

## FY 2001 - ANNUAL REPORT



U.S. ARMY  
ENVIRONMENTAL  
CENTER



U.S. ARMY ENVIRONMENTAL CENTER

P/CAT

*POLLUTION PREVENTION/COMPLIANCE,  
ACQUISITION AND TECHNOLOGY  
DIVISION*

*Innovative Technology Demonstration, Evaluation and Transfer Activities*

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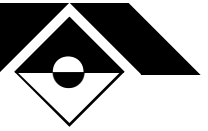
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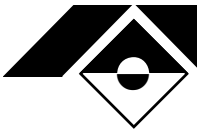
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# INTRODUCTION



This report describes current projects at the U.S. Army Environmental Center's (USAEC) Pollution Prevention and Environmental Technology Division (P2&ETD) during fiscal year (FY) 2001. These summaries will help readers to better understand the division efforts and capabilities.

Technology is a major weapon in the Army's efforts both to defend the nation and to sustain its environment. Through the programs described in this report, USAEC gives the Army access to the most effective and affordable environmental tools available.

P2&ETD focuses on conservation, compliance and cleanup technologies, bolstering the USAEC commitment to saving money and quickly putting innovative ideas to work for its Army and Defense Department customers.

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## WHAT'S INSIDE?

The FY 2001 P2&ETD Annual Report is organized by the following categories:

- ◆ Pollution Prevention/Compliance Programs
- ◆ Pollution Prevention Team
- ◆ Compliance Team
- ◆ HSMS Team
- ◆ Acquisition Program
- ◆ Technology Implementation Programs
- ◆ Cleanup Technology
- ◆ Pollution Prevention/Compliance Technologies
- ◆ Range XXI Focus
- ◆ Technology Transfer
- ◆ Appendices

Project descriptions are organized into several sections:

---

### PURPOSE

What problem does the project address

---

### BENEFITS

How does the project help its users?

---

### TECHNOLOGY USERS

Who will use the technology?

---

### DESCRIPTION

Why was this technology developed? How does it work?

---

### ACCOMPLISHMENTS AND RESULTS

What results have been achieved so far?

---

### LIMITATIONS

What might affect use of this technology?

---

### FOLLOW-ON PROGRAM REQUIREMENTS

What additional requirements are anticipated?

---

### POINT OF CONTACT

Who may be contacted for more information?

---

### PROGRAM PARTNERS

What organizations are participating in the project? (Appendix B contains a consolidated list of partners.)



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**PUBLICATIONS**

What publications relate to the project?

*(Section headings that do not apply to the project are omitted.)*

FOR MORE INFORMATION:

USAEC information on pollution prevention  
and environmental technology projects is available.

**E-mail** [EnvironmentalHotline@aec.apgea.army.mil](mailto:EnvironmentalHotline@aec.apgea.army.mil)

**Phone** the Army Environmental Hotline at (800) USA-3845.

**Visit** the USAEC Web site at <http://aec.army.mil/>





***POLLUTION PREVENTION  
COMPLIANCE PROGRAM***

P2 and ETD program teams support initiatives to merge pollution prevention into Army missions, such as aiding efforts to buy and use materials that don't pollute the environment; integrating pollution prevention practices into training; fielding systems and methods to manage hazardous materials and reduce generation of hazardous waste; helping major commands and installations prepare and pay for P2 plans; and partnering with state and federal regulatory officials.





➤ **EMERGENCY PLANNING AND COMMUNITY  
RIGHT-TO-KNOW ASSISTANCE**

Department of Defense (DoD) installations began reporting munitions-demilitarization activities under the Emergency Planning and Community Right-to-Know Act (EPCRA) on 1 July 2000. Munitions and range training activities will begin reporting EPCRA TRI releases on 1 July 2002. Efforts have been underway by the TRI-Workgroup (a DoD working group) to develop a software package to assist installations in their munitions-related EPCRA reporting efforts. This project seeks to collect and place actual field measurement data on certain EPCRA toxic chemicals into this software package for installation use and to provide technical guidance to installation POCs on EPCRA reporting.

---

**PURPOSE**

To develop technical guidance for EPCRA reporting and provide munition emissions data to the TRI-Workgroup's EPCRA reporting software.

---

**BENEFITS**

Cost-effective and consistent EPCRA reporting. Compliance with EPCRA and DoD reporting requirements.

---

**TECHNOLOGY USERS**

Army and DoD installations.

---

**DESCRIPTION**

DoD has required EPCRA reporting of munitions-demilitarization activities beginning 1 July 2000 and munitions and range training activities beginning 1 July 2002. This project seeks to assist in the identification of EPCRA toxic chemicals in munitions, training activities, and those released by munitions-demilitarization activities and incorporate this information into the software data-delivery system for installation use.

The Army, U.S. Army Environmental Center, Air Force, Navy, Marine Corps and Deputy Under Secretary of Defense jointly funded this effort for Environmental Security.

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**ACCOMPLISHMENTS  
AND RESULTS**

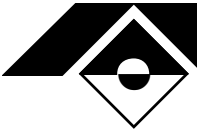
The Range XXI program is developing accurate emissions data based on actual field testing and measurements. Literature research and software evaluations are complete; designing and populating have been completed, with updates ongoing.

The software was beta-tested during summer 1999 and has been utilized by the DoD for reporting of CY99 and CY00 activities.

---

**FOLLOW-ON PROGRAM  
REQUIREMENTS**

- ◆ Revise the software according to beta-testing results; perform routine maintenance and update of the Toxic Release Inventory (TRI)-Data Delivery System (DDS) Web site.



- ◆ Field and update the software and continue training. Software estimate of emission factors for reporting now available on the TRI-DDS Web site (<http://www.dod-tridders.org/tri-web.htm>). Next round of training for use of TRI-DDS software to be initiated winter-spring 2002.
- ◆ *EPCRA Munitions Reporting Handbook* generated by GAIA Corp. for the U.S. Army in August 2000. Update to be published winter 2002.
- ◆ <http://www.denix.osd.mil/denix/DOD/Library/Munitions/EPCRA/munireporting.pdf>.
- ◆ Draft *Estimates of TRI Releases from Army Training Activities* produced by Science Applications International Corporation October 2000. Draft reviewed and finalized March 2001.
- ◆ EPCRA In-Process Review (training session) to be held 4-5 December, 2001, Falls Church, VA. Sponsored by USAEC for all Army EPCRA POCs.
- ◆ Onsite EPCRA Training visits planned in CY02 for targeted Army installations sponsored by USAEC.
- ◆ Regional EPCRA Training session planned for designated MACOM in CY02 sponsored by USAEC.
- ◆ Release of guidance for EPCRA reporting of range training activities. Expect release by end of CY01. Guidance developed in coordination with TRI-Working Group.

---

**POINT OF CONTACT**

Craig Peters

---

**PROGRAM PARTNERS**

U.S. Army  
U.S. Navy  
U.S. Air Force  
U.S. Marine Corps  
Deputy Under Secretary of Defense for Environmental Security  
Science Applications International Corporation  
URS – Radian International  
GAIA Corp.  
SAIC

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**PUBLICATIONS**

*Emergency Planning and Community Right-to-Know Act (EPCRA) Munitions Reporting Handbook for the U.S. Army.* February 2000.  
<http://www.denix.osd.mil/denix/DOD/Library/Munitions/EPCRA/munireporting.pdf>.

*Updated Guidance on Applying EPCRA to Munitions to Meet Requirements for EO 12856.* March 1998  
<http://www.denix.osd.mil/denix/Public/ESprograms/Pollution/EO12856/epcra2.html>.

*DoD EPCRA Data Source Evaluation Report.* January 1998.



*DoD Munitions EPCRA TRI Calculation Methods.* December 1998.

*Toxic Release Inventory Data Delivery System User's Guide.* June 1999.

## ➤ POLLUTION PREVENTION PLANS REVIEW

In accordance with Executive Order (EO) 13148, Army installations and major commands (MACOMs) must update pollution prevention (P2) plans by March 2002. The U.S. Army Environmental Center reviewed existing P2 plans in July 1999 to ensure their compliance with several Army and federal government requirements.

---

### PURPOSE

To review Army installation and MACOM P2 plans as directed by Assistant Chief of Staff for Installation Management (ACSIM)/Office of the Director of Environmental Programs.

---

### BENEFITS

In addition to providing direction for installation and MACOM P2 and compliance efforts, effective P2 plans ensure compliance with EO 13148, Army Regulation 200-1, and ACSIM guidance.

---

### TECHNOLOGY USERS

MACOMs, installations and opportunity assessment teams.

---

### DESCRIPTION

USAEC continues to monitor compliance. Any P2 plans updated before April 2000 do not count against in fulfillment of the new requirement mandated in EO 13148.

---

### ACCOMPLISHMENTS AND RESULTS

USAEC staff reviewed plans from the Army MACOMs and installations in 1998 and 1999. Comments and recommended changes were distributed to the MACOMs for P2 plan inclusion.

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### FOLLOW-ON PROGRAM REQUIREMENTS

USAEC staff will review MACOM and installation P2 plans in the 2<sup>nd</sup> quarter of FY02.

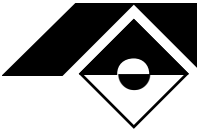
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### POINT OF CONTACT

Doenee Moscato, (410) 436-1228

## ➤ ENVIRONMENTAL PROGRAM REQUIREMENTS SUPPORT

The Environmental Program Requirements (EPR) is a reporting system and database that provides the primary means for identifying and documenting all



current and projected environmental requirements and resources needed to execute the Army's environmental program. The EPR report satisfies the Army's and DOD environmental budget reporting requirements to Congress as specified in executive orders and other federal directives. Support to this Headquarters, Department of the Army (HQDA) program includes technical guidance to major Army commands (MACOMs) and installations, comprehensive quality assurance/quality control (QA/QC) reviews of the submitted data, identification of program and budget shortfalls, and analysis of programmatic data to support the budget process and track progress towards Army environmental goals.

---

#### **PURPOSE**

The EPR report is used at all levels to manage the Army's environmental program. This program is used to plan, program, budget, and forecast costs; and to attain and maintain compliance with environmental laws and regulations. The program documents past accomplishments and expenditures, tracks project execution, validates budget year requirements, supports the budget process, and allocates resources consistent with Army priorities. The U.S. Army Environmental Center (USAEC) provides technical support to all aspects of the program.

---

#### **BENEFITS**

- ◆ Ensures cost-effective environmental stewardship.
- ◆ Ensures resources are allocated consistent with congressional, Department of Defense (DoD) and Army priorities.
- ◆ Tracks project-level details associated with installation environmental initiatives.
- ◆ Identifies program shortfalls and validates budget year requirements.
- ◆ Supports budget development process.
- ◆ Tracks project execution.

---

#### **TECHNOLOGY USERS**

The EPR report is used by installation commanders and environmental managers at all levels, including major subordinate commands (MSCs), MACOMs, and HQDA. The data and supporting analyses are also used to respond to audits and congressional inquiries.

---

#### **ACCOMPLISHMENTS AND RESULTS**

The USAEC provides year-round continuous technical support to the program as well as comprehensive QA/QC reviews of active environmental must-fund requirements on a semi-annual basis. Compliance projects are typically reviewed to ensure that most of the requirements for the Program Objective Memorandum (POM) have been adequately examined to support and defend resource management submissions. This level of review typically focuses on projects with requirements greater than \$300,000 over the POM or any project with requirements over \$100,000 in any given year. This threshold also helps to ensure that projects that may encounter congressional inquiry have been thoroughly examined. Pollution Prevention requirements are completely reviewed during the EPR QC. All active Pollution Prevention projects requiring any amount of environmental funding over the course of the POM are examined to ensure that P2 initiatives are being addressed per Army directives.



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**FOLLOW-ON PROGRAM REQUIREMENTS**

Perform comprehensive QA/QC reviews of active must-fund environmental projects semi-annually. Provide technical support to the development of guidance and tools such as the EPR Project Catalog on a periodic basis.

---

**POINT OF CONTACT**

Stan Childs

---

**PROGRAM PARTNERS**

Installations  
Major Army commands  
Headquarters, Department of the Army  
Department of Defense

---

**PUBLICATIONS**

*Policy and Guidance for Identifying U.S. Army Environmental Program Requirements.* HQDA, Office of the Director of Environmental Programs (ODEP). August 2000.

*Policy and Guidance for Identifying U.S. Army Environmental Program Requirements, Addendum.* HQDA, Office of the Director of Environmental Programs (ODEP). August 2001. The U.S. Army Environmental Program Requirements Project Catalog: CONUS Installations. HQDA, ODEP and USAEC. August 2000.

*The U.S. Army Environmental Program Requirements Project Catalog: OCONUS Installations.* HQDA, ODEP and USAEC. August 2000.

➤ **FIELD ASSISTANCE SUPPORT AND TECHNOLOGY TRANSFER TEAM**

The Field Assistance Support and Technology Transfer (FASTT) team is a pollution prevention (P2) and environmental field assistance team initiated by the Navy. FASTT can help operations and maintenance personnel meet environmental requirements while performing their missions on schedule, yet at a lower cost. Since its inception, the team has grown in its membership and site evaluations. The FASTT team consists of members from the Navy, Army (including the U.S. Army Environmental Center), Air Force and Marines.

---

**PURPOSE**

The FASTT mission is to reduce the cost of environmental compliance and improve maintenance work processes utilizing the best technology and management practices available. P2 plans and updates are required of all Army installations by Army Regulation 200-1 and Executive Order 13148. Sound environmental planning involving pollution prevention has been deemed the most economical and practical means of addressing environmental compliance concerns. Identifying pollution prevention opportunities at installations will assist in efforts to comply with Army mandates as well as legal requirements. Since the site report contains cost-benefit data, it can serve as an addendum to



your P2 plan. Emphasis is placed on finding, developing and implementing only those material substitutions, work process changes and technology acquisitions that will decrease the burden on the serviceman.

---

**BENEFITS**

Army FASTT team members coordinate visits at participating Army installations. All site surveys are scheduled through the activity environmental offices. Once an installation is selected, a small team visits the activity to conduct a pre-survey. This enables the FASTT team to formulate a team best suited to meet the activity's needs. A few weeks later, a FASTT team will return to conduct the site survey. At the exit briefing with the activity commanding office, the team presents a written report targeting opportunities for maintenance process improvement, waste reduction and cost avoidance. The ideas and suggestions in the report can be used to reduce business costs through reductions in waste streams, labor, and costs associated with environmental compliance.

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**TECHNOLOGY USERS**

Army installations and major Army commands as well as other service (Navy, Air Force and Marines) members.

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**ACCOMPLISHMENTS  
AND RESULTS**

To date, more than 53 sites have been visited, and recommendations have been made with an estimated cost savings over \$200 million.

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**LIMITATIONS**

All recommendations made during an Army site visit are left to installation personnel to initiate and prioritize based on available resources and need, unless otherwise indicated in the report. Each service handles the recommendations somewhat differently. For instance, in the Navy, all FASTT recommendations and equipment needs are implemented as priority.

---

**FOLLOW-ON PROGRAM  
REQUIREMENTS**

A follow-up/Return on Investment (ROI) visit is planned for two Army depots in FY 2002. ROI visits also measure projected savings with actual results achieved. The return visit is used to assess the effectiveness of implemented technologies and make adjustments in the program to meet the customer need. A schedule for initial FASTT site visits for FY 2002 is still pending.

---

**POINT OF CONTACT**

Doenee Moscato, (410) 436-1228

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**PROGRAM PARTNERS**

U.S. Navy  
U.S. Air Force  
U.S. Marines  
NASA





➤ ENVIRONMENTAL QUALITY REPORT SUPPORT

The Environmental Quality Report (EQR) is a Web-based data collection and reporting system that serves as the primary source of information for conveying the Army's environmental status. The EQR is used to track Army adherence to environmental laws for pollution prevention (P2), compliance, pest management, and cultural and natural resources. Program metrics and indicators monitored through the EQR program include inspections, enforcement actions, permits, Conservation Management Plans, archeological and Native American resources, wetlands, and threatened and endangered species. Data are collected on a quarterly and annual basis. USAEC support to this Headquarters, Department of the Army (HQDA) program includes technical guidance to major Army commands (MACOMs) and installations, comprehensive quality assurance/quality control (QA/QC) reviews of the submitted data, identification of program shortfalls, data analysis, and support with status reports to Department of Defense (DoD) and Congress.

---

**PURPOSE**

The EQR is used at all levels to provide the status of the Army's environmental program. This program is used to plan, program, and attain and maintain compliance with environmental laws and regulations. The Compliance and Pollution Prevention Branch provides technical support to all aspects of the EQR program.

---

**BENEFITS**

- ◆ Ensures sound environmental stewardship with accurate status reporting.
- ◆ Identifies program shortfalls and areas for improvement.
- ◆ Tracks progress towards achieving Measures of Merit goals.
- ◆ Generates data for the Environmental Quality Reports to DoD and Congress, as well as the Quarterly Army Performance Review to the Secretary of the Army.

---

**TECHNOLOGY USERS**

The EQR report is used by installation commanders, environmental managers at all levels, DoD, other federal agencies, and Congress.

---

**ACCOMPLISHMENTS  
AND RESULTS**

The Compliance and Pollution Prevention Branch provides year-round continuous technical support to the EQR program as well as comprehensive QA/QC reviews.

---

**FOLLOW-ON PROGRAM  
REQUIREMENTS**

Perform comprehensive QA/QC reviews of all P2 information on a quarterly and annual basis. Provide technical guidance and tools to the field on a periodic basis.

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**POINT OF CONTACT**

Stan Childs

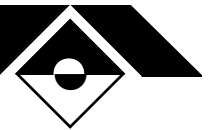


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**PROGRAM PARTNERS**

Installations  
Major Army commands  
Headquarters, Department of the Army  
Department of Defense

*Environmental Quality Report QA Handbook.* U.S. Army Environmental Center.  
September 1999.



## ➤ ENVIRONMENTAL COMPLIANCE ASSESSMENT SYSTEM (ECAS) PROGRAM

The ECAS program, which started in 1991, is a centrally funded environmental audit program developed by Headquarters, Department of the Army. The program includes the active Army (CONUS and OCONUS), the U.S. Army National Guard (USARNG), and the U.S. Army Reserves (USAR).

---

### PURPOSE

The ECAS Program is designed to help Army installations achieve and maintain compliance with federal, state, and local laws and regulations by periodic external performance evaluations (assessments) and tools to perform internal assessments. Installations are provided with suggested corrective actions and a cost estimates to correct deficiencies.

---

### BENEFITS

ECAS auditors conduct onsite visits at Army installations, usually every three or four years, to identify environmental compliance deficiencies and assist in the development of corrective actions. Installations continue the assessment process by conducting internal audits each of the years between the external audits.

---

### TECHNOLOGY USERS

Installations are the primary benefactors, receiving an Environmental Compliance Assessment Report (ECAR) at the end of the external assessment as well as a draft Installation Corrective Action Plan (ICAP), which the installation expands in the intervening years by adding newly discovered deficiencies, the appropriate corrective actions, and status of compliance. The MACOMs as well as HQDA use the data to identify Army environmental performance with the intention of focusing resources and support where they are most effective in reducing non-compliance.

---

### DESCRIPTION

The active Army performs approximately 40 external assessments each year, the ARNG performs assessments at facilities in approximately 18 states each year, while the USAR conducts assessments at approximately 320 facilities throughout the United States and 5 installations.

Staying in environmental compliance is good business for the U.S. Army. ECAS external assessments help installations stay in compliance by uncovering environmental deficiencies and recommending practical and up-to-date corrective actions. This proactive approach limits and/or eliminates deficiencies regulators can uncover during their inspections, thus saving money that could have otherwise been spent on paying fines. Also, environmental factors have tremendous influence on installation operations. A successful environmental program correlates closely with mission effectiveness.

ECAS is an excellent tool for maintaining good community relations. The surrounding community is likely to be less adversarial if they understand that the installation has invested in monitoring itself and is being a good environmental



steward. If serious problems are discovered during an ECAS audit, the installation has the opportunity to disclose the news itself in a non-sensational mode.

Since audits are performed regularly on Army installations, it is less likely that outside audits will find any new serious environmental deficiencies. Thus, a good report card from a regulator will further aid in building confidence of in the local community.

Each MACOM chooses who will perform ECAS external audits of their installations. Installation personnel perform internal audits. Although MACOMs can and do choose different auditors, HQDA policy requires that each assessing team follow the same audit procedures, using a common set of federal, state, and organizational protocol supplements, with reports forwarded to HQDA through their MACOMs.

All external assessments, or audits, have three distinct phases: Phase I (Pre-Assessment), auditors obtain and familiarize themselves with the installation's mission, organization, operations, past assessments, findings, and their current ICAP; Phase II (On-Site Assessment), auditors assess the compliance performance posture of a sampling of the installation and brief the Installation/Garrison Commander prior to leaving the site; and Phase III (Post Assessment), a draft findings report is prepared by the auditors and provided to the installation and MACOM environmental staffs, where they have the opportunity to respond to the findings. When all responses have been received and reviewed by the assessor (usually within 11 weeks of the on-site visit), the report is considered final (ECAR) and a copy is sent to the installation, MACOM and HQDA.

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#### **ACCOMPLISHMENTS**

Over the past 10 years the number of ECAS Finding Category, Class I findings (non-compliance with existing federal, state, and local laws and regulations findings) has decreased for each MACOM in all 13 media areas for each of the external assessment cycles. HQDA leadership continues to sponsor the ECAS program and Installation/Garrison Commanders have endorsed the continuation of the program.

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#### **LIMITATIONS**

Cost to execute the entire program in 1991 was \$21M. For the past three years the Army has been able to perform the same number of external assessments but at the cost of only about \$9.3M.

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#### **FOLLOW-ON PROGRAM REQUIREMENTS**

The ECAS external assessment supports the Army installation/Garrison Commander with a periodic (usually 3 to 4 years), objective and professional evaluation of environmental performance. The Army plans to complete approximately 40 external assessments in FY02. The Army internal assessment program is managed by in-house personnel and is an ongoing effort to improve performance by tracking corrective actions to completion during the years between external assessments. The management tool for the internal assessments is the annual ICAP.



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**POINT OF CONTACT**

Matthew Andrews

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**PROGRAM PARTNERS**

U.S. Army Corps of Engineers Construction and Engineering  
Research Laboratory (CERL)  
U.S. Army Center for Health Promotion and Preventive Medicine (USACHPPM)  
U.S. Corp of Engineers Hawaii  
U.S. Army Material Command, Installation and Services Activity (AMC I&SA)  
U.S. Army National Guard Bureau (NGB)  
U.S. Army Reserve Command (USARC)  
Army major Commands (MACOMs)

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**PUBLICATIONS**

Environmental Compliance Assessment Reports  
Annual ECAS Summary Report  
Program Information Notebook (PIN) (discontinued in FY99)  
ECAS Procedures Manual (Draft 01).



## HAZARDOUS WASTE PROGRAM

The USAEC hazardous waste (HW) program is expanding in FY 2002 to integrate compliance and pollution prevention requirements. In previous years, we have addressed those needs with resources in different divisions. In combining these efforts in one branch we are striving to better use P2 to meet compliance needs.

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**PURPOSE**

Support HQDA, MACOM, and installations in meeting hazardous waste compliance and P2 needs.

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**BENEFITS**

- ◆ Provide current information on changing HW regulations.
- ◆ Inform and influence EPA on rulemaking issues of concern to DoD.
- ◆ Analyze HW data and issues for HQDA.

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**TECHNOLOGY USERS**

HQDA, MACOMs, Installations.

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**DESCRIPTION**

USAEC provides support to the Office of the Director of Environmental Programs (ODEP), Department of the Army (DA) major Army commands (MACOMS) and Army installations by analyzing hazardous waste issues and providing meaningful information for use by the Army. The two primary focus areas are validation of environmental databases, such as the EPR and EQR, and providing meaningful information on the RCRA hazardous waste rulemakings. The USAEC HW program also support the DoD HW Subcommittee in preparing DoD comments intending to influence EPA on issues important to DoD.



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**ACCOMPLISHMENTS  
AND RESULTS**

The HW program systematically reviews all federal HW regulations and informs Army MACOMS and the DoD HW Subcommittee of potential DoD impact. In FY 2001, we provided summaries and guidance on eight RCRA rulemakings that have potential impacts on Army installations. We also wrote formal comments to the EPA on three HW rules.

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**FOLLOW-ON PROGRAM  
REQUIREMENTS**

In FY 2002, we will again monitor all RCRA rulemakings, and based on EPA's regulatory agenda, expect to see 13 rulemakings with potential Army impacts. We will keep HQDA, MACOMS, and the DoD HW Subcommittee informed. Summaries and comments will be prepared as necessary.

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**POINT OF CONTACT**

Robert Shakeshaft

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**PROGRAM PARTNERS**

U.S. Army Corps of Engineers Center of Expertise for Hazardous, Toxic and Radiological Waste

➤ **INTEGRATED SOLID WASTE – MEDIA MANAGEMENT**

In accordance with Army Regulation 420-49, and the Resource Conservation Recovery Act (RCRA) subtitle D, Army activities must efficiently and economically manage solid waste in an environmentally sound manner. This project provides Armywide environmental oversight of solid waste actions and provides environmental technical support to HQDA, MACOMs and installations for solid waste, construction and demolition wastes, composting, recycling, waste minimization, special wastes and solid waste. The current focus is achieving compliance through pollution prevention.

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**PURPOSE**

To provide Armywide environmental support to HQDA, MACOMs, and installations for solid waste needs and actions. To emphasize pollution prevention solutions to compliance requirements.

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**BENEFITS**

- ◆ Provide current information on changing Solid Waste regulations.
- ◆ Inform and influence EPA on rulemaking issues of concern to DoD.
- ◆ Analyze Solid Waste data and issues for HQDA.
- ◆ Review and evaluate Armywide funding and policy issues for Solid Waste Program.
- ◆ Information Exchange information and share success stories.

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**TECHNOLOGY USERS**

HQDA, MACOMs, installations, other services, other government agencies, and the general public.



<b>DESCRIPTION</b>	<p>USAEC provides support to the Office of the Director of Environmental Programs (ODEP), Department of the Army (DA), major Army commands (MACOMS) and Army installations by analyzing solid waste issues and providing meaningful information for use by the Army. Areas of focus are:</p> <ul style="list-style-type: none"><li>◆ Review and validation of environmental databases including; EPR, EQR, ISR, and SWARS.</li><li>◆ Analyze and provide comments and influence RCRA D rulemakings.</li><li>◆ Provide support to Army and DoD solid waste workgroups.</li><li>◆ Analyze existing policy and assist HQDA in preparing new solid waste policy.</li><li>◆ Emphasize pollution prevention solutions to compliance requirements.</li></ul>
<b>ACCOMPLISHMENTS AND RESULTS</b>	<p>Review and analyze all federal solid waste regulations and inform other Army entities and DoD of potential impacts. Assist HQDA in preparing and distributing up-to-date policy and develop short and long term strategies to reach and maintain DoD goals. Review installation solid waste management plans and provide feedback to other Army entities.</p>
<b>LIMITATIONS</b>	<p>Program funding.</p>
<b>FOLLOW-ON PROGRAM REQUIREMENTS</b>	<p>Continue to provide media manager support to HQDA, MACOMS and installations. Continue to analyze and influence rulemakings. Continue to assist with policy updates and the development of strategies to reach new DoD goals.</p>
<b>POINT OF CONTACT</b>	<p>Program Manager: Bill Nelson, 410-436-1229</p>
<b>PROGRAM PARTNERS</b>	<p>HQDA, MACOMS, Installations, other Army entities, and other government agencies.</p>

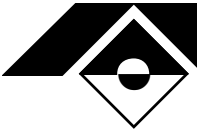


### CLEAN AIR ACT TEAM

The Army Clean Air Act (CAA) Team helps ensure that the military can comply with the current and upcoming Clean Air Act regulations.

<b>PURPOSE</b>	To ensure that EPA writes CAA regulations that allow Army to accomplish its mission, and that Army is prepared to comply with these rules.
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<b>BENEFITS</b>	Many new Clean Air Act regulations have the potential to interfere with the Army's mission. USAEC's Clean Air Act team helps ensure that Army can both comply with its mission, and comply with these new regulations. As EPA writes new rule proposals, USAEC helps EPA find rule requirements that will protect clean air while allowing Army to train. Once the rule becomes law, USAEC ensures that installations receive all help required for them to comply with the new rule.
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**TECHNOLOGY USERS**

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Army facilities subject to Clean Air Act rules.

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**DESCRIPTION**

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New air pollution regulations will, eventually, affect most Army training and maintenance. The Clean Air Act Amendments (CAAA) of 1990 require these regulations. In passing these amendments, Congress intended to ensure that all Americans have clean air to breathe. The Army Environmental Center's Clean Air Act Compliance Program ensures that Army can both comply with these new regulations, and meet our training requirements. We assist EPA to write rules that accommodate our activities, and prepare the Army to comply with upcoming rules.

An example of how we are helping Army both train and comply with rules is our program addressing CAA rules limiting soot and dust. These rules have the potential to limit Army maneuver and obscurant training. Vehicles traversing ranges stir up dust. Army obscurant clouds are made up of soot sized particles. Over the next three years, EPA and state environmental regulators will be preparing new regulations intended to further reduce the amount of soot and dust in our country's air. As these regulations have the potential to limit how far and where our vehicles can go, as well as the amount of obscurant we can train with, we must make sure that these rules accommodate our training while protecting air quality. USAEC's strategy for preserving this training is to help coordinate negotiations between EPA, the states, Army and DoD over requirements affecting training. USAEC will help the Army and DoD use current data on air emissions from maneuver training and obscurant use to show EPA how they can clean the air while the Army fulfills our training mission.

Another example are the Clean Air Act rules governing industrial processes. Current and upcoming rules regulate several Army industrial activities vital to national defense, including painting, demilitarization of weapons, and vehicle repair and maintenance. These rules have the potential to interfere with Army vehicle and equipment maintenance, as well as treatment of unusable munitions. Because USAEC, Army and DoD engage with EPA while they are still writing these rules, we have ensured that these rules allow us to continue our industrial activities. As examples, EPA has written these rules to accommodate military unique requirements such as special kinds of military paints, the requirements of military specifications, and the explosive properties of military munitions.

In addition to the activities described above, regulations resulting from the Clean Air Act Amendments of 1990 affect many other kinds of Army activities and equipment. These include: changing mission or kinds of equipment used at an installation, the kinds of engines that we use on our vehicles, fuels content, producing power and steam, and even cleaning clothes. Most Army activities must consider at least one of the new or upcoming CAA regulations.

Once EPA promulgates a regulation, USAEC helps installations build their compliance program for this rule. To comply with a rule, the activities at an installation and, frequently, off-installation, must change how they conduct their activities or provide new policy or equipment to the installation. Examples of changes to conduct of activities include: using different materials (such as lower polluting paints), collecting additional data (such as the amount





of time a particular piece of equipment operates), or determining changes to air emissions resulting from new construction. Installations have and will continue to require that weapons systems program managers, DoD laboratories and centers, and other headquarters offices provide them materials or equipment required by new environmental regulations. To ensure that installations build a rule-compliance program that receives the cooperation of these other organizations, USAEC has provided, and will continue to provide installations with the following support.

- 1) Informing Army headquarters, agencies, laboratories, and other centers and Offices offices of the potential requirements of upcoming regulations, and the kinds of new materials, equipment, or other support that Army will need to comply with this rule.
- 2) Working with ODEP to update Army policy.
- 3) Provide installations with guidance documents on setting up compliance programs.
- 4) Conduct discussions of rule compliance programs via video teleconferencing, meetings, and telephone conferences and e-mail discussion groups.

Ensuring that Army installations can comply with the hundreds of Clean Air Act rules that continue to be promulgated under the Clean Air Act Amendments of 1990 requires both that the rule requirements be possible for Army to comply with, and that all Army personnel and organizations whom the rule will affect be aware of what actions these rules require of them.

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**ACCOMPLISHMENTS  
AND RESULTS**

Army organizations affected by Clean Air Act rules are aware of the actions they must take to ensure that Army complies with these rules. Rule requirements are written so that Army can comply with them. Support to the Army includes: providing Air Emissions Inventories to Army installations, guidance papers on all new rules and significant Clean Air Act issues, discussion forums for determining the best compliance strategies for new rules, and support from Army laboratories, centers, offices and headquarters to provide installations with the new materials and technologies necessary to comply with these new rules.

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**POINT OF CONTACT**

Paul Josephson

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
U.S. Army Center for Health Promotion and Preventive Medicine  
U.S. Army Office of the Directorate of Environmental Programs  
U.S. Army Acquisition and Pollution Prevention Support Office  
U.S. Army Engineer Research and Development Center  
U.S. Army MACOMs  
Naval Facilities Engineering Support Center



► COMPLIANCE: THE CLEAN WATER ACT

The Clean Water Act (CWA) was enacted in 1972 as the Federal Water Pollution Control Act, and was amended in 1977 and 1987. The objective of the CWA is to restore and maintain the chemical, physical, and biological integrity of the nation's waters by preventing the discharge of pollutants and toxics into the waters of the U.S., thereby ensuring fishable and swimmable waters. The USAEC Watershed Management Program and Wastewater Management Program work closely together to assist the Army in achieving the objectives of the CWA, while also representing the Army and protecting Army interests when proposed environmental regulations under this Act could negatively impact training, Army financial resources, or overall mission success. The Watershed and Wastewater Management Programs provide comments to the federal EPA on proposed rules that may impact the Army, provide technical and information support to the HQDA, and provide environmental guidance and support to MACOMs and Army installations to ensure compliance with CWA regulations.

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**WATERSHED MANAGEMENT PROGRAM**

Recent U.S. EPA rulemakings and guidance clearly demonstrate that future regulations under the CWA will be approached from a watershed perspective. CWA regulations are now "pulling in" requirements from other laws in order to move the regulated community towards watershed management and planning, as well as towards pollution prevention. Additionally, both CWA and Safe Drinking Water Act (SDWA) rules for water quality are being revised at an escalating rate, and these revisions, numerous revised Acts, Executive Orders, and Initiatives (e.g., Vice President Al Gore's 1998 Clean Water Action Plan Initiative that inspired the development of the Unified Federal Policy for watershed management, along with many other water management actions), are directing the Army to adopt a watershed protection approach to site management.

In response to these challenges, the USAEC Watershed Management Program looks collectively at the CWA and SDWA, other environmental regulatory requirements, and other installation management programs, such as pollution prevention, conservation, facility planning, range management, and technology. The program approaches new regulatory requirements from a watershed perspective by consolidating information, identifying and prioritizing focus areas within installation boundaries, and overlaying and incorporating the compliance goals of the Army with the water quality goals of the overall watershed.

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**PURPOSE**

To support and assist installations in meeting all current and future compliance requirements and goals that impact water quality by promoting and implementing watershed management and planning; to identify and assess installation activities to develop baselines of installation land use categories that may affect the watershed; and to use watershed assessment as a tool to determine project funding priorities

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**BENEFITS**

Successful watershed management will enable installation Environmental Program Managers to work with other installation personnel to consolidate environmental and installation data; better identify and prioritize problem areas



on an Army installation; determine applicable regulations that impact their activities; form federal, state, and local partnerships in the watershed; promote the automation of information collection, reporting, and sharing; and implement more effective and holistic solutions by linking projects to quantifiable solutions (P2 methods, best management practices, conservation, effluent trading, Environmental Management Systems (EMS), and partnerships). An effective watershed management program will also reduce ENFs Enforcement Actions and help the Army to delineate installation impacts on watershed versus impacts from other landowners.

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**TECHNOLOGY USERS**

ACSIM and ODEP at HDQA, Installation Environmental and other Program Managers, MACOMs, Army installations, and federal, state, and local partnerships.

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**DESCRIPTION**

The Watershed Management Program is divided into three CWA and SDWA programs, including 1) Water Quality Standards, including Total Maximum Daily Loads (TMDLs), and Effluent Guidelines, 2) Source Water Assessment and Protection, and Drinking Water Maximum Contaminant Levels (MCLs), and 3) Storm Water. The program was developed following the initiation of numerous watershed protection strategies by the EPA. First, the SDWA amendments in 1996 required States to identify vulnerable sources of drinking water and use this information as one of the possible criteria for determining under the CWA which waterbodies were impaired and should be placed on the State-303d list (CWA-TMDL regulation), and what standards should be set for drinking water. This led to the development of the federal Multi-Agency Source Water Agreement, to nurture existing or new partnerships between federal agencies for preparing and implementing source water assessments and drinking water protection programs. Additionally, other new and proposed rules were developed as compliance tools for encouraging water management by watershed, including the CWA-TMDL rule, the CWA Storm Water Phase I and II regulations, the SDWA Source Water Assessment and Protection rule, and the SDWA Underground Injection Control (UIC) rule (managed under the USAEC Drinking Water Management Team).

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**ACCOMPLISHMENTS AND RESULTS**

Accomplishments include TMDL Analysis and Impact to Installations; Storm Water Phase II Analysis and Impact to Installations; and Development of the DoD Watershed Protocol and Guidance to address installation compliance and impact to their watershed. Results include increased awareness to MACOMs and installations on watershed conditions and requirements.

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**LIMITATIONS**

Integration across Army Pillars and central funding for compliance, as well as future management through an EMS for water, are limitations to the program.

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**FOLLOW-ON PROGRAM REQUIREMENTS**

In order to adequately address future CWA and other environmental compliance requirements that regulate or manage discharges to waterbodies for various purposes (e.g., RCRA, CAA (Deposition), SDWA, FIFRA, ESA, CERCLA,



CZMA, Sikes Act, etc.), Army installations must have the capability to evaluate the activities that impact a watershed, develop pollution prevention and/or restoration plans, and address and correct impairments to a watershed caused by Army activities. However, the current and future regulatory climate of complicated, and often overlapping, environmental regulations may overwhelm installation range and environmental managers. These managers often need to balance Army training needs with environmental compliance responsibilities and increasing encroachment from outside installation boundaries.

To achieve environmental compliance goals and ensure that all program areas on an installation are better informed, there is an Army need to consolidate and manage many programs, and to provide Program Managers with access to the larger compliance picture on an installation. The DoD has developed a Watershed Assessment Protocol as part of an integrated watershed management tool to comply with CWA, SDWA, and other regulatory requirements. This watershed management tool is designed to help installation environmental, planning, and engineering programs to work together to improve the conditions on their installation and in their watershed. Compliance for facility activities is likely to be focused more on water quality impairment (drinking water/source water), endangered species, critical habitat, and other laws and priorities. Consolidating these programs will help to reduce redundancy and allow for a quick response to Armywide issues.

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#### POINT OF CONTACT

Georgette Myers

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#### PROGRAM PARTNERS

U.S. Army Corps of Engineers Construction and Engineering  
Research Laboratory (CERL)  
U.S. Army Center for Health Promotion and Preventative Medicine (USACHPPM)  
HQDA  
Army Environmental Policy Institute (AEPI)  
universities, other federal agencies, regional offices, and some state offices

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#### PUBLICATIONS

Water Quality Standards, including Total Maximum Daily Loads (TMDLs), and Effluent Guidelines

- *Effects of Total Maximum Daily Loads (TMDLs) on Army Installations*

Source Water Assessment and Protection, and Drinking Water Maximum Contaminant Levels (MCLs)

- *Source Water Assessment Guide and Templates*
- *Fort Meade Source Water Assessment*
- *Meeting the Requirements of the Wellhead Protection Program*
- *Wellhead Protection Plan Model SOW*

Storm Water

- *Army Storm Water Permit Implementation Handbook* (May 1994)
- *Storm Water Permits for Construction Activities: A Guide for Installations* (March 1996)



- *Storm Water Management Trainers Guide and Video Package* (September 1996)
- *DoD Implementation Guidance for Storm Water Phase II Regulations* (Sept 2000)
- *Regulatory Summary and Analysis: Re-issuance of the NPDES Storm Water Multi-sector General Permit for Industrial Activities* (May 2001)

In Progress...

- DoD Watershed Assessment Protocol Template, Model Watershed Implementation Plan (management of program, partnering, and funding), and *Users Guide*

SDWA initiatives related to watershed management

- UIC Information Paper: *Army Guidance for Implementing the Class V Underground Injection Control Rule Revisions* (April 2000)

## ► WASTEWATER MANAGEMENT PROGRAM

Recent Environmental Quality Data has demonstrated that the majority of Army CWA ENFs result collectively from domestic wastewater treatment systems, industrial wastewater treatment systems, storm water systems, and discharges to Publicly Owned Treatment Works (POTWs). However, while the Army is confronted with the enormous cost of maintaining, upgrading, and replacing deteriorating wastewater treatment and pretreatment systems, collection systems, and infrastructure, the number and complexity of water quality and effluent standards regulations are continually increasing. As mentioned in the Watershed Management Section (previous section), newly promulgated and amended environmental regulations under the CWA are now also “pulling in” requirements from other environmental programs and moving the regulated community towards a total watershed management approach to include more planning and P2.

In response to these challenges, the USAEC Wastewater Management Program provides technical support and guidance to ACSIM and ODEP at the HDQA, MACOMs, and installations in the areas of domestic and industrial wastewater systems, National Pollution Discharge Elimination System (NPDES) permits, pretreatment standards for discharges to POTWs, Army-owned Wastewater Treatment Systems (WWTS), and Federally Owned Treatment Works (FOTWs), and sludge (bio-solids and residual solids) management.

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### PURPOSE

To support installation CWA compliance goals through pollution prevention (e.g., process changes, elimination or consolidation of pollutant sources, and the institution of P2 treatment processes); to reduce the need for, and number of, NPDES permits on Army installations; to provide technical assistance and environmental guidance to Army installation wastewater treatment and



pretreatment activities; to reduce ENFs and environmental funding requirements; and to encourage and assist installations with conducting compliance capability assessments on WWTS (e.g., via Wastewater Compliance Assessment Protocols (WCAPs) and other pretreatment/treatment system devices (e.g., Oil/Water Separator (OWS) Compliance Assessments through the Joint-Service OWS Guidance technical support package/TSP).

---

**BENEFITS**

Successful wastewater management includes providing compliance capability assessments for WWTS and oil/water separators as a cost-effective means of comprehensively assessing the capability of systems to meet regulatory requirements. Other benefits of the Wastewater Management Program include increased Army representation in evaluating new environmental regulations, increased use of pollution prevention to meet compliance, the reduction of NPDES permits and associated costs, more effective bio-solids and residual solids use, and improved CWA training through the distribution of environmental guidance for environmental program managers and installation personnel.

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**TECHNOLOGY USERS**

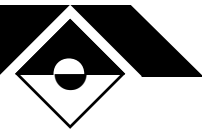
ACSIM and ODEP at HDQA  
installation Environmental and other Program Managers  
MACOMs  
Army installations  
federal, state, and local partnerships

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**DESCRIPTION**

The primary legal driver behind the Army's Wastewater Management Program is the CWA. The major areas included in the program are domestic and industrial wastewater systems; NPDES Permits; pretreatment standards for discharges to POTWs, Army-owned WWTS, and FOTWs (if applicable); and sludge (bio-solids and residual solids) management.

The most significant regulatory action anticipated to impact the Army Wastewater Management Program in the near future is the Effluent Guidelines and Standards for the Metal Products and Machinery (MP&M) Category, Phase 1 and 2. The MP&M proposed rule, released by the EPA on 3 Jan 2001, proposes effluent limitations guidelines and pretreatment standards for some wastewater discharges associated with the operation of new and existing MP&M facilities (Note: Army Regulation 200-1 (1997) recommends that Army activities that discharge pollutants to an Army-owned WWTS wastewater treatment system or Federally Owned Treatment Works pretreat to the same level as they would if they were discharging to a POTW. However, as required under federal law, the National Pretreatment Standards regulate pollutant discharges to POTWs only. Therefore, pretreatment standards under MP&M could apply to Army activities that discharge to a POTW, Army wastewater systems that have been privatized and are then owned and operated by a POTW, or Army activities that have pretreatment requirements outlined in an existing NPDES permit). Examples of Army operations that are likely to be affected under MP&M include repair and maintenance areas at motor pools and aircraft hangars, electroplating operations, painting/paint stripping operations for vehicles or equipment, and repair and maintenance areas for weapons, ammunition, and other ordnance.



A future MP&M rule could require installations to install process changes, new wastewater and/or pretreatment systems, and/or employ more innovative treatment technologies.

New regulations promoting watershed management, like the EPA's Total Maximum Daily Loadings (TMDLs), are another significant regulatory action that is likely to affect the wastewater management program and increase restrictions on NPDES-permitted activities. Army installations that maintain one or more NPDES permits for their wastewater treatment systems will most likely be impacted by the TMDL regulations if they discharge wastewater to an "impaired" waterbody (see Watershed Management Program description (previous section)). TMDL requirements are likely to require increased discharge monitoring requirements, and potentially more stringent discharge limits, for Army wastewater treatment systems. In some cases, this may require pollution prevention measures, such as process changes (e.g., cut backs or elimination of processes if possible, and/or the elimination or substitution of certain chemicals) to reduce or prevent hazardous materials from entering wastewater systems. In other cases this may ultimately require plant and system upgrades for facilities that do not currently have the compliance capabilities to meet the new discharge limit. This rule may also increase the number of NPDES permits the Army is required to maintain.

The Wastewater Management Program evaluates and prioritizes these and other relevant proposed and final rules, develops Army comments, works with other DoD components to develop DoD comments, and generates information papers and guidance documents to support wastewater compliance. Environmental reporting QA/QC and analysis are also accomplished under the program.

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#### **ACCOMPLISHMENTS AND RESULTS**

Recently, the USAEC Wastewater Management Program managers worked in Partnership with the DoD Clean Water Act Services Steering Committee (CWASSC) to develop and distribute the Joint-Service OWS Guidance Training Support Package (TSP). This comprehensive guidance and training will encourage P2 in the field, provide focused training for OWS users and operations and maintenance (O&M)/inspection personnel, and supply comprehensive OWS reference information to environmental program managers, decision-makers, and others on DoD installations. The OWS Guidance/TSP was distributed to major Army commands, installations, and other DoD components, including the Navy, Air Force, and Marines, in August 2001.

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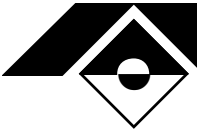
#### **LIMITATIONS**

Ever-increasing regulations, reductions in personnel and resources, and deteriorating systems hinder MACOM and installation abilities to implement and manage effective programs. The extent to which the wastewater management program can be integrated with watershed management initiatives will also determine in large part the future success of the program.

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#### **FOLLOW-ON PROGRAM REQUIREMENTS**

Proper fielding of the Joint-Service OWS Guidance/TSP at select Army installations will provide invaluable benefits towards improving compliance and reducing environmental funding requirements. The same is true regarding continual evaluation of Army WWTS by installation environmental program managers.



Achieving new program goals for compliance will also require early planning, programming, and increased coordination with Army and multi-service action groups, as well as increased involvement in watershed management initiatives.

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#### POINT OF CONTACT

Georgette Myers

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#### PROGRAM PARTNERS

U.S. Army Corps of Engineers Construction and Engineering Research Laboratory (CERL)  
U.S. Army Center for Health Promotion and Preventative Medicine (USACHPPM) HQDA  
the Army Environmental Policy Institute (AEPI)  
universities, other federal agencies, regional offices, and some state offices

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#### PUBLICATIONS

##### Wastewater Management Program

- *Joint-Service Oil/Water Separator Guidance and Training Support Package* (June 2001)
- *Proposed Rule, Metal Products and Machinery NPDES Effluent Guidelines and Pretreatment Standards, Executive Summary and Regulatory Analysis Paper* (February 2001)
- *Information Paper: Effluent Limitations Guidelines, Pretreatment Standards, and New Source Performance Standards for the Transportation Equipment Cleaning Point Source Category, Final Rule* (October 2000)
- *Wastewater Systems Compliance Assessment Protocol* (December 1998)
- *Sewage Sludge (Biosolids) Management Manual for Army Facilities* (April 1996)

##### Privatization

- *Frequently Asked Questions (FAQs) No. 1: NEPA and Other Environmental Concerns Related to Privatization of Utilities*
- *Frequently Asked Questions (FAQs) No. 2: EBSs and Other Environmental Concerns Related to Privatization of Utilities (and associated guidance)*
- *Frequently Asked Questions (FAQs), No. 3: Environmental Compliance Issues Related to Privatization of Water and Wastewater Utilities* (July 2000)
- *Projected Impact of Privatization Actions on Enforcement Actions Associated with Water and Wastewater Systems* (May 2000)

##### In Progress...

- *Army Implementation Guidance: Effluent Limitations Guidelines, Pretreatment Standards, and New Source Performance Standards for the Transportation Equipment Cleaning Point Source Category, Final Rule* (14 August 2000)
- *USAEC Update to the Protocol for the Preparation of Installation Pretreatment Programs*





## ▶ SAFE DRINKING WATER ACT

The Safe Drinking Water Act (SDWA) is legislation governing the quality of public drinking water supplies within the United States. Under the SDWA, the EPA is authorized to establish federal requirements for Public Water Systems (PWSs). States and local authorities within their jurisdictions may also dictate standards that are more stringent than federal requirements. The U.S. Army owns and operates many PWSs that are subject to federal, state, and local drinking water regulations. The basic drinking water program management structure within the Army is comprised of several organizations, including the ODEP, USAEC, USACHPPM, USACE, and MACOMs. The Army Environmental Center serves several functions, including providing information and updates on upcoming rules, performing impact analyses, partnering with other agencies to develop guidance documents, data quality reviews, etc.

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### PURPOSE

The USAEC SDWA Program provides support to Army installations and commands to help ensure that the quality and quantity of drinking water to installations meet regulatory requirements and are protective of Army soldier well-being.

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### BENEFITS

The USAEC develops tools and guidance that can be used to help the Army effectively manage and monitor its ability to meet current and future compliance requirements. By doing so, the Army is able to direct limited financial resources to the areas of most concern and can also avoid costly fines and penalties for non-compliant systems and/or activities.

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### TECHNOLOGY USERS

Installations, Major Commands, different Army agencies (ODEP, USACE, USACHPPM). Information is also shared with other SDWA POCs at the Navy, Air Force, Marines, the Defense Logistics Agency, and DoD.

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### DESCRIPTION

Overall, the Army has been able to satisfactorily meet the major objectives of the water quality management program. However, there are several challenges that may be faced at the installations. One of the major challenges is the aging and deteriorating infrastructures of most drinking water systems. This can have an impact on a system's ability to comply with current and upcoming regulations. Since Sovereign Immunity was waived in the 1996 SDWA Amendments, this issue can also result in large non-compliance fines and penalties. In recent years, fiscal constraints have resulted in limited funding for repair and upgrade of drinking water systems.

Another high-visibility issue that is currently related to drinking water is the impact of Army training and mission-essential activities on drinking water sources. Any Army activities that are being conducted within an area that may impact a water source must be coordinated and planned so as to have as little impact as possible. As has been seen at some installations, mission-essential training activities can be stopped or severely limited by a regulatory agency.



USAEC addresses the above challenges by conducting the following activities:

1. Identifying all permitted systems and assessing compliance of Army water systems compliance with current and future regulations.
  - ◆ Continue to update permit system information in an USAEC water database in order to determine impacts and budget requirements for future SDWA requirements.
  - ◆ Review new and revised regulations and prepare comments and/or impact assessments on proposed or final rules.
  - ◆ Assist other USAEC program managers that who work on watershed protection, range management, etc., by providing information and/data gathering in support.
2. Developing guidance that will assist installations in determining the effect that current, amended or new compliance rules have on their water system operations to ensure that adequate funds are programmed. This guidance is provided to HQ, MACOMs and installations.
3. Evaluating privatization of the Army's water systems as an alternative to funding modernization projects using government funds.
4. Developing training tools and/or classes to keep Army installation personnel aware of new requirements or new tools that will assist them in meeting water regulations.
5. Assessing water needs (to help minimize and conserve water resources) and encouraging recycling and/reuse of water. Integrate and assess SDWA compliance requirements at installations and P2 initiatives.

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**ACCOMPLISHMENTS  
AND RESULTS**

USAEC has partnered with several other Army agencies (such as USACHPPM and USACE) and other DoD Services to develop several guidance documents and tools that have been used at the installation level. By pooling financial and technical resources together, more information and guidance documents have been developed for use Army- and DoD-wide. These tools help installations comply with new requirements (such as that for the Consumer Confidence Reports). Impact analyses for upcoming regulations (such as the new maximum contamination level for arsenic) have also been used by both Army management (ODEP and MACOMs) and installations to help prepare and budget funds for upcoming requirements. Similar efforts will also be conducted in the future.

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**LIMITATIONS**

Due to the workload, support contractors are needed to help execute the program. This support will be needed in for the foreseeable future.

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**FOLLOW-ON PROGRAM  
REQUIREMENTS**

Perform regulatory review, guidance and policy recommendations, QA/QC review of Army data reporting systems, support to ODEP, representation on DoD committees, etc., on a continual basis.

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**POINT OF CONTACT**

Misha Turner



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## PROGRAM PARTNERS

Installations  
Major Army Commands  
U.S. Army Center for Health Promotion and Preventive Medicine  
U.S. Army Corps of Engineers  
Headquarters, Department of the Army  
U.S. Navy  
U.S. Air Force  
U.S. Marines  
Defense Logistics Agency  
Department of Defense

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## PUBLICATIONS

Information Paper. *Executive Summary, National Primary Drinking Water Regulations for Radionuclides Final Rule*. USAEC. 2000.

Information Paper: *Army Guidance for Implementing the Class V Underground Injection Control Rule Revisions*. USAEC. 2000.

*Guidance for Meeting Operator Certification Requirements Pursuant to the Safe Drinking Water Act (Water Supply Management Information Paper No. IP-31-023)*. USAEC and USACHPPM. 1999.

*Guidance for Conforming to the Requirements of the Interim Enhanced Surface Water Treatment Rule and the Disinfectant/Disinfection Byproducts Rule (Water Supply Management Information Paper No. IP-31-024)*. USAEC & and USACHPPM. 1999.

*Safe Drinking Water Act Compliance Document*. Joint Department of Defense document. 1999.

*Safe Drinking Water Act Handbook*. Joint Department of Defense document. 1999.

*Model Wellhead Protection Plan*. Joint Department of Defense document. 1999.

*Consumer Confidence Report Template*: Joint Department of Defense document. 1999.

*Model Source Water Protection Plan*. Joint Department of Defense document. 1999.

*Safe Drinking Water Act (SDWA) Compliance Chart*. Joint Department of Defense Poster. 1999.

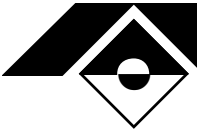
*Potable Water Emergency/Contingency Plan (Water Supply Information Paper No. IP 31-020)*. USAEC & and USACHPPM. 1998.

*Drinking Water System Compliance Assessment Protocol*. USAEC and USACE. 1998.

*Wellhead Protection Model Schedule of Services*. . USAEC and USACE. 1998.

*Cross Connection Control Program Model Schedule of Services*. USAEC and USACE. 1998.

*Guidance for Providing Safe Drinking Water at Army Installations (USACHPPM Technical Guide No. 179)*. USACHPPM & and USAEC. 1995.



## ► EL/RAMP

The military, like other federal agencies and the private sector, must comply with all relevant and applicable environmental laws and regulations, to include future new requirements. To attempt to ensure that new environmental requirements are reasonable, based on sound science, and don't inadvertently impact military missions through unintended consequences, each military service monitors and analyzes various legislative and regulatory actions. In the Department of the Army, these actions are accomplished under the Environmental Legislative and Regulatory Analysis and Monitoring Program (EL/RAMP). In striving for these objectives, EL/RAMP actively educates the developers of environmental requirements and, for new requirements, positions the military to develop effective compliance strategies in a timely manner. For the Army, these programs support the four environmental pillars identified in the U.S. Army Environmental Strategy into the 21st Century (1992): Compliance, Restoration, Prevention, and Conservation.

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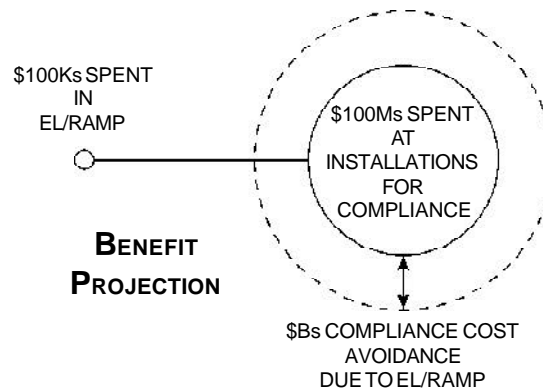
### PURPOSE

- ◆ Actively participate in the development of environmental requirements (e.g., treaties, Final Governing Standards, legislation, regulation) through a process of educating federal, state, and local legislators and regulators on the nature and impacts of proposed requirements on Army operations, readiness, and costs.
- ◆ Track, analyze, and prepare comments, statements, testimony, or position papers on proposed environmental requirements in federal, state, and local legislative and regulatory proceedings.

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### BENEFITS

Legislators and regulators issue new environmental requirements with the awareness of their impacts on the Army; and the Army can meet new environmental requirements in a proactive and effective manner.



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### TECHNOLOGY USERS

Legislators and regulators who are contemplating placing new environmental requirements that will impact the Army; and commanders and environmental managers at all levels in the Army as they receive early warning information



that will enable them to prepare to meet new environmental requirements in a proactive and effective manner.

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**DESCRIPTION**

EL/RAMP is designed to inform Army leadership of new environmental requirements at their conception. As new environmental requirements are developed that have the potential to significantly impact the Army significantly, EL/RAMP produces requirement summaries, information papers, impact analyses, and, to the organization developing the proposed requirement, comments. These requirements include those from the President, Congress, federal regulatory agencies, states, territories, and local governments. This involves the military in critical stages of lawmaking and regulation-writing processes.

Execution of EL/RAMP is a coordinated process accomplished in with input and support from a variety of organizations including, for example, HQDA's Office of the Director of Environmental Programs; the Army Environmental Policy Institute; major Army commands; the other military services; the Center for Health Promotion and Preventative Medicine; and the U.S. Army Corps of Engineers' Hazardous, Toxic and Radioactive Waste Center of Expertise. For state legislative and regulatory activities, EL/RAMP actions are accomplished by USAEC's Regional Environmental Offices (REOs). Additionally, execution of EL/RAMP involves personnel from a wide variety of disciplines – environmental engineers, environmental scientists, natural resources specialists, acquisition specialists, program managers, and lawyers, just to mention a few.

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**ACCOMPLISHMENTS  
AND RESULTS**

Significant actions were accomplished within the PCAT Division in FY 2001. EL/RAMP actions related to state legislative and regulatory activity, are carried out by the REOs and thus are not included. PCAT Division reviewed and, summarized requirements, identified Army impacts, and commented on a variety of proposed federal regulations. Accomplishing these actions was led by the appropriate technical media manager within the USAEC (e.g., Conservation Division for Endangered Species Regulations). Within PCAT Division in FY 2001, these actions were executed carried out for the Clean Air, Clean Water, Resource Conservation and Recovery, Safe Drinking Water, and Toxic Substances Control Acts. Army participation in the rulemaking process shows results to include, among others, the following examples:

- ⇒ Draft version of the proposed rule for Miscellaneous Metal Parts And Products - Surface Coating - National Emissions Standards for Hazardous Air Pollutants (NESHAP). The Army was able to provide alternatives acceptable to the Environmental Protection Agency such that the to-be-issued proposed rule, if finalized, will have less impact on the Army than would have occurred under the earlier draft proposed rule version. Cost savings are estimated to be between \$100 million and \$300 million.
- ⇒ Critical Habitat for the Southern (or Mexican) spotted owl. Because of direct involvement of by the Army Conservation community, Fort Carson will not be included as Critical Habitat.
- ⇒ Endangered Species Act listing of the black-tailed prairie dog. In large part due to the direct involvement of the Army Conservation community, this



species will **not** be listed.

- ◆ Tracked and prioritized over 800 actions planned by federal regulatory agencies developing new environmental regulations (review of biannual Unified Agenda of Regulatory and Deregulatory Actions for actions related to all four Army environmental pillars). Tracked the FY 2001 Federal Register activity related to these actions (114 regulations). Using the Unified Agenda analysis data, planned resulting Army courses of action. Identified and tracked planned and accomplished Army actions. Tracking was accomplished through the use of two related databases – the Semiannual Regulatory Screening (SARS) database and the Activity Planner and Tracker database. These two databases are the program’s major reporting and analysis tools, enabling the USAEC to prioritize federal regulatory activities and plan our courses of action, regardless of which USAEC Division executes each action. Other FY 2001 accomplishments included fine-tuning of these recently developed databases (such as improving report capabilities) and inputting relevant historic data.
- ◆ Summarized the environmental requirements of the FY 2001 Department of Defense (DoD) Authorization and Appropriations Acts. Summarized the environmental requirements of the bills leading up to the passage of the FY 2002 DoD Authorization and Appropriations Acts, an action that will be finalized in FY 2002 upon passage of the Acts.
- ◆ Initiated the transition of the address group used to send Environmental Alerts from the Automated Digital information Network (AUTODIN) to the Defense Message System (DMS) Mail List. The transition is required in order to enable continued receipt of Environmental Alerts by MACOMs and Installations. The address group was only partially updated by the end of FY 2001. Continued input in FY 2002 by MACOMs will enable the Mail List to be complete and accurate.

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#### LIMITATIONS

A significant number of new environmental requirements are proposed annually by federal, state, and local legislators and regulators. The EL/RAMP process involves sifting through all the proposed requirements and identifying those that are environmental in nature, those that have the potential to impact the Army, and the nature and significance of the impact. The challenge for an efficient implementation of EL/RAMP is to maximize the return on investment by focusing only on those proposed requirements where Army participation in the development process (1) reduces or eliminates Army impacts, or (2) enables the Army to meet new requirements in a proactive and effective manner.

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#### FOLLOW-ON PROGRAM REQUIREMENTS

This is an annual recurring program that will continue as long as new environmental requirements are being issued by legislators and regulators. The items below bullets identify the more significant planned FY 2002 actions planned.

- ◆ Review and summarize requirements, identify Army impacts, and/or comment on a variety of proposed and final federal regulations. PCAT Division activity is planned against at least 40 proposed or final federal environmental regulations that are to be published FY 2002. Continue to



improve communication with impacted Army activities likely to be impacted by regulations to enable, among other actions, timely identification of requirements in the Programmatic Objective Memorandum (POM).

- ◆ Review and prioritize actions planned by federal regulatory agencies developing new environmental regulations (two reviews of biannual Unified Agenda). Identify and revise planned Army courses of action. Track planned and accomplished Army actions through the SARS and Tacker databases.
- ◆ Enhance EL/RAMP tracking tools in order to track USAEC actions accomplished against actions other than just federal regulations (e.g., against federal legislative activity).
- ◆ Review and summarize requirements, identify Army impacts, and/or draft testimony on proposed federal environmental legislative activity with the potential to significantly impact the Army significantly. This action will build on and complement the actions of the Army Environmental Policy Institute relating to federal legislation. Additionally, summarize the environmental requirements of the FY 2002, and, as it is being developed, the FY 2003 DoD Authorization and Appropriations Acts.
- ◆ Complete the compilation of the address group used to send Environmental Alerts to MACOMs and installations via the Defense Message System (DMS) Mail List.
- ◆ Begin to identify the extent of significant EL/RAMP issues that potentially will affect outside the continental United States (OCONUS) Army operations. Begin to implement EL/RAMP processes against actions impacting OCONUS operations. This action will be initiated if the PCAT Division's OCONUS business plan is executed.

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**POINT OF CONTACT**

Pamela M. Klinger

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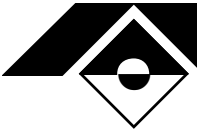
**PROGRAM PARTNERS**

U.S. Army Environmental Center  
Army Environmental Policy Institute

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**PUBLICATIONS**

None regarding EL/RAMP as a whole. See specific medias for identifying publications regarding a media-specific EL/RAMP action.



# HSMS TEAM

## ► THE ARMY HAZARDOUS SUBSTANCE MANAGEMENT SYSTEM PROGRAM

The Army Hazardous Substance Management System (HSMS) program is an integrated program that encompasses two separate but interrelated components (hazardous material management business practices and HSMS software).

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### PURPOSE

To facilitate centralized hazardous material management and to assist with environmental reporting by tracking the life cycle of a hazardous material (i.e., from the request, use and consumption, re-issue or expenditure as waste).

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### BENEFITS

Installations using HSMS software, while centrally managing and controlling their hazardous materials (HM) have reduced their HM inventories and improved personnel safety. Better business practices have helped many installations reduce hazardous waste (HW) and its associated disposal costs. Most installations that use HSMS software have instituted stringent controls of HM along with shelf-life extension and material reuse programs. These initiatives have helped the Army avoid millions of dollars of HW disposal and HM procurement costs.

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### TECHNOLOGY USERS

Department of Defense (DoD) facilities that handle HM and HW, which require centralized or regional management for an automated tracking system.

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### DESCRIPTION

The HSMS program is an integrated program that encompasses two separate but interrelated components. The first component is evaluation, selection and implementation of a set of HM management business practices that best meet the needs of an Army installation and its organizations. The HSMS software tracks the hazardous materials and waste that are managed within the context of the Hazardous Material Management Program (HMMP). Both components are part of an installation's overall HMMP.

In the late 1980s, the early 1990s, and again in 2000, commanders faced new environmental management and tracking requirements mandated by Executive Order 13148, Executive Order 12856, and the Emergency Planning and Community Right-to-Know Act. They faced strict criminal liabilities under the Resource Conservation and Recovery Act. DoD installations also discovered that lack of adequate HM visibility and control led to excessive HM inventories, which, in turn, led to high waste-disposal costs, and unnecessary personnel exposures.

To address these problems, installations began developing nonstandard, *ad hoc* automated tools. The DoD had to eliminate redundancy and unnecessary costs stemming from these less-than-optimal business practices and overlapping tracking systems, while enhancing pollution prevention (P2) and environmental compliance.

Army policy letters in 1995 and 1996 directed that HSMS software would be the only authorized Army HM/HW/P2 tracking system. Army activities were to stop developing or buying commercially available software for tracking hazardous





substances. As an interim measure, installations operating a system could use that system until HSMS was fully implemented. However, installations were to plan immediately for the transition to HSMS.

Early on, it was recognized that HSMS software alone did not save money or prevent pollution. Only when installations use HSMS software as part of the garrison commander's HMMP are benefits realized.

The management of hazardous materials can be accomplished in many different but equally effective ways. One method is centralized management and storage that includes a management cell and a supply support activity for receipt, storage and issue of HM. Setting up centralized management with decentralized storage is another method for managing HM that some Army installations have adopted. Additionally, some installations have implemented several HM storage locations throughout their installation. There also exists, where feasible, the method of regional management of hazardous materials.

This mission is not new; HMMP is an established regulatory requirement (Army Regulation 710-2). Centralization of hazardous material management functions is essential to an effective program and saves Army resources.

The HSMS program is, above all, an installation commander's program. The functional contractors, funded by the U.S. Army Environmental Center (USAEC) and managed by the U.S. Army Corps of Engineers, support the HSMS Program by helping installations develop and implement their programs. As an additional resource, Army Headquarters published a business practice guide that provides an overview of HMMP, describes eight potential business-practice initiatives and offers a model organizational approach for HM management.

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**ACCOMPLISHMENTS  
AND RESULTS**

The Army began fielding the HSMS Program to selected installations in early fiscal year (FY) 1996. By the end of FY 2001, 58 sites in CONUS and OCONUS will achieve initial operational capability. The current installation sequence list – developed by USAEC in consultation with the major Army commands – includes plans to field HSMS at eight additional installations by the end of FY 2002. Additionally, HSMS version 2.3 has been fielded to Army sites. Over \$12 million in HM/HW cost avoidance has been reported to date as a result of implementing this program.

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**LIMITATIONS**

If small installations with limited industrial operations do not require automation to track HM and HW, the Army HSMS Program may not be a cost-effective option.

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**FOLLOW-ON PROGRAM  
REQUIREMENTS**

The immediate requirement is to complete the HSMS Program implementations in USAREUR and the 8<sup>th</sup> Army by the end of FY 2002, then transition from HSMS fielding to a sustainment program. The long-term program requirement is to maximize the data in the HSMS database for environmental compliance reporting.

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**POINT OF CONTACT**

Dave Zuckerman, (410) 436-7072



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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
U.S. Army Corps of Engineers  
Program Executive Office  
Standard Army Management Information Systems  
HSMS Project Office



***AQUISITION  
PROGRAM***





## ► ENVIRONMENTAL QUALITY LIFE CYCLE COST ESTIMATE (EQLCCE)

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### PURPOSE

In response to the 1995 Defense Appropriations Act requirements, the DoD and the services were interested in developing methodologies and databases for the analysis of environmental costs of major defense acquisitions. Responsibility for performing environmental costs analysis of Major Defense Acquisition Programs (MDAPs) in the Army is borne by the responsible Program Manager's Office (PMO), CEAC and various DoD agencies. PMs who acquire, fund, produce and maintain weapon systems must in accordance with DoD 5000.2-R determine environmental costs and impacts of weapon systems from conception through disposal.

Because of rising concerns about hidden environmental costs associated with Army weapon systems, a number of studies, including audits performed by the DoD Inspector General (IG) and the Army Audit Agency (AAA), have examined the Environmental, Safety and Health (ESH) aspects of weapon systems acquisition. An Office of the Assistant Secretary of the Army for Installations, Logistics and Environment (OASA (ILE)) briefing to OASA Research, Development and Acquisition (RDA) on 9 September 1997 stated that over 75 percent of all Army pollution is caused directly or indirectly by weapon systems. Approximately 1.8 percent of the Army's Total Obligation Authority is spent annually on restoration, conservation, compliance and pollution prevention. Consequently, every effort should be made to reduce the various costs when possible.

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### BENEFITS

The most significant benefits of performing an EQLCCE for a weapon system are:

- ◆ Improving the visibility of proven and potential environmental impacts and costs of the weapon system.
- ◆ Providing opportunities for the Program Manager (PM), developer and fielding installations to identify and reduce environmental costs and determine alternative decisions associated with the weapon system.
- ◆ Reducing the potential need risk for remediation and restoration of environmental impacts with potential cost savings to the Army.
- ◆ Providing an independent cost estimate acceptable to CEAC for validation.
- ◆ Assisting the PM in defining compliance issues with federal environmental regulations and DoD acquisition requirements.

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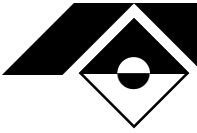
### TECHNOLOGY USERS

PEOs, PMs, other acquisition officials and the U.S. Army Cost and Economic Analysis Center (CEAC).

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### DESCRIPTION

The EQLCCE identifies and quantifies environmental costs over the entire life cycle for a weapon system. The EQLCCE is prepared in accordance with the latest version of the U.S. Army Cost and Economic Analysis Center's (CEAC's) Cost Analysis Manual (CAM). The EQLCCE information can be used to identify



areas of improvement such as material substitution, process changes and/or recycling, and potentially to reduce the overall cost of the weapon system. An environmental Work Breakdown Structure (WBS) format is used to compile individual environmental cost elements and total costs for the entire program. The WBS includes all weapon system cost elements associated with environmental and regulatory compliance.

The U.S. Army Environmental Center (USAEC) has completed EQLCCEs for the RAH-66 Comanche, the CH-47F Chinook, the AH-64D Apache and the Bradley M2A3 Infantry Fighting Vehicle . Currently EQLCCE are underway for weapon systems such as the Crusader, the Excalibur, the Army Tactical Missile System–Brilliant Anti-Armor Submunition (ATACMS-BAT), and the Joint Land Attack Cruise Missile Defense (LACMD) Elevated Netted Sensor System (JLENS).

An *Environmental Cost Handbook* is being developed to help PEOs and PMs figure environmental costs as independent values. This handbook will provide guidance in a way that allows PEOs and PMs to associate estimated costs with work-breakdown structure elements to support activity-based costing and performance monitoring. The handbook will offer approaches for developing categories of environmental costs. The goal is to provide guidance flexible enough to support the estimation of environmental lifecycle costs for most weapon systems.

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**ACCOMPLISHMENTS  
AND RESULTS**

The USAEC is planning to publish this *Environmental Cost Handbook* and make it available to the PM and costing community by JAN/FEB 2002. This handbook will be updated on an on-going basis as more environmental costing information becomes available on different types of weapon systems.

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**POINT OF CONTACT**

Charles George

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
U.S. Army Cost and Economic Analysis Center  
Various PM offices

➤ **NEPA MANUAL FOR MATERIEL ACQUISITION**

Recent government audits of selected Defense Department acquisition programs revealed that compliance with the National Environmental Policy Act (NEPA) had not been properly factored into the acquisition management process. This manual will provide information to help program managers (PMs) consider NEPA during materiel acquisition.

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**PURPOSE**

To provide advisory information for integrating the requirements of NEPA and Army Regulation (AR) 200-2, Environmental Analysis of Army Actions, into the materiel acquisition process.



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**BENEFITS**

This manual will simplify the NEPA process so PMs understand when to use a Categorical Exclusion (CX) or Record of Environmental Consideration (REC), an Environmental Assessment (EA) or Environmental Impact Statement (EIS), and feel comfortable with each approach.

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**TECHNOLOGY USERS**

Department of Defense (DoD) PMs and program executive officers (PEOs).

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**DESCRIPTION**

NEPA requires the identification and analysis of potential environmental impacts of certain federal actions and alternatives before those actions can be initiated. The law also contains specific requirements for informing and involving other federal and state agencies and the public. NEPA requires a systematic, interdisciplinary approach to analyzing and considering environmental factors when planning or conducting federal agency programs and projects. The process for implementing the law is codified in Council on Environmental Quality Regulations, 40 Code of Federal Regulations (CFR) Parts 1500-1508.

Recent government audits revealed that NEPA compliance had not been properly factored into several DoD acquisition programs. This was likely due, in part, to the false assumption that NEPA is primarily of concern only to installation and facility engineers.

This manual will provide advisory information for integrating the requirements of NEPA and AR 200-2 into the materiel acquisition process. The information will assist PEOs and PMs with the implementation of NEPA policies and procedures as they pertain to Army materiel acquisition.

There is a significant effort within DoD to reduce the number of mandatory policies, procedures and practices for the acquisition of weapon systems and other Army materiel. This manual will offer PEOs and PMs flexibility in satisfying the goals of NEPA.

This manual is one of a set of four instructional manuals covering the integration of NEPA into Army activities. Previously published manuals cover base realignment and closure, installation operations, and on- and off-post training NEPA considerations. The manual represents a "living document" that will change as future improvements to the acquisition process occur.

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**ACCOMPLISHMENTS  
AND RESULTS**

The U.S. Army Environmental Center completed the final NEPA Manual for Materiel Acquisition. This edition, dated November 2000, updates the July 1999 final draft NEPA Manual for Materiel Acquisition. It incorporated the most current information contained in AR 70-1 (Army Acquisition Policy) and from the latest updates to DoD 5000.2-R (Mandatory Procedures for Major Defense Acquisition Programs and Major Automated Information System Acquisition Programs) and AR 200-2 (Environmental Effects of Army Actions). The USAEC has prepared a fact sheet for the NEPA Manual for Materiel Acquisition and have placed the fact sheet and a full copy of the manual on the USAEC web page ([www.aec.army.mil](http://www.aec.army.mil)) The USAEC provided copies of the NEPA Manual for Materiel Acquisition to the DoD Environment, Safety and Occupational Health Integrated Project Team (ESOH IPT) members to get comments of the other service members.



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**FOLLOW-ON PROGRAM REQUIREMENTS**

Incorporate comments of the other service service members and publish this for the U.S. Army as a purple document should the DoD ESOH IPT approve designation as a DoD Manual. Incorporate this *NEPA Manual for Materiel Acquisition* as part of the DoD Acquisition Deskbook or provide a link to the manual from the DoD Acquisition Deskbook.

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**POINT OF CONTACT**

Louis Kanaras

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
U.S. Army Space and Missile Defense Command  
Teledyne Solutions Incorporated

➤ **PROGRAMMATIC ENVIRONMENTAL, SAFETY AND HEALTH EVALUATION GUIDE**

Department of Defense (DoD) Regulation 5000.2-R requires that all programs, regardless of acquisition category, include a programmatic environmental, safety and health (ESH) evaluation in their acquisition strategy. The regulation does not set a format for this evaluation but requires it to describe a program/project/product manager's (PM's) strategy for meeting ESH requirements, establishing responsibilities and tracking progress. Developing a guide for such evaluations will help PMs plan, execute and document actions that fulfill the ESH requirements of DoD 5000.2-R.

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**PURPOSE**

To develop a guide for analyzing six specific ESH areas: National Environmental Policy Act, Environmental Compliance, System Safety and Health, Hazardous Materials, Pollution Prevention, and Explosives Safety.

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**BENEFITS**

The development of an ESH evaluation helps ensure those actions that fulfill the ESH requirements of DoD Regulation 5000.2-R are planned, executed and documented.

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**TECHNOLOGY USERS**

DoD PMs and program executive officers (PEOs).

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**DESCRIPTION**

DoD 5000.2-R requires that all programs, regardless of acquisition category, include a programmatic ESH evaluation in their acquisition strategy. The PM must initiate the ESH evaluation at the earliest possible time in support of a program initiation decision (usually Milestone I) and update the evaluation throughout the program's lifecycle.

The *Programmatic Environmental, Safety and Health Evaluation (PESHE) Guide* can assist PMs in meeting ESH integration requirements by providing





a description of techniques, practices, and processes for integrating ESH-related activities into the systems engineering program design process. It can help to document a program's current ESH status, establish a process for monitoring changing compliance requirements, integrate ESH requirements into the program's acquisition strategy and other program documentation, and establish a plan of action to meet future ESH requirements. The guide is intended to provide information that will help make the ESH evaluation a useful tool for PMs in carrying out their responsibilities to consider ESH requirements and issues early in the design process and will make sure potential program "showstoppers" are identified and resolved early in the acquisition process.

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#### ACCOMPLISHMENTS AND RESULTS

- Received and incorporated comments on the draft *PESHE Guide*.
- ◆ Developed the coordinating draft of the *PESHE Guide* and distributed it for comments.
  - ◆ Obtained PEO comments.
  - ◆ Developed an updated guide (July 1999) based upon PEO comments.
  - ◆ Initiated updates to the *PESHE Guide*, because of recent changes to the DoD 5000 Series, and concurrent changes to the DoD Acquisition Deskbook.
  - ◆ Published in October 2001 the Final *PESHE Guide* which incorporated information from the updated and approved DoD 5000.2-R.
  - ◆ Prepared a fact sheet on the October 2001 Final *PESHE Guide* and a plan to place the updated PESHE Guide on the USAEC Web page by 30 Nov 01.

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#### FOLLOW-ON PROGRAM REQUIREMENTS

The USAEC plans to provide copies of the October 2001 Final *PESHE Guide* to the DoD ESOH IPT members to get comments from the other service members. Incorporate comments of the other service members and publish this U.S. Army Final *PESHE Guide* as a purple document should the DoD ESOH IPT approve designation as a DoD Manual. Incorporate this as part of the DoD Acquisition Deskbook or provide a link to the manual from the DoD Acquisition Deskbook.

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#### POINT OF CONTACT

Louis Kanaras

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#### PROGRAM PARTNERS

U.S. Army Environmental Center  
U.S. Army Space and Missile Defense Command  
Teledyne Solutions Incorporated



#### BRADLEY A3 UPGRADE PROGRAM ENVIRONMENTAL QUALITY LIFECYCLE COST ESTIMATE

The Department of Defense (DoD) requires weapon system program managers (PMs) to integrate environmental considerations into their acquisition strategies and include environmental costs in their program cost estimates. The U.S. Army Environmental Center (USAEC) has been asked to assist the Bradley A3



Upgrade program office and the U.S. Army Cost and Economic Analysis Center (CEAC) in the development of lifecycle environmental costs for the Bradley A3 Upgrade ground combat system.

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**PURPOSE**

To develop and verify the environmental lifecycle costs for the Bradley A3 Upgrade ground combat system.

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**BENEFITS**

By identifying program environmental cost elements, weapon system PMs can make informed decisions on environmental issues by evaluating their impacts on long-term costs. Identification of environmental costs helps the Army develop more accurate and complete lifecycle cost estimates for weapon system acquisition programs.

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**TECHNOLOGY USERS**

Program Executive Officer (PEO)-Ground Combat Support Systems, PM-Bradley A3 Upgrade and the U.S. Army CEAC.

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**DESCRIPTION**

In a 1997 audit, the DoD Inspector General found that environmental costs were not fully included in the Comanche program's cost estimates. In fact, the Inspector General found the Comanche helicopter cost estimate might be understated. As a result of the audit, PM-Comanche and CEAC requested USAEC assistance in identifying and estimating lifecycle environmental costs.

After completing the environmental lifecycle cost estimate for the PM-Comanche, USAEC provided similar data collection and coordination efforts with PM-Apache (AH-64D) and with PM-Chinook (CH-47F/Improved Cargo Helicopter) to develop environmental lifecycle cost estimates for these programs. USAEC is also developing an environmental lifecycle cost estimate handbook for rotary wing aircraft.

USAEC's next step was to gather environmental lifecycle cost estimates for ground combat systems with the Bradley A3 upgrade program selected as the first system and Crusader selected as the second. There are two versions of the Bradley Fighting Vehicle Systems (BFVS): an M2 Infantry Fighting Vehicle (IFV) and an M3 Cavalry Fighting Vehicle (CFV). A total of 1109 Bradleys will be modified to the A3 configuration. On 17 March 2000, a meeting was conducted at the PM-Bradley to coordinate the preparation of the Bradley A3 modification environmental lifecycle cost estimate. This project required analysis of the entire acquisition plan for the Bradley A3 Upgrade ground combat program, identification of all activities with environmental impacts, and estimation of all associated environmental costs. Costs were correlated to a work-breakdown structure for the program and documented using CEAC-approved cost-documentation formats.

Lessons learned from this and other projects on ground combat systems will be included in a ground combat system environmental cost handbook. The handbook will serve as a guide for PEOs and PMs to estimate their programs' environmental lifecycle costs.



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**ACCOMPLISHMENTS  
AND RESULTS**

USAEC conducted data collection efforts at United Defense Limited Partnership (UDLP) Lemont Furnace, Pennsylvania, and UDLP-York Pennsylvania, at PM Bradley A3 (Warren, Michigan), at Fort Hood, Texas, and in Germany, Korea, and Alaska. The environmental lifecycle cost estimate for the Bradley A3 Upgrade program was completed in February 2001 in preparation for the Cost Review Board and the Acquisition Review meetings that took place in March 2001. The Bradley A3 Upgrade program successfully completed their CRB and ASARC Reviews reviews with no problems regarding successful integration of ESOH considerations into the system design and accurate quantification of environmental quality life cycle quality costs.

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**POINT OF CONTACT**

Louis Kanaras

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
U.S. Army Cost and Economic Analysis Center  
PM-Bradley A3 Upgrade  
United Defense Limited Partnership  
Fort Hood  
U.S. Army Europe  
U.S. Army Pacific

➤ **METHODOLOGY FOR CARD ENVIRONMENTAL QUALITY INPUT**

The U.S. Army Environmental Center (USAEC) is preparing a document titled *Methodology for Developing Environmental Quality Requirements for Cost Analysis Requirements Description (CARD)*. The document is being prepared for materiel acquisition program office personnel charged with the responsibility of documenting environmental quality activities so that their cost can be estimated in program Life-Cycle Cost Estimates (LCCE's).

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**PURPOSE**

The Basic CARD structure outline is presented in DoD 5000.4-M – *Cost Analysis Guidance and Procedures*. The CARD outline, as presented, fragments environmental quality requirement inputs in several sections and does not facilitate quantification of all requirements. The methodology being prepared recommends that CARD authors develop an environmental quality appendix for the more complete identification of a program's life-cycle environmental quality requirements.

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**BENEFITS**

DoD 5000.2-R requires that environment, safety, and occupational health (ESOH) be integrated into the systems engineering process that translates operational needs and requirements into a system solution including design, manufacturing, test and evaluation, and support processes and products. This recent guidance to environmental quality costing policy states that the cost estimate must present evidence that the environmental quality costs are



adequately accounted for. In order for environmental quality costs to be adequately analyzed and included in the LCCE, all environmental quality requirements must be clearly identified in a program's CARD. This CARD methodology will make it much easier for the PM to anticipate and include the environmental quality requirements that need to be included in the CARD. Chapter 6 of The Army Cost and Economic Analysis Center's (CEAC's) *Cost Analysis Manual* (CAM) will also be used to assist the PM in preparing their EQLCCE.

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**TECHNOLOGY USERS**

Department of Defense (DoD) PMs and program executive officers (PEOs), and DA and DoD Cost analysts.

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**DESCRIPTION**

Preparation of the environmental quality appendix is simplified by guiding the author of the CARD to quantify program data in accordance with six matrices (tables). Matrices presented include:

- ◆ Compliance
- ◆ Hazardous Material Management
- ◆ Pollution Prevention
- ◆ Conservation
- ◆ Remediation and Restoration
- ◆ Demilitarization and Disposal

Authors may use the matrices as templates to aid in documenting environmental quality program data for CARD input.

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**ACCOMPLISHMENTS  
AND RESULTS**

The U.S. Army Environmental Center completed the draft *Methodology for Developing Environmental Quality Requirements for Cost Analysis Requirements Description (CARD)* in May 2001. The USAEC has forwarded their review comments on the draft Methodology for Developing Environmental Quality Requirements for Cost Analysis Requirements Description (CARD) and expects the final *Methodology for Developing Environmental Quality Requirements for Cost Analysis Requirements Description (CARD)* to be available by December 2001.

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**FOLLOW-ON PROGRAM  
REQUIREMENTS**

Place the final *Methodology for Developing Environmental Quality Requirements for Cost Analysis Requirements Description (CARD)* on the USAEC Web site and inquire as to whether the DoD Acquisition Deskbook Integrated Process Team would be interested in placing this guide on the Deskbook or providing a link to the guide.

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**POINT OF CONTACT**

Louis Kanaras

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
U.S Army Cost and Economic Analysis Center  
U.S. Army Space and Missile Defense Command  
Teledyne Solutions Incorporated



## ► DOPAA DEVELOPMENT GUIDE

The Description of Proposed Action and Alternatives (DOPAA) forms the framework for conducting an environmental impact analysis in accordance with the National Environmental Policy Act (NEPA) and its implementing regulations. Comprising much of the beginning portions of any Environmental Assessment (EA) or Environmental Impact Statement (EIS), the DOPAA defines the scope of the action as well as viable or reasonable alternatives, and serves as the basis on which to predict potential impacts. Development of the DOPAA helps in early coordination with other Army offices and outside agencies and, in the case of the EIS, provides the foundation for conducting formal scoping. Most importantly for the decision maker, the DOPAA serves as the basis for understanding alternative approaches to meeting mission needs. A flawed or incomplete DOPAA can mislead or delay the NEPA analysis process, and open the way for public controversy or, in rare instances, a court order stopping the action.

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### PURPOSE

To provide proponents, preparers, and other NEPA analysis participants with a more structured approach to creating DOPAAs that lead to more effective and defensible environmental documents (EAs and EISs).

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### BENEFITS

By following the approach and procedures presented in this guide, users can reduce or eliminate the typical problems often associated with NEPA analyses, such as reanalysis of a constantly changing DOPAA, project delays, and cost overruns.

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### TECHNOLOGY USERS

Department of Defense (DoD) PMs and program executive officers (PEOs).

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### DESCRIPTION

Following the introduction of the guide in Chapter 1, Chapter 2 through 4 provide comprehensive guidance and information on DOPAA development. Chapter 2 identifies key players and describes their level of involvement in the DOPAA development process; Chapter 3 describes the components of a DOPAA, recommended formats to use, and the types of information that are normally included; Chapter 4 describes a multi-step process that can be used in the development of DOPAAs for larger and more complex Army actions (e.g., research and development projects, the fielding of new weapon systems, and large training exercises), including a review of methodologies for defining the proposed action and identifying possible alternatives.

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### ACCOMPLISHMENTS AND RESULTS

The U.S. Army Environmental Center completed the draft *Guide to Development of the Description of Proposed Action and Alternatives (DOPAA)* in June 2001. The USAEC has forwarded their review comments on the DOPAA Manual and expects the final *Guide to Development of the Description of Proposed Action and Alternatives (DOPAA)* to be available by December 2001.



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**FOLLOW-ON PROGRAM  
REQUIREMENTS**

Place the final Guide to *Development of the Description of Proposed Action and Alternatives (DOPAA)* on the USAEC Web site and inquire whether or not the DoD Acquisition Deskbook IPT Integrated Process Team would be interested in placing this guide on the Deskbook or providing a link to the guide.

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**POINT OF CONTACT**

Louis Kanaras

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
U.S. Army Space and Missile Defense Command  
Teledyne Solutions Incorporated

➤ **ESOH COMPLIANCE GUIDE FOR ARMY WEAPON SYSTEMS**

The U.S. Army Environmental Center (USAEC) has initiated development of the *Guide to Environmental, Safety, and Occupational Health (ESOH) Compliance for Army Weapon Systems*. This guide is being prepared for Army Program Offices and their environmental support personnel to assist them in maintaining program ESOH compliance throughout the life of each system.

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**PURPOSE**

The guide is intended to provide information that will help clarify ESOH compliance for Program/Project/Product Managers (PMs) in carrying out their responsibilities to consider ESOH requirements and issues early in the design process, and throughout the program life cycle.

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**BENEFITS**

By providing increased awareness and understanding of ESOH requirements, the use of this guide will assist PMs, and their staff, to maintain regulatory compliance throughout the acquisition life cycle and reduce the chance of program delays and cost overruns. It will also assist the PM in completing the Environmental Compliance portion of the *PESHE Guide* (Programmatic Environmental, Safety, and Health Evaluation).

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**TECHNOLOGY USERS**

Department of Defense (DoD) PMs and program executive officers (PEOs).

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**DESCRIPTION**

Environmental requirements contained in statutes, standards, regulations and executive orders require compliance and constitute an external constraint beyond the Program/Project/Product Manager's (PM's) control. The recent update to DoD Regulation 5000.2-R specifies that the PM "shall ensure a system design that can be tested, operated, maintained, repaired, and disposed of in accordance with ESOH statutes, regulations, and policies...".

ESOH requirements and constraints must be identified and communicated to all program activities from concept to disposal, in the same manner as any other



system requirement. A weapon system design cannot be considered successful if ESOH requirements are not integrated into its overall life cycle. Often, ESOH requirements prescribe what must be done and how to do it. Examples include prohibitions on the use of ozone depleting chemicals (ODCs), consultation requirements where endangered species or historic properties may be affected, requirements relating to the management and disposal of hazardous materials and wastes, and air and water permitting requirements. These requirements can be costly to comply with early in a program, such as during testing, and even more so later in operations and support of the system. To facilitate compliance, ESOH requirements should be fully evaluated early in the program, and then periodically reevaluated. In accordance with DoD 5000.2-R, the PM must regularly review ESOH compliance requirements and evaluate their impact on the program.

The guide is organized into six chapters, as follows:

- ◆ Chapter 1 provides an introduction to the guide, and includes a list of sources for additional ESOH-related assistance, guidance, and information.
- ◆ Chapter 2 provides an overview of the acquisition life cycle.
- ◆ Chapter 3 describes the importance of identifying program life-cycle activities when determining applicable ESOH compliance requirements. Specific program issues to consider are described along with discussions on the elements and unique activities associated with each Army weapon system category (commodity).
- ◆ Chapter 4 provides a comprehensive summary of those federal, DoD, and Army ESOH-related regulatory requirements common to most acquisition programs, along with those requirements unique to specific weapon system categories (commodities). A brief overview of state and local agency, and foreign nation, regulatory requirements is also provided.
- ◆ Chapter 5 identifies ESOH-related activities and documentation requirements normally associated with each life-cycle phase.
- ◆ Chapter 6 lists the references that were used in preparation of the guide.

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#### **ACCOMPLISHMENTS AND RESULTS**

The U.S. Army Environmental Center completed the draft Guide to Environmental, Safety, and Occupational Health (ESOH) Compliance for Army Weapon Systems in October 2001. The USAEC is currently conducting an internal review on the Guide to Environmental, Safety, and Occupational Health (ESOH) Compliance for Army Weapon Systems.

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#### **FOLLOW-ON PROGRAM REQUIREMENTS**

Incorporate USAEC comments on the Guide to Environmental, Safety, and Occupational Health (ESOH) Compliance for Army Weapon Systems and prepare a coordinating draft of the Guide to Environmental, Safety, and Occupational Health (ESOH) Compliance for Army Weapon Systems. This coordinating draft of the ESOH compliance guide will be distributed to various PMs in the different commodity commands and to other ESOH professionals. When comments to the coordinating draft of the Guide to Environmental, Safety,



and Occupational Health (ESOH) Compliance for Army Weapon Systems are received, they will be incorporated and a final ESOH compliance guide will be written and distributed to the acquisition and ESOH communities.

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**POINT OF CONTACT**

Louis Kanaras

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**PROGRAM PARTNERS**

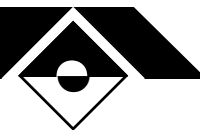
U.S. Army Environmental Center  
U.S. Army Space and Missile Defense Command  
Teledyne Solutions Incorporated





***TECHNOLOGY  
IMPLEMENTATION  
PROGRAMS***





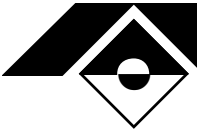
➤ **IN SITU CHEMICAL OXIDATION TREATMENT SYSTEM  
AT LETTERKENNY ARMY DEPOT**

The in situ chemical oxidation treatment we are pilot testing at Letterkenny Army Depot (LEAD), assures effective and efficient removal of contaminants of concern over better than the existing pump-and-treat system.

<b>PURPOSE</b>	To design and implement an effective treatment system for Letterkenny Army Depot, an installation on the National Priorities List.
<b>BENEFITS</b>	If installed successfully, this treatment system will help remove volatile organic compound (VOC) contamination at the source area, and help reduce long-term treatment requirements.
<b>TECHNOLOGY USERS</b>	Letterkenny Army Depot, Chambersburg, Pennsylvania
<b>DESCRIPTION</b>	Peroxone will be injected into the karst aquifer through a network of carefully placed wells. The system is designed to displace the underlying water and treat volatile constituents bound to the soil media. Utilizing this in situ oxidation technique, we are will be evaluating the performance of this technology to successfully remediate contaminants at the source. The U.S. Army Environmental Center has conducted a successful bench-scale test, and is moving forward with a pilot test of this system.
<b>ACCOMPLISHMENTS AND RESULTS</b>	Testing was completed at Rocky Spring, allowing the USAEC to rule out the use of a C-Sparge treatment system, and move forward with the in situ chemical oxidation approach. Additionally, we have eliminated the use of Fenton's Reaction at this particular site, and were able to choose a more practical chemical oxidant.
<b>POINT OF CONTACT</b>	Scott Hill Rick Williams
<b>PROGRAM PARTNERS</b>	U.S. Army Corps of Engineers Interstate Technology Regulatory Cooperation

➤ **FIELD ANALYTICAL TECHNOLOGY**

The major source of error associated with an analytical result is derived from sampling, yet little has been done to improve the process. A cost-effective method to accurately determine the distribution of contaminants will benefit Army site-remediation efforts.



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**PURPOSE**

To create a procedure whereby the error associated with collecting soil samples can be applied correctly to the analytical results; to develop a strategy and procedure to determine explosives contamination at impact ranges; and adapt it to other analytes when appropriate.

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**BENEFITS**

A cost-effective method to determine the distribution of contaminants will benefit the site-remediation process. Because they contain unexploded ordnance (UXO), impact ranges present a unique cleanup challenge. Some Records of Decision require the Army to deal with explosives before addressing UXO. The developed strategy will allow installations to handle this scenario.

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**TECHNOLOGY USERS**

Army installations with explosives-contaminated soils.

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**DESCRIPTION**

The major source of error associated with an analytical result is derived from sampling, but little has been accomplished to improve the process. Previous sampling was based on a specified grid approach, using a limited set of discrete samples, which resulted in extreme sampling error for nonhomogeneous, distributed contaminants such as explosives. True and cost-effective determination of the distribution of contaminants is essential to the site remediation process.

A site contaminated with cyclotetramethylene (HMX) and trinitrotoluene (TNT) will be assessed. A final report will document the sampling and analytical errors associated with short-range and longer-range analyte distributions for this site. The report also will document improvements in site characterization that result from the use of a composite-based sampling procedure and on-site analysis, and address whether this approach reduced sampling error to acceptable levels for this site.

Additional sampling and analysis studies will be conducted to demonstrate the effectiveness of the combination of on-site analytical methods and simple composite sampling procedures. Sites contaminated with Royal Demolition Explosive (RDX) and nitroguanidine (NQ) will be sampled (if available), as well as a non-explosives-contaminated site, to assess whether levels of heterogeneity at these sites are similar to those observed for sites contaminated with TNT, dinitrofluorene (DNF), ammonium picrate and HMX. An evaluation will be performed between field analytical results and laboratory analytical results.

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**ACCOMPLISHMENTS  
AND RESULTS**

In Phase 1 of this project, several explosives-contaminated sites were intensely sampled to obtain information on the short-range heterogeneity of analyte distribution as a function of the specific contaminant, mode of contamination and soil type. The samples were analyzed both on- and off-site.

These results were used to compute overall analytical error. The on-site analytical methods for TNT, DNT and picric acid provided adequate data for site assessment at much lower costs. Based on these results, various strategies to minimize sampling error were considered, and a larger-scale sampling strategy was proposed.



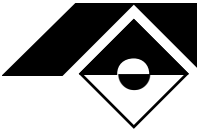
This approach was evaluated in Phase 2 at a site contaminated with HMX and TNT. Analysis of larger-scale sampling and analytical results indicated that an approach based on discrete grab sample collection and analysis could not adequately describe analyte concentrations. A rapid compositing approach was assessed, and the analysis of these results showed this was the best approach for sampling nonhomogenous distributed contamination. This approach was further validated at a site contaminated with RDX and TNT. It also underwent preliminary testing at an impact range.

In the next phase, a pilot study on applying the sampling strategy learned from the previous effort was performed at an inland impact range at Fort Ord, California. Because of the UXO issue, the strategy was modified to include actual sampling being performed by Explosive Ordnance Disposal (EOD) personnel. Sampling was also modified to address the effects of long-range heterogeneity. Experiments were conducted to assess the utility of a Gas Chromatograph-Nitrogen/Phosphorous detector method for on-site analysis of explosives in soil. Results were promising in that they allowed measurement of RDX in the presence of large amounts of HMX, a contaminant situation often encountered at anti-tank firing ranges.

The field analysis using the gas chromatographic (GC) method was further tested with both a nitrogen/phosphorus detector and an electron capture detector. Various archived samples were checked by the GC technique, with good results when compared to standard explosives analyses. To field test the technology, participation was sought and received from the Environmental Protection Agency (EPA) for their Environmental Technology Program for the Evaluation of Explosive Field Analytical Techniques at the Oak Ridge National Laboratory. A new version of the GC was tested at this time. The chromatograph was configured so that air could be used as the carrier gas, which allowed for extreme portability of the system. At the same time, a thermionic ionization detector, a new detector more sensitive to explosives, was tested. Preliminary results show very good correlation for the TNT analyses. However, some breakdown in the RDX analysis occurs when using air as the carrier gas.

In fiscal year 2000, modifications to the gas/injector system were made. The performance of the chromatograph was much improved when using nitrogen as the carrier gas, while continuing to use air for the detector. The instrument was used in two field trials (at Fort Leonard Wood and at the Umatilla Army Depot) and was able to demonstrate the ability to differentiate between 2,4-DNT, TNB, TNT, RDX and HMX. Some of the breakdown products of TNT, not usually detectable by existing field tests (aminodinitrotoluenes and diaminonitrotoluenes) were determined by this technique. Participation in a second EPA Environmental Technology Validation demonstration has shown the much-improved performance of the gas chromatographic system. There was good correlation between the results from the field gas chromatographic system with the results from a reference laboratory.

In fiscal year 2001, the field gas chromatographic system was further validated at additional sites, including Fort Leonard Wood and Fort Greely. Results compared very favorably with those on samples submitted to the laboratory, with analysis being performed using the standard High Performance Liquid



Chromatography (8330) and gas chromatography (8095) methods. A number of drafts of the guide on the field sampling and analysis of explosives were prepared, reviewed, and revised to address comments. The guide will be usable available for use for the sampling and analysis of explosives at any site by field personnel. An Internet seminar entitled "Field Based Analytical Methods for Explosives" was developed and presented through the U.S. Environmental Protection Agency Technology Innovation Office.

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**FOLLOW-ON PROGRAM  
REQUIREMENTS**

Continued use of the on-site procedure has shown that the compositing technique was adequate, but some additional effort was needed to optimize the number of increments that make up the composite sample. In addition, more emphasis was needed on a procedure for the subsampling of the composite in the preparation of the analytical sample.

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**POINT OF CONTACT**

Martin Stutz

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
U.S. Army Engineer Research and Development Center-Cold Regions  
Research and Engineering Laboratory (CRREL)

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**PUBLICATIONS**

*Assessment of Sampling Error Associated with Collection and Analysis of Soil Samples at Explosives-Contaminated Sites.* CRREL Special Report 96-15.

EPA ORD/OSWER. *Field Sampling and Selecting On-Site Analytical Methods for Explosives in Soil – EPA Federal Facilities Forum Issue.*  
Report EPA/540/R97/501. November 1996.

*Assessment of Sampling Error Associated with Collection and Analysis of Soil Samples at a Firing Range Contaminated with HMX.* CRREL Special Report 97-22.

*Site Characterization of the Inland Firing Range Impact Area at Fort Ord.*  
CRREL Special Report 98-9.

*Determination of Nitroaromatic, Nitramine, and Nitrate Ester Explosives in Water Using Solid-Phase Extraction and GC-ECD: Comparison with HPLC.* CRREL Special Report 98-2.

*Determination of Nitroaromatic, Nitramine, and Nitrate Ester Explosives in Soils by Gas Chromatography-Electron Capture Detection.* CRREL Special Report 99-12.

*On-Site Method for Nitroaromatic and Nitramine Explosives in Soil and Ground-water Using GC-NPD.* CRREL Special Report 99-9.

*Field Gas Chromatography/Thermionic Detector System for On-Site Determination of Explosives in Soils.* ERDC-CRREL Special Report TR-01-9.

*Explosives Detection Technology, SRI Instruments Model 8610C, Gas Chromatograph/Thermionic Ionization Detection.* Environmental Technology Verification Report. EPA/600/R-01/065, August 2001



*Guide For Energetic Materials Contaminated Site Characterization.*  
ERDC-CRREL Special Report (In Press).

*Field Based Analytical Methods For Explosives.* Internet Seminar. Available at [www.clu-in.org/](http://www.clu-in.org/)

➤ **FIELDING BIOTREATMENT TECHNOLOGIES UNDER THE AGRICULTURE-BASED BIOREMEDIATION PROGRAM**

The Agriculture-Based Bioremediation Program (ABRP) is a congressionally sponsored partnership between the Army and the U.S. Department of Agriculture to demonstrate agronomic remediation processes to restore contaminated military and civilian sites – with emphasis on sites in the Pacific region.

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**PURPOSE**

To demonstrate agronomic remediation processes to restore contaminated military and civilian sites, emphasizing sites in fragile Pacific island ecosystems.

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**BENEFITS**

Besides verifying dual-use agriculturally based technologies, the program actively supports capability building and education, and provides economic opportunities and environmental security to island communities.

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**TECHNOLOGY USERS**

Department of Defense (DoD) installations.

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**DESCRIPTION**

A variety of field demonstrations are being conducted under the ABRP.

Green waste composting was demonstrated in 1998 at Schofield Barracks, Hawaii. This project evaluated the performance and cost of alternative composting methods for reducing green waste to useful horticulture products. Both aerated static pile and commercial in-vessel aerated static pile processes produced quality, finished compost in 55 days. The Army's cost/benefit analysis anticipates the economic return on green waste composting will pay for the process within two years of operation, while reducing the installation's nonhazardous waste stream.

The U.S. Army Corps of Engineers is performing pilot-scale tests of multiple methods of composting green waste and sewage sludge from the Schofield Barracks wastewater treatment plant. The performance and cost of aerated static pile and windrow composting will be compared to a commercial in-vessel aerated static pile process. The potential cost avoidance is significant, since Schofield Barracks alone pays \$10,000 a month to dispose of its sewage sludge and about \$130,000 a month in tipping fees for green-waste disposal.

Del Monte Fresh Produce, Inc. has completed a field demonstration of phytoremediation to treat groundwater contaminated with volatile organic



compounds (VOCs), including ethylene dibromide, 1,2 dibromo-3-chloropropane and 1,2 dichloropropane. Pilot-scale tests have shown the *Luecaena leucophala* (or Koa Haole) plant can effectively remove the contaminants for half the cost of carbon treatment. After test results permit authorities to assess the long-term effectiveness of the process, the phytotreatment units can be scaled up to remediate a site on the Environmental Protection Agency's National Priorities List.

The Dole Food Company, in partnership with the Navy in Hawaii, initiated a field-test of a 1.3-acre phytotreatment wetland to biotreat municipal wastewater for use in aboveground irrigation. Recovery of wastewater has important commercial and municipal applications across the islands, where fresh water can be scarce.

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**ACCOMPLISHMENTS  
AND RESULTS**

A Broad Agency Announcement (BAA) was initiated in October 1998 to open the program to more government, commercial and academic participants.

The ABRP has initiated several new projects through its BAA. The program has additional field demonstrations ongoing in the following areas:

- ◆ Bioremediation of slaughterhouse wastewater using the "Living Machines" process.
- ◆ Bioremediation of petroleum, oil, and lubricant (POL)-contaminated soils.
- ◆ Phytotreatment of contaminated sediments using manufactured soils.
- ◆ Phytoremediation of explosives-contaminated soils.

The University of Hawaii has added summaries of ABRP projects under its Bioremediation Web site, at <http://www2.ctahr.hawaii.edu/biosystems/bioremediation/>.

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**FOLLOW-ON PROGRAM  
REQUIREMENTS**

Program management of the ABRP transitioned to the U.S. Department of Agriculture in September 2000.

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**POINT OF CONTACT**

Mark Hampton

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
U.S. Department of Agriculture  
U.S. Army Engineer Research and Development Center  
-Waterways Experiment Station  
Tennessee Valley Authority

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**PUBLICATIONS**

U.S. Army, Pacific. *Pilot Compost Facility, U.S. Army Garrison, Hawaii, Schofield Barracks, Final Report*. May 1998.





► **GROUNDWATER EXTRACTION AND TREATMENT  
EFFECTIVENESS REVIEWS**

The U.S. Army spends millions of dollars each year to operate and maintain major groundwater pump-and-treat systems, but most of the systems have no defined measures of effectiveness. The Groundwater Extraction and Treatment Effectiveness Reviews (GWETER) will help installations determine how well a system is performing, when the system has reached the end of its usefulness, or whether another method could meet remediation goals at lower costs.

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**PURPOSE**

To institute an Armywide program for developing clear remediation objectives and measures of effectiveness for planned and installed groundwater pump-and-treat systems. For systems where remedial objectives cannot yet be obtained, the program will reevaluate and renegotiate the objectives using risk-based approaches and reasonable land-use scenarios.

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**BENEFITS**

Optimization of existing systems and the proper setting of objectives could help the Army avoid costs of \$100 million in the next 10 years.

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**TECHNOLOGY USERS**

Major Army commands and installations with operating or proposed pump-and-treat systems.

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**DESCRIPTION**

The U.S. Army operates major groundwater pump-and-treat systems at 35 installations, with a yearly operations and maintenance cost of approximately \$25 million. Each major system costs about \$3 million to build and is expected to last at least 30 years, with some lasting up to 100 years. Of the systems with a definable objective, more than half were designed to contain plumes, not restore aquifers. Most of the systems have no defined measures of effectiveness; the Army, therefore, has little or no ability to determine how well a system is performing or when a system has reached the end of its usefulness. In addition, approximately 70 major pump-and-treat systems are in the planning stages within the Installation Restoration, Base Realignment and Closure (BRAC) and Formerly Used Defense Sites (FUDS) programs.

An Army Science Board study on the effectiveness of groundwater and soil treatments recommended that a team of independent experts review the Army's largest groundwater pump-and-treat remediation programs (according to cost-to-complete estimates). The study also recommended implementing a groundwater cleanup strategy to reduce the number of pump-and-treat systems being proposed in the Army's environmental program.

The GWETER will:

- ◆ Validate the objectives of remediation systems.
- ◆ Determine measures of effectiveness.
- ◆ Collect the data necessary to measure system effectiveness.
- ◆ Examine the remediation objectives and compare these goals to appropriate



- ◆ human and ecological risk levels for the current and future site use.
- ◆ Create a process for acquiring the resources to implement system modification and/or replacement where significant long-term cost savings are identified.
- ◆ Provide “lessons learned” to the field and Army Headquarters.
- ◆ Produce cost savings of 10 to 20 percent and make systems more cost-effective.

An effectiveness review team is made up of individuals experienced in the design, operation and optimization of pump-and-treat systems, as well as in the regulatory aspects of Record of Decision (ROD) development and modification. Depending on the installation’s technical and regulatory situations, the team uses different mixes of in-house and outside experts. The disciplines that might be required include:

- ◆ Groundwater modeling and hydraulic optimization
- ◆ Hydrogeology
- ◆ Environmental law and ROD development
- ◆ Process and chemical engineering
- ◆ Innovative technology
- ◆ Risk assessment
- ◆ Natural attenuation processes
- ◆ Community relations

A contractor handles the team’s administrative requirements, such as collecting data, preparing the site for the visit and preparing reports. Team members could be drawn from the U.S. Army Environmental Center; the Army Center for Health Promotion and Preventive Medicine; the Groundwater Modeling Support Program at the U.S. Army Engineer Research and Development Center-Waterways Experiment Station; the U.S. Geological Survey; Environmental Protection Agency laboratories; the Department of Energy; and nongovernmental entities. Local regulatory agencies and community representatives may be involved in the later stages of a site visit.

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**ACCOMPLISHMENTS  
AND RESULTS**

Teams have been involved at active and proposed pump-and-treat systems during the past year. These included: Sacramento Army Depot, California; Picatinny Arsenal, New Jersey; Aberdeen Proving Ground, Maryland; Camp Stanley Storage Activity, Texas; Umatilla Chemical Depot, Oregon; Milan Army Ammunition Plant, Tennessee; Fort Ord, California, Red River Army Depot, Texas; Stratford Army Engine Plant, Connecticut; Tooele Army Depot, Utah; and Pueblo Chemical Depot, Colorado. The teams identified approximately \$83 million in potential lifecycle cost avoidances.

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**LIMITATIONS**

Reviews are labor intensive; only a few can be accomplished each year.

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**POINT OF CONTACT**

Ira May



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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
Major Army commands  
Installations with operating or proposed pump-and-treat systems

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**PUBLICATIONS**

*Evaluation of the Effectiveness of Existing Groundwater and Soil Treatments.*  
Army Science Board. 1998.

**GROUNDWATER MODELING SYSTEM AND SUPPORT CENTER**

When it comes to groundwater treatment, state-of-the-art tools and techniques can save installations vast amounts of money. The Groundwater Modeling System (GMS) and Support Center provides technical expertise to installations and other users of groundwater modeling technologies.

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**PURPOSE**

To provide groundwater modeling technical expertise to installations and other users of groundwater modeling technologies.

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**BENEFITS**

State-of-the-art modeling can save vast large amounts of money, as can a system to help ensure that proper remedial actions are carried out.

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**TECHNOLOGY USERS**

Army installations and U.S. Army Corps of Engineers districts.

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**DESCRIPTION**

The Groundwater Modeling Technical Support Program, sustained jointly by the U.S. Army Environmental Center (USAEC) and the U.S. Army Corps of Engineers Military Programs Office (CE-MP), has been assisting agencies and Army installations for several years. The program is administered by the Groundwater Modeling Technical Support Center at the U.S. Army Engineer Research and Development Center-Waterways Experiment Station (WES) and is overseen by a technical advisory group from the funding agencies. The program has provided technical expertise and products to a rapidly expanding group of users, evidenced by over 3,000 support calls during the last three years. The technical expertise made available through the program has led to more efficient remediation projects.

Many of the calls have come from Army installations looking for Department of Defense GMS support. The GMS was developed specifically to address groundwater remediation projects in the U.S. Army. Although USAEC has been the largest supporter of the system, other agencies, including the Environmental Protection Agency (EPA) and the Department of Energy (DOE), have recently followed the Army lead by supporting GMS technology.

Consequently, several federal and local government agencies have accepted GMS as their standard modeling system for addressing groundwater remediation.



The GMS has over 800 users in the United States and is accepted by the EPA's Superfund and Wellhead Protection programs. The EPA also uses GMS in all 10 of its regional offices.

The rapid increase in technical support requests demonstrates widespread acceptance of GMS technology. The acceptance is largely based on the system's advanced technology, and its development by government institutions such as USAEC, CE-MP, WES and the EPA. Equally significant are the high quality-control standards and technical support programs that ensure the maintenance and improvements necessary for software longevity – an important consideration for installations where cleanup actions can take many years.

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**ACCOMPLISHMENTS  
AND RESULTS**

- ◆ Continued providing groundwater modeling technology transfer assistance to Army users. This support included distributing GMS software and manuals, and providing training as needed.
- ◆ Provided groundwater-modeling assistance to the Army's independent technical reviews (ITR) and Groundwater Extraction and Treatment Effectiveness Reviews (GWETER) programs.
- ◆ Provided telephone support and on-site technical assistance, as necessary, to installations conducting groundwater remediation activities. Site assistance was typically limited to less than one man-week of labor (per site) and travel costs.
- ◆ Demonstrated the capability and cost-effectiveness of natural attenuation modeling in reducing remediation costs. This was accomplished by reducing the number of years required for active remediation systems such as pump-and-treat.
- ◆ Distributed results from the demonstration projects to installation personnel to ensure technology transfer within the Army.
- ◆ Provided groundwater-modeling services to Milan Army Ammunition Plant (AAP), Tennessee; Red River Army Depot, Texas, Longhorn AAP, Texas; Pueblo Chemical Depot, Colorado; the former Sacramento Army Depot, California; Umatilla Chemical Depot, Oregon; Stratford Army Engine Plant, Connecticut; and Aberdeen Proving Ground, Maryland.

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**LIMITATIONS**

Due to resource limitations, users can only receive support for less than one person-week without providing their own additional resources.

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**FOLLOW-ON PROGRAM  
REQUIREMENTS**

USAEC's institutional support is necessary for the continued success of the program.

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**POINT OF CONTACT**

Ira May

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
U.S. Army Engineer Research and Development Center  
-Waterways Experiment Station  
U.S. Army Engineer Research and Development Center-Cold Regions Research



and Engineering Laboratory Headquarters, U.S. Army Corps of Engineers

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**PUBLICATIONS**

Groundwater Modeling System, Version 3.1.

<http://chl.wes.army.mil/software/gms/>. (Web site for the modeling system.)

➤ **REMEDIAION TECHNOLOGIES SCREENING MATRIX  
AND REFERENCE GUIDE**

Several Web-based tools exist that aid help Environmental Project Managers to make intelligent, informed decisions on cleanup technologies, but few are as comprehensive as the *FRTR Remediation Technologies Screening Matrix and Reference Guide*. The Federal Remediation Technologies Roundtable (FRTR) developed this guide to serve as a neutral platform from which to evaluate technologies from all media areas.

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**PURPOSE**

To manage and update the *FRTR Remediation Technologies Screening Matrix and Reference Guide, Version III*. Enhance user-friendliness, increase awareness of the document, foster close cooperation between government agencies, and provide an improved technology transfer product to both environmental technology users and the research and development community.

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**BENEFITS**

The guide serves as a “one-stop shopping” document, allowing cleanup managers to sort through volumes of information in a direct and guided manner, saving them time and effort. The guide is also recognized as a comprehensive source for environmental restoration technology information.

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**TECHNOLOGY USERS**

Remediation Project Managers, government agencies, private organizations and academia.

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**DESCRIPTION**

In the past, numerous government agencies, divisions and branches produced documents as tools for their environmental project managers. The FRTR sponsored production of the *FRTR Remediation Technologies Screening Matrix and Reference Guide, Version III* to eliminate the duplication of effort among its member agencies.

The document is web-based, allowing for quick and easy updating. The update effort encourages Roundtable members to work together, leverage funds and resources and prevent duplication of effort.

The committee representatives, who have the option to serve as a review entity for each technology, select technologies to be included in the guide. After the document is written and reviewed, the information is formatted in HTML, integrated with all necessary hyperlinks and placed on the Internet for universal use.



Currently, members of the committee are in the process of completing the *Remediation Technologies Screening Matrix and Reference Guide, Version IV*.

The current World Wide Web version of the *FRTR Remediation Technologies Screening Matrix and Reference Guide*, located on the FRTR home page, replaced Version II. Web technology advancements enable the Roundtable the opportunity to update and modify this "living" document. Each week, the guide is reviewed for inactive links and outdated or incorrect information. New information is reviewed and evaluated for validity. This regular maintenance ensures the document's integrity.

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**ACCOMPLISHMENTS  
AND RESULTS**

This project helps to demonstrate and foster cooperation among many federal agencies. Committee members established the personal relationships necessary to coordinate the update effort. There was a successful leveraging of funds from the Army, Navy and Air Force. The Environmental Protection Agency donated significant support. Other agencies dedicated numerous in-house personnel hours toward the effort.

The document was released on the Web at [www.frtr.gov](http://www.frtr.gov) in November 1997. A poster version of the Screening Matrix became available in June 1998.

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**LIMITATIONS**

The document is an electronic Web file, so there is no conveniently accessed paper version. Links must be continually monitored and information updated.

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**FOLLOW-ON PROGRAM  
REQUIREMENTS**

Environmental technologies are continually changing and being improved upon. It has been five years since a major overhaul of the guide has taken place and there are a variety of new technology innovations and contaminants of concern that must be accounted for in the document. Committee members have decided the most effective way to keep the Guide current and useful is to conduct annual meetings and reviews of existing material.

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**POINT OF CONTACT**

Rick Williams

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**PROGRAM PARTNERS**

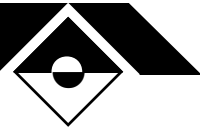
U.S. Army Environmental Center  
Federal Remediation Technologies Roundtable  
Naval Facilities Engineering Service Center  
Air Force Center for Environmental Excellence  
Environmental Protection Agency  
U.S. Geological Survey  
Department of Energy

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**PUBLICATIONS**

*Federal Remediation Technologies Screening Matrix and Reference Guide, Version III*. November 1997.

Federal Remediation Technologies Screening Matrix poster. June 1998.



➤ **ALTERNATIVE CLEANER MATERIAL COMPATIBILITY AND PERFORMANCE EVALUATION PROGRAM**

The U.S. Army Environmental Center (USAEC) and the U.S. Army Aberdeen Test Center (ATC) have partnered in the Alternative Cleaner Material Compatibility and Performance Evaluation Program to facilitate test and evaluation of alternative cleaners proposed as substitutes for hazardous, toxic and flammable solvents.

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**PURPOSE**

The purpose of the Alternative Cleaner Material Compatibility and Performance Evaluation Program is to provide a mechanism to collect data and evaluate alternative cleaner applicability in U.S. Army/Department of Defense (DoD) maintenance, cleaning and repair activities. Associated goals include quantifying and qualifying user needs; maintaining a protocols for material compatibility and performance evaluation test and evaluation; conducting and providing defensible data through test and evaluation; documenting results and lessons learned; facilitating the development and use of a usage decision tool; targeting proven results to meet user specific needs; and promoting participation within public, private and academic sectors.

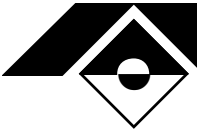
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**BENEFITS**

The primary benefit derived from the Alternative Cleaner Material Compatibility and Performance Evaluation Program has been the development of the program's test and evaluation protocols. The development, endorsement and use of a set of uniform protocols by the various Army commodity commands prevents the need to test products several times under differing methods and criteria and thus reduces the possibility for duplication of effort. This benefit reduces the needless expenditure of time, resources and manpower that could otherwise be used for acquisition, infrastructure, or training.

Better understanding of user needs and dissemination of knowledge of the approval process throughout the Department of the Army are a critical component and major benefit of the Alternative Cleaner Material Compatibility and Performance Evaluation Program. To realize ultimate success, it is vitally important that purchasing organizations and field activities be made aware of the detrimental effects the use of unproven and unauthorized cleaners can have on their mission, materials and readiness.

The Army will be better able to preserve readiness, save money and avoid bad decisions by knowing which alternative cleaning products meet its stringent requirements for performance, soldier safety and environmental compliance. Participation will help vendors and manufacturers maximize marketing resources and will alleviate the need to do product-specific evaluations at the direction of each potential user or customer, thus saving significant time, money and resources. In addition, vendors and manufacturers will have an accepted process for evaluating their products for possible defense procurement.



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## TECHNOLOGY USERS

Results, products and efforts originating from this program will benefit project and product managers throughout the acquisition community, environmental staffs at major U.S. Army commands and installations, other DoD services and government agencies, and original equipment manufacturers (OEMs).

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## DESCRIPTION

A couple decades ago, no one expected the use of solvents in general maintenance, cleaning and repair operations to come under the scrutiny it did. The long-term effects of solvent use on worker health and the environment and the impact that regulations would have on procurement, storage, use and disposal were unknown. Many federal, state and local laws and regulations limit the use, storage and disposal of hydrocarbon-based cleaning solvents, due to their classification as hazardous, flammable, and toxic substances. Unfortunately, the Army and other defense agencies rely on these solvents to maintain unique, mission-critical systems and materiel.

The transition from the use of solvents to more environmentally friendly alternatives is a relatively recent phenomenon. Unfortunately, an environmentally friendly designation is in no way associated with a product's ability to perform a particular task (e.g., cleaning, stripping or polishing). Nor is it an indication of whether it is compatible with the object to be cleaned, polished or stripped.

Alternative cleaners have the potential to reduce solvent use and provide significant economic benefits. An inherent problem in selecting and using alternative cleaners, however, is that selection mistakes are often made because many products marketed are listed in Defense Logistics Agency (DLA) catalogs as "environmentally friendlier" or have a General Services Administration (GSA) contract number. Although an alternative cleaner may have an environmentally friendlier designation, that designation does not mean that the product's performance has been verified or that it is authorized for military use. In many instances, assumptions based on these designations have led purchasing organizations to procure alternative cleaners without realizing the potential impact to soldiers who use them, the materiel items they are used on, and ultimately, readiness.

Another problem is that many purchasing organizations are unaware of the approval process or that validation is needed before making any changes to maintenance procedures or cleaning regimens. As a result, the uncontrolled replacement of solvents with environmentally friendly products has resulted in a number of use, approval and material compatibility problems. Problems such as these have driven the need to better understand performance requirements, establish evaluation standards, prevent duplication of effort, and facilitate expeditious review and approval of alternative cleaner use where appropriate.

The compatibility and performance of alternative cleaners proposed as substitutes for solvents currently used must be determined and demonstrated and their use approved by the respective commodity managers of weapon systems. The Alternative Cleaner Material Compatibility and Performance Verification Program put in place mechanisms to achieve this objective.

Building on past experience and lessons learned, the Army has launched a project that will allow manufacturers to evaluate the performance of alternative





cleaning solvents on military equipment. Using the protocol developed recently in partnership with commodity managers, the USAEC and ATC are leading an initiative to comprehensively test several cleaning products and gather data the Army and other DoD services can use to make procurement and usage decisions.

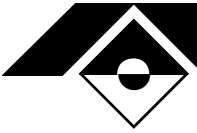
The current program test protocol can be found on the USAEC Web page at <http://aec.army.mil>. It should be noted that the protocol performance requirements and test methods may change at any time as directed by commodity command approval authorities. However, if any changes are made to the protocol before, during or after testing, due notice of those changes will be given.

The Alternative Cleaner Material Compatibility and Performance Evaluation Program requires that potential technologies submitted for evaluation satisfy certain selection criteria. Alternative cleaners submitted for evaluation must be environmentally beneficial compared to hydrocarbon solvents currently being used, have obvious economic benefit, and have pollution prevention qualities that can be tested and presented as valuable evaluation factors to the commodity approval authorities. Cleaners to be tested should also be commercially ready for implementation. This means that they should be beyond the conceptual stage, and logistically available, maintainable, supportable and reliable. The concept of commercially ready will be evaluated on a case-by-case basis and will be dependent on availability for the target user and volume of delivery required by the user. An attractive aspect of the program is that a pre-screening regimen has been developed that will assist private industry participants in determining if it is economically beneficial to proceed with full-scale performance evaluation.

Each product submitted for testing will be reviewed to determine if the submission meets the above criteria. Candidates for evaluation testing will be selected based on several factors, including passing a pre-screening, having demonstrated and documented success in private or private sectors in the past, having virtually non-existent environmental impact, low economic risks for implementation, realistic potential to meet performance requirements, and practicality of implementation.

Meetings with potential private industry participants are scheduled. The meetings will ensure understanding of program objectives, private industry roles, and the test and evaluation scope, including environmental evaluation factors, performance and quality evaluation factors required for approval, user implementation decisions, data valuable to technology providers to promote products, and data valuable to end users of the product. For evaluation testing, the USAEC and ATC will include all interested private industry participants whose products meet the defined requirements and who are willing to provide the fee determined after all responses have been received.

Testing is being jointly funded; cleaner manufacturers will pay for the tests on their specific products, while the Army will maintain overall test capabilities and purchase materials needed to conduct the test. Private industry participants will be required to contribute funds towards completion of testing. Under the terms of the program, private industry participants will be required to pay for compatibility and performance testing of their specific products while government funds will be used to qualify manufacturer/vendor-furnished data, to perform test set-up, to purchase military-unique materials required for testing, and to conduct material



compatibility and performance evaluation testing. Alternative solvent manufacturers will realize significant cost savings under this program due to economies-of-scale and cost sharing. The minimum private industry contribution for evaluation will be determined by the amount of funds available to support testing, the cost to perform the testing per product, and the number of technology providers participating.

Participants involved in the evaluation process will go through a thorough screening process to decide which products to put through the full range of material compatibility and performance evaluation tests. ATC will conduct compatibility and performance evaluation allowing technology providers to participate as observers on designated occasions. Parameters evaluated will focus on, constituent evaluation, material compatibility, and environmental quality benefits reflective of the alternative cleaner in Phase II, and performance evaluation in Phase III. The result of compatibility and performance evaluation testing will be a final report that shall be prepared by ATC for private industry participant consumption and the commodity manager approval process.

Government evaluation testing by ATC will be performed pursuant to a Test Support Agreement executed by ATC with each participating private party. Evaluation testing will be executed by ATC staff at ATC's facilities unless ATC does not have the existing capabilities to do so. In this case, another laboratory having the desired expertise will be used. Confidential or proprietary information may be required to be released for government consumption only as necessary to evaluate constituents or to determine a cleaner's potential impact on the environment, safety and occupational health. It is recommended that this type of information be kept to a minimum until as it is required to permit, begin and perform testing.

The ATC is responsible for maintaining the evaluation protocols (i.e., making changes and tracking review and comment), evaluating and verifying data, conducting the evaluation testing,; preparing a draft evaluation report for review and comment by commodity approval authorities and private industry participants, and preparing and disseminating the final report and any other related information. Final reports provided to private industry participants will be a "sanitized" version containing the industry participant's data and results only. The version of the final report provided to the commodity commands will be used to identify solvent substitutes that meet stringent military maintenance, cleaning, service and repair performance requirements and to update or prepare Qualified Products Lists (QPLs).

The test and evaluation process is considered complete when the final report has been provided to commodity approval authorities. Follow-on requirements after testing include facilitating the decision process regarding acceptable alternative cleaner usage. A workgroup has been established that includes representatives from the user, approval authority and private industry communities. Private industry participants will have the opportunity to provide input to future program direction and protocol development. The public/private partnership seeks to prevent duplication of effort, encourages the acceptance of alternative cleaners where appropriate, and helps to identify the most viable markets for technology insertion.



The program has an aggressive strategy for information dissemination. Results of the evaluation will be distributed to all applicable users as deemed appropriate by commodity command approval authorities to increase awareness of technically and commercially viable alternative cleaners (this assures the maximum exposure and visibility of the results of the evaluation). Although the U.S. government can endorse no verified product, the DoD or its agencies completing performance evaluation testing will enhance the acceptance and use of alternative cleaners. This program promotes pollution prevention by providing a viable mechanism to facilitate performance evaluation of solvent substitutes through active participation from users, private industry and approval authorities.

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**APPLICABILITY**

Many federal, state and local regulations limit the use, storage and disposal of hydrocarbon-based cleaning solvents. This program supports initiatives in response to the 1990 Pollution Prevention Act and Executive Order 12856 that mandate federal agencies implement measures to address waste reduction and pollution prevention at the source.

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**LIMITATIONS**

Unfortunately, it is unlikely that an alternative cleaner drop-in replacement will be found for hydrocarbon solvents currently used in U.S. Army/DoD maintenance, cleaning and repair activities. Although manufacturers and vendors will realize substantial benefits participating in the Alternative Cleaner Material Compatibility and Performance Evaluation Program, they may still have to be actively involved in optimizing potential solutions to meet specific user requirements. This may involve tasks such as performing on-site demonstrations, training installation staff, or reconfiguring and refining equipment and processes.

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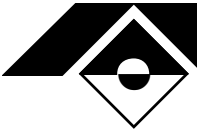
**POINT OF CONTACT**

Dennis Teefy

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
U.S. Army Aberdeen Test Center  
U.S. Army Forces Command  
U.S. Army Research Laboratory  
U.S. Army Petroleum Center  
U.S. Army Aviation and Missile Command  
U.S. Army Armament, Development, and Engineering Center  
U.S. Army Center for Health Promotion and Preventive Medicine  
U.S. Army Tank Automotive and Armament Command  
U.S. Army Tank Automotive Research and Development Center  
U.S. Army Pollution Prevention Support Office  
U.S. Army Integrated Product Teams  
National Defense Center for Environmental Excellence  
Naval Facilities Engineering Service Center  
Naval Cognizant Field Activities  
Naval Air Warfare Centers  
Marine Corps Systems Command  
U.S. Air Force Center for Environmental Excellence



U.S. Air Force Corrosion Prevention & Control Office  
U.S. Air Force Petroleum Office

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## CONCLUSION

Environmental laws, regulations, practices, initiatives and lessons learned during the last century have permanently changed today's military-industrial complex and how it deploys troops, maintains bases and adheres to laws. Today more than ever, we understand the tremendous financial cost and know the unfortunate environmental, health and safety risk associated with the routine use of hazardous, toxic and flammable solvents.

Those lessons having been learned, the USAEC and ATC have established the Alternative Cleaner Material Compatibility and Performance Evaluation Program to promote and enable evaluation, approval and routine use of environmentally acceptable solvent substitutes where their use can be technically and physically proven not to adversely affect military readiness, soldiers or materiel.

This program promotes pollution prevention by providing a viable mechanism to facilitate performance evaluation of solvent substitutes through active participation from approval authorities, users, private industry and academia. The program is quickly gaining wide acceptance among the tri-services as well as throughout private industry

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## ACCOMPLISHMENTS AND RESULTS

Success in the program to date includes the establishment of materials compatibility test protocols developed in cooperation with and endorsed by major commodity commands responsible for approving solvent substitute use on Army materiel items.

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## PUBLICATIONS

Technical Protocol. *Alternative Cleaner Compatibility and Performance Evaluation Test Protocol*. July 2000. SFIM-AEC-ET-TR-99062.

Technical Report. *Abbreviated Test Plan of the ChemFree Enzyme-Based Aqueous Solvent Performance Test*. January 1998. SFIM-AEC-ET-CR-98041.

Technical Report. *Evaluation of Automatic Aqueous Parts Washers*. December 1997. USACERL Technical Report 98/16.

Technical Report. *Evaluation of Effects and Environmental Compliance of Cleaning Compounds on Air Force Corrosion Prevention Phase I Final Report Aqueous Parts Washer Survey*. 10 December 1999. AFRL/MLS-OLR Report, Kaldon, Looper, Clark, et.al.

Technical Report. *Field Demonstration for P-D-680 Solvent Replacement*. October 1996. TARDEC Technical Report No. TR-13730.

Technical Report. *Field Demonstration for P-D-680 Solvent Replacement (Part II)*. May 1998. TARDEC Technical Report No. TR-13751.

Technical Report. *Replacement of P-D-680 For Army General Maintenance of DoD Equipment*. September 1995. TARDEC Technical Interim Report No. 13643.



Technical Report. *Replacement of P-D-680 For Army Ground Vehicle and Equipment Applications*. October 1993. BRDEC Letter Report Number 94-1.

Technical Report. *Review of Candidate Replacements for Mil-C-372C, (Cleaning Compound, Solvent for Bore of Small Arms and Automatic Aircraft Weapons*. August 1997. TARDEC Interim Report TFLRF No. 314.

Technical Paper. *Corrosion Testing for Alternative Solvent Substitution Performance Validation*. November 1999. Newton, Ziegler and Walker.

Technical Paper. *A Study of the Applicability of an Aqueous Cleaning Agent as a Drop in Replacement for P-D-680 at Fort Campbell*. November 1996.

Technical Paper. *1, 1, 1 Trichloroethane Replacement Study*. March 1996. ARDEC Report. Brescia, DePiero and Meyler.

Technical Paper. *Evaluating the Impact of Environmentally Friendly Alternative Cleaners on System Readiness*. April 2001. Ziegler and Walker.

Technical Paper. *Developments in U.S. Army's Alternative Cleaner Compatibility and Performance Evaluation Program*. May 2001. Ziegler and Walker

Technical Paper. *Alternative Cleaning for DOD Applications*. June 2001. Ziegler

## ► FLASHJET<sup>®</sup> COATINGS REMOVAL PROCESS

The Defense Department is looking for coating removal alternatives to chemical removal and media blasting. The FLASHJET<sup>®</sup> coatings removal process, a xenon-flashlamp and frozen carbon dioxide combination patented by The Boeing Company, is a cost-effective and timesaving technology with potential military application.

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### PURPOSE

To demonstrate the FLASHJET<sup>®</sup> coatings removal process for military use.

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### BENEFITS

The FLASHJET<sup>®</sup> process offers low lifecycle costs, saves time and reduces the amount of hazardous waste generated during depainting.

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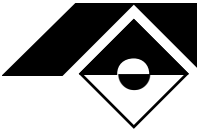
### TECHNOLOGY USERS

Department of Defense (DoD) depots and depot-level maintenance shops.

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### DESCRIPTION

Efforts are underway within DoD to find alternatives to chemical paint removal and media blasting. In the *U.S. Army Environmental Requirements and Needs Report*, requirements section titles for finding alternatives to chemical paint removal and media blasting include Contaminated Blast Media (2.3.n); Hazardous Air Pollutant (HAP) Emission Control (2.1.g); and Alternate Paint Stripping Chemicals of Military Interest (3.2.h). The U.S. Navy requirements relating to



depainting activities include Control/Reduce Emissions from Coating, Stripping and Cleaning Operations (2.I.1.g); Control of Volatile Organic Compound and HAP Emissions (2.I.1.q); and Non-hazardous Coating System Removal (3.I.5.a). U.S. Air Force depainting requirements include Substitute for Methylene Chloride Paint Strippers (449); Decreased Waste Generation from Plastic Media, Sand, Walnut Hull and Other Blasting Depaint Operations (808); and New Paint-Stripping Methods Have to Be Identified to Reduce Hazardous Waste and Cost (814). All these requirements are considered high-ranking needs within their respective service.

As an environmentally preferred coatings-removal process, FLASHJET<sup>®</sup> eliminates the use of HAP chemicals and blasting media. The FLASHJET<sup>®</sup> process does not use any hazardous materials during the coating-removal stage, thus minimizing the potential for hazardous airborne dust and cutting the cost of paint removal.

FLASHJET<sup>®</sup> combines two depainting technologies in one process: a xenon-flashlamp and a continuous stream of recycled carbon dioxide pellets. The process also includes an effluent capture system that collects effluent ash and organic vapors. Effluent ash is captured by a series of high efficiency particulate air (HEPA) filters; organic vapors are processed through an activated charcoal tank. The process is fully automated and requires limited worker involvement.

The FLASHJET<sup>®</sup> system includes six components: the flashlamp and stripping head, the manipulator robotic arm, the computer processed cell controller, the effluent capture system, the carbon dioxide pelletizer and the flashlamp power supply. The xenon-flashlamp is the primary coatings-removal step. The xenon-flashlamp emits low-pressure xenon gas and creates a high-intensity flash that ablates the coating from the surface. Light energy generated from the xenon-flashlamp pulses four to six times per second. The amount of coating ablated is directly proportional to the amount of energy put into the system. The process can be controlled to remove as little as 0.001 inches of coating and as much as 0.004 inches of coating. This control factor can be an asset when topcoat removal is required, but the underlying primer must remain on the substrate.

The carbon dioxide pellet-blasting technology is not a direct form of pellet blasting. The continuous stream of carbon dioxide pellets has two purposes. First, it cools and cleans the substrate, keeping the substrate at an acceptable temperature while the xenon-flashlamp ablates the coating. Second, the stream keeps the flashlamp clear of any coating by "pushing" the coating away from the flashlamp and toward the effluent capture system. All carbon dioxide emitted during the process is captured from other industrial type sources, converted into liquid carbon dioxide and reused.

The effluent capture system collects all effluent ash and organic vapors generated during ablation. Effluent ash is vacuumed into the capture system, separated by size in a particle separator, and captured in a series of HEPA filters. Organic vapors are captured and processed through an activated charcoal scrub and emitted to the atmosphere with less than 5 parts per million light hydrocarbon emission.



The FLASHJET<sup>®</sup> process has several advantages over other commonly used depainting technologies. The only wastes generated are coating ash and spent HEPA filters. Compared to common media blasting and chemical paint-removal operations used at military depots, the FLASHJET<sup>®</sup> process has the potential to substantially reduce the amount of waste a facility generates.

The former McDonnell Douglas Corporation conducted lifecycle cost comparisons for the F/A-18A fighter aircraft. The estimated lifecycle cost for FLASHJET<sup>®</sup> was \$2.89 per square foot. Plastic media blasting was calculated at \$15.40 per square foot, and chemical depainting was calculated at \$33.61 per square foot. Although the FLASHJET<sup>®</sup> process has a high acquisition cost, it is offset by an attractive lifecycle cost. These costs are calculated over a 15-year period.

The process is beginning to gain acceptance within the DoD. The Air Force installed a system at the Warner-Robins Air Logistics Center in Georgia for stripping off-aircraft components. Corpus Christi Army Depot installed a system for stripping the Army UH-60 Black Hawk and the Navy SH-60 Seahawk rotary wing aircraft. The FLASHJET<sup>®</sup> system installed at the Naval Air Station-Kingsville, Texas, for the Navy's T-45 program has operated since summer 1999. All three Naval Aviation Depots have a FLASHJET<sup>®</sup> system in their facility equipment plans.

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## ACCOMPLISHMENTS AND RESULTS

FLASHJET<sup>®</sup> has undergone twelve-plus years of extensive metallic and composite substrate panel testing by various agencies, for qualification purposes. The Navy approved the process for use on metallic and composite fixed-wing aircraft. Since all the high-cycle fatigue tests have been successfully completed for aluminum substrates, approval is expected from the services for metallic substrates on rotary-wing aircraft.

The FLASHJET<sup>®</sup> Coupon Protocol Test Plan details what type of coupons were tested under what conditions. All high-cycle fatigue tests have been successfully completed and results detailed in the test reports. The high-cycle fatigue qualification testing was completed by May 2001.

The military vehicle and equipment demonstrations were completed in FY 2000. The vehicle and equipment demonstration included stripping of the hull of M113 Armored Personnel Carrier. The aircraft demonstration on an SH-60 Seahawk began on 13 October 1999 and finished 16 December 1999.

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## LIMITATIONS

The system has two major limitations. The main limitation of the FLASHJET<sup>®</sup> process is its high acquisition cost. One system now (2001) costs \$3.2 million, not including the expense of retrofitting an existing structure or constructing a new building. The other major limitation is that the system cannot access angles and tight corners due to the configuration of the stripping head; this could result in using more than one pass and increasing the xenon-flashlamp energy input, which could reduce the coating removal rate. The stripping head is approximately 15 inches wide, including the xenon-flashlamp, the carbon dioxide pellet stream nozzles, the containment shroud and the bump sensors. A secondary depainting process is needed for areas inaccessible to the stripping head. This problem, however, is commonly found with other depainting technologies. Currently the ESTCP is



funding a demonstration/validation on a series of hand held laser coating removal systems for spot coating removal. One minor limitation is that lighter colored paint is harder to strip than darker pigmented paint. Although not a large problem, it does require that the operator pay closer attention to the process, especially during the initial setup of the equipment. The operator must also pay close attention to the equipment settings to ensure that the substrate does not become overheated if additional passes are required to remove the light-colored paint.

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**FOLLOW-ON PROGRAM  
REQUIREMENTS**

Requirements for the remaining fiscal year (FY) 2002 will concentrate on getting approval of the Final final Reportreport. There remains a need to conduct FLASHJET<sup>®</sup> testing on composites materials. Several agencies have submitted requests for funding this type of work from by various sources. To date, none of these efforts have been funded. There are no plans, at this time, to pursue additional testing and validations under the ESTCP.

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**POINT OF CONTACT**

Dean Hutchins

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
DoD Environmental Security Technology Certification Program (ESTCP)  
Department of Defense Program Managers  
Anniston Army Depot, Alabama  
Aberdeen Test Center, Maryland  
Corpus Christi Army Depot, Texas  
Patuxent River Naval Air Station, Maryland  
Naval Aviation Depot – Cherry Point, North Carolina  
Warner-Robins Air Logistics Center, Georgia  
Fort Hood, Texas  
National Defense Center for Environmental Excellence  
The Boeing Company

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**PUBLICATIONS**

*Conducting Force Controlled Constant Amplitude Axial Fatigue Tests of Metallic Materials.* ASTM E466. 1997.

Briehan, David W., *Xenon Flashlamp and Carbon Dioxide Advanced Coatings Removal Prototype Development and Evaluation Program.* MDC 92B0479. McDonnell Douglas Corp. for Warner-Robins Air Logistics Center. 1992.

Bonnar, G.R., and J.R. Hollinger. *Qualification of Xenon-Flashlamp/CO<sub>2</sub> Paint Removal Procedures for Use on Douglas Commercial Aircraft Components.* 93K0296. McDonnell Douglas Corp. for Douglas Aircraft Co. 1993.

Briehan, David, and James Reilly. *Xenon-Flashlamp and Carbon Dioxide Coatings Removal Development and Evaluation – U.S. Navy Add-on Program Final Report.* MDC 93B0341. MCD Corp, for NADEP Jacksonville. 1993.

Berkel, Tom R. *Xenon Flashlamp and Carbon Dioxide Advanced Coatings Removal Development and Evaluation Program – U.S. Navy Follow-On Program.* MDA 96X0019. McD Corp. for the Naval Air Warfare Center. 1996.





➤ **PINK WATER TREATMENT TECHNOLOGY RESEARCH TASK**

Army ammunition plants produce explosives-contaminated water known as pink water. The plants meet discharge requirements by using granular activated carbon (GAC) to remove contaminants from pink water. The explosives-laden GAC – classified as a hazardous waste – is either regenerated or incinerated. Other treatment technologies are being sought to avoid the generation of this hazardous waste.

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**PURPOSE** To evaluate alternatives to GAC treatment of pink water.

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**BENEFITS** A cost-effective alternative to GAC absorption that does not generate hazardous waste when treating pink water will help Army installations meet stringent regulations pertaining to water effluent quality.

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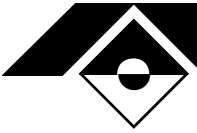
**TECHNOLOGY USERS** Army ammunition plants.

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**DESCRIPTION** Army ammunition plants perform two functions that generate a waste stream known as pink water. These functions are (1) load, assemble and pack (LAP), and (2) demilitarization of munitions. Associated housekeeping and processing operations create the wastewater stream. Typical sources are wash down and wash out of munitions and laundering workers' clothing. Pink water typically contains photochemically active trinitrotoluene (TNT). The photoreactive products color the water. Besides TNT, pink water usually contains Royal Demolition Explosive (RDX) and cyclotetramethylene (HMX). The composition of pink water varies, depending on process materials and operations. The reference value established in this work is 200 parts per million (ppm) dissolved energetics-related materials.

Army ammunition plants meet discharge requirements by using GAC to remove contaminants from pink water. The explosives-laden GAC, classified as a K045 hazardous waste, is either regenerated for reuse or incinerated for disposal. Technologies are being sought to avoid the generation of this hazardous waste, which is difficult to handle and expensive to dispose of.

Concurrent Technologies Corporation (CTC), the operating contractor of the National Defense Center for Environmental Excellence (NDCEE), under the initial Statement of Work (SOW) from the U.S. Army Environmental Center (USAEC), was tasked to identify and evaluate the technologies as Phase I of evaluating alternatives. This entailed surveying literature, assessing regulatory issues related to pink water, identifying candidate technologies, developing performance criteria and evaluation methods, selecting candidates for detailed evaluation, selecting the five best technologies based on the performance criteria, and issuing a Phase I final report. The five technologies selected were Large Aquatic Plants (Biological) Treatment, GAC Thermophilic (Biological) Process, Fenton's Chemistry Process (Advanced Oxidation Process), Electrolytic Process (Mixed Oxidants) and Fluidized Bed Bioreactor Process.



Under Phase II, CTC was tasked to perform bench-scale tests on the five technologies using pink water generated from LAP operations at McAlester Army Ammunition Plant (MCAAP), Oklahoma, and pink water generated from demilitarization activities at Milan Army Ammunition Plant (MAAP), Tennessee. This entailed identifying vendors for the selected technologies, requesting test plans and safety plans from the vendors, determining critical process parameters and evaluation criteria, demonstrating and validating the bench-scale technologies, evaluating the technologies against the performance criteria, recommending the three best technologies for the pilot-scale demonstration and issuing a Phase II final report. The three best technologies identified were the Fluidized Bed Bioreactor Process, the GAC Thermophilic (Biological) Process and the Large Aquatic Plants Treatment (phytoremediation).

Under Phase III, CTC was tasked to plan for operation of up to three technologies at two gallons per minute (gpm). This entailed developing detailed engineering specifications, submitting an outline of a test and implementation plan, submitting an outline of a demonstration and validation proposal, and issuing a Phase III final report. Due to a limitation in funding, the U.S. Army selected the granular activated carbon (GAC) Thermophilic (Biological) Process (TBP) as the pink water treatment technology that would be evaluated during the pilot scale demonstration. This technology had the best efficacy and estimated treatment cost.

USAEC wrote an SOW to direct CTC to perform Phases IV through VI. Phase IV included the design, installation and debugging of the GAC TBP demonstration plant. Activities included selecting an engineering design subcontractor, preparing a detailed design estimate, finishing the detailed design, selecting an ammunition plant demonstration location, fabricating the TBP demonstration plant, and issuing a Phase IV final report. Phase V consisted of operating and evaluating the TBP demonstration plant. Activities included operating the TBP plant for 180 days, evaluating the TBP according to the test plan and issuing a Phase V final report. Phase VI consisted of finalization and follow-through. Activities included revising operating documentation based on lessons learned in the pilot-scale demonstration(s), providing follow-on training, and providing follow-through support.

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## ACCOMPLISHMENTS AND RESULTS

The TBP has undergone testing of loading and regenerating energetics-laden GAC from 24 August 1998 through 15 March 2000 in accordance with the Pink Water Treatment Technology Test Plan for the TBP Pilot Scale Equipment (17 August 1998). The TBP was evaluated in accordance with the evaluation criteria specified in the test plan. As a result of these qualification tests completed at MLAAP, the following conclusions were reached:

- ◆ The TBP is technically sound, economically viable and environmentally safe.
- ◆ Under the optimized conditions, the TBP technology degraded over 90 percent of the nitro bodies from the loaded GAC. During loading, the discharge of nitro bodies from the regenerated GAC in the column gave slightly higher (better) percent removals of nitro bodies compared to that of loading with virgin GAC.
- ◆ The water discharged is non-toxic, according to the toxicity testing.
- ◆ The TBP's estimated cost is lower than current treatment costs for GAC, allows for the reuse of GAC from 5 to 23 times, and has an estimated 1½ to 6 year payback period.



Researchers successfully transferred the TBP technology to Iowa Army Ammunition Plant (IAAP) for loading and regenerant testing with IAAP pink water. IAAP had been experiencing some difficulty with the GAC system for the treatment of pink water at the high temperature production level. The GAC system worked well when the process was conducted at low temperatures; however, it became inefficient when the operation was used carried out at higher temperatures, which generated waste at a quicker rate—increasing disposal costs. Testing of the TBP process at IAAP demonstrated a process that would regenerate the GAC loaded with explosives. A report detailing the results of this testing was published in September 2001. Hawthorne and Crane AAPs have also expressed potential interest in the transfer of this technology.

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**POINT OF CONTACT**

Louis Kanaras

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
Concurrent Technologies Corporation  
National Defense Center for Environmental Excellence  
McAlester Army Ammunition Plant, Oklahoma  
Milan Army Ammunition Plant, Tennessee

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**PUBLICATIONS**

*Pink Water Treatment Options* (May 1995). SFIM-AEC-ETD-CR-95036.

*Pink Water Treatment Options Technical Report* (November 3, 1997). SFIM-AEC-ET-CR-99064.

*Safety/Health Plans to Build Thermophilic (Biological) Process Pilot Scale Equipment* (June 22, 1998).

*Test Plan for Thermophilic (Biological) Pilot-Scale Equipment* (August 17, 1998).

*Pilot-Scale Thermophilic (Biological) Process, Interim Test Results* (December 22, 1998).

*Pilot-Scale Thermophilic (Biological) Process, Results from 6<sup>th</sup> through 11<sup>th</sup> Loadings and Regeneration* (May 21, 1999).

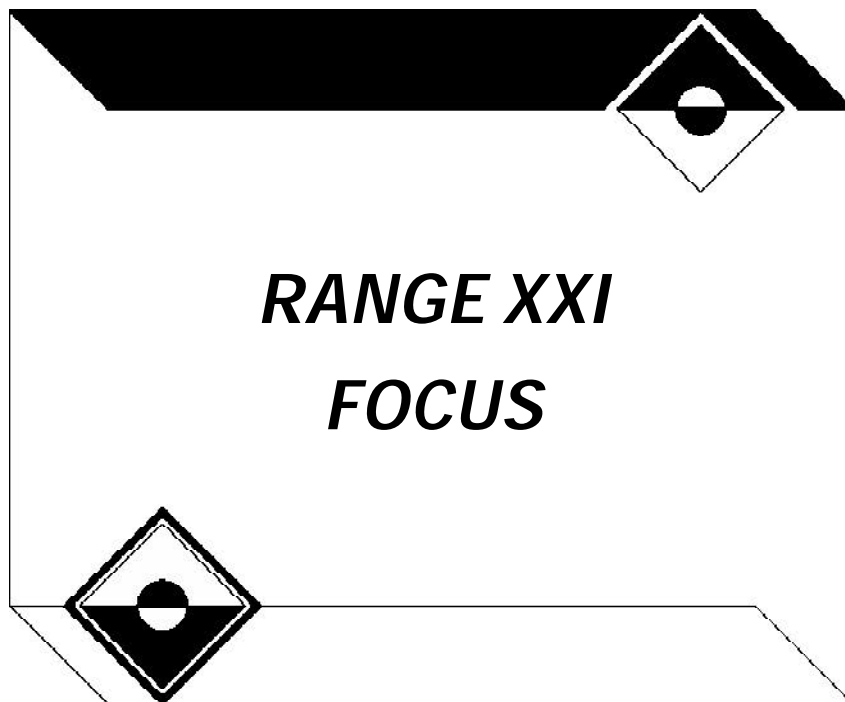
*Pilot-Scale Thermophilic (Biological) Process, Results from 12<sup>th</sup> and 13<sup>th</sup> Loadings and Regeneration* (July 21, 1999).

*Pilot-Scale Thermophilic (Biological) Process, Results from 14<sup>th</sup>, 15<sup>th</sup>, and 16<sup>th</sup> Loadings and Regeneration, Draft* (October 12, 1999).

*Thermophilic (Biological) Process System Procurement and Fabrication Guide, and Cost and Performance Report* (April 30, 2000).

*Pilot-Scale Thermophilic (Biological) Process Final Technical Report* (June 15, 2000).









## ➤ GREEN AMMUNITION (LEAD-FREE SMALL ARMS)

Millions of small arms rounds are fired annually on military ranges during training and testing activities. These projectiles contain lead, a federally listed toxic material, and may pose an environmental risk to soil, sediments, surface water and groundwater. Replacing lead in conventional projectiles with a tungsten-based core will minimize environmental compliance impacts on training and help avoid costly cleanup efforts.

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### PURPOSE

To provide the Department of Defense (DoD) with small-caliber service ammunition that will meet U.S. and NATO performance standards while eliminating lead in the projectile core.

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### BENEFITS

This program will revolutionize small-caliber ammunition. The next generation of ammunition, while benign to the environment, potentially offers enhanced lethality and functionality. Environmental restrictions on training U.S. military personnel will be minimized. Training realism and effectiveness will be greatly enhanced, while future cleanup costs may be eliminated. Furthermore, DoD will be the international leader in these technologies, and the environmental stewardship shown will enhance both public image and trust.

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### TECHNOLOGY USERS

U.S. Army Armament Research, Development and Engineering Center (ARDEC), Small Caliber Ammo Branch  
 U.S. Army Infantry Center (USAIC)  
 U.S. Army Research Laboratory (ARL)  
 Naval Surface Warfare Center-Crane (NSWC)  
 Department of Energy (DOE) Oak Ridge National Laboratory (ORNL)

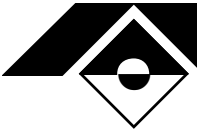
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### DESCRIPTION

Lead in soil, sediment, surface water and groundwater has been confirmed through investigations at Army, Navy, Marine Corps and Air Force small arms ranges throughout the United States and Europe. Lead uptake studies in vegetation at a Marine Corps range in Quantico, Virginia, showed lead levels as high as 23,200 parts per million. Remediation has proven to be extremely expensive. Furthermore, inspections of National Guard indoor ranges from 1986 to 1988 resulted in 812 ranges being shut down due to high levels of lead contamination, both surface and airborne. Those ranges will require costly renovations to meet Environmental Protection Agency and Occupational Safety and Health Administration standards.

About 689 million rounds of small arms ammunition (.22-caliber through .50-caliber) are fired annually during DoD training, with an additional 10 million rounds fired annually by DOE. The annual amount of heavy metal introduced into the environment from this training is approximately three million pounds.

The lead projectile cores and compounds used in primers create dust and fumes when fired, exposing shooters and range operators to dangerously high levels of airborne lead. Studies from the U.S. Army Center for Health Promotion and



Preventive Medicine (USACHPPM) show that projectiles account for 80 percent of airborne lead released on firing ranges, while the remaining 20 percent comes from primer combustion. The studies also indicate that 40 percent of inhaled lead is dissolved in the bloodstream, and 10 percent is absorbed directly by the body. Once in the body, lead is very difficult to remove.

In an attempt to address environmental concerns with DoD munitions, the Joint Service Non-Toxic Ammunition Working Group was established in 1995 by ARDEC as a multi-service cooperative forum of DoD, DOE, private industry and academia experts to investigate alternate projectiles and propellants. Other programs followed, and eventually the Green Ammunition Project was created to provide "greening" of small-caliber ammunition through re-design of ammunition components (e.g., cartridge primer) and production processes. The Small Caliber Ammunition Group within ARDEC partnered with the U.S. Army Environmental Center (USAEC) and other Joint Working Group agencies specifically to specifically replace lead cores in small arms.

In the Lead-Free Small Arms program, the focus has been elimination of the lead buildup from rounds in small arms range impact areas, which could result in noncompliance with environmental laws and regulations. In this partnership, USAEC works to secure funding and is responsible for overall program management. The Small Caliber Ammunition Group within ARDEC is responsible for program execution for the efforts to eliminate lead from projectile cores. Funded programs consist of replacement of lead cores for the 5.56- and 7.62-millimeter (mm) projectiles, elimination of a lead disc in the aft end of the 50-caliber projectile, and replacement of the lead bullet for the 9-mm projectile.

These next-generation small arms projectiles rely on innovative materials to reproduce and improve upon the physical, ballistic and mechanical properties of lead. Composite materials, such as metal powders (tungsten) in nylon or high-density metal particulates (tungsten) bonded with light metals (tin), are being developed as the nontoxic replacements for lead.

Of primary concern at outdoor ranges is the introduction and dispersion of tungsten throughout the environment. Development of the toxicity and environmental recovery information to support recycling or closed-loop use of the materials, and data on environmental effects has been determined. Leaching, environmental corrosion and biological uptake tests have been performed to fully define stability and mobility characteristics. Study results are being used to provide guidance for projectile formulation such that all materials will be stable and recoverable. Projectile design, constituent materials and processing will be optimized to support the maximum recovery and assure insure that this next generation of projectile materials can be recycled. USAEC will specify recovery and recycle methods and provide for the pilot-scale demonstration. Adequate information regarding the use, release and mobility of the high-density constituents under consideration, specifically tungsten, is considered crucial for acceptance.

Demonstrating the producibility of the lead-free projectile is as critical as the performance demonstrations. If the items cannot be produced in a cost-effective, environmentally compliant fashion, the technology will fail. Lake City Army Ammunition Plant (LCAAP) in Missouri is the Army's principal supplier of





small-caliber ammunition. The producibility testing of the proposed nontoxic projectile is being performed at LCAAP. Additionally, other environmental issues regarding production methods, machinery and support materials for small-caliber ammunition manufacture will be addressed.

Results from the producibility testing will be used to minimize production costs and provide feedback to the projectile and primer designers. Production rates of 1,200 items per minute require special consideration in item design and manufacture. Performing producibility tests will assure that item unit-costs stay within 10 percent of current ammunition production costs.

In the initial Phase phase of the program, the USAEC provided funding for qualification tests and type classification of the new 5.56-mm ball cartridge for Armywide implementation. At the start of Phase II, the composite materials identified in Phase I were refined. Approximately 100,000 rounds of the successful candidates from Phase I (i.e., tungsten/nylon and tungsten/tin) were purchased from Texas Research Institute and Powell River Laboratories. A task order contract was prepared for LCAAP to assemble and load M855 cartridges using the composite projectiles. Cartridges from each lot were subjected to standard production verification testing to ensure their safety and performance. All cartridges were then shipped to the NSWC in Crane, Indiana, for qualification testing.

Qualification test requirements and ammunition quantities were finalized. Tests not conducted during Phase I that had the highest likelihood of revealing projectile-related deficiencies were conducted first. Some of these tests included environmental conditioning (hot and cold temperature cycling), rough handling and barrel erosion. The remainder of the testing included, but was not limited to, electronic pressure, velocity and action time, dispersion and penetration. Two candidates meet all requirements, and both were determined to be qualified alternate materials.

During Phase III, the technology is being transitioned to the 7.62-mm and the 9-mm projectiles, and demonstration and /testing of those configurations will be performed. Concurrent with the manufacture and testing activities, a corrosion and lifecycle cost analysis will be performed for all three calibers. This effort will examine product cost from raw material processing through manufacture, use and eventual disposal or recycling.

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## ACCOMPLISHMENTS AND RESULTS

During Phase I, USAEC and ARDEC demonstrated the viability of seven nondevelopmental item formulations to replace lead in the 5.56-mm ball projectiles. Composite materials tested during Phase I consisted of tungsten bonded with light metals (i.e., tin and zinc) or synthetics (i.e., nylon). Composites were subjected to a high-speed assembly and loading process to produce net shape cores with physical properties similar to lead. Projectiles underwent ballistics performance testing for dispersion, penetration, electronic pressure and velocity and action time. Phase I isolated two candidates suitable for replacing the current 5.56-mm ball service round. Toxicity studies on tungsten were completed and analyzed at ORNL and USACHPPM.



The final report of the demonstration of lead-free alternatives for 5.56-mm ball ammunition was submitted to USAEC in February 1997. Both configurations advanced through Phase II into production. At present, a 50-million-round tungsten/nylon 5.56-mm (ball) core production lot is currently being manufactured, and the tungsten/tin (ball) core has been qualified for limited production.

Preliminary designs for the 5.56-mm tracer and the 7.62-mm ball and tracer cores have been completed. A core Demonstration demonstration Plan plan has been developed and tentatively approved by the Environmental Security Technology Certification Program (ESTCP). Lots of tungsten-nylon demonstration cores in quantities of 5000 are being produced for evaluation while equipment required to manufacture the tungsten/tin cores is being procured. The 50-caliber demonstration program has been completed and the Engineering Change Proposal (ECP) accepted into production. Additionally, the 9-mm demonstration has been completed and analysis of the data is underway.

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**FOLLOW-ON PROGRAM REQUIREMENTS**

- ◆ Complete Phase III (transition the technology to other calibers).
- ◆ Evaluate tungsten recycle

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**POINT OF CONTACT**

James G. Heffinger, Jr.

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
U.S. Army Armament Research, Development and Engineering Center  
Lake City Army Ammunition Plant, Missouri  
Oak Ridge National Laboratory  
Naval Surface Warfare Center, Crane, Indiana  
Naval Surface Warfare Center, Indian Head, Maryland

➤ **CHANGING DYES IN SMOKES**

Regulatory enforcement of environmental laws and regulations continues to expand with regard to munitions production and military range operations. A particularly rapid trend has developed about increased accountability of the Department of Defense (DoD) for the emissions from the use of munitions items during training and testing operations.

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**PURPOSE**

In 1997, the need to quantify the emissions resulting from munitions use, and to assess the risk to human health and the environment from these emissions, was identified as a critical issue for the U.S. Army and the other services. Environmental Protection Agency (EPA) Region I requested information on the emissions and residues from the use of munitions at the Massachusetts Military Reservation (MMR). DoD was unable to provide the requested data and thus could not present any valid assessment of the impacts from the use of munitions there. Since that time, additional data requirements, such as Emergency Planning



and Community Right-to-Know Act-Toxic Release Inventory (EPCRA-TRI) reporting have evolved.

In September 1997, the Chief of Staff of the Army directed the Assistant Chief of Staff for Installation Management (ACSIM) to establish a General Officer Steering committee to address the implications of the restrictions on operations at MMR. The ACSIM directed and funded the U.S. Army Environmental Center (USAEC) to gather emissions data. The USAEC has developed a comprehensive program to identify the emissions resulting from range operations that involve weapons firing, smoke and pyrotechnic devices, and exploding ordnance, and to assess the environmental and health hazard impacts resulting from their use. In the execution of that program, it was identified that two of the colored signal smoke grenades and one of the smoke pots contain and emit toxic and carcinogenic dyes in significant quantities. These signaling items are critical to training operations and provide a method to immediately cease operations in the event that safety issues are identified. These dyes and smokes may present a risk to the soldier, any nearby receptors, and to the production and test personnel as well. It is in the best interest of the Army and DoD to demonstrate and implement a material substitution for the dyes and smokes in these specific munitions items.

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**BENEFITS**

The substitution of dyes in the smoke grenades and the HC smoke pots will complete efforts for the elimination of carcinogenic materials from the signaling and smoke devices. This will provide reduced risk to soldiers, the environment and surrounding communities. In addition, this will reduce the potential for restricted operations and for fines and penalties associated with the impacts of these items. Training realism will be enhanced and maintained due to the lessening of restrictions. This next generation of colored smokes, while impacting less on the environment, will also provide an enhanced operational capability to the soldier.

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**TECHNOLOGY USERS**

Soldiers  
Installations  
Police  
Department of Transportation

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**DESCRIPTION**

Several alternative materials have been identified, but funding is required to validate the functional and operational capabilities of these items with the alternative (less toxic) dye materials prior to their implementation.

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**ACCOMPLISHMENTS  
AND RESULTS**

As of yet, the project is in the planning stage. It is anticipated that the new smoke grenades will be manufactured in calendar year 2002.

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**LIMITATIONS**

The new smoke grenades must meet military standard criteria. To complete the transition, the new smoke formulations must meet Soldiers Observer and Maintainer Test and Evaluation requirements. This requirement includes a color comparison, part of the Production Validation Test (PVT). The color comparison



includes soldiers testing the items on the ground as well as helicopters flying over to ensure the color is accurate from the sky. The actual PVT is a testing of the item that was produced outside the normal line type production. After completion of the PVT, an Environmental Fate Assessment will occur. Upon completion of the environmental testing, an Inhalation and Toxicology testing or assessment occurs. After all of these have been completed, the Material Change Approval is issued. Upon the change in formulation, a phased-in production occurs. The first article states a large sample of the items is to be tested to ensure they can be made by line operators and function as intended. After this final testing, the material is released for full-scale production and use.

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**POINT OF CONTACT**

Tamera L. Rush

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**PROGRAM PARTNERS**

Environmental Security Technology Certification Program  
West Deseret Test Center, Dugway Proving Ground  
Pine Bluff Arsenal  
Edgewood Chemical and Biological Center  
Environmental Protection Agency

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**PUBLICATIONS**

Planned publications are for Production Quality Testing and Environmental Design Tests.



## ► UNEXPLODED ORDNANCE (UXO) CORROSION

Testing and training operations using exploding ordnance continue to play a key role in maintaining the readiness of the warfighter. Roughly 3.5 percent of the rounds used in these operations malfunction, resulting in unexploded ordnance (UXO). Many of these UXO contain high explosives (HE). UXO exists at impact areas on the surface and buried in soil, in wetlands sediment and in water, under both aerobic and anaerobic conditions. Data on the condition of existing UXO and its impacts on the environment have not been collected or evaluated. Additionally, factors that may affect the condition of UXO (such as munition type, soil type, aqueous conditions and pH) have not been evaluated. This study evaluates the rate and mode of UXO corrosion. It will also collect soil explosives concentrations beneath a small number of ordnance or five to six ranges.

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### **PURPOSE**

Provide the U.S. Army with a tool to assess the site-specific years to perforation of casings for unexploded ordnance (UXO), and evaluate under what conditions, if any, UXO might place explosives into soils on ranges.

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### **BENEFITS**

This project will enable installation range managers to evaluate the potential risk from UXO corrosion and release of munitions-related compounds on their installations. We are developing a user-friendly computer tool that provides the number of years to perforation for a user-specified thickness of metal. This computer tool can be used as a program management aid, giving the range manager information to manage the need and timing for range maintenance. Environmental restrictions on training U.S. military personnel will be minimized. Future cleanup costs may be reduced. Furthermore, the environmental stewardship observed will enhance both public image and trust.

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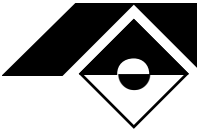
### **TECHNOLOGY USERS**

U.S. Army Installations  
U.S. Army Research Laboratory  
U.S. Army Corps of Engineers  
Risk Assessment Community

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### **DESCRIPTION**

The Army has a growing need to respond to regulatory questions about the environmental impact of UXO in and around firing ranges. As a result, the University of Louisiana at Lafayette, Praxis Environmental Technologies, the Naval Research Laboratory, and the U.S. Army Corp of Engineers in Huntsville, Alabama, under the direction of the U.S. Army Environmental Center, has established a program to address these issues. The Strategic Environmental Research and Development Program fund the project, in part. The data to be gathered for this program provide information on the likelihood of UXO to degrade to the point of perforation of metal casings. This work addresses if and how conventional UXO on military test ranges corrodes over time and provides the parameters, assumptions and constraints of the modeling techniques being used in the development of this UXO Corrosion Model. The personal computer tool has three models that estimate the time to failure (or perforation) for UXO.



Two of these are existing models (off-the-shelf), originally intended not for UXO, but for other steel structures in soil. The third model was developed based upon empirical data from pit depths from soil-borne UXO. Future efforts will involve using first principles and literature-reported rates of steel corrosion in soils, and UXO pit depths from a variety of soil and climate types to revamp the 1999 UXO version of the UXO corrosion empirical algorithm. Corrosion modeling based on soil type, and any corrosion by-products, will be performed using techniques under development at the University of Louisiana at Lafayette. The results of this modeling effort will provide input (time to perforation) in for future range risk assessments.

Initial efforts encompassed an extensive data search, data evaluation, development of test methodology, objectives and data quality standards. The focus of this effort was to perform an extensive data search, evaluate the available data for adequacy, quantitatively analyze the data, and document findings. Seven UXO were also sampled and used to create an empirical algorithm in a personal computer format. Ongoing work will gather additional UXO corrosion data (200 UXO) from five or six sites where the UXO age is well constrained and over a variety of soil/environmental conditions that may influence corrosion rates. The data generated will support the U.S. Army and Army installations in assessing the environmental impact of weapons firing as a part of testing and training operations.

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**ACCOMPLISHMENTS  
AND RESULTS**

Initial efforts developed a low fidelity model. The final report for the initial effort will be concluded in February 2002. Along with the report will be a Corrosion Model and user's manual. This tool may be used by installation range managers to assess the time to perforation on their ranges.

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**FOLLOW-ON PROGRAM  
REQUIREMENTS**

- ◆ Complete initial effort: write reports.
- ◆ Begin follow-on data collection effort:
  1. Write program plan.
  2. Write Sampling Protocol for UXO on ranges.
  3. Collect data from a variety of ranges.
  4. Revise model and write final report with basis for revised model.

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**POINT OF CONTACT**

Bonnie Packer

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
The Strategic Environmental Research and Development Program (SERDP)  
Praxis Environmental Technologies  
The U.S. Army Engineer Research and Development Center (ERDC)  
Environmental Laboratory and Cold Regions Research and Engineering Center  
Louisiana State University-Lafayette, Corrosion Research Center  
The Naval Research Laboratory  
U.S. Army Corp of Engineers, Huntsville Alabama  
The U.S. Center for Health Promotion and Preventative Medicine  
Cedric Adams and Associates



➤ **UXO TECHNOLOGY DEMONSTRATION PROGRAM**

The Department of Defense needs advanced methods to detect, locate, identify, neutralize, recover and dispose of unexploded ordnance (UXO). The UXO Technology Demonstration Program, conducted at Jefferson Proving Ground, Indiana, has established a framework to better understand and assess UXO technologies. In addition, the experience gained during these endeavors will be applied at the Environmental Security Technology Certification Program-funded UXO standardized demonstration sites.

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**PURPOSE** To evaluate, establish and advance UXO technology performance.

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**BENEFITS** This program has created a framework for the evaluation of UXO technology. Baseline technology performance has been established, and technology capabilities and limitations have been assessed. Technology users are better able to select the optimum technology or system for their needs. Private industry has benefited from program feedback, and participants are better able to improve their systems.

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**TECHNOLOGY USERS** Military installations with sites that contain UXO.

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**DESCRIPTION** Congress mandated the UXO Technology Demonstration Program. More than 60 technology demonstrations of UXO characterization and remediation technologies were conducted. Phase I, Phase II and Phase III were conducted in 1994, 1995 and 1996 at Jefferson Proving Ground in Madison, Indiana. The demonstrations were performed on a controlled test site containing a known baseline of emplaced, inert ordnance. Additional technology demonstrations were conducted during 1995 at five U.S. sites that contained live ordnance.

For each phase of the demonstration program, companies and government agencies were given the opportunity to demonstrate their system capabilities. Details of the multiphase demonstration programs were published in reports.

Overall technology detection rates have improved since the initial Phase I demonstration program in 1994. Phase III results show that state-of-the-art technology can detect a substantial portion of emplaced ordnance (five vendors were capable of detecting over 90 percent of the emplaced targets). However, significant technology limitations exist. Along with the improved ability to detect ordnance, there has been a significant increase in the number of false alarms. The Phase IV effort capitalized on previous UXO technological investments by focusing on target discrimination and the reduction of false-alarm rates. This effort provided the government with state-of-the-art technology for target discrimination capabilities.

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**ACCOMPLISHMENTS AND RESULTS** Results from this program have been used across the U.S. to aid in the selection and use of companies, systems and sensors for UXO characterization and restoration efforts.



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**FOLLOW-ON PROGRAM  
REQUIREMENTS**

- ◆ Technology enhancements
- ◆ Technology demonstrations.
- ◆ Evaluation and reporting.
- ◆ Technology transfer.
- ◆ Identification of support to continue demonstration activities.

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**POINT OF CONTACT**

George Robitaille

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
Naval Explosive Ordnance Disposal Technology Division  
U.S. Army Corps of Engineers-ERDC

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**PUBLICATIONS**

*Unexploded Ordnance Advanced Technology Demonstration Program at Jefferson Proving Ground (Phase I).* December 1994.

*Evaluation of Individual Demonstrator Performance at the Unexploded Ordnance Advanced Technology Demonstration Program at Jefferson Proving Ground (Phase I).* March 1995.

*Unexploded Ordnance Advanced Technology Demonstration Program at Jefferson Proving Ground (Phase II).* June 1996.

*Live Site Unexploded Ordnance Advanced Technology Demonstration Program.* June 1996.

*Unexploded Ordnance Technology Demonstration Program at Jefferson Proving Ground (Phase III).* April 1997.

The Phase IV Report is available on the U.S. Army Environmental Center Web site: <http://aec.army.mil>.

➤ **LOW-COST HOT GAS DECONTAMINATION OF  
EXPLOSIVES-CONTAMINATED FIRING RANGE SCRAP**

The Department of Defense (DoD) has numerous training, target, bombing, and firing ranges at active installations, Formerly Used Defense Sites (FUDS) and Base Realignment and Closure (BRAC) sites that have accumulated a substantial amount of contaminated scrap metal. Range sweeps generate piles of high-value recyclable scrap metal. Contrary to popular belief, many of these items still contain explosives residues after detonation. Explosive incidents involving scrap metal from training and firing ranges have occurred over the years.

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**PURPOSE**

Use hot gas technology to achieve an analytically clean level (5X) for explosives-contaminated material by thermally desorbing and destroying the explosives.



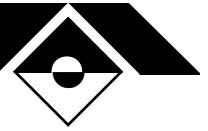


<b>BENEFITS</b>	Hot gas technology has been demonstrated in the past as an effective technology for decontaminating explosives-contaminated materials. Application of this technology was limited to fixed facilities that were effective but expensive to operate. This application of the technology takes the decontamination process to the field where the scrap is located and decontaminates the scrap in place at a much cheaper price than a fixed facility.
<b>TECHNOLOGY USERS</b>	All DoD installations, BRAC sites and FUDS sites can use this technology. The technology can be applied by installation personnel or can be contracted out.
<b>DESCRIPTION</b>	Hot gas technology is a proven technology that will achieve an analytically clean level (5X) for explosives-contaminated material by thermally desorbing and destroying the explosives. All materials and equipment used in this process are off-the-shelf and readily available. Application of this process to piles of contaminated range scrap involves placing thermocouples in the pile, covering the pile with an insulating blanket, connecting a gas burner to the pile, heating the pile until all of the thermocouples reach the set temperature, and holding the temperature for a set period of time, usually four to six hours.
<b>ACCOMPLISHMENTS AND RESULTS</b>	The demonstration site has been selected, regulatory approval has been received, the demonstration plan has been prepared, equipment has been ordered and installed, the scrap has been selected, and six tests have been conducted, with better than anticipated results.
<b>LIMITATIONS</b>	This process cannot be used on unexploded ordnance or other items that are still explosively configured in any way. It is not intended for use on combustible materials.
<b>FOLLOW-ON PROGRAM REQUIREMENTS</b>	All reports and manuals are scheduled for completion in March 2002. Technology transfer to the services and interested users will be accomplished during 2002.
<b>POINT OF CONTACT</b>	Wayne E. Sisk
<b>PROGRAM PARTNERS</b>	U.S. Army Environmental Center Naval Ordnance Center, Indianhead Aberdeen Test Center Parsons Engineering Science
<b>PUBLICATIONS</b>	<i>Design Guidance Manual for Low-Cost Disposable Hot Gas Decontamination System for Explosives-Contaminated Equipment and Facilities.</i> November 1998. Parsons Engineering Science. SFIM-AEC-ET-CR-98046.



*Demonstration Results of Hot Gas Decontamination for Explosives at Hawthorne Army Depot, Nevada.* September 1995. Tennessee Valley Authority Environmental Research Center. SFIM-AEC-ET-CR-95031.

*Hot Gas Decontamination of Explosives-Contaminated Items Process and Facility Conceptual Design.* January 1995. Tennessee Valley Authority Environmental Research Center. SFIM-AEC-ET-CR-94118.



➤ **SHOCK-ABSORBING CONCRETE PERFORMANCE AND RECYCLING DEMONSTRATION**

Recovering lead and other bullet fragments from conventional soil berms is often difficult. As a result, lead and other heavy metals may leach into groundwater, potentially resulting in a remediation effort. Bullet traps constructed from shock-absorbing concrete (SACON) will retain bullets and reduce leaching while providing an easy-to-recycle berm material.

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**PURPOSE**

To assess the use of SACON to reduce the potential of off-site migration of lead and other heavy metals.

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**BENEFITS**

SACON may provide a means to recycle projectiles and prevent buildup of heavy metals in range soils. SACON could also mitigate the excessive soil erosion experienced on outdoor ranges caused by bullet impacts. Erosion control and soil stabilization would help prevent migration of heavy metals off the range, and alleviate the recurring costs of land rehabilitation on the ranges. In addition, SACON may reduce or eliminate safety problems caused by ricochets of natural or other materials.

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**TECHNOLOGY USERS**

The Army – primarily Forces Command and Training and Doctrine Command installations – as well as the National Guard, Navy, Marine Corps, Air Force and Coast Guard.

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**DESCRIPTION**

Numerous Department of Defense small arms ranges contain lead and other metals in soils. In some cases, those inorganic materials may “migrate” to surface water or groundwater. The Army operates approximately 1,400 outdoor small arms ranges in the continental United States while the Navy (including Marine Ranges) and the Air Force run approximately 270 and 200 outdoor small arms ranges, respectively. The U.S. Army Environmental Center (USAEC), U.S. Army Training Support Center and U.S. Army Engineer Research and Development Center-Waterways Experiment Station seek ways to reduce the potential of off-site migration of lead and other heavy metals.

SACON has been used as a bullet-stopping material since the 1980s. It has been extensively field tested with a variety of small arms, including military and civilian automatic and semi-automatic weapons. The Army and other federal and state agencies have fabricated “training villages” from SACON. However, SACON has not been demonstrated as a berm material on conventional small arms ranges.

SACON can be used to build safe, durable, low-maintenance barriers that can hold spent bullets in a low-permeability, alkaline matrix that will minimize escape of potentially harmful metals into surrounding soil or groundwater. After use, the SACON bullet traps can be recycled. The SACON is crushed and the bullet fragments separated from the crushed material. The aggregate developed from



the crushed SACON can be used to recast blocks in a new foamed concrete mixture. The bullet fragments can be recycled.

Demonstration objectives focused on identifying and validating the performance, cost, safety, logistics, training realism and recycling aspects of the SACON bullet trap material. Field demonstration of SACON was conducted at the United States Military Academy in West Point, New York, from April through November 1997 and at Fort Knox, Kentucky, from March 1997 through January 1998. SACON recycling was demonstrated at Engineer Research and Development Center, Vicksburg Pvt, in October 1997. Accelerated durability and ricochet testing was conducted at U.S. Army Aberdeen Test Center in March 1998.

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**ACCOMPLISHMENTS  
AND RESULTS**

Field demonstrations were completed in March 1998. A final technical report was issued in August 1999, and a Cost and Performance Report was completed. A summary of performance results follows:

SACON does provide range managers with a means of effectively capturing and containing lead on small arms ranges. SACON offers significant benefits in comparison to current Commercial Off-the-Shelf (COTS) technologies. It exhibits an ability to inhibit the leaching of lead corrosion products. Other COTS bullet traps and soil berms lack this lead stabilization capability. The waste generated from the use of SACON is not classified as a hazardous waste and can be disposed of as a solid waste. SACON is not flammable and can be formed in any shape, making it adaptable to more range applications than standard COTS technologies. However, like all bullet traps, SACON is an expensive means of mitigating the risk of lead transport from ranges and should be considered only as a last resort for keeping ranges environmentally compliant. Other methods of reducing lead transport risk should be investigated prior to installing any bullet trap technology. New methods of stabilizing the lead on the range and mitigating physical lead transport in storm water runoff are being developed and may provide more cost-effective means of reducing lead transport risk and bioavailability.

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**LIMITATIONS**

Use of SACON to capture rounds may result in:

- ◆ Increased maintenance costs for ranges;
- ◆ Increased construction costs for new or refurbished ranges;
- ◆ Reduced range use flexibility (SACON must be designed for specific calibers of ammunition).

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**FOLLOW-ON PROGRAM  
REQUIREMENTS**

- ◆ Disseminate the demonstration results through articles.

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**POINT OF CONTACT**

Kimberly Watts

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
Combat Training Support Directorate, Deputy Chief of Staff-Training,  
Training and Doctrine Command  
U.S. Army Engineer Research and Development Center  
-Waterways Experiment Station



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**PUBLICATIONS**

U.S. Military Academy, New York  
Fort Knox, Kentucky  
Environmental Security Technology Certification Program  
U.S. Army Aberdeen Test Center

Management of Spent Bullets and Bullet Debris on Training Ranges.”  
Presentation for the American Defense Preparedness Association (ADPA)  
1997 Waste Management Conference.

“Chemical Containment of Heavy Metals from Bullet Debris in Shock-Absorbing  
Concrete (SACON) Bullet Barriers.”  
Paper presented at the 23rd ADPA Environmental Symposium.

“Design of Modular Bullet Trapping Units Using Shock-Absorbing Concrete  
(SACON).” Paper presented at the 1997 Tri-Service Environmental Workshop.

*Final Report, Demonstration of Shock-Absorbing Concrete (SACON) Bullet Trap  
Technology.* August 1999. SFIM-AEC-ET-CR-99017.

**SMALL ARMS RANGE BULLET TRAP DEMONSTRATIONS**

Lead from bullets fired on small arms ranges may contaminate groundwater and soil. Such lead contamination could lead to range closure and long-term cleanup costs. Capturing the bullets will prevent the lead from entering the environment. The use of bullet traps on small arms ranges may prevent pollution and result in greater range availability for training and environmental protection.

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**PURPOSE**

To reduce the potential off-site migration of lead and other heavy metals, to reduce the impacts on the environment, and to promote training readiness through pollution prevention methods that reduce environmental compliance impacts.

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**BENEFITS**

Bullet traps may provide a means to recycle projectiles and prevent contamination of ranges and the surrounding environment. Bullet traps would also mitigate excessive soil erosion on outdoor ranges caused by the impact of the projectiles. Erosion control and soil stabilization on the ranges would help prevent the off-range migration of heavy-metal contaminants.

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**TECHNOLOGY USERS**

Army and Department of Defense installations with small arms ranges. There may also be civilian applications.

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**DESCRIPTION**

The Army operates approximately 1,400 outdoor small arms ranges in the continental United States; the Navy runs approximately 270 outdoor small arms ranges (including Marine ranges), and the Air Force operates approximately



200 outdoor small arms ranges.

Future regulatory focus may restrict testing and training activities and force the closure of valuable small arms range facilities unless methods are implemented to capture and recycle projectile material and prevent contamination of the range and the surrounding environment. Bullets from small arms are primarily lead, listed as a toxic material under the federal Resource Conservation and Recovery Act (RCRA). Once in soil, bullets may corrode, and the lead may enter groundwater or surface water, resulting in a potential violation of RCRA or other laws. Cleanup of water contaminated with lead is costly, and contamination may result in range closures or restricted use.

Bullet traps can reduce the amount of lead and other metal compounds that end up in soil. Use of bullet traps is presently limited to only a handful of military installations and primarily confined to indoor ranges. This project assesses the performance capabilities of three commercially available bullet traps for use at outdoor military ranges.

Techniques that limit the volume of soil containing heavy metals at small arms ranges also will limit cleanup costs and prevent regulatory restrictions of testing and training activities at active sites. Bullet traps that capture and contain projectiles for recycling will limit or possibly prevent soil contamination on training sites.

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#### **ACCOMPLISHMENTS AND RESULTS**

Accelerated testing was completed on three commercially available bullet traps. The following types of traps were tested in a 25-meter range backstop scenario: composite rubber block trap; granular (or shredded) rubber trap; and steel decelerator-type trap.

The consensus is that the bullet traps do not meet their manufacturers' performance claims. Problems ranged from ill-defined usage limitations to lead-dust containment and exposure concerns. A report documenting the traps' performance, environmental benefits and cost analyses is available.

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#### **LIMITATIONS**

Use of bullet traps to capture lead may result in:

- ◆ Increased maintenance costs for ranges;
- ◆ Increased construction costs for new or refurbished ranges;
- ◆ Reduced training realism (in some cases);
- ◆ Reduced range use flexibility (some bullets or weapons might damage the traps);
- ◆ Increased environmental and personnel exposure risks (if the selected trap is not suited for the type of ammunition used on the range).

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#### **FOLLOW-ON PROGRAM REQUIREMENTS**

Publicize the demonstration results through articles.

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#### **POINT OF CONTACT**

Kimberly Watts



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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
U.S. Army Training Support Center  
U.S. Army Aberdeen Test Center

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**PUBLICATIONS**

*Final Report, Bullet Trap Feasibility Assessment and Implementation Plan, Technology Identification Report.* March 1996. SFIM-AEC-ET-CR-96005.

*Final Report, Bullet Trap Feasibility Assessment and Implementation Plan, Evaluation Criteria Report.* April 1996. SFIM-AEC-ET-CR-96142.

*Final Report, Bullet Trap Feasibility Assessment.* December 1996. SFIM-AEC-ET-CR-96195.

*Final Report, Bullet Trap User's Guide.* December 1996. SFIM-AEC-ET-CR-96201.

➤ **ADVANCED SMALL ARMS RANGE GUIDANCE DOCUMENT**

Metals such as zinc, copper and lead that exist on small arms ranges can migrate from the range to adjacent water sources and pose a human health risk. Lead is of most concern because of the high quantities that accumulate on the range and its ability to persist in the environment. To continue operations of these ranges, the Army must obtain information on containing metals on the range and making this information accessible to range managers.

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**PURPOSE**

To develop a range guidance document that will allow range managers the ability to accurately determine if there is a risk potential of lead migration on the installation's ranges and a step-by-step solution process for containing lead on the range.

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**BENEFITS**

Continue for the operation, integrity, safety and serviceability of small arms ranges while protecting human health and the environment.

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**TECHNOLOGY USERS**

Installation range managers.

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**DESCRIPTION**

A draft guidance manual will be developed that will include a discussion of lead mobility on small-arms ranges; regulatory and logistical drivers for improved range management practices; lead mobility and erosion assessment methodology, technology identification and selection methodology; technology performance assessment methods; technology economic cost analysis guidance; potential funding sources for range environmental improvements; and technology vendor/ source information.

An installation will be selected to conduct the demonstration, and a suitable range site will be chosen for validation of the manual contents based on range environmental and use criteria. The methods identified in the draft *Guidance*



*Manual and Demonstration Plan* will be used to characterize the lead migration and soil erosion from the site, and an assessment will be made on the potential environmental impact resulting from the lead migration.

A modification of the range site will be conducted with appropriate lead migration and soil erosion methods based on the results of the site characterization and the guidance provided in the draft guidance manual. Post range modification monitoring will continue for a minimum of one year. Monitoring is expected to consist of monthly field inspections to gather information from automated monitoring equipment and semi-annual sampling to monitor lead distribution on the range.

The draft guidance manual will be revised as determined necessary following the field demonstration. The final methodology will be formatted into tools that are useful to the range manager, such as a field worksheet and guidance key. These tools will be incorporated into the design *Guidance and Maintenance Methods Manual*.

The Aberdeen Test Center is conducting this project.

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**ACCOMPLISHMENTS  
AND RESULTS**

The program plan was completed and the assessment portion of the document was developed. Fort Jackson, South Carolina, was selected as the installation on which to conduct the demonstration.

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**FOLLOW-ON PROGRAM  
REQUIREMENTS**

- ◆ Collect data from Fort Jackson.
- ◆ Review data and select range sites for the demonstration.
- ◆ Determine positions to monitor for sediment movement and lead deposits.
- ◆ Determine locations and methods of ground water sampling.
- ◆ Revise and correct Draft Guidance Manual as deemed necessary.

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**POINT OF CONTACT**

Kimberly Watts

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
Aberdeen Test Center  
Fort Jackson, South Carolina





## ➤ VEGETATION WEAR TOLERANCE

Erosion can affect the quality of training sites and the environment on Army installations. Revegetating eroded areas with species able to tolerate heavy vehicle and troop traffic will reduce erosion, keep lands open for training and maneuvers, and save time and money.

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### PURPOSE

To determine which vegetative species are the most tolerant to wear from troop and vehicle traffic on individual installations within a climatic region.

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### BENEFITS

Revegetating eroded areas with species able to tolerate heavy vehicle and troop traffic will reduce erosion, keep lands open to training and maneuvers and save time and funds.

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### TECHNOLOGY USERS

Installation range and natural resource managers.

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### DESCRIPTION

Demonstrations using vegetation thought to best reclaim eroding land and withstand wear from troops and vehicles will be conducted at three installations within a regional climatic area, on two or three dominant soil types.

After selecting the region and installation for the initial demonstration, researchers will select best-known species for use by installation and climatic region (including soils). They will design a test and demonstration project that can be used at all sites for statistical analysis and evaluation. They will then select specific sites on the installations and begin the demonstration.

Researchers will monitor the demonstrations for three to four years. The demonstrations will involve controlled troop and vehicle traffic, submitting the plants to diverse levels of wear. Based on the test results, certain species will be recommended for installation and regional use. The species may be installation-specific to one or more soils, or may be adaptable to all installations and soils within the climatic region. Information on these species will be available on the VegSpec computer program, so natural resource and range managers can easily identify and select the plants best suited for their revegetation needs.

Researchers are conducting this demonstration in cooperation with the Natural Resources Conservation Service (NRCS).

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### ACCOMPLISHMENTS AND RESULTS

Poor initial stands of selected vegetation and an unmanageable stand of weeds caused the bottomland site to be dropped from evaluation. Decision-makers maintained that the time involved in reestablishing the site would leave no time for evaluating it.

Controlled traffic or access was begun on the remaining sites at a low rate because of the extended drought.



The disturbed upland lawn (barracks area with extensive foot traffic) experienced generally good establishment after some replanting. Three varieties show promise despite the drought.

The disturbed upland lawn (with tire and track traffic) had some difficulty establishing because of the drought and poor soil conditions. Researchers halved planned traffic on this area to maintain the vegetation. A number of accessions thrived despite the dry weather and vehicle traffic.

The wooded upland area (bivouac area) was the best established site; it was shady and little used.

The disturbed upland area (small arms range), though harsh and poorly established, had three accessions that show promise. Adding to the stress of the site, parts of it were bladed to smooth out the bullet furrows. This unplanned blading defeated the purpose of the trial. Sufficient plots may remain to continue evaluations.

The project has been completed in the field. Data are being summarized, and a technical report is being formalized for publication in 2001. Early tabulations indicate that there is a wide tolerance to wear by various species with native selections in some cases out-competing introduced selections in the barracks, disturbed upland and small arms range.

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**FOLLOW-ON PROGRAM  
REQUIREMENTS**

- ◆ Review installations and select demonstration sites.
- ◆ Initiate project on all sites by preparing them for planting.
- ◆ Plant projects on all installations.
- ◆ Review all sites for stands and replant if necessary.
- ◆ Monitor project; make sure vehicle and foot traffic is applied according to the project plan.
- ◆ Record results, summarize data, prepare technical report and publish results.

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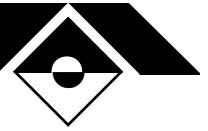
**POINT OF CONTACT**

Kimberly Watts

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
Natural Resources Conservation Service  
Fort Leonard Wood, Missouri



➤ **ORDNANCE EMISSIONS CHARACTERIZATION PROGRAM**

Military installations need to characterize the emissions generated by munitions during training and testing activities. The Ordnance Emissions Characterization Program will provide the Army and Defense Department with data to help them assess the environmental impacts from munitions use, as well as build various models and health and risk assessments.

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**PURPOSE**

- ◆ To obtain data and identify models that quantify the emissions generated from munition items.
- ◆ To provide the U.S. Army with data to assess the potential air emissions.
- ◆ To create defensible data to be used for fate, transport and effect work.

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**BENEFITS**

The data generated from this effort will help the Army and Army installations assess the environmental impacts of using munitions during training and testing operations. The emissions data can be used to feed various models (such as air, fate and transport) and support the generation of health and risk assessments. Installations can also use the data to meet Emergency Planning and Community Right-to-Know Act or the Toxic Release Inventory reporting requirements. Environmental restrictions on training U.S. military personnel will be minimized, due to more scientific data. Future cleanup costs may be reduced. Furthermore, environmental stewardship shown will enhance both public image and trust.

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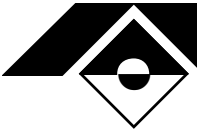
**TECHNOLOGY USERS**

Department of Defense installations.  
 U.S. Army Installations  
 U.S. Army Research Laboratory  
 U.S. Army Corps of Engineers – Waterways Experiment Station

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**DESCRIPTION**

The U.S. Army Environmental Center (USAEC) has developed a test program to identify and quantify the emissions that result from weapons firing and from the use of pyrotechnic devices. The data to be gathered will provide information on the concentrations of the emission products. The requirement for this information was identified as a result of the Administrative Orders (AOs) issued by the Environmental Protection Agency (EPA) Region I, which severely restricted training operations at the Massachusetts Military Reservation. The Army questioned the validity of the claims made by the EPA Region I, but was unable to provide data regarding training range emissions and the fate and transport of those emissions in the environment. This test program is focused on obtaining and developing data such that the Army will be able to present an incontrovertible case for the continuation of operations or at least limit the breadth of restrictions to those activities that are in fact causing peril. The three distinct but related project areas to quantify emissions have been developed as follows:



### 1) Firing Point Emission Study

This effort will develop data on the emissions resulting from weapons firing at the firing position and associated emissions factors. The focus of the effort will be to quantify the emissions, develop emissions factors and evaluate the fate of emissions from representative U.S. Army weapon system ammunition classes. The data generated will support the U.S. Army and U.S. Army installations in assessing the environmental impact of weapons firing as a part of training and testing operations. Limited data exist on the emissions associated with weapons firing. Research efforts such as those conducted by IIT Research Institute on small caliber (5.56 millimeter [mm]) and large caliber (105 mm) were very limited in scope. A phased approach has been developed. Phase I will encompass a data search and analysis, test matrix and methodology development, model development, and an interim report. An important objective of Phase I will be to establish item similarities and data crossover so that the item test matrix and costs are minimized. Phase I was completed in October 1998. Phase II involves actual weapons firing at the Aberdeen Test Center, Aberdeen Proving Ground, Maryland, with sampling and analysis results used to develop emission factors for specific weapons systems and ammunition types.

### 2) Characterization of Smoke and Pyrotechnic Emissions

This effort will develop data on the emissions resulting from smoke grenades and flare use during training and testing. A phased approach will be used to accomplish this task. Phase I encompasses a comprehensive data search followed by actual testing to develop data on the emissions resulting from smoke grenade and flare use. The emissions will be characterized in the Bang Box at the Dugway Proving Ground, Utah, for various smoke grenades (colored and uncolored) and flare devices (colored and uncolored). Results of these characterization efforts will then be used to generate emission factors for the various items. The emission factors can then be used in conjunction with standard dispersion models to estimate downwind concentrations and rates of deposition.

### 3) Exploding Ordnance Emissions

This effort identifies and evaluates the fate of explosive compounds in projectiles that have properly functioned during training and testing operations. Efforts will be focused to assess and document the completeness of reaction, and to quantify the emission residuals and byproducts from explosive detonation of military projectiles. The dispersal of the residuals and byproducts in air, soil and water will be evaluated, as well as factors affecting their environmental degradation and transport. A phased approach is planned. Phase I efforts will consist of a significant data search and review, test matrix and methodology development, and model identification. One aspect of test methodology will be to assess the potential of using small-scale detonations that mimic much larger sized ordnance. It is envisioned that at least one full-scale detonation will be required, and those results will be used for verification of the test methodology. Phase II will provide for the actual testing and for the development of emission factors.



Phase III for all studies in this effort involves a comprehensive study on the environmental fate and transport of the emission products in the environment.

For all of the emissions studies, it is known that in perfect combustion of an organic (carbon-containing) substance, only carbon dioxide and water are created. However, because explosions and other types of combustion do not always take place under optimum conditions, and because there are other substances included in these items, researchers look for many other substances in addition to carbon dioxide and water. During testing, the item being evaluated is placed in the testing chamber, and the system used to collect the emissions from the ignition of the item is activated. Upon detonation, the emission products are collected through a vacuum system. The samples collected are then processed by chemists to determine amounts of any substances present. Chemists analyze the samples collected for over 300 different substances that can be byproducts of any combustion. The airborne compounds sampled for during these tests included total suspended particulate (TSP), particulate matter that was smaller than 10 microns, metals, volatile organic compounds, dioxins and furans, carbon monoxide, and similar compounds that might lead to public health concerns.

The tests were also meticulously videotaped with high-speed film, enabling researchers to play back the video and measure the fire plumes and smoke patterns from the detonations. The temperature and velocity of the firing are also being measured. The information obtained can be used by modelers to determine what is ultimately happening to the emissions and their effects, if any.

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#### **ACCOMPLISHMENTS AND RESULTS**

Testing of 63 items for emissions characterization was completed. Reports are being generated recording that record emission factors, actual concentrations and analysis of emissions.

Thirty-three health risk assessments and fact sheets have been produced based on the emission factors generated.

The EPA-Research Triangle Park (EPA-RTP) has been reviewing detailed test plans (DTPs) prior to the firing or detonating of the ordnance. EPA-RTP's comments and approval of the plans has added great validity to the testing.

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#### **FOLLOW-ON PROGRAM REQUIREMENTS**

- ◆ Complete 45 various tests in fiscal year 2002 at Dugway Proving Ground and the U.S. Army Aberdeen Test Center.
- ◆ Complete documents publishing emission factor results.
- ◆ Publish emission factors in the EPA's standard document (AP-42)
- ◆ Publish fact sheets and technical documents for each item tested (with descriptions of the item, its emissions and a generic health risk assessment).

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#### **POINT OF CONTACT**

Tamera Rush



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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
U.S. Army Aberdeen Test Center  
U.S. Army West Deseret Test Center, Dugway Proving Ground, Utah  
Environmental Protection Agency  
U.S. Army Center for Health Promotion and Preventive Medicine

➤ **DUD AND LOW ORDER RATE STUDY**

Environmental regulators, citizens and the Department of Defense (DoD) are concerned about the potential that range activities pose threats to the environment. Some believe that unexploded ordnance (UXO) can release explosives into the soil, with possible subsequent transport to groundwater. The Army, particularly the U.S. Army Environmental Center (USAEC), is conducting various studies to determine the validity of this concern. If this concern is valid, then the amount of UXO on a range is an important parameter in estimating the amount of explosives available for release. The amount of UXO on a range is a function of the number of rounds fired, the dud rate, and, to a lesser degree, the low order detonation rate. Many have expressed the belief that ammunition dud rates are 10 to 20 percent. To obtain hard data on both dud and low order detonation rates, USAEC funded the Defense Ammunition Center (DAC) to compile rates from existing firing records.

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**PURPOSE**

To more accurately determine the dud and low order rates of ammunition versus conventional estimation.

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**BENEFITS**

Better determines the dud and low order rates of ammunition versus conventional estimation.

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**TECHNOLOGY USERS**

Range assessors  
Installation personnel  
Materiel developers

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**DESCRIPTION**

DAC compiled dud and low order rates using test firing records from Ammunition Stockpile Reliability Program (ASRP). The purpose of the ASRP is to determine the reliability of ammunition in storage. The ASRP tests samples of ammunition drawn from Army storage locations all over the world. Since the 1950s, the ASRP has conducted thousands of tests on a wide variety of ammunition items. Each test consists of firing many samples of a specific type of ammunition. The ASRP has tested hundreds of different types of ammunition. In total, the ASRP has tested hundreds of thousands rounds of ammunition. It has tested ammunition that the Army has used since the early 1940s to the present day. Each ASRP test report provides performance data, such as dud and low order rates. DAC retrieved these ASRP test reports from their records repositories and loaded the test data into a database. The database provides dud and low order



detonation rates by individual item (e.g., cartridge, 105-millimeter [mm] HE, or M1), by size(105-mm, 155-mm, etc.), by family (gun, howitzer, mortar, etc.), or by type of filler (HE, WP, submunition, etc.). The data clearly show that dud rates for gun, howitzer, mortar and rocket ammunition are much lower than the 10 to 20 percent quoted in some circles. As for low order detonation rates, they are an order of magnitude less than dud rates. This fiscal year, USAEC is funding DAC to look into rates for other types of ammunition, such as pyrotechnics and hand grenades.

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**ACCOMPLISHMENTS  
AND RESULTS**

So far, over 200 Department of Defense Information Codes (DODIC) have been assessed based on testing data. Two reports on dud and low order rates have been generated for over 200 munitions.

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**LIMITATIONS**

Not all items have an obtainable dud or low order rate due to unique use, recovery of items, expense of items, etc.

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**POINT OF CONTACT**

Tamera L. Clark-Rush

Defense Ammunition Center

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**PUBLICATIONS**

Dud/Low Order Rate Study Phase 1  
Dud/Low Order Rate Study Phase 2

➤ **EMISSION SOURCE MODELING AND HEALTH RISK ASSESSMENT**

When conducting site-specific evaluations of munitions emissions, installations may request guidance in gathering pertinent data. A handbook that details the types of modeling information necessary to perform site-specific assessments would be helpful. USAEC has been characterizing ordnance emissions; these emissions can be used to feed air dispersion models. After modeling is completed, those numbers can be compared with health risk assessment toxicity levels to determine if there is a potential health risk from the use of those munition items at the installation.

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**PURPOSE**

Develop a handbook to be used by an installation to collect pertinent data for performing site-specific evaluations and health risk assessments. This handbook is not intended to be used as a guide for conducting site-specific modeling; instead, it identifies the information that would be needed if such an analysis were desired. Specifically, the handbook includes a general overview of the selected model; identifies parameters (e.g., wind speed) that are needed to perform a site-specific evaluation; and provides sources where information may be obtained, if applicable. Recommendations on possible modifications to make



the model more applicable for Army use may also be included as appropriate (e.g., ability to use item-specific emissions data).

<b>BENEFITS</b>	Installation-specific health risk assessment for the use of munitions.
<b>TECHNOLOGY USERS</b>	Installation personnel Air modelers
<b>DESCRIPTION</b>	Identifies needs and provides estimated hours and costs to perform site-specific assessments of munitions emissions and associated risks, if any.
<b>ACCOMPLISHMENTS AND RESULTS</b>	Final handbook is available for installation use.
<b>LIMITATIONS</b>	Air models are not capable of modeling different point sources.
<b>FOLLOW-ON PROGRAM REQUIREMENTS</b>	Validation is required at the installation level.
<b>POINT OF CONTACT</b>	Tamera L. Rush
<b>PROGRAM PARTNERS</b>	U.S. Army Center for Health Promotion and Preventive Medicine Environmental Protection Agency





***TECHNOLOGY  
TRANSFER***





► **TRI-SERVICE ENVIRONMENTAL TECHNOLOGY  
WORKSHOP SYMPOSIUM**

In this age of decreasing funds, it is important for military services to leverage available resources and information. The Tri-Service Environmental Technology Workshop Symposium provides such an opportunity. The workshop symposium is a forum for technical exchange and interaction on environmental technology strategies, initiatives, demonstrations and products.

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**PURPOSE**

To provide a forum for technical exchange and interaction on environmental technology strategies, initiatives, demonstrations and products.

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**BENEFITS**

By combining efforts with the Navy and Air Force, the Army reduces its funding needs to one-third of the symposium's total cost. The symposium also helps disseminate information across the services, reducing the "reinventing the wheel" syndrome. Combining what could be three conferences into one also reduces personnel travel expenses and time away from the office.

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**TECHNOLOGY USERS**

Department of Defense (DoD) installations.

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**DESCRIPTION**

In 1995, the U.S. Army Environmental Center (USAEC) hosted the DoD Environmental Technology Workshop. Bringing together the three military environmental support centers, this venue offered the opportunity for a unified position on environmental technology. The services recognize the need to share information. Since then, the Tri-Service Environmental Support Centers Coordinating Committee has supported the prior Tri-Service Environmental Technology Workshops and the recent 2001 Tri-Service Environmental Technology Symposium.

The three services comprise the organizational committee, where USAEC has served as the chair. The committee's main role is to review and select abstracts for platform presentation; it performs other functions as necessary. The USAEC and the support contractor, TMC Design, handle the balance of the effort.

Symposium presentations focus on mature technologies of timely interest to participants. Emphasis is placed on technologies that are "field ready," are currently being demonstrated, or have been demonstrated.

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**ACCOMPLISHMENTS  
AND RESULTS**

The 2001 Tri-Service Environmental Technology Symposium was held 18-20 June 2001 in San Diego, California. The Symposium attracted over 300 attendees and included 46 exhibitors, 54 platform presentations, and 30 posters.

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**FOLLOW-ON PROGRAM  
REQUIREMENTS**

Preliminary efforts are being initiated to secure a location for a 2003 Tri-Service Environmental Technology Symposium. Members of the organizational committee will continue to develop a format and program for the 2003 event.



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**POINT OF CONTACT**

Darlene F. Bader-Lohn

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
Office of the Director of Environmental Programs  
Naval Facilities Engineering Service Center  
Air Force Center for Environmental Excellence

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**PUBLICATIONS**

Proceedings from 1996 workshop. SFIM-AEC-ET-CR-96187.  
Proceedings from 1997 workshop. SFIM-AEC-ET-CR-9705.  
Proceedings from 1998 workshop available at [www.aec.army.mil/](http://www.aec.army.mil/).  
Proceedings from 2001 symposium.

➤ **U.S. ARMY ENVIRONMENTAL (USER) REQUIREMENTS  
AND TECHNOLOGY ASSESSMENTS**

During the first 15 years of Army environmental research, most Research, Development, Test and Evaluation (RDT&E) goals and objectives were established through informal coordination within the Army development community. Given greater emphasis on relevance to Army users, a more rigorous, requirements-based approach was developed in the early 1990s. Since 1993, the environmental user requirements process has been formalized into a two-year cycle aligned with the Program Objective Memorandum process.

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**PURPOSE**

U.S. Army Environmental (User) Requirements and Technology Assessments (AERTA) serves as the Headquarters Army central repository for environmental user requirements and related information in support of the Army's Environmental Quality Technology (EQT) Program. AERTA facilitates Army's validated and prioritized environmental user requirements to help the RDT&E community identify opportunities for developing and demonstrating improved environmental systems and identify applicable off-the-shelf technologies to help Army users make informed decisions on technologies that are better, faster and more cost-effective.

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**BENEFITS**

In addition to satisfying the annual Department of Defense (DoD) tri-service reporting requirement to the Environmental Security Technology Requirements Group (ESTRG), the AERTA process enhances communication between the "users" of environmental technologies and the Army's environmental RDT&E community. It gives the RDT&E community a better understanding of users' environmental technology requirements with associated performance metrics, their priorities, and the Army's cost of living with the problem, all of which provide



the basis for developing RDT&E environmental technology management plans. AERTA provides Army installations with information on the development and availability of faster and more cost-effective environmental technologies. Organizations with technology requirements can use AERTA to identify and share “lessons learned” in a time of shrinking resources.

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## TECHNOLOGY USERS

Army and DoD major commands and installations use technologies to satisfy their environmental requirements. The AERTA Web site documents technology needs from four user communities: (1) users responsible for installation infrastructure; (2) users responsible for weapons systems acquisition; (3) major commands that use these weapons systems; and (4) agencies responsible for collecting and tracking needs related to infrastructure and weapons systems.

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## DESCRIPTION

The initial database contained approximately 200 environmentally related operational problems throughout the Army. These were screened to focus on those requiring long-term research and development. These were then prioritized based on six ranking criteria: (1) environmental impact; (2) impact on readiness; (3) annual cost of operating with the unresolved requirement; (4) extent of the problem throughout the Army; (5) impact on quality of life; and (6) regulatory time limits.

The Office of the Assistant Chief of Staff for Installation Management (ACSIM), through the U.S. Army Environmental Center (USAEC), refined and updated these requirements from 1995 through 1997, expanding the scope of the effort into the Technology User Needs Survey (TNS). The Army’s environmental databases were analyzed to maximize existing user environmental reporting, and several site visits were conducted across Army installations and major commands. These actions refined the qualitative and quantitative data on user needs and allowed requirements to be compiled in a common format that supports the DoD Tri-Service Environmental Quality Requirements Strategy (prepared by ESTRG). The updated requirements were presented at technology team meetings in 1996 and 1997 for review and validation. The list was narrowed to 142 requirements in 1997 and further focused to 44 requirements in 1999, which were prioritized within each program area (i.e., pillar) by the user community.

The TNS was retailored as a database, tailored to Internet access and was renamed AERTA. AERTA is a database that is kept current through the Army’s EQT and ACSIM’s user-requirements process and schedule. As the technology teams develop and execute RDT&E programs in response to these needs, the user representatives and stakeholders will adjust the need statements and related performance metrics (i.e., measurements for determining when the need is considered completely satisfied). On a biennial basis, the user representatives assess each program area to determine if a readjustment of the need statements, performance metrics and supporting documentation is warranted. Completion of the first cycle for user-requirement development, under the formal AERTA process, was accomplished in April 1999.



The AERTA database can be accessed and reviewed on the Defense Environmental Network and Information eXchange (DENIX) at [www.denix.osd.mil/denix/DoD/Policy/Army/Aerta](http://www.denix.osd.mil/denix/DoD/Policy/Army/Aerta). The advantage of storing information on the DENIX Web site is that access is restricted to DoD employees and contractors with approved accounts and passwords. To address problems of data management, two versions of the Army's environmental technology requirements are maintained. The first version contains unfiltered information and is maintained on the DENIX Web site. A second version, from which "sensitive" information not readily needed by the public has been deleted, is on the ESTRG Web site at [xre22.brooks.af.mil/estrg/estrgtop.htm](http://xre22.brooks.af.mil/estrg/estrgtop.htm). The ESTRG site will also identify primary points of contact (one to two per program area, per service) as a gateway for interested parties outside DoD.

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**ACCOMPLISHMENTS  
AND RESULTS**

This year we kicked off the start of annual EQT Workshops with our first workshop being held in tandem with the June 2001 Tri-Service Environmental Technology Symposium in San Diego, CA. During the workshop the EQT membership worked on pillar technology team charters and the AERTA revisions. This year's AERTA process resulted in a refined requirements list of 40 validated mission-critical environmental needs. The AERTA data was refined and validated in fiscal year 2001 with cooperation of numerous user and RDT&E community representatives across the four program areas. The requirements portion of AERTA is updated biennially in the even fiscal years, with the technology assessments portion updated annually.

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**LIMITATIONS**

The technology teams are responsible for screening out needs for which the solutions clearly do not involve technology.

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**POINT OF CONTACT**

Scott Hill

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
Members of the Army RDT&E community  
Army Technology Users

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**PUBLICATIONS**

Army Technology Needs Survey.

*Army Environmental Requirements and Technology Assessments.*  
([www.denix.osd.mil/denix/DoD/Policy/Army/Aerta](http://www.denix.osd.mil/denix/DoD/Policy/Army/Aerta)).

*Fiscal Year 2001 Army Environmental Requirements and Technology Assessments, Final Report.* October 2001.



➤ **U.S./GERMANY ENVIRONMENTAL TECHNOLOGY  
DATA EXCHANGE AGREEMENT**

Through Data Exchange Agreements (DEAs), the United States and other countries can share technical expertise and data to tackle common challenges and improve quality of life. The Department of Defense (DoD) has administered an environmental technology exchange agreement with Germany for more than a decade.

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**PURPOSE**

To promote sharing of environmental research and development (R&D) information among engineers and scientists of the U.S. and Germany. The agreement's focus was expanded in 1994 to include joint field demonstrations.

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**BENEFITS**

Sharing information and expertise will benefit technology research and development efforts, and save R&D costs.

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**DESCRIPTION**

Through DEAs, the United States and other countries can share technical expertise and data to tackle common challenges and improve quality of life. The DoD has administered an environmental technology DEA with Germany since 1986. Under the agreement, the U.S. and Germany may share environmental information directly. In addition to this regular activity, the technical project officers of each DEA participate in periodic progress reviews, and general exchange meetings are held every 18 months. Meeting locations alternate between U.S. and German hosts.

The U.S./Germany environmental technology DEA consists of four individual agreements:

- ◆ DEA 1311, Hazardous Materials/Pollution Prevention/Air;
- ◆ DEA 1520, Soil Remediation;
- ◆ DEA 1521, Water Remediation;
- ◆ DEA 1522, Demilitarization and Disposal of Conventional Munitions.

Since the inception of the Agreement, the U.S. Army Environmental Center (USAEC) has taken a leadership role as the Soils DEA technical project officer, or representative of all U.S. military agencies doing environmental research or development work on soils characterization and remediation.

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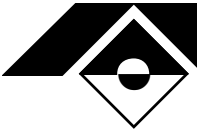
**ACCOMPLISHMENTS  
AND RESULTS**

In addition to sharing valuable scientific data and lessons learned, USAEC has sponsored a cooperative U.S./Germany field demonstration of Site Characterization and Analysis Penetrometer System (SCAPS) technology at Rhein Main Air Base, Germany.

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**FOLLOW-ON PROGRAM  
REQUIREMENTS**

In fiscal year (FY) 2000, leadership of the Soils DEA transitioned to the U.S. Army Engineer Research and Development Center, Environmental Laboratory in Vicksburg, Mississippi. As a charter member of the DEA, USAEC continues to support international environmental technology transfer.



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**POINT OF CONTACT**

Mark Hampton

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**PROGRAM PARTNERS**

Deputy Assistant Secretary of the Army for Environment,  
Safety and Occupational Health (U.S. general officer for the DEA)  
U.S. Army Edgewood Chemical and Biological Center (U.S. DEA project officer)  
U.S. Army Engineer Research and Development Center,  
Environmental Laboratory (DEA 1520)  
U.S. Army Armament Research, Development and Engineering Center  
(DEAs 1311 and 1522)  
U.S. Air Force Research Lab (DEA 1521)  
Federal Office for Defense Technology and Procurement  
(German DEA project officer)  
German Federal Armed Forces Scientific Institute for Protection Technologies  
(German technical project officer for DEA 1520)

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**PUBLICATIONS**

*Proceedings of the 1997 Environmental Technology Data Exchange Meeting*. April 1998.

➤ **UNEXPLODED ORDNANCE/COUNTERMINE FORUM 2001**

In a concerted effort to bring together the best minds from all corners of the world, the annual Unexploded Ordnance (UXO)/Countermining Forum 2001 addressed technology, policy and regulatory issues related to countermining and UXO. Participants acquired a greater understanding of UXO issues, how they affect our world today, and the implications for the 21st century.

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**PURPOSE**

To produce, manage and host a conference that addresses countermining and UXO technology, policy and regulatory issues.

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**BENEFITS**

The conference brings together a diverse audience to exchange ideas and information on countermining and UXO.

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**DESCRIPTION**

The UXO/Countermining Forum 2001 addressed technology, policy and regulatory issues related to UXO.

UXO/Countermining Forum 2001 was sponsored by the U.S. Department of Defense Explosives Safety Board (DDESB) and hosted by the U.S. Army Environmental Center (USAEC), in cooperation with the Office of the Project Manager for Mines, Countermining and Demolitions, the Unexploded Ordnance Center of Excellence, Night Vision Electronic Sensors Directorate, CECOM, the Environmental Security Technology Certification Program, the Strategic Environmental R&D Program Office, the U.S. Army Program Manager for





Non-Stockpile Chemical Materiel, the Headquarters U.S. Army Corps of Engineers R&D, the Naval Explosive Ordnance Disposal Technology Division, the U.S. Air Force Research Laboratory, the U.S. Army Aberdeen Test Center, the Office of the Assistant Secretary of Defense Special Operations & Low-Intensity Conflicts (SO/LIC), and the National Association of Ordnance and Explosive Waste Contractors. The DDESB will also sponsor the UXO/Countermine Forum 2002.

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**ACCOMPLISHMENTS  
AND RESULTS**

USAEC produced and hosted UXO/Countermine Forum 2001 in New Orleans, Louisiana, from 9 to 12 April 2001. Approximately 1,007 individuals attended.

Include the five Joint UXO Coordination Office mission areas into the UXO/Countermine Forum 2002. Plan and conduct the UXO/Countermine Forum 2002 in Orlando, Florida, from 3 to 6 September 2002.

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**POINT OF CONTACT**

Darlene Edwards

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**PROGRAM PARTNERS**

U.S. Army Environmental Center  
U.S. Department of Defense Explosives Safety Board  
Office of the Project Manager for Mines, Countermines, and Demolitions  
Unexploded Ordnance Center of Excellence  
Office of the Assistant Secretary of Defense Special Operations and  
Low-Intensity Conflicts (SO/LIC)  
U.S. Army Program Manager for Non-Stockpile Chemical Materiel  
Naval Explosive Ordnance Disposal Technology Division  
U.S. Air Force Research Laboratory  
Headquarters, U.S. Army Corps of Engineers Research and Development (R&D)  
National Association of Ordnance and Explosive Waste Contractors  
Night Vision Electronic Sensors Directorate, CECOM  
Environmental Security Technology Certification Program Office  
Strategic Environmental R&D Program Office  
U.S. Army Aberdeen Test Center

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**PUBLICATIONS**

UXO Forum 1997, 1998, 1999, 2000, and 2001 conference proceedings.

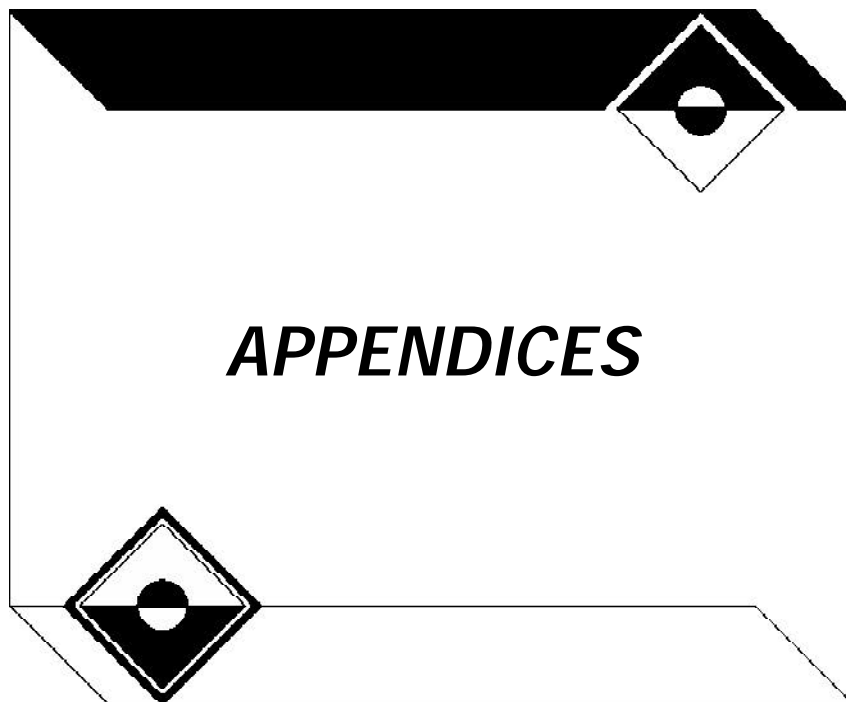


► U. S. ARMY ENVIRONMENTAL CENTER SUPPORT  
TO EXECUTIVE AGENT FOR THE NATIONAL DEFENSE CENTER  
FOR ENVIRONMENTAL EXCELLENCE

The U. S. Army Environmental Center (USAEC) is providing support to the Department of Defense Executive Agent for the National Defense Center for Environmental Excellence. The Executive Agent is the Deputy Assistant Secretary of the Army (Environment, Safety and Occupational Health). USAEC is providing Contracting Officer's Representative (COR) and Technical Working Group (TWG) support.

The COR cell is made up of a team of four people, the COR, the Alternate COR (ACOR) and two personnel providing additional contracting technical assistance. The COR team has three main functions. First, the COR is responsible for reviewing and approving all deliverables. Second, the COR is responsible for ensuring that all invoices are acceptable. Third, the COR team provides oversight of the contract mechanisms and technical program. This is done by working with the Program Director, and technical monitors (TM) selected from the appropriate Department of Defense organization for a given task.

The TWG is chartered in the approved NDCEE Operating Principles. The Operating Principles provide for a three-tiered management process to assure integration among the DOD components; an Executive Advisory Board, an Executive Advisory Working Group, and the TWG. The TWG members are the high-level technical experts from each service and the Defense Logistics Agency (DLA) who are authorized to speak for the service on high priority needs that the NDCEE can address. The TWG identifies the service TMs for each NDCEE program and oversees the development of the technical effort for each Congressionally directed program. The USAEC provides the chairperson for the TWG and the coincidental administrative support.



***APPENDICES***





## ➤ ACRONYMS

AAA	Army Audit Agency
AAP	Army Ammunition Plant
ABRP	Agriculture-Based Bioremediation Program
ACOR	Alternate Contracting Officer's Representative
ACSIM	Assistant Chief of Staff for Installation Management
ADPA	American Defense Preparedness Association
AEPI	Army Environmental Policy Institute
AERTA	U.S. Army Environmental Requirements and Technology Assessments
AMCI&SA	U.S. Army Material Command, Installation and Services Activity
AO	Administrative Orders
AR	Army Regulation
ARDEC	U.S. Army Armament Research, Development and Engineering Center
ARL	Army Research Laboratory
ASRP	Ammunition Stockpile Reliability Program
ATACMS-BAT	Army Tactical Missile System – Brilliant Anti-Armor Submunition
ATC	U.S. Army Aberdeen Test Center
AUTODIN	Automated Digital Information Network
BAA	Broad Agency Announcement
BRAC	Base Realignment and Closure
CAA	Clean Air Act
CAAA	Clean Air Act Amendments
CAM	Cost Analysis Manual
CARD	Cost Analysis Requirements Description
CEAC	U.S. Army Cost and Economic Analysis Center
CECOM	Communications Electronics Command
CEMP	Comprehensive Environmental Management Plan
CERCLA	Comprehensive Environmental Response, Compensation, and Liability Act (SuperFund)
CERL	U.S. Army Corps of Engineers Construction and Engineering Research Laboratory
CFR	Code of Federal Regulations
CONUS	continental United States
COR	Contracting Officer's Representative
COTS	Commercial Off The Shelf
CRREL	Cold Regions Research and Engineering Laboratory
CTC	Concurrent Technologies Corporation
CWA	Clean Water Act
CWASSC	Clean Water Act Services Steering Committee
CX	Categorical Exclusion
CZMA	U.S. Coastal Zone Management Act of 1972
DA	Department of the Army
DAC	Defense Ammunition Center
DDESB	Department of Defense Explosives Safety Board
DDS	Data Delivery System



DEA	Data Exchange Agreement
DENIX	Defense Environmental Network and Information eXchange
DLA	Defense Logistics Agency
DNT	dinitroluene
DoD	Department of Defense
DOPAA	Description of Proposed Action and Alternatives
DTPs	detailed test plans
EA	Environmental Assessment
ECAR	Environmental Compliance Assessment Report
ECAS	Environmental Compliance Assessment System
ECP	Engineering Change Proposal
EIS	Environmental Impact Statement
EL/RAMP	Environmental Legislative and Regulatory Analysis and Monitoring Program
EMS	Environmental Management Systems
ENF	Enforcement Action
EO	Executive Order
EOD	Explosive Ordnance Disposal
EPA	U.S. Environmental Protection Agency
EPA-RTP	EPA-Research Triangle Park
EPCRA	Emergency Planning and Community Right-to-Know Act
EPCRA-TRI	Emergency Planning and Community Right-to-Know Act-Toxic Release Inventory
EPR	Environmental Program Requirements
EQLCCE	Environmental Quality Life Cycle Cost Estimate
EQR	Environmental Quality Report
EQT	Environmental Quality Technology
ERDC	U.S. Army Engineer Research and Development Center
ESA	Endangered Species Act
ESH	Environmental, Safety and Health
ESOH	Environment, Safety and Occupational Health
ESTCP	Environmental Security Technology Certification Program
ESTRG	Environmental Security Technology Requirements Group
FAQs	Frequently Asked Questions
FASTT	Field Assistance Support and Technology Transfer
FIFRA	Federal Insecticide, Fungicide and Rodenticide Act
FOTWs	Federally Owned Treatment Works
FRTR	Federal Remediation Technologies Roundtable
FUDS	Formerly Used Defense Sites
FY	Fiscal year
GAC	granular activated carbon
GC	gas chromatographic
GMS	Groundwater Modeling System
gpm	gallons per minute
GSA	General Services Administration
GWETER	Groundwater Extraction and Treatment Effectiveness Reviews



HE	high explosives
HPLC	High Performance Liquid Chromatography
HM	hazardous materials
HMMP	Hazardous Material Management Program
HMX	cyclotetramethylene
HQDA	Headquarters, Department of the Army
HSMS	Hazardous Substance Management System
HW	hazardous waste
IAAP	Iowa Army Ammunition Plant
ICAP	Installation Corrective Action Plan
IG	Inspector General
IPT	Integrated Process Team
ISR	Installation Status Report
ITR	independent technical reviews
LACMD	Land Attack Cruise Missile Defense
LAP	load, assemble and pack
LCAAP	Lake City Army Ammunition Plant
LCCE	Life-Cycle Cost Estimates
MAAP	Milan Army Ammunition Plant
MACOMs	Army major commands
MCAAP	McAlester Army Ammunition Plant
MCLs	Maximum Contaminant Levels
MDAP	Major Defense Acquisition Program
MMR	Massachusetts Military Reservation
MP&M	Metal Products and Machinery
MSCs	Major Subordinate Commands
NDCEE	National Defense Center for Environmental Excellence
NEPA	National Environmental Policy Act
NESHAP	National Emissions Standards for Hazardous Air Pollutants
NGB	U.S. Army National Guard Bureau
NPDES	National Pollutant Discharge Elimination System
NQ	nitroguanidine
NRCS	Natural Resources Conservation Service
NSWC	Naval Surface Warfare Center
O&M	operations and maintenance
OASA (I&E)	Office of the Assistant Secretary of the Army for Installations, Logistics and Environment
OCONUS	outside continental United States
ODC	ozone-depleting chemical
ODEP	Office of the Director of Environmental Programs
OEMs	original equipment manufacturers
ORNL	Oak Ridge National Laboratory
OWS	Oil/Water Separator

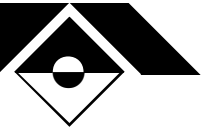


P2 pollution prevention  
P2&ETD Pollution Prevention and Environmental Technology Division

USAR U.S. Army Reserves  
USARC U.S. Army Reserve Command  
USAREUR U.S. Army, Europe, and Seventh Army  
USARNG U.S. Army National Guard  
UXO unexploded ordnance

WBS Work Breakdown Structure  
WCAP Wastewater Compliance Assessment Protocol  
WES Waterways Experiment Station  
WWTS wastewater treatment system





## ► PROGRAM PARTNERS

Air Force Center for Environmental Excellence  
Anniston Army Depot, Alabama  
Army Environmental Policy Institute  
Army major Commands (MACOMs)

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Cedric Adams and Associates  
Combat Training Support Directorate, Deputy Chief of Staff-Training,  
Training and Doctrine Command  
Concurrent Technologies Corporation  
Corpus Christi Army Depot, Texas

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Defense Ammunition Center  
Defense Logistics Agency  
Department of Defense  
Department of Defense Program Managers  
Department of Energy  
Department of Energy Oak Ridge National Laboratory  
Deputy Assistant Secretary of the Army for Environment,  
Safety and Occupational Health  
Deputy Under Secretary of Defense for Environmental Security  
DoD Environmental Security Technology Certification Program

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Environmental Protection Agency  
Environmental Laboratory and Cold Regions Research and Engineering Center  
Environmental Protection Agency  
Environmental Security Technology Certification Program

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Federal Office for Defense Technology and Procurement  
Federal Remediation Technologies Roundtable  
Fort Hood, Texas  
Fort Jackson, South Carolina  
Fort Knox, Kentucky  
Fort Leonard Wood, Missouri

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GAIA Corporation

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Headquarters, Department of the Army  
Headquarters, U.S. Army Corps of Engineers Research and Development



Interstate Technology Regulatory Cooperation

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Lake City Army Ammunition Plant, Missouri  
Louisiana State University-Lafayette, Corrosion Research Center

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Marine Corps Systems Command  
McAlester Army Ammunition Plant, Oklahoma  
Milan Army Ammunition Plant, Tennessee

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NASA  
National Association of Ordnance and Explosive Waste Contractors  
National Defense Center for Environmental Excellence  
Natural Resources Conservation Service  
Naval Air Warfare Centers  
Naval Aviation Depot – Cherry Point, North Carolina  
Naval Cognizant Field Activities  
Naval Explosive Ordnance Disposal Technology Division  
Naval Facilities Engineering Service Center  
Naval Ordnance Center, Indianhead  
Naval Research Laboratory  
Naval Surface Warfare Center, Crane, Indiana  
Naval Surface Warfare Center, Indian Head, Maryland  
Night Vision Electronic Sensors Directorate, Communications Electronics Command

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Oak Ridge National Laboratory  
Office of the Director of Environmental Programs  
Office of the Project Manager for Mines, Countermines, and Demolitions

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Parsons Engineering Science  
Patuxent River Naval Air Station, Maryland  
PM-Bradley A3 Upgrade  
Praxis Environmental Technologies  
Program Executive Office, Standard Army Management Information Systems,  
HSMS Project Office

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Risk Assessment Community

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Science Applications International Corporation (SAIC)  
Small Caliber Ammo Branch  
Strategic Environmental R&D Program Office  
Strategic Environmental Research and Development Program (SERDP)



Teledyne Solutions Incorporated  
Tennessee Valley Authority  
The Boeing Company

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U.S Army Cost and Economic Analysis Center  
U.S. Air Force  
U.S. Air Force Center for Environmental Excellence  
U.S. Air Force Corrosion Prevention & Control Office  
U.S. Air Force Petroleum Office  
U.S. Air Force Research Laboratory  
U.S. Army Aberdeen Test Center  
U.S. Army Acquisition and Pollution Prevention Support Office  
U.S. Army Armament Research, Development and Engineering Center  
U.S. Army Aviation and Missile Command  
U.S. Army Center for Health Promotion and Preventive Medicine (USACHPPM)  
U.S. Army Corp of Engineers  
U.S. Army Corps of Engineers Center of Expertise for Hazardous,  
Toxic and Radiological Waste  
U.S. Army Corps of Engineers Construction and Engineering  
Research Laboratory (CERL)  
U.S. Army Cost and Economic Analysis Center  
U.S. Army Edgewood Chemical and Biological Center  
U.S. Army Engineer Research and Development Center (ERDC)  
U.S. Army Engineer Research and Development Center, Environmental Laboratory  
U.S. Army Engineer Research and Development Center-Cold Regions  
Research and Engineering Laboratory (CRREL)  
U.S. Army Engineer Research and Development Center  
-Waterways Experiment Station  
U.S. Army Environmental Center  
U.S. Army Europe  
U.S. Army Forces Command  
U.S. Army Infantry Center (USAIC)  
U.S. Army Integrated Product Teams  
U.S. Army Material Command, Installation and Services Activity (AMC I&SA)  
U.S. Army National Guard Bureau (NGB)  
U.S. Army Office of the Directorate of Environmental Programs  
U.S. Army Pacific  
U.S. Army Petroleum Center  
U.S. Army Pollution Prevention Support Office  
U.S. Army Program Manager for Non-Stockpile Chemical Materiel  
U.S. Army Research Laboratory (ARL)  
U.S. Army Reserve Command (USARC)  
U.S. Army Space and Missile Defense Command  
U.S. Army Tank Automotive and Armament Command  
U.S. Army Tank Automotive Research and Development Center  
U.S. Army Training Support Center  
U.S. Army West Deseret Test Center, Dugway Proving Ground, Utah  
U.S. Center for Health Promotion and Preventative Medicine



U.S. Corp of Engineers Hawaii  
U.S. Department of Agriculture  
U.S. Department of Defense Explosives Safety Board  
U.S. Geological Survey  
U.S. Marine Corps  
U.S. Military Academy, New York  
U.S. Navy

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Unexploded Ordnance Center of Excellence  
United Defense Limited Partnership  
URS – Radian International

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Warner-Robins Air Logistics Center, Georgia

