

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amount actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

Contract Work - Include all materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **15**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **15**, line A2, not in **16**. The value of these products shipped by this establishment should be reported in **2** under Census product code 000999 8900 6, "Resales."

INFORMATION COPY
DO NOT LIST TO REPORT

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company				
				Quantity	Cost, including delivery cost (freight-in)			
					\$ Bil.	Mil.	Thou.	
0634		0630	0636	0632	0631			
1	Stumpage cost (cost of timber, excluding land, cut and consumed at same establishment) (If you purchased this stumpage prior to 2002, estimate present value or cost as if you had bought it in 2002.)	113110 00 1						
2	Logs and bolts		↑					
3	Hardwood	113310 15 5	1000 bd ft 1nt (1/4 in. scale)					
4	Softwood	113310 17 1	↓					
5	Rough lumber		↑					
6	Hardwood	321000 23 4	1000 bd ft					
7	Softwood	321000 29 1	↓					
8	Dressed lumber							
9	Hardwood	321000 27 5						
10	Softwood	321000 33 3						

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If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Unit of measure for quantities	Consumption of purchased materials and of materials received from other establishments of your company				
				Quantity	Cost, including delivery cost (freight-in)			
					\$ Bil.	Mil.	Thou.	
0634		0630	0636	0632	0631			
8	Glues and adhesives	325520 03 9	1000 lb					
9	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.) ↴	009700 99 8						
10	TOTAL (Should equal total reported in 16 , line A1)	771000 00 7						

17 Not Applicable.

18 TYPE OF OPERATION

(Mark "X" ALL that apply.)

Operations performed in this establishment during 2002

- 0620 256 Contract or custom sawing lumber from logs or bolts owned by others
- 259 Contract or custom planing, resawing, or dressing, etc., of lumber owned by others
- 260 Sawing lumber from logs or bolts
- 261 Sawing or planing lumber from purchased lumber
- 249 Manufacturing edgeworked lumber (tongued, rabbeted, etc.)
- 262 Manufacturing wood containers and pallets
- 266 Manufacturing cut stock, resawn lumber and planed lumber
- 268 Manufacturing hardwood dimension stock (rough, and semi- and completely-fabricated)
- 270 Millwork, including flooring, molding, and stair work
- 278 Manufacturing hardwood veneer/plywood
- 280 Manufacturing softwood veneer/plywood
- 240 Performing other manufacturing operations (Specify kind.) ↴

0620

19-21 Not Applicable.

32101099

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of **22**. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. If your 2002 operations included custom sawing, resawing or planing, or kiln drying of MATERIALS OWNED BY OTHERS, enter your receipts for these operations on lines 31, 46, and 61. Report the amount that you received for other "commission or contract receipts" on line 70 Census code 000930 0000 8. Do not report on the specific product lines for these products.

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 000999 8900 6, "Resales."

Special Reporting Instructions and Definitions -

LUMBER - A wood product originally sawed lengthwise from a log or bolt which has at least two approximately parallel flat longitudinal sawed surfaces, and which may be rough, dressed, or edge worked, as set forth below:

ROUGH LUMBER - Lumber just as it comes from the saw, whether in the original sawed size, edge worked, resawn, crosscut, or trimmed to smaller sizes.

DRESSED LUMBER - Lumber that has been surfaced by planing or sanding on at least one edge or face.

EDGE WORKED LUMBER - Lumber that has been matched (provided with a tongued-and-grooved joint at the edges or ends), shiplapped (provided with a rabbeted or lapped joint at the edges), or patterned (shaped at the edges or on the faces to a patterned or molded form) on a matching machine, sticker, or molder.

SOFTWOOD - Wood from trees of coniferous species.

HARDWOOD - Wood from trees of nonconiferous species.

WINDOW FRAME - Consists of two side jambs, one head jamb, and one sill.

DOOR FRAME - Consists of two side jambs and one head jamb.

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
1 2 3 4	Hardwood lumber, rough and dressed, not edge worked (not manufactured from purchased lumber) Hardwood rough lumber							
	Beech	321113 1111 7	1000 bd ft ↑ ↓					
	Oak	321113 1121 6						
	Other hardwoods	321113 1131 5						
Hardwood dressed lumber	321113 1141 4							

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
	Hardwood lumber, rough and dressed, not edge worked (manufactured from purchased lumber) Hardwood rough lumber							
5	Beech	321912 1111 2	1000 bd ft					
6	Oak	321912 1121 1						
7	Other hardwoods	321912 1131 0						
8	Hardwood dressed lumber	321912 1141 9						
9	Hardwood lumber, edge worked (tongued, grooved, rabbeted, etc.)	321912 1151 8						
	Softwood lumber, rough and dressed, not edge worked (not manufactured from purchased lumber) Softwood rough lumber							
10	Boards - lumber less than 2 inches in nominal thickness	321113 3111 5						
11	Two-inch lumber, 2-inch nominal thickness only	321113 3121 4						
12	Lumber and timbers, more than 2 inches in nominal thickness	321113 3131 3						
	Softwood dressed lumber							
13	Boards, lumber less than 2 inches in nominal thickness	321113 3241 0						
14	Two-inch lumber, 2-inch nominal thickness only	321113 3351 7						
15	Lumber and timbers, more than 2 inches in nominal thickness	321113 3461 4						
	Softwood lumber, rough and dressed, not edge worked (manufactured from purchased lumber) Softwood rough lumber							
16	Boards, lumber less than 2 inches in nominal thickness	321912 3111 0	1000 bd ft					
17	Two-inch lumber, 2 inches nominal thickness only	321912 3121 9						
18	Lumber and timbers, more than 2 inches in nominal thickness	321912 3131 8						
	Softwood dressed lumber							
19	Boards, lumber less than 2 inches in nominal thickness	321912 3141 7						
20	Two-inch lumber, 2 inches nominal thickness only	321912 3151 6						
21	Lumber and timbers, more than 2 inches in nominal thickness	321912 3161 5						

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued							
Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
22	Softwood lumber, edge worked (tongued, grooved, rabbeted, etc.)	321912 3171 4	short tons				
23	Compression-modified or densified wood (whether or not impregnated with synthetic resin)	321912 5451 8					
24	Wood chips (except field chips) Softwood (Report shipments on line 24 or line 25, but not on both lines.) Short tons	321113 5111 3	↑ short tons ↓				
25	Standard units (one standard unit - 200 cubic feet of gravity packed chips - one standard cord)	321113 5231 9	standard units				
26	Hardwood (Report shipments on line 26 or line 27 but not on both lines.) Short tons	321113 5121 2	↑ short tons ↓				
27	Standard units (one standard unit - 200 cubic feet of gravity packed chips - one standard cord)	321113 5241 8	standard units				
28	Wood ties, siding, shingles, and shakes and contract sawing of logs owned by others Railway crossties and mine ties (untreated) (Report switch ties and bridge ties as lumber.)	321113 7111 1	↑ 1000 bd ft ↓				
29	Woodsiding (weatherboards or clapboards) (including drilled or treated; except treated with permanent wood preservatives)	321113 7121 0					
30	Wood shingles and shakes	321113 7131 9	squares				
31	Receipts for contract or custom sawing of logs owned by others	321113 7141 8					
32	Hardwood furniture cut stock and dimension (including glued laminates and dimension made from lumber only, excluding dimension made from plywood) Cut stock, rough or surfaced, cut to size For cabinets	321912 5111 8	↑ 1000 bd ft lum cons ↓				
33	Not for cabinets	321912 5115 9					
34	Semimachined (including edge and face glued parts) For cabinets	321912 5221 5					
35	Not for cabinets	321912 5225 6					
36	Fully machined, ready for assembly (including furniture parts; except frames) For cabinets	321912 5331 2					
37	Not for cabinets	321912 5335 3					

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
38	Hardwood industrial cut stock and dimension (for handles, golf clubs, agricultural implements, railroad cars, vehicle parts, ladder parts, skis, gunstocks, brushes, textile machinery stock, and semimachined industrial parts) Cut stock, rough or surfaced, cut to size	321912 5441 9						
39	Semimachined and fully machined, ready for assembly	321912 5449 2						
40	Softwood cut stock and dimension Furniture cut stock	321912 7111 6	1000 bd ft					
41	Industrial cut stock	321912 7121 5						
42	Semimachined furniture and semimachined and fully machined industrial dimension	321912 7132 2						
43	Fully machined furniture dimension	321912 7134 8						
44	Sawn wood fence stock, wood lath, and contract resawing and planing Wood fence pickets, posts, and rails not assembled into fence sections	321912 9111 4						
45	Wood lath	321912 9121 3						
46	Receipts for contract resawing and planing . . .	321912 9131 2						
47	Wood owned and treated by this establishment (wood poles, piles, and posts) (Specify kind.) ↴	321114 1YWV 2						
48	Other wood products owned and treated by the same establishment, nsk (Specify kind.) ↴	321114 5YWV 8						
49	Softwood veneer (including veneer backed with paper, cloth, or other flexible material)	321212 1100 0	1000 ft ² (1 in. basis)					
50	Softwood plywood Softwood plywood, rough (including touch sanded), interior and exterior (Specify kind.) ↴	321212 3YWV 2	1000 ft ² (3/8 in. basis)					
51	Softwood plywood, sanded, interior and exterior (Specify kind.) ↴	321212 5YWV 0	1000 bd ft					

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued							
Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts			
				Quantity	Value, f.o.b. plant		
					\$ Bil.	Mil.	Thou.
0734		0730	0736	0732	0731		
52	Wood roof trusses, metal plate connected	321214 0111 4					
53	Wood floor trusses, metal plate connected	321214 0121 3					
54	Wood door frames, including door frames shipped in door units	321911 5121 9					
	Wood moldings (except prefinished moldings made from purchased moldings) Softwood (including softwood covered with metal, plastics, etc.)						
55	Pine	321918 1111 9					
56	Other softwood species	321918 1121 8					
57	Hardwood (including lauan; and hardwood covered with metal, plastics, etc.)	321918 1131 7					
58	Softwood flooring and other wood millwork products, nec	321918 5181 8					
59	Pallets, wood, except skids	321920 5111 1					
60	Kiln-dried lumber manufactured from purchased lumber	321999 0193 8					
61	Receipts for contract kiln drying	321999 0194 6					
	Wood furniture frames						
62	Wood furniture frames for household seating furniture	337215 J111 3	↑ number ↓				
63	Other wood furniture frames	337215 J121 2					
	All other products made in this establishment - Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.						
64		18					
65		26					
66		34					
67		42					
68		59					
69		67					
	Contract work - Receipts for work done for others on their materials (Specify products worked on and kind of work.) ↴						
70		000930 0000 8					

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services	Census product code	Unit of measure for quantities	Products shipped and other receipts				
				Quantity	Value, f.o.b. plant			
					\$ Bil.	Mil.	Thou.	
0734		0730	0736	0732	0731			
71	Miscellaneous receipts							
	Bark	000999 8015 3						
72	Sales of mill residues other than bark (including sawdust, shavings, slabs, wood particles, cores, fuelwood, chipper rejects, cull pieces, etc.) . . .	000999 8017 9						
73	Other miscellaneous receipts (including receipts for repair work, etc.)	000999 8098 9						
74	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in 15 , line A2.)	000999 8900 6						
75	TOTAL (Should equal 4 , line A)	770000 0000 8						

23-27 Not Applicable.



32101156

28 ESTABLISHMENT ACTIVITIES

A. Indicate activities that were performed by this establishment or were performed for this establishment by another company during 2002.
(Mark "X" ALL that apply.)

This activity was performed -			
By this establishment	By another establishment of this company	By another company	Not at all
0921 <input type="checkbox"/>	8071 <input type="checkbox"/>	0941 <input type="checkbox"/>	0961 <input type="checkbox"/>
1. Product design/engineering			
2. Order fulfillment			
0923 <input type="checkbox"/>	8072 <input type="checkbox"/>	0943 <input type="checkbox"/>	0963 <input type="checkbox"/>
a. Bundling or kitting (combining multiple items into a prepackaged product)			
0924 <input type="checkbox"/>	8073 <input type="checkbox"/>	0944 <input type="checkbox"/>	0964 <input type="checkbox"/>
b. Pick and pack (taking goods from inventory and packaging them to fill orders).			
0925 <input type="checkbox"/>	8074 <input type="checkbox"/>	0945 <input type="checkbox"/>	0965 <input type="checkbox"/>
c. Warehousing of finished products			
0926 <input type="checkbox"/>	8075 <input type="checkbox"/>	0946 <input type="checkbox"/>	0966 <input type="checkbox"/>
d. Breaking bulk (reducing large shipments into smaller portions for customers)			
0927 <input type="checkbox"/>	8076 <input type="checkbox"/>	0947 <input type="checkbox"/>	0967 <input type="checkbox"/>
e. Local delivery (within a city, town, or other local area, including adjoining towns and suburban areas)			
0928 <input type="checkbox"/>	8077 <input type="checkbox"/>	0948 <input type="checkbox"/>	0968 <input type="checkbox"/>
f. Long distance delivery (beyond local areas and commercial zones)			
0932 <input type="checkbox"/>	8078 <input type="checkbox"/>	0952 <input type="checkbox"/>	0972 <input type="checkbox"/>
g. Processing of returned merchandise			

B. During 2002 did this establishment:

- | | | | | |
|--|-------------------------------|-----|-------------------------------|----|
| 1. Manage inventory owned by this establishment AND held at this location? | 0936 <input type="checkbox"/> | Yes | 0937 <input type="checkbox"/> | No |
| 2. Manage inventory owned by this establishment BUT held at a customer's location? | 0956 <input type="checkbox"/> | Yes | 0957 <input type="checkbox"/> | No |
| 3. Manage inventory owned by another company BUT held at this location? | 0976 <input type="checkbox"/> | Yes | 0977 <input type="checkbox"/> | No |
| 4. Manage inventory owned by another company AND held somewhere other than at this location? | 0994 <input type="checkbox"/> | Yes | 0995 <input type="checkbox"/> | No |
| 5. Contract with another firm for any of your production using materials owned by this location? | 8041 <input type="checkbox"/> | Yes | 8042 <input type="checkbox"/> | No |
| 6. Send any partially completed products to a foreign facility for processing that were then returned to this establishment for completion? | 8044 <input type="checkbox"/> | Yes | 8045 <input type="checkbox"/> | No |
| 7. Manufacture products for a government to their specifications? | 8047 <input type="checkbox"/> | Yes | 8048 <input type="checkbox"/> | No |
| 8. Manufacture products for another business to their specifications? | 8016 <input type="checkbox"/> | Yes | 8017 <input type="checkbox"/> | No |
| 9. Manufacture products for a final retail customer to their specifications? | 8060 <input type="checkbox"/> | Yes | 8062 <input type="checkbox"/> | No |



32101164

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29 OPERATIONAL STATUS

Activity that best describes this establishment's status at the end of 2002
(Mark "X" only ONE box.)

- 0011 In operation
- 0012 Under construction, development, or exploration
- 0013 Temporarily or seasonally inactive
- 0014 Ceased operation - Give date at right →
- 0015 Sold or leased to another operator - Give date at right AND enter new name and mailing address below ↴

0018	Month	Day	Year

0060 Name of new owner or operator		0061 Employer Identification Number		
		Enter EIN of new owner (9 digits) →		
0062 Mailing address (number and street, P.O. Box, etc.)				
0063 City, town, village, etc.		0064 State	0065 ZIP Code	

Remarks (Please use this space for any explanations that may be essential in understanding your reported data.)

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?

- 0078 Yes
- 0079 No - Enter time period covered →

FROM	Month	Year	TO	Month	Year
0070			0071		

0072 Name of person to contact regarding this report		0073 Title			

Telephone	Area code	Number		Extension	Fax	Area code	Number	
0074		-			0075		-	

0076 Internet e-mail address			Date completed	Month	Day	Year
			0069			

Thank you for completing your 2002 Economic Census form.
PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.

32101172