

Hog 1859 National Transportation Safety Board

Washington, D. C. 20594

**Safety Recommendation** 

Date: October 5, 1988 In reply refer to : A-88-130

Honorable T. Allan McArtor Administrator Federal Aviation Administration Washington, D.C. 20591

Since 1982, the National Transportation Safety Board has investigated 22 Bell 206L-1 model helicopter accidents caused by engine power losses. In 11 of the 22 accidents, the probable cause of the power loss was undetermined. In a majority of the accidents, postaccident functional testing of the Allison 250-C28B engine, fuel control, and governor revealed no discrepancies. For this reason, the Safety Board is concerned about the adequacy of the Bell 206L model fuel system design and its past service history. The two Bell 206L-1 accidents discussed in the following paragraphs reflect the type of problems that have been identified with this helicopter's fuel system.

On April 16, 1985, a 206L-1 crashed in Prestonburg, Kentucky, following an engine power loss.<sup>1</sup> Two months later, a 206L-1 crashed in Ghent, West Virginia, under similar circumstances.<sup>2</sup> In both accidents, the helicopters had less than 200 pounds (about 30 gallons) of fuel on board, and the engine power losses occurred shortly after reaching cruising altitude. Neither pilot, the sole occupants, were injured during the autorotational landings. In the Kentucky accident, the helicopter was substantially damaged when it collided with trees during the landing. The fuel tanks ruptured, thus negating any subsequent fuel system functional tests. The helicopter in the West Virginia accident was not badly damaged. Subsequent examination and functional testing of both engines did not reveal any discrepancies.

The fuel system of the helicopter involved in the West Virginia accident was intact. Postaccident examination disclosed that the tank venting system was intact and free of obstructions. When the battery was turned on, the fuel quantity gauge indicated 100 pounds. About 19.4 gallons (130 pounds) of fuel was drained from the three interconnected tanks with the following distribution: left forward--1.3 gallons; right forward--.53 gallon; and aft tank (main)--17.6 gallons.

During fuel system calibration tests, fuel was added in 5-gallon increments for a total of 25 gallons. The fuel quantity gauge was accurate, and the fuel low-level warning light extinguished at the proper time (10.9 gallons). The two fuel boost pumps were turned on, and the fuel pressure gauge fluctuated between 5 and 7 pounds psi. Since the functional test of the system revealed normal operation,

<sup>&</sup>lt;sup>1</sup>For more detailed information, read Field Accident Brief No 1015 (attached)

<sup>&</sup>lt;sup>2</sup>For more detailed information, read Field Accident Brief No 1550 (attached).

the "Ranger Extender" filler neck was removed so that the fuel transfer from the forward cells to the aft cell could be observed. When both fuel boost pumps were activated, strong fuel transfer was observed from the forward cells to the aft cell. When the left boost pump circuit breaker was pulled, fuel transfer decreased slightly. With the left pump operating and the right pump circuit breaker pulled, the transfer rate decreased to motive flow. Both circuit breakers were then reset and the strong transfer of fuel resumed. Near the end of the transfer cycle (exhaustion of fuel in the forward cells), the transfer stream turned milky white and continued in this manner for about 2 to 3 minutes until only motive flow was evident. The fuel level in the aft cell during the transfer cycle was always below the transfer discharge tube outlet increasing the possibility of aerated fuel reaching the engine fuel control.

The helicopter was defueled and 30 gallons of fuel was added to the aft cell. The helicopter sat for about 24 hours, and then the fuel depth was measured through the fuel probe openings in the aft and left forward cells. The depth in the left forward cell was 4.75 inches and in the aft cell, 3.06 inches. The left fuel boost pump was then turned on; the flow through the transfer tube was about 0.4 gallon per minute (motive flow rate). The left pump was turned off and the right pump activated. The fuel transfer rate increased to about 2 gallons per minute. Both pumps were activated, and about 4 minutes later, the transfer stream turned milky white and continued for about 3 minutes before subsiding into motive flow.

A small amount of residual fuel was noted in the left forward cell. Both pumps were turned off, and the cells were monitored for fuel migration, aft to forward. About 5 minutes later, 1 inch of fuel had migrated to the left forward cell. Since the fuel migration was abnormal, the dual element ejector transfer pump, located between the two forward cells, was removed and examined. A piece of masking tape was found in the left intake port which effectively blocked the fuel transfer from the left side. Also, it was determined that the standpipe for the fuel interconnect tube and its O-ring were not seated properly, which allowed the fuel to migrate from the aft cell to the forward cells through the union at the base of the standpipe. The flow switches and check valves operated normally.

In summary, it appears that aerated fuel can be supplied to the engine during the next flight when certain conditions are present, namely, normal engine shutdown procedures are followed, less than 40 gallons of fuel are in the system, and intercell migration of fuel occurs under static conditions. Since the Allison 250 model engine incorporates a single fuel nozzle design, it could be susceptible to fuel flow instability or momentary interruption of fuel flow. For this reason, the Safety Board believes that a continuous engine ignition system, available as a customer option, should be considered.

The Safety Board recently commented favorably on a notice of proposed rulemaking (NPRM) which, if adopted, will require the installation of a more reliable fuel system flow switch and relocation of in-line fuel filters. These modifications will make the Bell 206L model fuel system less susceptible to clogging by fuel system contaminants. These proposed modifications, along with the actions recommended below should minimize the possibility of engine power losses for unexplained reasons.

Therefore, the National Transportation Safety Board recommends that the Federal Aviation Administration:

Conduct a directed safety investigation of the Bell 206L helicopter fuel system to: (1) determine problems that allow intertank transfer of fuel under static conditions when a low fuel state exists; (2) evaluate the minimum fuel requirements for takeoff, taking into consideration the possibility of aerated fuel being supplied to the engine; and (3) determine whether a continuous ignition system with an automatic relight capability should be required. Following completion of the directed safety investigation, take appropriate corrective action to preclude engine flameout. (Class II, Priority Action) (A-88-130)

KOLSTAD, Acting Chairman, and BURNETT, LAUBER, NALL, and DICKINSON, Members, concurred in this recommendation.

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By: James L. Kolstad Acting Chairman

## Brief of Accident

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## Brief of Accident (Continued)

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