





### **Mission**



➤ The Hydroelectric Design Center performs engineering and design, maintains expertise, and develops standards for the US Army Corps of Engineers hydroelectric power facilities and large pumping plants



# **HDC Organization**



**US Army Engineer District, Portland** 

**Executive Office** 

#### **Hydroelectric Design Center**

Director
Deputy Director
Front Office Support Staff

### **Electrical Branch**

GDACS Maintenance Team
Power Systems
Controls & Protection Systems
Generation Equipment

### **Product Coordination Branch**

Regional PCs Product Support

### **Mechanical/Structural Branch**

Mechanical
Structural
Turbomachinery
Engineering Support





# **Regional Product Coordination**

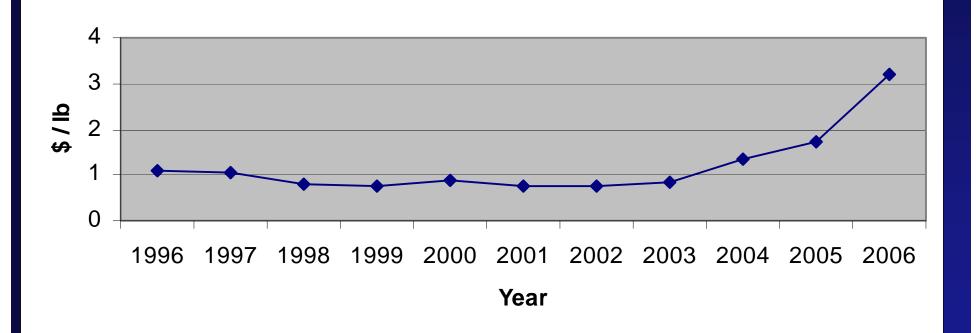


28 Mechanical Engineers + 30 Electrical Engineers + 3 Computer Engineers + 6 Civil/Structural Engineers + 9 Technicians + 1 Chemist + 13 Others = 88 Includes 3 in Mobile, Alabama





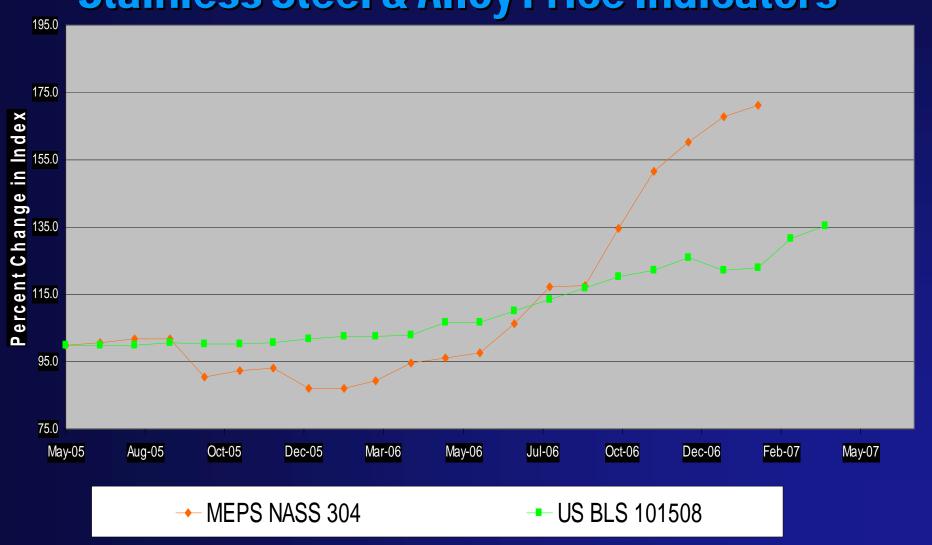
### **Price of Copper**







### **Stainless Steel & Alloy Price Indicators**







## **Transformer Costs**







## McNary GSU Transformers

- Contract established 2004. Base of 4 transformers, options for 18.
- Contract cost \$600,000 per transformer.
- Exercise option, contractor is asking \$826,000 for the next 9 transformers.
  - Government & contractor negotiating price.



## Asbestos Abatement



- Industry resistance to bidding jobs that require handling asbestos
- Three leading hydropower contractors have specifically identified this issue.
  - Trial; De Gray Unit 2 Rewind, Government employees will remove the stator winding.





# Accounting Liability

- Federal Acquisition; Negotiated or commercial acquisition.
- Negotiated has more risk for the contractor.
- > 18 months ago one contractor informed us they will no longer bid on negotiated construction jobs.
- Feedback from contractor on a powerhouse major rehab, "We are much less motivated to bid on negotiated construction jobs".





## Bonding

- Difficult post September 11, 2001.
- Standard federal contract is for 100% and duration of contract.
- Very difficult for contractors to get bonds extending over 5 years.
- Bond only the unit being worked (Ozark).

