

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES

General - The materials, parts, and supplies listed below are those commonly consumed in the manufacture, processing, or assembly of the products listed in **2**. Please review the entire list and report separately each item consumed. Leave blank if you do not consume the item. If you use materials, parts, and supplies that are not listed, describe and report them in the "Cost of all other materials . . ." at the end of this section. If you consumed less than \$25,000 of a listed material, include the value with "Cost of all other materials . . ." Census material code 009700 99 8.

Report materials, parts, and supplies purchased, transferred from other plants of your company, or withdrawn from inventory.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Materials Consumed - The value of the materials, etc., consumed should be based on the delivered cost; i.e., the amount paid or payable after discounts and including freight and other direct charges incurred in acquiring the materials.

Materials received from other plants within your company should be reported at their full economic value (the value assigned by the shipping plant, plus the cost of freight and other handling charges).

If purchases or transfers do not differ significantly from the amount actually put into production, you may report the cost of purchases or transfers. However, if consumption differs significantly from the amounts purchased or transferred, these amounts should be adjusted for changes in the materials and supplies inventories by adding the beginning inventory to the amount purchased or transferred and subtracting ending inventory.

Contract Work - Include all materials consumed those you purchased for use by others making products for you under contract. Amounts paid to the companies doing the contract work should be reported in **15**, line A5, and should include freight in and out. On the other hand, materials owned by others but used at this establishment in making products for others under contract or on commission should be excluded.

Resales - Cost for products bought and sold or transferred from other establishments of your company and sold without further manufacture, processing, or assembly should be reported in **15**, line A2, not in **16**. The value of these products shipped by this establishment should be reported in **2** under Census product code 000999 8900 6, "Resales."

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 DO NOT USE TO REPORT

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
1	Yarn, all fibers (including transfers from other plants of your company) . . .	313110 03 3			
2	Manmade fibers (staple and tow)	325200 03 8			
	Broadwoven fabrics				
3	Cotton	313210 31 2			
4	Rayon and acetate	313210 33 8			
5	Polyester	313210 35 3			
6	Nylon	313210 37 9			
7	Other broadwoven fabrics	313210 39 5			
8	Narrow fabrics (12 inches or less in width)	313221 03 8			
9	Plastics coated, impregnated, or laminated fabrics	313320 01 2			
10	Plastics products consumed in the form of sheets, rods, tubes, and other shapes	326100 13 8			

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31402084

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

16 DETAILED COST OF MATERIALS, PARTS, AND SUPPLIES - Continued

Line No.	Materials, parts, and supplies	Census material code	Consumption of purchased materials and of materials received from other establishments of your company		
			Cost, including delivery cost (freight-in)		
			\$ Bil.	Mil.	Thou.
0634		0630	0631		
11	Down and feathers	339999 01 3			
12	Cost of all other materials and components, parts, containers, and supplies consumed (Specify the principal materials, etc., included in this value.) ↴	009700 99 8			
13	TOTAL (Should equal total reported in 16, line A1)	771000 00 7			

17 Not Applicable.



31402092

18 TYPE OF OPERATION

(Mark "X" the "Yes" box for each operation performed. Mark the "No" box for all others.)

Operations performed in this establishment during 2002

Spinning yarns

0620 711 Yes

712 No

Texturing, crimping, etc. of filament yarns

709 Yes

710 No

Weaving broad fabrics (over 12 inches wide)

705 Yes

706 No

Knitting fabrics

707 Yes

708 No

Finishing broadwoven fabrics

713 Yes

714 No

Finishing knit fabrics

715 Yes

716 No

Finishing yarn, raw stock, and narrow fabrics

717 Yes

718 No

Cutting and/or sewing textile or plastics products

703 Yes

704 No

Performing other operations

901 Yes (Specify kind.) ↴

0621

902 No

19-21 Not Applicable.

31402100

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE

General - The manufactured products and services listed below are generally made in your industry. If you make products that are not listed, describe and report them in the "All other products made in this establishment" section at the end of 2. PLEASE DO NOT COMBINE PRODUCT LINES.

If quantities are requested, please use the unit of measure specified.

If the information as requested cannot be taken directly from your book records, REASONABLE ESTIMATES ARE ACCEPTABLE.

Valuation of Products - Report the value of the products shipped and services performed at the net selling value, f.o.b. plant to the customer; i.e., after discounts and allowances, and exclusive of freight charges and excise taxes.

If you transfer products to other establishments within your company, you should assign the full economic value to the transferred products; i.e., include all direct costs of production and a reasonable proportion of all other costs and profits.

Contract Work - Report PRODUCTS MADE BY OTHERS FOR YOU FROM YOUR MATERIALS on the specific lines as if they were made in this establishment. On the other hand, do not report on the specific product lines PRODUCTS THAT YOU MADE FROM MATERIALS OWNED BY OTHERS. Report only the amount that you received for "commission or contract receipts" under Census code 000930 0000 8.

Resales - Do not report on the specific product lines those PRODUCTS BOUGHT AND SOLD OR TRANSFERRED FROM OTHER ESTABLISHMENTS OF YOUR COMPANY AND SOLD WITHOUT FURTHER MANUFACTURE. Report only a value under Census code 000999 8900 6, "Resales."

Detailed Data Reported Elsewhere - Items denoted by an asterisk (*) require totals for groups of products covered in the more frequent Current Industrial Reports (CIR). If you report on the CIR form, the sum of the detailed products should equal the total reported on this form. For corresponding survey item codes, see paragraph 4, "Comparability," of CIR Instruction Manual.

NOTE: Only totals are requested; do not duplicate detail reported on the CIR.

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
	0734	0730	0731		
1	Curtains and draperies, knit, including lace curtains made from purchased fabric	314121 0112 8			
2	Curtains and draperies, woven (Report shower bath curtains on line 14.) Window curtains, except custom made Wholly or chiefly cotton	314121 0221 7			
3	Wholly or chiefly manmade fiber fabrics Rayon and/or acetate fabrics	314121 0231 6			
4	All other manmade fiber fabrics, including glass	314121 0241 5			
5	Other materials (Specify.) ↴ 	314121 0251 4			
6	Draperies, all lengths, except custom made Wholly or chiefly cotton	314121 0361 1			

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22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
7	Curtains and draperies, woven (<i>Report shower bath curtains on line 14.</i>) - Continued Draperies, all lengths, except custom made - Continued Wholly or chiefly manmade fiber fabrics Rayon and/or acetate fabrics	314121 0371 0			
8	All other manmade fiber fabrics, including glass	314121 0381 9			
9	Other materials (<i>Specify.</i>) ↴ 	314121 0391 8			
10	Custom drapes and curtains	314121 04A1 4			
11	Bedspreads, not made in weaving mill (Corresponds to value of shipments reported on CIR Form MQ314X, Bed and Bath Furnishings, for 2002, item codes 3001, 3101, and 3201.)*	314129 1100 5			
12	Sheets and pillowcases, not made in weaving mill (Corresponds to value of shipments reported on CIR Form MQ314X, Bed and Bath Furnishings, for 2002, item codes 1301, 1302, 1311, and 1361.)*	314129 3100 3			
13	Towels and washcloths, not made in weaving mill (Corresponds to value of shipments reported on CIR Form MQ314X, Bed and Bath Furnishings, for 2002, item codes 2201, 2241, and 2251.)*	314129 5100 1			
14	Other household furnishings Shower bath curtains, including plastics (unsupported film), coated fabrics, and all others	314129 7101 7			
15	Quilted products, except bedspreads Comforters and quilts, not made in a weaving mill, including downfilled (Corresponds to value of shipments reported on CIR Form MQ314X, Bed and Bath Furnishings, for 2002, item code 4001.)*	314129 7240 3			
16	Mattress protectors, including mattress covers Wholly or chiefly cotton	314129 7521 6			
17	All other fabrics	314129 7523 2			
18	Other quilted products	314129 7525 7			
19	Table linen, knitted or crocheted, made from purchased fabric, including tablecloths, napkins, placemats, etc.	314129 7501 8			
20	Table linen other than knit, including tablecloths, napkins, placemats, and placemat sets Cotton	314129 7503 4			
21	Linen	314129 7505 9			
22	Manmade fibers	314129 7507 5			
23	Other materials, including plastics	314129 7509 1			

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31402126

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
	0734	0730	0731		
	Other household furnishings - Continued				
	Pillows and cushions				
	Bed pillows				
24	Manmade fiber-filled	314129 7311 2			
25	Other materials, including foam	314129 7313 8			
	Fancy pillows and cushions				
26	Foam rubber	314129 7315 3			
27	Other materials, excluding foam	314129 7317 9			
	Pillows and cushions, other than bed and fancy				
28	Foam rubber	314129 7319 5			
29	Other materials	314129 7321 1			
	Slipcovers				
30	Furniture, except custom (made from fabrics, plastics, and other materials, except paper)	314129 7511 7			
31	Nonquilted mattress covers	314129 7513 3			
	Other, except custom (Specify kind.) ↴				
32		314129 7515 8			
33	Custom slipcovers	314129 7516 6			
34	Blankets (Corresponds to value of shipments reported on CIR Form MQ314X, Bed and Bath Furnishings, for 2002, item code 5001.)*	314129 7517 4			
	Mops and dusters				
35	Dry mops and dusters (excluding dusting cloths; including refills)	339994 1311 6			
36	Wet mops (except sponge mops; including refills)	339994 1316 5			
37	Sponge mops (including refills)	339994 1321 5			
38	Fabricated dust rags	314129 7527 3			
	All other household furnishings (Specify.) ↴				
39		314129 7541 4			
	All other fabricated textile products (Specify.) ↴				
40		314999 8481 8			

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CONTINUE ON PAGE 14

31402134

22 DETAIL OF SALES, SHIPMENTS, RECEIPTS, OR REVENUE - Continued

Line No.	Products and services *Items correspond to products reported on Current Industrial Reports (CIR)	Census product code	Products shipped and other receipts		
			Value, f.o.b. plant		
			\$ Bil.	Mil.	Thou.
0734		0730	0731		
41	All other products made in this establishment - <i>Specify and report each product with sales value of \$50,000 or more that cannot be assigned to one of the "listed products and services". For all remaining products, write "Other" and report a single total value.</i>	18			
42		26			
43		34			
44		42			
45		59			
46		67			
47	Contract work - Receipts for work done for others on their materials (<i>Specify products worked on and kind of work.</i>) ↴	000930 0000 8			
48	Miscellaneous receipts (including receipts for repair work, scrap, refuse, etc.)	000999 8000 5			
49	Resales - Sales of products bought and sold without further manufacture, processing, or assembly (The cost of such items should be reported in 15, line A2.)	000999 8900 6			
50	TOTAL (Should equal 4, line A)	770000 0000 8			

23-27 Not Applicable.



31402142

If not shown, please enter your 11-digit Census File Number (CFN) from the mailing address.

28 ESTABLISHMENT ACTIVITIES

A. Indicate activities that were performed by this establishment or were performed for this establishment by another company during 2002.
(Mark "X" ALL that apply.)

This activity was performed -			
By this establishment	By another establishment of this company	By another company	Not at all
0921 <input type="checkbox"/>	8071 <input type="checkbox"/>	0941 <input type="checkbox"/>	0961 <input type="checkbox"/>
1. Product design/engineering			
2. Order fulfillment			
0923 <input type="checkbox"/>	8072 <input type="checkbox"/>	0943 <input type="checkbox"/>	0963 <input type="checkbox"/>
a. Bundling or kitting (combining multiple items into a prepackaged product)			
0924 <input type="checkbox"/>	8073 <input type="checkbox"/>	0944 <input type="checkbox"/>	0964 <input type="checkbox"/>
b. Pick and pack (taking goods from inventory and packaging them to fill orders).			
0925 <input type="checkbox"/>	8074 <input type="checkbox"/>	0945 <input type="checkbox"/>	0965 <input type="checkbox"/>
c. Warehousing of finished products			
0926 <input type="checkbox"/>	8075 <input type="checkbox"/>	0946 <input type="checkbox"/>	0966 <input type="checkbox"/>
d. Breaking bulk (reducing large shipments into smaller portions for customers)			
0927 <input type="checkbox"/>	8076 <input type="checkbox"/>	0947 <input type="checkbox"/>	0967 <input type="checkbox"/>
e. Local delivery (within a city, town, or other local area, including adjoining towns and suburban areas)			
0928 <input type="checkbox"/>	8077 <input type="checkbox"/>	0948 <input type="checkbox"/>	0968 <input type="checkbox"/>
f. Long distance delivery (beyond local areas and commercial zones)			
0932 <input type="checkbox"/>	8078 <input type="checkbox"/>	0952 <input type="checkbox"/>	0972 <input type="checkbox"/>
g. Processing of returned merchandise			

B. During 2002 did this establishment:

- | | | |
|--|-----------------------------------|----------------------------------|
| 1. Manage inventory owned by this establishment AND held at this location? | 0936 <input type="checkbox"/> Yes | 0937 <input type="checkbox"/> No |
| 2. Manage inventory owned by this establishment BUT held at a customer's location? | 0956 <input type="checkbox"/> Yes | 0957 <input type="checkbox"/> No |
| 3. Manage inventory owned by another company BUT held at this location? | 0976 <input type="checkbox"/> Yes | 0977 <input type="checkbox"/> No |
| 4. Manage inventory owned by another company AND held somewhere other than at this location? | 0994 <input type="checkbox"/> Yes | 0995 <input type="checkbox"/> No |
| 5. Contract with another firm for any of your production using materials owned by this location? | 8041 <input type="checkbox"/> Yes | 8042 <input type="checkbox"/> No |
| 6. Send any partially completed products to a foreign facility for processing that were then returned to this establishment for completion? | 8044 <input type="checkbox"/> Yes | 8045 <input type="checkbox"/> No |
| 7. Manufacture products for a government to their specifications? | 8047 <input type="checkbox"/> Yes | 8048 <input type="checkbox"/> No |
| 8. Manufacture products for another business to their specifications? | 8016 <input type="checkbox"/> Yes | 8017 <input type="checkbox"/> No |
| 9. Manufacture products for a final retail customer to their specifications? | 8060 <input type="checkbox"/> Yes | 8062 <input type="checkbox"/> No |



31402159

29 OPERATIONAL STATUS

Activity that best describes this establishment's status at the end of 2002
(Mark "X" only ONE box.)

0011 <input type="checkbox"/> In operation	0013 <input type="checkbox"/> Temporarily or seasonally inactive							
0012 <input type="checkbox"/> Under construction, development, or exploration	0014 <input type="checkbox"/> Ceased operation - Give date at right →	0018 <table border="1"> <tr> <th>Month</th> <th>Day</th> <th>Year</th> </tr> <tr> <td> </td> <td> </td> <td> </td> </tr> </table>	Month	Day	Year			
Month	Day	Year						
	0015 <input type="checkbox"/> Sold or leased to another operator - Give date at right AND enter new name and mailing address below ↴	→						

0060 Name of new owner or operator	0061 Employer Identification Number		
	Enter EIN of new owner (9 digits) →		-
0062 Mailing address (number and street, P.O. Box, etc.)			
0063 City, town, village, etc.	0064 State	0065 ZIP Code	
			-

Remarks (Please use this space for any explanations that may be essential in understanding your reported data.)

30 CERTIFICATION - This report is substantially accurate and was prepared in accordance with the instructions.

Is the time period covered by this report a calendar year?
0078 Yes 0079 No - Enter time period covered →

FROM 0070	Month	Year	TO 0071	Month	Year

0072 Name of person to contact regarding this report				0073 Title			

Telephone 0074	Area code	Number		Extension	Fax 0075	Area code	Number	
			-					-

0076 Internet e-mail address			Date completed 0069	Month	Day	Year

Thank you for completing your 2002 Economic Census form.
PLEASE PHOTOCOPY THIS FORM FOR YOUR RECORDS AND RETURN THE ORIGINAL.

31402167