

March 17, 2006



U.S. Department  
of Transportation

400 Seventh Street, S.W.  
Washington, D.C. 20590

**Pipeline and  
Hazardous Materials  
Safety Administration**

DOT-SP 5643  
(NINTH REVISION)

**EXPIRATION DATE: February 28, 2010**

(FOR RENEWAL, SEE 49 CFR § 107.109)

1. GRANTEE: Praxair, Inc.  
Danbury, CT
2. PURPOSE AND LIMITATION:
  - a. This special permit authorizes the transportation in commerce of helium, refrigerated liquid, in a non-DOT specification portable tank. This special permit provides no relief from the Hazardous Materials Regulations (HMR) other than as specifically stated herein.
  - b. The safety analyses performed in development of this special permit only considered the hazards and risks associated with transportation in commerce.
  - c. Unless otherwise stated herein, this special permit consists of the special permit authorization letter issued to the grantee together with this document.
3. REGULATORY SYSTEM AFFECTED: 49 CFR Parts 106, 107 and 171-180.
4. REGULATIONS FROM WHICH EXEMPTED: 49 CFR §§ 173.32 and 173.318, in that a non-DOT specification portable tank is not authorized, except as specified herein; and 178.338.
5. BASIS: This special permit is based on the application of Praxair, Inc. dated March 1, 2006, submitted in accordance with § 107.109.

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6. HAZARDOUS MATERIALS (49 CFR § 172.101):

<b>Hazardous Material Description</b>			
<b>Proper Shipping Name</b>	<b>Hazard Class/ Division</b>	<b>Identi- fication Number</b>	<b>Packing Group</b>
Helium, refrigerated liquid ( <i>cryogenic liquid</i> )	2.2	UN1963	N/A

7. SAFETY CONTROL MEASURES:

a. PACKAGING - Prescribed packaging is an insulated, non-DOT specification portable tank designed and constructed in accordance with Section VIII of the ASME Code, and with subparagraphs (1) or (2), as appropriate, of this paragraph. The portable tank is skid mounted, or enclosed in an ISO-type frame. The portable tank is vacuum insulated. Design pressure is 75 psig for the internal tank. Design temperature is -452°F for the inner tank and any part, valve or fitting that may come in contact with the lading. Water capacity for the inner tank is 3,630 gallons, nominal. Tank material is SA-240 Type 304 or 304L stainless steel for the inner tank; and SA 36, ASTM A 283 or equivalent steel for the outer jacket.

(1) Each portable tank constructed on or before December 31, 1987, must conform to Union Carbide Corporation's specification LSHe-12000, dated June 5, 1967, and related drawings on file with the Office of Hazardous Materials Special Permits and Approvals (OHMSPA). No new construction is authorized after July 31, 1988.

(2) Each portable tank constructed after December 31, 1987 must conform with § 178.338, except as provided in this subparagraph. Corresponding drawings and calculations must be submitted to the OHMSPA prior to first shipment.

(i) § 178.338-10 does not apply.

(ii) The portable tank need not comply with § 178.338-13(a) and (b). Lifting lugs, framework and any anchoring to the inner tank, the nitrogen shield tank or the tank jacket must conform with

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§ 178.337-3. A portable tank that meets the definition of "container" in § 450.3(a)(3) must meet the requirements of 49 CFR Parts 450 through 453, and each design must be qualified in accordance with § 178.270-13(c).

(iii) The marking "DOT-SP 5643" must replace the mark "MC 338" on the required specification plate.

b. TESTING - Each portable tank must be reinspected and retested once every five years in accordance with § 173.32(e) as prescribed for DOT Specification 51 portable tanks. The test pressure of the inner tank must be determined from the following formulas--

(1) If there is no vacuum in the outer jacket during the test:

$$P_T = 14.7 + [1.25 \times (P_d + H_s)]; \text{ or}$$

(2) If vacuum exists in the outer jacket during the test:

$$P_T = 1.25 \times [P_d + H_s]$$

where--

$P_T$  = Test pressure (psig)

$P_d$  = Design pressure (maximum allowable working pressure) (psig)

$H_s$  = Static head of liquid in inner tank (psig).

8. SPECIAL PROVISIONS:

a. Each portable tank must be plainly marked "DOT-SP 5643" on both sides near the middle, in letters at least two (2) inches high on a contrasting background.

b. Each portable tank must be prepared and shipped as required in § 173.318, as applicable to the lading.

c. No person may transport a charged portable tank unless the pressure of the lading is equal to or less than that used to determine the marked rated holding time and the OWTI is equal to or greater than the elapsed time between the start and termination of travel.

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d. The actual holding time for each tank must be determined after each shipment. If it is determined that the actual holding time is less than 90 percent of the MRHT of the tank, the tank may not be refilled until it is restored to its MRHT or the tank is remarked with the reduced holding time determined by this examination.

e. The release of contents is not a reportable incident if the release is through a pressure controlling device set at 25 psig or less during shipments by motor vehicle and rail freight.

f. A person who is not a holder of this special permit who receives a package covered by this special permit may reoffer it for transportation provided no modification or change is made to the package or its contents and it is reoffered for transportation in conformance with this special permit and the HMR.

g. A current copy of this special permit must be maintained at each facility where the package is offered or reoffered for transportation.

h. Packages permanently marked 'DOT-E 5643', prior to October 1, 2007 may continue to be used under this special permit for the remaining service life the package or until the special permit is no longer valid. Packages marked after October 1, 2007 must be marked 'DOT-SP 5643'.

Shipping papers displaying 'DOT-E 5643' may continue to be used until October 1, 2007, provided the special permit remains valid.

9. MODES OF TRANSPORTATION AUTHORIZED: Motor vehicle and cargo vessel.

10. MODAL REQUIREMENTS:

a. A current copy of this special permit must be carried aboard each motor vehicle and cargo vessel used to transport packages covered by this special permit.

b. Shipments by cargo vessel must conform with the following:

(1) The package must conform to § 176.76(g). Portable tanks may not be over-stowed with other containers or freight.

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2) The legend "One-Way Travel Time \_\_\_\_\_ Hours" (or "OWTT \_\_\_\_\_ Hours") must be included on the shipping paper and on the dangerous cargo manifest immediately after the entry otherwise required for the shipment. The OWTT is determined by the formula:

$$\text{OWTT} = \text{MRHT} - 24 \text{ hours.}$$

(3) For each shipment, a written record must be prepared of the portable tank's pressure and the ambient (outside) temperature at the following times:

- (i) At the start of each trip;
- (ii) Immediately before and after any manual venting;
- (iii) At least once every 24 hours; and
- (iv) At the destination point.

(4) Any lading road relief valve set at a pressure lower than that prescribed for the (safety) pressure relief valve must be closed during transportation by cargo vessel.

11. COMPLIANCE: Failure by a person to comply with any of the following may result in suspension or revocation of this special permit and penalties prescribed by the Federal hazardous materials transportation law, 49 U.S.C. 5101 et seq:

- o All terms and conditions prescribed in this special permit and the Hazardous Materials Regulations, 49 CFR Parts 171-180.
- o Persons operating under the terms of this special permit must comply with the security plan requirement in Subpart I of Part 172 of the HMR, when applicable.
- o Registration required by § 107.601 et seq., when applicable.

Each "Hazmat employee", as defined in § 171.8, who performs a function subject to this special permit must receive training on the requirements and conditions of this special permit in addition to the training required by §§ 172.700 through 172.704.

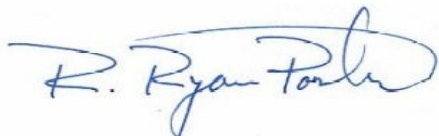
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No person may use or apply this special permit, including display of its number, when this special permit has expired or is otherwise no longer in effect.

Under Title VII of the Safe, Accountable, Flexible, Efficient Transportation Equity Act: A Legacy for Users (SAFETEA-LU)- 'The Hazardous Materials Safety and Security Reauthorization Act of 2005' (Pub. L. 109-59), 119 Stat. 1144 (August 10, 2005), amended the Federal hazardous materials transportation law by changing the term 'exemption' to 'special permit' and authorizes a special permit to be granted up to two years for new special permits and up to four years for renewals.

12. REPORTING REQUIREMENTS: Shipments or operations conducted under this special permit are subject to the Hazardous Materials Incident Reporting requirements specified in 49 CFR §§ 171.15 - Immediate notice of certain hazardous materials incidents, and 171.16 - Detailed hazardous materials incident reports. In addition, the grantee(s) of this special permit must notify the Associate Administrator for Hazardous Materials Safety, in writing, of any incident involving a package, shipment or operation conducted under terms of this special permit.

Issued in Washington, D.C.:



for Robert A. McGuire  
Associate Administrator  
for Hazardous Materials Safety

Address all inquiries to: Associate Administrator for Hazardous Materials Safety, Pipeline and Hazardous Materials Safety Administration, Department of Transportation, Washington, D.C. 20590. Attention: PHH-31.

Copies of this special permit may be obtained by accessing the Hazardous Materials Safety Homepage at [http://hazmat.dot.gov/sp\\_app/special\\_permits/spec\\_perm\\_index.htm](http://hazmat.dot.gov/sp_app/special_permits/spec_perm_index.htm) Photo reproductions and legible reductions of this special permit are permitted. Any alteration of this special permit is prohibited.

PO: alb/kah