1.1 WHAT IS ISOPHORONE?

Isophorone is a clear liquid with a peppermint-like odor. It evaporates faster than water but slower than charcoal starter or paint thinner, and it will not mix completely with water. Isophorone is a manmade chemical for use commercially, but it has been found to occur naturally in cranberries. It is used as a solvent in some printing inks, paints, lacquers, and adhesives. Isophorone does not remain in the air very long, but can remain in water for possibly more than 20 days. The length of time that isophorone will remain in soil is not known, but it probably is about the same as the length of time it remains in water. More information can be found in Chapters 3 and 4.

1.2 HOW MIGHT I BE EXPOSED TO ISOPHORONE?

Exposure to isophorone may take place where you work or in very low concentrations at home. Because it is used in some inks, paints, lacquers, and adhesives, people who work with these products may be exposed to isophorone. Isophorone has been found in the drinking water of Cincinnati, Philadelphia, and New Orleans at amounts less than 10 parts of isophorone in 1 billion parts of water (10 ppb). In one instance (a screen print shop), isophorone was found in amounts as high as 26 parts in 1 million parts of air (26 ppm), but the usual amounts in the workplace are much lower. At this time, isophorone has been found in at least 9 out of 1177 National Priorities List (NPL) hazardous waste sites in the United States. Exposure to isophorone at these sites may occur by touching contaminated soil, water, or sediment. For more information please read Chapter 5.

1.3 HOW CAN ISOPHORONE ENTER AND LEAVE MY BODY?

Isophorone can enter your body if you breathe its vapor, have skin contact with it, drink contaminated water, or eat contaminated food. If isophorone is present at a waste site near homes that use local wells as a source of water, the well water could be contaminated with isophorone. Experiments in animals show that after doses by mouth, isophorone enters easily and spreads to many organs of the body, but most of it leaves the body within 24 hours in the breath and in urine. Isophorone may enter the lungs of workers exposed to isophorone where it is used indoors as a solvent. Isophorone disappears quickly from outside air, so the chance of breathing outdoor air contaminated with isophorone is small. If isophorone is spilled at a waste site and evaporates, however, a person nearby may breathe isophorone before it disappears from the air. In addition, soil around waste sites may contain isophorone, and a person, such as a child playing in the dirt, may eat or have skin contact with the contaminated soil. How much isophorone enters the body through the skin is not known.

More information on how isophorone can enter and leave-the body can be found in Chapter 2.

1.4 HOW CAN ISOPHORONE AFFECT MY HEALTH?

The only effects of isophorone reported in humans are irritation of the skin, eyes, nose, and throat, and possibly dizziness and fatigue. These effects have occurred in workers who breathe vapors of isophorone and other solvents during use in the printing industry. Short-term exposure of animals to high vapor amounts and short- or long-term exposure of animals to high doses by mouth cause death or a shortened lifespan. Short-term exposure to high amounts of vapors or high doses by mouth has caused inactivity and coma in animals. Inconclusive studies suggested that isophorone may have caused birth defects and growth retardation in the offspring of rats and mice that breathed the vapors during pregnancy. Some harmful health effects were seen in adult female animals in these studies. It is not known whether isophorone could cause birth defects in humans. In a long-term study in which rats and mice were given high doses of isophorone by mouth, the male rats developed kidney disease and kidney tumors. Male rats also developed tumors in a reproductive gland. Some male mice developed tumors in the liver, in connective tissue, and in lymph glands (tissues of the body that help fight disease), but the evidence was not strong. It is not known whether isophorone causes cancer in humans. More information on the health effects of isophorone in animals and humans can be found in Chapter 2.

1.5 IS THERE A MEDICAL TEST TO DETERMINE WHETHER I HAVE BEEN EXPOSED TO ISOPHORONE?

No medical test is known to determine human exposure to isophorone. A few studies in rats and rabbits have shown that isophorone and its metabolites can be found in the urine of these animals, so it may be possible to find a method for testing the urine of humans to determine exposure to isophorone. It is not known, however, whether such a measurement would predict how much exposure had occurred or the possible health effects. For more information see Chapter 2.

1.6 WHAT LEVELS OF EXPOSURE HAVE RESULTED IN HARMFUL HEALTH EFFECTS?

Tables 1-1 through 1-4 show the link between exposure to isophorone and known health effects. A Minimal Risk Level (MRL) is also included in Table 1-3. This MRL was derived from animal data for long-term exposure, as described in Chapter 2 and in Table 2-2. The MRL provides a basis for comparison with levels that people might encounter in food. If a person is exposed to isophorone at an amount below the MRL, it is not expected that harmful (noncancer) health effects will occur. Because this level is based on information that is currently available, some uncertainty is always associated with it. Also, because the method for deriving MRLs does not use any information about cancer, a MRL does not imply anything about the

TABLE 1-1. Human Health Effects from Breathing Isophorone*

Short-term Exposure (less than or equal to 14 days)				
Levels in Air (ppm) 25	Length of Exposure 4 minutes	Description of Effects** Eye, nose, throat irritation		
Long-term Exposure (greater than 14 days)				
Levels in Air (ppm) 5	Length of Exposure	Description of Effects** Fatigue, depression		

^{*}See Section 1.2 for a discussion of exposures encountered in daily life.

^{**}These effects are listed at the lowest level at which they were first observed. They may also be seen at higher levels.

TABLE 1-2. Animal Health Effects from Breathing Isophorone

Short-term Exposure (less than or equal to 14 days)				
Levels in Air (ppm)	Length of Exposure	Description of Effects*		
28	5 minutes	Lung irritation in mice		
89	4 hours	Behavior problems in mice		
620	6 hours	Lung congestion in rats and mice		
885	6 hours	Death in rats		
Long-term Exposure (greater than 14 days)				
Levels in Air (ppm)	Length of Exposure	Description of Effects*		
37	4 weeks	Poor weight gain in rats		
250	18 months	Slight liver effects, eye and nose irritation in		
500	4-6 months	rats and rabbits Death in rats		

^{*}These effects are listed at the lowest level at which they were first observed. They may also be seen at higher levels.

TABLE 1-3. Human Health Effects from Eating or Drinking Isophorone*

Short-term Exposure (less than or equal to 14 days)				
Levels in Food (ppm)	Length of Exposure	Description of Effects		
		The health effects resulting from short-term human exposure to food containing specific levels of isophorone are not known.		
<u>Levels in Water (ppm)</u>		The health effects resulting from short-term human exposure to water containing specific levels of isophorone are not known.		
Long-term Exposure (greater than 14 days)				
Levels in Food (ppm)	Length of Exposure	Description of Effects		
7		Minimal risk level (based on animal data, see Section 1.6 for discussion)		
<u>Levels in Water (ppm)</u>		The health effects resulting from long-term human exposure to water containing specific levels of isophorone are not known.		

^{*}See Section 1.2 for a discussion of exposures encountered in daily life.

TABLE 1-4. Animal Health Effects from Eating or Drinking Isophorone

Short-term Exposure (less than or equal to 14 days)				
Levels in Food (ppm)	Length of Exposure	Description of Effects*		
8000	1 day	Fatigue, staggering in mice		
Levels in Water (ppm)				
11,000 15,000	1 day 1 day	Death in mice Death in rats		
Long-term Exposure (greater than 14 days)				
Levels in Food (ppm)	Length of Exposure	Description of Effects*		
1900	2 years	Liver disease, stomach irritation in mice		
5000	2 years	Kidney disease in rats		
8000	13 weeks	Death in mice		
15,000	16 days	Death in mice		
Levels in Water (ppm)				
		The health effects resulting from long term animal exposure to drinking water containing specific levels of isophorone are not known.		

^{*}These effects are listed at the lowest level at which they were first observed. They may also be seen at higher levels.

presence, absence, or level of risk of cancer. The information on health effects in humans or animals for short-term or long-term exposure to isophorone in air, for short-term exposure in food or water, and for longterm exposure in water was either not available or not suitable to derive MRLS.

The amounts listed in Table 1-1 that cause eye, nose, and throat irritation (25 ppm) with short-term exposure and fatigue and depression (5 ppm) with long-term exposure are much higher than the amount at which the odor is first noticed, which is about 0.2 ppm. This means that you can probably smell isophorone before you would have harmful health effects. The levels of isophorone in air that cause death and lung congestion in animals are much higher than the amounts that workers breathe in industry when using isophorone as a solvent. The amount that causes lung irritation in animals is about the same as the amount that causes eye, nose, and throat irritation in humans.

Besides the harmful health effects from exposure to isophorone in air, food, and water, skin irritation or eye damage occurred in animals after a few drops of isophorone had been applied directly to the skin or eyes.

1.7 WHAT RECOMMENDATIONS HAS THE FEDERAL GOVERNMENT MADE TO PROTECT HUMAN HEALTH?

The Environmental Protection Agency (EPA) has determined that the level of isophorone in natural waters (lakes, streams) should be limited to 5.2 parts isophorone per million parts of water (5.2 ppm) to protect human health from the harmful effects of isophorone from drinking the water and from eating contaminated fish and other animals found in the water. The Occupational Safety and Health Administration (OSHA) has set a permissible exposure limit of 4 parts of isophorone per million parts of workroom air (4 ppm) during an 8-hour work shift to protect workers. The National Institute for Occupational Safety and Health (NIOSH) recommends that the amount in workroom air be limited to 4 ppm averaged over a 10-hour work shift. Further information on government recommendations can be found in Chapter 7.

1.8 WHERE CAN I GET MORE INFORMATION?

If you have more questions or concerns, please contact your State Health or Environmental Department or:

Agency for Toxic Substances and Disease Registry Division of Toxicology 1600 Clifton Road, E-29 Atlanta, Georgia 30333