CCR-03 Fact Sheet



"Fast Exchange Refrigerator for Neutron Science"



ORNL Neutron Sciences Sample Environment Group



Overview

- Sample exchange, cooling, and control from 6 K to 300 K
- Closed cycle refrigerator cooling engine
- 24-samples per run
 - Modular design can be extended
- Quick-seal sample cans and "canning station"





Background

- Developed through a U.S. Department of Energy grant
 - Small Business Innovation Research
 - Application No. 72699B03-II
- Now a commercial product
 - www.matsdev.com



Materials Development, Inc. MDI

Rix *et. al.*, Review of Scientific Instruments, vol. 78 (2007)

3 Managed by UT-Battelle for the Department of Energy



Design Schematic

- A. Sample Carousel
- B. Motorized stick
- C. Sample Well
- D. 1st Stage / pre-cool zone
- E. Landing pad

Development Teams



- Small Business
 - R. Weber and J. Rix
 - CRI, MDI (<u>www.matsdev.com</u>)
- National Labs
 - L. Santodonato, J. Wenzel, L. Solomon, L. Walker, B. Hill, M. Norris, R. McPherson, Ken Volin, J. Hodges



OAK RIDGE National Laboratory

Design Concept: Modular System





Sample Cell and "Canning Station"

- Thin-walled (0.15 mm) vanadium can
 - 6, 8, or 10 mm diameter
 - 64 mm length
 - Anodized aluminum screw cap
 - Etched with tracking number
 - "Wings" for twist lock pick and place operations
 - Soft metal gasket sealing groove

FERNS Sample Preparation Bench top Purge, Backfill and Seal





Sample Storage Carousel

- 24 sample capacity
- Samples revolve into loading position, co-linear with tube
- Passive design
 - Turned by motorized stick
- Mounted within housing on top of CCR rig
- Miniature camera resides in same housing for sample identification



Changer Module

- Driven by two stepper motors
 - Reside in ambient atmosphere
 - Coupled to interior via magnetic clutch
- Motorized stick
 - Within sealed tube
 - Vertical translation
 - Rotation



Cryogenic Module



Early Results

 Sample exchange and cooling to 10K within 10 minutes!

- Assembly and initial testing conducted at CRI in Chicago
- Working system delivered to SNS in August 2006
- As-delivered system deemed FERNS-1.0



Upgrades Since 2006 Delivery

- Better temperature <u>control</u> and computer interface
- Performed by SNS Sample Environment Team in consultation with Materials Dev. Inc.
 - FERNS-1.1
 - Heater modification
 - FERNS-1.2
 - Sample tube & heater reconfigured
 - FERNS-1.3
 - Integrated heater/sensor assembly
 - Software bug fixes
 - Alignment fixtures modified



Temperature Control Data



