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MINE SAFETY AND HEALTH ADMINISTRATION  
PUBLIC HEARING ON THE PROPOSED RULE  
FOR REFUGE ALTERNATIVES FOR  
UNDERGROUND COAL MINES

AUGUST 7, 2008

9:00 A.M.

SHERATON HOTEL

2101 RICHARD ARRINGTON JR. BLVD.

BIRMINGHAM, ALABAMA

REPORTED BY: Dana Gordon  
Certified Court Reporter  
and Notary Public

1           A P P E A R A N C E S

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3   MODERATOR:

4           Patricia Silvey

5

6   PANEL MEMBERS:

7           Howard Epperly

8           Regina Powers

9           Pamela King

10          Eric Sherer

11          Steve Turow

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1                   P R O C E E D I N G S

2                   MS. SILVEY: Good morning. My  
3 name is Patricia W. Silvey. I am the  
4 director of the Mine Safety and Health  
5 Administration's office of standards,  
6 regulations and variances. I will be the  
7 moderator for this public hearing on MSHA's  
8 proposed rule for refuge alternatives for  
9 underground coal mines.

10                  On behalf of Richard E. Stickler,  
11 the acting assistant secretary of labor for  
12 Mine Safety and Health, I would like to  
13 welcome all of you to today's hearing.

14                  At this point, I would like to,  
15 if you would, please -- as we remember now,  
16 being that it happened one year ago  
17 yesterday, as we remember the one-year  
18 anniversary of that tragic mine accident at  
19 Crandall Canyon, I would like it if you  
20 would pause with me for a moment of silence  
21 in memory of the dedicated miners and the  
22 heroic efforts of the three rescuers who  
23 lost their lives in the Crandall Canyon  
24 accident, including one of MSHA's own.

25                  And as we did in Lexington on

1 Tuesday, I would also like to remember as we  
2 come back to Alabama the miners who lost  
3 their lives some now seven years ago, I  
4 guess now -- nearly seven years ago in the  
5 Jim Walter Number Five accident.

6           So, if you all would pause with  
7 me for a moment of silence.

8           (A moment of silence was  
9           observed.)

10           MS. SILVEY: Thank you very much.

11           And I probably -- I should have  
12 added, too, as we reflected and paused, the  
13 memory of the many -- of all the miners who  
14 have lost their lives so far this year and  
15 throughout America's history and also the  
16 ones who toil in the mines and have lost  
17 their lives throughout the world. So, thank  
18 you.

19           At this point, I would like to  
20 introduce the members of the MSHA panel.

21           On my right is Howard Epperly who  
22 is -- Howard is the team leader of the --  
23 our committee who is responsible for  
24 drafting the proposal that was in the June  
25 Federal Register. And he is with the

1 Approval and Certification Center of MSHA's  
2 office of technical support.

3           To his right is Regina Powers.  
4 Regina is an economist with the Department  
5 of Labor, office of the assistant secretary  
6 for policy, and she has -- and that office  
7 has been so kind and gracious as to allow  
8 her to be detailed to our office to help us  
9 compute this project.

10           And to her right is Pamela King,  
11 and she is a senior regulatory specialist in  
12 my office.

13           To my left, Eric Sherer. Eric is  
14 with the Office of Coal Mine Safety and  
15 Health, and to his left is Steve Turow.  
16 Steve is with the Department of Labor,  
17 Office of the Solicitors. And our -- the  
18 solicitors office that supports our office,  
19 the division of Mine Safety and Health.

20           This is the fourth and last  
21 public hearing on this proposed rule. As  
22 many of you know, we started out in Salt  
23 Lake City; then in Charleston, West Virginia  
24 on July 31 and Lexington on last Tuesday and  
25 this hearing today in Birmingham.

1           The comment period for the  
2 proposal closes on August 18th and MSHA must  
3 receive your comments by midnight eastern  
4 daylight savings time on that date.

5           You can view the comments on the  
6 Agency's website at [www.msha.gov](http://www.msha.gov). And I  
7 believe we have some copies of the proposed  
8 rule in the back of the room.

9           As many of you know, the proposal  
10 would implement the provisions of Section 13  
11 of the Mine Improvement and New Emergency  
12 Response or the MINER Act of 2006. The  
13 MINER Act requires -- required that the  
14 National Institute for Occupational Safety  
15 and Health or NIOSH conduct research on  
16 refuge alternatives. NIOSH issued its  
17 report in January of 2008.

18           MSHA's proposed rule is based on  
19 the Agency's data and experience,  
20 recommendations from the NIOSH report,  
21 research on available and developing  
22 technology and regulations of several  
23 states.

24           Before I start to discuss the  
25 proposal, I want to reiterate and underscore

1 an important mine emergency principle  
2 embodied by both MSHA and the mining  
3 community. It is a principle that is  
4 longstanding that in the event of a mine  
5 emergency underground the first line of  
6 defense is for the miner to try to escape.  
7 Only if escape is impossible would the  
8 provisions of this proposal come into play.

9           Under the proposed rule a refuge  
10 alternative would provide a protected,  
11 secure space with an isolated atmosphere  
12 that creates a life-sustaining environment  
13 to protect miners and assist them with  
14 escape in the event of a mine emergency.

15           The proposed rule allows the use  
16 of several types of refuge alternatives and  
17 includes requirements that the manufacturer  
18 or third party test the refuge alternative  
19 and its components prior to obtaining MSHA  
20 approval.

21           Under the proposal three types of  
22 refuge alternatives would be allowed: A  
23 pre-fabricated self-contained unit, a secure  
24 space constructed in place and materials  
25 pre-positioned for miners to use to

1 construct a secure space.

2           Some of the major provisions of  
3 the proposal are: Refuge alternatives would  
4 need at least 15 square feet of floor space  
5 and 60 cubic feet of volume per person.

6           The capacity of refuge  
7 alternatives near the working section would  
8 be the maximum number of persons that can be  
9 expected.

10           The capacity of refuge  
11 alternatives in an outby area would be the  
12 maximum number of persons assigned to work  
13 in that area.

14           Refuge alternatives would be  
15 located between 1,000 feet and 2,000 feet  
16 from the working face and where mechanized  
17 mining equipment is being installed or  
18 removed. For outby areas refuge  
19 alternatives would be located within one  
20 hour traveling distance. However, the  
21 operator may request and the district  
22 manager may approve a different location  
23 based on an assessment of the risks to  
24 persons in outby areas.

25           Refuge alternatives and their



1 components would need to sustain persons for  
2 96 hours or 48 hours if advance arrangements  
3 are made for additional supplies,  
4 particularly air, from the surface.

5           Food, water, lighting, sanitation  
6 and a two-way communication system would be  
7 provided -- would need to be provided.

8           Refuge alternatives approved by  
9 the states or by MSHA in the emergency  
10 response plan or in the ERP prior to the  
11 promulgation of the final rule would be  
12 allowed until replaced or a 10-year maximum  
13 and refuge alternative components approved  
14 by the states or by MSHA in the ERP would be  
15 allowed until replaced or a five-year  
16 maximum.

17           The location, capability and  
18 capacity of refuge alternatives would be  
19 addressed in the written ERP.

20           Training of miners to locate,  
21 transport, activate, use and maintain refuge  
22 alternatives would be integrated into  
23 existing quarterly drills and annual  
24 expectations training.

25           Pre-shift examinations of refuge

1 alternatives would be required.

2           Refuge alternatives would need to  
3 be located on mine maps.

4           MSHA has estimated the economic  
5 impact of the proposed rule and has included  
6 a discussion of the costs, benefits and  
7 paperwork required in the preamble to the  
8 proposal and the Preliminary Regulatory  
9 Economic Analysis or PREA. The PREA  
10 contains estimated supporting data on costs  
11 and benefits.

12           The preamble addresses the  
13 provisions in the rule and includes a  
14 complete discussion of a number of specific  
15 requests for comments, but I would like to  
16 highlight some of these requests for  
17 comments that MSHA asks for the additional  
18 information on.

19           First, the estimated service life  
20 of pre-fabricated self-contained refuge  
21 alternatives and the estimated service life  
22 of components.

23           The proposed definition for  
24 breathable oxygen as 99 percent pure oxygen  
25 with no harmful impurities. Also, the

1 proposed minimum of 96 hours of breathable  
2 air.

3           The sources of heat generation  
4 within a refuge alternative, methods for  
5 mitigating heat stress and heatstroke and  
6 methods for measuring heat stress on persons  
7 occupying refuge alternatives. The proposed  
8 rule would require that the apparent  
9 temperature within refuge alternatives in  
10 use at full capacity not exceed 95 degrees  
11 Fahrenheit. And I would like to note that  
12 footnotes one and two in the preamble should  
13 have cited to the NIOSH as the basis for the  
14 Agency's proposal on apparent temperature.

15           We also ask for comments on  
16 whether a requirement that refuge  
17 alternatives be designed with a means to  
18 signal rescuers on the surface should be  
19 added in the final rule. Such a requirement  
20 would assure that rescuers on the surface  
21 could be contacted if the communications  
22 systems become inoperable. Also, whether  
23 the final rule should include a requirement  
24 that the manufacturer design refuge  
25 alternatives with a means to signal

1 underground rescuers with a homing device.  
2 This would assure that rescuers could detect  
3 the trapped miners within the mine.

4           The safety standards that -- in  
5 the proposal would require that a refuge  
6 alternative provide a two-way communication  
7 facility. That is part of the mine  
8 communication system which can be used from  
9 inside the refuge alternative and an  
10 additional system as defined in the  
11 operator's approved ERP. I would like to  
12 clarify that the proposed approval  
13 requirement should reflect the same  
14 requirements as the proposed safety  
15 standard.

16           We also ask for comments on the  
17 types, sources and magnitude of lighting  
18 needed for refuge alternatives. And on that  
19 issue, footnote three in the preamble should  
20 have cited pages 124 and 125 from the August  
21 23rd, 1999 revision to the Department of  
22 Defense standard.

23           We also ask for comments on the  
24 proposed minimum space and volume  
25 requirements and the feasibility of using

1 certain types of refuge alternatives in low  
2 seam coal mines.

3           The proposed minimum flow rate of  
4 12.5 cubic feet per minute of breathable air  
5 for each miner.

6           We also ask for comments on the  
7 proposed setting for pressure relief and  
8 whether a high pressure relief should be  
9 required. The proposal would require that  
10 fans or compressors provide positive  
11 pressure and an automatic means to assure  
12 that the pressure is relieved in refuge  
13 alternative at 0.25 psi above mine  
14 atmospheric pressure.

15           We also ask for comments on the  
16 proposed requirement that carbon monoxide  
17 detectors for compressors or fans at the  
18 surface provide automatic and visual alarms  
19 if carbon monoxide levels in supplied air  
20 exceed 10 parts per million.

21           The visual damage that would be  
22 revealed during pre-shift examinations. The  
23 proposed rule would require that refuge  
24 alternatives be designed to provide a means  
25 to indicate unauthorized entry or tampering

1 and allow for a pre-shift examination of  
2 critical components without entering the  
3 structure. The Agency is concerned with the  
4 feasibility and practicality of visually  
5 checking the status of refuge alternatives  
6 without having to enter the structure or  
7 break the tamper-evident seal.

8           We ask for comments on the  
9 proposed requirement for located refuge  
10 alternatives in inby areas as well as the  
11 alternate provision discussed in the  
12 preamble that would allow that refuge  
13 alternatives in these areas be located up to  
14 4,000 feet from the working face depending  
15 on mine specific conditions, if they are  
16 connected to the surface with boreholes.

17           The proposed approach to the  
18 capacity of refuge alternatives in inby and  
19 outby areas -- and we've gotten comments on  
20 that issue -- and the proposed approach to  
21 locating refuge alternatives in inby areas  
22 including minimum and maximum distances.

23           Whether the final rule should  
24 contain a requirement that advanced  
25 arrangements specified in the ERP include a

1 method for assuring that there will be a  
2 suitable means to connect the drilled hole  
3 to the refuge alternative and that the  
4 connection can be made within 10 minutes.

5           We request comments on the  
6 proposed training requirements for persons  
7 assigned to examine, transport and maintain  
8 and repair refuge alternatives and  
9 components and whether it would be more  
10 appropriate to include this training  
11 requirement in Part 48 of the training  
12 requirements.

13           And finally we ask for comments  
14 on -- and very significantly on the proposed  
15 approach to annual expectations training in  
16 construction; where applicable, the  
17 activation, use -- and the use of refuge  
18 alternatives and their components. And  
19 comments -- we would be pleased if comments  
20 would address the proposed strategy and  
21 proposed elements of such training.

22           The Agency is also soliciting  
23 comments on the proposed information  
24 collection requirements. And on that issue  
25 if you would provide comments on all data

1 and assumptions the Agency used to develop  
2 its estimates as well as the estimates of  
3 costs and benefits in the proposal.

4           As you address these provisions  
5 either in your testimony to us today or in  
6 your written comments, please be as specific  
7 as possible. And I have underscored this at  
8 every hearing and I cannot underscore this  
9 enough. If you would please include  
10 specific -- your specific suggested  
11 alternatives, your specific rationale,  
12 safety and health -- if you would cover  
13 safety and health benefits to miners, any  
14 technological and economic feasibility  
15 considerations and data to support your  
16 comments. This -- the Agency will use this  
17 information, and the more specific your  
18 information is the better it will be to us.  
19 We will use it to help evaluate the  
20 requirements in the proposal and produce a  
21 final rule that will improve safety and  
22 health for underground coal miners in the  
23 event of a mine emergency in a manner that  
24 is responsive to the needs and concerns of  
25 the mining public.



1           The hearing, as many of you know,  
2 will be conducted in an informal manner and  
3 formal rules of evidence will not apply.  
4 The panel may ask questions of the  
5 witnesses. The witnesses may ask questions  
6 of the panel.

7           MSHA will make a transcript of  
8 the hearing available on the Agency's  
9 website within one week of the hearing. And  
10 as most of you know -- and I can't  
11 underscore this enough -- time will be of  
12 the essence in developing the final rule,  
13 which must be finalized by December 31,  
14 2008.

15           If you wish to present written  
16 statements or information today, please  
17 clearly identify your material and give a  
18 copy to the court reporter. You may also  
19 submit comments following this hearing by  
20 any of the methods identified in the  
21 proposal. And we would also ask -- I think  
22 many of you have done so already. Those of  
23 you in attendance, if you will sign -- we  
24 have an attendance sheet in the back.

25           If you have a hard copy or

1 electronic version of your presentation --  
2 and I think I mentioned that we would  
3 appreciate it if you would give it to -- a  
4 copy to the reporter.

5           Please begin by clearly stating  
6 your name and organization and I would ask  
7 you if you would spell your name for the  
8 court reporter so that we have an accurate  
9 record.

10           And now we will begin today's  
11 hearing, and our first speaker is I believe  
12 James Rau with MineARC Systems.

13           MR. RAU: It's R-a-u. Thank you,  
14 Ms. Silvey.

15           My name is James Rau, and I'm the  
16 manager for MineARC Systems in the United  
17 States. MineARC Systems have been  
18 designing, manufacturing and selling refuge  
19 chambers since 1995. MineARC has in excess  
20 of 450 refuge chambers in more than 20  
21 countries including the Solid Energy Coal  
22 Mine in New Zealand for the past three and a  
23 half years.

24           MineARC's metal/non-metal refuge  
25 chambers have been rigorously tested and

1 used in real life emergencies with no  
2 injuries. The first of these was in April  
3 of 2006 at the St. Ives coal mine where it  
4 was used to rescue nine miners, and the last  
5 was in October of 2007 with 54 miners  
6 rescued at the Kanowna Belle coal mine in  
7 Western Australia.

8           It is this experience that has  
9 given our company the expertise and  
10 knowledge to determine the fundamental  
11 requirements for safe entrapment inside of a  
12 closed space such as a refuge chamber.

13           While there are many sections of  
14 this proposal that MineARC is willing and  
15 able to assist on, today I'm choosing to  
16 concentrate on one single specification for  
17 the proposed ruling. Under section 7.504,  
18 Refuge Alternatives and Components, General  
19 Requirements, it states, "The proposed rule  
20 would require that an application include  
21 test results and calculations to demonstrate  
22 that the apparent temperature within the  
23 refuge alternative would not exceed 95  
24 degrees Fahrenheit when used in conjunction  
25 with required components and fully

1 occupied."

2                   For those here whom are not  
3 familiar with the severity of heat buildup  
4 inside a confined space due to metabolic  
5 heat, I will mention a couple of examples.  
6 In the infamous Black Hole of Calcutta  
7 incident, 123 of the 186 British soldiers  
8 died when imprisoned for only one night in a  
9 dungeon.

10                   In 2006 I personally had the  
11 opportunity to meet with a university  
12 student from the University of Santiago in  
13 Chile. She explained through an interpreter  
14 how a mining company had decided to conduct  
15 a test on a scrubber system for evaluating  
16 its CO2 removal efficiency. The company  
17 enclosed eight university students in a  
18 freight container and in less than 12 hours  
19 had hospitalized four of them due to heat  
20 stress.

21                   Make no mistake, it is very  
22 common to misjudge the severity of heat  
23 buildup inside a refuge chamber.

24                   I have personally been involved  
25 in multiple refuge chamber tests as well as

1 actual refuge chamber use in my mining  
2 career. Some of these tests have been  
3 without the use of cooling systems. These  
4 tests are generally short to avoid serious  
5 injury to the test subjects.

6           Integral to the safe operation of  
7 a refuge chamber is a cooling system for  
8 combating metabolic heat buildup.  
9 Uncontrolled, metabolic heat buildup can  
10 lead to heatstroke and possible fatalities.  
11 MSHA's proposed ruling supports this claim  
12 in stating: "Medical evidence revealed the  
13 values of approaching or exceeding 105  
14 Fahrenheit apparent temperature would be  
15 life-threatening."

16           The ruling proposes a maximum  
17 internal apparent temperature of 95 degrees  
18 but omits a maximum external ambient  
19 temperature that the chamber must operate  
20 under. The proposed ruling does correctly  
21 state that ambient temperature in a refuge  
22 alternative is affected by the mine  
23 temperature. More appropriately, though, it  
24 is the single most important factor in  
25 determining the rate of heat transfer to the

1 outside of a refuge chamber. It is  
2 therefore critical for design and testing  
3 purposes that the final ruling specify a  
4 maximum ambient mine temperature that the  
5 refuge chamber must operate under.

6 Utilizing generally accepted  
7 engineering practices, this value would be a  
8 maximum expected temperature of the mine in  
9 an emergency situation with an appropriate  
10 factor of safety.

11 The State of West Virginia has  
12 already approved refuge chambers without  
13 cooling systems. Identical to the MSHA  
14 proposed ruling, the West Virginia  
15 regulation specifies the maximum internal  
16 apparent temperature of 95 degrees  
17 Fahrenheit.

18 Approved manufacturers  
19 demonstrated compliance by computation and  
20 experimentation using an assumed ambient  
21 mine temperature of 55 degrees Fahrenheit.  
22 The 55 degree value chosen is an assumed  
23 average temperature at the face for a West  
24 Virginia coal mine. This value does not  
25 consider possible temperature increases in

1 an emergency situation from loss of  
2 ventilation, fire or an explosion. It is  
3 extremely confusing from an engineering  
4 standpoint why an average value would be  
5 used with no safety factor.

6 I would like to give a similar  
7 analogy. It would be like designing a  
8 bridge that can only hold the average number  
9 of cars expected to be on that bridge during  
10 one day. MineARC as a company made a  
11 decision that this stipulation did not meet  
12 our own internal safety requirements and  
13 hence, we did not seek approval in West  
14 Virginia.

15 The recent NIOSH simulated  
16 testing of West Virginia approved refuge  
17 chambers provided partial evidence of the  
18 inability of some of these chambers to  
19 maintain internal temperatures below the  
20 specified criteria. This testing was  
21 conducted at Lake Lynn mine at approximately  
22 60 degrees Fahrenheit. This is in spite of  
23 the fact that the simulated testing  
24 potentially underestimated the heat buildup  
25 inside of the refuge chamber by 20 to 30

1 percent if human occupants had been used.

2           Regardless, these chambers have  
3 been approved in emergency response plans by  
4 MSHA and are currently being installed in  
5 coal mines across the U.S.

6           I would like to quote Randall  
7 Harris who is the technical advisor to the  
8 West Virginia Mine Safety Technology Task  
9 Force in his presentation last week in  
10 Charleston. And I quote: "The task force  
11 was focused on the mining conditions in West  
12 Virginia. We did not attempt to develop  
13 solutions that were universally applicable.  
14 Many vendors and experts from outside the  
15 U.S. presented forceful positions  
16 concerning, for instance, the ability of a  
17 shelter to maintain an internal temperature  
18 without mechanical cooling, which while  
19 valid in many mining environments were not  
20 applicable to the conditions of West  
21 Virginia."

22           Clearly this statement verifies  
23 that the West Virginia approved chambers  
24 have not been designed for the use of  
25 ambient conditions exceeding 55 degrees



1 Fahrenheit.

2           I, however, would challenge Randy  
3 and his opinion that it is not applicable to  
4 West Virginia. Even a small increase in  
5 ambient temperature would render these  
6 chambers unable to meet the specified  
7 criteria. In some instances a 10 degree  
8 Fahrenheit increase could potentially  
9 endanger the lives of the occupants. From  
10 survey data collected by MSHA and displayed  
11 in the NIOSH report, there are some West  
12 Virginia mines that can have maximum  
13 temperatures of 69 degrees Fahrenheit.

14           I would therefore challenge the  
15 task force to use the same logic that they  
16 used to specify that a refuge chamber should  
17 not be required to sustain an overpressure  
18 above which there is not likely to be human  
19 survivals. That value is approximately 10  
20 psi and they set a value of 15 psi.

21           If we were to use this analogy  
22 and apply it to temperature, the maximum  
23 temperature a human can survive outside of a  
24 refuge chamber for extended periods would be  
25 approximately 130 degrees Fahrenheit.

1 Therefore, a refuge chamber should be able  
2 to operate up to this external temperature.

3           Under section 7.501 of the MSHA  
4 proposed ruling it states, "Refuge  
5 alternatives that states have approved and  
6 those that MSHA has accepted in approved  
7 emergency response plans would meet the  
8 requirements of this proposed ruling." This  
9 statement can only be interpreted as MSHA  
10 ignoring operational deficiencies in  
11 currently approved chambers.

12           The proposed rule correctly  
13 points out there's currently no permissible  
14 air conditioning equipment which will  
15 overcome the heat buildup in underground  
16 coal mines. Nevertheless, several refuge  
17 chamber manufacturers are currently  
18 developing intrinsically safe cooling  
19 systems.

20           MineARC Systems believe that we  
21 have resolved this issue without the use of  
22 a conventional electrically powered air  
23 conditioning system. This system is to be  
24 tested in a coal mine by the Mine Rescue  
25 Board of New South Wales with human

1 occupants.

2           We encourage MSHA to meet and  
3 consult with MineARC and other manufacturers  
4 to determine at what stage of development  
5 their solutions are for this problem.

6           To provide MSHA with as much  
7 information as possible in regards to heat  
8 buildup inside of a refuge chamber, MineARC  
9 Systems commissioned an independent man  
10 test. This was a response to the proposed  
11 ruling.

12           The purpose of the test was to  
13 determine the heat buildup inside of a steel  
14 refuge chamber with an average external  
15 temperature of 80 degrees Fahrenheit. This  
16 ambient mine temperature is equivalent to  
17 temperatures found in many coal mines in the  
18 U.S. and in most mines in the State of  
19 Alabama.

20           The test was conducted with six  
21 people in an eight-person MineARC refuge  
22 chamber. As per the MSHA proposed ruling,  
23 each occupant had approximately 60 feet  
24 cubes of volume and 15 feet squared of floor  
25 space. With an average external temperature

1 of 80 degrees Fahrenheit, the internal  
2 apparent temperature of the refuge chamber  
3 reached a staggering 143 degrees Fahrenheit  
4 in just 128 minutes. These conditions are  
5 considered extreme and life-threatening for  
6 extended durations.

7 I've brought with me a few copies  
8 of this report for any interested persons in  
9 the audience or alternatively please visit  
10 the MSHA website and download your own copy  
11 under the sections -- comment sections.

12 Thank you.

13 MS. SILVEY: Thank you. I have a  
14 few comments and questions, and I'm sure  
15 some of my colleagues do also. And thank  
16 you for your comments.

17 First of all, in going back to  
18 your -- and at the beginning you gave us --  
19 you talked about heat buildup in a confined  
20 space and you gave the example of eight  
21 people in a freight container.

22 MR. RAU: Yes.

23 MS. SILVEY: Yes. Would you  
24 repeat that part of your -- again?

25 MR. RAU: Yeah, I can explain it.

1 MS. SILVEY: Yeah.

2 MR. RAU: The situation was -- I  
3 was actually at an expo in Santiago and we  
4 were displaying one of our hard rock refuge  
5 chambers and a girl came in and she was  
6 speaking with one of our distributors. And  
7 the distributor came and grabbed me and said  
8 you've got to hear about this.

9 And she had explained that -- she  
10 was interested because she saw the cooling  
11 system inside of our refuge chamber. Our  
12 conventional metal/non-metal refuge chambers  
13 use a battery backup system with a standard  
14 split system air conditioner.

15 She saw it and she said I was  
16 involved in this test. One of the mining  
17 companies came along. They plucked eight  
18 students who needed the money out of the  
19 university and they were involved in the  
20 test.

21 And what they did was they put a  
22 scrubbing system inside a freight container  
23 and then they sealed it so they could  
24 monitor the CO2 expiration and the  
25 efficiency of the CO2 scrubber.

1 MS. SILVEY: And how big was this  
2 freight container?

3 MR. RAU: A standard 20 foot  
4 freight container.

5 MS. SILVEY: So, it was not  
6 the -- it did not meet the size of the --

7 MR. RAU: With eight people it  
8 would have gone -- it would have far  
9 exceeded the size on a 20 foot -- it's a 20  
10 foot by 8 foot.

11 MS. SILVEY: Okay.

12 MR. RAU: Yeah, it would have far  
13 exceeded it. It would be close to -- it  
14 would probably be double. It would be  
15 somewhere in the vicinity of 120 feet cube  
16 per person.

17 MS. SILVEY: Okay. So, your  
18 suggestion is for a maximum external ambient  
19 temperature, recognizing, as sort of was  
20 implicit in your -- in your comments, that  
21 the external ambient temperature in the  
22 mines are going to vary throughout the  
23 United States and even sometimes within  
24 certain -- the same geographical area  
25 depending on the conditions in the mine. Do

1 you have a suggestion for how that should be  
2 addressed?

3 MR. RAU: Well, as I said, if you  
4 use -- if you use the same logic that the  
5 task force used in terms of allowing the  
6 inflatable shelters, which was the -- beyond  
7 10 -- at 10 psi your lungs will collapse  
8 from an explosion. So, you can sustain --  
9 when we design --

10 MS. SILVEY: Well, I guess I'm  
11 asking you do you have a suggestion for how  
12 we should address the maximum external  
13 ambient temperature?

14 MR. RAU: I think it should be up  
15 to what you can reasonably survive outside  
16 of the refuge chamber. So, if there's an  
17 explosion and there's a fire and you're  
18 outside of that refuge chamber and you're  
19 traveling to it, if you can still survive in  
20 the ambient mine conditions, you should have  
21 an opportunity to get inside that chamber.  
22 That temperature is about 130 degrees  
23 Fahrenheit.

24 MS. SILVEY: I'm not --

25 MR. RAU: Am I missing the

1 question?

2 MS. SILVEY: I guess I'm saying  
3 for certain -- we've got to draft a  
4 regulation --

5 MR. RAU: Yeah.

6 MS. SILVEY: -- that will apply  
7 to a variety of mining conditions. And I  
8 guess I'm asking you if you say we did  
9 not -- in the proposed rule we did not  
10 address this factor, even though, as you  
11 said, we spoke about it, but we did not  
12 address it as a requirement, do you have --  
13 and you don't have to provide that to me  
14 right now, but do you have a suggestion of  
15 how such a rule would be crafted to address  
16 that issue?

17 MR. RAU: As I said, it depends  
18 whether you want to use a prescriptive  
19 measure and say they must operate up to 130  
20 or you use a risk assessment base. And you  
21 know, typically I'm in favor of risk  
22 assessment base because one --

23 MS. SILVEY: That's where -- this  
24 is where I'm trying to go.

25 MR. RAU: One shoe doesn't fit



1 all --

2 MS. SILVEY: No.

3 MR. RAU: -- with refuge chambers.

4 And on a mine by mine case, you need to sit  
5 down and do a 10 based risk assessment and  
6 look at, okay, what is the maximum external  
7 temperatures that we could conceivably have  
8 here. And obviously that's going to be in  
9 summer months. And then we need to allow  
10 for loss of power. The first thing you do  
11 in an emergency, if you have an explosion,  
12 the power gets shut down. You lose your  
13 ventilation system. How much is that  
14 reasonably going to increase that  
15 temperature?

16 MS. SILVEY: You also spoke about  
17 the cooling systems and you said that you  
18 all, MineARC is resolving this issue  
19 without -- if I heard you correctly, without  
20 an air conditioner system and you are now  
21 testing that. Do you have -- when do you  
22 anticipate that the testing will be  
23 complete?

24 MR. RAU: They're actually  
25 running -- they've already run a series of

1 tests on it. They're running another man  
2 test, in-house test this Saturday. They'll  
3 be running an independent test the following  
4 week and then it will be taken from there to  
5 a coal mine. And the New South Wales Coal  
6 Mine Rescue Board will actually test it in a  
7 coal mine with mine employees.

8 MS. SILVEY: Okay.

9 MR. EPPERLY: It's  
10 non-electrical?

11 MR. RAU: Correct. There are --  
12 there are other manufacturers, though, that  
13 are developing -- I mean, I speak to other  
14 manufacturers on a regular basis and I know  
15 that they're working on the same issues.

16 MS. SILVEY: Yeah. And then I  
17 wrote a comment here. So, you're going to  
18 have to help me. I guess it was with  
19 respect -- I know what it was now. That  
20 test that -- and I guess you might have been  
21 one of the subjects yourself, the  
22 eight-person heat test. And were all the  
23 requirements consistent with the MSHA  
24 proposal in the test you conducted that  
25 yielded the apparent temperature of 143

1 degrees --

2 MR. RAU: Yes.

3 MS. SILVEY: -- or whatever it  
4 was?

5 MR. RAU: We developed a testing  
6 protocol of the proposed legislation.

7 MS. SILVEY: So, everything else  
8 was consistent with every --

9 MR. RAU: Correct.

10 MS. SILVEY: The CO scrubber, all  
11 of that?

12 MR. RAU: Correct.

13 MS. SILVEY: I don't think I have  
14 any more. Do you have anything?

15 MR. EPPERLY: On the reference  
16 you made to the NIOSH testing and you  
17 mentioned 20 to 30 percent without human  
18 subject testing, could you explain that a  
19 little more, what you meant by that?

20 MR. RAU: What they did when  
21 they -- they set up the protocol -- just  
22 to -- to give you a very quick understanding  
23 of the mechanisms of heat dissipation inside  
24 of a refuge chamber, you have a person  
25 sitting inside. They generate metabolic

1 heat. That heat is made up into sensible  
2 and latent components. You then have  
3 radiant heat transfers from that person to  
4 the air. You have convective heat transfer  
5 through your conductive medium, whether it's  
6 an inflatable tent or a steel and then from  
7 that material to outside, convection again.  
8 So, that is the key mechanism there. It's  
9 not so much the material you use as the air  
10 inside which is the issue.

11           Now, with the testing that they  
12 set up, they were simulating human  
13 conditions. As soon as you put people  
14 inside of an enclosed space, you have a  
15 finite amount of water vapor. As you  
16 expire, each person typically every hour  
17 will expire 30 mils of water vapor per hour.

18           On top of that you are sweating.  
19 As the temperature increases inside of the  
20 refuge chamber and the humidity goes up,  
21 initially when your body is at rest you're  
22 using -- you're evaporative cooling as you  
23 sweat. As it gets hotter, you lose that  
24 ability to evaporatively cool. So, radiant  
25 cooling takes over and becomes the larger

1 percentage.

2                   What they did is they didn't  
3 allow for two things. One, they didn't  
4 allow for the sweat rates. They  
5 underestimated when they injected the water  
6 vapor into the chamber probably by about  
7 1,000 percent. They allowed only for  
8 expired air. They didn't allow for any  
9 sweat rates.

10                   And I can testify having sat in  
11 these refuge chambers during heat tests that  
12 it's like you're in a swimming pool. The  
13 water is dripping off the roof. People are  
14 constantly sweating. And you need to allow  
15 for that because it goes into the air.

16                   The other issue is that when they  
17 injected that water vapor into the chamber,  
18 they injected it in at the ambient mine  
19 temperature. When you expire, you expire  
20 air at 95 degrees Fahrenheit. That is where  
21 they underestimated by 20 to 30 percent.  
22 Coupled with the fact that they didn't  
23 inject enough water moisture into the actual  
24 environment, the actual result could have  
25 been worse.

1           I mean, it was proven -- the  
2 interesting thing was that NIOSH actually --  
3 or it might have been Foster-Miller, but  
4 they contracted Raytheon to do computational  
5 modeling on the Lake Lynn testing and they  
6 identified it. They said, hey, you've made  
7 a mistake here. You didn't inject the  
8 moisture into the environment at the correct  
9 temperature.

10           Instead of leaving the results  
11 where they should have been, they called up  
12 NIOSH and said, did you inject it at the  
13 mine temperature? And they said, yes. Then  
14 what they did was they went back into their  
15 computational model and put an assumption in  
16 that it was injected in at the mine  
17 temperature.

18           It's like it's -- you know, it's  
19 voodoo engineering. It's not what the  
20 results should have been. It's matching the  
21 computational modeling to the actual  
22 testing.

23           MR. EPPERLY: The measurements  
24 you made in the chamber in your tests, what  
25 instrumentation -- or how did you measure

1 the apparent temperature?

2 MR. RAU: We had a -- we had  
3 contracted an independent company to come in  
4 and they used a series of different  
5 measuring equipment. I'm not sure of the  
6 actual models. It's all in the report. And  
7 we were logging carbon dioxide, oxygen,  
8 carbon monoxide, dry-bulb, wet-bulb,  
9 relative humidity inside.

10 And we took that and we used the  
11 same formula that West Virginia was using,  
12 put it all into spreadsheets and then we  
13 also compared it against some other indices  
14 as well, the heat stress indices, wet-bulb  
15 globe, just to basically to see if we  
16 changed the indices what would the results  
17 be.

18 You're dealing with extreme  
19 temperatures. 100 percent humidity and 95  
20 degrees Fahrenheit. You cannot sustain  
21 those temperatures for long. We physically  
22 had to send our employees home after the two  
23 hours of testing.

24 MS. SILVEY: Does Australia  
25 require that these refuge chambers be

1 approved?

2 MR. RAU: Australia on the coal  
3 side --

4 MS. SILVEY: On the coal side,  
5 right.

6 MR. RAU: Yeah. On the coal side  
7 we've been using --

8 MS. SILVEY: I know about -- I  
9 suspect I know about the non-coal side. So,  
10 I'm talking about the coal side.

11 MR. RAU: On the coal side it's  
12 really -- it's a new market as per here.  
13 We've always used the -- the Drager quick  
14 fill stations and that's been the typical  
15 evacuation route. Refuge chambers haven't  
16 been used on the coal side in Australia.

17 It's only coming in -- the miners  
18 will write a guideline in Australia. We  
19 avoid prescriptive measures. We  
20 typically -- a legislation is set up to be  
21 non-prescriptive. So, the reason being that  
22 everything should be risk assessed. What it  
23 is good for one mine -- if you say -- just a  
24 very simple explanation: You've got an  
25 explosives magazine and you've got one ton



1 of explosives and you say you can't smoke  
2 within 10 yards, that doesn't mean if you've  
3 got 100 tons that it should be 10 yards.  
4 You need to assess your risk, control it and  
5 deem what the standard will be.

6 MS. SILVEY: So then with respect  
7 to the mines -- the underground coal mines  
8 in Australia, percentage-wise how many have  
9 refuge chambers now?

10 MR. RAU: None. They're all  
11 using --

12 MS. SILVEY: None?

13 MR. RAU: They're all using the  
14 Drager system.

15 MS. SILVEY: So, none have --

16 MR. RAU: None.

17 MS. SILVEY: Okay.

18 MR. RAU: Actually, I shall stand  
19 corrected. There's probably -- there's one  
20 mine in Queensland which is called Grass  
21 Tree and they've got three. They're --  
22 again, they're not used as refuge chambers.  
23 They're not termed "refuge chambers".  
24 They're termed "changeover stations". And  
25 it's the exact same scenario with our

1 customer in -- in New Zealand.

2 MS. SILVEY: Yeah. I was going  
3 to -- that's the next thing I was going to  
4 ask you. And I know you said in terms of  
5 coal and I'm talking about coal. Where are  
6 your units used now?

7 MR. RAU: Solid Energy is the  
8 only one. The unit we have just recently  
9 designed is a new unit. It's going through  
10 testing. It hasn't been sold to any coal  
11 miners.

12 MS. SILVEY: Okay.

13 MR. RAU: The mine in New  
14 Zealand, Solid Energy uses one of our  
15 existing hydrophiles in a non-intrinsically  
16 required area.

17 MS. SILVEY: Sure.

18 MR. EPPERLY: The coal mines, you  
19 mentioned the two, what was the supplied  
20 air -- if you know, the supplied air system  
21 for those particular chambers?

22 MR. RAU: They ran off of three  
23 separate breathable air systems and on the  
24 first one -- the first being the compressed  
25 air, which obviously the coal mines here

1 don't have. The second is a medical oxygen  
2 in conjunction with a carbon monoxide,  
3 carbon dioxide scrubber; and then the third  
4 system is a sodium chlorate oxygen kennel.

5           What we found in those incidents  
6 was, though, that within the first hour they  
7 lost power and compressed air. So, they  
8 were sitting completely autonomous in a  
9 standalone using the medical oxygen and the  
10 scrubbing systems.

11           MS. SILVEY: And I might be  
12 asking you a question now that you can't  
13 answer. I suspect not, but if you can't,  
14 then don't -- feel free not to. Do you have  
15 any -- you talked about the fact that you --  
16 you all did not feel comfortable submitting  
17 your unit to West Virginia. Do you all have  
18 any plans -- future plans for submitting an  
19 approval let's say to MSHA, anything to MSHA  
20 for approval?

21           MR. RAU: Yes. I mean, we would  
22 feel comfortable submitting to MSHA now --  
23 sorry. To West Virginia now because we'll  
24 know -- we know that our chamber will  
25 operate under a range of conditions. We're

1 not going to make the assumption that each  
2 miner is going to be 55 degrees Fahrenheit.

3 MS. SILVEY: I understand.

4 MR. RAU: I mean, we could have  
5 delivered something to the market very  
6 quickly.

7 MS. SILVEY: Thank you. Okay. I  
8 don't have -- do you have anything?

9 MS. POWERS: The economists might  
10 be interested in contacting you at a later  
11 point.

12 MR. RAU: I just -- can I ask a  
13 question?

14 MS. SILVEY: Yes.

15 MR. RAU: Right from the --

16 MS. SILVEY: I said you could.

17 MR. RAU: Right from the outset  
18 you said that this needed to go through  
19 December 31st.

20 MS. SILVEY: Yes, I did.

21 MR. RAU: I'm urging you to not  
22 make the same mistake as what I believe West  
23 Virginia did in terms of putting deadlines  
24 on things which take time to resolve.

25 MS. SILVEY: Okay. I can

1 answer -- I mean, I will speak to that.  
2 Maybe not answer it, but in that I said it  
3 needed to go through and clearly -- and I  
4 think I said this in Lexington. I said it  
5 in Charleston and I hope I said it in Salt  
6 Lake that we will do -- and I think I said  
7 it this morning. We will do the best job we  
8 can to craft the best reg we can by December  
9 31st that responds -- and we appreciate  
10 everybody's comments and their attendance.  
11 To respond to, as I put it, the needs and  
12 the concerns of the mining public to try to  
13 craft the most safe rule that we can.

14           Now, recognizing that we have a  
15 deadline -- and the deadline is not one we  
16 put on ourselves. It was one put on us by  
17 the United States, by the -- it's a  
18 statutory deadline. And when you've got a  
19 statutory deadline, unless the statutory  
20 deadline moves, there's not much that we can  
21 do about it.

22           But I think everybody has heard  
23 me say it and I will say it on the record  
24 and off the record that we will try to come  
25 up with the best rule we can. And believe

1 you me, I mean, you know, within the  
2 constraints that we have and -- and we'll do  
3 what we can and we'll look at all the data  
4 that we have. And that's probably -- I  
5 said, you know, to somebody one time before,  
6 there are no guarantees in life, but you do  
7 the best you can. And we will do that and  
8 we will -- at this point in time we'll try  
9 to meet our deadline because we have an  
10 obligation to do that.

11 MR. RAU: I think it would be  
12 very interesting just from a collecting  
13 exercise to get -- you know, you've got a  
14 lot of great manufacturers here and we're  
15 not the only manufacturer who is trying to  
16 resolve this issue and everyone here has  
17 altruistic motives. The important thing  
18 here is the miners, making it a safer  
19 environment. I think if you put a lot of  
20 the manufacturers together, you could hash  
21 out a lot of these issues in a very short  
22 time frame to meet that deadline.

23 You know, what I saw in the West  
24 Virginia process was that it was all very  
25 isolated, people being very protective.

1                   MS. SILVEY: That's why we're  
2 asking everybody -- I think we have other  
3 manufacturers in here and we are asking  
4 everybody for their comments. So, if people  
5 would provide -- and you heard me say  
6 earlier be as specific as you can. The more  
7 specific you are the -- that becomes very  
8 useful to us. So, we will -- and we will be  
9 guided accordingly and try to do our best.  
10 I promise you that.

11                   MR. RAU: I will go back and  
12 write other comments on other sections.  
13 I've only focused on this because I believe  
14 it's the most important, but I'll go back  
15 and go through and offer suggestions in all  
16 areas and put it through our business.

17                   MS. SILVEY: We appreciate that.  
18 Thank you.

19                   MR. RAU: Thank you.

20                   MS. SILVEY: Our next speaker  
21 will be Noble Linn, United Mine Worker, Jim  
22 Walter Number Four. Mr. Linn.

23                   MR. LINN: Linn, L-i-n-n. I  
24 totally agree with Mr. Rau's statement that  
25 one shoe doesn't fit all.

1                   In regards to the effects of what  
2 heat will have upon Alabama coal miners I  
3 believe there are too many variables to  
4 consider in order to precisely calculate the  
5 apparent temperature of a group of miners  
6 confined in a refuge alternative 2,000 feet  
7 underground from this room or from any other  
8 room in the State of Alabama.

9                   I believe the only true way to  
10 actually know the combined effects of air  
11 movement, heat and humidity on the human  
12 body is through actual human testing in an  
13 Alabama coal mine on Alabama coal miners in  
14 their own environment.

15                  In MSHA's own words on page 142,  
16 middle of the third column and I quote:  
17 Body heat is a primary heat source in a  
18 refuge alternative and the humidity will  
19 likely be high in such a sealed  
20 environment. The carbon dioxide absorption  
21 process also generates heat and humidity.  
22 There's currently no permissible air  
23 conditioning equipment which will overcome  
24 this problem in underground coal mines, end  
25 quote.



1           MSHA's use of the phrase "the  
2 humidity will likely be high" is such a  
3 general statement that it only reinforces  
4 their admission that there is a problem with  
5 no equipment to solve it. This problem can  
6 only be solved in our opinion through actual  
7 human testing.

8           This testing must be done under  
9 the direct supervision of MSHA, the  
10 representatives of the miners, the  
11 manufacturers of these systems, state  
12 agencies, representatives of all related  
13 fields of study and science from all major  
14 universities and the representatives of the  
15 coal companies.

16           Only actual human testing will  
17 provide the information that is needed to  
18 work and solve this problem. It will  
19 provide the data that will reveal the  
20 unforeseen problems that no one thought of.  
21 It will provide proper procedures through  
22 actual hands-on training. It will be a  
23 great opportunity for all interested parties  
24 to provide and gather valuable information  
25 that can be used for the present and study

1 for the future -- for the future of the coal  
2 mining industry and most importantly, for  
3 the future of Alabama coal miners.

4 Thank you.

5 MS. SILVEY: Thank you, Mr. Linn.

6 Our next speaker is Jim Yates,  
7 UMWA, Jim Walter Number Four.

8 MR. YATES: Good morning.

9 MS. SILVEY: Good morning.

10 MR. YATES: Jimmy, J-i-m-m-y,  
11 Yates, Y-a-t-e-s.

12 I'm addressing the concerns of  
13 the pre-shift examination. MSHA requests  
14 specific comments on the visual damage that  
15 would be revealed during the pre-shift  
16 examinations. The Agency is concerned with  
17 the feasibility and the practicality of  
18 checking the status of the refuge  
19 alternatives without having to enter the  
20 structure or break the tampering-evident  
21 seal.

22 The practice of visually  
23 examining equipment on a routine basis is  
24 the essential first step in ensuring it is  
25 in operational condition. These exams could

1 reveal any number of problems that may  
2 exist. Properly trained examiners would be  
3 able to detect potentially dangerous  
4 conditions that could result from collision  
5 with other equipment or damage sustained  
6 while moving these refuges. These could be  
7 as minor as a shear bolt or a dent on  
8 something that could be comprising the  
9 chamber's functionality.

10           The Agency's concern that a  
11 visual check may not be effective without  
12 access to the inner workings of the unit are  
13 unfounded. Doing these pre-shift exams may  
14 lead to additional examinations and repairs  
15 that could remove the unit from service  
16 until completed. The union strongly  
17 supports the practice of performing a  
18 pre-shift examination on all refuge  
19 chambers.

20           And also, don't we have the  
21 technology to have a type of gauge of some  
22 sort on the outside of the chamber to check  
23 the O2 level, for instance?

24           Thank you.

25           MS. SILVEY: Okay. So, you are

1 suggesting that there be some way of  
2 checking the -- pre-shift checking the  
3 refuge alternative from the outside without  
4 having to enter the refuge alternative?

5 MR. YATES: Yes, ma'am.

6 MS. SILVEY: We also got some  
7 comments during this -- these past two weeks  
8 from some commenters who said that the  
9 refuge chamber, refuge alternative may not  
10 need to be checked on a daily basis, but  
11 alternatively could be checked as  
12 recommended by the manufacturer. Do you  
13 have any comment on that?

14 MR. YATES: I would say the -- we  
15 would -- I would think that we would want to  
16 go beyond the manufacturer's recommendations  
17 as far as examinations are concerned. I  
18 would think maybe not on a daily basis, but  
19 on like a weekly examination route. Now, if  
20 the manufacturer says a week at a time, I  
21 would want to do something just a tad  
22 better.

23 MS. SILVEY: Thank you.

24 MR. SHERER: I have a question.

25 MR. YATES: Yes, sir.

1                   MR. SHERER: I would like to  
2 clarify something, Mr. Yates.

3                   You mentioned that you support  
4 pre-shift exams and then you also mentioned  
5 that you support weekly exams. Is the  
6 weekly in addition to the pre-shift? Is  
7 that what you meant?

8                   MR. YATES: What I mean -- I  
9 think we do need a pre-shift examination,  
10 yes, sir.

11                  MR. SHERER: Thank you.

12                  MR. YATES: Thank you.

13                  MS. SILVEY: Our next speaker is  
14 Dale Byram, Jim Walter Resources.

15                  MR. BYRAM: Thank you. My name  
16 is Dale Byram, B-y-r-a-m, and I work with  
17 Jim Walter Resources in Brookwood, Alabama.  
18 And I appreciate the opportunity to speak to  
19 the panel and I also appreciate everyone  
20 that's taken the time today to come and  
21 share their thoughts about something that is  
22 as important as mine safety.

23                  In recent years terms such as  
24 "forced technology" and "offers of promise"  
25 has been associated with mandates, PIBs and

1 other regulatory actions. I'm convinced  
2 that the intentions were honorable and  
3 direct and that they were all directed  
4 towards moving to improving mine safety and  
5 helping to ensure the survivability of our  
6 miners. Yet mandating the use of refuge  
7 alternatives that are clearly unproven and  
8 lack human testing for the required duration  
9 of 96 hours in our environment in Alabama is  
10 more life-threatening than it is life  
11 saving.

12           Alabama has unique conditions.  
13 As a matter of fact, this morning in  
14 Birmingham one of the local television  
15 stations reported that it was 80 degrees  
16 outside with 87 percent humidity. If you  
17 use a heat index chart, that's an apparent  
18 temperature of 90 degrees. And as most of  
19 you know, that's only five degrees below the  
20 maximum apparent temperature that we're  
21 trying to maintain in our refuge  
22 alternatives. Probably by now it's even  
23 above that. Again, Alabama has unique  
24 circumstances and unique temperatures.

25           At Jim Walter in our mines our

1 ambient temperature averages 76 degrees.  
2 And even though these conditions again are  
3 unique to Alabama, a group of escaping  
4 miners, whether they be in Utah or whether  
5 they be in Alabama, once they retreat into a  
6 refuge alternative and close the door, they  
7 then begin to experience similar  
8 environmental changes. You will see rapid  
9 temperature increase and you will see rapid  
10 humidity increase. And these two factors  
11 together, as has been said earlier by some  
12 of the commenters, directly affects the  
13 body's ability to control and maintain a  
14 survivable temperature.

15           The preamble stated that  
16 temperatures that reach 105 degrees is  
17 life-threatening and that the apparent  
18 temperature of 95 is the maximum that you  
19 recommend to stay within the refuge  
20 alternative.

21           At present we know of no rescue  
22 alternative that can meet that requirement  
23 in Alabama and recommend continued testing  
24 before being required to knowingly install  
25 rescue alternatives that will risk a life

1 rather than to save a life. And I make  
2 those -- those comments directly towards  
3 7.504.

4           You asked for comments I think on  
5 the expectations training under 75.1504, and  
6 we recognize the value and support  
7 expectations training and believe that this  
8 is the way we need to move in the future. I  
9 don't know what the reg's intent or the  
10 panel's intent would be, but we would like  
11 the freedom to use simulators or -- or  
12 training panels rather than the entire  
13 containment. If our company chooses to use  
14 containment, a unit, then we would like the  
15 ability to use, again, simulators and  
16 training panels.

17           This would take less space. It  
18 would be more conducive to training our  
19 miners to use the critical applications of  
20 these units to where they can -- it becomes  
21 second nature if they have to open or deploy  
22 the unit and then enter the unit.

23           Under 75.1507, one of the areas  
24 that is referenced is the minimum amount of  
25 calories of food and water for the -- for



1 the survivors or the escaping miners that  
2 may be entrapped within the refuge  
3 alternative. When you do research on this,  
4 when you look at Coast Guard approved  
5 survival packets and products and things,  
6 you see a variance of calories that are  
7 needed.

8           And we want to take care of our  
9 miners. That's unquestionable. Space  
10 apparently is a valuable commodity within a  
11 refuge chamber. I would like to see a range  
12 of appropriate caloric intake rather than  
13 2,000.

14           The other issue that's important  
15 to us that also reflects the results that's  
16 been identified before from previous  
17 speakers is where your body continues to  
18 sweat and lose its fluid compartment or  
19 depletes its fluid compartment. In the  
20 proposed reg it talks about 2.25 quartz of  
21 water per person. In a 15-man containment,  
22 this could be about 35 gallons of water that  
23 would have to be there.

24           One of the things that happens  
25 when the body begins to sweat, it begins to

1 lose electrolytes which are vital not only  
2 in the maintenance of the fluids in the  
3 body, but it even goes into the functioning  
4 of the heart. I would like for the panel to  
5 consider electrolyte substitutes as part of  
6 this fluid requirement within the chamber.  
7 I think this would help to extend someone's  
8 survivability.

9           Ms. Silvey talked about potential  
10 light sources. We have found that chemical  
11 light sticks, kind of the break and shake  
12 light offers an opportunity to provide an  
13 ambient light. They're small in their  
14 size. You can get them that last a varied  
15 number of hours from four all the way  
16 through 12 hours. That's not a  
17 recommendation, but that's just a suggestion  
18 for something for the panel to look into.  
19 They're non-toxic. It would not cause a  
20 problem within the barricade.

21           My comments were general, but our  
22 concerns are great. We have very little  
23 faith that our miners can survive in a  
24 refuge chamber in an Alabama temperature for  
25 96 hours with what's available to us at this

1 point.

2                   We're open to your suggestions  
3 and we're open to work with any of the  
4 agencies or the manufacturers to try and  
5 develop a unit that can help to improve the  
6 survivability of our miners. Thank you.

7                   MS. SILVEY: Thank you. I don't  
8 really know -- you state first of all,  
9 Mr. Byram, that your comments were general,  
10 but your concerns great or something to that  
11 effect. And if you -- I take it that either  
12 through Jim Walter or some other forum if  
13 you all -- if you have more specific  
14 comments, to provide them before the comment  
15 period closes on the 18th, if you will do  
16 that. And I take it then that you all do  
17 not have any refuge chambers underground  
18 now.

19                   MR. BYRAM: We have refuge  
20 chambers on order. We haven't received them  
21 from the manufacturer. We have barricade  
22 kits that we developed underground that have  
23 the food and the water, but they do not have  
24 oxygen capabilities.

25                   I would like just to expand on

1 something, if I could. We researched  
2 various ways to comply with providing our  
3 miners with 96 hours of breathable air. We  
4 looked at inflatable walls. We looked at  
5 building with building material and sealing  
6 the walls with purging capabilities. We  
7 looked at everything that we could because  
8 we felt that if we could build the  
9 containment, that it would allow us to  
10 isolate a larger area to help dissipate  
11 heat, that the roof rib and footwall would  
12 be more efficient in doing that than being  
13 inside of this containment.

14           When we thought about everything  
15 involved, then we recognized that we stood  
16 to lose miners in a hostile environment  
17 attempting to build and purge an area than  
18 if we could more easily and quickly go to a  
19 containment, drop a door, turn a few valves,  
20 let it deploy and get into the airlock.

21           But we had to make a choice  
22 because the reg demanded that we put  
23 their -- these chambers underground, which  
24 we want to protect our miners. Don't  
25 misunderstand that. But we had to make a

1 choice on how we can provide the best chance  
2 for survival up front and then try and let  
3 our mine rescue teams reach these people and  
4 remove them before they -- the 30 to 40  
5 hours.

6           In our conditions with the  
7 containments that are available we do not  
8 believe that our miners can survive the full  
9 96 hours.

10           MS. SILVEY: Excuse me a minute.

11           MR. EPPERLY: I had a question.

12           MR. BYRAM: Yes, sir.

13           MR. EPPERLY: The things that you  
14 considered, did you consider built in place,  
15 the second option and how that --

16           MR. BYRAM: You mean a fixed room  
17 underground?

18           MR. EPPERLY: Yes.

19           MR. BYRAM: We have that at one  
20 of our locations.

21           MR. EPPERLY: And do you feel  
22 that that would meet the apparent  
23 temperature proposed in --

24           MR. BYRAM: I think that it has a  
25 greater chance of success. The problem with

1 that is it's a fixed location and as a mine  
2 operates and moves, you're continually  
3 having to move your containments. And at  
4 roughly 2,000 feet to continually bore holes  
5 and things like that just isn't a good  
6 alternative.

7 MR. EPPERLY: What about without  
8 a borehole? Did you consider moving the  
9 materials, the oxygen and the CO2 scrubbing?

10 MR. BYRAM: We have looked at CO2  
11 scrubbing. We have looked at oxygen  
12 containment and purge oxygen. The  
13 configuration was the -- equal to the same  
14 size as a containment and then you would  
15 have to build. And there again, the  
16 timeliness -- if you're involved in a  
17 situation and having to build -- we felt  
18 like just going with a containment offered  
19 the best of all the options, the lessor of  
20 the evils. Although one of our mine sites,  
21 Number Four mine has an underground waiting  
22 station near an exit.

23 MS. SILVEY: I want to follow up  
24 on your comment, Mr. Byram, about the  
25 training. One of the things we

1 contemplated -- and I'm saying this for  
2 everybody -- in the proposed rule was that  
3 the -- and not that we mandated this, but  
4 that if operators so chose, they could  
5 integrate the training into the existing --  
6 and I'm sure all of you all are familiar  
7 with the emergency mine evacuation rule  
8 that we put in place on December 6th of  
9 '06 and -- or it may have been December the  
10 8th, but one of those days. And where we  
11 require the quarterly drill training and  
12 annual expectations training on  
13 self-contained self-rescue devices.

14           So, one of the things in building  
15 on that, we thought that the operators might  
16 integrate the refuge alternative training  
17 into that quarterly drill training and the  
18 annual expectations training for the SCSRs.  
19 Have you thought about the training and  
20 contemplated how -- how you would structure  
21 your program on that training?

22           MR. BYRAM: We haven't decided  
23 yet, Ms. Silvey. We're still giving --  
24 we're having discussions and consideration.  
25 Expectations training is realistic training.

1 MS. SILVEY: Yes.

2 MR. BYRAM: I think that it's  
3 vital for the success for whatever device  
4 you're trying to teach our miners to use.  
5 Again, I think that rather than have a full  
6 sized unit to where the entire canopy has to  
7 be deployed and things like that -- I don't  
8 think that's necessary, but I do think the  
9 critical function such as the immediate  
10 deployment, the controls that you turn on  
11 and how you would interact within the  
12 airlock and turn your oxygen system on and  
13 everything, I think that's -- that is a  
14 necessity and I think that should be done  
15 annually in expectations training.

16 And I really don't want to -- my  
17 guys that have to deal with all the  
18 expectations training now and self-rescuers,  
19 that's not a quick thing. It takes probably  
20 45 minutes per miner to get -- or per class  
21 to get through this.

22 But I -- for me personally I  
23 think that when we get these units in our  
24 mine, we need to have that as a separate  
25 training entity so it's not confused with



1 other training issues.

2 MS. SILVEY: Okay. Thank you  
3 very much.

4 At this point, is there anybody  
5 else in the audience who wishes to make  
6 comment?

7 (A hand is raised.)

8 MS. SILVEY: Yes, sir.

9 MR. GREEN: My name is Randall  
10 Green, G-r-e-e-n, and I'm representing the  
11 United Mine Workers, Local 1948. And I just  
12 wanted to make three comments on the  
13 chambers.

14 We are glad to see that we've got  
15 standards coming down to get these chambers  
16 in the mines. I know there's a lot of  
17 comments today on how we're going to sustain  
18 it and the atmosphere control and stuff like  
19 that, but once we get a start in the mines,  
20 I think technology will follow to improve  
21 it.

22 One thing that's an option, which  
23 our mines employ, is a breathable air hole,  
24 breathable boreholes that we have now. I  
25 think that's one option that can be used

1 with the chambers at this time. In most of  
2 the mines in the country these boreholes can  
3 be -- can continue to be drilled and we can  
4 hook breathable air holes for ventilation to  
5 the units. But at the same time, with the  
6 technology that we have already available,  
7 the environmental controls in the units must  
8 be provided as a backup also, the best that  
9 technology has. So, we support that.

10           Also, if you think about this,  
11 this gives the miners a chance to try to  
12 escape, which would be our first option.  
13 They'll have the opportunity to stop at  
14 these chambers with their rescue units.  
15 They have their self-contained rescue units  
16 on and they have to change these units. And  
17 that's been a big question. This will allow  
18 the miners possibly to enter these chambers,  
19 exchange their units in a safe environment  
20 in a controlled area, then they can proceed  
21 on if they have the opportunity.

22           But in situations where -- if  
23 they have communication and to know that  
24 they can't travel any further, this will  
25 give them the best practical opportunity for

1 survival.

2                   And we don't know what happens in  
3 explosions. We could have mine fires and  
4 different things like this. And I do  
5 believe this is going to enhance -- and I  
6 think that particularly with the breathable  
7 air holes and the compressor systems that  
8 we're already using in our mines and using  
9 the breathable air holes is in compliance,  
10 but having these self-contained units will  
11 keep your -- your supply. It will give you  
12 extra air to store for the self-contained  
13 rescue units for the miners that we have and  
14 it will just put the miner in a better  
15 situation for survival at this time.

16                   And I think that this is some of  
17 the comments from our people in our mines.  
18 Thank you. Is there any other questions?

19                   MS. SILVEY: I don't have any.  
20 Thank you, Mr. Green. Is there anybody else  
21 who wishes to speak?

22                   MR. BLANKENSHIP: Good morning.

23                   MS. SILVEY: Good morning.

24                   MR. BLANKENSHIP: My name is  
25 James Blankenship, B-l-a-n-k-e-n-s-h-i-p,

1 president of United Mine Workers, Local  
2 2245. I work at Jim Walter Resources Number  
3 Four mine.

4 I forgot one piece of paper.

5 Excuse me.

6 Some of the questions I had today  
7 have been answered, and one of them was the  
8 air conditioned units that were approved in  
9 Canada and Australia. I was under the  
10 assumption they were used in the mining  
11 industry in those areas, which I found out  
12 today that they're not.

13 And the gentleman from MineARC,  
14 he talked about 80 degrees Fahrenheit in  
15 Alabama. Not at Jim Walter Four. We're in  
16 the 90 degrees, high 90s in some areas in  
17 that mine. The humidity inside those  
18 chambers would be 100 percent. We all know  
19 what the heat index would be. That's  
20 something we've got to really look at.

21 Pre-shift examinations, I  
22 definitely think that should be part of the  
23 rules because as we move, these units have  
24 got to be moved or got to be pulled out,  
25 they've got to be moved backed. And in the

1 mines they run up to it with a scoop, hook  
2 the track up to it, drag it down through  
3 there and put it back in place. They need  
4 to be looked at every shift, every pre-shift  
5 examination to make sure they're usable if  
6 we need them.

7           Training, we do the SCR swapovers  
8 in a room sitting in a chair and we swap  
9 over. That's my opinion. That's my --  
10 that's my opinion. I know that's what's  
11 approved and what is to be done, but I don't  
12 think it gives me or the miner actually  
13 what's going to happen to him underground.

14           If we don't do training that's  
15 hands-on in a condition like they're going  
16 to have in an explosion with these chambers,  
17 then we're basically wasting time. So, I  
18 think that needs to be part of it. Not  
19 outside in the shop, not in a room.  
20 Underground in an area with a cap lamp with  
21 the lamp out, blowed out, whatever;  
22 Hollywood smoke, the whole nine yards. I  
23 think that needs to be part of the SCSR  
24 training, too, but that's another story for  
25 another day.

1                   If we don't do that, it's like  
2 driving a car. You can study the book and  
3 take the test, the driver's manual and make  
4 a hundred, but you can't drive that car  
5 until you get behind the wheel.

6                   You can know the evacuation plan  
7 inside and out. You can know it word for  
8 word, page for page, but if you don't do it  
9 hands-on, you're not going to know what to  
10 do when an emergency happens because you're  
11 not calm. Everything is happening around  
12 you. You're worried. You've got to be able  
13 to -- it's got to be instinct. You've got  
14 to be able to go up to that machine, turn  
15 the valves and know exactly what it is.

16                   It's just like running the  
17 equipment underground. We've got mine  
18 operators that can do it with their eyes  
19 shut because they've done it for years.  
20 They know where all the levers are. They  
21 know what it is. We've got to have that  
22 same training.

23                   The evac plans, that goes along  
24 with the training. We go over our plan  
25 regularly, but unless you do it, it doesn't

1 work. We've had an occasion at our location  
2 three times where our evac plan failed.  
3 Because we read it, everybody knew what it  
4 said, but when it came time to do it, humans  
5 took over. I mean, worrying and excitement  
6 and everything took over and it didn't  
7 work. We didn't get people out of the mines  
8 in a timely manner. We had to go back and  
9 get people. People made decisions that they  
10 weren't going to go where they were supposed  
11 to go because we haven't had any  
12 actual we're going to do it today and it's  
13 going to be out here and here's the  
14 training. That's got to be part of this  
15 rule.

16           We've got to make sure that it --  
17 if we need them -- I hope to God we never  
18 do -- people know how to use them when they  
19 get to them. Thank you.

20           Now, with that said, we'll move  
21 right along.

22           Before today when I was given  
23 this thing I wasn't aware of any human  
24 testing on refuge chambers, but thank God  
25 for the Internet. I found out that there

1 was some human testing in 1993 and '94. A  
2 company called Rimer Alco did human testing  
3 on their -- I'm trying to think of the  
4 name. I lost the name of it now. Tommy  
5 Knocker refuge chambers.

6           They picked six people to go into  
7 a 10-man chamber. They picked people that  
8 were non-smokers, no medical, no medicine to  
9 take, people with normal heart rates, normal  
10 lung capacity. And I don't know about where  
11 y'all work, but that's not the people like  
12 me. They're like me. They're fat boys.  
13 And -- and ladies. I hate to say that, but  
14 they are. They take medicine. They smoke.  
15 They did that test for 24 hours and not 48  
16 or not 96.

17           If we're going to do testing, I  
18 think we need to do it. It's got to be for  
19 the entire duration. It's got to be a mix  
20 of people, weight, whole nine yards and  
21 we've got to do it for the 96 hours.

22           You know, Strata Products came to  
23 Jim Walter Resources Training Center to give  
24 a demonstration of their product and to do a  
25 question and answer.



1                   Ben Loggin was the chairman of  
2 our safety committee at that time. He asked  
3 the rep could we use the chambers in Alabama  
4 with our heat and humidity. The rep didn't  
5 want to answer, but he did. I give him  
6 credit for that. He said, it would be like  
7 getting in a death trap. The chamber  
8 wouldn't last 24 hours. And that's true.  
9 With the heat and humidity, we probably  
10 wouldn't get 24 hours out of it.

11                   Jim Walter Resources in the  
12 meeting we had with mine manager Keith  
13 Shalvey informed myself and the safety  
14 committee that we were going to buy the  
15 Strata Products 25-man fresh air bay kit. I  
16 questioned him about it and knowing what we  
17 know about the humidity and the heat, he  
18 replied, I know we can't use them, but they  
19 comply with the letter of the law. It's a  
20 true statement. It does comply with the  
21 letter of the law, but it doesn't comply  
22 with the intent of the law, which is to make  
23 people safe, make the miners safe down  
24 there.

25                   Mr. Shalvey also told me that he

1 would inform the miners not to use them,  
2 which I am too. I'm going to tell them  
3 don't get in that thing.

4           He said that if we had an  
5 individual hurt, couldn't get out of the  
6 mines or getting that individual out was a  
7 risk to other miners, that one person could  
8 probably get in that chamber and -- and make  
9 it, which I don't know. He might can. I  
10 have no idea about the one person, but  
11 that's still not the intent of the law.

12           I sent Strata Products three  
13 different e-mails asking them about their  
14 chambers and their powerless cooling  
15 system. I asked them how it worked, what  
16 temperature would it -- would it maintain  
17 if -- in the chamber, if the chambers were  
18 being tested in Alabama with our heat and  
19 humidity; and if so, when, where and what  
20 was the results. I have yet to have any  
21 response back from Strata Products.

22           I did some research on my own,  
23 and this is the question that got answered  
24 today. In Canada and Australia there's  
25 chambers with cooling systems, but I was

1 under the impression it was coal and they're  
2 not. I found that out today. This same  
3 company sells chambers in the United States  
4 and that was one of the reasons I was  
5 wondering. MineARC being one of them.

6           Back to the testing, the Rimer  
7 Alco -- I'm going to have to spell this.  
8 I'm not sure how to pronounce it. It's  
9 R-i-m-e-r A-l-c-o. And their research lab  
10 was Lac du Bonnet, Manitoba, Canada. That's  
11 who did the two -- the two tests, one in '93  
12 and one in '94.

13           And again, the one in '94, they  
14 did it with the mine rescue team, which will  
15 have to be a little more physically fit than  
16 a normal miner. It's not a cross-section of  
17 the workforce.

18           Some of their criteria was they  
19 had to have, like I said, normal heart rate,  
20 lung rate, no physical -- physiological  
21 problems, no phobias. We've probably got  
22 people that's afraid to get in a confined  
23 space. We've got to deal with that. We  
24 can't say, well, you stand outside and  
25 you'll be okay. We've got take all that

1 into consideration when we do these tests.

2           In their tests it rates 100  
3 percent humidity in less than one hour with  
4 the temperature of 20 degrees, 25 degrees  
5 Centigrade, which is about 75 degrees  
6 Fahrenheit. That's West Virginia  
7 temperatures. That's not Alabama  
8 temperatures. And I know because I worked  
9 in both places. I know what the mines are  
10 like in West Virginia.

11           Like I said, in Alabama it will  
12 be 90 degrees probably right now, you know,  
13 at 10:30 in the morning. And we all know  
14 the danger of heatstroke.

15           There's a -- I don't know if  
16 y'all have got this. A man by the name of  
17 Jim Dean from -- the director of West  
18 Virginia Mine and Safety Health Training.  
19 I've got a report that I think he sent to  
20 y'all and gave to y'all one time. And on  
21 his report on page five he says, "I am  
22 pleased to see that the proposed rule  
23 appears to grandfather state approved units  
24 to meet the requirements of the proposed  
25 rule. I would like to ask MSHA to consider

1 if there needs to be any difference from the  
2 West Virginia program. I understand why  
3 there may be a need to -- a need for  
4 specifications to accommodate for original  
5 ambient temperatures. That isn't a true  
6 statement. What works in West Virginia is  
7 not going to work in Alabama. There's no  
8 way on earth it is going to work.

9           And he asked to keep -- consider  
10 their model as a -- their program as a model  
11 for the nation. I don't. I don't agree  
12 with that statement. I don't want -- you  
13 know, we need to stand on our own. We need  
14 to be testing in Alabama. We need to do it  
15 right here in these coal mines where it's  
16 going to be used. It might work in West  
17 Virginia. I don't know. I wasn't part of  
18 that, but it doesn't need to be the model  
19 that we all go by.

20           And if you look on page seven of  
21 his report he says, on page 34157 of the  
22 proposed rule, MSHA states the Agency would  
23 require this training to exposes the miners  
24 to the expected heat and humidity conditions  
25 in the refuge chamber. And I believe that

1 miners should certainly be informed that  
2 conditions within the refuge alternative or  
3 shelter may be uncomfortable, but certainly  
4 not life-threatening and do not believe that  
5 exposing thousands of miners to some high  
6 unknown temperature and humidity is  
7 necessary or advisable.

8           I disagree with that statement,  
9 too. We've got to know what's in there. We  
10 can't just assume that that's okay. We  
11 can't tell an individual, well, you're going  
12 to be all right. It's supposed to be 135  
13 degrees in there. They're not going to be  
14 okay.

15           We need to be honest and up front  
16 with everybody that goes in there. We need  
17 to make sure that when they get in that  
18 chamber that it's safe, that the temperature  
19 is going to be where they can last 96 hours  
20 to get to them.

21           And he said, how does MSHA know  
22 what the expected condition within the  
23 refuge alternative will be? The only way we  
24 can do that is testing. We can't assume  
25 anything. I know we can do figures and

1 graphs and charts and maybe be close, but we  
2 can't assume what's going on until we do it.

3           It says, based upon my  
4 understanding, a range of a temperature of X  
5 with a range of relative humidity readings  
6 of Y will result in an ambient temperature  
7 of 95 degrees Fahrenheit.

8           I just happen to have some index  
9 charts. To get a 95 degree heat, it would  
10 be 88 degrees with a humidity of 60. It's  
11 worse than that today outside in the street  
12 in Alabama. If you -- if you had a  
13 temperature X of 98, you have to have a  
14 humidity below 40 to be in the 95 range. At  
15 98 and 40, it's 105 degrees Fahrenheit. And  
16 if it's 60 or 65, it's in the 128 to 134  
17 range, which is dead according to the  
18 relative humidity chart, the heat index.

19           And I can give this to you, if  
20 you want it. Of course, it's on the  
21 Internet. Above 130 you're in trouble.  
22 You're in trouble, big trouble.

23           On page 145 in the middle column  
24 MSHA talks about 95 degrees Fahrenheit. It  
25 should not exceed that. Now, we need to

1 make sure that that happens, that it stays  
2 at that level, whatever it takes to do it to  
3 get to that level.

4           Now I'm going to talk about a  
5 few more things a little bit today.

6           On page 146, minimal spacing.  
7 NIOSH recommended 85 cubic feet, but the  
8 rules say 60 cubic feet. Look at me. I'm  
9 300 plus pounds. I need that 85 feet. And  
10 three of my safety -- or two of them are the  
11 same size I am. They're pretty healthy.  
12 And that's -- a lot of workers in our mine  
13 are like that. We need the extra -- extra  
14 footage. We don't need to be cut down.

15           I know NIOSH says that's not a  
16 recommended -- recommendation not considered  
17 absolute, but they had a reason to get 85  
18 feet. We shouldn't cut that down to 60.  
19 Make it 85 feet, cubic feet.

20           On our cage at the mine it calls  
21 for 65 people to get on that cage and go  
22 down. When I hired in in 1980, I was about  
23 190 pounds. If 65 of us get on there, right  
24 now we're having to suck it up and get close  
25 because we're all a little bigger.



1           The same thing in that refuge  
2 chamber. We don't need to make it smaller.  
3 85 feet is what we need; at least 85, if not  
4 more.

5           If you go to page 157 -- 156,  
6 157, it talks about training and I think --  
7 I gave the lady this disc. This is  
8 something I found from Queensland. It's a  
9 gentleman by the name of David Cliff and he  
10 works for Queensland. They actually went  
11 into the mines along with I think some of  
12 the industry people and everything and said  
13 we're here and you've got a disaster.  
14 Nobody underground knew that it wasn't true,  
15 so they could -- they could see how their  
16 program worked.

17           It's an 83-page report, but it  
18 was good. They had people actually -- they  
19 evacuated like they were supposed to. They  
20 had people actually -- I think it said 17 of  
21 them got in the chamber and stayed.

22           That needs to be part of this  
23 plan. That's something that needs to  
24 happen.

25           If you can plan -- if you -- like

1 we do our generator checks. If we know what  
2 we're doing and everything is laying there  
3 for you, you use it and that's it. Call me  
4 on the phone and tell me we've got a fire  
5 and tell me to go to it. That's a little  
6 bit different.

7           That's a good report and I ask  
8 you to look at it and play it and see if we  
9 can't incorporate some of that into our  
10 plans as far as training and making sure  
11 that when something happens we are best  
12 qualified to handle the problem.

13           Page 158 talks about distance  
14 from 1,000 feet to 2,000 feet on the working  
15 face or where equipment is being installed.  
16 You might as well take the 1,000 feet out.  
17 Because if you give an individual or an  
18 operator one or 2,000, it's going to be  
19 2,000 feet. I'm telling you. I think it  
20 should be 1,000 as a maximum, not a minimum.

21           If you've got a shear operator on  
22 the tailgate and you've got a refuge chamber  
23 1,000 feet out from that face, he's probably  
24 a half a mile from that refuge chamber. It  
25 needs to be closer. 1,000 feet should be

1 the minimum, not the maximum. It should be  
2 closer, especially on the longwall because  
3 on the tailgate that adds another thousand  
4 feet or so to it to get back to that  
5 chamber.

6           Something that affects me  
7 personally is the outby area. That's where  
8 I work. We need to make sure that we've got  
9 these chambers in locations where  
10 individuals can get to them reasonably.

11           I'll give you a good example.  
12 They don't need to be small chambers. I  
13 know some of the report talks about belt  
14 cleaners and all that stuff. Monday  
15 evening -- on Monday day shift our west A  
16 belt went down. West B didn't shut down.  
17 It gobbled out huge. We had about 25 or 30  
18 people there working on that gob pile to get  
19 the belt running.

20           If we had a refuge chamber there  
21 that would accommodate what normally would  
22 be on that belt, which would be probably  
23 four or five people, and something happened,  
24 well, the best five would get in and the  
25 other 20 couldn't. We need to make sure

1 that we can cover all aspects of what's  
2 happening, what could happen. Because they  
3 even brought people off the section out  
4 there. They brought about five, six or  
5 seven of them off the section to help clean  
6 that mess up until we could get the belts  
7 back running.

8           If something would have happened,  
9 the toughest five would have got in the  
10 chamber and the weakest 20 would have stayed  
11 out is what it boiled down to. We don't  
12 need to say we'll put a chamber that's  
13 got -- that can hold four or five people.  
14 Because we change out the faces. The belt  
15 cleaners change out the same way on the main  
16 headers. So, you'll have more there during  
17 a shift change than you will during the  
18 regular shift usually. You need to keep  
19 that in consideration when you put this  
20 final -- final rule in the plans.

21           Also, you know, it gives you --  
22 on page 159 it talks about -- it gives a  
23 company two -- two ways they can figure out  
24 where to put them rescue chambers.

25           One, they can do a test of

1 walking the people 30 minutes and all that  
2 stuff; or two, they can use the -- the  
3 diagram y'all have got in there, which is --  
4 at our height it would be about 5,700 feet.

5           We did a test at our locations.  
6 I don't agree with how they got to it. We  
7 put our SCRs I think at 6,700 feet. They  
8 walked people 30 minutes and that's what  
9 they got. I don't personally think they did  
10 a cross-section of our work force. They did  
11 take women. They did take young and old,  
12 but I don't think they took people with bad  
13 knees and bad backs and stuff like that.

14           Our safety -- we had a safety  
15 committee member at that time, Jeremy Eaton,  
16 about 28 year olds. He didn't last 30  
17 minutes to start with. He didn't get  
18 nowhere near 6,700 feet. Put a second one.  
19 He didn't last 30 minutes. He got about  
20 3,500 feet.

21           I think we need to have a plan  
22 that says here's where you'll put it. Not  
23 leave it open for interpretation or  
24 whatever. If 5,700 feet is what you think  
25 it should be, that's what it should be, not

1 67 or 72 or whatever another mine site can  
2 do. We need to be uniform. We don't need  
3 to leave these rules open for  
4 interpretation. You need to say, here's  
5 what we're going to do and here is where  
6 we're going to put it.

7           Also, I don't think the rules  
8 should allow for any interpretation from any  
9 individual. And I'm talking about district  
10 managers. If there's something going to be  
11 done, it should be done in here. And the  
12 reason I say that is that one district  
13 manager in one district sees it this way and  
14 you'll have one in another district that  
15 sees it another way and we have no uniform  
16 system.

17           So, we should takes the reference  
18 of district managers out of this thing  
19 completely and go by what the rules say.  
20 Don't allow -- don't allow, well, because of  
21 such and such we're going to do this. Well,  
22 because -- we basically don't want to do  
23 what the rule says and we'll apply for a  
24 modification or whatever. We don't need to  
25 do that. We're talking about people's

1 lives.

2           I guess that's all I've got is to  
3 ask you to think about what you've heard  
4 today. Alabama is a different world than  
5 the rest of the coal industry due to our  
6 heat and humidity. What's going to work up  
7 north or out west is not going to work here.

8           And I will be glad -- I would be  
9 glad to get with these manufacturers and  
10 let's get our heads together with the  
11 industry and the operators and get rescue  
12 chambers that will work.

13           I'm also against building. I  
14 don't think that in the heat of a problem  
15 the individuals could get it built like it  
16 should be or get it built in time to protect  
17 them. I just don't think that's -- I think  
18 that's wrong in my opinion. I don't think  
19 it should be part of the rules.

20           And if you've got any questions,  
21 I'll be glad to try to answer them for you.

22           MS. SILVEY: I have a couple.

23           MR. BLANKENSHIP: I was afraid of  
24 that.

25           MS. SILVEY: Don't be afraid of

1 it because you figured it.

2           With respect to the space, we  
3 have gotten a lot of comments on the space  
4 requirement -- proposed requirement for the  
5 chamber, the 60 feet volume. And you  
6 mentioned the NIOSH recommendation in the  
7 NIOSH report, even though NIOSH said it  
8 wasn't hard and fast. I forget their exact  
9 wording, but something like that.

10           MR. BLANKENSHIP: Yes, ma'am.

11           MS. SILVEY: And you said that  
12 you believe that -- in that and even more.  
13 If you would, please -- and I -- because we  
14 have gotten -- and all you've got to do is  
15 read the transcript and probably ultimately  
16 look at comments. They -- they are -- they  
17 run the gamut when you start looking at  
18 them.

19           West Virginia, the state -- I  
20 won't say the state. The West Virginia task  
21 force members. Let me be specific. And  
22 even some of them said they were speaking on  
23 their own, but they did say they were going  
24 to submit comments before the comment period  
25 closed.



1                   They made certain  
2 recommendations. Others have made other  
3 recommendations. Manufacturers have made  
4 certain recommendations. And so with  
5 respect to your recommendation today -- and  
6 you don't have to do it today and I suspect  
7 that the International is going to submit  
8 comments before the comment period closes,  
9 but if you would specifically include, as I  
10 mentioned in my opening statement, your  
11 specific rationale for your recommendation  
12 on the space. And if you could, you could  
13 specifically tie it to safety and health  
14 benefits for mines.

15                   Now, mind you, I know you know  
16 this. I heard every word you said. So, I  
17 understood what you said. But if you would  
18 specifically -- if you would do that, then  
19 we would appreciate that.

20                   With respect to what you said  
21 on -- Mr. Blankenship, on the distance, one  
22 of the things -- and I'll say this to  
23 everybody. You know, we -- and we're in  
24 this position and -- so, it's the position  
25 that we find ourselves in. We've got a lot

1 of -- often times competing comments and  
2 conflicting comments. On the distance we've  
3 really got a lot of comments there, too.

4           If you would -- but -- and you  
5 said on the distances that the -- I guess  
6 the thousand feet -- you -- you lean toward  
7 the lessor distance, if possible.

8           MR. BLANKENSHIP: As being a  
9 maximum.

10          MS. SILVEY: Right.

11          MR. BLANKENSHIP: And like I  
12 said, the longwall is a prime example.  
13 You've got the shear operator and -- and a  
14 longwall helper and there could be a  
15 mechanic or an electrician on the tailgate.  
16 That's at our place 1,0000 feet or more.  
17 And if you've got this 2,000 feet, then  
18 they're 3,000 plus getting back to it, which  
19 is over a half a mile to the rescue chamber.

20          MS. SILVEY: I think everybody  
21 knows that and that will be taken into  
22 consideration and not the recommendation in  
23 the NIOSH report. And I think we explained  
24 in the preamble that we took into  
25 consideration the refuge chamber and the --

1 you know, may -- may -- in the event of an  
2 explosion, may -- the possibility of it  
3 being affected by the blast and -- and a  
4 number of different things.

5           So, when you give your  
6 recommendation on the -- on the location --  
7 and I did mention that in my opening  
8 statement, too. If you would put into your  
9 recommendation any and all factors that you  
10 think relate to the consideration of the  
11 location, that -- we'd appreciate that.

12           MR. EPPERLY: If you could speak  
13 to both sections, the developing miner  
14 section and the longwall, too.

15           MS. SILVEY: That's -- that's  
16 good, yeah. Because they may have  
17 different --

18           MR. BLANKENSHIP: I'll do that.

19           MS. SILVEY: Different, you  
20 know -- the earlier gentleman, Mr. Rau  
21 talked about performance oriented -- he may  
22 not have used the term "performance  
23 oriented". And you used it somewhat when  
24 you said -- when you used the risk  
25 assessment approach and you said Alabama

1 mines may be different than West Virginia  
2 mines.

3 MR. BLANKENSHIP: Definitely.

4 MS. SILVEY: So, see, what I find  
5 myself hearing -- and that is just so you  
6 all know what -- and I want to be a little  
7 humorous and say what an integral position  
8 we're in. I really think I'm in and -- but  
9 I'm just saying that. That's a little --  
10 y'all bear with me. That's a little humor  
11 here.

12 On the one hand, we hear you say,  
13 you know, you want us to take us the risk  
14 assessment approach and we -- we recognize  
15 that. The mines are reflective of a whole  
16 lot of conditions, a lot of geographical  
17 conditions and a lot of other kinds of  
18 conditions.

19 And then on the other hand,  
20 sometimes you say but you want us to be  
21 prescriptive and tell you exactly what  
22 you -- you know, what you have to do.

23 So, to some extent we are in a  
24 position where we have to weigh and balance  
25 a lot of different recommendations and a lot

1 of different opinions. And that's why one  
2 of the things I've consistently said is when  
3 you give your -- your recommendation for you  
4 to be as specific as you can with respect to  
5 the rationale behind your recommendation.

6 MR. BLANKENSHIP: Well, let me  
7 make a comment then on the testing part.  
8 Once we do the testing, once we know  
9 exactly -- once we do it in one of these  
10 coal mines and the -- if the temperature and  
11 the humidity got too high, then, of course,  
12 if people get out of it, we will know that.  
13 We will know what they have to do.

14 At that point, after the test is  
15 done, then we could be specific. We could  
16 say here's what you've got to do because we  
17 know what is going to happen in Jim Walter  
18 Four and Seven. This is it. We know  
19 what -- we know what time we're going to  
20 reach 100 percent humidity. We know what it  
21 is outside. We know what it is  
22 underground. It's hot underground at Jim  
23 Walter Four. There's a place that will take  
24 your breath it's so hot.

25 We can do that, once we do the

1 tests. That's the key thing. Then we get  
2 the results. And then we can get rules and  
3 say, okay, Jim Walter Four, this is what  
4 you've got to have. Manufacturer, company,  
5 union, this is what you've got to have. We  
6 know because we've tested it here.

7           Mine equipment at two locations,  
8 some of it works -- some types work at Seven  
9 and won't work at Four and vice versa. So,  
10 the chamber needs to be the same way.

11           We've got roof bolters that we  
12 swap around and haul them back and forth  
13 like kindling wood because they wouldn't  
14 work at Seven but they would work at Four  
15 and vice versa.

16           The chamber is going to be the  
17 same way. We've got to make sure that it's  
18 specific to that mine site. We've got to do  
19 tests at those mine sites. We can't just  
20 say, well, because they tested it at Oak  
21 Grove mines, it's good for Alabama because  
22 we're different.

23           And once we do that, I can tell  
24 you exactly what we've got to have here or  
25 you can tell me because we'll know the exact

1 numbers and exact figures. I hope I got a  
2 little bit of your question.

3 MS. SILVEY: Yeah. And I'm sure  
4 I'll hear a little more from you all.

5 MR. BLANKENSHIP: Probably.

6 MR. EPPERLY: You mentioned there  
7 were three types of alternatives:  
8 Pre-fabricated, build in place and then the  
9 one I think you were referring to is built  
10 after an event.

11 MR. BLANKENSHIP: Right.

12 MR. EPPERLY: Is that the one you  
13 mean? You didn't mean the second one as  
14 build in place?

15 MR. BLANKENSHIP: Well, I don't  
16 know if the second one is build in place or  
17 be there to start with. I personally think  
18 that the ones -- the skids or the -- or the  
19 solid chambers is the best. I don't think  
20 the other two -- definitely not when you've  
21 got to build yourself after it happens is  
22 not realistic at all. It's not going to be  
23 good because there's going to be so much  
24 going on, dealing with injuries and worrying  
25 about getting out of the place and -- and I

1 just don't think you can build an area that  
2 would be safe to be in.

3           And the one that's pre-built, I'm  
4 not sure they would be there to start with,  
5 you know, if something drastic happened. I  
6 just don't feel comfortable with those two  
7 situations.

8           I feel more comfortable with, you  
9 know, the skid or the hard shell, hard  
10 shell.

11           MS. SILVEY: Mr. Blankenship, you  
12 made reference to several sources,  
13 references in your -- some of which as you  
14 recounted were Internet sites and I know we  
15 all have access to the Internet, but if you  
16 would please get -- provide those to us, we  
17 would appreciate it, the references that you  
18 cited. Because I think you cited a couple  
19 of reports and a couple of things from the  
20 Internet. So, you can either give those to  
21 us today or just provide them to us before  
22 the record closes. I'm sure the reporter  
23 got some of them, but just so we can make  
24 sure we are talking about the same thing.

25           MR. BLANKENSHIP: I'll probably



1 have to get the exact website to you.

2 MS. SILVEY: Okay. That will be  
3 fine.

4 MR. BLANKENSHIP: This --  
5 everything should be on here about this  
6 website.

7 MS. SILVEY: We appreciate that.  
8 Okay.

9 MR. BLANKENSHIP: Thank you.

10 MS. SILVEY: Thank you very  
11 much.

12 At this time, should we take a  
13 10-minute break and come back? Let's take a  
14 10-minute break. 10 minutes, please.

15 (A break was taken at 10:54 a.m.  
16 and the hearing resumed at  
17 11:16 a.m.)

18 MS. SILVEY: Okay. We will now  
19 continue the Mine Safety and Health  
20 Administration's public hearing on the  
21 Agency's proposed rule for underground coal  
22 mines for refuge alternatives for  
23 underground coal mines.

24 And our next speaker will be Tom  
25 Wilson with the United Mine Workers of

1 America. Mr. Wilson.

2 MR. WILSON: Thomas Wilson,  
3 United Mine Workers of America,  
4 International Union.

5 I rise in support of refuge  
6 alternatives for underground coal mines.

7 With that said, we must encourage  
8 that MSHA direct this towards air  
9 conditioned refuge chambers. Not only does  
10 this proposed rule not provide for air  
11 cooled chambers, but I believe there are  
12 other areas where the proposal also  
13 demonstrates a lack of understanding for a  
14 problem with the temperatures.

15 For example, on page 334145, the  
16 middle column, it states that MSHA  
17 recognizes that body heat and heat generated  
18 by chemical reaction; i.e., CO2 scrubbing  
19 chemicals are inherent heat-producing  
20 sources within a refuge alternative. The  
21 ambient temperature in a refuge alternative  
22 also is affected by the mine temperature  
23 compounded by high humidity in a sealed  
24 environment. High humidity reduces a body's  
25 ability to regulate temperatures by

1 sweating, which could result in a  
2 dangerously elevated internal body  
3 temperature.

4           Later on in that column it says,  
5 MSHA requests specific comments on the  
6 apparent temperature and mitigation of heat  
7 stress and heatstroke. I believe there's a  
8 recognition that there's a serious problem  
9 with temperature in these chambers, but at  
10 the same time, there has a been a reluctance  
11 to require the fix, which would be air  
12 conditioned chambers. We seriously need air  
13 conditioned chambers in the mining industry.

14           Also, in all cases we need cold  
15 packs to be required to help treat for heat  
16 stress and heatstroke. I'm not just talking  
17 about the -- the few that would be in the  
18 first aid kit. They need to be analyzed as  
19 to how many man unit it's going to be and  
20 for how long they're planning to stay and  
21 you need to up the supply of cold packs in  
22 these chambers.

23           Another example would be on page  
24 34146, again, the middle column where MSHA  
25 actually downsizes the space that's required

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1 for a rescue chamber. I definitely oppose  
2 downsizing. That is directly related to  
3 heat. And the larger is better as far as  
4 controlling the heat. So, under MSHA's  
5 scenario of the 60, that just complicates  
6 the heat -- heat problem even more. So, I  
7 would ask that MSHA would go back and  
8 review. And again, larger is better.

9           On page 34142 of the proposed  
10 rule it states -- and this is in the middle  
11 column -- refuge alternatives that states  
12 have approved and those that MSHA has  
13 accepted in approved ERPs would meet the  
14 requirements of this proposed rule. I  
15 disagree with that, and I want to discuss  
16 briefly some of the things I've seen in  
17 inspecting what's -- what's been put in  
18 place to try to comply with this rule.

19           I was at a mine last week and  
20 walked up to an emergency supply box that  
21 came up to here (indicating) on me. It took  
22 both hands to open the lid on it. Once I  
23 opened the lid, there was no latch or device  
24 to hold the lid open. A man virtually had  
25 to stay there and hold it.



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1                   You couldn't reach in for any  
2 supplies because you was holding the lid.  
3 Most of the supplies were out of reach.  
4 Even if you tried to bend over the top of  
5 the box, you couldn't get to the bottom of  
6 the box to get the supplies out. The  
7 supplies were not organized. It is just a  
8 huge metal box built out in the shop and the  
9 supplies thrown in it to try to comply with  
10 the law -- or to try to get by with  
11 complying with the law.

12                   I've gone to these and -- where  
13 they're actually drilling in some of the  
14 Alabama mines. And one thing that has to be  
15 considered that I don't believe is at this  
16 point -- I've seen drill holes that's missed  
17 the crosscut that they were supposed to be  
18 in. They haven't totally missed it, but the  
19 drill hole was exactly where you needed to  
20 build the wall at. And it was because they  
21 had driven the entry off and they had to go  
22 back and slab it.

23                   So, actually by not having a  
24 requirement as to where that hole is at in  
25 that crosscut or the proximity for that hole



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1 in that crosscut, you're going to allow for  
2 non-functional alternatives in this  
3 proposal.

4           There was no site preparation.  
5 And I'm going to get -- get into that more  
6 late -- later, but some things that would  
7 have been beneficial had they had to use  
8 that crosscut is simply to scoop -- just  
9 simply dumped that huge metal box and -- in  
10 a crosscut that's got a hole in the top and  
11 that's it. No site preparation whatsoever.  
12 I've also seen those crosscuts where the  
13 supplies are dropped off as being previously  
14 used as rest rooms.

15           And this is currently what the  
16 industry is doing, and I would encourage  
17 that the emergency rule be better refined so  
18 that after this becomes effective, those are  
19 not the type of scenarios that we're dealing  
20 with.

21           Refuge alternative components  
22 that require on-site construction should be  
23 eliminated from these rules. During an  
24 emergency, the miner first off is basically  
25 in shock and going through a lot of trauma.





1 He then exhausts himself from trying to  
2 escape checking out all his different  
3 alternatives. Then he has to return to the  
4 shelter. And at that point he's under great  
5 stress. That's not the time to start  
6 breaking out the tools and constructing a  
7 chamber. And we shouldn't even expect a man  
8 under those conditions to perform that  
9 task. This approach is wrong and I would  
10 ask that you eliminate it from the rule.

11           There's some scenarios that I'm  
12 not sure are covered by the rule, and I just  
13 want to lay out these scenarios and -- for  
14 the panel to consider. And I think we've  
15 heard one previous speaker talking about  
16 when a belt header gobbed out. It is not  
17 uncommon in Alabama mines to have large  
18 underground construction projects going on.  
19 We've got several of those scenarios going  
20 on right now as we speak.

21           I know the language does say  
22 where mechanized mining equipment is being  
23 installed or taken out, but I'm not really  
24 sure what the legal definition of that is,  
25 whether that's a working section or whether



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1 it's outby and you're building a major  
2 bunker project and have a large, three  
3 shifts a day construction company  
4 underground building that bunker project.  
5 To not cover those types of scenarios is  
6 wrong. And that is a common thing in the  
7 industry.

8           Another scenario that is present  
9 in some of the Alabama mines is outsourcing  
10 of work. That's where you take any section  
11 of what's normally required as far as  
12 continuing production and outsourcing it to  
13 a different company. Those guys aren't  
14 working for the coal company. They're  
15 working for an individual -- their  
16 individual boss.

17           Those guys go in and -- wherever  
18 the project may be and are required -- and  
19 they're large numbers, too. We're not  
20 talking one or two additional folks. We're  
21 talking a large number crew going in and  
22 having to do this outsource work.

23           I think any company that's doing  
24 outsourcing of work must demonstrate how  
25 they're going to equally apply and provide



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1 this protection for their miners. Because  
2 if we don't -- if we don't address the  
3 outsourcing problem -- I think James said  
4 it while ago. The biggest men are going to  
5 get in the chamber. The rest are going to  
6 die. And that's a serious concern that  
7 needs to be addressed in this rule. As I  
8 read the rule, I didn't believe that either  
9 one of those scenarios were covered.

10 I know that this panel has  
11 previously received comments that instead  
12 of 96 hours it be reduced to 48 hours. I'm  
13 in favor of the 96 plus hours for these  
14 rescue chambers. And one of the specific  
15 reasons -- from a rescue and recovery  
16 perspective, putting a 48-hour clock on  
17 rescuers on a command center will  
18 definitely lead to improper decisions. So,  
19 I strongly support the 96 hour plus time  
20 for a rescue chamber.

21 I too have read the comments  
22 suggesting that the West Virginia model  
23 should be the model for the country and I  
24 disagree with that. I don't think the West  
25 Virginia model works for -- for Alabama. I



1 don't agree with the 42 hours. I believe  
2 that rescue chambers should be placed in  
3 crosscuts to minimize the direct forces  
4 from an explosion.

5           Also in the West Virginia  
6 comment, the commenter stated that one of  
7 the reasons for West Virginia deciding to  
8 go to -- my understanding of his comments,  
9 one of the reasons for deciding to go to  
10 the 48 hours, since the tragedies in West  
11 Virginia, they had seen an increase in the  
12 number of mine rescue teams and ultimately  
13 can provide a faster response, a 48-hour  
14 time frame response.

15           That's not the case in Alabama.  
16 We've got an unusual mine rescue scenario  
17 currently in Alabama where over the recent  
18 years we have not seen an increase. We've  
19 seen a decrease in the number of mine  
20 rescue teams. There's four mines, three of  
21 them being non-union mines in the state  
22 that's covered by the two state teams. And  
23 those state teams routinely travel to  
24 competitions, which I know by the letter of  
25 the law is legal and they don't have to





1 have mine rescue coverage during  
2 competition. But it exposes the miners to  
3 a much longer time period of being able to  
4 respond to a mine rescue emergency.

5           As of today, this is August the  
6 7th, the mine rescue teams for the Drummond  
7 Coal Company, Warrior Investment, Corinth  
8 Mining, Shelby Mining and Tacona Mine --  
9 minerals are all out of state in Virginia  
10 at mine rescue contests. That will again  
11 occur at the last of the month from August  
12 the 25th through the 28th, plus travel  
13 time.

14           So, that's an additional reason  
15 48 hours is just an unreasonable time for  
16 rescue chambers. We need at least 96 plus  
17 hours in those chambers.

18           Some areas that MSHA asked for  
19 comments: On page 34145, the third column  
20 it states, "MSHA requests comments on  
21 including a requirement that refuge  
22 alternatives be designed with a means to  
23 signal rescuers on the surface." I guess  
24 my comment on that is as long as it doesn't  
25 slow down the implementation of good



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1 chambers into the industry, that would be a  
2 nice feature to have.

3           The next paragraph MSHA requests  
4 comments on including a requirement that  
5 the manufacturer design refuge alternatives  
6 with a means to signal underground rescuers  
7 with a homing device. Again, as long as it  
8 doesn't slow down the process of getting  
9 rescue chambers in the mining industry. I  
10 don't know -- it would be interesting to  
11 hear from manufacturers on how difficult  
12 that would be and whether it would cause  
13 any delays.

14           With that, I'll take any  
15 questions the panel may have.

16           MS. SILVEY: Thank you, Tom. I  
17 have a few comments and I'm not sure I have  
18 any questions, but we'll see.

19           With respect -- just -- just one  
20 minute. Bear with me one minute.

21           I have a few comments to make  
22 and these comments go not just to you,  
23 Mr. Wilson, they sort of go to everybody in  
24 here.

25           The first -- because you



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1 mentioned a few things like the device --  
2 now I'm starting at the end, the last thing  
3 you said. We asked for comments on whether  
4 there should be some device designed where  
5 you could signal rescuers -- rescuers on  
6 the surface and alternatively where -- a  
7 device also where the mine rescue team  
8 could signal the rescuers underground.

9           One of the things I want to  
10 ask -- and I guess this is particularly  
11 directed to the manufacturers because, as  
12 you said, this -- and to see if that -- if  
13 those two types of devices that we talked  
14 about in the opening statement, the -- the  
15 refuge chambers that you all are either,  
16 one, in the process or you've already  
17 designed, if those types of devices are --  
18 could be -- are they, one, included on the  
19 chambers that you have; or can they be  
20 expected to be included on chambers that  
21 you are in the process of designing?

22           So, I think that probably more  
23 appropriately -- that question probably  
24 more appropriately goes to the  
25 manufacturers. So, if you all would please



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1 address that question.

2           The second thing I want to say  
3 is -- and you know, I might even say this  
4 again before we close the record. The  
5 issue of temperature, you all know we --  
6 and we proposed a requirement for internal  
7 apparent -- inside apparent temperature.

8           The issue of external ambient,  
9 the mine temperature, if you would  
10 please -- and I'm asking everybody,  
11 manufacturers, operators, miners alike;  
12 states, if a state happens to read this  
13 transcript and hear that, if you would  
14 please include -- if you have a suggestion  
15 on that issue -- one, a suggestion on it;  
16 two, if you could be more specific, a  
17 suggestion on how -- what MSHA should --  
18 how MSHA should address it, what MSHA  
19 should do with respect to it, to that  
20 issue; three, your specific rationale for  
21 your suggestions.

22           Now, that might be asking you  
23 for a lot, but I'm -- I'm putting on the  
24 record and putting on notice -- putting  
25 people on notice that we would like, if at





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1 all possible, if you could address that  
2 before the comment period closes on August  
3 the 18th.

4                   With respect to your comment,  
5 Mr. Wilson, that MSHA downsized space,  
6 I'm -- I'm going to fill in the rest of  
7 your comments and read between the lines.  
8 And I assume that you said MSHA downsized  
9 space -- and I think maybe Mr. Blankenship  
10 spoke to it -- because we used 60 cubic  
11 feet as opposed to 85 cubic feet in the  
12 NIOSH report.

13                   I couldn't -- I didn't --

14                   MR. WILSON: Yes, ma'am.

15                   MS. SILVEY: -- understand how  
16 we downsized space otherwise. But I'm  
17 going to say the same thing to you that  
18 I've said to everybody else and that is --  
19 you said larger is better. But if you  
20 would please -- with respect to a specific  
21 recommendation, if you would please include  
22 safety and health benefits for whatever  
23 recommendation that you make if you make  
24 any additional comments to us before the  
25 record closes.



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1                   You made a few comments, Tom,  
2 about the emergency supply boxes and the  
3 drill holes and the site preparation. You  
4 know, some -- some that were going on in  
5 your mines -- at least maybe in one of the  
6 mines that may not have been sort of up to  
7 specifications. And I guess I just want to  
8 ask with respect to them, did you all --  
9 did you all complain about them to the  
10 operator?

11                   MR. WILSON: We had discussions  
12 about it.

13                   MS. SILVEY: You had -- okay.  
14 That's a better way of putting it. Did you  
15 have discussions about it? So, were things  
16 resolved then?

17                   MR. WILSON: No, ma'am.

18                   MS. SILVEY: Oh, well, okay. I  
19 was looking for yes to that one. But  
20 anyway, that's all right. Okay.

21                   So, you all are in ongoing  
22 discussions on that, I take it. Okay.

23                   The next thing I wanted to  
24 comment on was with respect to the size,  
25 and you talked about certain things that go



1 on in the mine and you had some concerns  
2 about where mechanized mining equipment is  
3 being installed or -- and that was -- or  
4 installed or removed. As many of you know,  
5 in terms of a definition of the word --  
6 that was included -- we included that in  
7 terms of structuring the capacity for inby  
8 refuge alternatives. And it was supposed  
9 to include where people are working in the  
10 working section or where mechanized mining  
11 equipment is being installed or removed.

12 That size is supposed to be taken into  
13 consideration to accommodate those persons  
14 just so -- and that's clear to everybody.  
15 That was our intent. And I think that was  
16 pretty clear in the -- in the proposal.

17           And then you talked about the --  
18 okay. That's what I -- and we also talked  
19 about -- you talked about a lot of  
20 outsourcing in Alabama mines. And we also  
21 said that -- that the capacity should be  
22 enough to accommodate persons working near  
23 the sections and we included surveyors,  
24 vendors and so -- and other persons who  
25 work near the section.



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1                   So, I think we put it -- we did  
2 talk about accommodating persons working --  
3 I think we -- we talked about accommodating  
4 all of the persons you just spoke -- you  
5 spoke about here today and if you read in  
6 the preamble, we did speak about those  
7 people.

8                   I think that's all I have.  
9 Those are all the comments I have right  
10 now. Do you have anything?

11                   MR. EPPERLY: No.

12                   MR. WILSON: Thank you.

13                   MS. SILVEY: Wait a minute.  
14 Just a minute.

15                   All right. Thank you.

16                   At this point, does anybody else  
17 wish to make any comment?

18                   (Mr. Rau raises his hand.)

19                   MS. SILVEY: Okay. Mr. Rau.  
20 Wait. I'm sorry. Before I take you,  
21 Mr. Rau, I knew I had -- I saw you, believe  
22 me.

23                   Mr. Byram, could I ask you to  
24 please come up for a few minutes? I have a  
25 few more comments I have to ask you. Then





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1 we'll take you, Mr. Rau.

2                   It dawned on me, Mr. Byram,  
3 after you finished your testimony -- if you  
4 don't mind, I wanted to further ask you  
5 about the borehole situation that you all  
6 have. And if you would just explain to me  
7 a little bit about where you have -- right  
8 now do you have them in terms of providing,  
9 you know, either breathable air or a source  
10 of refuge; where you have them, any  
11 issues -- and just the conditions under  
12 which you have them, any issues associated  
13 therewith or anything like that, if you  
14 would, please.

15                   MR. BYRAM: We have one that's  
16 located in our Number Four mine.

17                   MS. SILVEY: One borehole now?

18                   MR. BYRAM: One borehole. It's  
19 in a -- into a waiting station that's  
20 located near an exit point for the mine, an  
21 emergency exit shaft. It's large enough to  
22 accommodate a large number of employees.  
23 It has food, water, first aid equipment and  
24 things like that.

25                   In our application with the



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1 terrain that's over our mines and the depth  
2 of our mines, it's not feasible for us to  
3 use that option of being able to drill  
4 within 48 hours to reach a certain point.

5 One, you -- you have to look at the  
6 terrain. You also may have -- as the mines  
7 progress and expand, you may find yourself  
8 under a slurry pond or a lake and there's  
9 no way to drill through that given point.

10 The --

11 MS. SILVEY: But the --

12 MR. BYRAM: Ma'am?

13 MS. SILVEY: I'm sorry to  
14 interrupt you.

15 MR. BYRAM: That's okay.

16 MS. SILVEY: But that one  
17 borehole that have, you don't think --  
18 you don't see the possibility of  
19 advancing it, of moving it?

20 MR. BYRAM: You can move and set  
21 up another borehole, but when we try and  
22 look at the reg in a timely manner, looking  
23 at what's best for the miner and how  
24 expedient we could get to and use that as  
25 an option, there is -- I do understand that



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1 there is a mine in our state that uses that  
2 as an option. But it won't work for us.

3           It takes us -- it could take us  
4 24 hours to just reach and prep a site; and  
5 then the 2,000 feet to drill, we could not  
6 get to them in 48 hours to provide  
7 breathable air. For us it's just not an  
8 option. It's -- it's a good adjunct where  
9 it is and we plan on looking at making more  
10 but not to comply with the law.

11           MR. EPPERLY: Did you consider  
12 extending the pipe underground from the  
13 borehole?

14           MR. BYRAM: We had discussed  
15 that, but you have to be able to protect  
16 the pipe and that's another challenge in  
17 itself.

18           MS. SILVEY: Okay. I appreciate  
19 you coming back. I wanted to get a look  
20 at -- a better understanding of how that  
21 was at least currently being used. And if  
22 any other operators are in this audience or  
23 miners for that matter and you have any  
24 additional comments on the boreholes, if  
25 you would provide those to us before the



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1 record closes on August 18th, we would  
2 appreciate that. Thank you.

3 Okay. Mr. Rau.

4 MR. RAU: Thank you, Ms. Silvey.

5 Just quickly going back to what  
6 Tom was saying and also the question you  
7 asked in regards to ambient temperature, is  
8 it possible just thinking outside of the  
9 box here to put a subsequent request for  
10 information to accompany this which asks  
11 mining operations around the U.S.,  
12 specifically all coal mining operations to  
13 collect temperature data for use in terms  
14 of determining what these specified ambient  
15 temperatures should be?

16 I'm sure it would only take a  
17 matter of moments to send a guy down on a  
18 shift to the face, have him record with a  
19 monitor dry-bulb, wet-bulb convection and  
20 have that information sent back to MSHA so  
21 you can get a database of what the actual  
22 temperatures are in various states.

23 MS. SILVEY: The answer -- the  
24 short answer to that is yes. There's --  
25 you can always do, you know, a lot of





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1 things. And there may be alternative ways  
2 we can get information on ambient  
3 temperature -- mine temperatures for mines  
4 in the U.S., underground coal mines in the  
5 U.S.

6           So, recognizing, as I've said to  
7 everybody earlier and I'm going to say that  
8 again one more time, that we are required  
9 by law to issue this final rule by December  
10 the 31st. So, to some extent we do have  
11 some constraints on us, but we are going to  
12 try to deal with the best data framework  
13 that we can have.

14           So, whatever information people  
15 would like to send in to us that relates to  
16 this issue, we will be more than pleased to  
17 get it and then we will just try to reach  
18 out and address this. And as I said  
19 earlier, any ideas that you have will be  
20 useful.

21           And that was an idea, but the  
22 thing -- the issue with doing an RFI -- an  
23 RFI is a regulatory document. And so you  
24 have to put a time limit -- you have to put  
25 it in the Federal Register in a -- with a



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1 time constraint period on it and that type  
2 of thing.

3           So, there may be an alternative  
4 way of doing it that we can deal with  
5 addressing this issue, but we appreciate  
6 whatever ideas that people have.

7           MR. EPPERLY: Foster-Miller in  
8 their docket has information in a December  
9 '07 report related to ambient temperatures  
10 in different regions throughout the  
11 country. So, you can comment to those,  
12 too, or everyone in the U.S. can comment to  
13 those numbers that are in a chart, in a  
14 table.

15           MR. RAU: I've actually -- I've  
16 spoken to Greg Campbell who collated those  
17 results. And in most instances -- for  
18 instance, in West Virginia the information  
19 came from three mines and that's it. So,  
20 it wasn't really a representative data.

21           I mean, I'm hoping that the  
22 mining industry here would reach out and  
23 say, you know, this is important and  
24 provide -- I'm not sure what the  
25 stipulation is here, but typically in



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1 Australia we do quarterly ventilation  
2 surveys, particularly in the hotter  
3 months. So, you're in that period right  
4 now. There's probably mining companies  
5 around the country doing ventilation  
6 surveys as we speak and it would simply be  
7 a matter of them providing that  
8 information.

9 MS. SILVEY: I think we probably  
10 have the wherewithal to get some of that --  
11 most of that information.

12 MR. RAU: Thank you.

13 MS. SILVEY: Thank you. Does  
14 anybody else have any comment -- additional  
15 comments that they would like to make?

16 (No response.)

17 MS. SILVEY: Anybody else?

18 (No response.)

19 MS. SILVEY: If nobody else has  
20 any comment or testimony that they would  
21 like to provide at today's public hearing,  
22 then I would like to say on behalf of MSHA  
23 and our acting assistant secretary that we  
24 appreciate very much your attendance here  
25 today.



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1                   For those of you who came and  
2 did not make a comment, we appreciate your  
3 interest in the public hearing today. For  
4 those of you who did testify, I want you to  
5 know how very much we appreciate that. And  
6 for those of you who testified and promised  
7 additional supporting material, we look  
8 forward to getting that before the record  
9 closes on August the 18th.

10                   At this time, there being nobody  
11 else who wishes to comment, I'm going to  
12 conclude the Mine Safety and Health  
13 Administration's public hearing on the  
14 Agency's proposed rule on refuge  
15 alternatives for underground coal mining.  
16 Thank you.

17                   END OF PROCEEDINGS

18                   (The MSHA Public Hearing  
19                   concluded at 11:55 a.m.)

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1 C E R T I F I C A T E

2

3 STATE OF ALABAMA )

4 JEFFERSON COUNTY )

5

6 I hereby certify that the above  
7 and foregoing hearing was taken down  
8 by me in stenotype, and the questions and  
9 answers thereto were reduced to computer  
10 print under my supervision, and that the  
11 foregoing represents a true and correct  
12 transcript of the deposition given by  
13 said witness upon said hearing.

14

15 I further certify that I am  
16 neither of counsel nor of kin to the  
17 parties to the action, nor am I in  
18 anywise interested in the result of said  
19 cause.

20

21 \_\_\_\_\_  
22 Dana Gordon, Commissioner  
23 ACCR #146

23

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