classes	4 9	Foreign material, dockage, shrunken and broken kernels Damaged kernels, heat damage, class (wheat of other class, contrasting class), subclass (if applicable)

Examiners may prepare precut portions for testing (e.g., 250 grams for damage and heat damage in corn) certain factors while other factors (e.g., broken corn and foreign material) must be tested on the basis of the sample as a whole (1,000-gram portion).

Examiners may add official criteria factors (e.g., stress cracks in corn, seed count in soybeans) to the list of factors for the practical exam if the analysis is typically requested as part of the grade inspection request. Examiners will determine the number of samples to test for the particular factor.

A limited wheat license is defined as a license to grade a **minimum** of 2 classes of wheat. Examiners will test licensees applying for their initial limited wheat license on the primary class of wheat that is marketed in their area and another class (as determined by the FOM) that may form a typical mix (e.g., hard red winter/soft red winter, hard red spring/durum) or be marketed in their area.

In areas where only one type of wheat is typically graded, the examiner will prepare three samples of the predominant type wheat and one sample from each remaining class of wheat, excluding unclassed wheat. In areas where two classes of wheat are typically graded, the examiner will prepare two samples for the predominant types and one sample for each remaining class of wheat, excluding unclassed wheat.

AMA FACTOR LIST			
Commodity	Number of Samples Per Factor	Factors	
Rough Rice	3	Type, class, dockage, milling yield, whole kernels, total rice and whole kernels, heat damage, total seeds, red rice and damaged kernels, other types, chalky kernels, color, paddy kernels	
(other factors if applicable)		Broken kernels, large broken kernels	
Brown Rice	3	Type, class, milling yield, total rice and whole kernels, paddy kernels, total seeds, total broken kernels, heat damage, red rice and damaged kernels, chalky kernels, other types, well milled kernels, broken kernels removed by a 6 plate or a 6 ½ sieve, whole kernels, related and unrelated material	
(other factors if applicable)		Milling analysis, total broken kernels	
Milled Rice	3	Type, class, milling degree, paddy kernels, total seeds, heat damage, red rice and damaged kernels, chalky kernels, total broken kernels, other types, foreign material	
(other factors if applicable)		Kernels damaged by heat, parboiled kernels in nonparboiled rice, 30 sieve material, well-milled kernels, enrichment, total oil and free fatty acid	
Lentils	3	Class, dockage, weevil damage, heat damage, damage, splits, foreign material, skinned, color, size	
Beans (applicable to all classes)	6	Damage, foreign material total, foreign material (stones), splits, contrasting classes, classes that blend	
(<u>additional factors</u>) Pea Beans		Badly damaged	
Baby Lima and Miscellaneous Beans		Badly damaged, blistered, wrinkled, broken	
Large Lima Beans		Badly damaged, total blistered, wrinkled and defects, broken, size	
Safflower	2	Dockage, other grains, damaged kernels total	
Rapeseed	2	Dockage, damaged kernels total, inconspicuous admixture	
Confectionary Sunflower Seed	2	Dockage, admixture, purity, dehulled seed, damaged kernels total, seed size	

AMA FACTOR LIST			
Peas (Whole and Split) (additional factors) Whole Peas Split Peas	6	Size, class, color, foreign material, damage, heat damage, weevil damage, bleached Other classes, split peas, shriveled peas with cracked seedcoats Contrasting split peas, whole peas, white caps	
Popcorn	2	Foreign material, damaged kernels, heat damage	
Mustard Seed	2	Dockage, conspicuous admixture (includes buckwheat and other weed seeds), purity, damaged kernels total, inconspicuous admixture	
Kamut	2	Dockage, shrunken and broken kernels, damaged kernels total, heat damage, foreign material	

Number of samples to be determined by the examiner.

For a limited license (e.g., Garbonzo Beans only), the requirement is 2 samples.

20. TIME ALLOTMENT

- a. USGSA and AMA Written Exams five minutes per question is allotted for all exams (including renewals).
- b. Odor Detection three minutes per sample.
- c. Mathematical Assessment five minutes per question.
- d. Color Vision three seconds per plate.
- e. Practical Examinations.
 - (1) Sampling, technical functions, sample processing a sufficient amount of time (to be determined by the FOM, QAS, agency manager, or testing official as applicable).
 - (2) Non-interpretive factors (e.g., test weight, dockage, shrunken and broken kernels) five minutes per individual factor per sample not to exceed a total of fifteen minutes for 3 or more factors.

- (3) General observation and special factor determination typically five to fifteen minutes per sample. Additional time may be allowed due to the difficulty of the sample. (Actual analysis time to be determined by the testing official.)
- (4) Interpretive factor testing.
 - (a) USGSA factors and rice (e.g., damaged kernels, class, subclass) typically five to fifteen minutes per factor per sample. Additional time may be allowed due to the difficulty of the sample. (Actual analysis time to be determined by the testing official.)
 - (b) Commodities (peas, beans, lentils, safflower, confectionary sunflower seed, rapeseed, popcorn, kamut, mustard seed) thirty to forty-five minutes per sample on average. Additional time may be allowed due to the difficulty of the sample. (Actual analysis time to be determined by the testing official.)
 - (c) Hops Analysis time to be determined by the testing official.

21. SCORING SYSTEM

- a. Applicants must score a minimum of 80 percent on all applicable written (including license renewal) exams, odor detection/determination tests, and mathematical assessments.
- b. Color Vision FGIS uses this exam as a screening test. Examiners record the applicant's response and calculate the total percentage of correct responses. A total score below 73 percent accuracy (11 correct out of a possible 15) is an indication that the applicant may have red-green color deficiency.
- c. Testing officials will apply a pass/fail scoring system for sample processing and for general observation and special factor determinations.
- d. An average score of 80 percent or more must be achieved on <u>each factor</u> that is tested. For example, if damaged kernels and heat damage are tested for in corn, the applicant must achieve an average minimum score of 80 percent for the five damaged kernels portions as well as an average minimum score of 80 percent for the five heat damage sample portions.

e. The formula for determining the percent of grading accuracy is as follows:

$$(X - Y1)$$
 x $100 = Percent Accuracy$
(X + Y2)

X = original percent for the grading factor, Y1 = percent of overpick, Y2 = percent of underpick

f. Examiners score practical examinations for sampling, stowage examinations, technical functions, and handling of grain on a pass/fail system.

22. FAILURE TO PASS EXAMINATIONS

a. Retesting.

FGIS will provide applicants the opportunity to be retested on any written, practical, or sensory examination. The FOM and/or agency manager (as applicable) will determine the appropriate waiting period before an applicant can be retested. The waiting period can be determined through methods such as sample exchanges, training classes, or pre-testing.

Applicants will be retested only on the individual exam (e.g., Assignment of Grade, Odor Determination) that they initially failed. For practical exams (e.g., corn, rough rice) that require multiple factor testing, applicants will be retested only on the factor(s) that they failed to achieve a passing score (80 percent) on.

b. Restrictions.

- (1) If an applicant fails an odor detection test (applicable to sampler, warehouse sampler, and technician licenses only), they cannot be licensed to perform either a sampling or grading function until passing a retest.
- (2) If an applicant fails the mathematical assessment they will not be permitted to take any further testing (e.g., factor testing, general observation and special factor determination) that involves a calculation of percentages until passing a retest.
- (3) If an applicant has not successfully passed all segments for acquiring a particular grain, rice or commodity license, they are restricted from assigning a grade to a sample.

23. REEXAMINATIONS OF LICENSEES FOR COMPETENCY

a. Justification for Reexamination.

FGIS will reexamine licensees for competency whenever the FOM determines, in consultation with the Director of Field Management Division, that the licensee's duty performance is questionable and that reexamination is appropriate under the circumstances. Determinations will be based on official reports and observations such as:

- (1) Analyses of grading performance reports from the QA\QC program;
- (2) Investigative reports, supervision reports, and performance reports;
- (3) Other indications that their duty performance or physical condition would impair their ability to fulfill their responsibilities.

b. Reexamination Notice.

The FOM will notify licensees by certified mail if FGIS will reexamine them for competency. The notification letter will state the basis for the action, provide details on the scope of the reexamination, and provide information on the date, time, and location where FGIS will administer the reexamination. Additionally, the notice will provide the licensee with an alternative (licensees may request voluntary cancellation of their license or function(s)) to the reexamination process.

c. Neglect or Refusal to be Reexamined.

If licensees refuse to be reexamined but do not request voluntary cancellation, or fail to report for reexamination without reasonable cause, the FOM will initiate administrative action to revoke the license or function(s). If licensees terminate employment without responding to the reexamination notice, FGIS will suspend the license (automatic suspension) and a reexamination for competency will be required for reinstatement of the license or function(s).

d. Examinations to be Administered.

Depending on the nature of the licensee's deficiency, reexaminations will consist of sensory testing and/or written competency testing and/or practical competency examinations. The FOM will determine the scope of the reexamination.

The FOM is responsible for preparing the examination material, administering the examination(s), and scoring the examination(s). Examiners will follow the procedures described in this directive for administering and scoring examinations.

The FOM will provide notification to the licensee, official agency manager, and the Director of Field Management Division of the results of the reexamination.

e. Failure to Pass Reexaminations for Competency.

Licensees who fail one or more of the tests in an initial reexamination for competency will be given the following options:

- (1) Request voluntary cancellation of their license or function(s); or
- (2) Take a subsequent reexamination on the failed test(s).

(Licensees must take any subsequent reexamination within 30 calendar days from the date of notification of the initial reexamination failure. Failure to pass the subsequent reexamination will result in administrative action to revoke the license or the appropriate function(s).)

24. PERFORMANCE REPORTS

FOMs are ultimately responsible for determining if an official agency and their licensed employees are performing inspection and weighing duties according to FGIS instructions. To support any administrative decision made by FGIS in regards to the performance of a licensee or official agency, a performance documentation system must be in place. To assist the FOM in tracking the performance of a licensee/agency, FGIS has developed a reporting system form, "Performance Report" (see Attachment 1).

a. Purpose.

The purpose of issuing a Performance Report is to:

- (1) Supplement the QA\QC system reports;
- (2) Advise a licensee or agency, as applicable, that FGIS has performed supervision on their inspection or weighing activity;
- (3) Document the licensee's or agency's (as applicable) performance;
- (4) Alert agencies that additional training may be needed;
- (5) Promote uniformity in inspection and weighing activities; and
- (6) Provide a basis for reexamination for competency of a licensed agency employee and, when necessary, initiate appropriate administrative action.

b. Reporting Requirements.

The FOM can use the Performance Report included in this directive to record supervision information or elect to use an alternate form. At a minimum, the report must show:

- (1) Information concerning the employee (name, title, agency);
- (2) Supervision date;
- (3) Description of supervised activity;
- (4) Results of supervision.

NOTE: Do not use the form to report willful violations of the USGSA/AMA that are of a serious nature and are required to be reported in accordance with FGIS Directive 9070.6, "Reporting Violations of the United States Grain Standards Act and the Agricultural Marketing Act of 1946". This involves all violations of Section 13 (a) (7) and (8) or (b) (4) of the USGSA and includes, but is not limited to other violations such as sample manipulation and altering official forms or records that tend to deceive or that result in the issuance of false or incorrect certificates.

c. <u>Filing Requirements</u>.

Maintain a copy in the individual's licensing file (applicable to the official agency and the supervising field office).

25. ENFORCEMENT ACTIONS

FGIS may issue a Cautionary Letter or Warning Letter to licensees who violate a provision of the USGSA/AMA, regulations, or instructions, or subject them to a temporary action, other-than-temporary action, or criminal prosecution. The type of action FGIS takes depends on the nature of the violation, how frequently a licensee violated a procedure or provision, whether knowingly and/or willfully, and other matters in the case.

a. Reporting Apparent Violations.

FGIS requires licensees and authorized personnel to immediately report apparent violations of the USGSA/AMA, regulations and instructions in accordance with FGIS Directive 9070.6, "Reporting Violations of the United States Grain Standards Act and the Agricultural Marketing Act of 1946". Other persons may submit information regarding apparent violations or unwarranted actions by licensed personnel to the Director of the Compliance Division.

b. Letters.

(1) <u>Cautionary Letters</u>.

The FOM, with the approval of the Director of Compliance Division, issues Cautionary Letters to licensees for the first-time violations, or for violations which they have committed again after an extended period of time (2 years).

FGIS shall base the issuance of a Cautionary Letter on documented evidence and will make it a part of the licensee's file. If future violations of a similar or related nature occur, the licensee may be subject to more serious actions, such as an action to revoke the license.

(2) Warning Letters.

Warning letters are formal notices that the FOM issues (with the approval of the Director of Compliance) to licensees that allege that licensees have knowingly and/or willfully committed a serious violation. They are issued for serious violations such as offenses prohibited by Section 13 of the USGSA and by the penal statutes in Title 18 of the United States Code.

The FOM shall base the issuance of a letter on a thorough investigation of the alleged violation and on documented evidence. Warning letters are an alternative to initiating more severe enforcement actions, such as actions to suspend or revoke licenses.

(3) <u>Complaint Letters</u>.

The Director of Compliance Division shall issue Complaint Letters to initiate or propose other-than-temporary action for the purpose of suspending or revoking a license, refusing to renew a license, or refusing to return a suspended license.

The Director of Compliance Division issues Complaint Letters when he/she has reason to believe that licensees have willfully and/or knowingly violated, or are willfully or knowingly violating any provisions of the USGSA/AMA, regulations, or instructions, and the issuance of a warning letter would not be an adequate penalty.

c. <u>Temporary Actions</u>.

The Administrator may temporarily (up to 30 calendar days) suspend a license, refuse to return a suspended license, or refuse to renew a license without giving the licensee an opportunity for a hearing. The FOM shall take no action without the approval of the Director of Compliance Division.

The Administrator may initiate temporary actions when he/she has reason to believe that the action is in the best interest of the inspection and weighing programs and/or the public health, interest, or safety.

(1) Notice of a Temporary Action.

The Compliance Division will provide written notification of the temporary action to the licensee and the official agency. Temporary actions are effective as soon as the licensee receives the notice.

(2) <u>Termination of a Temporary Action</u>.

Within 30 days after the licensee receives a notice of temporary action, FGIS will take one of the following actions and promptly notify the licensee and official agency of all proposed and completed actions.

- (a) Terminate the temporary action without prejudice;
- (b) Terminate the temporary action and issue a suitable cautionary or warning letter;
- (c) Give the licensee an opportunity for a hearing and continue the temporary action while pursuing administrative action to suspend or revoke the license; or
- (d) Give the licensee an opportunity for a hearing, terminate the temporary action, and pursue administrative action to suspend or revoke the license.

d. <u>Other-Than-Temporary Actions</u>.

The Administrator may suspend a license, revoke a license or function(s), refuse to renew a license or function(s), or refuse to return a suspended license if, after giving the licensee an opportunity for a hearing, it is determined that the licensee:

- (1) Is incompetent;
- (2) Has issued or caused the issuance of any false, incorrect official certificate or form:
- (3) Has knowingly or carelessly inspected, weighed, or supervised the weighing of grain or commodities improperly;
- (4) Has accepted any money or other consideration, directly or indirectly, for any neglect or improper performance of duty;
- (5) Has used a license, or allowed it to be used, for any improper purpose;
- (6) Has violated any provision of the USGSA/AMA, regulations, and instructions; or
- (7) Has inspected, weighed, or supervised the weighing of grain, rice, or commodities for the purposes of the USGSA/AMA by an unauthorized standard or criteria.

e. <u>Response from Licensee</u>.

A licensee to whom an FOM has issued a Cautionary Letter or Warning Letter is afforded the opportunity to respond (oral or written) to the FOM concerning the alleged violation.

Licensees to whom the Director of Compliance has issued a Complaint Letter are provided the opportunity to submit a reply (specific written statement) and request a formal hearing or informal administrative conference. The licensee must file a reply to a Complaint Letter with the Administrator within the time specified by the letter. Additionally, the licensee or his/her attorney must sign the letter.

f. Formal Hearings and Informal Administrative Conferences.

When the Administrator initiates action to suspend or revoke a license, refuses to return a suspended license, or refuses to renew a license, FGIS will give the licensee involved an opportunity to have an informal administrative conference or a formal hearing. A licensee must submit a written request to the Administrator in order to obtain a conference or hearing.

g. <u>Criminal Prosecution</u>.

FGIS may subject a licensee who commits an offense prohibited by the USGSA/AMA to criminal prosecution. If FGIS criminally prosecutes the licensee and finds him/her guilty, the licensee will be subject to fines and/or imprisonment in accordance with the applicable provisions of the USGSA/AMA. (See Section 203 (h) of the AMA and Section 14 of the USGSA.)

/s/ David Orr

David Orr, Director Field Management Division

PERFORMANCE REPORT

Date:	① [En	ter the date the repo	rt was completed	1]		
Γο: [Enter the official agency manager's name and title][Enter official agency name]						
From:		ter the name of the peter the title of the pe	•	-]	
Licensee Super Date of Superv		_		isee]		
SUPERVISEI	D ACT	IVITY: [Enter th	e inspection/wei	ghing a	ctivity supervised]	
	(type	of conveyance, identificati	on, type of grain, cert	ificate. nu	mber., location, etc.)	
_	<u>y Resu</u> ppropri	lts ate information]	[E		Supervision Results appropriate information	
Check (X) the this report.	e areas	of your inspection. [To be complete	0 01		at were reviewed as a renager]	esult of
Training	_	References Communication			(other)	
The following	action	was taken as a res	sult of your revi	iew:		
			eted by official a	gency m	nanager]	
attach additio	nai pa	ges, if necessary				
Signature and	Date _	[To be completed l	oy official agenc	y manag	ger]	

Please return to field office within 5 days of receipt



United States
Department of
Agriculture

Grain Inspection, Packers and Stockyards Administration ① [Enter first line address]
[Enter second line address]
[Enter third line address]

②[Enter Date]

To:	③[who to?]

From: 4 [who from?]

⑤[Title]

Subject: Suspension of License

We have suspended your United States Grain Standards Act (USGSA) and/or Agricultural Marketing Act (AMA) license number @[enter license number] until ⑦[enter date]. This action is required by the regulations under the Act because you are no longer employed by an official agency.

If a request for the reinstatement of your license is not received before ®[enter cancel date], your license will be canceled without further notice.

Please acknowledge receipt of this memo by signing the attached copy and returning it to this office in the enclosed envelope.

Signature	Date



Grain Inspection, Packers and Stockyards Administration ① [Enter first line address]
[Enter second line address]
[Enter third line address]

②[Enter Date]

To: 3[who to?]

From: 4 [who from?]

⑤[Title]

Subject: Renewal of License No. @[enter number]

In accordance with the termination schedules in the regulations under the United States Grain Standards Act (USGSA) and the Agricultural Marketing Act (AMA), your license will expire on ①[enter date]. Please read the instructions listed below, complete this application form, and promptly return it to the field office.

1. RENEWAL PREFERENCE

In the appropriate section below, please indicate whether you want your license renewed.

()	I request that my US	GSA or AMA lice	nse be renewed.	
()	I hereby request that	my USGSA or Al	MA license NOT be renev	ved.
Signo	ature of Licensee	. ————————————————————————————————————	-	

If you have indicated that you want your licensed renewed, you <code>®[check appropriate box]()</code> will, () will not, be required to take a written open-book exam on the USGSA or AMA as applicable. FGIS or the official agency (as applicable) will arrange for a mutually agreeable time and place for administering the examination(s).

If you have indicated that you want your licensed renewed, proceed to section 2 of this form. If you choose not to renew your license, no further information is necessary.

2. CONFLICT OF INTEREST QUESTIONNAIRE

If you request that your license be renewed, answer the applicable conflict of interest questions. If applying for a combination USGSA/AMA license answer both sets of questions. If your answer to any of the questions is yes, explain in full giving all pertinent information. Failure to explain in full may be grounds for automatic dismissal of your application.

AMA License

Are you, your spouse, or relatives residing in your household employed by financial consideration from a company that merchandises, handles, stores agricultural commodities that you would be licensed to sample or inspect?	, or pr	_
To the second of		No
Do you, your spouse, or relatives residing in your household have a finance company that merchandises, handles, stores, or processes agricultural commould be licensed to sample or inspect?		
	Yes	No
Do you, your spouse, or relatives residing in your household have a finance the raw materials or companies providing the raw materials from which the you would be licensed to sample or inspect are manufactured?		
	Yes	No
<u>USGSA License</u>		
Do you, your spouse, your minor children, or any blood relative immediate household, serve as an officer director, committee member, or employee of owning or operating any grain elevator or warehouse, or engage in the mecommercial transportation, or other commercial handling of grain?	f any l	ousiness entity
	Yes _	No
Do you, your spouse, your minor children, or any blood relative immediate household, have stock or other financial interest, directly, or indirectly, in warehouse, or any other business entity involved in the merchandising, stotransportation, or other commercial handling of grain?	any gr	ain elevator or
	Yes	No
Do you know of any other matters, family relationships, or other personal might give rise to an apparent or possible conflict of interest involving you and any business entity described above?		
	Yes	No

3. LICENSEE PROFILE

To assure accurate information entry into our database, please review your individual profile (see attachment), and note any entries that appear to be incorrect, or note any information that may have possibly been omitted. If you have any additions or corrections to the profile, please return it with the application form. Otherwise, detach it from the application form and discard.

USGSA/AMA EXAMINATION SCORE SHEET AND REPORT SAMPLERS, TECHNICIANS (NON-INTERPRETIVE ANALYSIS), AND WEIGHERS

Name of Applicant:			Agen	cy:	
Service Point:		Field Office:		Date:	
EXAMINATION F Sampler // Wareh		r // Contract Sam	pler// Teo	chnician // We	eigher //
SENSORY EXAM Odor: Not A Color Vision: Not A	Applicable /	_/ Pass // Fail /		ne color vision te	st report)
ACT AND REGUI	ATIONS: N	Not Required // R	equired //	Score:%	
WRITTEN EXAM	INATION(S): List appropriate e	examination(s) and test scores	
Exam	Score	Exam	Score	Exam	Score
	%		%		%
PRACTICAL EXA		•			
Exam	Score	Exam	Score //	Exam	Score //
I certify that the exa accordance with cur			med person l	nas been conduct	ed in
Examiner		Date	Agency I	Manager -	Date
Field Office Ma	nager				

USGSA/AMA EXAMINATION SCORE SHEET AND REPORT TECHNICIANS (INTERPRETIVE ANALYSIS) AND INSPECTORS

Name of Applicant:		Agency: Date:				
Service Point:		Field Office	:	Date:		
EXAMINATION F	OR: Te	chnician //	Inspector /	/		
SENSORY EXAM Color Vision: Not A					t report)	
ACT AND REGUL	ATIONS:	Not Required //	Required /	/ Score:%		
SAMPLE PROCESSING: Not Required /_/ Required /_/ Pass /_/ Fail /_/						
GENERAL OBSEI		SPECIAL FACTO ot Required //			_/	
MATHEMATICAI	L ASSESSM	•	ed (previously _/ Score:			
WRITTEN EXAM	INATION(S	S): List appropriate	examination	(s) and test scores.		
Exam	Score	Exam	Score	Exam	Score	
	%		%		%	
PRACTICAL EXA	MINATIO	N (S): List appropri	ate factor(s) a	and test scores.		
Factor	Score	Factor	Score	Factor	Score	
	%		%		%	
Factor	Score	Factor	Score	Factor	Score	
	%		%		%	
Factor	Score %	Factor	Score %	Factor	Score %	
					70	

Factor	Score	Factor	Score	Factor	Score
	%		%		%

Remarks and Observations	»:		
Based on the results of the applicant is authorized to:	examinations listed a	above and the observati	ions of the examiner, the
We certify that the examin accordance with current FO		above named person ha	ns been conducted in
Examiner	Date	FGIS Manag	er Date

COLOR VISION TEST REPORT

Name	of Applica	ant:		Agency:						
Service Point:				Agency: Field Office:				Date:		
require The exthe ap	ements spe caminer want plicant and	must be givecified in the ill place each tilt each placesults are re	Equipment of plate, in the so that	nt Handboo urn, on the the plane o	ok. e "picki of the pl	ng table"	approximate	ely 30 inch	es from	
Plate	Number on Plate	Applicant's Response	Correct Response	Incorrect Response	Plate	Number on Plate	Applicant's Response	Correct Response	Incorrect Response	
1			. ,		9			\ /	()	
2					10					
3					11					
4					12					
5					13					
6					14					
7					15					
8										
		esponses					ct			
	•	examination current FGI			e name	d person l	nas been con	iducted in		
Examiner				Date		Agency Manager (if applicable)			Date	
Field Office Manager				Date						