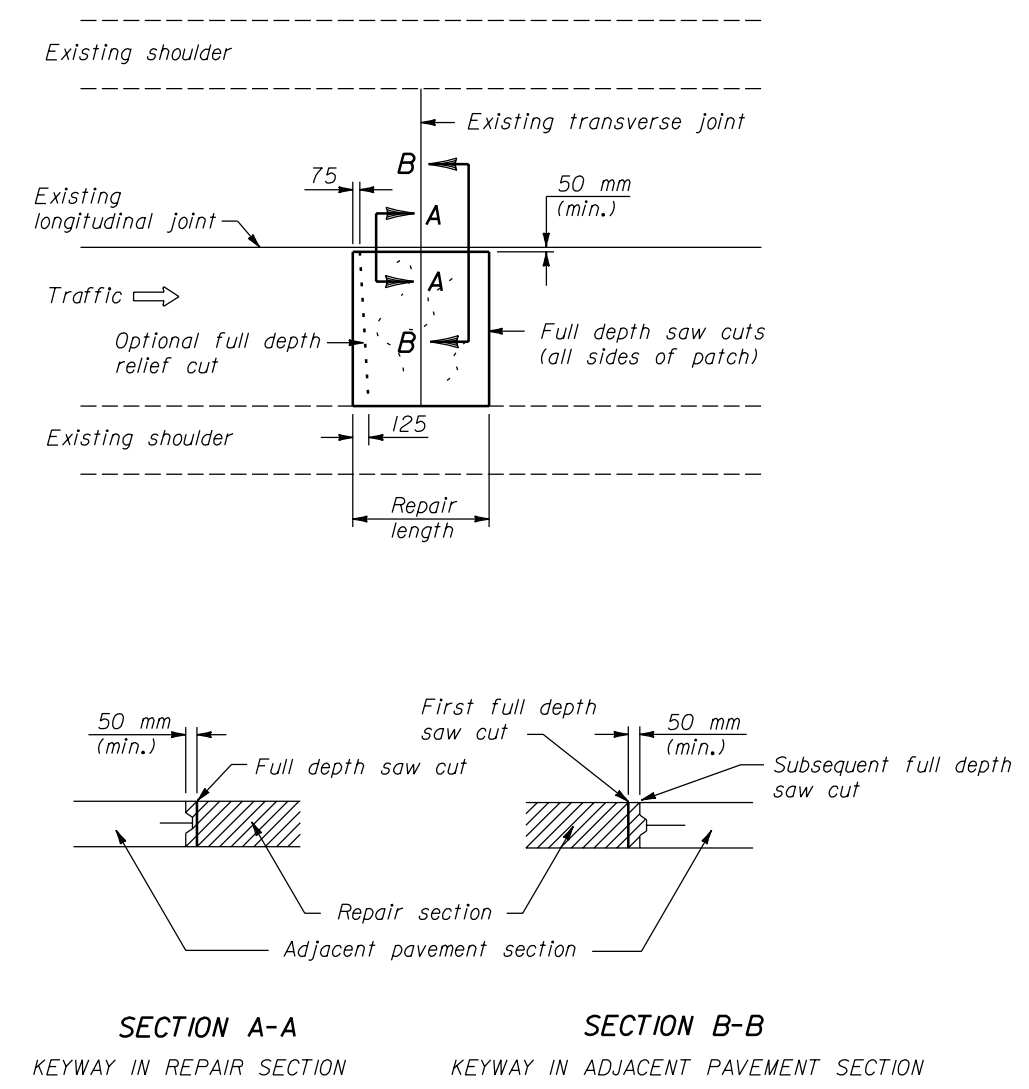


NOTE:

1. Dimensions not labeled are in millimeters.
2. Shoulder joints may be cut directly into the existing joint.
3. Make cuts running parallel and adjacent to a lane of traffic a minimum of 50 mm from the existing joint.
4. Saw cuts may be made into the shoulder.
5. If it is determined that the keyway is formed in the adjacent pavement section, the subsequent full depth saw cut may be made on the longitudinal joint.



**REINFORCED PORTLAND CEMENT CONCRETE PAVEMENT
SAW CUTS FOR LIFT OUT METHOD**

NO SCALE

U.S. DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION FEDERAL LANDS HIGHWAY	
METRIC STANDARD	
CONCRETE PAVEMENT REMOVAL METHODS	
STANDARD APPROVED FOR USE 3/1996	STANDARD
REVISED:	M501-4

16 NOV 2000

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