

1 “This increased flow can influence the distribution of radionuclides released from White Oak  
2 Creek and the deposition of the radionuclides in the Clinch River” (Blaylock 2004). See Figure 1  
3 for the locations of CRM 20.8 and 14, Melton Hill Dam, Watts Bar Reservoir, Clinch River, and  
4 White Oak Creek.

## 5 **II.B. Operational History**

6 Beginning in the early 1940s, the ORR used radioactive material for various processes, such as  
7 uranium enrichment, plutonium production, plutonium separation, and the development of  
8 separation processes for additional radionuclides (ChemRisk 1993b; Jacobs Engineering Group  
9 Inc. 1996).

10 The X-10 site was built in 1943 as a “pilot plant” to demonstrate plutonium production and  
11 chemical separation. The government had intended to operate the facility for only 1 year. This  
12 initial time period was, however, extended indefinitely as operations were continued and  
13 expanded at X-10 (ChemRisk 1993b; ChemRisk 1999a; TDOH 2000). Because X-10 was  
14 developed to produce and separate plutonium, the main plant contained two parts that were both  
15 built in 1943: 1) a plutonium production plant called the “Clinton Pile” and later referred to as  
16 the ORNL graphite reactor, and 2) a chemical pilot plant developed to separate and purify  
17 plutonium. The chemical pilot plant focused on recovering small amounts of plutonium from fuel  
18 that was irradiated in the Clinton Pile (ChemRisk 1993b).

19 After World War II, the facility broadened its focus to include non-weapons related activities,  
20 such as the physical and chemical separation of nuclear products, the creation and assessment of  
21 nuclear reactors, and the production of a range of radionuclides for global use in the medicinal,  
22 industrial, and research disciplines (ChemRisk 1993b; U.S. DOE 1994a). In the 1950s and  
23 1960s, the X-10 site became a worldwide research center to study nuclear energy and to  
24 investigate the physical and life sciences that are related to nuclear energy. From 1958 to 1987,  
25 the Oak Ridge Research Reactor operated to support various scientific experiments at X-10. For  
26 a long period of time, this reactor was the main radionuclide supplier to the “free world” for  
27 medical, research, and industrial purposes (Johnson & Schaffer 1992, Stapleton 1992, and  
28 Thompson 1963).

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1 Following the establishment of the U.S. DOE in the 1970s, the research focus at X-10 was  
2 extended to include the study of energy transmission, conservation, and production (UT-Battelle  
3 2003). For more than 50 years, the ORR has been the site for extensive scientific investigation by  
4 scores of ecologists and environmental scientists. The ORR is a natural haven for wildlife and  
5 plants with many rare and endangered species. Today, the X-10 site receives worldwide  
6 recognition as a facility for extensive research and development in several areas of science and  
7 technology. In addition, the X-10 site produces numerous radioactive isotopes that have  
8 significant uses in medicine and research (TDEC 2002). See Figure 5 for a time line of the major  
9 processes at the X-10 site.

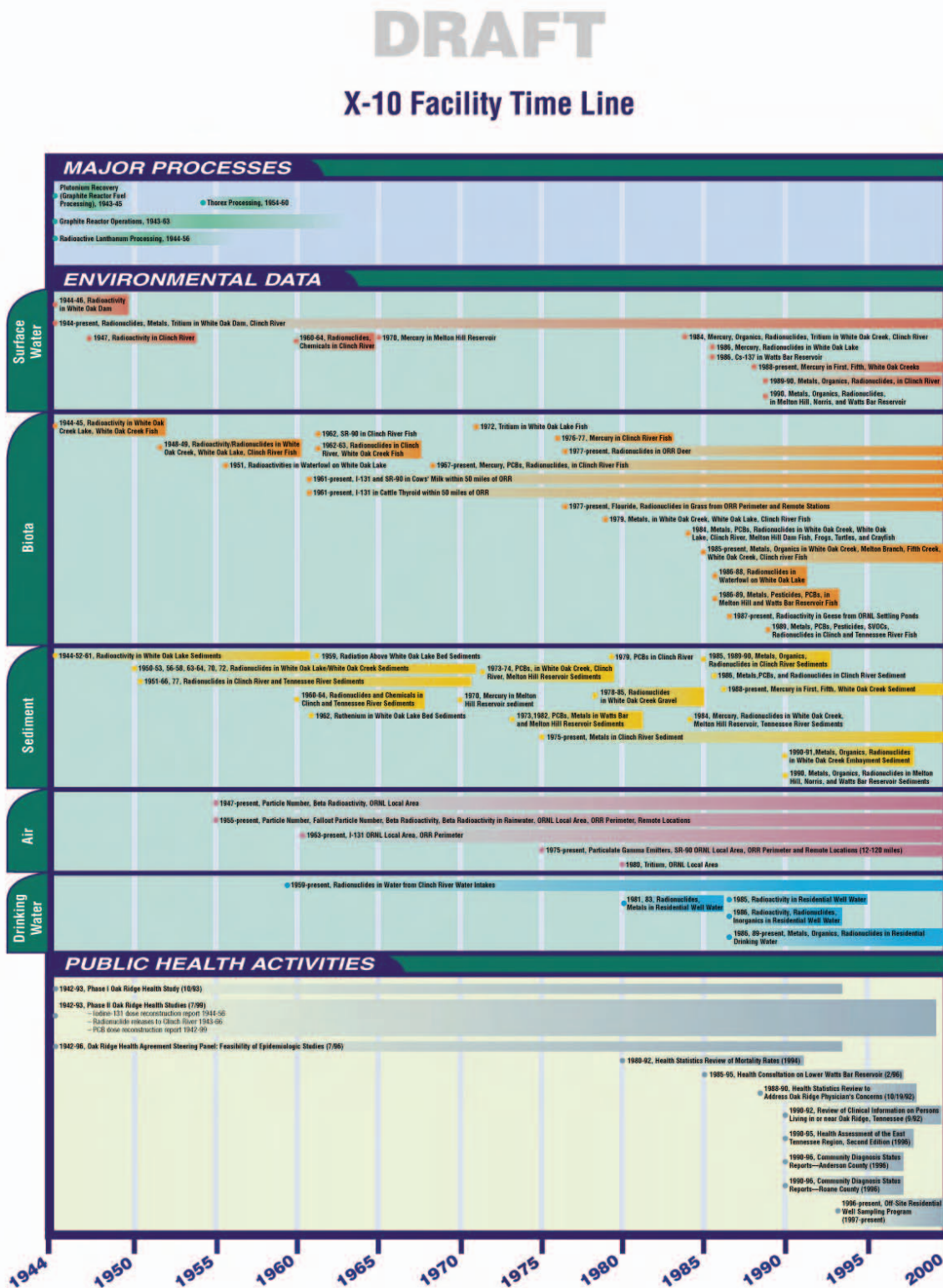
10 The operational history of X-10 is described in greater detail in the 1993 Dose Reconstruction  
11 Feasibility Study (ChemRisk 1993b). The main processes and activities that are associated with  
12 off-site releases of contaminants from X-10 include: 1) production of radioactive lanthanum  
13 (RaLa processing) (1944–1956), 2) Thorex processing of short-decay irradiated thorium  
14 (approximately 1954–1960), 3) graphite reactor operations (1943–1963), 4) processing of  
15 graphite reactor fuel for plutonium recovery (1943–1945), and 5) waterborne and airborne waste  
16 disposal (1943–present). For additional details, please see Section 2.1 and 2.3 of *Oak Ridge*  
17 *Health Studies Phase I Report—Volume II—Part A—Dose Reconstruction Feasibility Study.*  
18 *Tasks 1 & 2: A Summary of Historical Activities on the Oak Ridge Reservation with Emphasis on*  
19 *Information Concerning Off-Site Emission of Hazardous Material* (ChemRisk 1993b).

20 Because the government had planned to run the X-10 site for only 1 year, minimal waste had  
21 been expected from the facility’s chemical separation processes (ChemRisk 1993b; ChemRisk  
22 1999a; Jacobs Engineering Group Inc. 1996). As a result, the intended waste disposal practices  
23 quickly proved insufficient for the amount of wastes generated at X-10. When X-10 began  
24 operating in 1943, liquid wastes were put into several underground “gunite” tanks (ChemRisk  
25 1999a; Jacobs Engineering Group Inc. 1996; ORHASP 1999; Spalding and Boegly 1985). These  
26 tanks, which are divided into the North Tank Farm and the South Tank Farm, are located in  
27 Bethel Valley within the center of X-10’s main facility area (SAIC 2002). Please see Figure 6 for  
28 the location of the tanks.

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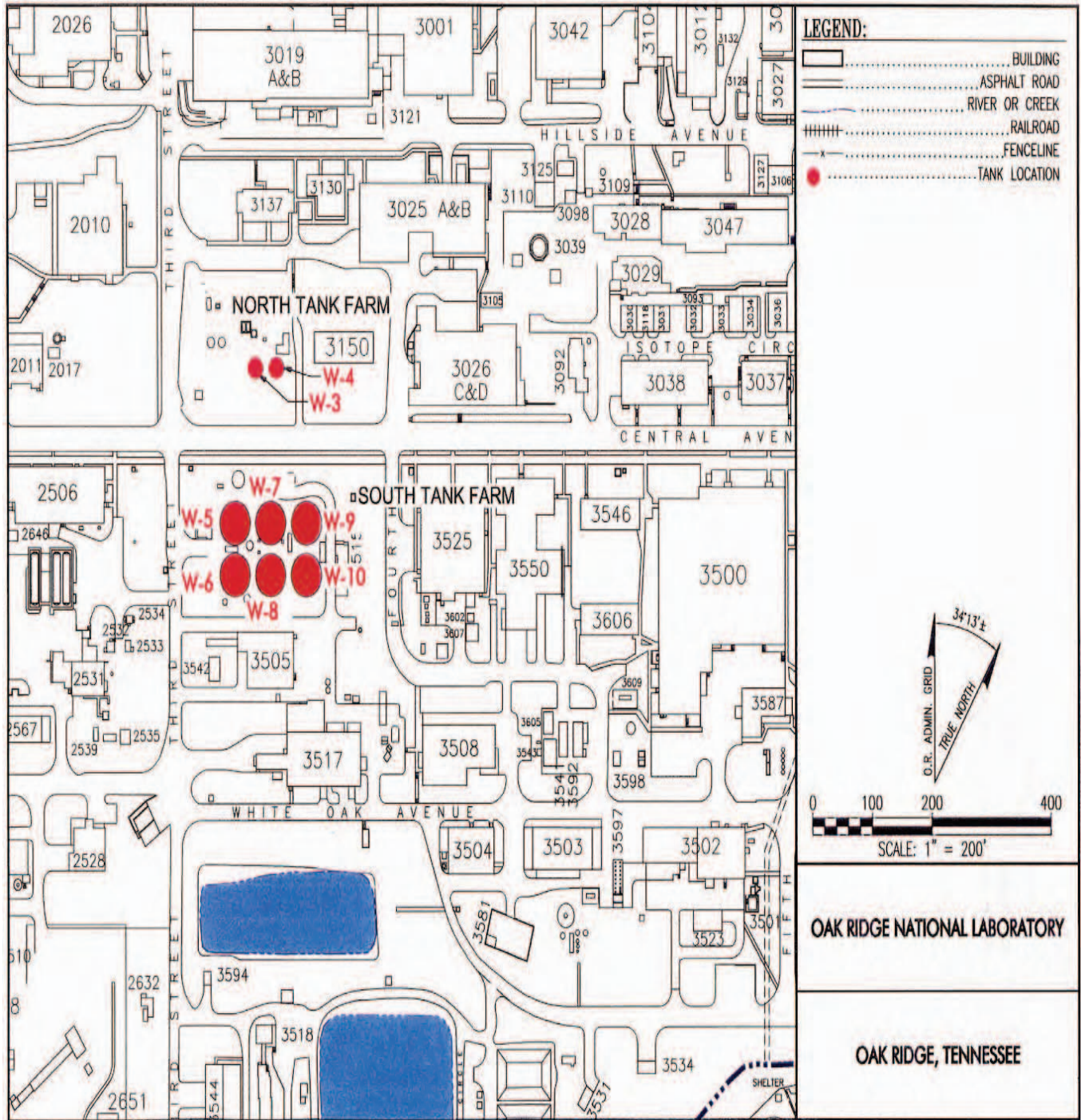
Figure 5. X-10 Facility Time Line



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**Figure 6. Location of the Gunite Tanks at the X-10 Site**



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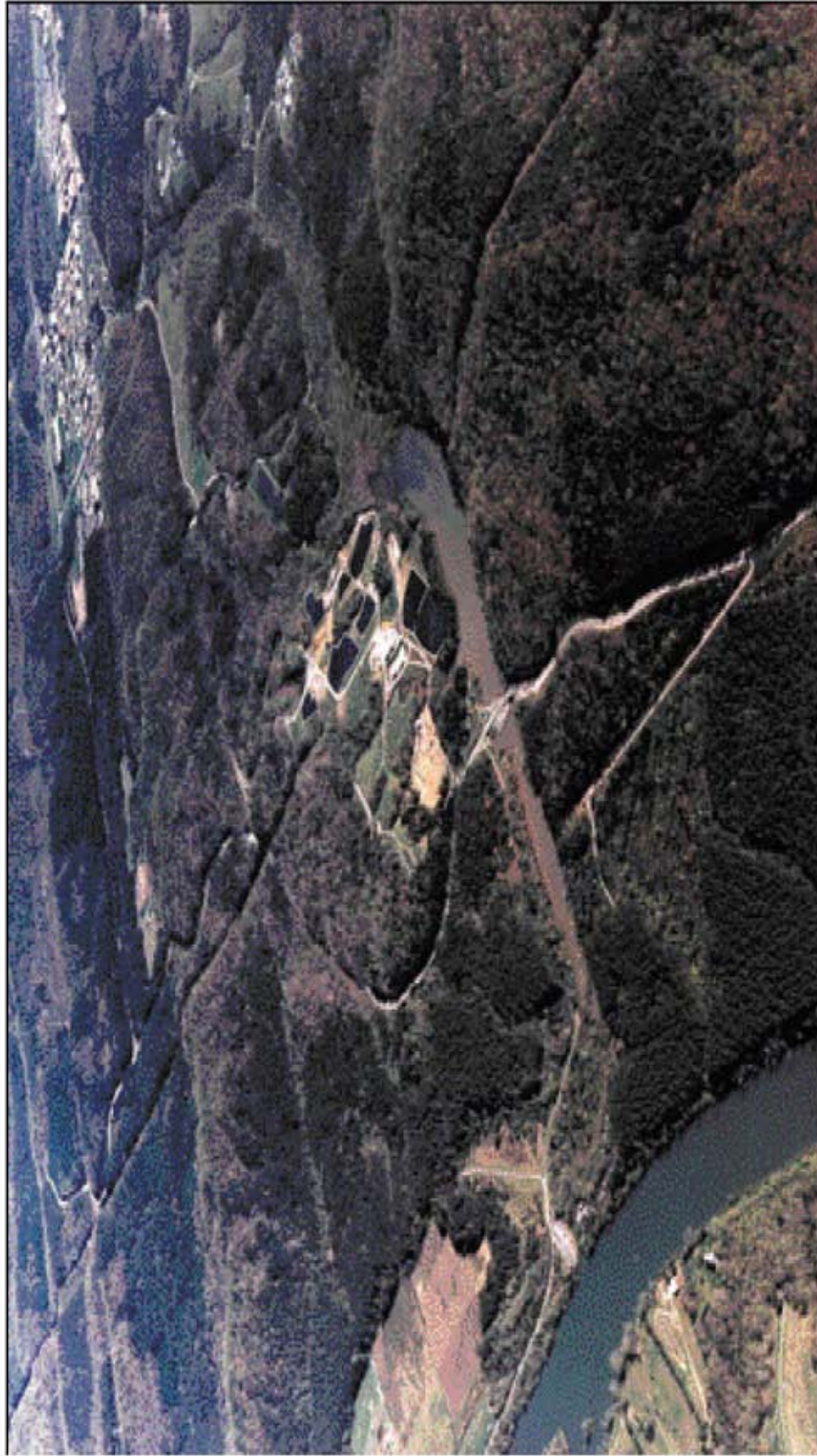
Source: SAIC 2002

4

1 Each gunite tank held 170,000 gallons, but the amount of liquid wastes and sludges quickly filled  
2 up the tanks. The sludges were kept in the gunite tanks; however, the liquid wastes were held  
3 until enough radioactivity was lost through decay before the liquid waste (combined with  
4 diluting water) could be released to White Oak Creek (ChemRisk 1999a; Jacobs Engineering  
5 Group Inc. 1996; ORHASP 1999; Spalding and Boegly 1985; U.S. DOE 1996a). The creek  
6 received the liquid wastes from the tanks and storm water drainage as it flowed through the X-10  
7 facilities. In June 1944, the 3513 Pond was created as a supplementary settling basin for gunite  
8 tank liquids and as a basin where short-lived radionuclides could further decay before being  
9 released to White Oak Creek (Jacobs Engineering Group Inc. 1996; Spalding and Boegly 1985).

10 Prior to emptying into the Clinch River, White Oak Creek flows through several contaminated  
11 areas in Melton Valley (for example, the old hydrofracture facility) before it runs into White Oak  
12 Lake (on-site) (TDOH 2000). This lake was used as a final “settling basin” since 1943 for  
13 radionuclides released from X-10 (Blaylock et al. 1993; ChemRisk 1999a; TDOH 2000; U.S.  
14 DOE 2002a). See Figure 7 for a photograph (1991) of the X-10 site, White Oak Lake, the X-10  
15 disposal area, and the Clinch River. White Oak Lake was made when White Oak Dam was built  
16 across White Oak Creek in 1943. This dam was used as a basin for further settling of the solids  
17 that remained (Jacobs Engineering Group Inc. 1996). Please see Figure 4 for the location of  
18 White Oak Dam. But some waste products did not settle into the 3513 Pond or White Oak Lake;  
19 instead, the waste traveled over White Oak Dam and reached the Clinch River (TDOH 2000).  
20 Most of the waste product releases to White Oak Creek are associated with former operations at  
21 X-10. This waste includes but is not limited to radionuclides. The X-10 site began discharging  
22 radioactive waste to the Clinch River via White Oak Creek in 1943. Thus, the Tennessee  
23 Department of Health (TDOH) conducted *Task 4 of the Reports of the Oak Ridge Dose*  
24 *Reconstruction, Radionuclide Releases to the Clinch River From White Oak Creek on the Oak*  
25 *Ridge Reservation* to evaluate whether off-site populations have been exposed to radioactive  
26 waste from X-10 between 1944 and 1991 (the Task 4 dose reconstruction is used to examine past  
27 exposures in this public health assessment).

1 **Figure 7. Photograph (1991) of the X-10 Site, White Oak Lake, X-10 Disposal Areas, and the Clinch River**



2 The above photograph from 1991 shows X-10/ORNL (upper right), White Oak Lake (lower center), X-10/ORNL disposal area (above White Oak Lake), and the Clinch River (lower left).

Source: TDOH 2000

1 Since 1944, solid wastes generated by X-10 were disposed of at six solid waste storage areas  
2 (SWSAs) (U.S. DOE 1994a as cited in Jacobs Engineering Inc. 1996). The first three SWSAs (1-  
3 3) are located in Bethel Valley and the remaining three SWSAs (4-6) are located in Melton  
4 Valley (ChemRisk 1993b; ChemRisk 1999a). For a map of these solid waste storage areas,  
5 please see Figure 8. Between 1955 and 1963, these waste storage areas were allocated as the  
6 Southern Regional Burial Ground by the Atomic Energy Commission. Throughout this time  
7 period, the X-10 site functioned as a main disposal location for wastes from more than 50 off-site  
8 installations (e.g., Knolls Atomic Power Laboratory, Battelle Memorial Institute), various  
9 research facilities, small contractors, several isotope consumers, and Atomic Energy  
10 Commission installations (Lockheed Martin Marietta Energy Systems, Inc. 1998). Please see  
11 Table 1 for additional information on these disposal areas.

12 **Table 1. Solid Waste Disposal Areas at the X-10 Site**

<i>Disposal Area</i>	<i>Period of Operation</i>	<i>Status</i>	<i>Acreage</i>
1	1943–1944	Closed	1
2	1944–1946	Closed	4
3	1946–1951	Closed	6
4	1951–1959	Closed	23
5	1959–1973	Open for retrievable storage only past 1973.	50
6	1969–Unknown	Current status is not indicated.	68 (14.5 acres are usable)

13 Source: Bates 1983 as cited in ChemRisk 1993b

14  
15 While X-10's operations continued, the amount of wastes generated at the site continued to  
16 increase. During X-10's early years of operation, after liquid radioactive wastes were initially  
17 treated they were pumped into an Intermediate Holding Pond (IHP) adjacent to the east side of  
18 SWSA 4 (see Figure 8 for the general location of the IHP next to SWSA 4 and Section II.C.2. for  
19 IHP-related remedial activities). The "hottest" radioactive substances decayed in the pond; the  
20 radionuclides that did not settle into the pond flowed downstream to the Clinch River (TDEC  
21 2003a). In addition, between 1951 and 1976 the facility alternately used seven "earthen pits" for  
22 liquid waste disposal (Spalding and Boegly 1985). A wastewater treatment process plant was  
23 built in 1957 to retrieve fission products from these (and additional) liquid wastes before their  
24 disposal (a more advanced facility replaced this in 1976) (U.S. DOE 1994a). In 1960, the

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1 “earthen pit” was changed to an “earth-covered trench” to reduce inadvertent radiation exposure  
2 and rainwater buildup. Over time, leaks occurred at several of these pits, which resulted in the  
3 releases of various radionuclides (Spalding and Boegly 1985).

4 Trenches were used until 1966, when “hydrofracture technology”<sup>2</sup> was initiated for liquid waste  
5 disposal (Spaulding and Boegly 1985). The first hydrofracture facility operated between 1964  
6 and 1979; 26 injections were made during this time period. A newer facility started performing  
7 injections in June 1982, but this operation was discontinued in 1984 because of uncertainties  
8 related to potential leaching into deep groundwater (Boyle et al. 1982; Ohnesorge 1986).  
9 ATSDR will evaluate hydrofracture technology in its future public health assessment on  
10 groundwater.

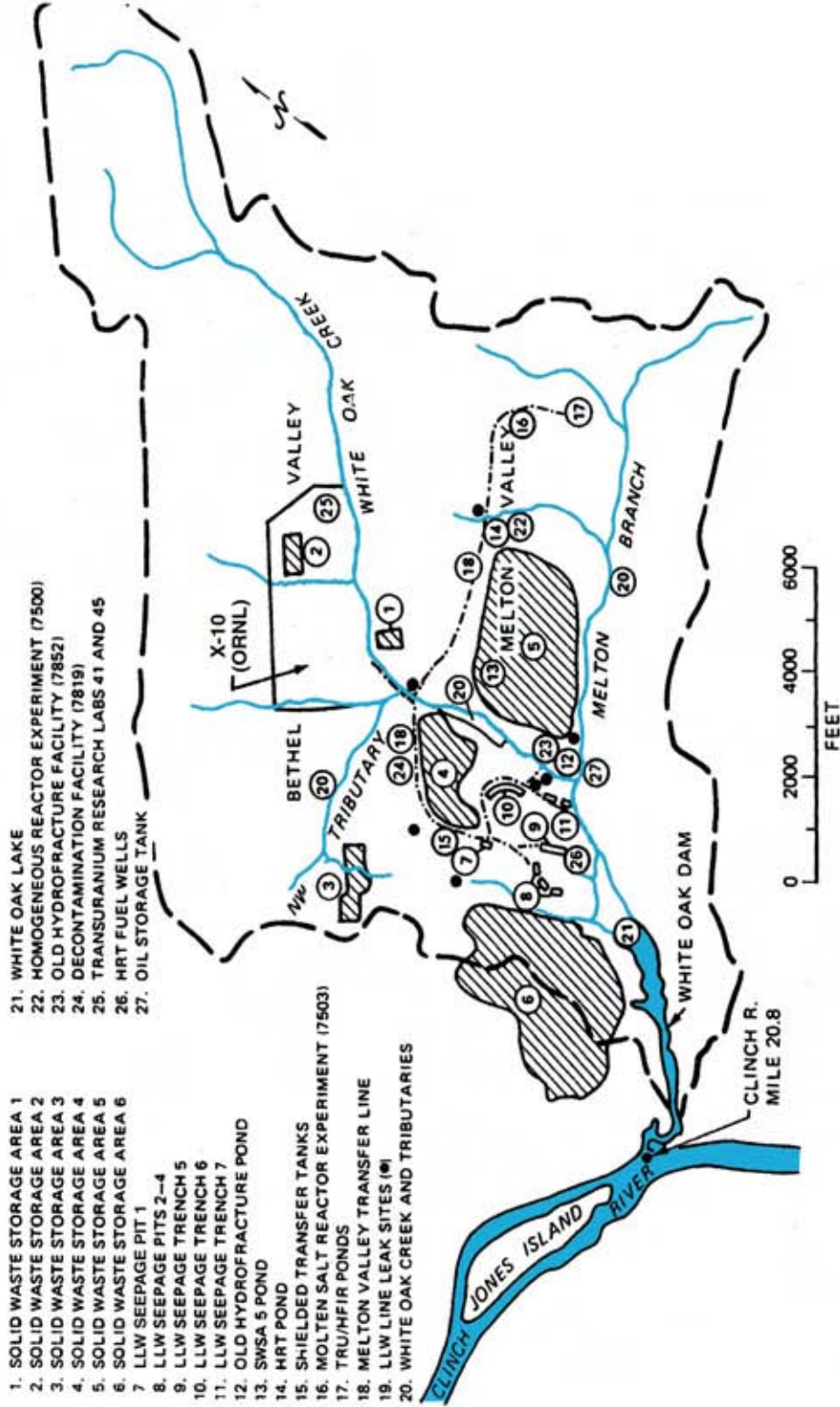
11 In addition to releases from disposal areas, radioactive substances were discharged when White  
12 Oak Lake was partially drained in October 1955 (Blaylock et al. 1993). The lake was drained to  
13 give X-10 a greater capacity to handle large discharges and to lessen the chance that ducks would  
14 live in the contaminated water (Blaylock et al. 1993). Before it could revegetate, severe rains in  
15 1956 caused a flood that eroded the bottom sediment of White Oak Lake (Blaylock et al. 1993;  
16 ChemRisk 1999a). This resulted in the largest discharge of Cs 137 at the lake and also caused  
17 radionuclides in particulate form to deposit in the White Oak Creek Embayment. In the early  
18 1990s, a coffer cell dam was built at the mouth of White Oak Creek to prohibit water backflow  
19 to the White Oak Creek Embayment. After this dam was completed, the natural scouring of  
20 sediment at the embayment was prevented (ChemRisk 1999a).

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<sup>2</sup> Hydrofracture technology uses hydraulic pressure to create cracks in the shale bedrock layers that are below the disposal area. Low-level waste alkaline solutions are combined with cement and infused with pressure into the fracture zone. This grout mixture seals the cracks and stagnates wastes that are in the deep shale formation.



Figure 8. Location of Solid Waste Storage Areas (SWSAs) at the X-10 Site



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 3 Source: ChemRisk 1999a

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1 DOE predicted that 70% to 80% of radioactive substances released from X-10 to surface waters  
2 resulted from seepage at waste disposal areas (U.S. DOE 1988). Mainly because of these  
3 disposal practices at X-10 and the heavy rains in 1956, approximately 200,000 curies of  
4 radioactive waste were discharged from White Oak Creek into the Clinch River between 1944  
5 and 1991 (ATSDR et al. 2000; TDOH 2000). Please see Table 2 for the estimated discharges of  
6 radionuclide releases to the Clinch River via White Oak Creek (Jacobs Engineering Group Inc.  
7 1996). Table 3 is a summary of peak annual releases from White Oak Dam for the eight “key”  
8 radionuclides—those that were identified for further evaluation based on a pathway and disease  
9 incidence analysis of 24 radionuclides (ChemRisk 2000). For additional details regarding the  
10 radioactive waste disposal history of the X-10 site, please see Section 2.1.5 of *Oak Ridge Health*  
11 *Studies Phase I Report—Volume II—Part A—Dose Reconstruction Feasibility Study. Tasks 1 &*  
12 *2: A Summary of Historical Activities on the Oak Ridge Reservation with Emphasis on Information*  
13 *Concerning Off-Site Emission of Hazardous Material (ChemRisk 1993b) and also Section 2.0*  
14 *of Task 4 of the Reports of the Oak Ridge Dose Reconstruction, Radionuclide Releases to the*  
15 *Clinch River From White Oak Creek on the Oak Ridge Reservation—an Assessment of Historical*  
16 *Quantities Released, Off-Site Radiation Doses, and Health Risks (ChemRisk 1999a). For*  
17 information on current remedial activities, see Sections II.C.1. (Bethel Valley Watershed),  
18 II.C.2. (Melton Valley Watershed), and II.C.3. (Off-Site Locations) in this document.

Oak Ridge Reservation: White Oak Creek Radionuclide Releases  
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1 **Table 2. Estimated Discharges (in curies) of Radionuclides From White Oak Creek<sup>a</sup>**

<i>Year</i>	<i>Cs 137</i>	<i>Ru 106</i>	<i>Sr 90</i>	<i>TRE<sup>b</sup></i>	<i>Ce 144</i>	<i>Zr 95</i>	<i>I 131</i>	<i>Co 60</i>	<i>H 3</i>	<i>TRU<sup>c</sup></i>
1949	77	110	150	77	18	180	77			0.04
1950	19	23	38	30		15	19			0.04
1951	20	18	29	11		5	18			0.08
1952	10	15	72	26	23	19	20			0.03
1953	6	26	130	110	7	8	2			0.08
1954	22	11	140	160	24	14	4			0.07
1955	63	31	93	150	85	5	7	7		0.25
1956	170	29	100	140	59	12	4	46		0.28
1957	89	60	83	110	13	23	1	5		0.15
1958	55	42	150	240	30	6	8	9		0.08
1959	76	520	60	94	48	27	1	77		0.68
1960	31	1,900	28	48	27	38	5	72		0.19
1961	15	2,000	22	24	4	20	4	31		0.07
1962	6	1,400	9	11	1	2	0.4	14		0.06
1963	4	430	8	9	2	0.3	0.4	14		0.17
1964	6	190	7	13	0.3	0.2	0.3	15	1,900	0.08
1965	2	69	3	6	0.1	0.3	0.2	12	1,200	0.50
1966	2	29	3	5	0.1	0.7	0.2	7	3,100	0.16
1967	3	17	5	9	0.2	0.5	0.9	3	13,300	1.03
1968	1	5	3	4	0.03	0.3	0.3	1	9,700	0.04
1969	1	2	3	5	0.02	0.2	0.5	1	12,200	0.20
1970	2	1	4	5	0.06	0.02	0.3	1	9,500	0.40
1971	1	0.5	3	3	0.05	0.01	0.2	1	8,900	0.05
1972	2	0.5	6	5	0.03	0.01	0.3	1	10,600	0.07
1973	2	0.7	7		0.02	0.05	0.5	1	15,000	0.08
1974	1	0.2	6		0.02	0.02	0.2	0.6	8,600	0.02
1975	0.6	0.3	7				0.3	0.5	11,000	0.02
1976	0.2	0.2	5				0.03	0.9	7,400	0.01
1977	0.2	0.2	3				0.03	0.4	6,200	0.03
1978	0.3	0.2	2				0.04	0.4	6,300	0.03
1979	0.2	0.1	2.4				0.04	0.4	7,700	0.03
1980	0.6	0	1.5				0.04	0.4	4,600	0.04
1981	0.2	0.1	1.5				0.04	0.7	2,900	0.04
1982	1.5	0.2	2.7				0.06	1.0	5,400	0.03
1983	1.2	0.2	2.1				0.004	0.3	5,600	0.05
1984	0.6	0.2	2.6				0.05	0.2	6,400	0.03
1985	0.4	0.007	3.0					0.6	3,700	0.008
1986	1.0	0	1.8					0.54	2,600	0.024
1987	0.6	0	1.2					0.12	2,500	0.006
1988	0.4	0	1.1					<0.07	1,700	
1989	1.2	0	2.9					0.13	4,100	
1990	1.1	0	3.1					0.12	3,100	
1991	1.7		2.7					0.12	2,100	
1992	0.6		2.1					0.04	1,900	
1993	0.5		2.1					0.04	1,700	
1994	0.5		2.8					0.07	2,200	
<b>Total</b>	<b>699.6</b>	<b>6,931.6</b>	<b>1,214.6</b>	<b>1,295</b>	<b>341.93</b>	<b>376.61</b>	<b>175.33</b>	<b>325.58</b>	<b>183,100</b>	<b>5.248</b>

2 Source: Blaylock et al. 1993, Martin Marietta Energy Systems, Inc. 1992, Martin Marietta Energy  
 3 Systems, Inc. 1993, and DOE 1988 as cited in Jacobs Engineering Group Inc. 1996

4 a All digits were carried through to avoid any errors from rounding numbers. Only the first two are significant.

5 b Total of rare earth elements, excluding cerium.

6 c Transuranic radionuclides.

7 Blank cells indicate that no data were reported.

8 The four radionuclides expected to be of most concern are highlighted in gray.