



U.S. Department  
of Transportation  
**Federal Highway  
Administration**

400 Seventh St., S.W.  
Washington, D.C. 20590

March 11, 2005

In Reply Refer To: HSA-10/CC-59A

Mr. Barry D. Stephens, P.E.  
Senior Vice President Engineering  
Energy Absorption Systems, Inc.  
3617 Cincinnati Avenue  
Rocklin, California 95678

Dear Mr. Stephens:

Your February 21, 2005, letter was recently delivered to Mr. Richard Powers of my staff by Mr. Douglas Bernard. In this letter, you requested formal Federal Highway Administration review and acceptance of a modified version of your Safe Stop TMA that was originally accepted as a test level 3 (TL-3) TMA by our office in April 1999 (reference acceptance letter HMHS-CC59). The original acceptance letter noted that both optional TMA tests (3-52 and 3-53) were run but that the ride-down accelerations in test 3-52 exceeded the 20 G limit recommended in Report 350. You made revisions to the original design and re-ran test 3-52. To support your request for acceptance of the modified Safe Stop design, you enclosed drawings of the modified system, a test report prepared by E-Tech Testing Services documenting the new test, and a crash test video.

The original Safe Stop TMA is a mobile crash attenuator designed for attachment to the back of a moving shadow vehicle and can be tilted upward 90 degrees from horizontal for transport. The modified Safe Stop TMA maintained its original dimensions (3.98 m long x 2.36m wide x .79 m tall), and its principle energy dissipating elements, but several system modifications were made. These included 1) replacing the trigger release bolts incorporated into the frame hinges with lateral release cables that release at the same load level as the original trigger bolts 2) adding lightweight sheet metal cartridge guides to keep the cartridges in alignment during both head-on and off-set impacts 3) adding lightweight corner gussets at strategic corners of the frame to allow outward arm rotation but to restrict inward rotation and 4) adjusting the lengths of the front and back frame arms that make up the bay closest to the truck to provide an improved collapse geometry while maintaining overall bay length. These modifications are shown in the attached drawing (Enclosure 1). You stated that none of these system modifications would negatively affect the successful results previously submitted for tests 3-50,3-51 and 3-53 and, based upon the reduced ridedown acceleration of 19.1Gs in the second 3-52 test, I concur with your assessment. As can be seen in the test summary sheet (Enclosure 2), all occupant risk, vehicle trajectory, and structural adequacy requirements were fully met.



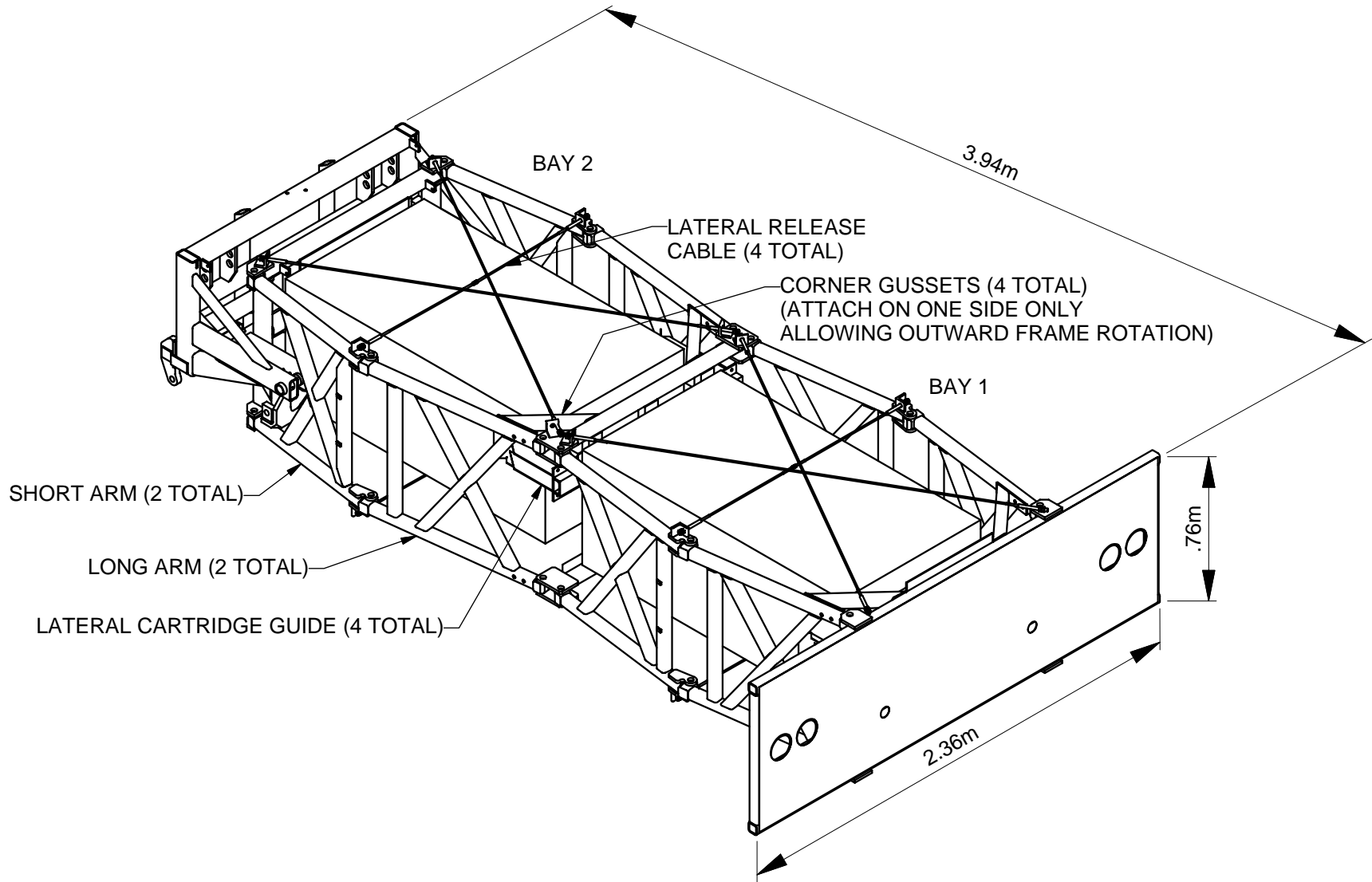
Based upon your submittal, I agree that Energy's original Safe Stop TMA, with the above system modifications, fully meets the TMA evaluation criteria in the National Cooperative Highway Research Program Report 350 for both the standard and optional TMA crash tests for TL-3 impact conditions and may be used on the National Highway System when such use is acceptable to the contracting authority.

Sincerely yours,


*/Original Signed by/*

John R. Baxter, P.E.  
Director, Office of Safety Design  
Office of Safety

2 Enclosures

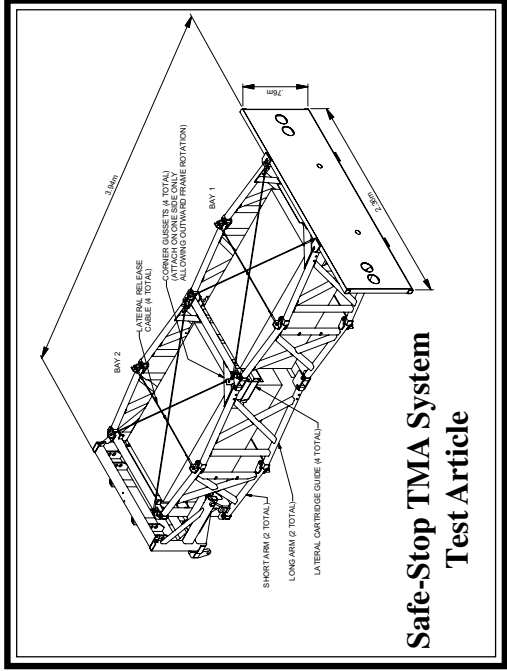
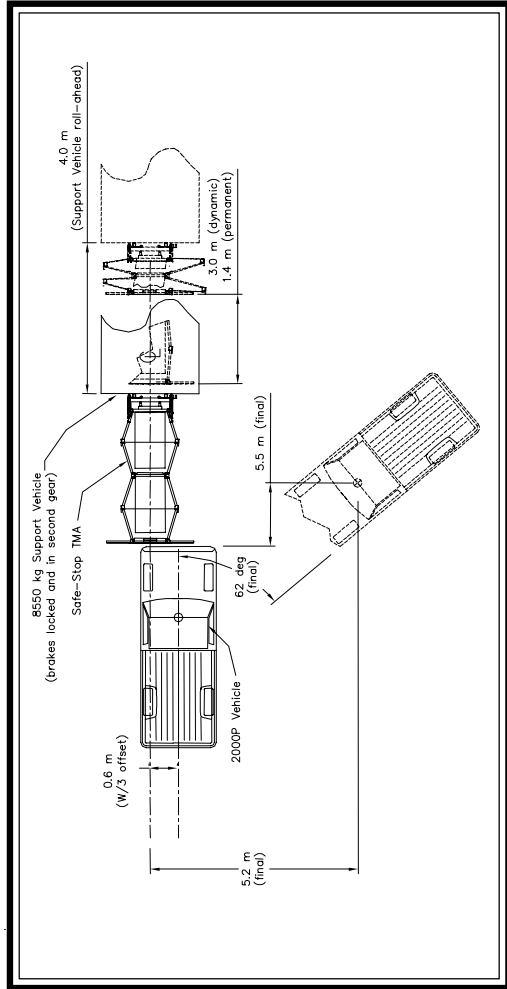


NOTE:  
 1. THIS DRAWING DEPICTS THE ENHANCEMENTS MADE TO THE ORIGINAL SAFESTOP TMA TO IMPROVE PERFORMANCE.

DRAWN: acox	DATE: 2/17/2005		
DESIGNED: acox	DATE:		
CHECKED:	DATE:		
APPROVED:	DATE:		
Q.C.:	DATE:		
FILE: Safe-Stop TMA	SCALE:	<p style="text-align: center;"><b>Safe-Stop TMA (ENHANCEMENTS)</b></p>	
	DRAWING: Safe-Stop TMA	SHEET: 1 of 1	REV



t = 0.000 sec      t = 0.120 sec      t = 0.240 sec      t = 0.360 sec      t = 0.480 sec      t = 0.600 sec



**Safe-Stop TMA System  
Test Article**

**General Information**

Test Agency ..... E-TECH Testing Services, Inc.  
 Test Designation ..... NCHRP 350 Test 3-52  
 Test No. .... 01-7618-005  
 Date ..... 1/27/05

Test Article  
 Type ..... Energy Absorption Systems, Inc.  
 ..... Safe-Stop™ System  
 Installation Length ..... 3.94 m (overall system)  
 Material and key elements ..... (2) Aluminum Cartridges;  
 ..... 1.5 m long, 0.81 m wide  
 Foundation Type and Condition ..... Concrete,  
 ..... clean and dry

Test Vehicle  
 Type ..... 2000P  
 Designation ..... 1989 GMC C2500  
 Model .....  
 Mass (kg) .....  
 Curb ..... 2004  
 Test inertial ..... 1993  
 Dummy ..... N/A  
 Gross ..... 1993

Impact Conditions  
 Speed (km/h) ..... 99.0  
 Angle (deg) ..... 0  
 Impact Severity (kJ) ..... 753.4  
 Exit conditions  
 Speed (km/h) ..... N/A  
 Angle (deg - veh. c.g.) ..... N/A

Occupant Risk Values  
 Impact Velocity (m/s)  
 x-direction ..... 9.0  
 y-direction ..... 0.7  
 Ridedown Acceleration (g's)  
 x-direction ..... -19.1  
 y-direction ..... 8.1  
 Support Vehicle Acceleration (g's)  
 x-direction ..... 4.1  
 European Committee for Normalization (CEN) Values  
 THIV (km/h) ..... 32.3  
 PHD (g's) ..... 19.6  
 ASI ..... 1.1  
 Test Article Deflections (m)  
 Dynamic ..... 3.0  
 Permanent ..... 1.4  
 Vehicle Damage (Primary Impact)  
 Exterior  
 VDS ..... FL-6  
 CDC ..... 12FYEW6  
 Interior  
 VCDI ..... AS0000000  
 Maximum Deformation (mm) ..... None  
 Post-Impact Vehicular Behavior (deg - rate gyro)  
 Maximum Roll Angle ..... -11.9  
 Maximum Pitch Angle ..... -9.2  
 Maximum Yaw Angle ..... -118.2

**Figure 1. Summary of Results - Safe-Stop TMA NCHRP 350 Test 3-52**