



Status of Continuous Mercury Monitoring (CMM) Implementation

DOE/NETL Mercury Control
Technology Conference

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Clean Air Mercury Rule (CAMR) Monitoring Requirements



- Mercury pounds tracking commences January 1, 2010
- Requires monitoring commence no later than January 1, 2009
 - NIST traceability is postponed until January 1, 2010
- Most orders placed, about half shipped
 - Over 600 CMMs, ~200 Appendix K
- Completing NIST Traceability still key issue to be resolved

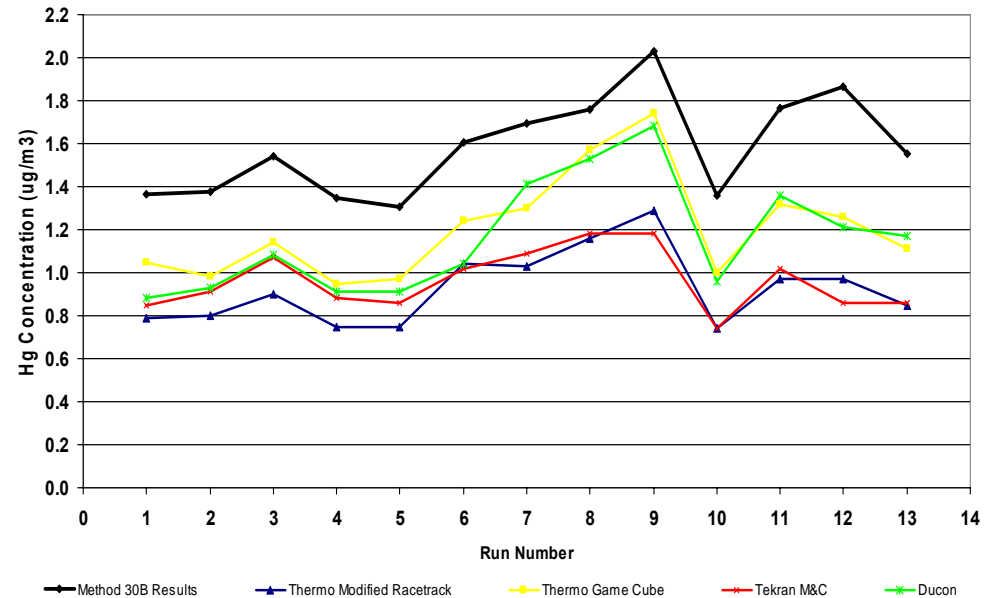
EPRI Summary Assessment



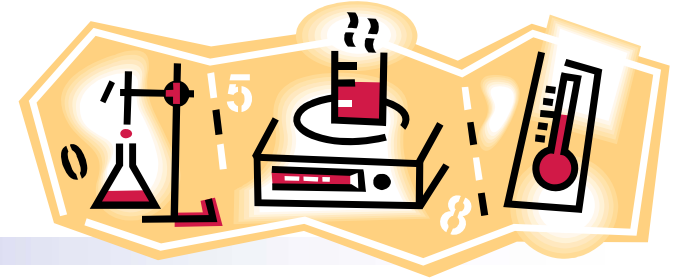
- **CMMs**
 - They work, even at $0.5 \mu\text{g}/\text{m}^3$
 - Reliability TBD with experience
 - EPA & industry need understand/accept complexity
 - Years to get NO_x/SO₂ CEMS-type reliability
 - Need correspondingly appropriate missing data rules and industry resource allocation
- **Appendix K**
 - Proven in field for low-moderate sulfur coal
 - Concern about use with high sulfur coal
 - Spike loss is warning sign
 - Recommended for very low Hg emissions
- **Calibration and QA/QC remain a major issue**

CMM Demonstrations

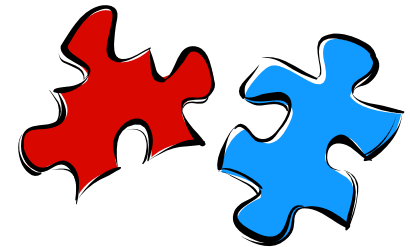
- **Concluded Trimble County Demonstration**
 - Suppliers greatly improved reliability (1-2 wks to 6-8 mo.)
 - Allowed troubleshooting of calibration issues
 - Performed a M30B RATA
- **Methods 30A and 30B became final November 7th**
- **NIST Traceability postponement**
 - Requires EPA/Industry study be completed on 10-20 Units



CMM Standards – EPA Task List 2008



- 1. Develop field certification procedures**
 - Address previously shipped calibrators
 - Field QA/QC procedures
- 2. Laboratory inter-comparison program**
 - Assessment of measurement uncertainty
- 3. Evaluation of compressed gas cylinders**
 - Critical option for field certification QA/QC
- 4. Statistical calculation procedures & spreadsheets for field studies**
- 5. QC procedures for sorbent traps/permeation tubes**
 - Exploring other QA/QC options
- 6. Field certification & traceability protocol of Hg⁺² calibrators**
 - Critical parameter not yet fully addressed by EPA or NIST



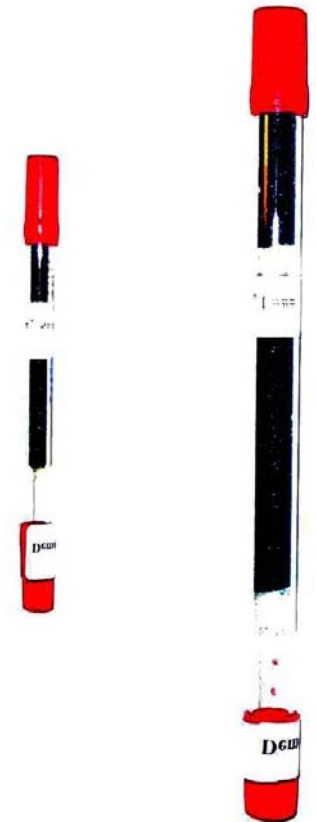
IRM Status – M30A

- **Dynamic Spiking** **waived until 2009**
 - Single Pretest Dynamic Spike of 3 runs
 - 150-200% of native Hg
 - Recover 100% $\pm 10\%$
 - RSD $\leq 5.0\%$ or $\leq 0.5 \mu\text{g}/\text{m}^3$
- **Stratification** **waived until 2009**
 - Use SO₂ for 2008
- **Interference Check**
 - Only HCl and NO
 - Only done once
- **System Integrity Check**
 - Beginning and end of runs – Repeated between runs optional
 - $\pm 5.0\%$ of Span
 - Failure disqualifies runs after the last good integrity check



Sorbent Trap Reference Method (M30B)

- **Proposed/finalized with IRM**
- **Follow Appendix K with additional QA**
 - **Only use 2 section small traps**
 - **Require “Field Recovery Study”**
 - **Modeled after Method 18 section 8.4.3**
 - **Requires 3 paired runs with one trap using spiked front section (40-60% of native Hg)**
- **Released to testing contractors:**
<http://www.epa.gov/ttn/emc/prelim.html>



NIST Traceability – Hg⁰



- **Level 1: NIST–Prime Generator**
 - Each vendor sends a generator to NIST
 - NIST performs isotope dilution ICP/MS
 - The generator remains at NIST as the NIST Prime
- **Level 2: Vendor–Prime Generator**
 - Vendor sends one or more generator(s) to NIST
 - NIST performs nesting analysis vs. NIST Prime
 - Generator(s) returned to vendor as the Vendor Prime
- **Level 3: User–Prime Generator for CEM Use**
 - Vendor performs nesting analysis vs. Vendor Prime

EPA/Industry study needs to resolve:

- **Certification of shipped calibrators**
- **QA/QC procedures on field installations**

For Latest from EPA, Vendors, and Users

**CEM User's Group 2008
Nashville Convention Center
&
Renaissance Hotel & Resort**

**Nashville, TN
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Co-host: TVA

