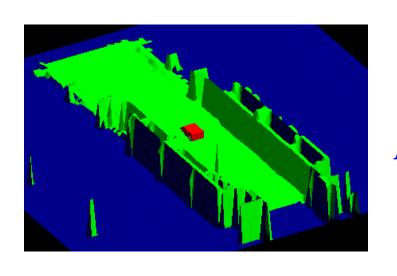
NIST Industrial Autonomous Vehicle Project



Intelligent Systems Division
Manufacturing Engineering
Laboratory
National Institute of Standards and
Technology
Technology Administration
Department of Commerce

Transferring Technology

Intelligent Control of Mobility Systems Program



Military: Demo III Project (Army)



Transportation: Department of Transportation Project

Manufacturing: Industrial Autonomous Vehicles Project



Project efforts in:

- standards,
- measurements,

and transfer of:

advanced navigation technology



Advancing Standards: ASME B56.5 Automated Guided Vehicle Bumpers

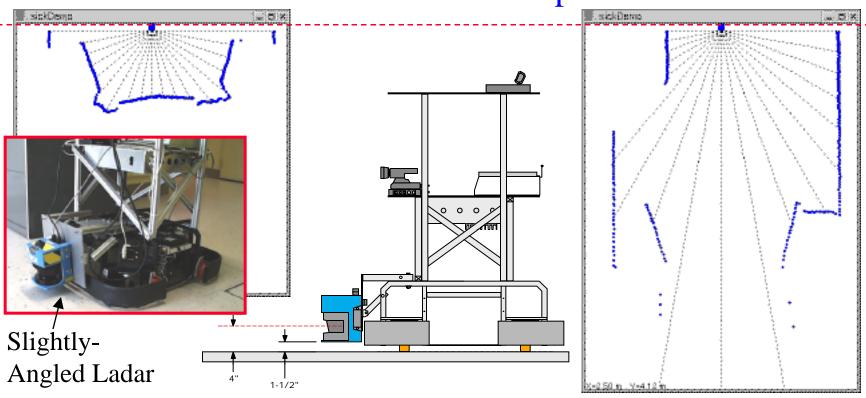
- ASME B56.5a-1994 is confusing to AGV vendors and users ...do AGV's require a contact bumper?
 - "Mandatory emergency control functions and devices shall include ...
 sensing device or combination of devices to prevent contact of the object sensed with the vehicle structure in the direction of travel."

Yet, specifically defines mechanical bumpers
NIST is working to clarify this standard
And, to advance the standard to allow for the use of noncontact bumpers, (eg., laser ranging)

Measurement Toward Vehicle Standards

Ladar Data from Bumper Height Mounting

- Fixed-Horizontal or Slightly Angled Ladar Mounting
 - Info. is limited at this sensor mount height but, can be dual-used as bumper.



Advancing Technology

Lane Following Using Vision

Vision-based, lane following toward autonomous vehicle adaptation to large, industrial facilities

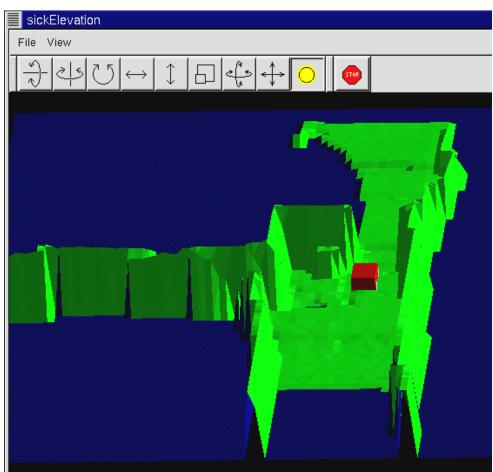


Advancing Technology

Facility Mapping Using Ladar (laser ranging)

- -Fixed-Angle Ladar mounted at 45° on vehicle top
- -Data then used to build map
- -Toward autonomous navigation in facilities





For More Information Contact:

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