



# Visualization of Pallets:

## Recognizing 3D Objects In LADAR images

SPIE Boston, MA  
Oct 3, 2006



# Joint project between NIST and Transbotics

## **TRANSBOTICS:**

Al Alberto

John Gibbons

Tommy Hessler

Lennart Johansson

Cameron Maxwell

## **NIST:**

Antony Barbera

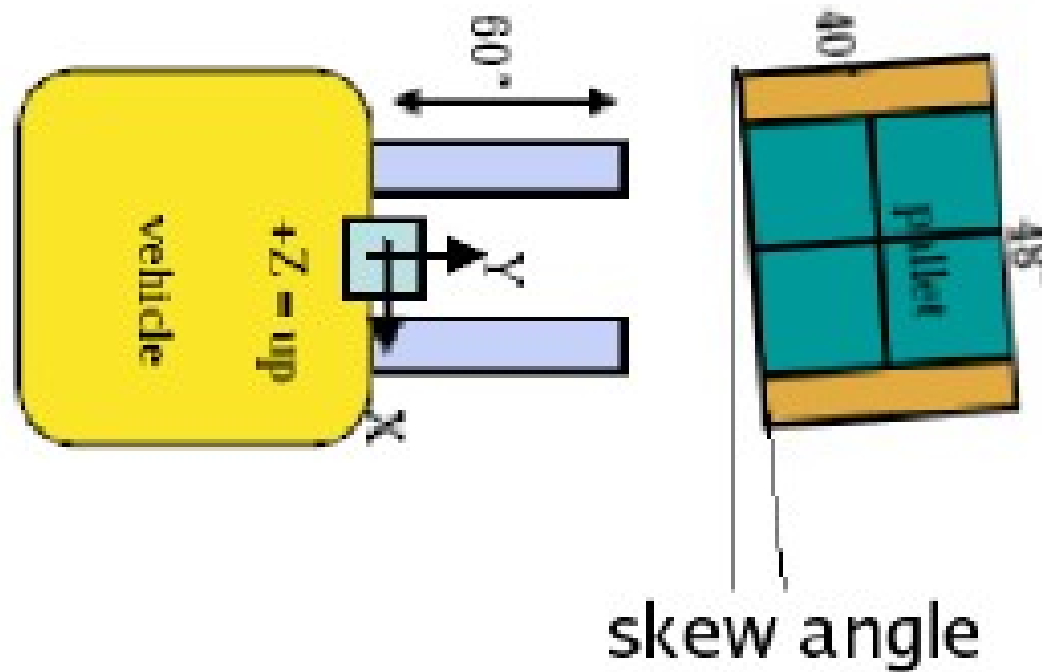
Roger Bostelman

Tommy Chang

Tsai Hong



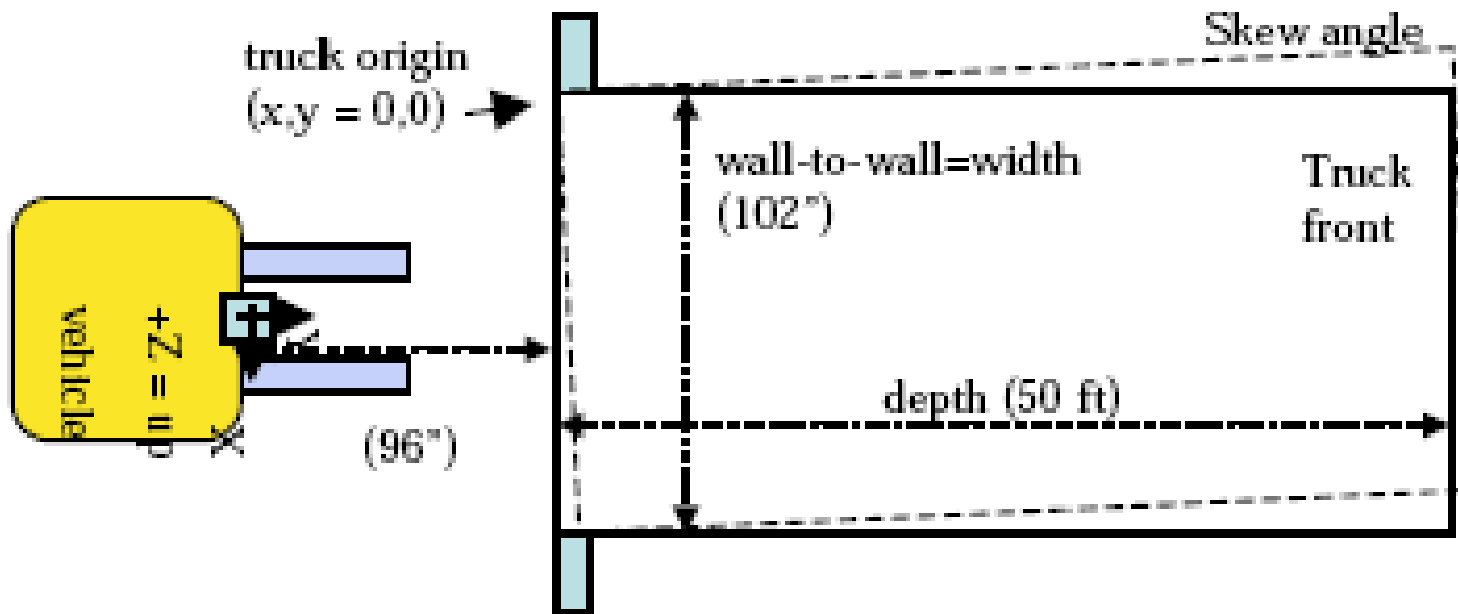
# Automate Truck Loading



*Figure 1: Forktruck AGV and palletized good.*



# Automate Truck Loading (2)



*Figure 2: Forktruck AGV outside the truck container.*

figure not in scale



# Automate Truck Loading (3)

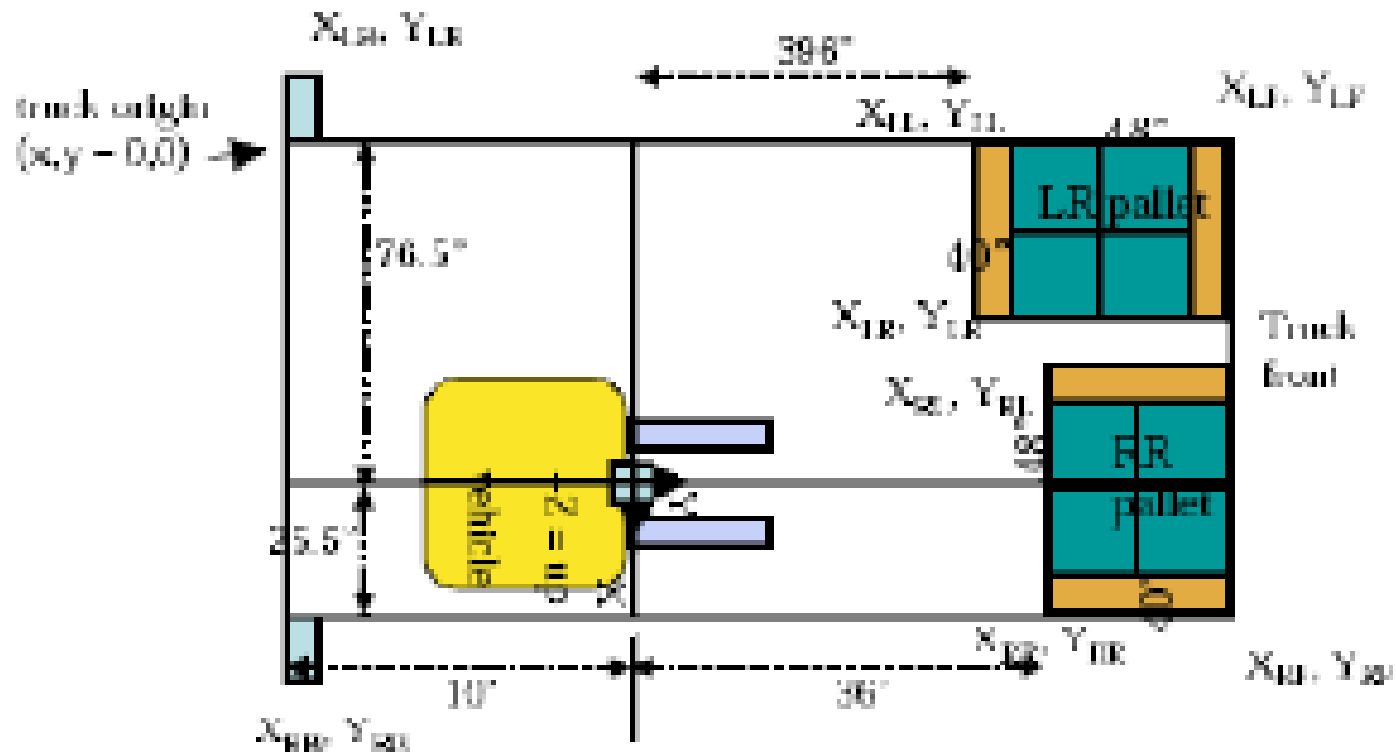
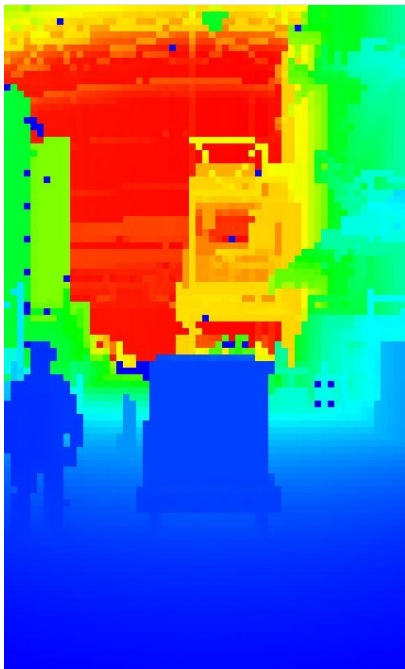


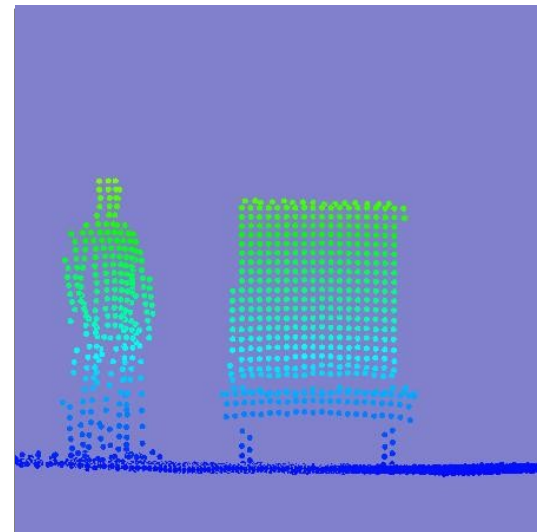
figure not in scale



# Background: LADAR sensor (1)



Each pixel in the image encodes the range information. Blue=close  
Red=far



Corresponding  
3D point cloud



# Background: LADAR sensor (2)

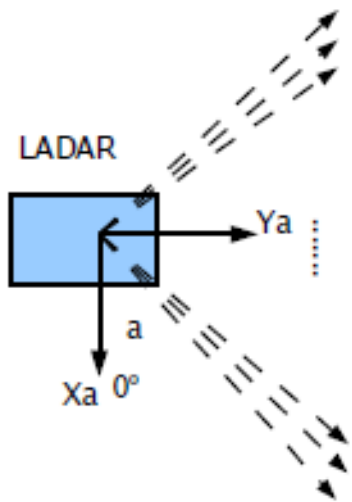


Figure 7: LADAR frame ( $X_a, Y_a$ ). Angle 'a' goes from  $[45^\circ \text{ to } 145^\circ] \Rightarrow 100^\circ \text{ fov}$ .

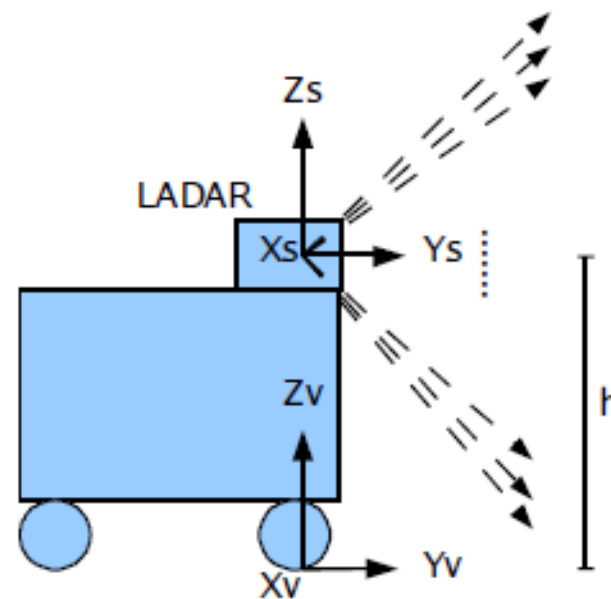


Figure 8: Sensor frame ( $X_s, Y_s, Z_s$ ) and Vehicle frame ( $V_x, V_y, V_z$ ). X-axes point to the right of the vehicle.



# The Objective (1):

- to locate some pre-specified box-like objects.

prior knowledge :

- All boxes have the same width and depth but they may have different heights.
- The depth and width of the box are different.
- Boxes are placed flatly on their bottom facet on some supporting surface parallel to the floor.





# Prior Knowledge (1)

- Boxes are placed anywhere in the room and in any orientation.
- Boxes may be stacked.
- Boxes are opaque (sensor can not see inside or see through them).
- Sensor's mounting parameter with respect to the floor is known. Sensor pose has no roll component.



## Prior Knowledge (2)

- The room may contains no boxes at all.
- There is no knowledge about the background.
  - Typically the background is often cluttered with junk and other man-made objects. This kind of background is typical in a warehouse-like environment. The vision system must be robust enough not to confuse target boxes with other objects in the background.



# The Approach:

- **Bottom-up:**
  - Convert raw range data into corresponding Cartesian  $X, Y, Z$  coordinate.
  - Extract and retain all points that lie on any vertical surface.
  - Group vertical points into corresponding individual vertical plane / surface.



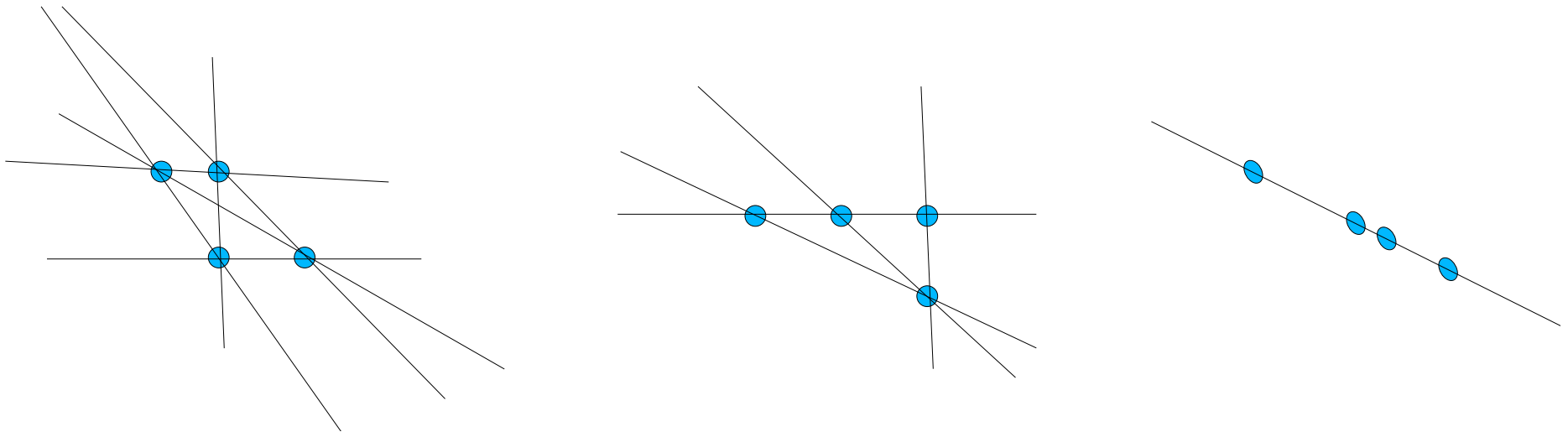
# The Approach (1)

- **Model-based (top-down):**
- Retain only vertical planes that:
  - satisfy target box's side facet constrain **and**
  - are consistent such that there is no contradiction with any other vertical plane.
- Report the locations and dimensions of boxes that are detected from step 4.



# Hough Transform

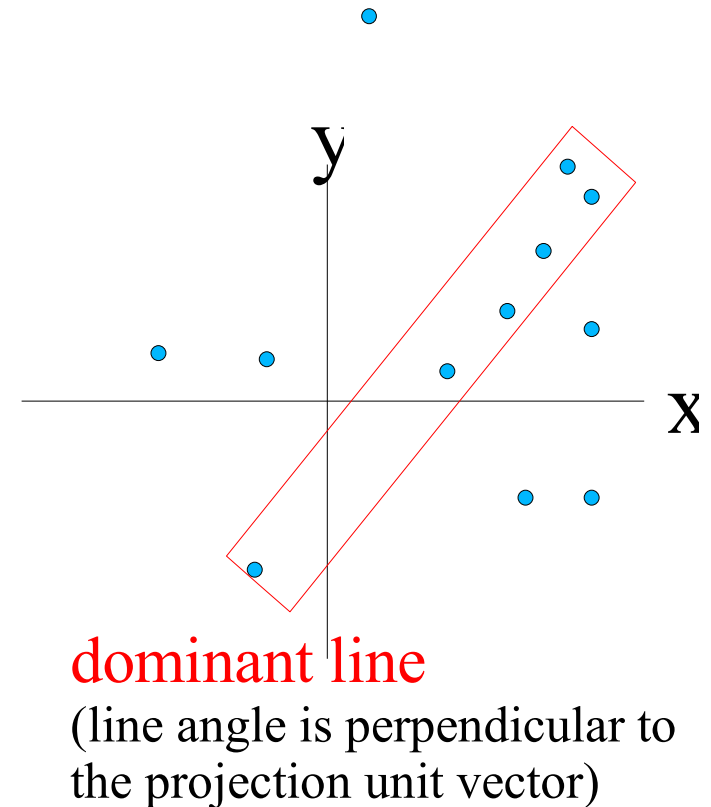
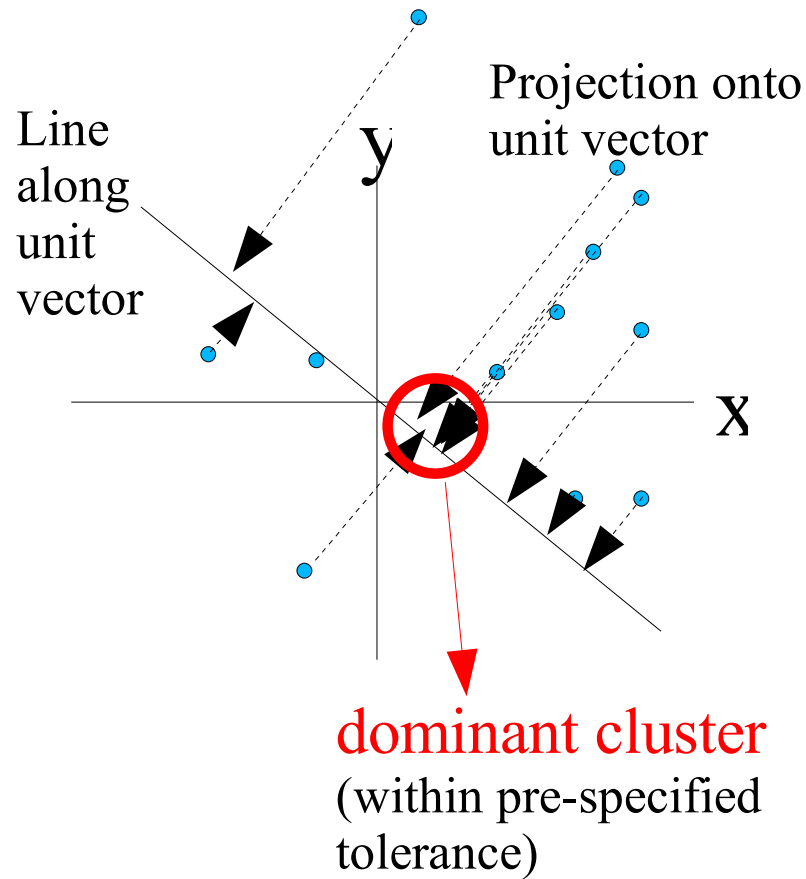
- find all possible lines in a set of 2D points



Given 4 points, there are at most  $\binom{4}{2}$  6 lines.  
However, there are less lines if some points lie co-linearly



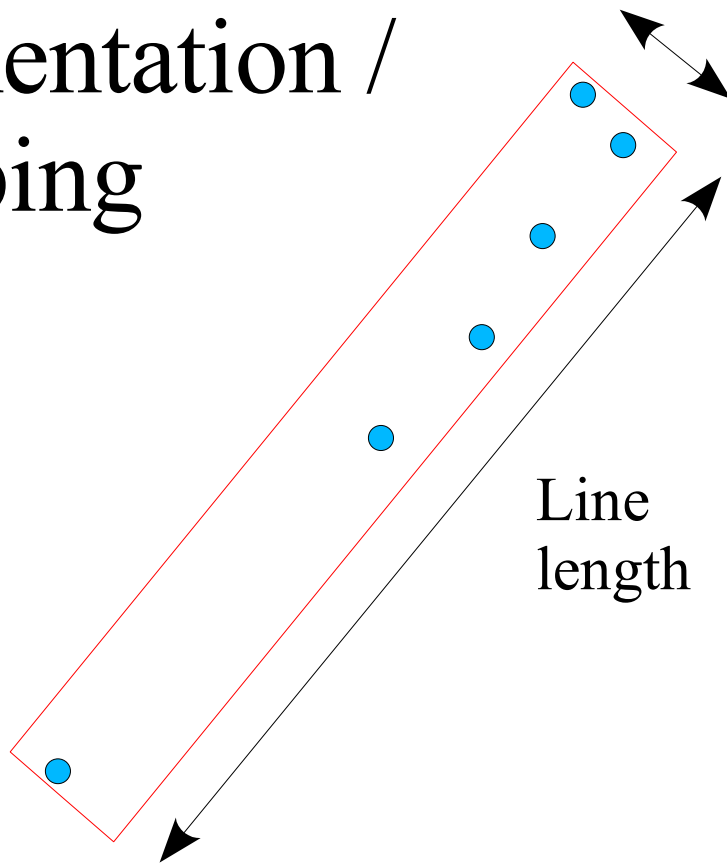
# Hough Transform: Projection and clustering





# Line Attributes

Segmentation /  
grouping



Line width  
(within detection  
tolerance)

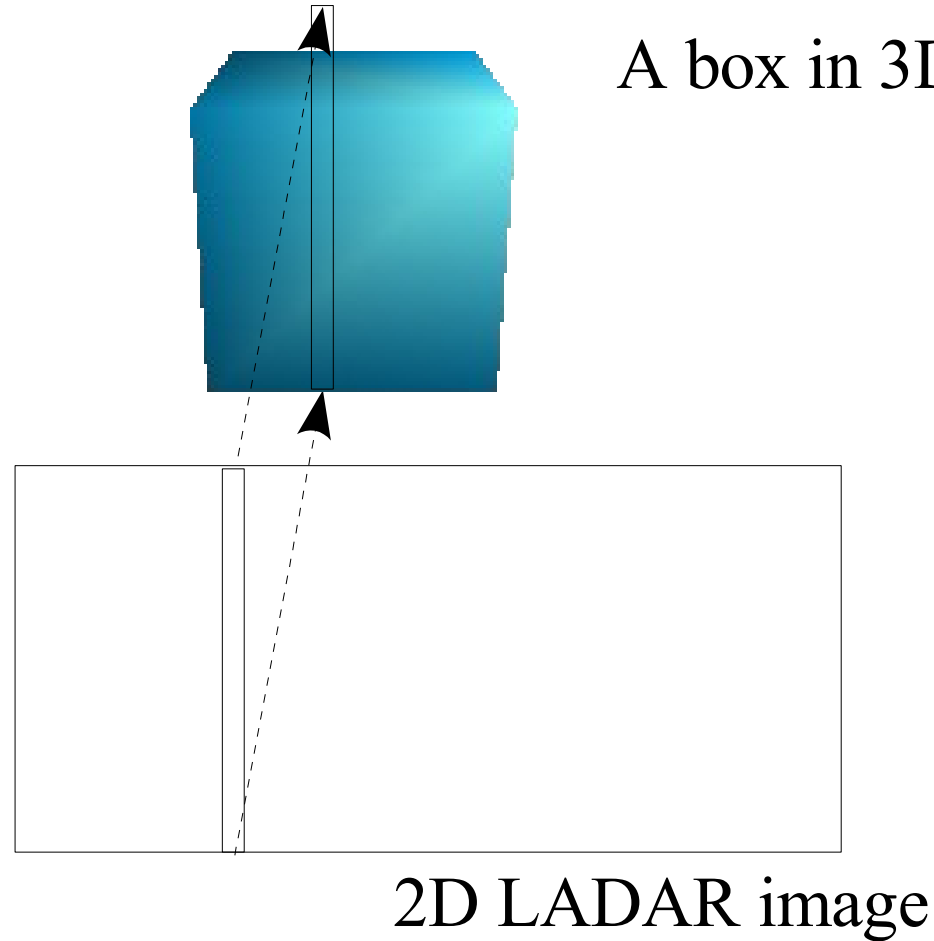
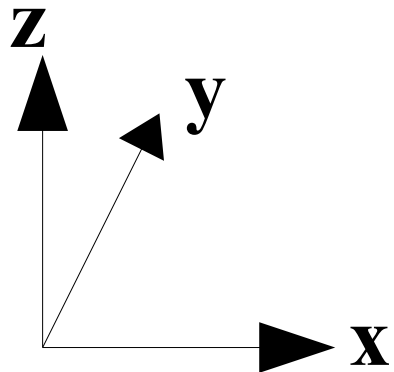
Some attributes include:

- fitting error
- compactness
- line density
- line dimension
- number of points in line
- starting/ending points
- median point
- line equation  $f(x)$
- etc.



# Divide-and-Conquer

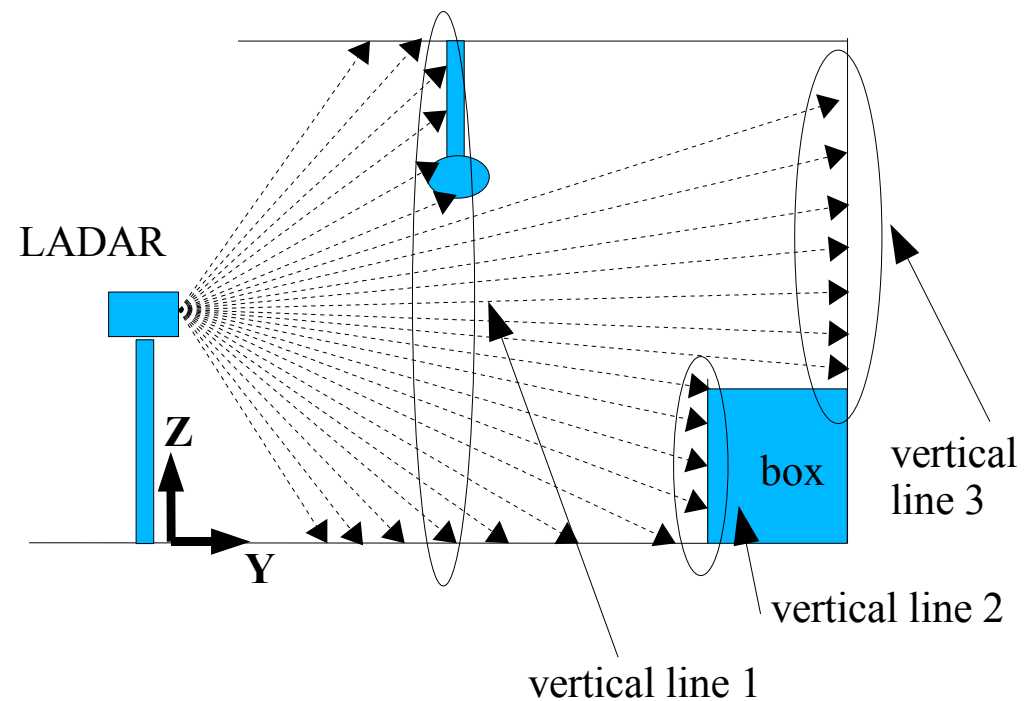
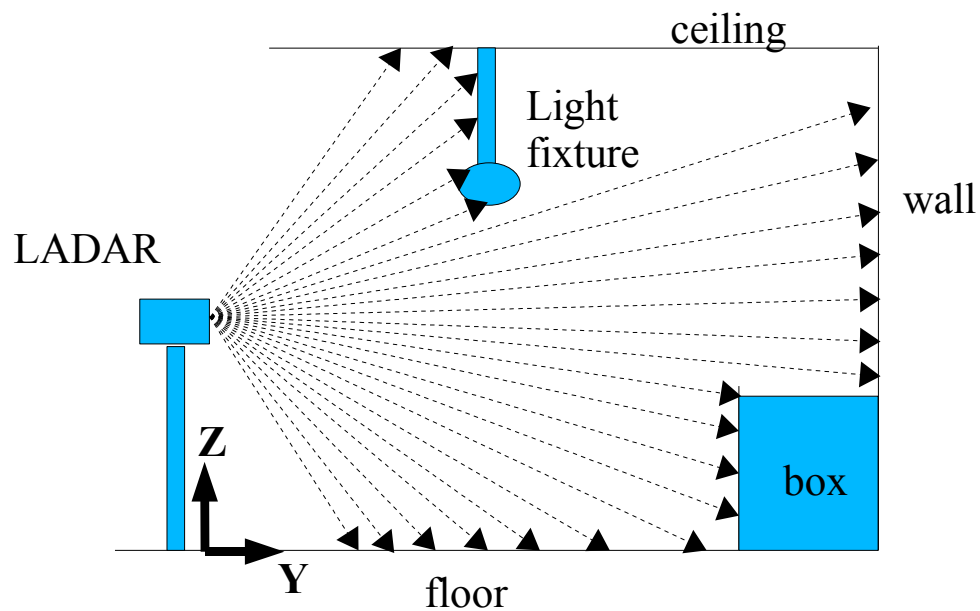
Vertical stripe in 3D  
projected to a column in  
the LADAR image





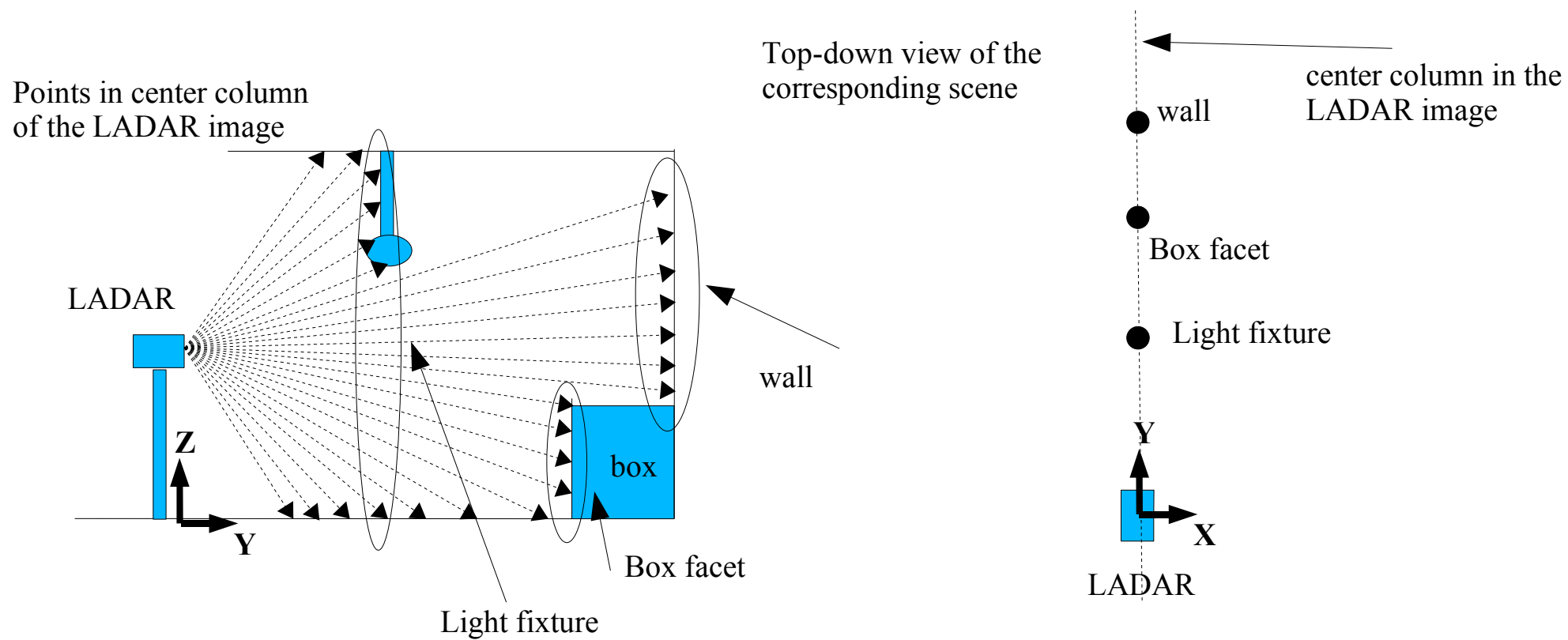


# Points lie on Vertical lines



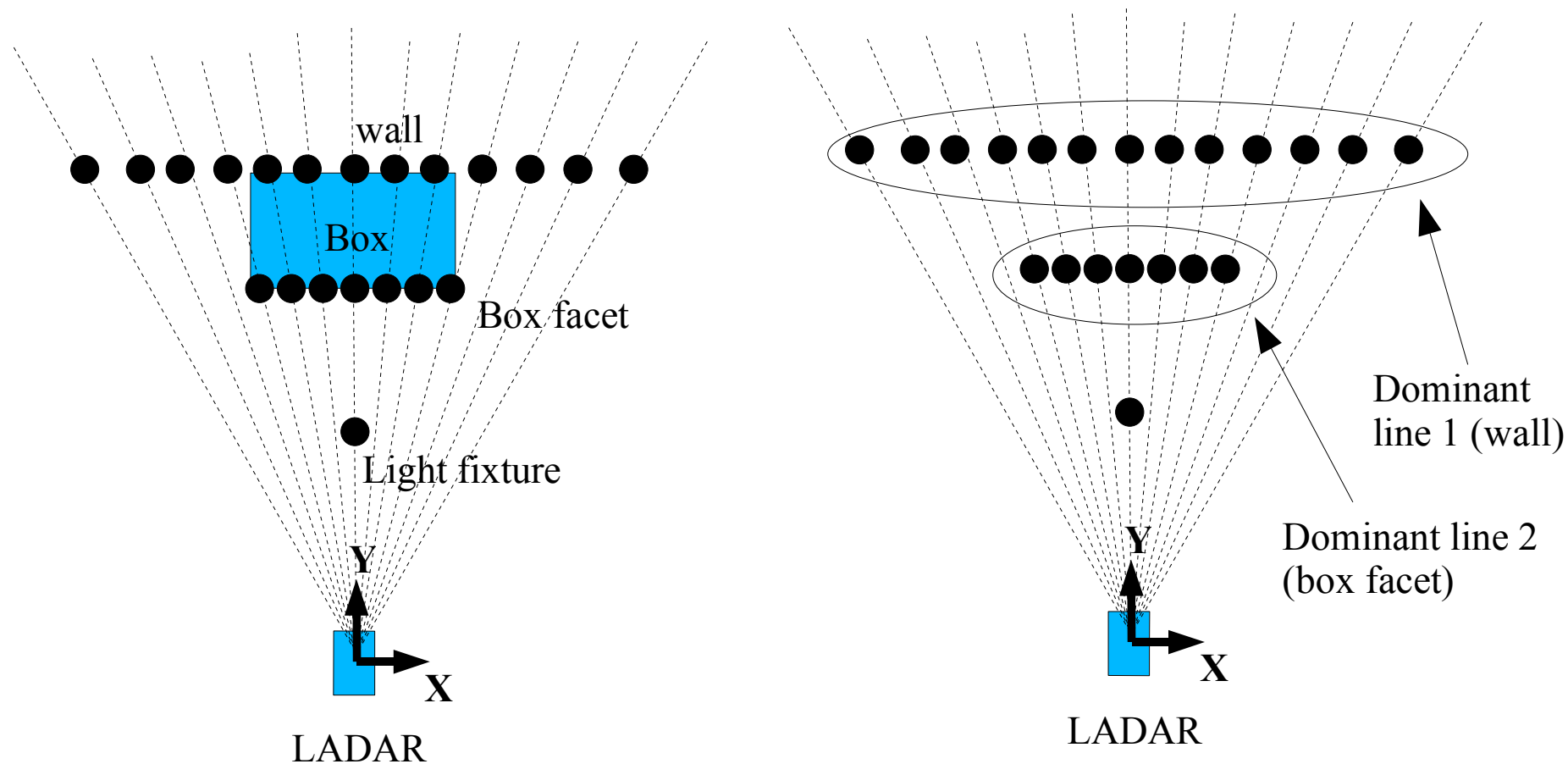


# Points lie on Vertical lines (1)





# Points line on vertical planes





# Constrain Satisfaction Problem

- After grouping point into vertical planes, how do we know which of these planes are box facets? (as oppose to wall or other man-made objects in the background)



# Constrain outline

- In order for a vertical plane to be a valid box facet, it must:
  - 1.) has width that is either the width or the depth of the box (within some pre-specified tolerance).
  - 2.) be consistent with other vertical planes. For example, there should be no vertical plane inside the box!



# First Order Logic

- Axioms:
  - $\text{VerticalPlane}(v1)$  “ $v1$  is a vertical plane”
  - ...
  - $\text{VerticalPlane}(vn)$  “ $vn$  is a vertical plane”
- define predicate symbols, constants, terms and functions:
  - $\text{HasBoxWidth}(v)$
  - $\text{HasBoxDepth}(v)$

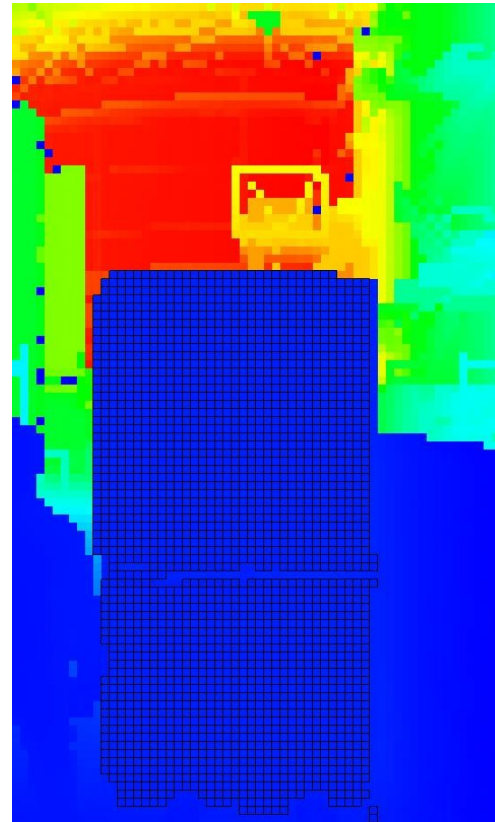
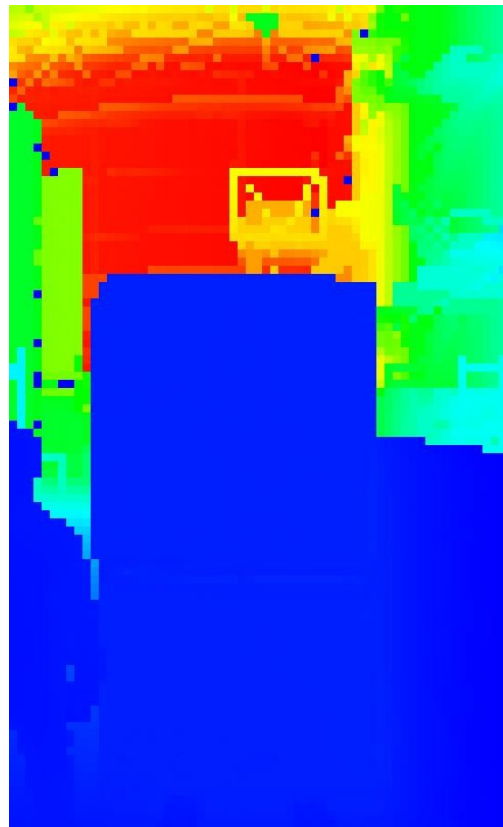


# Solution query:

- BoxFacet(v)
  - “true if vertical plane v has box's width or depth”
- InsideBox(u, v)
  - “true if vertical plane u is inside the box formed by box facet v.
- the solution query:
- $(\exists v) \{(\forall u) \{ \text{BoxFacet}(v) \wedge \sim \text{InsideBox}(u,v) \} \}$ 
  - “there exists a box facet v such that no vertical plane u is inside v's box volume”



# Result



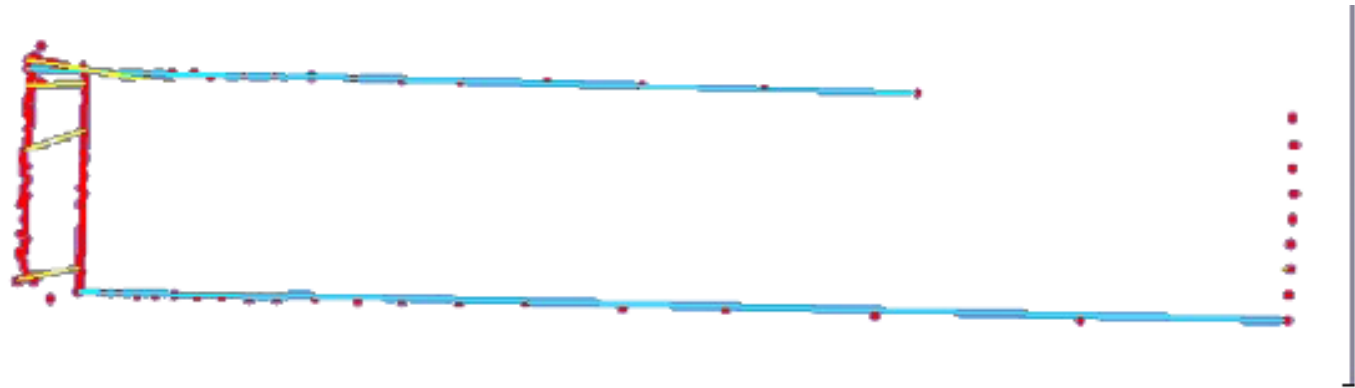




# Truck Measurement Result



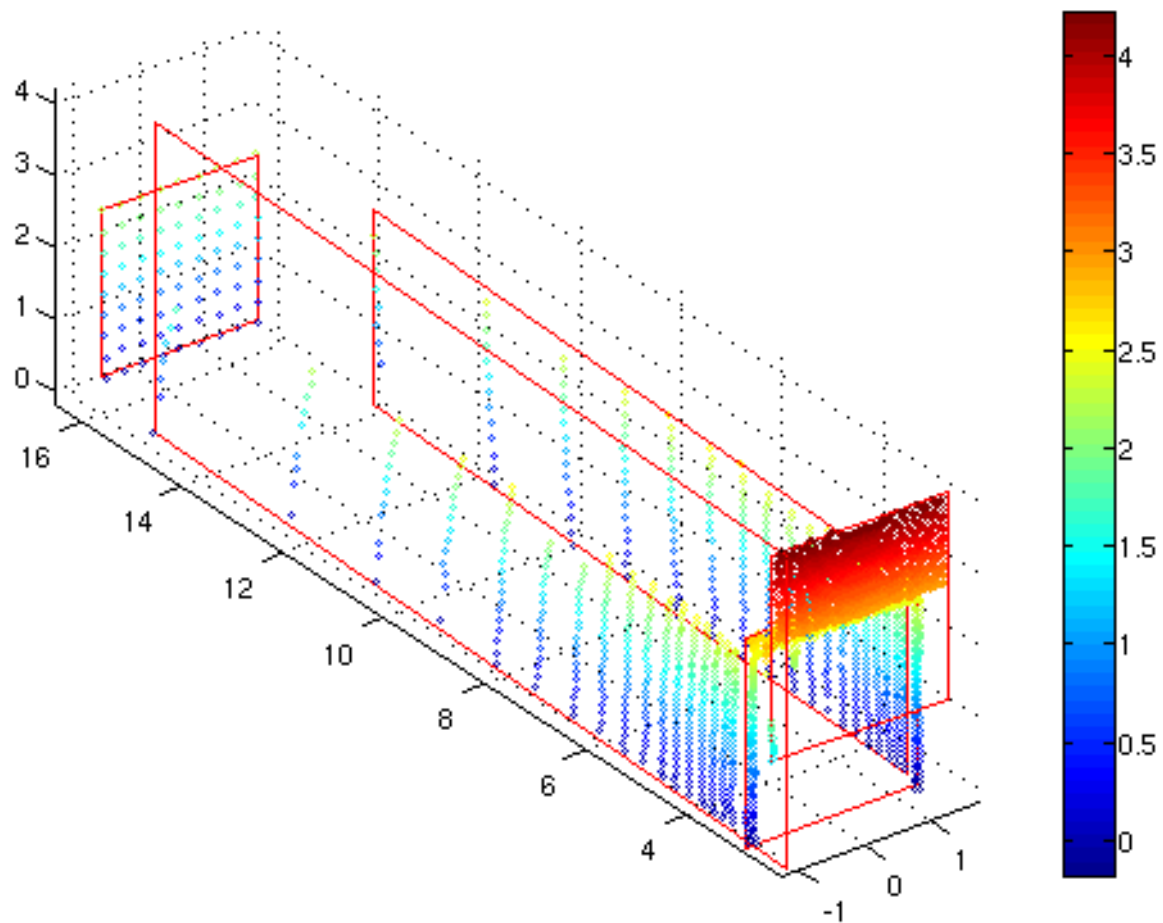
*Figure 14: Top-down view of a typical panning LADAR truck scan. The truck door is to the left and the front wall of the truck is to the right. Raw scan data provided by Transbotics.*



*Figure 15: Detected truck side walls are marked in cyan color, they corresponds to two most dominant lines. Measured skew angle =  $-1.5^\circ$  (with respect to the forktruck AGV not shown). Measured width = 2.5m.*



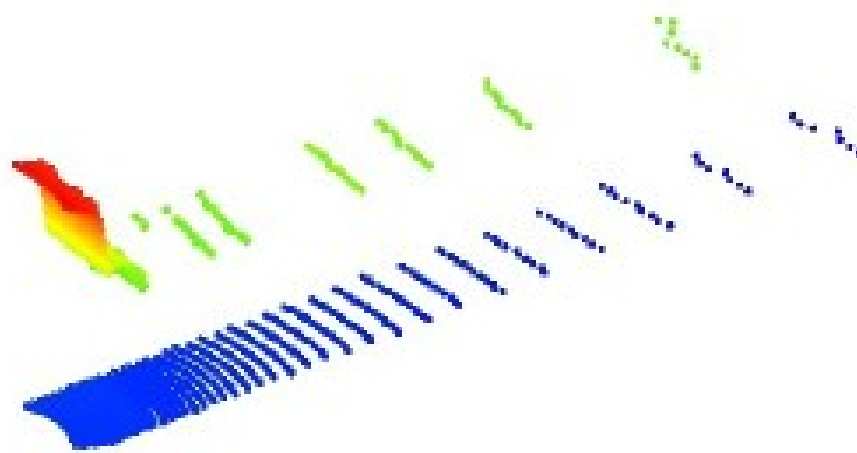
*Figure 16: The detected front wall of the truck is shown in cyan color on the right. Depth of the truck measured 16.45 m from the forktruck AGV. Note the truck door was partially detected as an overhanging object.*



All vertical surfaces inside truck.



# Last Slide



*Figure 17: Truck height. Measured as the lowest point = 2.10m.*