3. CHEMICAL AND PHYSICAL INFORMATION

3.1 CHEMICAL IDENTITY

Data pertaining to the chemical identity of isophorone are listed in Table 3-1.

3.2 PHYSICAL AND CHEMICAL PROPERTIES

The physical and chemical properties of isophorone are presented in Table 3-2.

3. CHEMICAL AND PHYSICAL INFORMATION

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	Value	Reference
Chemical Name	2-Cyclohexen-l-one, 3,5,5-trimethyl-	CAS 1988
Synonyms	Isoacetophorone Isoforon 1,5,5-Trimethyl-3- oxocyclohexene	CAS 1988; SANSS 1988
Trade Name(s)	No data	
Chemical Formula	C9 H ₁₄ O	CAS 1988
Chemical Structure	H_3C H	SANSS 1988
Identification Numbers: CAS Registry NIOSH RTECS EPA Hazardous Waste OHM-TADS DOT/UN/NA/IMCO HSDB NCI	78-59-1 GW7700000 No data 7216766 No data 619 C55618	CAS 1988 RTECS 1988 OHM-TADS 1988 HSDB 1988 HSDB 1988

TABLE 3-1. Chemical Identity of Isophorone

CAS = Chemical Abstracts Service NIOSH = National Institute for Occupational Safety and Health RTECS = Registry of Toxic Effects of Chemical Substances OHM-TADS = Oil and Hazardous Materials/Technical Assistance Data System DOT/UN/NA/IMCO = Department of Transportation/United Nations/North America/International Maritime Dangerous Goods Code HSDB = Hazardous Substances Data Bank NCI = National Cancer Institute

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3. CHEMICAL AND PHYSICAL INFORMATION

Property	Value	Reference
Molecular weight	138.21	Union Carbide 1968
Color	Water-white	Hawley 1981
Physical state	Liquid	Hawley 1981
Freezing point	-8.1°C	Union Carbide 1968
Boiling point	215.3°C	Union Carbide 1968
Specific gravity, 20/20°C	0.9229	Union Carbide 1968
Odor	Mild	Union Carbide 1968
Odor threshold		
Water	5.4 ppm (w/v)	Amoore and Hautala 1983
Air	0.20 ppm (v/v)	Amoore and Hautala 1983
Solubility		
Water	12,000 mg/L (20°C)	Union Carbide 1968
	14,500 mg/L (25°C)	Veith et al. 1980
Organic Solvents	Soluble in ether,	Weast 1985
	acetone, alcohol	
Partition coefficients		
Log octanol/water	1.67 (20°C)	Veith et al. 1980
T 12	(Experimental)	
Log K _{oc}	No data	
Vapor pressure	0.3 mm Hg (20°C)	Extrapolated using data from Union Carbide 1968
Henry's Law constant	4.55x10 ⁻⁶	Calculated from
nenry's Law constant	atm-m ³ /mol (20°C)	vapor pressure and water solubility
Autoignition tomponeture	964°E (462°C)	data
Autoignition temperature	864°F (462°C)	Hawley 1981
Flashpoint, open cup	184°F (84°C) 0.8-3.5 vol %	Dean 1985
Flammability limits Conversion factors ppm (v/v) to mg/m ³	U.0-3.3 VOI &	HSDB 1988
in air (20°C) mg/m ³ to ppm (v/v)	$ppm (v/v) \ge 5.75 = mg/m^3$	
in air (20°C)	$mg/m^3 \ge 0.174 = ppm (v/v)$	

TABLE 3-2. Physical and Chemical Properties of Isophorone

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1.8